# FBs-CMGSM User's Manual

## 1. Introduction

FBs-CMGSM is the communication module for FATEK PLC systems using GSM network to transfer the data. The device is based on the quad band GSM module (850/900/1800/1900 MHz) TC-65i JAVA OPEN CODE Cinterion (formerly Siemens) which is backup by 1800 mAh Li-Ion battery. With the same HW, there are three different ways of operation available.

The first one is monitoring and remote control of PLC via SMS. FBs-CMGSM reads periodically PLC registers containing a flag to send SMS, if the flag is set, FBs-CMGSM reads destination phone number and string of characters (text), sends SMS and clears the flag. If there is a SMS received by FBs-CMGSM, it is written into PLC registers including another flag "SMS received" to be processed by PLC program. At the end the PLC program clears this flag. So these operational SMS must be processed by PLC program both on SMS reception and SMS sending. Some status and event SMS are predefined in FBs-CMGSM (e.g. "PLC power OFF") and only the destination phone number have to be set in PLC registers.

The second way of communication with PLC via FBs-CMGSM is dial up data transfer via GSM network (CSD). The connection can be only incoming for FBs-CMGSM, that may be initiated from a control center for the purpose of remote system analysis and PLC software tuning and modification by WinProladder SW. The third way of FBs-CMGSM communication over GSM network is GPRS data connection using TCP/IP protocol. FBs-CMGSM opens the connection in TCP client mode. Any SIM card, that can provide internet connection over GSM network, can be used. FBs-CMGSM connects to IP address and port specified in from PLC. It is important to notice, that the connection can be opened in direction from FBs-CMGSM to PC (server) only. PC cannot open a connection to FBs-CMGSM, because FBs-CMGSM has no server implemented and usually does not have public IP address. GPRS has special data transfer properties (data grouping, data transfer delay 1 ... 10 seconds), that are not suitable for WinProladder SW. WinProladder must use dial up data transfer (so called CSD) only.

#### Main features

- Three ways of GSM network use SMS, GPRS, Data Call CSD (all of them at the same time)
- WinProladder remote GSM dial up data transfer connection (CSD)
- USB port for module monitoring
- Firmware update via GSM available
- Li-Ion backup 1800 mAh battery min. 24 hours of operation
- Mechanical switch to disconnect and connect internal battery
- Lowest level super watchdog function (Hardware Power OFF)
- Can be used directly with FBs-xxMC (Port 3)
- SMS functionality is fully under PLC program control
- Configuration of CMGSM means just to set several PLC registers by user
- No PLC program support is necessary for CSD and GPRS operation
- LEDs for device status and data flow signalization
- One FBs-CMGSM can work for network of PLC units, inputs and outputs
- can be placed at different places Unlimited number of logical and analog inputs and outputs can work
- with one FBs-CMGSM (PLC network)
- Indication LEDs 1)
- SIM card holder 2)
- 3) **RESET** button
- 4) Battery on/off switch
- 5) USB connector
- 6) GSM antenna connector
- 7) Connection flat cable to Fatek PLC
- 8) DIN rail holder

## 2. Content of the Delivery

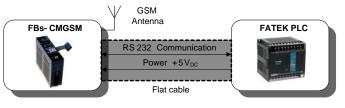
- 1 pc of FBs-CMGSM (FAC-FBS-CMGSM)
- 1 pc of antenna GSM-ANT05S
- 1 pc of CD with documentation



#### Warning

FATEK PLC is not part of the delivery of this product. It is needed to order independently. FBs-CMGSM is designed to be directly connected to any Fatek FBs PLC of MC series (e.g. FBs-20MC). Fatek FBs-10MC and FBs-14MC internal +5V power supply has only 300mA extra capacity. Very good GSM signal level is necessary to decrease FBs-CMGSM power consumption in this case.

# 3. Typical Application, Installation



### Warning

Turn off all power (including battery) during installation of FBS-CMGSM to PLC or related equipments to prevent damage to equipment!

## 3.1 Configuration

If a SIM card does not need PIN code, no configuration for basic use is necessary. For the SIM card with PIN code the configuration in PLC is necessary. Read chapter Configuration for more.

### 3.2 Hardware settings

- Switch off the power supply of PLC and battery on CMGSM
- Connect GSM antenna
- Insert SIM card
- Connect the flat cable between modem and PLC
- Switch ON internal battery by the switch on the front panel of CMGSM

### 3.3 Startup

Device status is indicated with yellow GSM LED on the FBs-CMGSM front panel. Valid statuses are following:

| Term   | Description  |  |  |  |  |  |
|--|--|--|--|--|--|--|
| permanently off                                    | No power.  |  |  |  |  |  |
| 600 ms on /<br>600 ms off                          | Device is not logged into GSM network.<br>This state occurs after start of device for aprox. 30 second<br>If it remains, check: SIM card (is inserted?, is valid?)<br>Antenna (is connected?)<br>Configuration (is SIM PIN correct?) |  |  |  |  |  |
| 75 ms on /<br>3 s off                              | Device is logged into GSM network and is idle. (It means that no GPRS nor CSD connection is active.)   |  |  |  |  |  |
| 75 ms on /<br>75 ms off /<br>75 ms on /<br>3 s off | GPRS active, no data   |  |  |  |  |  |
| 500 ms on /<br>50 ms off                           | GPRS active, data transfer in progress   |  |  |  |  |  |
| permanently on                                     | CSD (data connection) in progress  |  |  |  |  |  |

Expressed line is common operating state.

