

 **IntesisBox**[®]

MH-RC-MBS-1 v.0.3

MODBUS RTU (RS-485) Interface for MITSUBISHI
HEAVY INDUSTRIES air conditioners.

User's Manual

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Order Code: **MH-RC-MBS-1**

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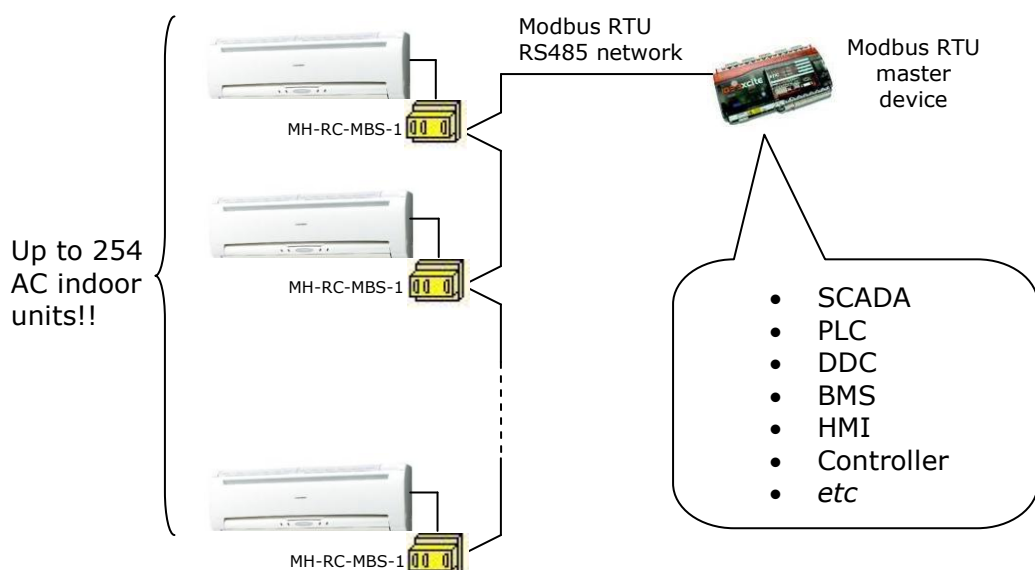
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1. Presentation



The MH-RC-MBS-1 interface allows a complete and natural integration of **MITSUBISHI HEAVY INDUSTRIES** air conditioners into Modbus RTU (RS-485) networks.

- Reduced dimensions. 93 x 53 x 58 mm.
- Quick and easy installation.
Mountable on DIN rail, wall, or even inside the indoor unit in some models of AC.
- External power not required.
- Direct connection to MODBUS RTU (RS-485) networks. Up to 254 MH-RC-MBS-1 devices can be connected in the same network.
MH-RC-MBS-1 is a Modbus slave device.
- Direct connection to the AC indoor unit.
- Configuration from both on-board DIP-switches and MODBUS RTU.
- Total Control and Supervision.
- Real states of the AC unit's internal variables.
- Allows using simultaneously the IR and wired remote controls and MODBUS RTU.



2. Connection

2.1 Connection of the interface to the AC indoor unit

The MH-RC-MBS-1 connects directly to the MITSUBISHI HEAVY INDUSTRIES two wire X/Y bus. Depending on which controllers are available the recommended connection methods are the following (details in Figure 2.1):

- **Wired remote control available.** Connect the gateway as Slave in parallel with the wired remote controllers (Wall controller acts as master).
- **Infrared remote control available.** Connect the gateway as Master in parallel with the infrared remote controller (Infrared receiver) as Slave.
- **No remote control available** Connect the gateway directly to the X/Y bus of the indoor unit as Master when there is no MITSUBISHI HEAVY INDUSTRIES remote controller.

Disconnect mains power from the AC unit and use a 2 wire cable with a diameter of 2mm² for the connection of MH-RC-MBS-1, MITSUBISHI HEAVY INDUSTRIES' remote controller and its corresponding indoor unit. Screw the suitably peeled cable ends in the corresponding X/Y terminals of each device, as summarized in Figure 2.1.

Maximum X/Y bus length is 600 meters, cable has no polarity.

