# Tips and Tricks to SIMATIC SIPAT SIMATIC SIPAT

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#### Question

Tips and Tricks to SIMATIC SIPAT

#### **Answer**

The instructions and notes listed in this document provide a detailed answer to this question.

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#### 1 Logon to SIPAT

# 1.1 I am unable to logon to SIPAT client. I get an error message "No data domains configured for this user." in the client logon screen.

#### Validity

SIMATIC SIPAT version 3.0 or higher.

#### Instruction

Verify the configuration in table PTDDUSER of the central database. The data entered in column USER ID should be in capital letters.

Verify the data domain configured for your user. If you try to logon to a client which is installed on a workstation, check whether the data domain configured for your workstation is compatible with the data domain defined for your login user or user group.

Also, consult the Application Event Viewer and SIPAT client rolling.log files to extract more information.

### 1.2 I cannot logon to the SIPAT client. I am unable to select a PAT role in the logon screen.

#### Instruction

Verify your configuration in table PTROLES of the central database. Verify your user credential or group of which you are member of has the necessary PAT roles assigned.

Verify the data present in column WINDOWS\_GROUP of table PTROLES is in capital letters (SIMATIC SIPAT version 3.0).

#### 1.3 I am unable to logon using the workflow importer tool

#### Instruction

Verify the database connection settings in the workflow importer tool logon window are correct.

Check the logon user. The logon user used for the workflow importer tool is not a Windows Authenticated user but the SIPAT database user à User = SIPAT

If you are using a SIPAT version on which uses the database connection string defined in the workflow importer configuration file

(Siemens.PAT.Tools.WorkflowImporter.exe.config), verify the connection string is correct (password of SIPAT user is not encrypted!).

```
<add provider="SqlServer" database="<database name>"
timeout="300" dbtype="CentralDatabase"
integratedsecurity="false" username="<sipat user>"
password="<sipat password>" name="CentralDatabase"
server="<server name>"/>
```

Save the file and re-start the workflow importer tool.

### 1.4 Why do I see a login prompt when I start SIPAT? How can I configure this?

#### Instruction

A SIPAT client login window can be configured in the client configuration file. This file can be configured using the SIPAT configuration tool (preferred) which is provided with a SIPAT installation.

In the SIPAT configuration tool, the setting is called LogonWindow and can be found in the Application Settings of the ...PAT Client\Siemens.PAT.Client.exe.Config node.

By default installation, the LogonWindow is set to False.

The first time you startup a SIPAT client after installation, the logon window will popup. Reason for this is the default PAT role and Operator Screen which must be set at first logon.

If you get this login window next time at startup of the client and the LogonWindow setting is set to False, this indicates there is a problem with the database connection or the Windows OS logon user is unable to logon to SIPAT.

### 1.5 I have locked my user when trying to logon to SIPAT. What should I do?

#### Instruction

Your user account must be unlocked in order for you to login again.

This unlocking is performed in table PTLOGINLOCKED of the central database. Value of column NUMBER\_OF\_ATTEMPTS for your USER\_ID should be re-set to value 0.

The number of attempts for which a user can provide a (wrong) password before its account is locked is configured in table PTSYSTEM of the central database, system setting LOCK USER AFTER.

#### 2 Database

## 2.1 All data is present in the central database but I do not see certain configuration / stations / runtime data in the client?

#### Instruction

Verify your configuration in table PTROLES of the central database. Verify your user credential or group of which you are member of has the necessary PAT roles assigned.

Verify the data present in column WINDOWS\_GROUP of table PTROLES is in capital letters (SIMATIC SIPAT version 3.0).

### 2.2 I am unable to start the SIPAT Database Logger service.

#### Instruction

Verify the local store database service and the SIPAT Watchdog service are running (by default this is MS SQL Express). The SIPAT Database Logger service is dependent on the local store database and on the SIPAT Watchdog service.

Verify the service user is a known user to SIPAT database, has sufficient rights and has PAT role PAT Execution Module assigned (configuration in table PTROLES of the central database).

