

But your business in the best hands

Organic Waste Management System Presentation

Products & solutions



The problem

Hotels, shops, tourist sites, hospitals, clinics, food industries, catering companies generate huge amounts of organic waste every day, with the associated problems of:

- Unpleasant odours
- Hygiene
- Space
- Having to set aside a collection area (refrigerated rooms)
- Cost of disposing of food waste

The problem

For local institutions, managing organic waste brings high costs for:

- Distributing rubbish bins and special bags for wet waste.
- Coordinating weekly collection, more frequently in summer months.
- Transporting waste.
- Administration.





The solution:

A home treatment system for organic waste!





Mares presents

An innovative system that uses a unique drying process to transform organic waste into dry residues, in just a few hours*, reducing the size of the original waste by up to 90% (volume) and 80% (weight).

^{*} The cycle duration and quantity of final residues depend from the type of organic waste input into the equipment (vegetables or meat, etc.)





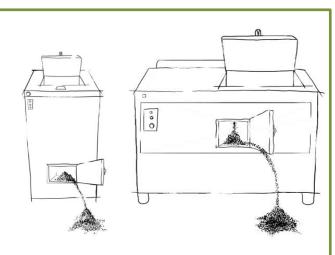






A complete range of products for all needs!

Small users



20 kg./day

50/100 kg./day

- Restaurants
- Canteens
- Fast-food
- Apartment Buildings
- Local Institutions/Municipalities
- Waste management companies

Bulky users





200 kg./day

up to

60 tons/day

- Airports
- Hotels and Tourist Resorts
- Restaurants, food chains, canteens and Catering Services companies
- Supermarkets and Commercial Centre
- Exhibition centres (food service area)
- Hospitals and Rest Houses
- Food Industry
- Animal farms and Slaugthery houses
- Local Institutions/Municipalities and Waste management companies



Resources from organic waste





SMALL USERS

MWS-20/30

For small restaurant

MWS-50/100/150

Restaurant/Canteens

MWS-200

Hotels, catering services







Handles up to 30kg of food waste a day!

10/15 kg. capacity/cycle

Handles up to 150kg of food waste a day!

25/50/75 kg. capacity/cycle

Handles up to 200kg of food waste a day!

100 kg. capacity/cycle



SMALL USERS

Special side-by-side fitting unit for professional kitchens

Process capacity approx. 10 kg/cycle (max. 3 cycles/day) Compact dimensions: (L x W x H) 65 x 65 x 90 cm





FOR MEDIUM COMMERCIAL USERS

MWS-300

For medium size activities

MWS-300CD

dead livestock treatment (pigs)

MWS-400

For medium size activities (resorts, hospitals, nursery homes,...)









Handles up to 300kg of food waste a day!

150 kg. capacity/cycle

Handles up to 300kg of pigs a day!

150 kg. capacity/cycle

Handles up to 400kg of food waste a day!

200 kg. capacity/cycle



FOR BULKY FOOD WASTE MANAGEMENT

MWS-600

For big size activities

MWS-1000

For big size activities

MWS-1200/1200CD

For big size activities







Handles up to 600kg of food waste a day!

Handles up to 1 ton of Organic waste a day!

Handles up to 1,2 ton of organic waste a day!

ALSO AVAILABLE FOR DEADLIVESTOCK

300 kg. capacity/cycle

500 kg. capacity/cycle

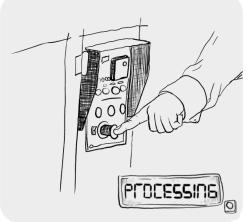
600 kg. capacity/cycle



Products presentation

Only few and easy operations!











10 good reasons to pick a waste management system!

- 1. Cuts the volume of food waste by up to 90%
- 2. Clean, hygienic system
- 3. No bad odours/No strong smelling
- 4. Easy to install and use
- 5. No need to add any kind of enzymes
- 6. Cut the cost of handling, storing and disposing of food waste
- 7. Short period payback
- 8. Proven technology: 18 years in operation and development
- Patented technology
- 10. Tax reductions could be available*

**

It is an ecological system

^{*} In accordance with specific directives issued by relevant local authorities



Recyclable waste

Not recyclable waste





Vegetables and legumes



Pasta, rise and bread



Potato and starch in general



Fish, meat and proteins





Wood



Metals

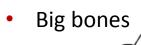


Plastic



Glass and ceramics





Fabric and paper (1)



The restricted materials can cause problems and damages to the equipment. Read carefully the instruction Manual to ensure the proper use.

(1) Fabric and paper even if do not damage the equipment, may compromise the quality of the final output for fertilizer production



Available applications

- 1. Farms and slaughterers

 Dead livestock treatment
- 2. Supermarkets
 Pellets production from organic waste



3. Pharmaceutical companies and hospitals Eggs treatment sterilization from vaccines production



4. Hotels and restaurant
Organic fertilizer production from food waste



5. Domestic users/private apartment buildings Household food/organic waste

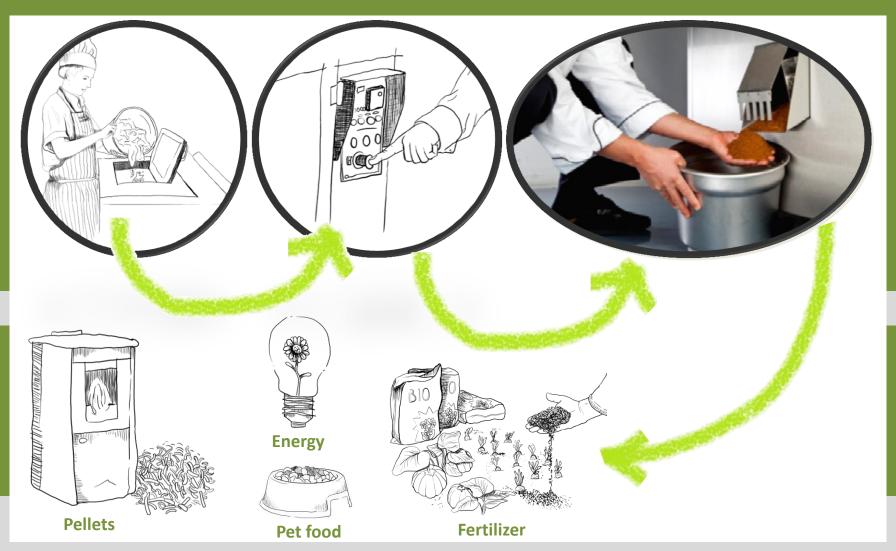


NOTE:

Equipment can be adapted for any possible new application upon request and after a deep analysis of the specific project.



