infineon XS5000 care & mobility products





YOU AND / OR YOUR ATTENDANT MUST READ AND FULLY UNDERSTAND THIS MANUAL BEFORE USE

General information

You have just purchased a 2GOability wheelchair and we want to thank you for the confidence in our INFINEON® products. The INFINEON® wheelchair is a quality product. It is adjustable in many different ways and it can also be easily upgraded.

The policy of 2GOability is to continually improve the quality and reliability of our products. We reserve the right, therefore, without prior notification, to alter this guide.

It is important that your guide for the use of the wheelchair is read carefully. The manual contains important information about the safe use and maintenance of your wheelchair. We recommend that you keep this guide, it's also your proof of warranty and you will find it useful for referring to at a later date.

The safety instructions in this guide are general guidelines that must be seen as broad guidelines. It is possible that you develop your own ways for many common actions. However, we advise you to consult a professional for assistance in developing safe and effective techniques with regards to your daily activities and your physical capabilities.

Your new wheelchair requires frequent maintenance, much of which you can do yourself. We want you to take your wheelchair once a year to be inspected by a professional. You will find a maintenance schedule later in this manual.

You'll also find that this manual includes a detailed description of all the available settings of your wheelchair. Many of these options require, as well as repairs to your wheelchair, the knowledge of a professional. We therefore advise you to consult a professional if your wheelchair requires repairs or a modification.

Caution!

In this guide you will find informative comments, recommendations and warnings. These are clearly identified by the below symbols and the appearance of the text: -

•	Tip	Informative information
**	Recommendation	Damage to equipment is possible if recommendations are not followed
①	Warning	To avoid personal injury, warnings must be followed

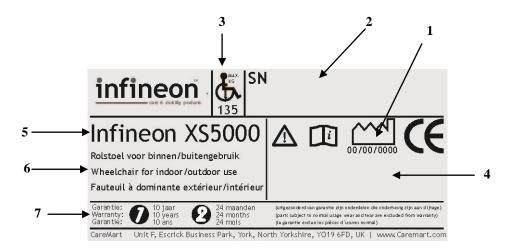
Fill out the information of your authorized dealer below:							
Company:							
Address:							
Telephone number:							
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1. IDENTIFICATION

Your wheelchair is equipped with a unique identification number. You can find this number on the cross frame of your wheelchair. Below is an example of the frame label on which you can find the identification number. Furthermore you will find the explanation of the various data stored on the frame label listed below.



1. Production date The date on which your wheelchair was manufactured.

2. Serial number Every wheelchair has its own unique identification number. YOU must have this

number when making technical requests or if warranty parts are required.

3. Maximum user weight The largest occupant weight allowed for protection of both the wheelchair and the

user.

4. Type number This number indicates which model of wheelchair you have, again this is always

required when making technical calls.

5. Model name The model name of your wheelchair starts with the brand name Infineon. The brand

name Infineon is followed by an additional model description that forms the model

name of your wheelchair.

6. Usage application Where you can use your wheelchair.

7. Warranty Here the guarantee period of your wheelchair is reflected. Chapter 9 describes your

warranty terms and conditions in more detail.

2. GENERAL EXPLANATION CONCERNING YOUR WHEELCHAIR



Your wheelchair is equipped with a number of elements and parts. You should know these before continue reading this manual. Your wheelchair can be equipped with options and accessories not pictured. You will see this yourself whilst reading this manual. Designs and specifications may change without prior notice.

2.2 General explanation of the function and possibilities of your wheelchair

Your wheelchair is a foldable one, which is designed to be easy to transport in a car. Mainly, we divide the wheelchairs into two categories: self propel version with large rear wheels, and the transit version with small rear wheels. You can look at the rear wheel to see which type of wheelchair you have. If you wheelchair has big 24" rear wheels and you can move it yourself it is a self propel version. If you wheelchair has small 12" rear wheels and you need a supervisor to push the wheelchair it is a transit version.

Your wheelchair is a product falling into the medical equipment and is not a standard consumer product. You must follow this manual completely to ensure good, optimal and safe use of your wheelchair.

3. SAFETY REGULATIONS

2GOability specifically disclaims responsibility for any body injury or property damage which may occur during any use which does not comply with laws or ordinances. If used correctly, the Infineon wheelchair is an utmost safe and stable product, if the instructions for use as described in this manual are followed. However, it is possible when the Infineon wheelchair is not used correctly, dangerous situations may occur.

