



# AIR NEEDLE SCALER

## USER'S MANUAL



### **WARNING:**

Read carefully and understand all **ASSEMBLY AND OPERATION INSTRUCTIONS** before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

**Item# 15763**

Thank you very much for choosing a Wel-Bilt™ product. For future reference, please complete the owner's record below:

Model: \_\_\_\_\_ Purchase Date: \_\_\_\_\_

Save the receipt, warranty and these instructions. It is important that you read the entire manual to become familiar with this product before you begin using it.

This Needle Scaler is designed for certain applications only. The distributor cannot be responsible for issues arising from modification. We strongly recommend this item not be modified and/or used for any application other than that for which it was designed. If you have any questions relative to a particular application, DO NOT use this product until you have first contacted the distributor to determine if it can or should be performed on the product.

For technical questions please call **1-800-222-5381**.

## TECHNICAL SPECIFICATIONS

Specifications	
Blows per minute	4500
Max air pressure	90 PSI
Air Consumption	5 CFM
Air Inlet Diameter	1/4"
Accessories	19 needle attachments
Needles	7" L x 1/8" Thick

## SAVE THIS MANUAL

You will need this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures, parts list and assembly diagram. Keep this manual and invoice in a safe and dry place for future reference.

## WARNINGS AND SAFETY RULES

1. **Keep work area clean.** Cluttered areas invite injuries.
2. **Observe work area conditions.** Do not use machines or power tools in damp or wet locations. Don't expose to rain. Keep work area well lighted. Do not use electrically powered tools in the presence of flammable gases or liquids.
3. **Keep bystanders, pets and children away.** Children must never be allowed in the work area. Do not let them handle machines, tools, extension cords, or air hoses.
4. **Store idle equipment.** When not in use, tools must be stored in a dry location to inhibit rust. Always lock up tools and keep out of reach of children.
5. **Use the right tool for the job.** Do not attempt to force a small tool or attachment to do the work of a larger industrial tool. There are certain applications for which this tool was designed. It will do the job better and more safely at the rate for which it was intended. Do not modify this tool and do not use this tool for a purpose for which it was not intended.
6. **Dress properly.** Do not wear loose clothing or jewelry as they can be caught in moving parts. Protective, electrically non-conductive clothes and non-skid footwear are

recommended when working. Wear restrictive hair covering to contain long hair. Always wear steel toe shoes when operating the Air Needle Scaler.

7. **Use eye and ear protection.** Always wear ANSI-approved impact safety goggles and ear protection. Wear a full face shield when breaking up concrete.
8. **Do not overreach.** Keep proper footing and balance at all times. Do not reach over or across running machines or air hoses.
9. **Maintain tools with care.** Keep tools clean for better and safer performance. Follow instructions for lubricating and changing accessories. Inspect tool cords and air hoses periodically and, if damaged, have them repaired by an authorized technician. The handle must be kept clean, dry, and free from oil and grease at all times.
10. **Disconnect air supply.** Disconnect air hose when not in use.
11. **Avoid unintentional starting.** Be sure the trigger is not depressed when carrying the Air Needle Scaler.
12. **Stay alert.** Watch what you are doing, use common sense. Do not operate any tool when you are tired.
13. **Check for damaged parts.** Before using any tool, any part that appears damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment and binding of moving parts; any broken parts or mounting fixtures; and any other condition that may affect proper operation. Any part that is damaged should be properly repaired or replaced by a qualified technician. Do not use the Air Needle Scaler if the trigger does not turn on and off properly.
14. **Guard against electric shock.** Prevent body contact with grounded surfaces such as pipes, radiators, ranges, and refrigerator enclosures.
15. **Do not operate tool if under the influence of alcohol or drugs.** Read warning labels on prescriptions to determine if your judgment or reflexes are impaired while taking drugs. If there is any doubt, do not operate the tool.
16. **Use proper size and type extension cord.** If an extension cord is required for the air compressor, it must be of the proper size and type to supply the correct current to the tool without heating up. Otherwise, the extension cord could melt and catch fire, or cause electrical damage to the tool. Check your compressor's manual for the appropriate size cord.
17. **For your safety, maintenance should be performed regularly by a qualified technician.**
18. **Use compressed air only — Never use combustible gases as a power source.**

**Note: Performance of the compressor (if powered by line voltage) may vary depending on variations in local line voltage. Extension cord usage may also affect tool performance.**

## **WARNING**


**Some dust created by power sanding, sawing, grinding, drilling, and other construction activities, contain chemicals known [to the State of California] to cause cancer, birth defects or other reproductive harm. some examples of these chemicals are:**

**A) Lead from lead-based paints;**

**B) Crystalline silica from bricks and cement or other masonry products;**

### C) Arsenic and chromium from chemically treated lumber.

Your risk from exposure varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles. (California Health & Safety Code 25249.5, et seq.)