Turn organic waste into resources!



App. 1 - Dead livestock drying machine

Farms face daily the problem of **how to dispose dead livestock** according to the strict safety guidelines for health.

Thanks to its process and high temperature (around 160° Celsius*), dead livestock can be dried and sterilized with complete elimination of viruses and bacteria.

The output is safe and stable with no possibility to contaminate humans or the environment.



MWS-300CD



(* The minimum temperature required to completely eliminate viruses and pathogenic bacteria is 80 ° Celsius for at least one hour process)



App. 2 - From waste to energy system (Pellets production)

Transforms the organic waste into pellets for stoves Cyclone Turbo Fan :: 800 18 Saw dust Package scraps (10~50kg) Saw dust Pelletizer Magnetic Vibrating Food Waste Drying Machine (700kg/day) separator filter (30kg/day)

Pellets production

Separate eventual other residues from organic output for palletisation process

Discharge dried output

Waste and Sawdust load

App. 3 – Pay per use system (apartments/buildings)

Huge amount of organic waste is produced by privates and families, in condominium, or by restaurants and bars, in tourist and urban areas, that cannot be stored outside for hygienic and cleaning reasons and the standard collection service operates, usually, only twice a week.

The Organic Waste Dryers can be equipped with a computerized system that allow to manage all this waste automatically, with just few simple operations:

- 1. The user, identified by an ID code or badge, load its waste bag on the automatic bag scale.
- 2. The display shows the relevant fee to be paid.
- 3. The user pay the tariff (by cash, credit/debit card or on open account with end-month invoicing) and get the memo ticket.

The Organic Waste Dryer is the solution to make people more conscious about their waste and prevent at the origin the useless waste of food.



The software con be customized according to the specific needs...







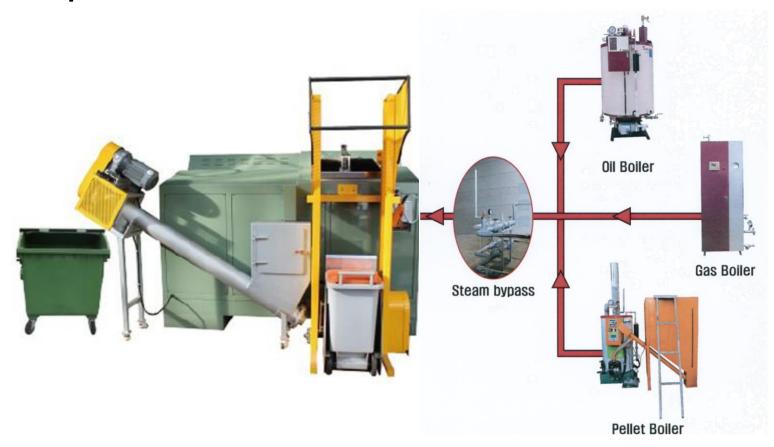
OPTIONS – Stainless steel outfit





OPTIONS – alternative heat sources

Steam power





OPTIONS – alternative power sources

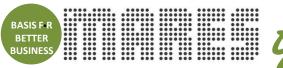


Other possibilities can be evaluated and studied case by case (e.g. photovoltaic power)