3.1 General safety regulations

Protect your Infineon wheelchair by checking it regularly. When a part of your Infineon wheelchair is not functioning properly, a dangerous situating could occur. YOU MUST KEEP YOUR WHEELCHAIR IN A GOOD CONDITION TO ENSURE SAFETY IN USE.

Periodical inspection, correct adjustment of your wheelchair and timely replacement of damaged and worn parts will result in use for years without any problems. A qualified 2GOability dealer, who will use only 2GOability replacement parts, will take care of your wheelchair to ensure a long lifetime.



Warning:

YOU must your keep wheelchair in a good state to be able guarantee use and ambulatory the security in.

3.2 Warnings for safe use

Warnings:

- do not use your wheelchair on streets or roads, only on the pavements;
- do not use your wheelchair in sand, rough area, wet and glade surfaces or surfaces with little grip;
- the transport of your wheelchair is in all vehicles, including vehicles which are adapted developed especially and/or for the transport of your wheelchair, is at your own risk. We accept absolutely no liability for this. We recommend you, if you want nevertheless to transport your wheelchair, to contact a recognised manufacturer of taxi fixations to take with the carrier, your supplier and/or systems to choose an appropriate system for your wheelchair and situation;
- do not try to ascend ramps without installed anti tippers, never ascend a hill without anti tippers;
- do not lean concerning the back of the wheelchair. This can result in rolling over the wheelchair;
- before leaning or reaching forward, sit back into the chair and face the castors forward:





- A 'wheelie' is extremely dangerous to the user and will cause serious damage to the wheelchair



- Never connect anything to the wheels, this may cause damage to the chair and also effect the balance of the chair and may injure the user;
- Do not stand on the footrest this will cause the chair to tip and injure the user (figure 4);



- For suitable protection of potential obstruction the lowest point of the footrests serves minimum 7 cm free of the ground;
- Place the wheelchair on a stable, flat surface and attach the brakes before you get off or.
- Attach the brakes when you use the wheelchair in a lift or on a wheelchair lift and when you want to get off;



- The standard weight capacity has been indicated on your frame label;
- Unauthorized modification and or use of no 2GOability parts will void the warranty of this chair and may lead to injury to the user and damage to the chair.

4 INSTRUCTIONS FOR USE

You will have to learn the characteristics of your wheelchair. It is most important to learn the safest methods to develop the daily activities in accordance to your life style. Consult your medical advisor or therapist for assistance by developing safe and effective techniques for your daily activities and your physical possibilities.

4.1 Safety Tips

Daily operations such as getting off the wheelchair, reaching and bending in wheelchair will cause change the weight distribution and the centre of gravity of you and your wheelchair. You will need to perform these movements and techniques as shown below.

Transferring

Transferring in a wheelchair is a difficult manoeuvre. Consult your physical therapist for assistance in developing your individual technique. The possibilities you have for making a transfer are depending on your physical characteristics. We advise to discuss this first with your physical therapist.

However if you have sufficient body strength and you want to transfer to and from the wheelchair can you best do this in the following manner:

To get out of the wheelchair:

First of all you must make sure that your wheelchair stand as closely as possible to the place of where you want sit. Put the castors forward and attach the brakes. Swing away the footplates and place your feet on the ground. You are now in position to carry out the operation. Shift your weight to the front of the chair, you can use the armrests as a support and move yourself to the place where you want sit. If necessary you can use a transfer board.

To get in:

To get in your wheelchair you need to do the same things as when you want to get out of the wheelchair, only in reversed order.

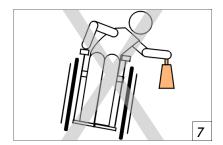
Reaching / bending forward

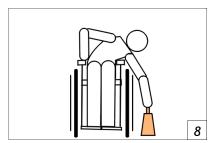
- 1. Make sure that you are as close as possible to the object;
- 2. Make sure the front wheels are turned forward. If not, go forwards and then backwards to turn the wheels fully to the front:
- 3. Engage the wheel brakes:
- 4. You can now move towards the target with caution to keep the wheelchair from falling.



Reaching / bending sideward

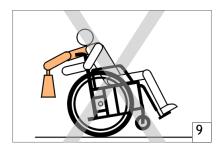
- 1. Manoeuvre the chair as closely as possible to the object you want to reach. You can use your rear wheels;
- 2. Make sure the front wheels are fully turned to the front. If not, go forwards and then backwards to turn the wheels fully to the front;
- 3. You can now pick up the object. While you pick up the object you need to make sure you keep it as close as possible to the wheelchair (picture 7 and picture 8).