## 3.4 Front Panel

| Name    | Element    | Description                 |  |  |  |  |  |  |
|---------|------------|-----------------------------|--|--|--|--|--|--|
| POW     | LED green  | TC-65i Module On            |  |  |  |  |  |  |
|         |            | Light - Power supply        |  |  |  |  |  |  |
| GSM     | LED yellow | GSM status                  |  |  |  |  |  |  |
|         |            | (see the previous table)    |  |  |  |  |  |  |
| CON     | LED green  | GPRS Connection or CSD      |  |  |  |  |  |  |
|         |            | Light - connection active   |  |  |  |  |  |  |
| ERR     | LED red    | Error                       |  |  |  |  |  |  |
|         |            | Blinking - Battery switched |  |  |  |  |  |  |
|         |            | off                         |  |  |  |  |  |  |
| Tx      | LED yellow | Communication to PLC        |  |  |  |  |  |  |
|         |            | active                      |  |  |  |  |  |  |
| Rx      | LED green  | Communication from PLC      |  |  |  |  |  |  |
|         |            | active                      |  |  |  |  |  |  |
| RCV     | LED yellow | Receiving SMS               |  |  |  |  |  |  |
| SND     | LED green  | Sending SMS                 |  |  |  |  |  |  |
| RESET   | Button     | Reset button                |  |  |  |  |  |  |
|         |            | (keep pressed min. 2 sec)   |  |  |  |  |  |  |
| BATTERY | ON/OFF     | Battery on / off switch     |  |  |  |  |  |  |
|         | switch     |                             |  |  |  |  |  |  |
| USB     | Connector  | USB connection to PC for    |  |  |  |  |  |  |
|         |            | debugging purposes          |  |  |  |  |  |  |
| SIM     | SIM card   | Press the SIM card to       |  |  |  |  |  |  |
| CARD    | Holder     | remove it from holder       |  |  |  |  |  |  |
| ANT     | Connector  | GSM Antenna connector       |  |  |  |  |  |  |
|         |            | GSM-ANT05S recommended      |  |  |  |  |  |  |





## 4. Function of the device

### 4.1 SMS

One of the primary functions of FBs-CMGSM is to send and receive SMS messages. There are 2 kinds of SMS, which have different functions and purposes:

- SMS for and from PLC FATEK, see chapters 4.1.1. and 4.1.2
- Service SMS commands processed by FBs-CMGSM, see chapter 4.3

Outgoing SMS from PLC FATEK are sent by PLC program, that writes the text and destination phone number into PLC registers and orders FBs-CMGSM to send the message by write special value to another register (SendFlag). FBs-CMGSM sends SMS and writes result of the sending to PLC register (SendFlag). Incoming messages for PLC FATEK are received by FBs-CMGSM and the text and origin phone number are written into PLC registers. Subsequently in another register (RecvFlag) is written value, that signalizes new received SMS. PLC program analyzes the registers and deactivates flag RecvFlag. All the SMS structure and security features must be done by PLC program, including confirmation, that SMS was received, if required.

SMS messages, which contains characters "#!" (hash and exclamation) followed by access code, are sent and received by FBs-CMGSM itself and their function, structure and security features cannot be changed by user or PLC program. Incoming SMS of this kind are described in chapter 4.3 Service SMS Commands and are used to get information about FBs-CMGSM status, to reset FBs-CMGSM or to get current FBs-CMGSM configuration. Outgoing SMS of this kind are described in chapter 4.4 Events. Events, it is information about emergency status of FBs-CMGSM module like lost communication with PLC. These events are sent to a predefined phone number (Master in configuration).

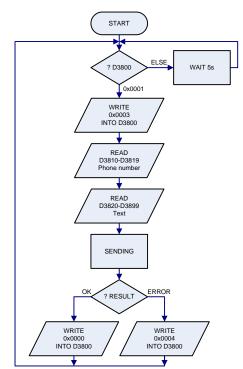
#### 4.1.1 Sending a SMS

FBs-CMGSM periodically tests the first register of the Send Record, standard base is D3800. The Send Record is an area in PLC registers which must be filled by program in PLC in order to send a SMS message. For structure of the record see the following table.

| Registers   | Caption         | Description  |  |  |  |  |  |  |  |  |
|-------------|-----------------|--|--|--|--|--|--|--|--|--|
| D3800       | SendFlag        | <b>0x0000</b> – Idle<br><b>0x0001</b> – Command to send (written by<br>program in PLC)<br><b>0x0003</b> – SMS is sending (written by FBs-<br>CMGSM)<br><b>0x0000</b> – SMS sent successfully (written<br>by FBs-CMGSM)<br><b>0x0004</b> – Failed while sending SMS<br>(written by FBs-CMGSM) |  |  |  |  |  |  |  |  |
| D3810-D3819 | SendDestAddress | Phone number where to send the message. Length 20 characters.  |  |  |  |  |  |  |  |  |
| D3820-D3899 | SendUserData    | Text of the message. Length 160 characters.  |  |  |  |  |  |  |  |  |

This range of registers can not be used for any other purposes!





Every register of Phone number or Text contains two characters. String of characters ends with special character 0x00. Examples:

- String with one character "A": D3820 = 0x0041
- String "TEXT": D3820 = 0x4554, D3821 = 0x5458, D3822 = 0x0000

String "HELLO": D3820 = 0x4548, D3821 = 0x4C4C, D3822 = 0x004F If the length of a phone number is exactly 20 characters (or 160 characters of text) then the character 0x00 at the end is omitted!