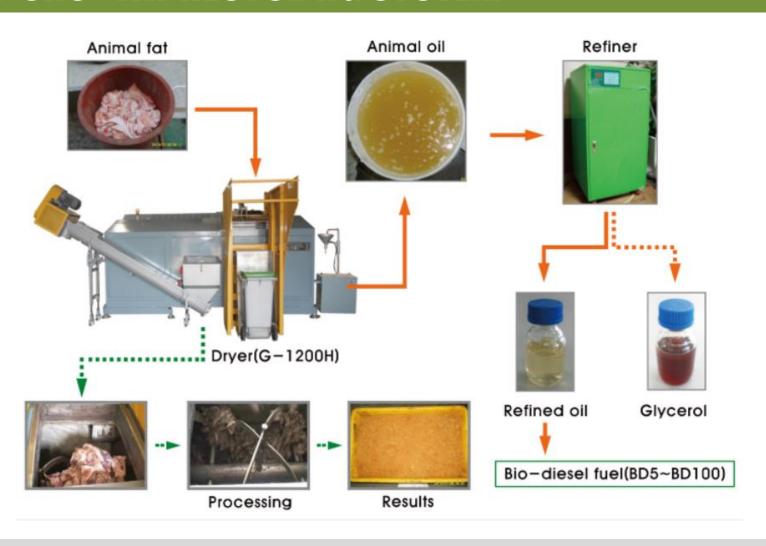


OPTIONS - FAT RECYCLING SYSTEM



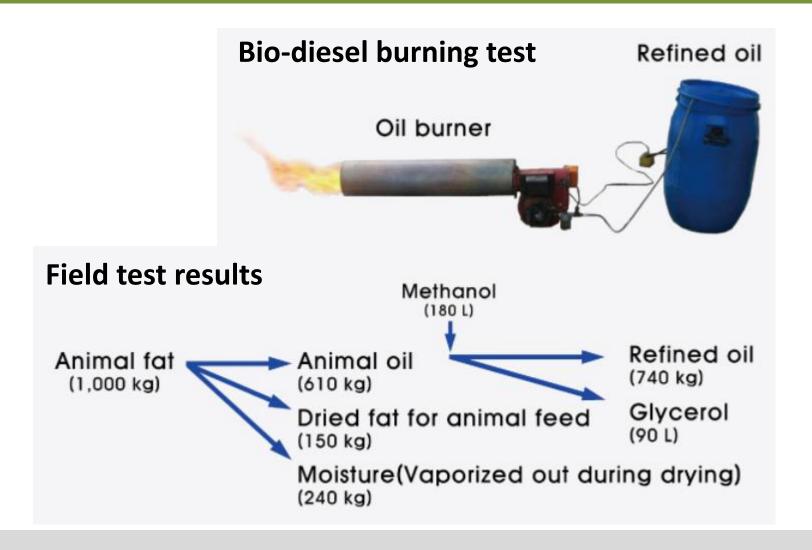


OPTIONS - FAT RECYCLING SYSTEM



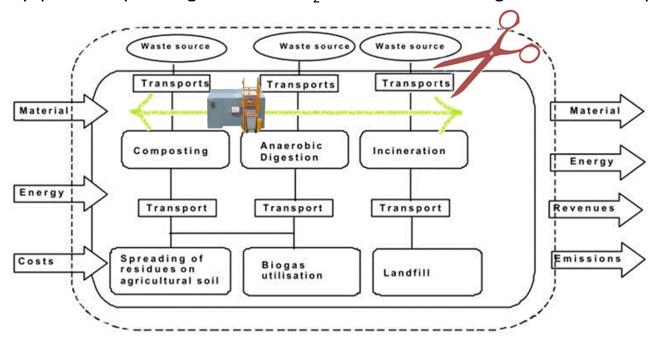


OPTIONS - FAT RECYCLING SYSTEM



Cut the transportation costs and Co_2 emissions up to 90%

Even in countries where the waste management is already well organized and implemented, the organic waste dryers can perfectly fit the already working system, increasing the sustainability process by cutting costs and CO₂ emissions for the organic waste transport.



Local Municipalities can take great advantage
by integrating their waste process with
the distribution of the Organic Waste Dryers in key positions.



BASIS F. R BETTER BUSINESS GREEN BUILLIAGN

Technologies comparison

	Θ ΘΔίΔ	Domestic composting	Public composting plants	Anaerobic Digestion Plant	Incinirators	Biogas plants	Landfill	Organic waste enzime process
Space needed	Small	NOT aplicable in apartments	Large	Large	YES	Large	Large	Variable
Time to end process	Short	Long	Long	Long	Short	Long	long	Medium-long
Sterilization	YES	NO	NO	NO	YES	NO	NO	NO
Management costs	Little	Little	Some	High	High	High	Some	Some
Transport costs	Cut by 80%	NO	YES	YES	YES	YES	YES	NO
Field use	NO	NO	YES	YES		YES	YES	NO
Danger/Risk level	NO	Some	Some	Some	High	High	High	Some
Other problems	NO	Bad odours	Bad odours		Burning efficiency lowered by organics	Bad odours, pre- treatment process,	water, field and air contamination	Organics could not be completely digested



Solving the problem of wet waste!

The Food Waste System is not just an ecologically sustainable system, it is also economic!

In Europe

a medium size commercial activity

(a restaurant for example) pay an average of 600

euros per month

for the organic waste collection.

In less then 2 years the purchase of the equipment has been paid back!



For each problem we can develop the better solution!





Some big brands already tested this system

Le centre Leclerc St Paul à la pointe de l'innovation

Les dirigeants du centre Leclerc de St Paul lès Romans présentaient lundi, dans le cadre de la Semaine de la science, la première machine Lyophival utilisée en France pour retraiter les déchets alimentaires d'une grande surface.



As micro five Mortgae, direction commercial de la société Technol (spi o explosoré me politice le l'accombia de procédé Lyaphout.

of women to named furthers the fo

concluse. If require concerns: to come compare, the decision accordance form in Egophinal costs. Institute at changing provings for leading to de-cision and the cost of a 10th Leaders were cost designatures. permettens de recredific des dechete









France





UK



To see some demo video, access MARES reserved web area http://maresdata.maresgroup.com:

> Login: ecoquest mares180 PSW:



Some big brands already tested this system



France









Some big brands already tested this system

First installation in in a National supermarket chain in Parma, North Italy (March 2013)















R.O.I. CALCULATION / 1 (nursing home for elderly)



This example is referred to a small/medium structure working for 365 days/year:

- 120 guests
- 3 meals a day
- 0,15 kg. average food waste/person/meal
- Annual cost for organic waste collection service around 11.000 euros

Using the waste management system, the nursing home can save up to 7.500 euros/year and recoup the investment of the machine in less than 3 years!



R.O.I. CALCULATION / 2-3 (Supermarket)



This is the case of a supermarket that produces by itself pellets from its food waste and sell them.

• 1.2 ton/day of food waste (vegetables, expired food such as bread, yogurt, milk, cheese, cakes, meat, etc.)

The Supermarket not only saved around 7.000 euros/year from the waste collection service, improved the hygienic conditions, eliminated bad odours and created its own pellet business, earning around 79.000 euros from this new activity.

Benefits for institutions

- Encourages separation of waste.
- Eliminates the need for waste to be taken to landfill.
- When incinerated, does not impair the waste-to-energy process.
- The "final" product is stable, hygienic and odourless.
- The space occupied by organic waste is reduced up to 90% (and this aspect is very important for the collection service frequency)
- Collecting the resultant material does not require any special attention in terms of specific handling procedures.
- It could generate additional "eco-sustainable" business and new jobs to transform it into natural fertilizer, pellets, etc.
- Cutting operating costs for organic waste would free up resources to be returned to citizens.
- Financial incentives available from European Union.