Reaching / bending backward

- 1. Manoeuvre the chair as closely as possible to the object. You can use the rear wheels. For example they will indicate how close you can come to object;
- 2. Do not engage the wheel locks. If your weight moves while reaching, it is better to drive in that direction than tipping the wheelchair.
- 3. Do not reach further than your arm can reach. If you are in doubt, you reposition the chair (picture 9);



4.2 Negotiating pavements and unequal surfaces

Going up the pavement:

If you ascend a pavement, we advise to do this together with an attendant. The attendant can help you in two different ways, however we advise you to do it the first way.

- You and the attendant reach to pavement facing forward. The attendant must pull the push handles towards him and place his foot on the stepper on the rear side of the wheelchair. Because of this there is a lever effect that tips the wheelchair (see picture 10).



- The attendant is already standing on the pavement and makes sure that the wheelchair stands with the rear wheels as closely to the pavement as possible. The user of the wheelchair needs to lean backwards. This way the wheelchair will tip backwards and the attendant can pull the chair on the pavement. The attendant needs to make sure that the front wheels are on the pavement before he lets the wheelchair down.

If you want to go up a pavement alone, you should move your weight as far forward as possible by bending forward. Then you must provide a so-called 'Wheelie', to get the front wheels on to the pavement (see figure 3, under the heading "Warnings for safe use"). You can only perform this action if you have practiced it with a trained expert.

Going down the pavement:

If you want to go down the pavement, we advise you to do this with an attendant. The attendant should move the wheelchair forward to the curb. Then the user should lean back so the attendant can tilt the wheelchair to find a balance point. When the wheelchair is balanced the attendant can move the wheelchair slowly off the curb. When the wheelchair is off the pavement, the attendant can let the front wheels back onto the ground.

If you want to independently go off the pavement, you should do this in reverse (Figure 11 shows what not to do). You can do this only if you've practiced with a trained expert.



4.3 Going up and down ramps

Most people can climb short slopes by themselves. This of course depends on your body strength, stamina and the gradation of the slope. Inspect the slope always for risks, such as holes or slippery and uneven surfaces before you drive off. If you can not see the slope, ask someone to inspect it for you.



Warning:

A slope of more than 5 degrees can be dangerous to descending or climbing. Remember that the friction of your hands to grab the hand rim is the only way to brake while driving.

Most people develop their own methods to drive up slopes through practice. Sit with your upper body slightly forward as you climb the slope. Should it be necessary to stop on the slope, you must try to avoid unexpected movements which may cause tilting when climb further (Figure 12).



If you want to climb a relatively steep slope, we advise you to use the assistance of a supervisor, figure 13.



- We recommend you to use anti-tip wheels. They prevent you from tipping the wheelchair over backwards (figure 12). Depending on the model of your Infineon wheelchair sometimes these are a standard item and sometimes they are an optional extra.
- # Do not carry any weight on the back of the wheelchair whilst ascending (figure 13). This changes the balance and increases the chances of tipping backwards.



Make sure the footrest is minimum 7 cm from the ground when you are descending a slope. This is in order to ensure your safety at the end of the slope. Always look forward when you descend and do not lean forward as this can cause overturning. Lean slightly backward in order to increase stability.

Make sure you have your wheelchair under control at all times. Do not hurry down the slope, but move slowly and safely. The speed of descent is controlled by the amount of grip strength that you exercise on the hand rims. In an effort to prevent friction burns to your hands, it is recommended that you use gloves. To reduce the risk that you burn your hands or lose control over the wheelchair, you need to slowly descend a slope.

Do not use the wheel brakes during the descent. The wheel brakes are designed for static braking of the rear wheels whilst stationary.

Avoid changing direction as you descend. Despite that your INFINEON® wheelchair is designed for balance and control, a change of direction on the slope can change the balance which will cause instability.

If you are using an attendant they should be aware that even with a slight slope already considerable traction should be exercised (figure 15).



Warning:

Using the wheel brakes to slow down the wheelchair whilst driving can cause a sudden stoppage. The result of this can be that the chair rotates to one side and tilts, or abrupt stops so that the seat tilts forward.

If your wheelchair is used in an environment where there are many slopes, it is advisable to fit a drum braking system for the attendant to use.

4.4 Going up and down stairs

Stairs are one of the largest obstacles for wheelchair users. However, with a little help from others it is possible to climb up and down the stairs when a wheelchair elevator is not available. Only you and your attendants must be aware of the rather heavy weight to be replaced.