2.2 Connection of the interface to Modbus

Use the EIA485 connector in the MH-RC-MBS-1 to connect to the Modbus network.

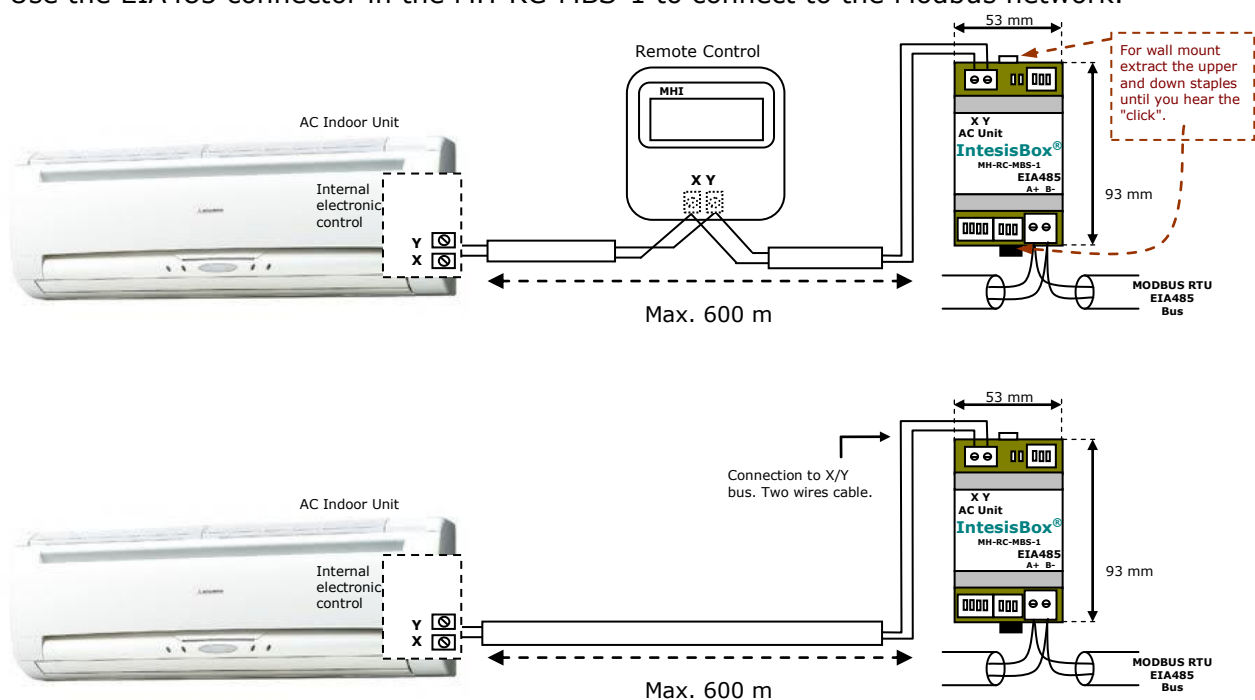


Figure 2.1 MH-RC-MBS-1 Connection diagrams

3. Modbus Interface Specification

3.1 Modbus physical layer

MH-RC-MBS-1 implements a MODBUS RTU (slave) interface, to be connected to an RS-485 line. It performs an 8N1 communication (8 data bits, no parity and 1 stop bit) with several available baudrates (2400 bps, 4800 bps, 9600 bps -default- and 19200 bps).

3.2 Modbus Registers

All registers are of type "16-bit unsigned Holding Register", in standard ModBus' big endian notation.