Benefits for the environment

- Waste does not enter the sewage system (e.g. waste disposal units or food waste disposers).
- Organic waste is very quickly transformed into a resource (unlike domestic composting which takes months).
- Both the liquid and dry parts can be used for plants and gardens.
- Less reliance on chemical fertilizers.
- Helps to regenerate the soil.
- Reduces the production of gases causing the greenhouse effect.





Solving the problem of wet waste!

A sample of the dry part and the liquid residue obtained from the procedure has been analysed by specialist laboratories.

The purpose was to certify that the residues are not dangerous for the environment and are suitable for use as:

- a natural fertilizer for plants and flowers,
- to be disposed of in the water system
- to be used to produce fertilizers, soils or pellets,
- to be disposed of using conventional methods without posing a risk to the environment.

What to do with the residues?

Dry residue:

- It is a natural product so no problems when it comes to disposal
- It can be used to fertilize* grassy areas, plants and flower beds/boxes
- It can be used for subsequent processes (such as producing fertilizer, pellets, food for animals etc.)

^{*} The residue is a soil amendment that should be mixed with peat, as the salt content is too high for its use as it is. A previous analysis of the output in general is highly recommended to determine its best use.



What to do with the residues?



The dried output has a high calorific power

Ideal for pellets production or for incinerator plants for renewal energy production



What to do with the residues?

Liquid residue:

- It can be used as a liquid organic fertilizer* for grassy areas, plants and gardens
- It can be disposed of in the water system



^{*} The residue is a soil conditioner that should be diluted with water, as the salt content is too high for its use as it is.

What to do with the residues?

Analysing the liquid fraction, the most important parameter to be taken into consideration is the COD Level* of the water if disposed into the drain system.

To understand how this level is low in our liquid output we compared its value with the one of a common washing machine:



Laboratorio Analisi Ambientali s.r.l.

Società certificata secondo UNI EN ISO 90012000 de ACCUA Accreditamento Ukas n. 245 Certificato n. (Riconoscimento Ministero della Sanità Pro Iscrizione Registro Regionale Laboratori n

Rapporto di prova: Nº 10/0537 Data emissione: 18/02/10

Pag. 1/2

Waste system

Dati informativi

Denominazione attribuita dal Richiedente:	Liquido
Campionamento:	a cura d
Trasporto campioni:	a cura d
Data ricevimento campione in laboratorio:	03/02/1
Identificazione campione:	ns. N° i
Data inizio analisi:	03/02/1
Data fine analisi:	16/02/1
Aspetto campione:	liquido

Parametri controllati

	Prova	Risultato di prova	Limite	rtezza (*) Limite : superiore
	рН	6,8	6,6	7,0
1	Conducibilità	560	532	588
	Solidi sospesi totali	2,0	1,8	2,2
	BOD	1808	1627	1989
<	COD	4175	3757	4593
	Cromo totale	<0,07		-

Data inizio analisi: Data fine analisi: Aspetto campione:

Laboratorio Analisi Ambientali s.r.l.

Società certificata secondo UNI EN ISO 9001:2008 da ACM Ltd. Accreditamento Ukas n. 245 Certificato n. 091071A Riconoscimento Ministero della Sanità Prot. nº 703.59.110/3697 Iscrizione Registro Regionale Laboratori nº 16 R.R. 14/03

Rapporto di prova: N° 10/4613 Data emissione: 15/12/10

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Domestic Washing machine

Dati informativi

Denominazione attribuita dal Richiedente: Refluo da lavatrice
Campionamento: a cura del Richiedente
Trasporto campioni: a cura del Richiedente
Data ricevimento campione in laboratorio: 14/12/10
Identificazione campione: ns. Nº interno 10/12358

Data inizio analisi: 14/12/10

ata fine analisi: 15/12/10
spetto campione: liquido grigio-marrone schiumoso

Parametri controllati

-	Transferred V. 1979								
P		Incertezza		Limiti D.Lvo					
Prova		Risultato	(•) 152/06		2/06	Unita' di misura	Metodo di prova		
		di prova	Limite	Limite	Acque	Acque			
_			interiore	superiore	Superfic.	Fognatura			
	pН	6,5	6,3	6,7	5,5-9,5	5,5-9,5	unità di pH	APAT CNR IRSA 2060 Man. 29:2003	
	Colore	dil.1:40			dil 1:20	dil 1:40	assenza	APAT CNR IRSA 2020A Man. 29:2003	
	Solidi sospesi totali	5830	5247	6413	80	200	mg/l	APAT CNR IRSA 2090B Man. 29:2003	
<	COD	11600	10440	12760	160	500	mg O ₂ /I	ISO/FDIS 15705:2001	
	Sonan	15,0	14,2	15,8	1000	1000	mg SO ₄ /I	APAT CNR IRSA 4020 Man. 29:2003	
	Cloruri	20,0	19,0	21,0	1200	1200	mg Cl/l	APAT CNR IRSA 4020 Man. 29:2003	
	Fosforo totale	3,5	3,1	3,9	10	10	mg P/I	APAT CNR IRSA 4110A2 Man. 29:2003	
	Azoto ammoniacale	41,0	34,9	47,1	15	30	mg NH ₄ /I	APAT CNR IRSA 4030C Man. 29:2003	
	Fenoli totali	<0,1			0,5	1	mg C ₆ H ₅ OH/I	APAT CNR IRSA 5070A2 Man. 29:2003	
	Tensioattivi totali:	-			2	4	mg/l		
	anionici (MBAS)	358	322	394	14	-	mg/l come dodecilben-	APAT CNR IRSA 5170 Man. 29:2003	
							zensolfonato sodico		
	non ionici (TAS)	1320	1162	1478	-	-	mg/I come nonilfenolo	UNI 10511-1:1996	
- !							ctossilato 10E0		

4.175 mg versus 11.600 mg!

* (COD = Chemical Oxygen Demand)

The value indicates the need for oxygen needed to oxidize organic and inorganic substances present in a sample of water.







The recycling circle – soil amendment





The recycling circle – Fuel











Organic waste

Drying process

Final residue

Pellets production

Extra income e no more waste management costs!!!