 **Warning:** The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator

### Additional Safety Warnings

1. Repetitive motions or exposure to vibration may be harmful to your hands and arms.
2. When wearing gloves to operate the Air Needle Scaler, make sure that the gloves do not interfere with operating the trigger. Test your gloves with the trigger before attaching the unit to an air source.
3. Never start the tool unless you have a firm grip with both hands and you are positioned at your workpiece or area.
4. Before using the Air Needle Scaler, know what is directly underneath the work area or workpiece.
5. The Air Needle Scaler can quickly penetrate material. If working directly on the ground, make sure you are not directly above shallow cables, lines, or pipes.
6. Never point the tool or the air hose (not included) at anyone.
7. Keep your finger away from the trigger until you are ready to work.

### Operation

#### Set Up

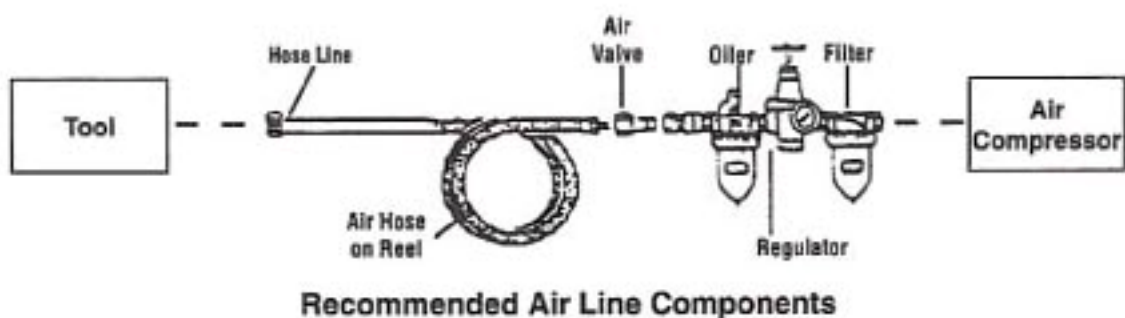


Fig. 1

1. You will need to prepare a 1/4" air connector (sold separately) to connect to the Air Inlet. First, wrap the 1/4" air connector (not included) with pipe thread seal tape before connecting to a Air Source Hose (not included).
2. Attach air hose to the Air Inlet on the Air Needle Scaler. Note: If you are not using an automatic oiler system, before operation, add a few drops of Pneumatic Tool Oil to the airline connection. Add a few drops more after each hour of continual use.

3. Set the air pressure on your compressor to 90 PSI. Do not exceed the recommended air pressure of 90 PSI.
4. Check the air connection for leaks.
5. Turn off the compressor and disconnect the air source hose in preparation to load bits into the Air Needle Scaler.
6. Take out the needle scaler from the box (See Fig. 2), screw it into the cylinder (See Fig. 3), tighten it (See Fig. 4) and start the trigger.

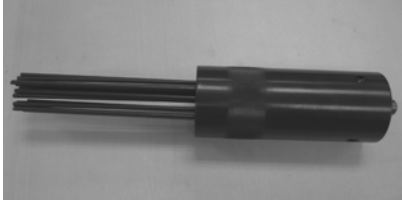


Fig. 2



Fig. 3



Fig. 4

8. Gently squeeze the trigger and move slowly along the workpiece. Do not push down on the scaler; let it do the work. If it does not do the intended job to satisfaction, examine your scaler to see if it is worn or dull.
9. When you are finished, turn off the air supply and then hold the Air Needle Scaler a safe distance away from yourself and others and squeeze the trigger to bleed off the remaining air. Then, disconnect the air hose.