3.2.1 Control and status registers

| Register Addr (protocol address) | Register Addr (PLC address) | R/W | Description | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|-------------------------------------|--------------------------------|------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|--------------------|--|--|--|-------------|---|---|---|---|-----|-----|-----|------|---|-----|-----|------|---|---|------|------|---|---|---|----------|---|---|---|
| 0 | 1 | R/W | AC unit On/Off <ul style="list-style-type: none"> ▪ 0: Off ▪ 1: On | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | 2 | R/W | AC unit Mode <ul style="list-style-type: none"> ▪ 0: Auto ▪ 1: Heat ▪ 2: Dry ▪ 3: Fan ▪ 4: Cool | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | 3 | R/W | AC unit Fan Speed ¹ <table border="1" style="margin-left: 20px;"> <thead> <tr> <th rowspan="2">Val.</th> <th colspan="4">Num. of Fan Speeds</th> </tr> <tr> <th>4 (default)</th> <th>3</th> <th>2</th> <th>1</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Low</td> <td>Low</td> <td>Low</td> <td>High</td> </tr> <tr> <td>2</td> <td>Mid</td> <td>Mid</td> <td>High</td> <td>-</td> </tr> <tr> <td>3</td> <td>High</td> <td>High</td> <td>-</td> <td>-</td> </tr> <tr> <td>4</td> <td>Powerful</td> <td>-</td> <td>-</td> <td>-</td> </tr> </tbody> </table> | Val. | Num. of Fan Speeds | | | | 4 (default) | 3 | 2 | 1 | 1 | Low | Low | Low | High | 2 | Mid | Mid | High | - | 3 | High | High | - | - | 4 | Powerful | - | - | - |
| Val. | Num. of Fan Speeds | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 4 (default) | 3 | 2 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Low | Low | Low | High | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Mid | Mid | High | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | High | High | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | Powerful | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | 4 | R/W | AC unit Vane Position ¹ <ul style="list-style-type: none"> ▪ 1: Pos. 1 ▪ 2: Pos. 2 ▪ 3: Pos. 3 ▪ 4: Pos. 4 ▪ 10: Swing | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | 5 | R/W | AC unit Temperature Setpoint ² <ul style="list-style-type: none"> ▪ 16..30 (°C) ▪ 61..91 (°F) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | 6 | R | AC unit Ambient Temperature ² | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | 7 | R/W | Window Contact <ul style="list-style-type: none"> ▪ 0: Closed ▪ 1: Open | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

¹ Configurable according to Table 3.1

² Magnitude for this register can be adjusted through DIP switch (Check Table 3.4)

| Register Addr (protocol address) | Register Addr (PLC address) | R/W | Description |
|-------------------------------------|--------------------------------|-----|---------------------------------------------------------------------------------------------------------------------------------------------------------|
| 7 | 8 | R/W | Device Disablement ³ <ul style="list-style-type: none"> 0: MH-RC-MBS-1 enabled 1: MH-RC-MBS-1 disabled |
| 8 | 9 | R/W | Remote Command Disablement ³ <ul style="list-style-type: none"> 0: Remote Command enabled 1: Remote Command disabled |
| 9 | 10 | R/W | AC unit Operation Time ³ <ul style="list-style-type: none"> 0..65535 (hours). Counts the time the AC unit is in "On" state. |
| 10 | 11 | R | AC unit Alarm Status <ul style="list-style-type: none"> 0: No alarm condition 1: Alarm condition |
| 11 | 12 | R | Error Code Information in section 5 |
| 22 | 23 | R/W | Input sensor temperature Can be °C or °F, x1 or x10 0x8000 (-32768d) means "no input sensor" |
| 43 | 44 | W | Filter reset <ul style="list-style-type: none"> 1: Filter reset |
| 44 | 45 | R | Filter status <ul style="list-style-type: none"> 0: Gone off 1: Lit |
| 45 | 46 | W | Error reset <ul style="list-style-type: none"> 1: Error reset |

3.2.2 Configuration Registers

| Register Addr (protocol address) | Register Addr (PLC address) | R/W | Description |
|-------------------------------------|--------------------------------|-----|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| 13 | 14 | R/W | "Open Window" switch-off timeout ^{3,4} <ul style="list-style-type: none"> 0..30 (minutes) Factory setting: 30 (minutes) |
| 14 | 15 | R | Modbus RTU baudrate (bps) ^{3,5} <ul style="list-style-type: none"> 2400 4800 9600 19200 |
| 15 | 16 | R | Device's Modbus slave address ^{3,6} <ul style="list-style-type: none"> 1..63 |
| 21 | 22 | R | Max number of fan speeds ¹ <ul style="list-style-type: none"> 1..4 |
| 49 | 50 | R | Device Identification MH-RC-MBS-1: 0x0F00 |
| 50 | 51 | R | Software version |