FBs-CMGSM - V2.04

Base of Send Record (D3800) may be changed to another D or R register via configuration key REGSEND. Only register SendFlag (D3800) is changed during sending a message

Example of sending a message "WE ARE THE CHAMPIONS!" to phone "123465": (Check register D3800 - SendFlag for value 0x0000 before sending the message!)

| (Check regi | The register D3800 – Sendriag for value 0x0000 before sending the message!) |  |  |  |  |
|-------------|---|--|--|--|--|
| Register    | Value   | Description                                    |  |  |  |
| D3810       | 0x3231  | SendDestAddress, characters "1" and "2"        |  |  |  |
| D3811       | 0x3433  | SendDestAddress, characters "3" and "4"        |  |  |  |
| D3812       | 0x3635  | SendDestAddress, characters "5" and "6"        |  |  |  |
| D3813       | 0x00 <b>00</b>  | End of string                                  |  |  |  |
| D3820       | 0x4557  | SendUserData, characters "W" and "E"           |  |  |  |
| D3821       | 0x4120  | SendUserData, characters " " (space) and "A"   |  |  |  |
| D3822       | 0x4552  | SendUserData, characters "R" and "E"           |  |  |  |
| D3823       | 0x5420  | SendUserData, characters " " (space) and "T"   |  |  |  |
| D3824       | 0x4548  | SendUserData, characters "H" and "E"           |  |  |  |
| D3825       | 0x4320  | SendUserData, characters " " (space) and "C"   |  |  |  |
| D3826       | 0x4148  | SendUserData, characters "H" and "A"           |  |  |  |
| D3827       | 0x504D  | SendUserData, characters "M" and "P"           |  |  |  |
| D3828       | 0x4F49  | SendUserData, characters "I" and "O"           |  |  |  |
| D3829       | 0x534E  | SendUserData, characters "N" and "S"           |  |  |  |
| D382A       | 0x <b>00</b> 21   | SendUserData, characters "!" and end of string |  |  |  |
| D3800       | 0x0001  | SendFlag: send command                         |  |  |  |

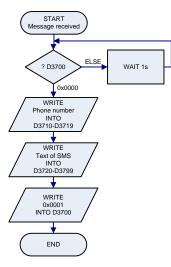
#### 4.1.2 Receiving a SMS

Incoming SMS messages are saved into registers of PLC in Recv Record, standard base D3700. Structure of the record is in following table.

| Registers   | Caption         | Description   |  |  |  |  |  |  |  |
|-------------|-----------------|---|--|--|--|--|--|--|--|
| D3700       | RecvFlag        | <b>0x0000</b> – Idle (written by PLC program)<br><b>0x0001</b> – Message received (written by<br>FBs-CMGSM) |  |  |  |  |  |  |  |
| D3710-D3719 | RecvOrigAddress | Phone number of the message sender (originator). Length 20 characters.                                      |  |  |  |  |  |  |  |
| D3720-D3799 | RecvUserData    | Text of the message. Length 160 characters.   |  |  |  |  |  |  |  |

This range of registers can not be used for any other purposes!

How FBs-CMGSM stores a received message:



Every register of Phone number or Text contains two characters. String of characters ends with special character 0x00. Examples:
String with one character – "A": D3720 = 0x0041

- String "TEXT": D3720 = 0x4554, D3721 = 0x5458, D3722 = 0x0000

String "HELLO": D3720 = 0x4548, D3721 = 0x4C4C, D3722 = 0x004F

If length of phone number is exactly 20 characters (or 160 characters of text) the character 0x00 at the end is omitted!

FBs-CMGSM contains a queue of up to 100 SMS messages. After the queue is full all other SMS messages are discarded. If a power failure occurs all received messages in the queue are lost. Base of Recv Record (D3700) may be changed to another D or R register via configuration key REGRECV. No other registers are changed than the necessary ones.

Example of receiving of message "TEST MESSAGE." from phone "+420123456789":

| Register | Value          | Description                             |  |  |  |
|----------|----------------|---|--|--|--|
| D3700    | 0x00 <b>01</b> | RecvFlag: new message                   |  |  |  |
| D3710    | 0x342B         | ecvOrigAddress, characters "+" and "4"  |  |  |  |
| D3711    | 0x3032         | ecvOrigAddress, characters "2" and "0"  |  |  |  |
| D3712    | 0x3231         | RecvOrigAddress, characters "1" and "2" |  |  |  |
| D3713    | 0x3433         | RecvOrigAddress, characters "3" and "4" |  |  |  |

| D3714 | 0x3635 | RecvOrigAddress, characters "5" and "6"           |
|-------|--------|---|
| D3715 | 0x3837 | RecvOrigAddress, characters "7" and "8"           |
| D3716 | 0x0039 | RecvOrigAddress, characters "9" and end of string |
| D3720 | 0x4554 | RecvUserData, characters "T" and "E"              |
| D3721 | 0x5453 | RecvUserData, characters "S" and "T"              |
| D3722 | 0x4D20 | RecvUserData, characters " " (space) and "M"      |
| D3723 | 0x5345 | RecvUserData, characters "E" and "S"              |
| D3724 | 0x4153 | RecvUserData, characters "S" and "A"              |
| D3725 | 0x4547 | RecvUserData, characters "G" and "E"              |
| D3726 | 0x002E | RecvUserData, characters "." and end of string    |

## 4.2 GSM Data Connection (Data Call, CSD)

Data connection can be established anytime. Even if GPRS communication is in progress.



#### Warning

There is no security mechanism against unauthorized data connection to PLC. So it is highly recommended to set security in PLC (password).

