

LabTurbo

48 COMPACT SYSTEM

ADVANCED AUTOMATION FOR
DNA/RNA PURIFICATION

2014/05

www.labturbo.com



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PREFACE

1.1 Purpose of this manual

This operation manual is written for laboratory personnel and researchers who conduct automated sampling, barcode reading, DNA/RNA extraction, and PCR setup using LabTurbo 48 Compact System (LabTurbo 48C).

SAFETY PRECAUTIONS

This manual contains information and warnings that must be followed by the user to ensure safe operation of the LabTurbo workstation and to maintain the instrument in a safe condition. Potential hazards that may harm the users or result in damage to the instrument are clearly stated at the appropriate places throughout this manual.

Warning Notes

The following signs are used to warn the users against:



WARNING: Ignoring this symbol could be potentially lethal.



CAUTION: Ignoring this symbol may lead to physical injury and/or damage to the machine or hardware options.

Before operating the machine, please read and follow the manual in detail.

2.1 Normal use

 **WARNING:** Improper use of the LabTurbo system may cause personal injuries and/or damage to the instrument. The use of the machine should be under the instruction of trained technical staff. Qualified personnel should follow the manual to operate the device.

 **WARNING:** It is mandatory that suitable protective equipment must be worn at all times when using the machine. The machine should be turned off when cleaning, repairing, or lubricating.

 **CAUTION:** In case of emergency, switch off the LabTurbo 48-Compact power located on the front of the device.

 **CAUTION:** We strongly recommend the users to use accessories and disposables of LabTurbo 48-Compact. Non-LabTurbo accessories and disposables may result in damages of the instrument.

 **CAUTION:** Please do not eat, drink, smoke, apply cosmetics, or handle contact lenses near the machine. Wash hands thoroughly after handling samples and reagents.

2.2 Equipment assembling, carrying, and positioning requirements

 **CAUTION:** LabTurbo 48-Compact is a device manufactured and assembled in the certified factory. There are no special requirements for the installation of the device. While carrying the machine, make sure the passageways are clear of all obstructions. Instruction must be received prior to any lifting applied.

 **CAUTION:** The device should be placed and anchored securely on a sturdy pedestal or platform.

2.3 Ventilation requirement



CAUTION: This device is equipped with a ventilation fan that allows the air to circulate and removes stale air. Therefore, no additional environmental measurements are required. A lab with appropriate ventilation is fine.

2.4 Additional equipment positioning requirements



WARNING: The main power cord of the device is on the right side of the equipment. Be sure to keep the right side of the device at least 15cm from the wall or other obstacles.

2.5 Explanation of safety marks on the equipment

All of the signs on the equipment are marked according to the standard of IEC/EN/UL 61010.

2.6 Biological safety



WARNING: Assorted biological solutions and specimens from humans or animals (carcasses, tissues, body fluid, etc) should be treated as potentially infectious. The users must strictly follow waste disposal guidelines or consult the safety officer with regard to an appropriate method for disinfection.



WARNING: Handle potentially-biohazardous samples with the greatest care and in accordance with the required safety regulations.



WARNING: Used plastic wares, such as filtered tip and Eppendorf tubes, may have caustic chemicals or biohazardous reagents remained. Such waste and disposals must be properly collected and disposed in accordance with the local safety regulations.

2.7 Mechanical hazard



WARNING: This machine has a safety door. Once the power of LabTurbo 48-Compact is on, the user should not stretch into the workstation under any situations.



CAUTION: Please confirm that the metal rack for reuse tips is empty before using. If there is any tip left before using, please press “[Reset](#)”.

2.8 Heat hazard



WARNING: The Thermoblock of LabTurbo 48-Compact can heat up to 80 °C. Be aware of it when the heating step is undergoing. It is not allowed to use the Thermoblock with volatile or flammable liquids.



WARNING: The maximum continuous operating time of the vacuum pump is 1 minute to avoid overheating.

2.9 Electrical hazard



WARNING: Modification to any electrical components (wires, cables, circuit boards, etc.) of LabTurbo 48-Compact by unauthorized personnel is prohibited. The opening of covers or removal of parts is likely to expose dangerous voltages. Disconnect the machine from all power sources before handling electrical parts of the machine.

