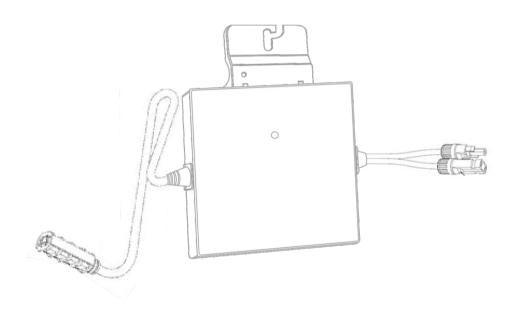
User Manual V1.1



# User Operating Manual

• Installation • Operation





Address: R. Actriz Palmira Bastos, LT 102 Lisbon

Telephone: +351 935866092 Email: info@beonenergy.com

Skype: beonenergy

web: www.beonenergy.com

www.beonenergy.com

The micro inverter offers unique technology that enables much improved solar energy harvest, increased reliability, simplified installation and efficient management of solar power systems. Each micro inverter is individually connected to one PV module in the solar panel array. This unique configuration achieves Maximum Power Point Tracking (MPPT) at the PV module level, thus eliminating single-point failure, minimizing the effect of shading, soiling, orientations or PV module aging, and improving the system's energy harvest by up to 50%.

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# 1 Important Safety Information

#### 1.1 Read It First

This manual contains important instruction for use during installation and maintenance of the micro inverter.

To reduce the risk of electrical shock, and to ensure the safe installation and operation of the micro inverter, the following safety symbols appear throughout this document to indicate dangerous conditions and important safety instruction.

#### DANGER



DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

#### WARNING



WARNING indicates a hazardous situation which, if not avoided, can result in death or serious injury or moderate injury.

#### NOTICE



NOTICE indicates a situation that can result in property damage, if not avoided.

#### 1.2 Safety Instructions

- Do not use equipment in a manner not specified by the manufacturer. Doing so may cause death or injury to persons, or damage to equipment.
- Be aware that only qualified personnel should install or replace the micro inverters and the cable and accessories.
- Do not attempt to repair the micro inverter; it contains no user-serviceable parts. If it
  fails, contact customer service to start the replacement process. Tampering with or
  opening the micro inverter will void the warranty.
- If the AC cable on the micro inverter is damaged or broken, do not install the unit.
- Before installing or using the micro inverter read instructions and cautionary

- markings in the technical description and on the micro inverter system and the PV equipment.
- Connect the micro inverter to the utility grid only after you have completed all installation procedures and after receiving prior approval from the electrical utility company.
- Be aware that the body of the micro inverter is the heat sink. Under normal operating conditions, the temperature is 20°C above ambient, but under extreme conditions the micro inverter can reach a temperature of 80°C (176°F). To reduce risk of burns, use caution when working with micro inverters.
- Do not disconnect the PV module from the micro inverter without first removing AC power.
- Be aware that the micro inverter has field-adjustable voltage and frequency trip points that you may need to set, depending upon local requirements. Only an authorized installer with the permission and following requirements of the local electrical utility should make adjustments.

02

# 2 Micro Inverter System

The micro inverter system is the world's most technologically advanced inverter system for use in utility-interactive applications. This manual details the safe installation and operation of the micro inverter.

#### 2.1 How It work

The micro inverter maximizes energy production from your photovoltaic (PV) array. Each micro inverter is individually connected to one PV mondule in your array. This unique configuration means that an individual maximum peak power point tracker (MPPT) controls each PV module. This ensures that the maximum power available from each PV module is exported to the utility grid regardless of the performance of the other PV modules in the array. That is, although individual PV modules in the array may be affected by shading, soiling, orientation, or PV module mismatch, the micro inverter ensures top performance for its associated PV module. The result is maximum energy production from your PV system.

### 2.2 Optimal Reliability

Micro inverter systems are inherently more reliable than traditional inverters. The distributed nature of a micro inverter system ensures that there is no single point of system failure in the PV system. Micro inverters are designed to operate at full power at ambient temperatures as high as 65°C (150°F). The micro inverter housing is designed for outdoor installation and complies with the IP65 environmental enclosure rating standard:

IP65 rating definition: Indoor or outdoor use primarily to provide a degree of protection against hose-directed water, the entry of water during occasional temporary submersion at a limited depth, and damage from external ice formation.