Going up the stairs

You need to go up the stairs backwards. We advise if you want to climb the stairs with a wheelchair you will do this with the help of a minimum of two attendants. One attendant on the front of the wheelchair and one attendant on the back of wheelchair. The attendant at the back of the wheelchair grabs the push handles and let the wheelchair tip backwards until it in balance. When the wheel is in balance the attendant at the front of the wheelchair needs to grab the side frames. You are now in position to climb the stairs. The attendant on the front pushes the side frames up until they are above the first step and the attendant on the back makes the first step on the stairs. Repeat this technique until the last step of the stair, see figure 17. You can let the front castors down when the attendant on the front has taken the last step.





Going down stairs

To go down the stairs you need to do the same things as when you where going down the stairs, only in reversed order and you needs to go down the stairs forwards.



Warning:

Never lift a wheelchair by the push handles, armrests or footrests (picture 16). Always hold a part of the main frame.

CHANGING ADJUSTMENTS TO YOUR WHEELCHAIR CAN CAUSE BIG RISKS FOR YOUR SAFETY AND THE FUNCTION OF YOUR WHEELCHAIR.

ADJUSTMENTS DIFFERENT FROM THE FACTORY ADJUSTMENTS ARE AT YOUR OWN RISK.

5. INSTRUCTIONS FOR USE AND MOUNTING OPTIONS

In this chapter we will explore all the possibilities that you have with your wheelchair. All setting and user instructions, such as the removal of the footrest, will be discussed.

Your wheelchair is an Infineon® XS5000

The wheelchair is available as a self propel version, see section 2.2 for further explanation on this. On the cross-frame of your wheelchair you will find a label on which you can find which wheelchair you own. Further on in this chapter we can refer to a specific version.



Warning:

We advise you, if you want to make changes where tools are needed, to consult with your dealer.

5.1 Tools and technical information

For the maintenance of your wheelchair you will, in some cases, need tools. For your wheelchair you may need the following tools:

Phillips screwdriver PH2

Allen keys 4, 5 and 6 mm
Cross-ring or keys 8, 10, 13 and 26 mm
Spanners 19 and 22 mm
Socket wrench 19 mm

Infineon® XS5000

Seat width 42 ½, 45 and 50

Seat depth 43 cm Seat height 45 cm Backrest height 44 cm

Total width 14 cm + seat width

Total length> 100 cmTotal height> 95 cmFolded width30 cmArmrest height25 cmWeight (complete)17 kgTransport weight11.5 kgMaximum user weight125 kg

5.2 Opening and closing the wheelchair

Opening the wheelchair

- Make sure you stand to the side of the wheelchair;
- Hold the armrest of the side closest to you, and tilt the wheelchair slightly towards you;
- Push the seat side tubes downwards, this will unfold the wheelchair;
- Then, to fully open the wheelchair, push the side tubes of the seat frame into place (see figure 1);
- Make sure the side tubes are now in the seat receiving brackets on the main frame and check if the seat coating is flat;
- If you have removed them, place the foot or leg rest back onto the wheelchair, see chapter 5.3. You can now use the wheelchair.

Folding the wheelchair

- Fold away the foot plates and remove the foot or leg rest, see chapter 5.3;
- Make sure you are next to the wheelchair;
- Get a hold of the seat material at the front and rear in the middle and pull it straight up, see figure 2;
- Tilt the wheelchair slightly and then push the sides toward each other to completely fold the wheelchair.





Figure 1

Figure 2

5.3 Use of the footplate and footrest

Folding the footplate away

- Go to the front of the wheelchair and get a hold of the front of the foot plate;
- Fold the footplate in the direction of the footrest.



Figure 3



Figure 4

Removing the footrests from the wheelchair

- Go to the front of the wheelchair;
- Push the black control lever away from you. You can now swing the footrest inwards and outwards;
- Swing the footrests 90° to the outside of your wheelchair and pull the complete footrest straight up from the tube.

Placing the footrest back on your wheelchair

- Go to the front of the wheelchair;
- Place the footrest with an angle of 90° back on the tube;
- Swing the footrest to the front until you hear a click. This click confirmed that the foot is in position.

Setting height of the footplate

To adjust the height of the footplate you need to use Allen Key number 5.

- Go to the side of the wheelchair, you will notice a black cube;
- Loosen with Allen Key number 5 the bolt in the black cube until you can move the footrest up and down;
- Select the desired height and tighten the bolt down;
- Make sure the footplate is in place and that the length is equal on both sides.