We have also experienced cases where you need to re-enter the service user password and try to re-start the service.

Check eventviewer and rolling.log files present in the SIPAT database logger installation folder to acquire more information why you are unable to start the DBLogger service.

#### 2.3 My runtime data is not stored in the central database?

#### Instruction

Check the status of your SIPAT Database Logger service, is the service running?

Are there still unprocessed records in the local store database of the method base station? If so, wait till all records are processed. This can be verified in table PTDBREQ of the local store database. Also, check the status of these records when still present in the local store. If they have status (column SS) = 3, which is error status, contact SIPAT support.

Is the correct central database defined in the SIPAT Database Logger configuration file?

#### 2.4 My SIPAT client cannot connect to the database

#### Instruction

Does your SIPAT client logon user have access to the central database?

Verify the Windows OS user can access the central database. This OS user is initially used to establish connection to the central database for checking the client login user credentials configured in the database.

Verify table PTROLES in the central database is correctly configured. If not, you are unable to select a PAT Role, or the preferred PAT Role, at the login window of the SIPAT client.

If you get an error message indicating your user has been locked out, check table PTLOGINLOCKED of the central database and unlock your user by setting the value of NUMBER\_OF\_ATTEMPTS to 0. The max number of attempts which is allowed for any user is configured in table PTSYSTEM.

If you get an error message indicating no data domains are configured for your user, verify the configuration in table PTDDUSER for your user. The data entered in column USER\_ID should be in capital letters. Verify the data domain configured for your user. If you try to logon to a client which is installed on a workstation, check whether the data domain configured for your workstation is compatible with the data domain for your login user. (As of SIMATIC SIPAT version 3.0)

Check the Windows Event Viewer (application) or client logging for more information why you are unable to log on.

### 2.5 The APPLY process running on the archive database is going to status ABORTED on start apply process

#### Instruction

Contact your DBA. Below a summary of possible example actions which could be undertaken:

Look at the SIPAT\_APPLYERRORS logging (logon with STRADMIN to the archive database using sqlplus or TOAD and run following query: select \* from dba apply error).

This logging will provide you with the details of why the apply process is going too aborted state.

In case the logging indicates there is a primary key violation for a certain transaction ID, verify manually if the whole record data of the failed transaction is indeed already present in the archive database.

If the error is a primary key violation and the data has been verified, the transaction can be removed from the apply error queue. (logon with STRMADMIN and execute: EXEC DBMS\_APPLY\_ADM.DELETE\_ERROR('<Transaction ID>'))

Try to re-start the apply process and verify the status of the apply process.

### 2.6 Where do I change the central database / local store database connection?

#### Instruction

The database connection for a certain SIPAT service is configured in the service configuration file (extention .config) which is present in the service installation directory.

This configuration file can be configured using the SIPAT configuration tool provided when installing SIPAT (preferred) or changed manually (not preferred).

Using the configuration tool, you will find the database connection settings in the node SIPAT DataAccess of the corresponding SIPAT service. (note: for Oracle database connection, setting Server should not be defined, setting Database should be the name as defined in the TNS names).

If you decide not to change the database connection using the configuration tool but directly in the configuration file, you need to configure an entry like:

NOTE

With a default SIPAT installation, the local store database for your station (or other SIPAT service which require a local store database) is by default set to server "localhost\SQLExpress" and database "SIPAT\_LOCAL".

# 2.7 What SIPAT database scripts should I re-execute in case of SQL server database backup / restore or detach / attach action?

#### Instruction

Following instruction is valid for SIPAT version < 3.1. It might be possible that the description below does not map completely for your current SIPAT installation, in which case, please contact SIPAT support.

First thing to do is to set the SIPAT user as DBO (database owner). Logon as SA user onto the central database and execute following script as below. Before executing, adapt <DATABASE\_NAME> and <SIPAT\_USER> to correct value in script.

```
USE [<DATABASE_NAME>]
-- SET SIPAT AS DBO
exec sp_changedbowner '<SIPAT_USER>'
PRINT '<SIPAT_USER> is now owner of <DATABASE_NAME>'
GO
```

The script above in as extract from database script 1. SA - Assembly.sql present on the master CD (Master CD\...\SqlServer\Clean Install\Central Db\01. Install\).