EXTERNAL FEATURE

LabTurbo 48 Compact is the “automated nucleic acid purification system with innovative vacuum membrane column technology.” The externals of the main workstation consist of several parts, including a built-in touch screen, a safety door, a power button, a side ports, four machine feet with wheels, a pump system, and a waste bottle.

3.1 Built-in touch screen

The sensitive built-in touch screen is on the top front of the machine. This control panel equips with Windows user interface. Once the panel is turned on, the LabTurbo program will automatically activate, and users can select the desired protocol to start. An included stylus is the accessory of the touch panel.



3.2 Safety door

The main workstation of LabTurbo 48C has a safety door to form a closed cabinet. This protects users from being exposed to any risks or dangers when the machine is up and running. It also isolates the worktable from the external environment, reducing the possibility of contamination. If the safety door is opened while the machine is functioning, the machine will pause.



3.3 Power

The red power switch is on the front of the workstation. Press the red button to turn on the workstation and directly enter the LabTurbo program. To turn off the system, exit the LabTurbo program and then press the power button directly.



3.4 Automatic reagent feeder

Five automatic reagent feeders are located on the inner side of the safety door. They are the buffer supply for the buffer tanks on the worktable. The buffer from the left to the right is DLL/VLL, LTL/DRV/LRL, CCEB, EtOH and LW1.



Note : Buffer label may vary from actual condition

3.5 Label

The label consists of the product name, model, and power rating. The serial number with the barcode and the manufacturing date of the product are also included.



3.6 Side panel

The side panel is located on the right façade of the machine. It contains the following:

A. **LAN Control** is for Internet connection or the remote control.

B **USB Accessory** is for the peripheral with the USB port such as the mouse, keyboard or USB flash drive.

C. **AC 110V/220V** and **ON/OFF** are the main power switch and the power cord socket. The fuse chamber is in between the main power switch and the power cord socket.

NOTE: Voltage values on all pictures are for demonstration purpose only. Each machine's actual supply voltage may vary depending on its module.



3.7 Machine feet with wheels

The height of the machine feet is adjustable and accompanied with the wheels. Manage the level of the workstation by adjusting the height of the machine feet. The wheel is only for short distance movement of the workstation on the table, but not for transportation of the machine on the ground.

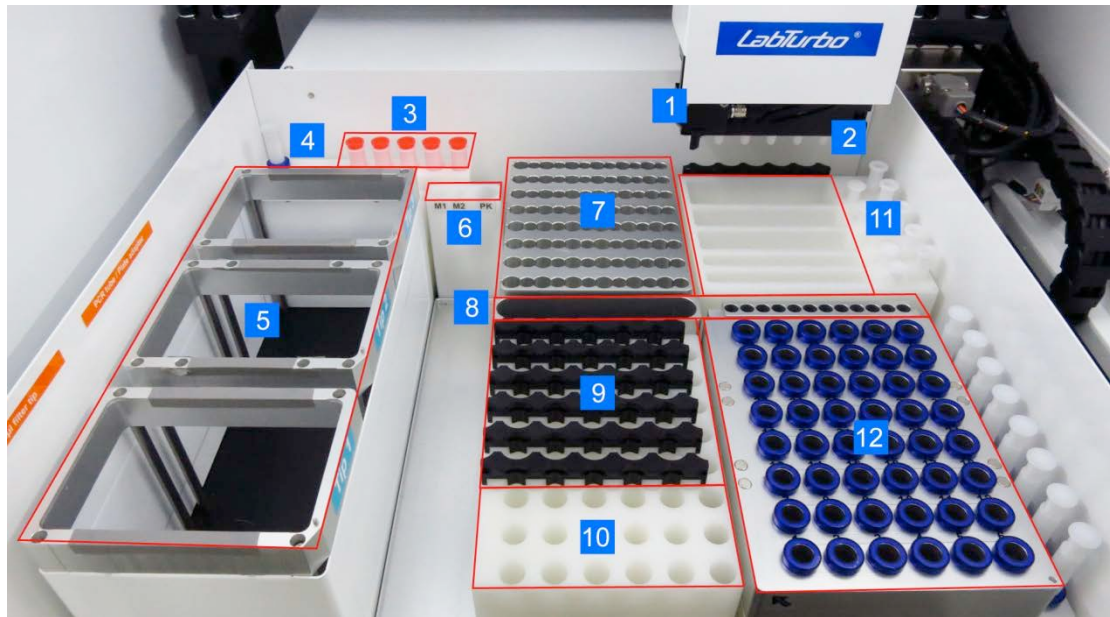


3.8 Waste system

The waste system includes a **Waste bottle** for major waste collection during binding, washing, and cleaning steps with liquid level detection function and a **Trash can**.