Setting angle of the footplate



Figure 5

Footrest (infinite adjustment, figure 5)

To adjust the angle of this footplate, you have to use the supplied wrench number 5.

- You need to loosen the bolt completely, see figure 8;
- The footplate can now be removed from the footrest. Select the desired angle of the plate and turn the screw well. Note the help dashes at the footplate for choosing the desired angle;
- Make sure the footplate is in place.

5.4 Using the elevating leg rest (optional)

You have the possibility to place an elevating legrest on your wheelchair in stead of a standard legrest. In this section you can read how to use an elevating legrest.

Swinging the elevating legrest away

- Go to the front of the wheelchair;
- Push the control lever away from you;
- You can now swing the elevating legrest inwards or outwards.

Removing the elevating legrest from your wheelchair

- Go to the front of the wheelchair;
- Push the control lever away from you. You can now swing the elevating legrest inwards or outwards;
- Swing the elevating legrests 90° to the outside of your wheelchair and pull the complete elevating legrest straight up from the tube.

Placing the elevating legrest back on your wheelchair

- Go to the front of the wheelchair;
- Place the elevating legrest with an angle of 90° back on the chair;
- Swing the elevating legrest to the front until you hear a click. This click confirmed that the elevating legrest is in position.

Setting height of the elevating legrest

To adjust the height of the elevating legrest you need to use the Allen Key number 5.

- View the explanation on 'standard legrest'
- Select the desired height and tighten the bolt down;
- Make sure the footplate is in place and that the length is equal on both sides.

Setting the angle of the elevating legrest

- Push the black handle away from you, see figure 6;
- You can now move the elevating legrests up and down;
- Select the desired height;
- Make sure the elevating legrest is in place.

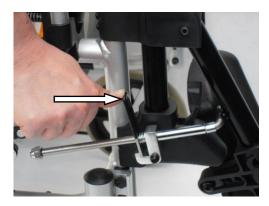


Figure 6

5.5 Using the calf plate (optional)

You have the possibility to place an elevating legrest on your wheelchair in stead of a standard legrest. On an elevating legrest you have a calf plate. In this section you can read how to use a calf plate.

Swing away the calf plate

- Go to the front of the wheelchair;
- Get a hold of the middle of calf plate and swing it away by moving the calf plate upwards, see figure 7.





Figure 7

Setting angle of the calf plate

- Hold the calf plate at the top and bottom and by moving up and down, find the correct angle, see figure 8;
- When the calf plate moves too easily you can tighten it by using the Allen Key (No. 5), see figure 9.



Figure 8



Figure 9

Setting the height of the calf plate

- Turn the calf plate loose, using the Allen Key number 5.
- Remoeve the screw an place this a hole up or down;
- Fasten the calf plate again with the allen key;
- Make sure the calf plate is in the right position.

5.6 Using the wheelchair brake

Putting the wheelchair brake on

If you are in the wheelchair.

- Take the black handle of the brake, see figure 10;
- Push the lever forward until you hear the click, this confirms that the wheelchair has been put on the parking brake.

If you are next to the wheelchair.

- Go to the side of the wheelchair and face towards the front of the wheelchair;
- Take the black handle of the brake;
- Push the lever forward until you hear the click, this confirms that the wheelchair has been put on the parking brake.



Figure 10

5.7 Using the armrest

Flipping the armrest backwards

If you are in the wheelchair.

- Where the front of the armrest meets the frame you will find a black lever. Pull the black lever to the frame, see figure 11;
- You can now swing the armrest backwards because it will be attached to the frame at only one point at the rear of the armrest;
- To put the armrest back in place you must reverse the previous steps. Please make sure you hear the click that confirms that the armrest is back in place.



Figure 11

5.8 Wheels (tyre table)

Removal of the rear wheel

You can remove the rear wheels using the quick release system in the following way:

- Stand next to the wheelchair;
- Tilt your wheelchair slightly so the wheel you wish to remove is slightly off the ground;
- Press the black button in the centre of the wheel (figure 12) and remove the axle and wheel from the frame. Make sure the black button is completely pressed in;

To put the rear wheel back in place you must reverse the above steps. In order to ensure your safety please make sure the axle is fully in place and the ball bearing system is engaged so the wheel does not come loose during use.