³ This value is stored in non-volatile memory

⁴ Once window contact is open, a count-down to switch off the AC Unit will start from this configured value

⁵ Configurable through S3 (See Table 3.3)

⁶ Configurable through S3 (See Table 3.2)

3.3 DIP-switch Configuration Interface

In this section the values of the configuration switches and their meaning are specified:

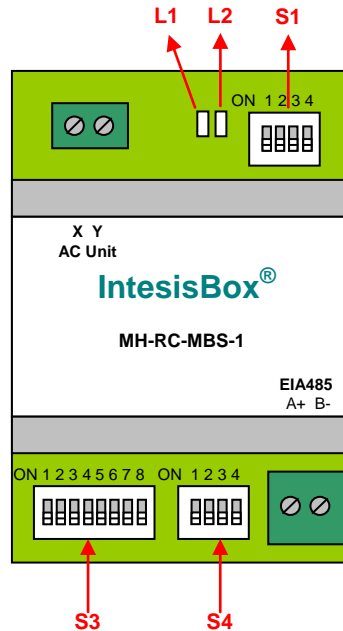


Figure 3.1 MH-RC-MBS

S1 – AC unit configuration: Master/Slave, Fan speeds and Vanes

| Binary value b ₀ ...b ₄ | Decimal value | Switches 1 2 3 4 | Description |
|--------------------------------------------------|---------------|---------------------|----------------------------------------------------------------------------------------------------------------------------|
| 0xxx | 0 | ↓ x x x | Slave (default value) – A MITSUBISHI HEAVY INDUSTRIES Controller must be present in X/Y, configured as Master. |
| 1xxx | 1 | ↑ x x x | Master in X/Y bus – MITSUBISHI HEAVY INDUSTRIES Controller not needed in X/Y. If existing, it must be configured as Slave. |
| x00x | 0 | x ↓ ↓ x | Indoor unit has 1 Fan Speeds |
| x01x | 1 | x ↓ ↑ x | Indoor unit has 2 Fan Speeds |
| x10x | 2 | x ↑ ↓ x | Indoor unit has 3 Fan Speeds |
| x11x | 3 | x ↑ ↑ x | Indoor unit has 4 fan Speeds (default value) |
| xxx0 | 0 | x x x ↓ | Indoor unit has no Vanes |
| xxx1 | 1 | x x x ↑ | Indoor unit has Vanes (default value) |