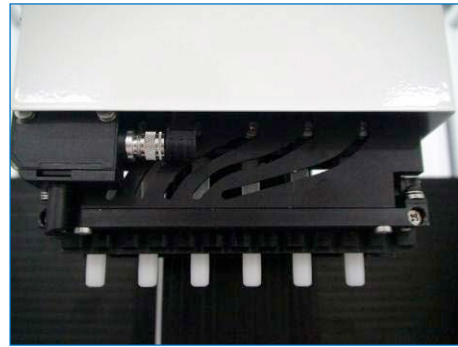
WORKTABLE UNITS



(1) Ultrasonic fluid sensor, (2) 6-Channel spacing-adjustable pipette, (3) Plug tube rack, (4) HCCEB tube rack, (5) 96-well tip rack, (6) Proteinase K tube rack and PCR master mix tube rack, (7) 6 × 8 (48)-well Sample lysis thermoblock, (8) Reuse tip rack and tip disposal vent, (9) Vacuum plug set, (10) Binding-washing vacuum manifold, (11) Buffer tank, (12) Elution vacuum manifold

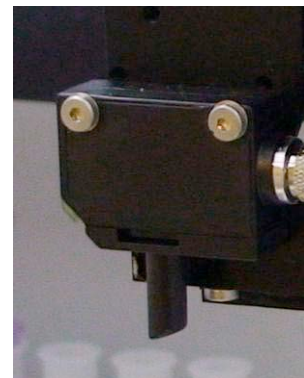
4.1 Six-channel spacing-adjustable pipette

The pipette is equipped with 6 syringes and has adjustable tip spacing (9 mm and 18 mm), suitable for liquid transfer between microcentrifuge tubes and PCR tubes. The working volume of the pipette is 5 - 1000 μ l. The standard tip is the 1.1 ml filtered tip.



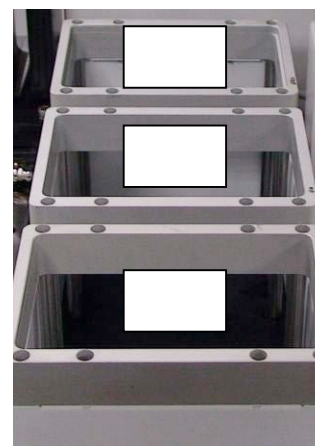
4.2 Ultrasonic fluid sensor

The ultrasonic fluid sensor detects any clogged membrane after the steps of lysate binding and buffer washing. In addition, it functions to check if the buffer is sufficient for the extraction protocol and measures the sample level one by one in the primary sample tube.



4.3 96-well tip rack

Three 96-well tip racks (from front to rear are **Tip 1**, **Tip 2**, and **Tip 3**) are for three 96-well plate tips, which can be 1100 μ l tips for extraction, or 300 μ l tips and 96-well PCR tube/plate adaptor for PCR setup. The metal pin on the lower right of the rack top is a foolproof feature for mounting the tip plates.



4.4 Plug tube rack

The plug tube rack is to accommodate five plug tubes.



4.5 HCCEB tube rack

The rack is for 2.0 ml 6-strip tubes (the tube is the same as 6-strip sample tube) of hot column clean elution buffer (HCCEB) in the extraction procedure.



4.6 PCR master mix tube rack

The rack is for two master mixes (M1/M2) used in PCR setup.



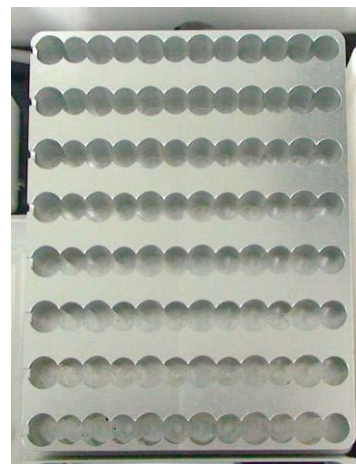
4.7 Proteinase K tube rack

The rack is for 6 ml screw-capped tube of enzyme proteinase K for extraction.