### 4.3 Service SMS Commands

Received SMS message with string '#!' and password at the beginning are considered to be *service SMS commands*. These messages are not forwarded to PLC, but they are processed in FBs-CMGSM. Device will check for a valid access code (ACODE parameter in configuration) and if the access code is valid, the message is searched for keywords. Only one keyword in every SMS is executed. Example of this SMS:

### #!1234 INFO

#!998877 CONFIG

#### Table of all keywords:

| Keyword | Description   |  |  |  |  |  |  |
|---------|---|--|--|--|--|--|--|
| INFO    | Device will respond with SMS describing its current status:<br>Version of FBs-CMGSM<br>Operator and signal quality<br>State of the connection to PLC Fatek<br>CSD connection: from phone number<br>GPRS connection: from IP |  |  |  |  |  |  |
| RESET   | Device will respond with confirmation SMS and restart itself. PLC is<br>not affected.<br>This command is used after change of configuration in PLC register<br>to accept the changes by FBs-CMGSM.                          |  |  |  |  |  |  |
| CONFIG  | Device will respond with current configuration. (Current configuration is a default configuration with some values changed by configuration string in PLC, see Chapter 5 – Configuration.)                                  |  |  |  |  |  |  |
| FACTORY | FBs-CMGSM will respond with confirmation SMS. FBs-CMGSM will write default configuration to attached PLC and restart itself.  |  |  |  |  |  |  |

### 4.4 TCP over GPRS

One of the primary functions of this device is to establish and maintain TCP connection from PLC to a server. In order to achieve this goal FBs-CMGSM has to make following steps after power up:

Establish connection to PLC via serial port. Parameters of the serial port are: 9600 baud, 7 data bits, EVEN parity, 1 stop bit, no hw handshake (it is default FATEK settings for all serial ports), address 01h.

After power on the FBs-CMGSM will proceed steps:

- Read configuration from PLC register D3900 D3999.
- Login to GSM network, using **PIN** from configuration.
- Attach to GPRS, using **APN**, **USER** and **PASSWD** from configuration.
- Establish and maintain TCP connection to **SERVER** on port **PORT**.

FBs-CMGSM will try indefinitely to read configuration from PLC at the beginning. If there is no serial communication between FBs-CMGSM and PLC device will not login into GSM network! If there is no configuration in PLC or the configuration is damaged or other problem occurs FBs-CMGSM writes default configuration into the PLC.

GPRS can be controlled and monitored via set of registers in PLC and via configuration:

| Registers   | Caption     | Description   |
|-------------|-------------|---|
| D3510       | GprsCommand | 0=no connection (written by PLC)<br>1=open connection (written by PLC)              |
| D3511       | GprsState   | 0x00=no connection, idle<br>0x01=connecting<br>0x80=connected<br>0x81=disconnecting |
| D3512       | GprsCntErr  | Error counter for connection  |
| D3516-D3517 | GprsCntUp   | Data counter, direction UP<br>(= PLC⇔TCP), D3516 LSB                                |

| Caption        | Description   |  |  |  |  |  |
|----------------|---|--|--|--|--|--|
| GprsCntDown    | Data counter, direction DOWN<br>(= TCP⇔PLC), D3518 LSB                  |  |  |  |  |  |
| GprsLocalIP    |   |  |  |  |  |  |
| GprsLocalPort  |   |  |  |  |  |  |
| GprsRemoteIP   | Remote IP address if connected. "0.0.0.0" if not connected. (D2425=MSB) |  |  |  |  |  |
| GprsRemotePort | Remote TCP port if connected, 0 if not<br>connected                     |  |  |  |  |  |
|                | GprsLocalIP<br>GprsLocalPort<br>GprsRemoteIP                            |  |  |  |  |  |

The range of registers can not be used for any other pulposes!

Gprs diagnostic is part of Diagnostic (see chapter Diagnostic). Base of *Diag Record* (D3500) may be changed to another D or R register via configuration key REGDIAG.

### 4.5 Events

Device can detect special events and send a warning about them as a SMS: Connection to PLC failure/restore

It is needed to set parameter **MASTER** in configuration for both of these events, see chapter 5.2 Basic Parameters.

## 4.6 Diagnostic

Diagnostics values are written to *Diagnostic Record*, standard base D3500. Structure of the record is in following table:

| Registers   | Caption        | Description  |  |  |  |  |  |  |
|-------------|----------------|--|--|--|--|--|--|--|
| D3500.0     | DiagCnct       | 0=no connection to PLC, 1=connection to PLC OK   |  |  |  |  |  |  |
| D3500.1     | DiagRQueue     | 0=no SMS in receive queue, 1=at least one SMS in receive queue   |  |  |  |  |  |  |
| D3500.8-15  | DiagGsmReg     | result of command AT+CREG:<br>0=not registered, not searching<br>1=registered, home network<br>2=not registered, searching<br>3=registration denied<br>5=registered, roaming   |  |  |  |  |  |  |
| D3501.0-7   | DiagSigQuality | Signal quality in percent (0-100) or 255 if unknown.   |  |  |  |  |  |  |
| D3501.8-15  | DiagSigErr     | Signal BER (0-7) or 255 if unknown.  |  |  |  |  |  |  |
| D3502       | DiagAlive      | FBs-CMGSM writes value 0x0001 wheneve<br>diagnostic record is refreshed (cca 6<br>seconds). This is intended for PLC program<br>to check if FBs-CMGSM is alive. In this case<br>PLC program will write a 0x0000 into this<br>register and wait for 0x0001 here.  |  |  |  |  |  |  |
| D3503       | DiagVersion    | Version of CMGSM3, in high byte is high<br>version number, in low byte is low byte is<br>low version number  |  |  |  |  |  |  |
| D3504       | 0x0000         | For future use   |  |  |  |  |  |  |
| D3505       | DiagReset      | If PLC writes value <b>0xF3A5</b> to this register<br>the FBs-CMGSM will make reset of itself.   |  |  |  |  |  |  |
| D3506       | DiagAtFlag     | 0x0000 - Idle     0x0001 - Execute command i     DiagAtCmd (written by program in PLC)     0x0003 - Command is about to execut     (written by FBs-CMGSM)     0x0000 - Command executed successfull     (written by FBs-CMGSM)     0x0004 - Exception while executing th<br>command (written by FBs-CMGSM)     32 bit counter which is incremente<br>whenever CMGSM updates DiagRegister<br>area in PLC. The counter is cleared afte<br>restart of CMGSM. The counter valu<br>indicates in a certain way how long th<br>CMGSM is running without restart (s<br>called Uptime). |  |  |  |  |  |  |
| D3508-D3509 | DiagUpTime     |  |  |  |  |  |  |  |
| D3510-D3529 | Gprs           | Reserved for GPRS diagnostics<br>See chapter "TCP over GPRS" for details   |  |  |  |  |  |  |
| D3530-D3539 | DiagOperator   | String with name of operator when registered. Empty string if not registered. Length 20 characters.  |  |  |  |  |  |  |
| D3540-D3549 | DiagCredit     | Reserved   |  |  |  |  |  |  |
| D3550-D3699 | DiagAtCmd      | Sending AT commands to modem direct<br>Write a command to this place and s<br>D3506 (DiagAtFlag) to 0x0001. Comman<br>is executed and result is placed in th<br>place (overwriting original command).<br>D3506 (DiagAtFlag) is signalized end<br>execution. The system is the same as wi<br>sending SMS.   |  |  |  |  |  |  |