Figure 12

Tyre table

Wheelchair model	Rear wheel	Tire size rear	Maximum pressure rear tires			
INFINEON®	Self propel	24" x 1 3/8"	4,5 bar / 65 psi			
XS 5000		24" x 1"	7,5 bar / 110 psi			

5.9 Using accessories and other options on your wheelchair

The seat cushion (optional item)

Your wheelchair can be equipped with a 5 cm thick, nylon seat cushion. This seat cushion is equipped with an antiskid layer, see figure 13. You need to place the seat cushion with the anti-slip side down on your wheelchair. When you are going to sit in the wheelchair the seat cushion will not move.



Figure 13

6. TRANSPORT AND TRANSIT IN CAR

Your Infineon® wheelchair is designed to be easily transported by car. Your wheelchair is foldable so the total width is limited to an average measure of 20 cm. Further your wheelchair is equipped with swing away and detachable footrests. At the same time some wheelchairs can be equipped with a couple of size decreasing accessories, like guick release (detachable) rear wheels and a foldable backrest.

6.1 De-assembly

Take away the foot rests on the front side of your wheelchair (see chapter 5 'Instructions for use and mounting options').

- 1. Remove the seat cushion if your wheelchair is equipped with one;
- 2. Fold the wheelchair:

Stand next to the wheelchair. Get a hold of the seat in the middle of the rear and front and pull is straight up. To fold the chair completely, tilt the chair sideward (so the wheels can not drag) and push the sides towards each other.

- **Attention! A number of Infineon® wheelchairs have lengthened backrest upholstery on the lower side. This lower side is equipped with a Velcro strap, which is folded under the seat. You will have to loosen this first before folding the chair.
- 3. If it is necessary to, due to a small space, remove the rear wheels or use the foldable backrest, than see chapter 5, 'Instructions for use and mounting options'.

6.2 Assembly

If the rear wheels are removed, you will have to place them back first (see chapter 5, 'Instructions for use and mounting options').

1. Go stand next to the wheelchair, tilt the wheelchair a bit towards you and push the seat tube down. The wheelchair will un-fold. Go stand before the wheelchair and push again on the two seat tubes to ensure that they are directly on the frame. This is confirmed by flat seat upholstery.

Warning:

If you de-assemble/assemble the wheelchair, ensure yourself that both tubes are on their places in the holders on the front of the frame. If not, the chair is unsafe for use.

7. MAINTENANCE

Protect your Infineon® wheelchair by having it serviced regularly.

We strongly advise you to let your wheelchair check at lease once a year by a qualified Infineon® dealer, who will only use Infineon® spare parts. This periodic inspection will ensure you that the wheelchair will function perfectly for years.

There are a lot of things you can do yourself to keep your wheelchair in optimum condition. If you regularly check the wheelchair and perform (small) maintenance, this will extend the lifetime and increase the ease of use.

7.1 Tyres

Examine tyres periodically for wear and replace them as needed.

Air tyres:

These tyres should be checked weekly for correct tyre pressure. You will find the recommended tyre pressure on the rear wheels and you can check it with a standard car or bicycle tyre pressure gauge. If the tyres of the wheelchair not have the correct pressure it will lean to the side where the minimum pressure is. It will also influence the driving comfort and it will mean you have to exert more effort to move the wheelchair.

PU tyres:

More and more we use PU tyres (polyurethane or puncture-free tyres) on the wheelchair. You can recognise these tyres because they do not have a valve. These tyres have the advantage that they do not need to be pumped up and can not be punctured. This PU tyre can just as an air tyre wear out. Check periodically to see if the tread is still deep enough.

➡ For the maximum tyre pressure we direct you to chapter 5, 'Instructions for use and mounting options'.



Warning:

When tyres are not fully inflated this may cause bad functioning of the brakes and make the chair move when not intended.

7.2 Brakes

Before you can check the brakes, you need to make sure the tyre pressure is correct, see chapter 7.1. Inspect both brakes for sharp rims. If there are sharp rims on the brakes we advise you to replace them. Ensure that all the parts of the brake are in the right position and fastened secure;

- Make sure that the mechanism is functioning smoothly. If it is not functioning smoothly put some oil at turning points with one or two drips of WD40 oil or Teflon. Remove surplus oil and dirt;
- Make sure the brakes do not come into contact with the wheels as you are moving.

7.3 Cross brace

The cross-frame of the wheelchair has to be in a good condition. The cross brace is the basic of your wheelchair.

- Make sure the wheelchair can easily be fold and unfold;
- Make sure the wheelchair travels in a straight line while moving;
- Make sure the cross frame is not bent and shows no wear signs;

When one of the exceptions, noted above, occurs, please contact a qualified Infineon® dealer to inspect your wheelchair.