Don't waste the energy!

No waste of energy by using the Waste management system.

The electricity used to process the food waste is recovered by the equivalent energy produced by the dried output.

Look at this example:

Energy consumption of the waste management system (Kwh/kg.)
Food waste per cycle (MWS-600)
Total enery consumption/cycle
Average calorific power of the dried output (Kcal./kg.)
Average quantity of output/cycle
(considering a moisture content of 80%)

	IN			OUT	
Kg.	Kwh	Kcal	Kg.	Kwh	Kcal
1	0,9	774			
300					
300	270	232.200			
			1		3.700
			66		244.200

There is a positive balance of additional 12.000 Kcal. which corresponds to 14 Kwh/kg. generated by the residues produced!





Potential customers / Channels



Airports Hotels and Tourist Resorts Restaurants and food chains Canteens **Catering Services companies** Supermarkets and Commercial Centre Exhibition centres (food service area) Hospitals **Rest Houses Food Industry Animal farms** Slaugther houses **Apartment Buildings** Local Institutions/Municipalities Waste management companies Etc.



To make an offer we need to know ...

1	Number of guests/clients served each day	7 The food waste storage materials (bags, bins) have been purchased or do they have been supplied for free from the waste management company?
2	Dimensions of the covered area (square metres)	8 The food waste is stored in a refrigerated area/room? If so, specify which kind of equipment has been arranged, its purchasing, maintenance and energy consumption costs, space occupied, cost for eventual cleaning of the room, etc.
3	Working days to be considered (per week/month/year)	9 What is the collection service frequency for the organic waste (daily, twice a week, etc.) ? Is the collection operated at your domicile or thru municipal collettive points?
4	Daily production of food waste (average in Kg. or Litres)	10 How much does it cost the organic waste collection service (or % of impact on the total service cost)
5	May you define an average food composition of your organic waste (fruits and vegetables, meat, fish, flour and starches, coffee grounds, etc.)? Moistre content?	11 Cost of the electricity (Kwh) or gas (m3)?
6	How the food/organic waste is actually managed and stored (eco-bags, special bins,) ?	12 Final use of the dried output? Recycling, energy production or disposal?



Exhibition in Germany – HOGA fair 2013

Last month of January MARES attended as exhibitor at the trade fair specialized in gastronomy and hospitality services in Nuremberg, Germany with good results in terms of contacts reactions and we are now opening the

doors also to the German market.













Exhibition in Germany – HOGA fair 2013

Bioabfälle selbst recyceln und verwerten

Das italienische Unternehmen MARES Marketing Srl offeriert innovative Klein- und Großanlagen, die organische Abfälle in Recyclingprodukte umwandeln. Die Abfallbehandlung in diesen Anlagen ist nicht nur ökologisch sinnvoll, sondern auch wirtschaftlich, da keine Entsorgungskosten entstehen und das Endprodukt als Düngemittel oder Brennstoff verwertet werden kann.



Nach seiner Beschäftigung bei Philips Electronics gründete der Holländer Frans Jamry 1981 das Unternehmen MARES, um als Sales- und Marketingagent kleinere Unternehmen und Händler beim Vertrieb ihrer Waren zu unterstützen. Diese Unterstützung umfasst beispielsweise die Erstellung individueller Marktrecherchen, die Produktentwicklung sowie Kostenberechnungen, damit Fabrikanten geeignete Produkte für den europäischen Marktraum anbieten können und somit ihren Mehrwert erhöhen. Diese Dienstleistungen. Ser- MARES um die Green Division vices und Netzwerkkontakte offeriert MARES im Geschäftsbereich White bzw. Srl mit Sitz im italienischen Home Appliances, also für Varese den Vertrieb von sog. Weiße Ware bzw. elek- Abfallbehandlungsanlagen trische Haushaltsgeräte aller eines koreanischen Herstel-Art, u. a. diversen Herstellern lers in Europa. "Als Green von Waschmaschinen, Trock- Division treten wir als Distrinern. Spülmaschinen. Mikro- butor auf". so Noris Ciccardi. wellen, Kühlschränken und Appliances fungieren wir als zehnten entwickelt und ar-Agenten", bestätigt Noris beiten mithilfe eines paten-Ciccardi, verantwortlich für tierten Trocknungsverfahrens. Marketing und Verkauf. "Da- Bei dem bewährten Prozess für sind wir auf dem Welt- werden die organischen Ab-



deutlich erweitert. Seitdem

Die Behandlungsanlagen markt bekannt." 2009 wur- fälle durch eine Temperatur den Geschäftsaktivitäten von von über 150°C so zersetzt.

sterilisiert und umgewandelt, produktion, in Form von um 80 % und das Eintragssowie Fisch, Fleisch und kleinere Knochen, die etwa in Lebensmittel- und Cateringbetrieben, Krankenanstalten, Anwendungsbereiche in un-Einkaufszentren etc. anfallen. das Endprodukt in einer Tonnen an. "Für Kleinkunden, sicheren und stabilen Form wie u. a. Restaurants, Kanvor. Dieses kann als Granulat tinen. Wohnanlagen oder entweder zur Bodenverbes- kommunale Einrichtungen, übernimmt MARES Marketing serung bei der Düngemittel- eignen sich die kleineren

dass das Anfangsgewicht Pellets für die Energieerzeuinnerhalb weniger Stunden gung, als ökologischer und regenerierter Brennstoff in volumen um 90 % reduziert der Zementindustrie oder zur werden. Die Trocknungsan- Herstellung von Tiernahrung lagen eignen sich für alle eingesetzt werden. "Je nach organischen Abfälle, wie Feuchtigkeitsgehalt dauert zum Beispiel Obst, Gemüse, der Trocknungsprozess bis Teigwaren, Brot, Kartoffeln, zu acht Stunden", erklärt Noris Ciccardi. "Die Müllkomprimierungsanlagen bieten wir für die verschiedenen terschiedlichen Größenklas-Nach der Behandlung liegt sen von 30 kilogramm bis 60



Die Trocknungsanlage MWS-1200CD kann ein Volumen von rund 1,2 Tannen feuchter Abfälle pro Tag deutlich reduzieren

Behandlungsanlagen einem Durchsatz von 30 Tag. Auch organische Abfallbis zu 60 Tonnen pro Tag, behandelt werden.