Table 3.1 S1 Switch configuration

S3 – Modbus protocol: Slave address and baudrate

| Add | Switches | | | | | | | | Add | Switches | | | | | | | | Add | Switches | | | | | | | | Add | Switches | | | | | | | |
|-----|----------|---|---|---|---|---|---|---|-----|----------|---|---|---|---|---|---|---|-----|----------|---|---|---|---|---|---|---|-----|----------|---|---|---|---|---|---|---|
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
| 0 | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | x | x | 16 | ↓ | ↓ | ↓ | ↓ | ↑ | ↓ | x | x | 32 | ↓ | ↓ | ↓ | ↓ | ↓ | ↑ | x | x | 48 | ↓ | ↓ | ↓ | ↓ | ↑ | ↑ | x | x |
| 1* | ↑ | ↓ | ↓ | ↓ | ↓ | ↓ | x | x | 17 | ↑ | ↓ | ↓ | ↓ | ↑ | ↓ | x | x | 33 | ↑ | ↓ | ↓ | ↓ | ↓ | ↑ | x | x | 49 | ↑ | ↓ | ↓ | ↓ | ↑ | ↑ | x | x |
| 2 | ↓ | ↑ | ↓ | ↓ | ↓ | ↓ | x | x | 18 | ↓ | ↑ | ↓ | ↓ | ↑ | ↓ | x | x | 34 | ↓ | ↑ | ↓ | ↓ | ↓ | ↑ | x | x | 50 | ↓ | ↑ | ↓ | ↓ | ↑ | ↑ | x | x |
| 3 | ↑ | ↑ | ↓ | ↓ | ↓ | ↓ | x | x | 19 | ↑ | ↑ | ↓ | ↓ | ↑ | ↓ | x | x | 35 | ↑ | ↑ | ↓ | ↓ | ↓ | ↑ | x | x | 51 | ↑ | ↑ | ↓ | ↓ | ↑ | ↑ | x | x |
| 4 | ↓ | ↓ | ↑ | ↓ | ↓ | ↓ | x | x | 20 | ↓ | ↓ | ↑ | ↓ | ↑ | ↓ | x | x | 36 | ↓ | ↓ | ↑ | ↓ | ↓ | ↑ | x | x | 52 | ↓ | ↓ | ↑ | ↓ | ↑ | ↑ | x | x |
| 5 | ↑ | ↓ | ↑ | ↓ | ↓ | ↓ | x | x | 21 | ↑ | ↓ | ↑ | ↓ | ↑ | ↓ | x | x | 37 | ↑ | ↓ | ↑ | ↓ | ↓ | ↑ | x | x | 53 | ↑ | ↓ | ↑ | ↓ | ↑ | ↑ | x | x |
| 6 | ↓ | ↑ | ↑ | ↓ | ↓ | ↓ | x | x | 22 | ↓ | ↑ | ↑ | ↓ | ↑ | ↓ | x | x | 38 | ↓ | ↑ | ↑ | ↓ | ↓ | ↑ | x | x | 54 | ↓ | ↑ | ↑ | ↓ | ↑ | ↑ | x | x |
| 7 | ↑ | ↑ | ↑ | ↓ | ↓ | ↓ | x | x | 23 | ↑ | ↑ | ↑ | ↓ | ↑ | ↓ | x | x | 39 | ↑ | ↑ | ↑ | ↓ | ↓ | ↑ | x | x | 55 | ↑ | ↑ | ↑ | ↓ | ↑ | ↑ | x | x |
| 8 | ↓ | ↓ | ↓ | ↑ | ↓ | ↓ | x | x | 24 | ↓ | ↓ | ↓ | ↑ | ↑ | ↓ | x | x | 40 | ↓ | ↓ | ↓ | ↑ | ↓ | ↑ | x | x | 56 | ↓ | ↓ | ↓ | ↑ | ↑ | ↑ | x | x |
| 9 | ↑ | ↓ | ↓ | ↑ | ↓ | ↓ | x | x | 25 | ↑ | ↓ | ↓ | ↑ | ↑ | ↓ | x | x | 41 | ↑ | ↓ | ↓ | ↑ | ↓ | ↑ | x | x | 57 | ↑ | ↓ | ↓ | ↑ | ↑ | ↑ | x | x |
| 10 | ↓ | ↑ | ↓ | ↑ | ↓ | ↓ | x | x | 26 | ↓ | ↑ | ↓ | ↑ | ↑ | ↓ | x | x | 42 | ↓ | ↑ | ↓ | ↑ | ↓ | ↑ | x | x | 58 | ↓ | ↑ | ↓ | ↑ | ↑ | ↑ | x | x |
| 11 | ↑ | ↑ | ↓ | ↑ | ↓ | ↓ | x | x | 27 | ↑ | ↑ | ↓ | ↑ | ↑ | ↓ | x | x | 43 | ↑ | ↑ | ↓ | ↑ | ↓ | ↑ | x | x | 59 | ↑ | ↑ | ↓ | ↑ | ↑ | ↑ | x | x |
| 12 | ↓ | ↓ | ↑ | ↑ | ↓ | ↓ | x | x | 28 | ↓ | ↓ | ↑ | ↑ | ↑ | ↓ | x | x | 44 | ↓ | ↓ | ↑ | ↑ | ↓ | ↑ | x | x | 60 | ↓ | ↓ | ↑ | ↑ | ↑ | ↑ | x | x |
| 13 | ↑ | ↓ | ↑ | ↑ | ↓ | ↓ | x | x | 29 | ↑ | ↓ | ↑ | ↑ | ↑ | ↓ | x | x | 45 | ↑ | ↓ | ↑ | ↑ | ↓ | ↑ | x | x | 61 | ↑ | ↓ | ↑ | ↑ | ↑ | ↑ | x | x |
| 14 | ↓ | ↑ | ↑ | ↑ | ↓ | ↓ | x | x | 30 | ↓ | ↑ | ↑ | ↑ | ↑ | ↓ | x | x | 46 | ↓ | ↑ | ↑ | ↑ | ↓ | ↑ | x | x | 62 | ↓ | ↑ | ↑ | ↑ | ↑ | ↑ | x | x |
| 15 | ↑ | ↑ | ↑ | ↑ | ↓ | ↓ | x | x | 31 | ↑ | ↑ | ↑ | ↑ | ↑ | ↓ | x | x | 47 | ↑ | ↑ | ↑ | ↑ | ↓ | ↑ | x | x | 63 | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | x | x |