Next thing to do is to re-create the stored procedures in the central database. Execute following scripts as listed below as described in the SIPAT installation manual. These scripts can be found on your SIPAT master CD on following location Master CD\... \SqlServer\Clean Install\Central Db\01. Install\. Follow instructions as described in the SIPAT installation manual.

- 1./ 1. SA Assembly.sql
- 2./ 5. SIPAT Create Stored Procedures.sql

You should be able to run SIPAT again. Contact SIPAT support in case of additional information.

#### 3 Export/Import

### 3.1 After re-import of exported data to CSV, the data type of my single value data has changed.

#### Instruction

As long as the data is stored in the SIPAT database, we are aware of its data type. But, the data type information is not exported to the CSV file, so that information is lost

Currently, single value data is imported as data type double in order not to lose data information in the model builder / data miner of SIPAT.

### 3.2 I get an "Out of memory" exception on export of runtime data to XML format

#### Instruction

During the export of method runtime data to XML format, a query is executed on the database to fetch the runtime data. This runtime data is kept in memory during this process. When all runtime data is fetched, the data is saved to the runtime data XML files.

If a client PC does not have sufficient available physical memory during this fetching data process, it is possible an out of memory exception is raised.

Close all non-used applications on the client PC in order to get as many available memory for this export functionality, expand the physical memory on the client PC or use a client running on a PC having more memory available.

#### 4 Mehtods

# 4.1 When I (re)start my method, the first value(s) of a non reference collector is marked as missing. After some first measurements, all is running smoothly.

#### Instruction

When using multiple (collector) stations in your method, verify if the PC-time of all stations is aligned.

When the collectors are not used by multiple methods, uncheck the 'Synchronise with other methods' checkbox.

Check your method configuration for an acceptable validity range (positive and negative) for your PAT ID's.

# 4.2 My station is running but I am unable start any of the methods I select? I get an errormessage "Method does not exist".

#### Instruction

Most probably, your station is configured / pointing to an other central database then the SIPAT client is pointing to.

Check the database configuration of your station. Start the SIPAT configuration tool provided when a SIPAT component is installed and go to the

...\Siemens.PAT.Operation.Station.Service.exe.config, open the SIPAT.DataAccess node.

Verify the configuration for CentralDatabase is configured correctly. If not, set the central database configuration values correct, save and re-start the station service.

# 4.3 My method is acquiring data from different collectors running on separate collector stations. During method runtime, I restarted one of our collector station PC's due to a malfunction of a SCADA system. My collector running on this station is not activated automatically?

#### Instruction

This is as designed. When a method acquiring data and the collector station is restarted, the collector running on this collector station will not start measuring again on (re-)startup collector station. In that case, the method must deactivate / reactivate and re-start to acquire data again from this collector.

If the collector running on the re-started collector station is the reference collector, the method will stop after a pre-defined time. User must deactivate and re-activate method to acquire data from this collector in a future method runtime.

Our plan is to revise the exception handling in a future version of SIMATIC SIPAT.

#### 5 SIPAT services

# 5.1 Consistency report complains about an unexisting PAT ID after you have altered your method configuration, e.g. after removing a calculation from your method configuration.

#### Instruction

Check if this "unexisting PAT ID" was previously configured in a user function defined in your method configuration.

Problem is you will not see the non-existing PAT ID anymore in the user function configuration and you will not be able to correct this configuration.

If so, a resolution is to remove the user function and re-configure it.

#### 5.2 SIPAT services are starting slow

#### Instruction

When a SIPAT service is started, .NET tries to verify the authenticode signature at load time. This can cause delays during startup when the computer does not have an internet connection.