Notation D3500.x means x-th bit of D3500 register. For example D3500.0 is the least significant bit in register D3500. Another example D3500.8-15 are eight most significant bits in register D3500 (high byte).

Base of  $\textit{Diag Record}\xspace$  (D3500) may be changed to another D or R register via configuration key REGDIAG.

## 5. Configuration

### 5.1 How to

Configuration for FBs-CMGSM is located inside PLC Fatek. Range of internal PLC registers D3900 – D3999 is used. Configuration itself is a string of characters. This string is created via WinProladder (software from PLC FATEK manufacturer), see following images. This range of registers can not be used for any other purposes!

| 🔲 WinProLadder - [Ladder Diagram - M   | ain        | _unit1]    |                    |     |       |            |         |             | ×          |
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| E- 2 RS232 [FBs-14MC]  | ^          |            |                    |     |       |            |         |             |            |
| 🗄 📆 System Configuration   |            |            |                    |     |       |            |         |             |            |
| 🗄 🔛 Ladder Diagram   |            | NOOL       |                    |     |       |            |         |             |            |
| 🗄 🖷 Table Edit   |            |            |                    |     |       |            |         |             |            |
| ASCII New ASCII Table  |            |            |                    |     |       |            |         |             |            |
| Link Ta<br>Link Ta<br>Lin |            | N002       |                    |     |       |            |         |             |            |
| Servo <sup>12</sup> Delete Table   |            |            |                    |     |       |            |         |             |            |
| Servo Program Table  |            |            |                    |     |       |            |         |             |            |
| R General Purpose Link Table   |            | N003       |                    |     |       |            |         |             |            |
|  |            |            |                    |     |       |            |         |             |            |
| Register Table   | _          |            |                    |     |       |            |         |             |            |
| ModBus Master Table  |            | N004       |                    | 1   |       |            |         |             | -          |
| 🗈 🎬 Comment  | ~          |            | € ♦                | •   |       |            |         | ۱.          |            |
| 🔁 🗔 🕨 Overwrite  | Ν          | I0 R:1 C:: |                    |     | U:    | 0 F:20     | 223 S:A | (Doc L      |            |

Step 1 – Right click on Table edit - ASCII Table and select "New ASCII Table"

| 📲 Table Edit          |                   |
|-----------------------|-------------------|
| Table Properties      |                   |
| Table Type:           | ASCII Table       |
| Table Name:           | cfg               |
| Table starting addres | ss: D3900         |
|                       |                   |
|                       |                   |
| Table Capacity: 🖲 D   | ynamic Allocation |
| C F                   | ixed Length       |
| Load Table From       | PLC               |
| Load Table From       |                   |
|                       | RUR               |
| Description           |                   |
|                       |                   |
|                       |                   |
|                       |                   |
|                       | <u>×</u>          |
|                       |                   |
|                       |                   |
|                       | 🗸 OK 🛛 🗶 Cancel   |
|                       |                   |

Step 2 – Enter Table Name "cfg" and Table starting address "D3900". Then click "OK".

| 🖁 ASCII Table - [cfg] |   |                             |                           |                     |  |  |
|-----------------------|---|-----------------------------|---------------------------|---------------------|--|--|
| ी∎<br>Import Text())  | ∎ <sup>¶</sup><br>Export Text( <u>E</u> ) | ፼<br>Calculator( <u>C</u> ) | ିଙ୍କ<br>Setup( <u>S</u> ) | 🛐<br>Output Preview |  |  |
| ASCILEditor           | 7608;ACODE=998                            | 877:\$                      |                           | ~                   |  |  |
|                       |   |                             |                           |                     |  |  |
|                       |   |                             |                           | ~                   |  |  |
| <                     |   |                             |                           | >                   |  |  |
| Allow: 196 words(A    | <b>/</b> J                                | : 0 words                   | ļ                         | Cur                 |  |  |
| Output Preview        |   |                             |                           |                     |  |  |
|                       |   |                             |                           | <u>_</u>            |  |  |
|                       |   |                             |                           |                     |  |  |
|                       |   |                             |                           | ~                   |  |  |
| <                     |   |                             |                           | >                   |  |  |
|                       |   | 🖊 OK 🛛 🗙 Cai                | ncel                      | //                  |  |  |

Step 3 – Enter configuration string

"CMGSM3;PIN=7608;ACODE=998877;\$" into field "ASCII Editor" and click on button "Output Preview". !!! Warning: Change PIN according your real SIM card !!!