Table 3.2 S3 Modbus Slave address

| Binary value b ₀ ...b ₈ | Decimal value | Switches 1 2 3 4 5 6 7 8 | Description |
|--------------------------------------------------|---------------|-----------------------------|---------------------------|
| xxxxxx00 | 0 | x x x x x x ↓ ↓ | 2400bps |
| xxxxxx10 | 1 | x x x x x x ↑ ↓ | 4800bps |
| xxxxxx01 | 2 | x x x x x x ↓ ↑ | 9600bps (- default value) |
| xxxxxx11 | 3 | x x x x x x ↑ ↑ | 19200bps |

Table 3.3 S3 Modbus baudrate

S4 – Temperature and termination: Degrees/Decidegrees (x10), temperature magnitude (°C/°F) and EIA485 termination resistor

| Binary value b ₀ ...b ₄ | Decimal value | Switches 1 2 3 4 | Description |
|--------------------------------------------------|---------------|---------------------|------------------------------------------------------------------------------------------|
| 0xxx | 0 | ↓ x x x | Temperature values in Modbus register are represented in degrees (x1) (default value) |
| 1xxx | 1 | ↑ x x x | Temperature values in Modbus register are represented in decidegrees (x10) |
| x0xx | 0 | x ↓ x x | Temperature values in Modbus register are represented in Celsius degrees (default value) |
| x1xx | 1 | x ↑ x x | Temperature values in Modbus register are represented in Fahrenheit degrees |
| xxx0 | 0 | x x x ↓ | EIA485 bus without termination resistor (default value) |
| xxx1 | 1 | x x x ↑ | Internal termination resistor of 120Ω connected to EIA485 bus** |

Table 3.4 S4 Temperature and termination configuration

* Default value

** Only in the interfaces connected at both ends of the bus must be activated the termination resistor, not in the rest. The EIA485 bus can be biased through internal jumpers JP1. See section 3.6.

3.4 Implemented Functions

MH-RC-MBS-1 implements the following standard MODBUS functions:

- 3: Read Holding Registers
- 4: Read Input Registers
- 6: Write Single Register
- 16: Write Multiple Registers (Although this function is allowed, the interface does not allow write operations on more than 1 register with the same request, this means that length field should always be 1 when using this function for writes)

3.5 Device LED indicator

The device includes two LED indicators (check Figure 3.1) to signal its different possible operational states. In this section their meaning is explained

| L1 (yellow) | | | |
|--------------------|-----------|------------|-------------------------------------------|
| Operation | ON | OFF | Meaning |
| Blinking | 500 ms | 500 ms | Communication error |
| Flashing | 100 ms | 1900 ms | Normal operation (configured and working) |

| L1 (yellow) & L2 (red) | | | |
|-----------------------------------|-----------|------------|-----------------------|
| Operation | ON | OFF | Meaning |
| Pulse | 5 sec | -- | Device start-up |
| Alternate blinking | 500 ms | 500 ms | Flash checksum not OK |

3.6 RS485 bus. Termination resistors and Fail Safe Biasing mechanism

RS485 bus requires a 120Ω terminator resistor at each end of the bus to avoid signal reflections.

The MH-RC-MBS-1 device includes an on-board terminator resistor of 120Ω that can be connected to the RS485 bus by using DIP-switch (Table 3.4).

A fail safe biasing circuit has also been included in the board of MH-RC-MBS-1, it can be connected to the RS485 bus by placing the internal jumpers JP1 (see details in Figure 3.2). This fail safe biasing of the RS485 bus must only be supplied by one of the devices connected to the bus.

Some Modbus RTU RS485 master devices can provide also internal 120Ω terminator resistor and/or fail safe biasing (consult the technical documentation of the master device connected to the RS485 network in every case).