This can be avoided by adding the next snippet in the configuration files (extention .config) of the SIPAT services. These configuration files are located in the installation directory of the SIPAT component.

### 5.3 After re-start of PC, not all SIPAT services startup automatically

#### Instruction

Most of the SIPAT services are dependent on the local store database (by default the SQLExpress). When one of those SIPAT services is starting and the local store database service (SQLExpress) is not running yet, the service is unable to start.

A list of the SIPAT services and their dependencies can be found in the SIPAT documentation provided with your SIPAT master CD.

Resolution is to define dependencies in the registry. To do this, open a registry enditor and select the sub key of the service you would like to create the dependency for. This can be found in following path:

```
...\HKEY_LOCAL_MACHINE\SYSTEM\CurrentControlSet\Services\<Service name>
```

If the key is not present it can be added by right clicking and selecting New, Multi-String Value. This key should be named DependOnService. Then add the value for the local store database server, by default SQL Server Express , typically: MSSQL\$SQLEXPRESS.

More information on how to add dependencies can be found in the SIPAT installation manual or http://support.microsoft.com/kb/193888.

#### 5.4 The SIPAT station service will not start

#### Instruction

Verify following items:

Check the station configuration file for correct station name with station version as defined in central database or client, connection to local store and central database

Does the service user account have access to the central database and local store database?

The service user has PAT Execution Module role assigned in table PTROLES of central database?

Is the service user account allowed to run services, has sufficient rights to the service installation folder (check the SIPAT prerequisite document) and is the provided password correct?

Go to the Windows event viewer (start --> run --> eventvwr). In the application event viewer you will find error entries of why the station service was unable to start. You will find the real cause of the problem most probably in the third error message listed for your station service in the application eventviewer.

### 5.5 A SIPAT service other then the station service is not starting

#### Instruction

Verify if the service user account has permission to run the service.

Is the password defined for the service user correct? We have also had cases that you need to re-type the password of the service user in the Services of Windows, even though it was initially entered correctly.

Open the service configuration file using the SIPAT configuration tool provided with an installation of SIPAT and verify the connection to the central and local store database is configured correctly.

Has the SIPAT watchdog service been able to start? All other services are dependent on the SIPAT watchdog service. If this service is unable to start, no SIPAT services will be able to do so.

Most of the SIPAT services are dependent on the local store database (by default the SQLExpress). When this SIPAT service is starting and the local store database service is not running, the service is unable to start.

Does the service user account has access to the central and local database if required?

The service user has PAT Execution Module role assigned in table PTROLES of central database?

Does the service user have sufficient rights to the service installation folder (check the SIPAT prerequisite document)?

Check the Windows Event Viewer (Application) and the rolling.log files present in the service installation folder to investigate the cause of what is or went wrong.

## 5.6 The station service is running but the console indicates the station is in stopped or disconnected state. What can cause this?

#### Instruction

There might be multiple causes for this problem:

Is there a firewall blocking communication between client and station? Verify this by starting up a client on the station server, if the station is visible there, then a firewall might be blocking communications.

Is there a connection to the station? Try pinging the station from the client PC. Check IP / hostname. Try DNS resolving.

Can you see and check the status of the services using the services manager functionality present in the administration module of the SIPAT client?

Try refreshing the console. Right click on the "stopped" station and refresh. It might also be a latency issue.

### 5.7 The SIMATIC SIPAT service is creating loads of rolling.log files which results in decreasing disk space.

#### Instruction

By default, logging is enabled for all service. These logging files can take up several gigabytes of disk space in time depending on how intensive these services are used. An administrator should keep track of these files, and delete them from time to time.

It is also possible to diminish the logging to only warnings and errors or redirect more logging to the system event viewer.

This can be changed using the SIPAT configuration tool.

Consult the SIPAT installation and user manual provided with your SIPAT Master CD for more explanation and how to configure this logging in the services and client configuration file.

#### 5.8 What services are needed?

#### Instruction

The list of SIPAT components which should be installed on a computer is dependent on the set up of your SIPAT architecture.