### Diagram for the Air Needle Scaler

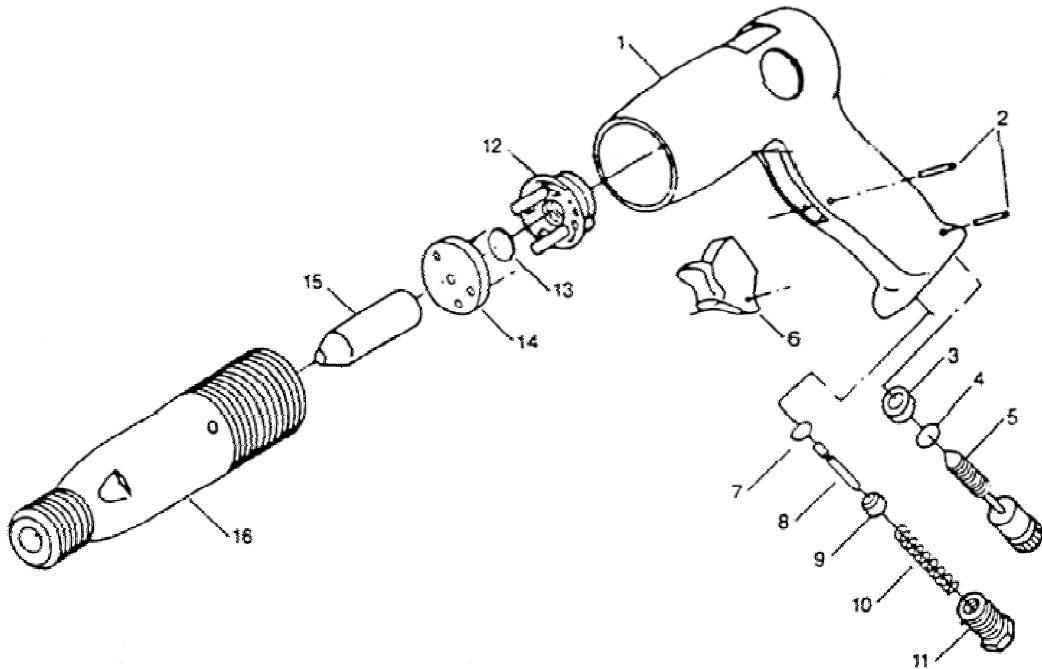


Fig. 5

## Parts List for the Air Needle Scaler

Part#	Item#	Description	Qty.	Part#	Item#	Description	Qty.
1	H-1	Handle	1	10	H-10	Throttle Spring	1
2	H-2	Pin	2	11	H-11	Hose Adapter	1
3	H-3	Ball Seat	1	12	H-12	Upper Valve Case	1
4	H-4	O-ring	1	13	H-13	Valve Disc	1
5	H-5	Regulator	1	14	H-14	Lower Valve Case	1
6	H-6	Trigger	1	15	H-15	Piston	1
7	H-7	O-ring	1	16	H-16	Cylinder	1
8	H-8	Pin	1				
9	H-9	Pin Seat	1				

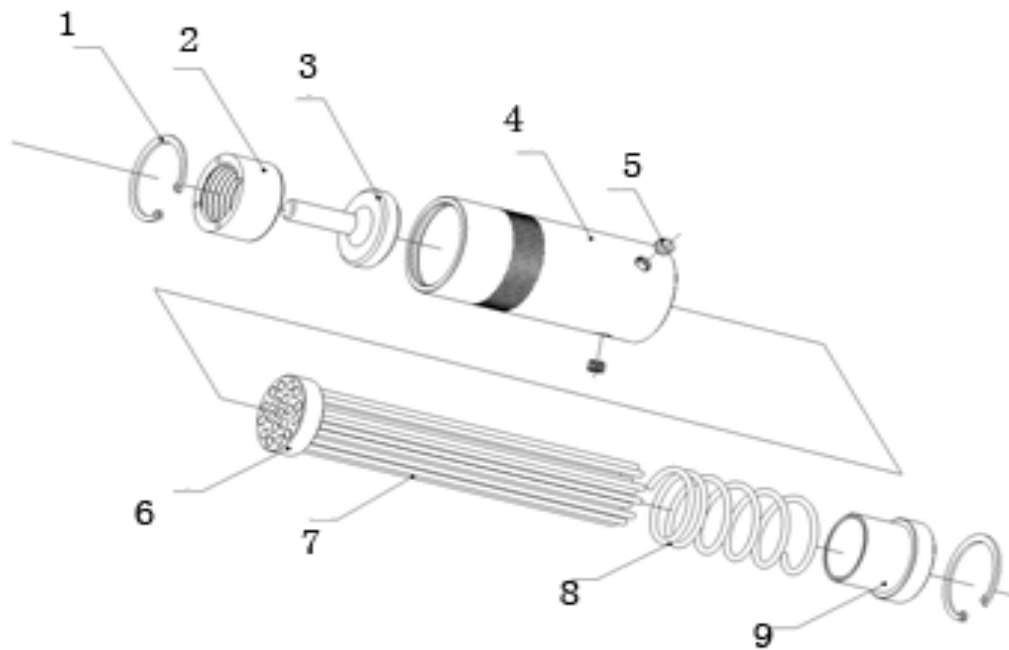


Fig. 6

## Parts List for the Needle Scaler

Part#	Item#	Description	Qty.
1	N-1	O-ring	2
2	N-2	Fix Nut	1
3	N-3	Drive	1
4	N-4	Body	1
5	N-5	Screw	3
6	N-6	Needle fixer	1
7	N-7	Needle	19
8	N-8	Spring	1
9	N-9	Bearing Cover	1

## WARRANTY

**1-year limited warranty**



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Distributed by:

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