Location of jumper and DIP-switches for RS485 bus Termination resistor or Fail Safe Biasing selection:

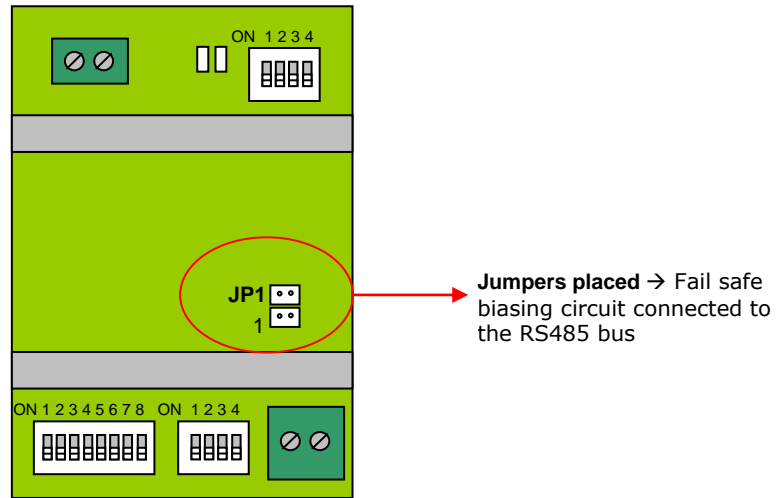


Figure 3.2 Fail Safe jumpers

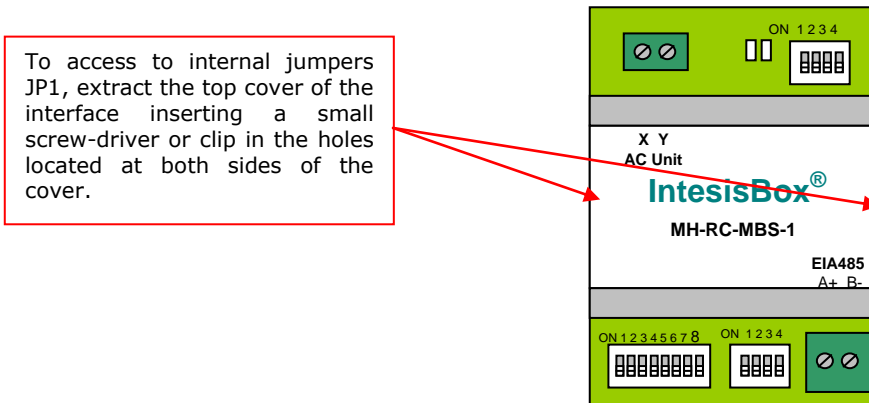
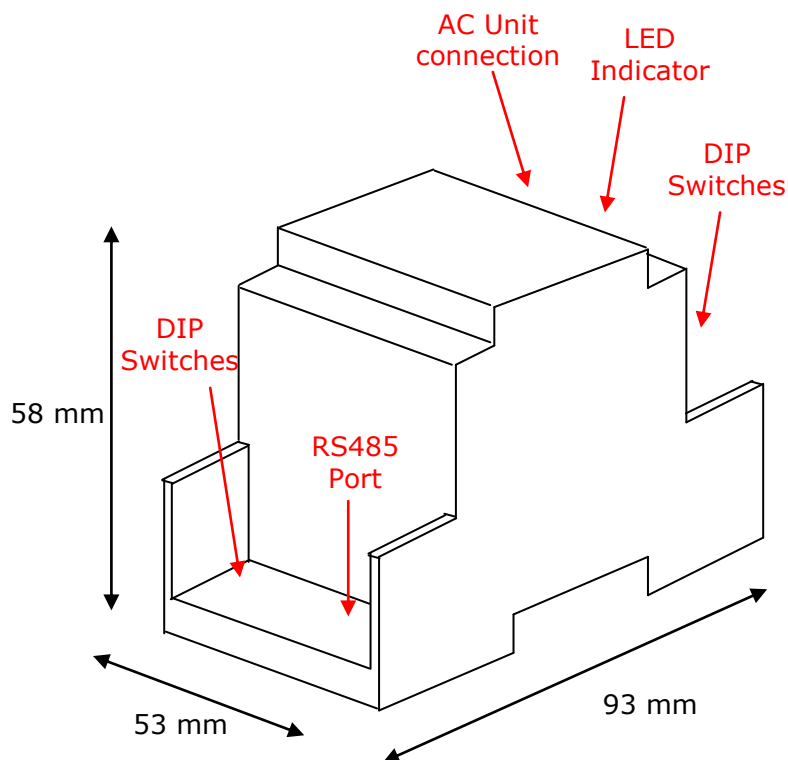