For example:

The minimum required installed SIPAT services for running a station are the Watchdog service, Station service and Database Logger. If this is a collector station, the Workflow service should be installed as well, and so on...

No SIPAT components should be installed on the central database server.

When running the operator screen on a SCADA system, the Operator screen service and Watchdog service should be installed on that SCADA system.

### 5.9 Do I need a workflow service and where should it be running?

#### Instruction

The SIPAT Workflow service should be installed on the station on which the method workflow or collector intervention is running.

For example:

When executing a collector intervention, the workflow service should be installed on the (collector) station on which the collector is running.

If you are executing a method workflow during the method prepare step, the workflow service should be installed on the base station on which the method is running.

# 5.10 I am unable to make connection / see services when connecting to a host in the service manager of the administration module in the SIPAT client.

#### Instruction

Multiple items might be causing this.

Is there a firewall blocking the communication?

Does the service user of the watchdog service have rights to see the services of the host PC? This can be checked by connecting to another host from the Windows Services using the SIPAT Watchdog service user credentials.

Try DNS resolving.

#### 6 Collector

### 6.1 My values entered manually for a manual collector are not measured

#### Instruction

PAT ID's defined for a manual collector are also liable to validity range (positive and negative).

Make sure you enter a valid timestamp when updating the manual data in the console or use the update timestamp functionality when entering a value for your manual collector. This is by right clicking and select update timestamp in the manual data window of the console, the timestamp of your manually entered value will be automatically set to current timestamp.

### 6.2 My collector is not activated automatically on start method

#### Instruction

A collector will only activate automatically start of method or on prepare of method.

If you stop a method and deactivate the collector or for example re-start the collector station, the method will not re-activate the collector automatically on start or prepare method. You will need to deactivate and re-activate the method.

### 6.3 Why does the regular OPC collector work but the OPC async collector does not?

#### Instruction

It might be possible that synchronous OPC calls work but asynchronous calls fail. This can be checked with any OPC client.

If the OPC client can connect to the OPC server and SIPAT fails to acquire data from the same OPC server, a possible cause might be that SIPAT is using asynchronous communication (OPC async collector). I.e. authentication from client to server works but server to client fails.

### 6.4 I have OPC issues when trying to measure from an Expo ePAT instrument.

#### Instruction

When working with the ePAT (embedded computer in a workgroup) it is necessary to configure DCOM from a workgroup to a domain.

To make this work, a local account must be made on both the client as the server with the same username and password. This account can then be used for authentication.

#### 7 Software / Install

### 7.1 Where can I find all required software which is missing on the SIMATIC SIPAT Master CD?

#### Instruction

As of SIPAT version 3.0, the majority of the external software is no longer provided by the SIMATIC SIPAT master CD or SIPAT setup.

So where can you find the required software for running SIPAT?

The .net framework and the SQL Server express can be downloaded from the Microsoft site.

All other required software DLL's should be provided with the supplied SW of the supplier being for example Umetrics, Mathworks, CAMO, ...

For most collectors, the SDK (software developer kit) is needed and/or software provided by the supplier, for example Thermo RESULT, Expo NovaPAC, ABB Michelson Ethernet Adapter, .... This will be mentioned in the installation manual of the productivity pack.

When upgrading your existing SIPAT system to version 3.0, the easiest way to obtain the missing DLL's is to copy all non-Siemens DLL's present in the installation directory of the installed SIPAT components to another directory before uninstalling the "old" SIPAT version.

## 7.2 Is it possible to install SIPAT outside a corporate domain? i.e. installing SIPAT in a workgroup environment

#### Instruction

It is possible to install SIPAT onto a workgroup environment but please take note of following items.

All computers will need a functional account (a SIPAT service user) which has to be local. All users, i.e. service users and client users, must be created on all workgroup computers with same name and same password.

These users must also be created as local account onto the database server as the database will use Windows Authentication. There is also a possibility to use SQL Authentication.