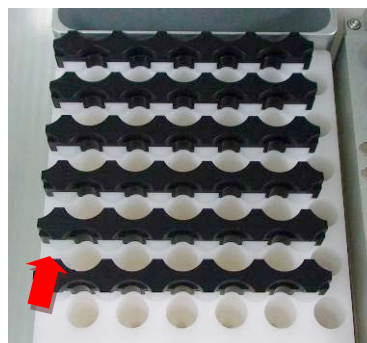
4.8 6x8(48)-well Sample lysis thermoblock

The Sample thermoblock is the 48-well block for sample lysis and drying column. It can heat up to 80°C for heat incubation. The notch on each row is a foolproof feature for placing the 6-strip sample tube.



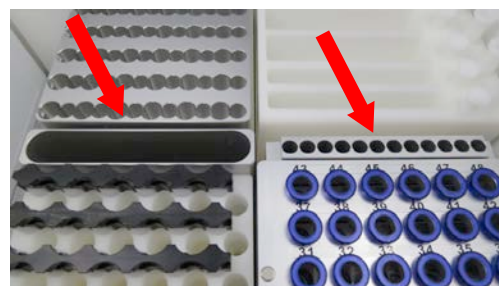
4.9 Vacuum plug set

6-strip vacuum plugs are used on the binding-washing vacuum manifold. The function of the plugs is to prevent vacuum leakage during vacuum application. **Those Plugs must be placed on the left position as shown in the picture below.**



4.10 Tip-reuse rack and tip disposal channel

Reusable tips for wash buffer and ethanol are placed on the tip-reuse rack. The tip disposal channel on the left side of the tip-reuse rack is the channel for disposal of tips and consumables.



4.11 Buffer tank

Five buffer tanks are for lysis buffer, EtOH, washing buffer, and elution buffer (CCEB). All buffer tanks are connected to automatic reagent feeders and therefore require no manual input of buffers. After the extraction, the remaining buffer in the buffer tank is automatically drained out. On the back of the buffer tank is the place for placing the vacuum plug set.



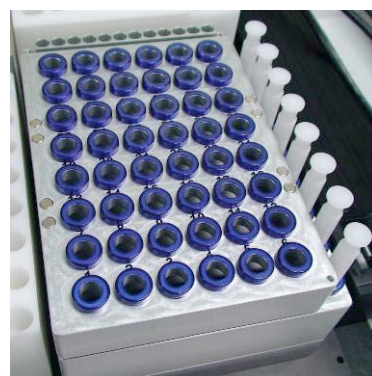
4.12 Binding-washing vacuum manifold

Both binding and washing steps are performed here. This is the unit for applying spin column adapters, spin columns, and vacuum plugs. Up to forty-eight spin columns can be placed on this unit. Connected below is the stable vacuum system. The extra wells are for the accommodation of 7 vacuum plug sets.



4.13 Elution vacuum manifold

This unit is for 48 product elution. Eight airlocks located on the right side of the elution block are used to control each elution row. A plastic handrail with magnets comes with the metal cover of the elution block for convenient handling of the cover.



ACCCEORIES

5.1 Elution tube

6-strip elution tubes (2.0 ml), 1.5 ml Eppendorf tube with caps, or 2.0 ml Eppendorf tube with caps are placed on the **Elution vacuum manifold** for elution product collection.



5.2 Sample tube

6-strip sample tubes (2.0 ml) are placed on the **48-well Sample lysis thermoblock**. The 6-strip caps can be used for sample preservation in the 6-strip tubes.



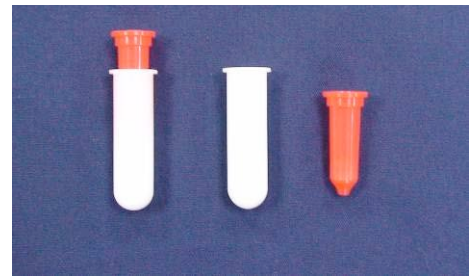
5.3 Column set

The column set consists of spin columns and 6-strip spin column adapters, which is placed on the **Binding-washing vacuum manifold** for genomic DNA/RNA and viral DNA/RNA extractions.



5.4 Plug tube combination

Five orange plug tubes are analogical to the column set and are mounted on the **Binding-washing vacuum manifold** to secure vacuum pressure during vacuum application. They are used only for the last row of **CPU**, where sample extraction takes place. (e.g. the row of sample No.7). The machine will setup the plug tube combination automatically during the extraction.