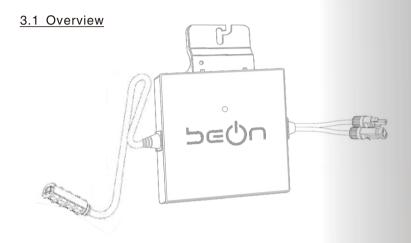
NOTE: To ensure optimal reliability and to meet warranty requirements. the micro inverter must be installed according to the instruction in this manual.

### 2.3 Easy of Design

PV systems using micro inverters are very simple to design and install. You will not need string calculations, and you can install individual PV modules in any combination of PV module quantity, type, age and orientation. You won't need to install cumbersome traditional inverters. Each micro inverter quickly mounts on the PV racking, directly beneath each PV module. Low voltage DC wires connect from the PV module directly to the co-located micro inverter, eliminating the risk of personnel exposure to dangerously high DC voltage.

04

# 3 Product Information



# 3.2 Major Characteristics

Micro inverter has following characteristics which make micro inverter "High Efficiency, High Reliability, High Cost Effective Ratio"

Wide DC input voltage and current range.

Wide MPP voltage range ensure high yield under various weather conditions. High MPP tracking accuracy, ensure the minimum power loses during converting. Complete set of protection methods.

Also, following protection methods are integrated in micro inverter:

Internal overvoltage Ground fault protection Grid monitoring Ground fault current monitoring DC current monitoring

### 3.3 Datasheet

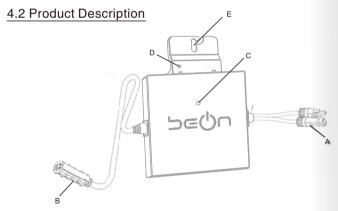
Model	BeON ECO
Input Data (DC)	
Max. input power	180-300W
Max. input DC voltage [ V ]	50V
Start Voltage	24/
Peak power tracking range	24V~50V
Operating range	22V~50V
Max. DC short circuit current	15A
Max. input current	10A
Output Data (AC)	
Max. output power	250W
Nominal output current	1.09A
Max. output current	1.14A
Nominal voltage range	184V~265V (Adjustable with Country Deviation)
Nominal frequency range	46Hz~60.2Hz (Adjustable with Country Deviation)
Power factor	>0.99
Total harmonic distortion (THD)	<3.5%
Max. units per branch	16
Efficiency	
Peak inverter efficiency	95.40%
CEC weighted efficiency	94.10%
Nighttime power consumption	110mW
Mechanical Data	
Enclosure environmental rating	IP68
Operating temperature range	-40°C~+65°C
Dimensions (WxHxD)	232mmx134mmx26mm
Weight	1.65kgs

# 4 Packing Checklist

## 4.1 Assembly Parts

After you receive the micro inverter, please check if there is any damage on the carton, and then check the inside completeness for any visible external damage on the micro inverter or any accessories. Contact your dealer if anything is damaged or missing.





	Description
Α	DC connectors
В	AC connector
С	LED
D	Grounding hole
E	Wallbracket hole

# 5 Planning of Micro Inverter Installation

## 5.1 Explanations of Symbols on Inverter

Symbol	Description	
A	Dangerous electrical voltage This device is directly connected to public grid, thus all work to the inverter shall only be carried out by qualified personnel.	
$\triangle$	NOTICE, danger! This device directly connected with electricity generators and public grid.	
	Danger of hot surface The components inside the inverter will release a log of heat during operation, DO NOT touch aluminum housing during operating.	
	An error has occurred Please go to chapter 10 "Trouble Shooting" to remedy the error.	
<u> </u>	This device SHALL NOT be disposed of in residential waste Please go to Chapter 9 "Recycling and Disposal" for proper treatments.	
ATTENTION!  Asyllingual tempering activity to reference or mechanic components perforations, components perforations, the validation of the factory guaranty.	No unauthorized perforations or modifications Any unauthorized perforations or modifications are strictly forbidden, if any defect or damage (device/person) is occurred, shall not take any responsibility for it.	

# 5.2 Lightning and Surge Suppression

Micro inverters have integral surge protection, greater than most traditional inverters. However, if the surge has sufficient energy, the protection built into the micro inverter can be exceeded, and the equipment can be damaged. For this reason, recommends that you protect your system with lightning and/or surge suppression devices. In addition to having some level of surge suppression, it is important to have insurance that protects against lightning and electrical surges.