| \rm ASCII Table -                  | [cfg]                                     |                             |                           |                     |
|------------------------------------|---|-----------------------------|---------------------------|---------------------|
| <mark>°</mark> ≣<br>Import Text([) | ∎ <sup>®</sup><br>Export Text( <u>E</u> ) | 🖼<br>Calculator( <u>C</u> ) | ार्थ<br>Setup( <u>S</u> ) | R<br>Output Pre∨iew |
| -ASCII Editor                      |   |                             |                           |                     |
| CMGSM3;PIN=7                       | ′608;APN=interne                          | tSERVER=test.se             | erver.com;POR             | T=5700;ACODE        |
| <                                  |   |                             |                           | >                   |
| Allow: 196 words(Au                | uto) Used                                 | : 0 words                   |                           | Cur                 |
| −Output Pre∨iew                    |   |                             |                           |                     |
|                                    |   |                             |                           | ~                   |
| <                                  |   |                             |                           |                     |
|                                    |   | 🖊 OK 🛛 🗶 Car                | ncel                      | /                   |

#### Step 3 (GPRS) – Enter configuration string

"CMGSM3;PIN=7608;APN=internet;SERVER=test.server.com;PORT=5700 ;ACODE=998877;\$" into field "ASCII Editor" and click on button "Output Preview". !!! Warning: Change PIN according to your real SIM card !!!

| Output Preview               |
|------------------------------|
| Select Output Preview Format |
| Non Output Format            |
| C ASCII Format Output        |
| C DAP Format Output          |
| OK X Cancel                  |

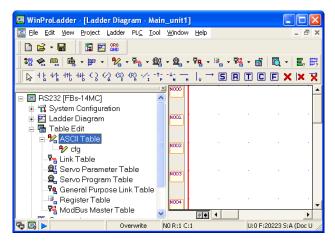
Step 4 – Select "Non Output Format" and click "OK".

| 😢 ASCII Table - [cfg]              |                                 |                       |          |                                      |                     |  |  |
|------------------------------------|---------------------------------|-----------------------|----------|--------------------------------------|---------------------|--|--|
| <mark>*</mark> ≣<br>Import Text(]) | ∎ <sup>7</sup><br>Export Tex    | t( <u>E</u> ) Calcula | -        | <mark>ፕሬ</mark><br>Setup( <u>S</u> ) | R<br>Output Pre∨iew |  |  |
| ASCII Editor                       |                                 |                       |          |                                      |                     |  |  |
| CMGSM3;PIN=7                       | CMGSM3;PIN=7608;ACODE=998877;\$ |                       |          |                                      |                     |  |  |
|                                    |                                 |                       |          |                                      | >                   |  |  |
| Allow: 196 words(A                 | uto)                            | Used: 15 words        |          | Position: D39                        | 00-D3914 C          |  |  |
| _Output Pre∨iew                    |                                 |                       |          |                                      |                     |  |  |
|                                    |                                 |                       |          |                                      |                     |  |  |
| <                                  |                                 |                       |          |                                      | >                   |  |  |
|                                    |                                 | 🗸 ок                  | 🗙 Cancel |                                      |                     |  |  |

Step 5 – Configuration string is now black. Click "OK".

| [cfg]                   |   |  |   |
|-------------------------|---|--|---|
|                         | Ħ   | 38   | E.  |
| Export Text( <u>E</u> ) | Calculator( <u>C</u> )                        | Setup( <u>S</u> )  | Output Preview  |
|                         |   |  |   |
| 608;APN=interne         | t;SERVER=test.se                              | erver.com;POR  | T=5700;ACODE 📥  |
|                         |   |  |   |
|                         |   |  | ~   |
|                         |   |  |   |
| ito) Used               | l: 38 words                                   | Position: D390   | 00-D3937 Cur  |
|                         |   |  |   |
|                         |   |  | <u>^</u>  |
|                         |   |  |   |
|                         |   |  |   |
|                         |   |  | ×   |
|                         |   |  | 2   |
| •                       | 🖌 OK 🛛 🗶 Car                                  | icel   |   |
|                         | Export Text(E)<br>608:APN=interne<br>to) Used | Export Text(E) Calculator(C)<br>608;APN=internet;SERVER=test.se<br>ito) Used: 38 words | Export Text(E) Calculator(C) Setup(S)<br>608;APN=internet.SERVER=test.server.com;POR<br>to) Used: 38 words Position: D390 |

Step 5 (GPRS) – Configuration string is now black. Click "OK".



Step 6 – Result

Configuration is read after power up and only once. If you change configuration (for example by WinProladder and second serial port), it is not read automatically. You have to restart FBs-CMGSM. FBs-CMGSM will try to log in GSM network without PIN if no configuration in PLC is found. (In this case SIM card without PIN authorization is requested.)

Configuration string is very simple. For example:

CMGSM3;PIN=7608;ACODE=998877;MASTER=+420777777497;\$

- For easy understanding this string says:
  - CMGSM3 It is a configuration for FBs-CMGSM.
  - PIN=7608 PIN code of the SIM card in order to register into GSM network.
  - ACODE=998877 Access code for Service SMS Commands is 998877
  - MASTER=+420777777497 Warning SMS is sent to this phone number when communication between CMGMS and PLC is lost

#### Example of configuration string for GPRS:

CMGSM3;PIN=7608;APN=internet; SERVER=test.server.com;PORT=5700;ACODE=998877;\$

#### This string means:

- CMGSM3 It is configuration for FBs-CMGSM.
- PIN=7608 User PIN code of '7608' for SIM card in order to register into network.
- APN=internet Access Point (APN) is needed in order to use GPRS service in GSM network. In this example APN is 'internet'.
- SERVER=test.server.com It is a name of a server, to which FBs-CMGSM will connect. (Using TCP connection.)
- PORT=5700 Use TCP connection to port 5700
- ACODE=998877 Access code for SMS control is 998877

#### General format of these messages is following:

| CMGSM3;KEY1=VALUE1;KEY2=VALUE2;[;]\$ |  |
|--------------------------------------|--|

Part 'CMGSM3' at the beginning of the string is mandatory. It is a stamp of validity. Acceptable keys are shown in table below. Unknown keys are ignored, no spaces are allowed inside keys or values. Order of pairs is not important. Keys are not case sensitive, values are case sensitive. Maximum length of configuration string is 200 characters. At the end of each part MUST be character ';' (semicolon), after last pair MAY be character ';' (semicolon) and MUST be character '\$' (dolar).