Platz, sind einfach in der In- Regel schon nach weniger stallation und im Gebrauch als zwei Jahren.

mit und jeweils mit zwei Filtern ausgestattet, von denen der eine täglich und der andere nur wöchentlich aewechselt mengen von 200 Kilogramm werden muss", berichtet Noris Ciccardi. "Unsere Anwie sie z. B. in Hotels, bei lagen reduzieren nicht nur Marketing Srl gehört heute Jamry achtzehn Mitarbeiter einem Lebensmittelprodu- die Gerüche und das Volumen zenten, an Flughäfen oder von Speiseresten sowie anin Heimen anfallen, können deren organischen Abfällen, sondern auch alle sonst "Die eingesetzte Tech- anfallenden Handhabungs-, nologie ist schon seit Jahren Lager- und Entsorgungskosbewährt und benötigt keine ten." Aufgrund dieser Vorteile Enzymzusätze. Die Maschi- amortisieren sich die Investinen beanspruchen nur wenig tionen für die Kunden in der

...Interessenten demonstrieren wir die Funktions-Fachmessen wie der HOGA in Nürnberg", fügt Noris Ciccardi hinzu. MARES genauso wie die Schweizer beschäftigt.

Niederlassung in Chiasso und die Filiale in Hongkong zur weise der Maschinen auf MARES Group Ltd mit Sitz in London, die unter der Leitung von Firmengründer und Geschäftsführer Frans

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Mr. Jamry's Interview with Magazine Wirtshaft Heute (April 2013 Issue)

00 WRTSCHAFTheute



Exhibition in Switzerland – SUISSE PUBLIC fair 2013

Abfall-Veredlung



hweizer Fachmesse für öffentliche Betriebe + Verwaltungen Exposition suisse pour les collectivités publiques

Bern, 18.-21.6.2013









TECHNICAL INFORMATION, CERTIFICATIONS AND AFTER SALES SERVICE





Technical specifications

	MWS-20	MWS-30	MWS-50	MWS-100	MWS-150
	10 kg./cycle	15 kg./cycle	25 kg./cycle	50 kg./cycle	75 kg./cycle
Optional:					
Stainless steel outfit or customer RAL color painting	UPON REQUEST				
Monophase power (1)	YES	YES	NO	NO	NO
Gas power (instead of electricity)	NO	NO	NO	UPON REQUEST	UPON REQUEST
Animal Fat collection drain system (oil for bio-diesel) - See box 1	NO	NO	NO	NO	NO
Bins lift - See box 2	NO	NO	NO	NO	NO
Pay-per use organic waste system (condominium) - See box 3	N/A	OPTIONAL	OPTIONAL	OPTIONAL	OPTIONAL
TECHNICAL SPECIFICATIONS:					
Controls (mechanical - electronic)	electronic	electronic	electronic	electronic	electronic
Finishing	painted steel				
Max. energy consumption (KWh/cycle) (2)	•	25	20	40	60
Energy consumption max. KWh/kg. (2)		0,8	0,8	0,8	0,8
Energy consumption max. m ³ /kg. (2)				0,10	0,10
Cycle duration full load hours	4-5 hours	5-6 hours	6-8 hours	8-10 hours	8-10 hours
Max. capacity of waste per day (2 or more cycles/day) kg.	20	30	50	100	150
Final solid output (day/Kg.) (2)	3	4,5	7,5	15	22,5
Final liquid waste volume (litres)	16	24	40	80	120
output Water discharge to drain system	YES (recommended)				
Vapour exhaust duct (if placed indoor)	NO - closed loop				
Delay timer	No	No	No	No	No
Noise level (dBA)	tbc	65 dBa	65 dBa	65 dBA	65 Dba
Safety system	YES	YES	YES	YES	YES
Voltage/frequency (3)	230V/50 Hz	380V/50Hz	380V/50Hz	380V/50Hz	380V/50Hz
Power	2.3 kW	tbc	4.7 kW	6.7 kW	9.0 kW
Net dimensions (H x L x W cm)	90 x 65 x 65	94 x 105 x 75	121,3 x 105 x 75	129,1 x 140 x 95	139,6 x 160 x 100
Total height with opened loading door (cm)	112,7	123	130 (H)	155 (H)	160
Net weight (Kg)	180(e)	370	356	550	800
Type of Packaging	wood box packing				
Gross dimensions included packaging (H x L x W cm)	110 x 75 x 75	114 x 115 x 85	141,3 x 115 x 85	150 x 150 x 105	159,6 x 170 x 110
Gross weight kg.	180	430(e)	424	664	950(e)
Loadability on pallet (units)	1	1	1	1	1
Gross dimensions including pallet	tbc	tbc			
20 ft. Container loadability (units)	tbc	12 units/20ft	12 units/20ft	5 unis/20ft	5 unis/20ft
40 ft. Container loadability (units)	tbc	26 units/40ft	26 units/40ft	11 units/40ft	10 units/40ft
90 m ³ truck loadability (units)	tbc	1			
Manufacturer warranty (years)	1	1	1	1	1

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The manufacturer reserves the right to modify the technical characteristics of the machines.

No need of a ventilation duct or specific building works as the leftover vapor is totally condensed with the inner closed circuit.

Upon request, machines can be supplied with GAS instead of electric power.

Housing can be supplied also in stainless steel (with extra cost to be quoted separately) or painted in any corporate colour.





