

Operating instructions

The second of a new generation of 4-stroke engines!



Czech Republic



User's Manual for Roto 85 FS Engine

**Congratulations on purchasing the four stroke engine ROTO,
manufactured exclusively in the Czech Republic.**

You have purchased a new four stroke twin cylinder gasoline engine. It is important to follow a few necessary steps to insure a successful first start in your model airplane.

Since the engine has been started and tested by the manufacturer, it will perform as required.

The engine has been adjusted and tested with an attached 25/10 propeller and the ROTO FS exhaust.

Packaging content:

Engine	1 piece
Ignition	1 piece
Sparkplug wrench	1 piece
Silicon hose	2 pieces
Tie straps	4 pieces

Engine Mounting

For mounting the engine inside the model airplane, we recommend using 5mm high strength steel bolts, large flat washers and lock nuts.

Warning!

Check the engine mounting for tightness periodically.

Exhaust

The elbows of the exhaust can rotate. As soon as the desired position is achieved, the center 19 mm bolt can be tightened to fix them in place.

Warning!

Do not damage the exhaust elbows ends! The extension pieces that can be attached to them might not seal properly.

**The silicon hose is used to seal the joint between the exhaust elbows and the ROTO FS exhaust pipes or between the extension piece and the ROTO FS exhaust pipe. The extension piece and the ROTO FS exhaust pipe are not part of the packaging !
Use the included tie straps on both ends of the silicon hose to connect the extension piece or the exhaust pipe.**

Warning

The silicone hose properly seals only if the contact surfaces are clean of dirt and grease. If repeated connection is made, contact surfaces have to be cleaned and degreased.

Warning!

The gap between the elbows and the exhaust pipe should not exceed 2mm.

Fuel System

The gas line needs to be connected to the carburetor. Remove the protective cap from the carburetor's threaded nozzle and connect the gas line to it.

Warning!

Reinstalling the protective cap during extended periods while the engine is removed is recommended to prevent the carburetor from drying up and therefore causing the engine to malfunction..

Carburetor

There is an air intake attached to the carburetor that must not be covered!

Warning!

Do not remove or alter the air intake! It is a part of the engine responsible for its correct operation.

Engine Oil Discharge

There is a small amount of unburnt engine oil used to lubricate the camshaft that needs to be discharged. Please remove the cap from the small yellow threaded nozzle on the bottom side of the engine and connect a hose to it routing the oil away, toward the chassis is preferred.

Warning!

Keep the discharge hose clear otherwise, engine damage can occur!

Propeller Mounting

It is very important to mount the propeller correctly. There are 8 high strength steel 4mm screws used. Please tighten them evenly. Also, make sure that the propeller is sitting flush with the mounting plate.

Warning!

Check for tightness of the screws regularly, especially when the propeller is new and made of wood. If the propeller comes loose, the mounting screws can break and the engine would require authorized repair work.

In order to mount the propeller flush with the mounting plate you can measure the distance between one blade of the propeller and an attached object, then rotate the blade 180° and measure the distance between the other blade and an attached object. The distance must be the same!

Engine Lubrication

The correct engine lubrication is achieved by adding engine oil to the gasoline in a 1:40 ratio which represents 2,5% of engine oil added.

Gas Liter	Oil Liter
1	0,025
2	0,05
3	0,075
4	0,1
5	0,125
6	0,15

Gas US Galon	Oil OZ
0,5	1,6
1	3,2
1,5	4,8
2	6,4
2,5	8,0
3	9,6

Use 95-98 octane gasoline. The engine oil used should be high performance two stroke engine oil.

Warning!

To achieve long lasting engine performance always use high performance superior quality engine oil!

Valve Adjustment

In order to achieve long lasting engine performance, the valve clearance needs to be checked and adjusted if necessary after 2-3 hours of operation.

To check and adjust the valve clearance: remove the valve cover by unscrewing the mounting screws, moving the engine into its top dead center position (the mark on the propeller carrier needs to be aligned with the parting plane on the upper side of the engine). After that, you can start adjusting the valve clearance on the side of the engine where neither of the rocker arms are engaged.