7.4 Rear wheel

A good adjustment of the rear wheels improves the stability of the wheelchair. Also it will allow you to use less energy to move the wheelchair.

- Make sure that the wheels can move freely without touching anything;
- Make sure there is no margin on the rear wheels.

When one of the exceptions, noted above, occurs or if an adjustment is necessary it is recommended to do this through a qualified Infineon® dealer.

7.5 Front castor and front castor fork

The front fork must move and turn freely to ensure a smooth ride.

- Make sure the nut of the front fork is nor to loose or to tight. When the nut is too loose, the wheels will rotate
 but the ride will be uncomfortable. If the nut is too tight, the chair will be difficult to steer because of the
 bearings getting pushed so the balls can not move freely. When the nut is correct in place the front wheel will
 stop slowly;
- Make sure the front castor shows no wear signs.

When one of the exceptions, noted above, occurs or if an adjustment is necessary it is recommended to do this through a qualified Infineon® dealer.

7.6 Upholstery

It is important to check the lining of your wheelchair regularly. Torn or worn upholstery can no longer support human weight and this can create dangerous situations.

- Check the textile coating for holes, cracks and worn spots;
- Check the upholstery-mounting grommets to make sure that they are all correctly aligned and secure.

7.7 Cleaning

It is important to clean your wheelchair regularly.

- Clean the upholstery, chassis and plastic components on the wheelchair regularly with a mild soap and water. Never use abrasive cleaners, they can damage the varnish. Also never use steam or high pressure cleaners;
- Wax the varnish of the chassis regularly. Never use solvents, abrasive waxes, caustic chemicals or spray silicone;
- Dry the wheelchair after cleaning. Also dry you wheelchair after you have been, for example, in a rainstorm.

■ You can also use a car shampoo; this cleans, protect and gives a beautiful gloss to your wheelchair.

8. PROBLEM ANALYSIS AND SOLUTIONS

Your Infineon® wheelchair is inspected and adjusted so that you can use it immediately. Continual use necessitates maintenance, especially if the factory set adjustments have been altered.

The following troubleshooting guide, lists several common problems that may occur and offers corrective actions for each.

	Symptom						◆ We recommend the use of only Infineon® replacement parts. If you do not use original Infineon®
			wy				parts the warranty will be expired.
Looseness in chair	Squeaks / rattles	Castor flutter	The wheelchair moves too heavy	Sluggish turning	Chair veers left	Chair veers right	
							POSSIBLE CAUSE AND CORRECT SOLUTION
•			>	>	>	>	Check if the tyre pressure is correct and equal in both wheels. See chapter 7.1.
~	>	•		>			Check if all nuts and bolts are tightly stuck.
		~		•	~	~	Rear wheels and/or castors may be adjusted improperly. Make sure that both rear wheels and castor are mounted in identical positions.
			>				Check if the bearings are not worn.
		•		~	~	•	Castor forks may be adjusted improperly. Make sure they are adjusted properly.

If you have problems that cannot be solved with the troubleshooting table, we advise you to contact a qualified Infineon® dealer.

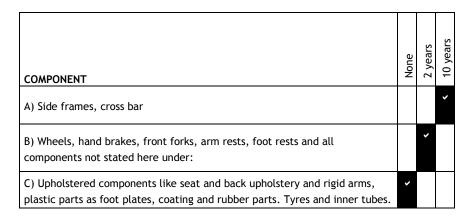
transferrable.

WARRANTY

9.1 Warranty application

Together with your wheelchair you get the factory warranty. However, it is possible that your dealer offers a supplementary warranty. This manual only handles the factory warranty as given by 2GOability.

This warranty is only granted to you as the consumer. It is not intended to be used commercially (like hiring or institutional use). The warranty is limited to defects to materials and possible hidden shortages. 2GOABILITY guarantees the following components on your INFINEON® wheelchair:



Also you can find the warranty periods label on the frame of your wheelchair. See also chapter 1.



9.2 Warranty definition

Your manual is also the warranty form, fill in the relevant details in and store it carefully.

Warranty conditions

The warranty period commences upon the date of purchase. If within the warranty period, your wheelchair will be defect, it will be repaired or replaced.

However you do need to provide to 2GOability a complete filled in warranty registration form or a copy of the bill with date of purchase. Without a warranty registration form or a proof of the purchase date the warranty will start at the date when 2GOABILITY sent the invoice to the dealer.