5.5 PCR setup plate adaptor

For PCR setup function, put PCR tubes or plate on the plate adaptor and apply them to the Tip rack 2 of the machine. It can accommodate 8-stripped, 12-stripped, or 96-well format tubes.



SOFTWARE INTERFACE AND OPERATION

Main menu

After machine startup, the computer will automatically launch the LabTurbo 48 compact system software and display the main menu page. The main menu includes the options of all LabTurbo functions. Users can easily select the desired function to start the operation.

Barcode: for reagent barcode tracking and documentation.

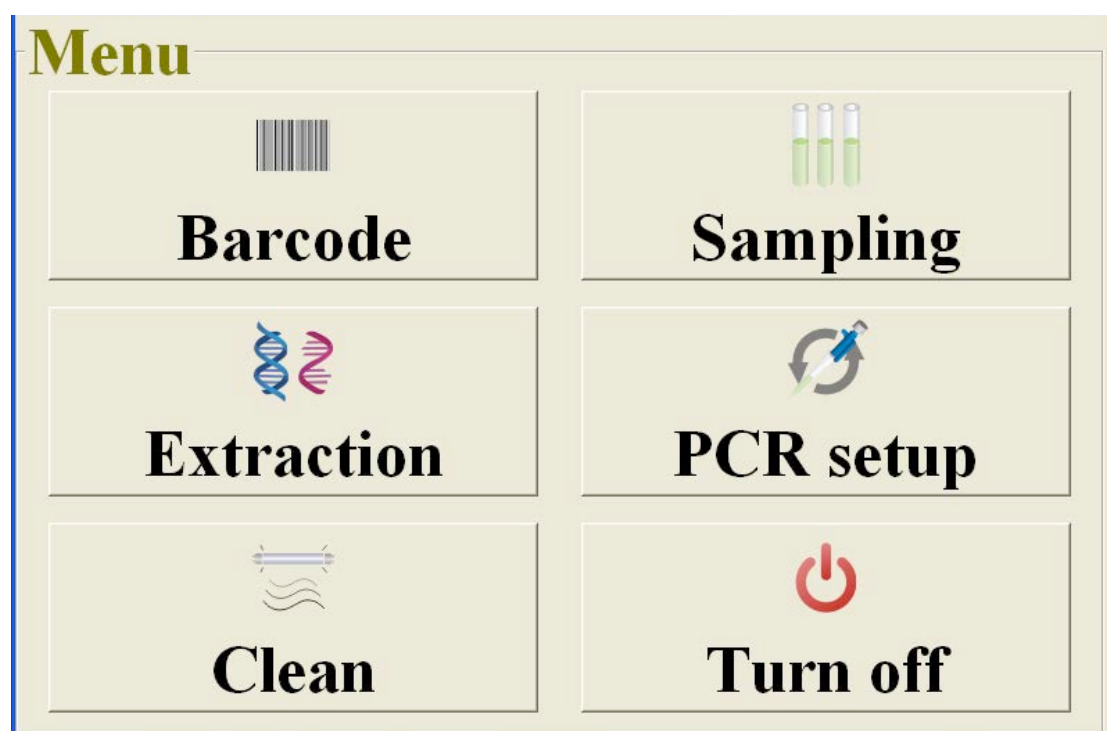
Sampling: for transferring sample from primary tubes or 2.0 ml screw tubes to 6-strip sample tubes.

Extraction: for nucleic acid extraction procedure.

PCR setup: for liquid-handling, PCR setup, or sample transferring.

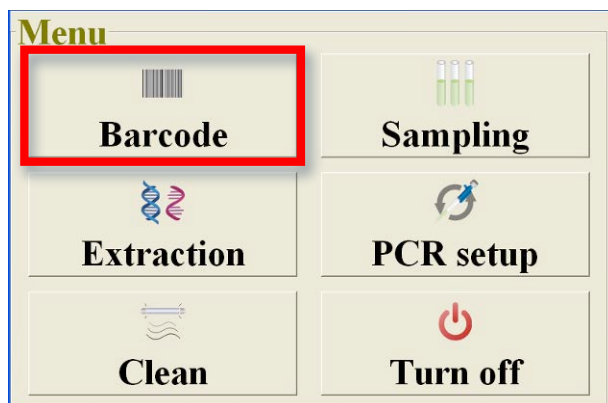
Clean: for machine maintenance and UV sterilization.