Clearance adjustment:

Loosen the lock nut using a wrench. After the desired clearance is achieved by turning the screw with a screwdriver, retighten the lock nut. Then proceed to the next valve.

Intake valve- 0,1mm or 0.004"

Exhaust valve- 0,1mm or 0.004"

After rotating the engine by 360° repeat on the other side and reassemble it.

If you do not have much experience doing the valve adjustment in this manner:

1. Send the engine to an authorized repair shop for the valve adjustment.
2. Get the information from the manufacturer at techinfo@rotomotor.cz

Now the engine has been set up and no further adjustment will be needed unless other engine work is being done.

Ignition

Installing the ignition is an important part of mounting the engine into the model airplane. The ignition has to be placed in a place where it cannot be affected by excessive heat from the cylinder heads or the exhaust system.

If the ignition reaches a temperature of 60° C it will automatically turn off and the engine will stop running.

Warning!

Make sure the ignition gets sufficient cooling.

The next step is to attach the ignition-sensing unit to the rear cover of the engine where there is a designated place with two bolts.

Remove the bolts and coat them with a gasoline-sealing compound. Then mount the ignition-sensing unit carefully to the rear cover of the engine.

Warning!

*The bolts have to be sealed properly in order to avoid possible oil leak from the engine block!
You can also use pipe thread compound.*

Connect the high voltage spark plug wires to the spark plugs and secure them with a 3mm screw that is between the ribs on the upper side of the cylinder head.

Warning!

*The spark plug wires can be connected in any order!
Do not bend them!*

Connecting the Ignition

Use 4 NiCd 1100mAh or stronger batteries! Fully charged batteries cannot exceed 6 V !

**The batteries used for ignition have to be the high demand type!
Some NiMH types might not work well for ignition purposes!**

Warning!

The batteries should be fully charged before each flight!

Starting for the First Time

The first start has to follow these steps:

!!!!!!!!!!!!!!!!!!!!!!Make sure the ignition is turned off!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!

Engage the carburetor choke while, if possible, covering the carburetor air intake with your finger to achieve the best engine suction. Spin the propeller blade approximately ten times then uncover the carburetor air intake, turn the choke off, turn the ignition on and start the engine without the choke. The only time this method is used is during the initial suction of gasoline into the carburetor.

Allow the engine to warm up to its operating temperature . Let the engine run for 15-20 minutes, occasionally increasing the rpms.

The next step is fine-tuning the carburetor according to which exhaust system and propeller have been used. Use the knob marked “H” to fine-tune the highest output of the engine and the knob marked “L” to fine-tune the highest rpm.

The idle speed can be adjusted using the controls on the radio transmitter.

**For regular engine starting, use of the “choke less” method is recommended:
Turn off the ignition, activate the carburetor choke, spin the propeller several times in order to suck gasoline into the engine, then turn the choke off, turn the ignition on and start the engine.**

Warning!

This method of starting the engine is recommended if the engine is started several times per week. If it is done less frequently, another method is preferred.

Another way of starting the engine:

First, turn the carburetor choke and the ignition on. After the engine turns over, turn the choke off and start the engine.

Warning!

Do not remove the gasoline from the chamber after use. This would let air into the system and make it harder for the engine to start!

Safety Instructions

Always use caution when handling the engine!!!

Even slow spinning of the propeller can start the engine and cause an injury!!!

Make sure to have the model airplane secured in place when starting the engine so it does not take off and cause an injury!!!

Do not approach people with the model airplane while its engine is running!!!

Do not touch the engine after flight, you can burn yourself!!!

Do not jeopardize your safety, follow the instructions and enjoy your new ROTO engine.

Peter Cita - Manufacturer of ROTO Engines

WARANTY REGISTRATION CARD

Product name:	
Type:	
Product serial number:	
Date of purchase:	
Signature:	
Dealer's name, address:	
Stamp:	

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