Figure 3.3 Accessing the jumpers

4. Specifications

| | |
|------------------------|---------------------------------------------|
| Dimensions: | 93 x 53 x 58 mm |
| Weight: | 85 g |
| Consumption Current: | 80 mA |
| Operating Temperature: | -40 . . . 85°C |
| Stock Temperature: | -40 . . . 85°C |
| Operating Humidity: | <95% RH, non-condensing |
| Stock Humidity: | <95% RH, non-condensing |
| Isolation voltage: | 1000 VDC |
| Isolation resistance: | 1000 MΩ |
| Modbus Media: | Compatible with Modbus RTU - RS485 networks |



5. Error Codes

| Error Code Modbus | Error in Remote Controller | Error Description |
|-------------------|----------------------------|--------------------------------------------------------------------------------------|
| 0 | N/A | No active error |
| 1 | E1 | Remote controller communication error |
| 2 | E2 | Duplicated indoor unit address |
| 3 | E3 | Outdoor unit signal line error |
| 5 | E5 | Communication error during operation |
| 6 | E6 | Indoor heat exchanger temperature thermistor anomaly |
| 7 | E7 | Indoor return air temperature thermistor anomaly |
| 8 | E8 | Heating overload operation |
| 9 | E9 | Drain trouble |
| 10 | E10 | Excessive number of indoor units (more than 17) by controlling one remote controller |
| 12 | E12 | Address setting error by mixed setting method |
| 14 | E14 | Communication error between master and slave indoor units |
| 16 | E16 | Indoor fan motor anomaly |
| 19 | E19 | Indoor unit operation check, drain motor check setting error |
| 28 | E28 | Remote controller temperature thermistor anomaly |
| 30 | E30 | Unmatched connection of indoor and outdoor unit |
| 31 | E31 | Duplicated outdoor unit address No. |
| 32 | E32 | Open L3 Phase on power supply at primary side |
| 33 | E33 | Inverter primary current error |
| 35 | E35 | Cooling overload operation |
| 36 | E36 | Discharge pipe temperature error |
| 37 | E37 | Outdoor heat exchanger temperature thermistor anomaly |
| 38 | E38 | Outdoor/Ambient air temperature thermistor anomaly |
| 39 | E39 | Discharge pipe temperature thermistor anomaly |
| 40 | E40 | High pressure error |
| 41 | E41 | Power transistor overheat |
| 42 | E42 | Current cut |
| 43 | E43 | Excessive number of indoor units connected, excessive total capacity of connection |
| 45 | E45 | Communication error between PCB and outdoor control PCB |
| 46 | E46 | Mixed address setting methods coexistent in same network |
| 47 | E47 | Inverter over-current error |
| 48 | E48 | Outdoor DC fan motor anomaly |
| 49 | E49 | Low pressure anomaly |
| 51 | E51 | Inverter anomaly |
| 53 | E53 | Suction pipe temperature thermistor anomaly |
| 54 | E54 | High/Low pressure sensor anomaly |
| 55 | E55 | Underneath temperature thermistor anomaly |
| 56 | E56 | Power transistor temperature thermistor anomaly |
| 57 | E57 | Insufficient in refrigerant amount or detection of service valve closure |
| 58 | E58 | Anomalous compressor by loss of synchronism |
| 59 | E59 | Compressor startup failure |
| 60 | E60 | Rotor position detection failure / Anomalous compressor rotor lock |
| 61 | E61 | Communication error between the master unit and slave unit |
| 63 | E63 | Emergency stop |
| 65535 | N/A | Error in the communication of MH-RC-MBS-1 device with the AC unit |

In case you detect an error code not listed, contact your nearest MITSUBISHI HEAVY INDUSTRIES technical support service.