#### 7.3 Why do I need a SIPAT collector station installed?

#### Instruction

The purpose of a SIPAT Collector Station is to run a collector (or multiple) which will measure data from an instrument, OPC server, ... A general rule is to install the collector station as close to the data source (instrument, OPC server, ...) as possible. One of the reasons is to avoid DCOM issues, authentication on the OPC host, ....

If it ever should be necessary to use DCOM (e.g. when using an ePAT system, acquiring data from an Expo ePAT instrument), check the local policies, corporate policies and authentication in the component manager.

### 7.4 What should I keep in mind when upgrading the SIPAT system to version 3.0 or higher?

#### Instruction

As of SIPAT version 3.0, the majority of the external software is no longer provided by the SIMATIC SIPAT master CD or SIPAT setup.

So when upgrading your existing SIPAT system to version 3.0, the easiest way to obtain the missing DLL's is to copy all non-Siemens DLL's present in the installation directory of the installed SIPAT components to another directory before uninstalling the "old" SIPAT version.

The non-Siemens DLL's can be restored to its applicable SIPAT installation directory once the new SIPAT version is installed. That way you will save yourself a lot of time in searching for the necessary external DLL's.

Also, do not forget to run the SIPAT installation checker tool after your installation of the new SIPAT version. This tool will verify if all necessary external (3rd party) DLL's are present in the SIPAT installation folders.

#### 8 Model calculation

#### 8.1 Why can't I configure a model calculation?

#### Instruction

Verify that the calculation service is running on the Host you have defined in the calculation model definition.

Is the license you have obtained for the chemometric package still valid? (e.g. Umetrics, Camo, ...). This information will also be displayed in the rolling.log files of the calculation service.

Check the eventviewer and the rolling.log files of the calculation service to find more information of why you cannot configure your model.

### 8.2 My configured model calculations are not performed during method runtime?

#### Instruction

Verify that the calculation service is running on the Host you have defined in the calculation model definition.

Is the license you have obtained for the chemometric package still valid? (e.g. Umetrics, Camo, ...). This information will also be displayed in the rolling.log files of the calculation service.

Verify the alarm which is raised during method execution in the console for more information.

Check the eventviewer and the rolling.log files of the method station and calculation service to find more information of why the calculation was unable to be executed.

#### 9 General Topics

#### 9.1 Where do I configure the Station name?

#### Instruction

The station name is configured in the SIPAT client in the station object definition (setting Name for the station name and setting Host for the computer name on which the station service is running) and in the configuration file of SIPAT station service (which is located in the station installation directory).

Both names, defined in the client and station configuration file, must correspond in order for the station service to start up.

In earlier SIPAT versions, the station name in the station installation directory was defined in the Default.sipatconfig file. In later SIPAT versions, you can find this setting in the Siemens.PAT.Operations.Station.Service.exe.config file which can also be configured using the SIPAT Configuration tool (node Application Settings in the ....Station.Service.exe.config) provided when installing SIPAT. We prefer to use this configuration tool for all changes needed to service configuration files.

Also, make sure the station version defined in the station configuration file is correct! By default, this is not set to a fixed station version but to the Highest station version as configured in the SIPAT client.

Entry in station configuration file (irrelevant when using the SIPAT configuration tool):

### 9.2 When performing an electronic signature, my username is not recognized?

#### Instruction

A user name in an electronic signature should be defined as: DOMAIN\USER.

When working on a local system, i.e. local users in a workgroup, user must authenticate itself as: COMPUTERNAME\USER

# 9.3 I am unable to filter (fetch) a large amount of data, for example 100 000 data rows, using the model builder. I get a handled exception or error message like "Object reference not set to an instance of an object".

#### Instruction

When fetching a large amount of data using the model builder, a large amount of physical memory will be used by the SIPAT client. This can be monitored in the task manager. Verify if your client PC has sufficient memory to perform the action in the model builder.

It is also possible that a timeout occurs while the filter is executing the filter query onto the database. This timeout setting is defined in the SIPAT client configuration file and the value can be enlarged by using the SIPAT configuration tool provided with your SIPAT installation. By default, the timeout is set to 300 seconds.