# 6 Micro Inverter Mounting and Wiring

# 6.1 Tool Required



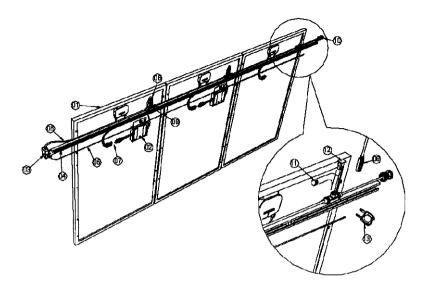
### 6.2 Installation Diagram

- 01. PV module
- 02 .Micro inverter
- 03 .Junction box
- 04. Mounting rail
- 05 .Grounding line
- 06 .AC power cable
- 07. DC connectors
- 08 .AC connector
- 09 .T-connector of AC power cable
- 10 .Cable end cap
- 11 .T connector temporary plug cap
- 12 .Plug sealing cap
- 13. Unlocking tool



#### DANGER

DO NOT connect or disconnect the PV module and micro inverter without first removing AC power from the PV system.



# 6.3 Installation Steps

Installing the micro inverter system involves several key steps. Each step listed here is detailed in the following page.

Step1: Check system configuration

Step2: Connect AC power cable and fix T-connector

Step3: Install inverter

Step4: Ground connection
Step5: Install the end cap of AC power cable

Step6: Connect inverter AC output and access AC power cable to AC bus box

Step7: Statistics installation diagram

Step8: Connect PV module



#### WARNING

DO NOT connect or disconnect the PV module and micro inverter without first removing AC power from the PV system.

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#### WARNING

Allow a minimum of 1.9cm between the roof and the bottom of the micro inverter. Also allow 1.3cm between the back of the PV module and the top of the micro inverter.



#### WARNING

You must install the micro inverter under the module, out of rain and sun. Do not mount the micro inverter in a position that allows long-term exposure to direct sunlight or in a vertical orientation that allows water to collect in the DC connect recess.



#### NOTICE

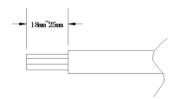
If this micro inverter is installed in Australia, Electrical Installation & Maintenance shall be conducted by licensed electrician and shall comply with Australia National Rules.



#### NOTICE

During installation, if the arrays are mono-crystalline or polycrystalline solar cells, the array should be floating. If the arrays are thin-film cells, the PV negative pole should be grounded.

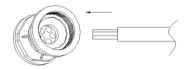
### 6.4 Cable End Installation



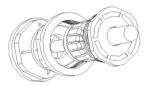
Strip cable jacket 18mm~25mm



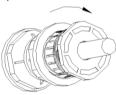
Disassemble the Seal, Clamp Ring, Nut, then Insert through the cable



Insert each wires into the holes



Push he cable to the end. Gently try to pull out the cable. It should not be pulled out



Screw the sealing nut into body tightly with a force of 25 Kgf.cm



#### Note:

Wire size: 14AWG (2.08mm²) stardard / 12AWG (3.33mm²) optional

Max current: 15A for 14AWG, 20A for 12AWG

Recommended sealing nut torque: 25Kgf.cm (2.5N.m)
Recommended installation temperature: 20°C (60 F) upward

Avoid oil and gasoline Waterproof rate: IP67

Cable color: Live: Brown / Black, Neutral: Blue / White, Grounding: Yellow / Green

# 7 Commissioning and Operation

Please notice the symbols.



#### WARNING

Qualified personnel only may connect the micro inverter to the utility grid after receiving prior approval from the electrical utility company.



#### WARNING

Ensure that all AC and DC wiring is correct. Ensure that none of the AC and DC wires are pinched or damaged. Ensure that all AC junction boxes are properly closed.

### 7.1 Energize the System

- Turn on the AC disconnect or circuit breaker for each micro inverter AC branch circuit.
- Turn on the main utility-grid AC circuit breaker. Your system starts producing power after a five-minute wait time.

## 7.2 Micro Inverter Operation

The micro inverter is powered on when sufficient DC voltage from the PV module is applied. The status LED of each micro inverter will blink green to indicate normal start-up operation approximately one minute after DC power is applied. You may need to use a handheld mirror to view indicator lights on the undersides of the micro inverters.