Turn off: for turning off the machine.



6.1 Barcode

1. For reagent barcode recording, select **Barcode**.



2. Please scan the barcode on **reagent bottle first** and then scan the barcode on the associated buffer reservoir. Once they are matched, the screen will display the color and position to help users recognize the correct reagent reservoir. It also records the **refilling date, reagent lot number, kit lot number and extraction kit expiration date**. Repeat the steps to refill all buffers for extraction.



LabTurbo_48 Compact

Barcode Reading

Input the Bottle Barcode:

☐ Keyboard

DLL	LTL	CCEB	ETOH	LW1	PK
11/15/2013	11/15/2013	11/15/2013	11/15/2013	11/15/2013	10/24/2013
485136263444	487020031201	483335111101	482111011203	481136263604	486 not in use

Kit Lot No: 48074011412
Exp.-Date(MM/YYYY): 12/2015

New **Save** **Back**

LabTurbo_48 Compact

Barcode Reading

Input the Bottle Barcode:

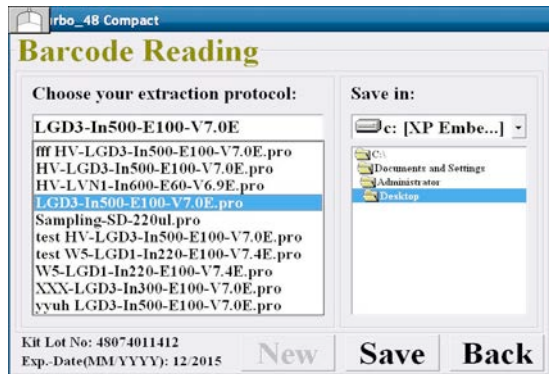
☐ Keyboard

DLL	LTL	CCEB	ETOH	LW1	PK
11/15/2013	11/15/2013	11/15/2013	11/15/2013	12/18/2013	10/24/2013
485136263444	487020031201	483335111101	482111011203	481136263604	486 not in use

Kit Lot No: 48074011412
Exp.-Date(MM/YYYY): 12/2015

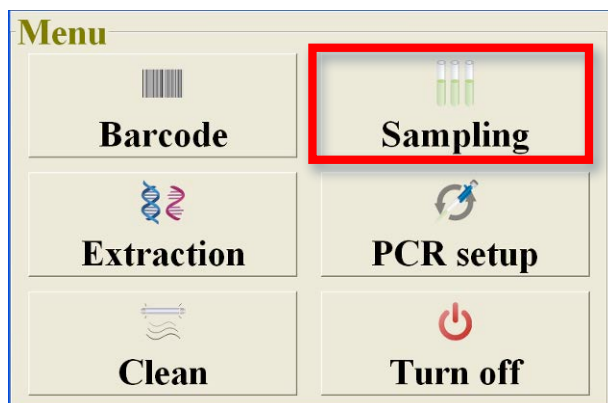
New **Save** **Back**

3. The reagent barcode information is automatically saved in the system. To obtain an independent reagent barcode documentation file, please select **Save** to export the data. The saved data format is **txt file**.

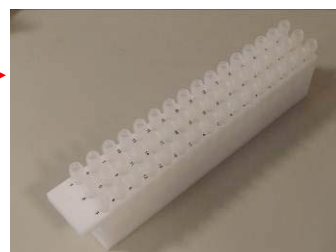
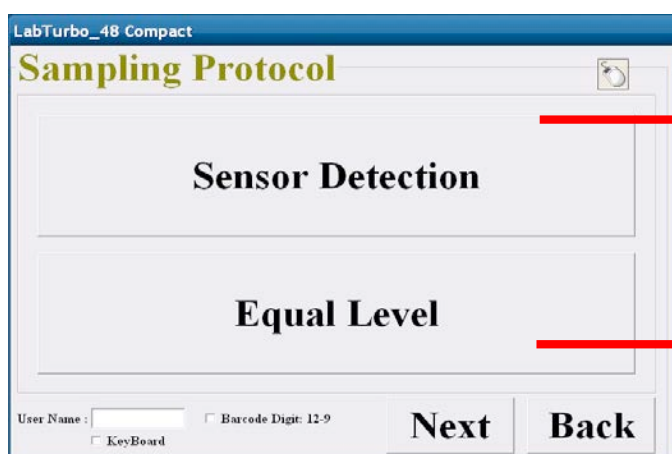