Technical specifications

MARES CODE	MWS-200	MWS-300	MWS-300CD (pigs)	MWS-400	MWS-600
	100 kg./cycle	150 kg./cycle	150 kg./cycle	200 kg./cycle	300 kg./cycle
Optional:					
Stainless steel outfit or customer RAL color painting	UPON REQUEST	UPON REQUEST	UPON REQUEST	UPON REQUEST	UPON REQUEST
Gas power (instead of electricity)	UPON REQUEST	UPON REQUEST	UPON REQUEST	UPON REQUEST	UPON REQUEST
Animal Fat collection drain system (oil for bio-diesel) - See fig. 1	OPTIONAL	OPTIONAL	OPTIONAL	OPTIONAL	OPTIONAL
Bins lift - See fig. 2	NO	NO	NO	Included within unit price	Included within unit price
Pay-per use organic waste system (condominium) - See fig. 3	OPTIONAL	OPTIONAL	N.A.	OPTIONAL	OPTIONAL
TECHNICAL SPECIFICATIONS:			'	1	
Controls (mechanical - electronic)	electronic	electronic	electronic	electronic	electronic
Finishing	painted steel	painted steel	painted steel	painted steel	painted steel
Max. energy consumption (KWh/cycle)	80	120	135	160	225
Energy consumption max. KWh/kg based on 85% of moisture content	0,8	0,8	0,9	0,8	0,75
Energy consumption max. m ³ /kg based on 85% of moisture content	0.1		0.11	0.10	0.095
Cycle duration full load hours	8-10 hours	8-10 hours	8-10 hours	9-10 hours	9-10 hours
Max. capacity of waste per day (2 or more cycles/day) kg.	200	300	300	400	600
Final solid output (day/Kg.) - based on 85 of moisture content	30	45	45	60	90
Final liquid waste volume (litres)	160	240	240	320	480
output Water discharge to drain system	YES (recommended)	YES (recommended)	YES (recommended)	YES (recommended)	YES (recommended)
Vapour exhaust duct (if placed indoor)	NO - closed loop	NO - closed loop	YES	NO - closed loop	NO - closed loop
Delay timer	No .	No	No	No .	No
Noise level (dBA)	70 dBA	70dBA	70 dBA	70 dBa	70 dBa
Safety system	YES	YES	Yes	YES	YES
Voltage/frequency	380V/50Hz (**)	380V/50Hz (**)	380V/50Hz (**)	380V/50Hz (**)	380V/50Hz (**)
Power	24.7 kW	tbc	33 kW	34.4 kW	54.2 kW
Net dimensions (H x L x W cm)	156 x 170 x 120	166,2 x 182 x 120	169 × 160 × 210	167 x 210 x 150	180 x 260 x 170
Total height with opened loading door (cm)	184 (H)	tbc	211 (H)	245 (H)	288 (H)
Net weight (Kg)	1.250	1.250	2.800	2.500	2.000
Type of Packaging	wood box packing	wood box packing	wood box packing	wood box packing	wood box packing
Gross dimensions included packaging (H x L x W cm)	200 x 145 x 166	tbc	200 × 175 × 225	206 x 225 x 165	226 x 265 x 180
Gross weight	1.335	tbc	2.910	2.700	2.910
Loadability on pallet (units)	1	1	1	1	1
Gross dimensions including pallet					
20 ft. Container loadability (units)	4 units/20ft	4 units/20ft	3 units / 20 ft	3 units/20ft	2 units/20ft
40 ft. Container loadability (units)	8 units/20ft	8 units/20ft	6 units / 40 ft	7 units/40ft	4 units/40ft
90 m ³ truck loadability (units)					
Manufacturer warranty (years)	1	1	1	1	1
Certifications (Europe)	CE/TUV	CE/TUV	CE/TUV	CE/TUV	CE/TUV
Certifications (Worldwide)	upon request	upon request	upon request	upon request	upon request
Service / Installation manual	YES (English)	YES (English)	Yes (English)	YES (English)	YES (English)
Instruction booklet (users)	YES (English)	YES (English)	Yes (English)	YES (English)	YES (English)
Spare parts list	YES *	YES *	YES *	YES *	YES *
Spare parts price list	YES	YES	Yes	YES	YES
Exploded views	under patent	under patent	-	under patent	under patent
Wiring diagrams	YES	YES	Yes	YES	YES