# 8 Troubleshooting and Maintenance

Adhere to all the safety measures described throughout this manual. Qualified personnel can use the following troubleshooting steps if the PV system does not operate correctly.



#### WARNING

Do not attempt to repair the micro inverter; it contains no userserviceable parts. If the micro inverter fails, contact customer service to obtain an RMA (return merchandise authorization) number and start the replacement process.

### 8.1 Status LED Indications and Error Reporting

# **Startup LED Operation:**

The Status LED of each micro inverter blinks green to indicate normal start-up operation approximately one minute after DC power is applied.

Red blinks after DC power is first applied to the micro inverter, it is normal when the micro inverter starup. After about 5mins, the self-inspection finish. The green LED blinks 1 time per second, it indicates normal operation.

# Post-Startup LED Indications:

Use a handheld mirror to view indicator lights on the undersides of the micro inverters:

Flashing Green: Indicates normal operation.

**Flashing Red:** Indicates that the micro inverter is **not operating normally**. The micro inverter does not sense that the utility grid is within voltage / frequency specifications. The micro inverter cannot produce power until it is resolved.

#### 8.2 Troubleshoot an Inoperable Micro Inverter

To troubleshoot an inoperable micro inverter, follow the steps in the order shown.

WARNING: Be aware that only qualified personnel should troubleshoot the PV array or the Micro inverter.

Best Practice: Never disconnect the DC wire connectors under load. Ensure that no current is flowing in the DC wires prior to disconnecting. If necessary, use an opaque covering to cover the PV module prior to disconnecting the PV module. Always disconnect AC power before disconnecting the PV module wires from the micro inverter. The AC connector of the micro inverter is suitable as a disconnecting means.

WARNING: The AC and DC connectors on the cabling are rated as a disconnect only when used with a micro inverter.

WARNING: The micro inverters are powered by DC power from the PV modules. Make sure you disconnect the DC connections and reconnect DC power to watch for the LED blinks one minute after DC is applied.

- 1. Make sure AC breakers and disconnects are closed.
- Check the connection to the utility grid and verify that the utility voltage is within allowable ranges shown in the Technical Data section on page 7 of this manual.
- Verify that AC line voltage at all solar power circuit breakers at the load center and subpanels is within the ranges shown in the following table.
- 4. Verify that AC line voltage at the junction box for each AC branch circuit are within the ranges are shown in the following table: econnect DC power to watch for the LED blinks one minute after DC is applied.

230 or 240 Volt AC, Single Phase		208 Volt AC, Three Phase	
L to N	184~265V AC	(L1 to L2) or (L2 to L3) or (L3 to L1)	184~265V AC

- 5. Using an disconnect tool, disconnect the AC cable for the micro inverter in question from the cable.
- Verify that utility power is present at the micro inverter by measuring line to line and line to neutral at the cable connector.
- Visually check that the AC branch circuit connections (cable and AC connections) are properly seated. Reseat if necessary. Check also for damage, such as rodent damage.
- Make sure that any upstream AC disconnects, as well as the dedicated circuit breakers for each AC branch circuit, are functioning properly and are closed.

- Disconnect and re-connect the DC PV module connectors. The status LED of each micro inverter will blink green to indicate normal start-up operation soon after DC power is applied. The LED subsequently resumes normal operation if the Grid is present.
- 10. Attach an ammeter clamp to one conductor of the DC cables from the PV module to measure micro inverter current. This will be under one Amp if AC is disconnected.
- 11. Check the DC connections between the micro inverter and the PV module. The connection may need to be tightened or reseated. If the connection is worn or damaged, it may need replacement.
- 12. Verify with your utility that line frequency is within range.

#### 8.3 Micro Inverter Maintenance

Routine maintenance, although not mandatory, is recommended to maintain efficient operation of the PV installation.



#### WARNING

It is recommended that maintenance operations be only performed by qualified personnel or personnel. The maintenance schedule may vary depending on the environmental conditions of the installation site.

#### **Routine Maintenance**

Annual Cleaning	Conduct an annual visual inspection (where possible) on the various components (DC cables, micro inverters and AC cables) to check for dust, dirt, moisture and water seepage.  Clean the equipment if necessary. Clean using compressed air, a vacuum cleaner or special brushes, if possible.
Annual Operations  Check that there has been no drastic change installation conditions that might have a neg influence on radio communication with the minverters.	