Repairs and replacement must be performed by an authorized 2GOability service agent. To qualify for the warranty, your wheelchair must require the care standards. Furthermore, if a problem occurs, you need to fully inform the 2GOability service agent immediately. If you use the wheelchair outside the designated area of the 2GOability service agent, you can repair your wheelchair by any other, by the factory approved, service agent.

When parts of the wheelchair, within 24 months after the commence date, needs reparation or replacement, as a result of a manufactory or material error and the wheelchair is with its first owner, the part or parts will be repaired or replaced free of charge.

This warranty does not include any labour charges incurred by replacements.

Replaced or repaired parts fall under the same warranty conditions as the original wheelchair. Worn parts are normally not guaranteed, unless these parts are worn as a direct result of an original manufacturer defect. These parts are for example upholstery, tyres, inner tubes and similar kinds of parts.

The warranty conditions above describe all wheelchair parts, and are applied for the models bought at the normal end-user price.

With normal circumstances no responsibility is accepted when the wheelchair needs replacement or repairs as a direct result from:

- 1. Not maintaining the wheelchair and parts according to the recommendations of the manufacturer, or not using the specific original parts;
- 2. Damaging the wheelchair or parts by inattentive use, accident or wrong use;
- 3. Adjusting the wheelchair or parts, different from the specifications of the manufacturer, or reparations done before the service agent is warned.
- 4. If the product is not equipped with an original factory frame number and identification label as described in the manual, see chapter 1.

The wheelchair that is described and showed in this manual can differ from your own model in details. However, all instructions are relevant, independent of slightly different details. We reserve the right to change the product in this manual without further notice. All drawings, measures and capacities showed in this manual, are approximations and may be slightly different to your wheelchairs specifications.



Warning:

2GOability can not be liable for any consequent or individual damage whatsoever. While this manual is created with care it is not exclusive. If you are going to use the wheelchair not in accordance with the guidelines in this manual you need to consult with an authorized 2GOability dealer. The warranty is only valid during the indicated period. If adjustments are made to the wheelchair, who have structural impact on the product, the warranty will expire completely. U can contact 2GOability for an enlarged warranty and supply conditions and a address list of authorized dealers.

For warranty service, contact your authorised dealer from where you bought your wheelchair. If it occurs that you are not helped to your satisfaction concerning the warranty service, please contact 2GOABILITY in writing. You can find the address on front page of this manual.

10. SERVICE AND MAINTENANCE

10.1 General maintenance instructions

Your wheelchair needs periodical maintenance. This is necessary for a long lifetime and an optimal users comfort of your wheelchair. A badly maintained wheelchair will give more technical problems, turn less flexible and fall out the warranty terms.

Preventive maintenance is most important and many of these things you can easily do yourself or a friend or family member can help you. We highlight below the maintenance you can do yourself.

Every week Check tyre pressure;

Every month Check the fold ability of the wheelchair and the guick release rear wheels;

Check upholstery for wear;

Check wheel movement front and rear and check turn ability of the wheels;

Check if the brakes are working correct;

Every three months Check all bolts, screws and nuts and tighten if necessary;

Check all spokes for tension; Check tyre tread for wear.

◆ In chapter 7, you will also find extensive information on the maintenance of your wheelchair.

Furthermore we advise you let you wheelchair check by an authorised dealer every year. Make sure you dealer checks the point mentioned by paragraph 10.2.

10.2 Service checklist

For optimal life your wheelchair should be periodically maintained by an authorized dealer.

Service interval:	Service Schedule								
Service number	1	2	3	4	5	6	7	8	9
Wheels: for example margin, wear bearings, adjust quick-release									
Tyres									
Hand rims: for example wear and burrs									
Front forks: for example control margin, adjustment ball head axle									
Brakes: for example adjustment, re-adjust, control for margins									
Foot rests: for example adjustment, line out									
Frame: for example fracture, welding seams, plastic component									
Arm rests: for example fixation, rigid arms									
Sealing-wax / coating / chrome									
Seat cushion									
Upholstery: for example adjust straps, control									
Connection material on all components									
Teflon treatment of all moving parts									
Checked by (initials)									
Inspection date									

Service stamp dealer

1	2	3	4	5
6	7	8	9	10

In practice the usage intensity varies greatly from person to person. It may therefore be that in your case, the wheelchair requires servicing more or less often than once a year.

Maintenance is not warranty. Your dealer may deviate from the maintenance interval.

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