To change the timeout setting, open the SIPAT configuration tool and go to .....\PAT Client\Siemens.PAT.Client.exe.Config node SIPAT DataAccess1. In the CentralDatabase section you will find the setting TimeOut in the Configuration box. Enlarge this value to for example 1000 seconds, save the configuration file and restart the SIPAT client. It might be possible that you need to change it to a larger value again if 1000 is not sufficient.

If both solution as mentioned above are not solving the issue or are not related to your problem, check the Windows Application Event Viewer for more information present in the error messages and the client rolling.log file.

#### 9.4 What are the prerequisites for SIMATIC SIPAT user?

#### Instruction

User must be a domain user. SIMATIC SIPAT uses Windows Authentication to verify if a user has access to SIPAT.

User must have the database roles SIPAT\_READ and SIPAT\_WRITE. (see SIPAT installation manual for exact database roles for your specific SIPAT version).

User must at least have 1 PAT role assigned for login. This can be configured in table PTROLES of the central database.

Modify rights on the SIPAT installation folders.

When working with Oracle database, it is also required to have modify rights on the Oracle home installation directory.

In order to run the SIMATIC SIPAT application as a non administrator user, following permissions should be set:

1./ Full control is given to the next registry entry:

HKEY\_LOCAL\_MACHINE\SOFTWARE\Siemens

2./ SIMATIC SIPAT performance counters are created in the registry key:

HKEY\_LOCAL\_MACHINE\ SOFTWARE\Microsoft\Windows
NT\CurrentVersion\Perflib\003

The created performance counters are:

ReplayCounter; SerializeCounter; DeserializeCounter

#### 9.5 Why is the PAT role "PAT Execution Module" used?

#### Instruction

The PAT role "PAT Execution Module" is by default used for the SIPAT service user. E.g. a SIPAT station will not start if the station service user is not a member of the PAT role "PAT Execution Module".

### 9.6 Why are my stations / a station not visible in the console?

#### Instruction

This can have multiple causes:

Is there a firewall blocking communication between client and station? Verify this by starting up a client on the station server, if the station is visible there, then a firewall might be blocking communications.

Is there a connection to the station? Try pinging the station from the client PC.

In case data domains (as of SIMATIC SIPAT 3.0) are configured, check your data domain configuration (station / user / workstation). Data domain configuration for your user or user group can be defined in table PTDDUSER of the central database. Data domain configuration for SIPAT objects can be performed in the client.

Verify your configuration in table PTTK of the central database. In this table, you configure what stations are visible for what user or user group. By default, all stations are visible for all SIPAT users having access to the console.

# 9.7 I am unable to define a negative value in the formula editor of a basic / advanced calculation, e.g. -1 + <PAT ID> is not valid.

#### Instruction

There is indeed a small problem with negative values in a formula editor, but there is a workaround:

E.g. -1 + <PAT ID> will not work.

E.g.  $(0-1) + \langle PAT | D \rangle$  will work.

This problem is logged in our bug tracking system and will be solved in a later version of SIPAT.

### 9.8 In the model builder, I filter on "Start time (UTC)" or "Start time (Local)", but the filter returns no data?

#### Instruction

The filter fields "Start time (UTC)" and "Start time (Local)" are context fields and thus are not always filled in.

Do not confuse these context fields with filter fields "Start Data UTC" and "Start Data Local" which are method property fields. These fields always have a value per method runtime.

#### 9.9 SIPAT client PC is running very slow.

#### Instruction

If SIPAT clients are regularly opened and closed on this PC, it might be possible that multiple client processes are still running.

Go to the task manager, tab Processes and kill all not used still running Siemens.PAT.Client.exe processes.

Check the memory and CPU consumption of all running applications. Check the available physical memory.

Check the available disk space on your computer. Maybe the available disk space has decreased to a critical level due to SIPAT logging present in the installation directory of all installed SIPAT components on your computer.