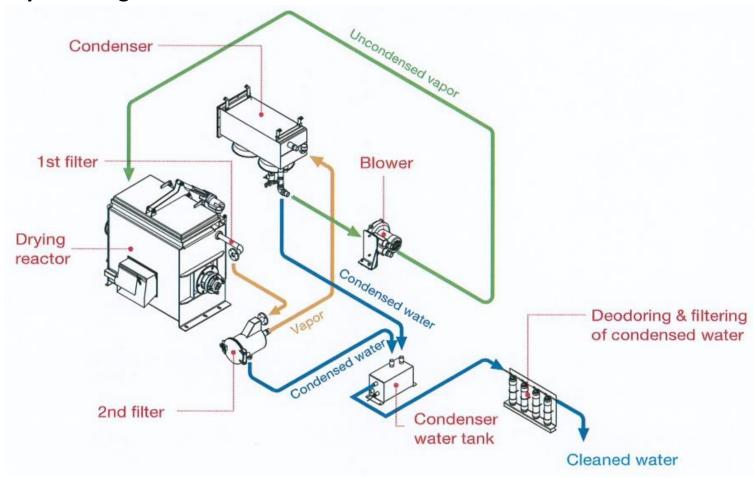
Technical specifications

MARES CODE	MWS-1000	MWS-1200	MWS-1200 CD	MWS-2000
	500 kg./cycle	600 kg./cycle	600 kg./cycle	1 ton/cycle
<u>Optional:</u>				
Stainless steel outfit or customer RAL color painting	UPON REQUEST	UPON REQUEST	UPON REQUEST	UPON REQUEST
Gas power (instead of electricity)	UPON REQUEST	UPON REQUEST	UPON REQUEST	UPON REQUEST
Animal Fat collection drain system (oil for bio-diesel) - See fig. 1	OPTIONAL	OPTIONAL	OPTIONAL	OPTIONAL
Bins lift - See fig. 2	Included within unit price	Included within unit price	NO	Included within unit price
Pay-per use organic waste system (condominium) - See fig. 3	OPTIONAL		N.A.	
TECHNICAL SPECIFICATIONS:				
Controls (mechanical - electronic)	electronic	electronic	electronic	electronic/steam boile
Finishing	painted steel	painted steel	painted steel	painted steel
Max. energy consumption (KWh/cycle)	375	450	tbc	750
Energy consumption max. KWh/kg based on 85% of moisture content	0,75	0,75	tbc	0,75
Energy consumption max. m ³ /kg based on 85% of moisture content		0.10	tbc	0.095
Cycle duration full load hours	10-12 hours	11-12 hours	tbc	11-12 hours
Max. capacity of waste per day (2 or more cycles/day) kg.	1000	1.200	1.200	2.000
Final solid output (day/Kg.) - based on 85 of moisture content	150	180	180	300
Final liquid waste volume (litres)	800	960	960	1600
output Water discharge to drain system	YES (recommended)	YES (recommended)	YES (recommended)	YES (recommended)
Vapour exhaust duct (if placed indoor)	NO - closed loop	NO - closed loop	YES	NO - closed loop
Delay timer	No	No	No	No
Noise level (dBA)	tbc	67 dBa	67dBA	70 dBa
Safety system	YES	YES	YES	YES
Voltage/frequency	380V/50Hz (**)	380V/50Hz (**)	380V/50Hz (**)	380V/50Hz (**)
Power	tbc	82.5 kW		128.3 kW
Net dimensions (H x L x W cm)	200 x 300 x 175	204 x 330 x 185	tbc	230 x 420 x 210
Total height with opened loading door (cm)	tbc	282 (H)	tbc	318 (H)
Net weight (Kg)	3.200	3.500	tbc	5.500
Type of Packaging	wood box packing	wood box packing	wood box packing	wood box packing
Gross dimensions included packaging (H x L x W cm)	tbc tbc	225 x 344 x 199	tbc tbc	350 x 368 x 258
Gross weight	1	3.620 1	1	5.700 1
Loadability on pallet (units) Gross dimensions including pallet		1	Δ	1
20 ft. Container loadability (units)	0 unit/20ft	1 unit/20ft	Not available	Not available
40 ft. Container loadability (units)	2 units/40ft	3 units/40ft	Not available	Not available
90 m ³ truck loadability (units)			140t dvanabic	
Manufacturer warranty (years)	1	1	2	1
Certifications (Europe)	CE/TUV	CE/TUV	CE/TUV	CE/TUV
Certifications (Worldwide)	upon request	upon request	upon request	upon request
Service / Installation manual	YES (English)	YES (English)	YES (English)	YES (English)
Instruction booklet (users)	YES (English)	YES (English)	YES (English)	YES (English)
Spare parts list	YES *	YES *	YES *	YES *
Spare parts rice list	YES	YES	YES	YES
Exploded views	under patent	under patent	under patent	under patent
Wiring diagrams	YES	YES	YES	YES



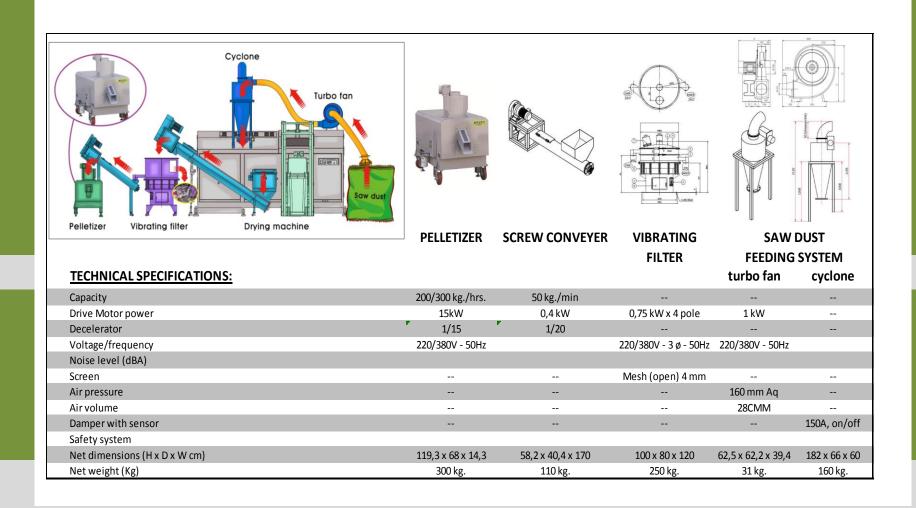
Technical specifications

Flow Dryers's Diagram





Technical specifications







Certificated products



After Sales Service and maintenance

In Europe, installation, training after sales service and maintenance can be guaranteed by an efficient service managed by qualified companies within Mares network, or is managed by the distributor itself:



SWITZERLAND Sertronics AG

Fegistrasse 5 - Postfach 989 8957 Spreitenbach/AG Contact prson: Mr. Hug



<u>ITALY</u>

Unior S.r.l. Via Collodi, 4/g I – 40012 Calderara di Reno (BO)



GERMANY

Service Point International GmbH Thunbuschstrasse, 8 DE - 42781 Haan



After Sales Service and maintenance

After sales service can be provided by Mares Partners or, if possible, directly by the local distributor.

- Product's Warranty: 1 year warranty and 5 years on the inner tank.
- On-site installation and personnel's training
- User manual, installation and service manuals available.
- CE Certifications applied
- Dedicated help desk and 24/48h On-site intervention
- Regular maintenance plan during the year (2/3 times)
- Possibility to extend the warranty period from the 2nd to 5th year (cost approx.
 10% of purchase price per year)
- Possibility to sign separate insurance contract covering damages deriving by the misuse of the involved personnel







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