#### 5.2 Basic parameters

| Key    | Description  | Default         |
|--------|--|-----------------|
| PIN    | PIN code for SIM card. It may be omitted if the SIM card does not need a PIN code. But it is mandatory if the SIM card needs the PIN code.               | <empty></empty> |
| ACODE  | Access code for SMS control. You can send SMS message in order to control EBs-CMGSM These SMS  |                 |
| MASTER | Phone number, where to send SMS about important<br>events: Connection to PLC failure. No SMS are sent if<br>value is empty. Only one master is possible. | <empty></empty> |

### 5.3 Advanced parameters

| Key  | Description  | Default |  |  |
|--|--|---------|--|--|
| REGSEND  | <b>SEND</b> First register of the <i>Send Record</i> It is area, where PLC writes messages to send. See 4.1.1 Sending a SMS. Only D or R registers can be used.                |         |  |  |
| REGRECV  | <b>REGRECV</b> First register of the <i>Recv Record</i> . It is an area, where FBs-CMGSM writes received messages. See 4.1.2 Receive a SMS. Only D or R registers can be used. |         |  |  |
| <b>REGDIAG</b> First register of the <i>Diagnostic Record</i> . It is an area, where FBs-CMGSM writes diagnostic values like operator, signal quality, See chapter 4.4 |  | D3500   |  |  |

| Key      | Description   | Default |
|----------|---|---------|
| NETRESET | This is a security feature. Value zero (0) in this parameters means security reset every week (7 days). If you do not want any security reset write -1 to this parameter. | 0       |

### 5.4 GPRS parameters

Keys in configuration string:

| Key   | Description  | Default         |
|---|--|-----------------|
| APN   | APN Access Point for GPRS. Ask your GSM provider for this value. |                 |
| USER User for APN. Mandatory is provider requires.  |  | <empty></empty> |
| PASSWD Password for APN. Mandatory is provider requires.  |  | <empty></empty> |
| SERVER Name or IP address of server, to which FBs-CMGSM will connect. TCP connection is used. Optional. |  | <empty></empty> |
| PORT TCP port for connection. Optional.   |  | 5700            |
| DNS IP address of DNS server. Optional.   |  | <empty></empty> |

If **SERVER** is omitted no GPRS connection is made and device waits for a data CSD call only.

## 5.5 Examples of Configuration Strings

#### 5.5.1 SIM without PIN

Configuration string:

CMGSM3;ACODE=998877;\$

Translated for human this string says:

- CMGSM3 It is configuration for FBs-CMGSM.
- ACODE=998877 Access code for Service SMS Commands is 998877

#### 5.5.2 Use registers D1000-D1100 for sending SMS

Configuration string:

|         |            |              |      | <br> |
|---------|------------|--------------|------|------|
| aveauco | DIN JCOO   | DECODID D100 |      |      |
|         | : PIN=/608 | REGSEND=D10  | 10:5 |      |
|         |            |              |      |      |

Translated for human this string says:

- CMGSM3 It is configuration for FBs-CMGSM.
- PIN=7608 PIN code 7608 for SIM card in order to register into network.
- REGSEND=D1000 Begin of the Send Record.
- [default Access code for SMS control is 1234]

### 5.5.3 Only CSD (without GPRS)

Configuration string:

CMGSM3;PIN=7608;\$

Translated for human this string says:

- CMGSM3 It is configuration for FBs-CMGSM.
- [default Access code for SMS control is 1234]

#### 5.5.4 SIM without PIN, GPRS connection

#### Configuration string:

| CMGSM3;APN=internet;SERVER=test.server.com;PORT=5700;AC |
|---|
| ODE=998877;\$   |

Translated for human this string says:

- CMGSM3 It is configuration for FBs-CMGSM.
- APN=internet Access Point (APN) is 'internet'.
- SERVER=test.server.com Connect to 'test.server.com'
- PORT=5700 Use TCP connection to port 5700
- ACODE=998877 Access code for SMS control is 998877

## 6. Usage scenarios for SMS

Usage examples can be found on CD with documentation or on the web pages <a href="http://fatek.esea.cz/">http://fatek.esea.cz/</a>. In category FAC-CMGSM-xxx are examples of programs for receiving and sending of SMS from PLC.

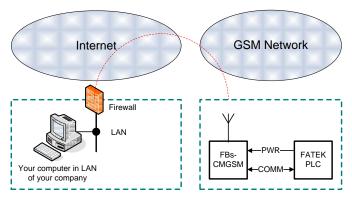
## 7. Usage Scenarios for GPRS

## 7.1 Explanation of Important Terms

| Term     | Description   |  |  |  |  |  |
|----------|---|--|--|--|--|--|
| GPRS     | S The way how to transfer data through GSM network. It is charge according to transferred bytes (and not per minutes) and is muc more suitable for remote monitoring than data connection (CSD).  |  |  |  |  |  |
| TCP/IP   | It is protocol which is used while communicating through GPRS. (Like Fatek protocol is used to communicate between computer and Fatek PLC).   |  |  |  |  |  |
| тср      | It is one of protocols in TCP/IP family used with FBs-CMGSM. It may<br>be imagine as a bidirectional stream of bytes through Internet and<br>GSM network from your computer to a Fatek PLC        |  |  |  |  |  |
| Firewall | It is a security device. It located between you LAN and Internet.<br>Main purpose of the Firewall is to protect your LAN against an attack<br>from Internet.                                      |  |  |  |  |  |
| Port     | It is a number of a service in your computer. Complete address needed to connect your computer is composed from IP address and Port number and may be seen as 11.22.33.44:5700 (IP-ADDRESS:PORT). |  |  |  |  |  |

## 7.2 Simple Use

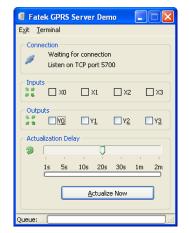
We recommend this scenario for your first step with FBs-CMGSM.



You need to prepare following items in this scenario:

- External (WAN) IP address of your firewall. Rest of the Internet sees you with this IP. Warning: it is NOT your IP address in LAN (i.e. 10.0.0.25). Your external IP address may be obtained from various WEB sites, i.e. http://www.whatismyip.com/.
- A redirection of port 5700 from external side of your firewall to your computer.

Cooperation of your IT department will be necessary for all of these items. We offer simple program that acts like a server. FBs-CMGSM connects to this server. This program is only a demonstration for one connection and elements X0-X3 and Y0-Y3. It may be obtained from our WEB site (<u>www.seapraha.cz</u>).



*Details:* Program listens on TCP port 5700 for incoming connection. Port 5700 is default port where FBs-CMGSM connects to. Program periodically queries status of inputs X0-X3 from remote station. You can change any of output Y0-Y3 by click on a check box Y0-Y1.

# 8. Technical Specifications

### 8.1 General

| Parameter     |                         | Symbol                               | Conditions  | MIN.                                 | TYP. | MAX. | Unit |  |
|---------------|-------------------------|--------------------------------------|---|--------------------------------------|------|------|------|--|
| Dimensions    | Width                   | w                                    |   |                                      | 25   |      | mm   |  |
|               | Height                  | h                                    |   |                                      | 95   |      | mm   |  |
|               | Depth (without antenna) | d                                    |   |                                      | 80   |      | mm   |  |
| Fixing        |                         | DIN rail or flat panel screw fixing  |   |                                      |      |      |      |  |
| Power         |                         | 5V / 400                             | 5V / 400mA (max.) from power supply of PLC main unit *) |                                      |      |      |      |  |
| Backup power  |                         | 3.6V 1800mAh internal Li-Ion battery |   |                                      |      |      |      |  |
| Temperature   | Operational             | t <sub>A</sub>                       |   | -20                                  |      | +45  | °C   |  |
| Humidity      | Operational             | h <sub>A</sub>                       |   |                                      |      | 90   | %    |  |
| GSM           | RF power                |                                      |   |                                      |      | 2    | W    |  |
| GSM           | frequencies             | Worldwide 850 / 900 / 1800           |   |                                      |      |      | MHz  |  |
| Antenna       |                         |                                      |   | SMA female<br>GSM-ANT05S recommended |      |      |      |  |
| Communication |                         |                                      | Flat cable connected directly<br>into Fatek PLC         |                                      |      |      |      |  |

### Warning

\*) Fatek FBs-10, 14 internal +5V power supply has only 300mA extra capacity. Very good GSM signal level is necessary to decrease FBs-CMGSM power consumption in this case.

## 9. FAQ

- FBs-CMGSM seems not to work from internal battery Try to press RESET button for more than 2 seconds.
- CSD (GSM data) connection can not be established 1) check power supply, 2) check indication LED on device, 3) are CSD connections available on your SIM card? Ask provider, 4) check GSM signal quality on your mobile phone near the device. At least 50% signal is recommended.
- No reply to Service SMS Commands 1) check power supply, 2) check indication LED on device, 3) check configuration (is access code correct?), 4) try to send SMS from your mobile with SIM card in the device. (Note: LED RCV and SND are not used for Command SMS)
- Some special characters are not correctly transported by SMS Try to use so called 7 bit SMS (160 characters) and only basic ASCII characters (0-127)
- No communication with PLC 1) check power supply for PLC, 2) check COM port settings in WinProladder. It MUST be 9600 7E1, address 01h.
- **GPRS connection can not be established** 1) check power supply, 2) check communication with PLC Fatek, 3) check configuration, 4) check if it is possible from another computer connected to the Internet to connect to your server (may be firewall is wrong configured).
- GPRS connection is not working during CSD connection This is the feature of GSM module. GPRS connection is restored automatically after CSD connection is finished.
- Communication is OK but real outputs Y0-Y3 do not reflect commands – 1) PLC FATEK must be in *Run* mode. Use WinProladder to run PLC.
- Communication is OK but inputs X1-X3 do not show correct value – 1) PLC FATEK must be in *Run* mode. Use WinProladder to run the machine.
- Some parameters in the FATEK configuration are not functioning – Please check if there is no "\$" character before these parameters (e.g. "CMGSM3;\$PIN=7608; ACODE=998877;\$") because FBs-CMGSM reads the configuration until the first "\$" character.
- Manufacturer: SEA, <u>www.seapraha.cz</u>
- FATEK Manufacturer: FATEK Corporation, <u>www.fatek.com</u>

## 10. Warranty

General warranty period is 12 months after purchase, when eventual malfunction device will be repaired free of charge in SEA company while shipping to SEA is paid by customer and SEA pays for shipping back to customer. For SW there is 24 months warranty under following conditions:

Both CPU and PC software is sold "as is". The software was created by the best software engineers in SEA and was carefully tested both in SEA and also by SEA customers using GSM applications products made in SEA. In spite of making all possible to get error free software it can happen, that the software in CPU or PC programming SW or their mutual interaction has some error

under some specific conditions. If such error is found and the description of the problem including configuration file is sent by E-mail to SEA ltd., the error is removed free of charge and SEA will send new SW by E-mail to customer.

SEA ltd. has NO RESPONSIBILITY for any

damage, lost, costs and any other problems direct or inducted, caused by such SW error, by eventual device malfunction from any reason or by undelivered SMS from the device.