6.2 Sampling

1. For sampling from primary tubes or 2.0 ml screw tubes, select [Sampling](#)



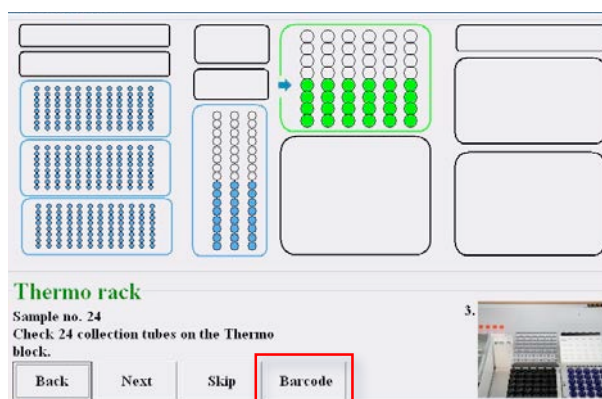
2. Select “Sensor Detection” for using ultrasonic to detect the liquid level of blood primary tubes (customization) and aspirate the sample with top-down motions.
Select “Equal Level” for using tip sensor to detect the bottom of 2 ml screw tubes and aspirate the sample from the bottom of each tube. User name or adapter name can be keyed in by using keyboard or barcode scanning.



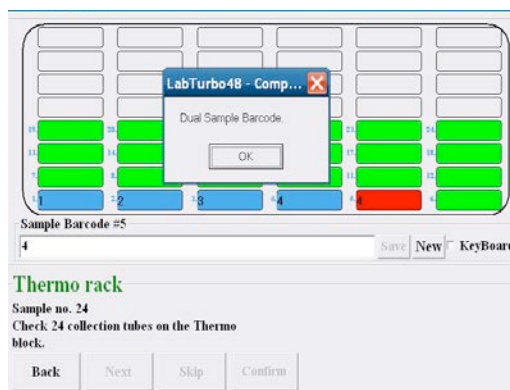
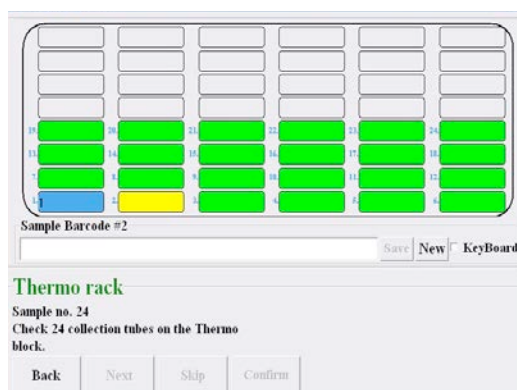
- Put primary tube rack with sample tubes in the machine and select the input sample number and protocol, then tap **Next**.



- A Loading check window will pop up. Follow the instruction on the window to set up the worktable. For sample barcode documentation function, tap "Barcode".



- Use the barcode reader to scan the barcode on each primary tube. The barcode will be automatically entered and show on the screen. Follow the highlight in **yellow** to scan the barcode on the associated primary tube. Once barcode is entered, it will be marked in **blue**. If a duplicated barcode is keyed in, it will be marked in **red**. To modify the barcode data, select the barcode to be modified and key in the correct barcode.



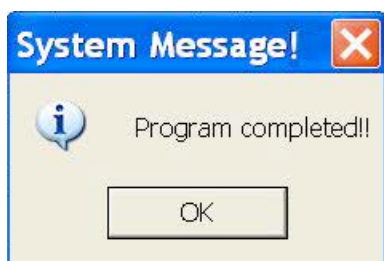
6. Once all barcodes are keyed in, select **save** to export a txt documentation file of the barcode, then select **confirm** to continue to the next step. (To redo the barcode input step, select **New** to refresh the barcode input sheet and key in all barcodes again). Check the box in front of **keyboard** to manually key in sample barcode.

The screenshot shows a software window with a grid of 24 barcode input fields arranged in 4 rows and 6 columns. Below the grid, there is a section labeled 'Thermo rack' with the text 'Sample no. 24' and 'Check 24 collection tubes on the Thermo block.' At the bottom of this section, there are four buttons: 'Back', 'Next', 'Skip', and 'Confirm'. The 'Confirm' button is highlighted with a red rectangular box. Above the buttons, there is a 'Sample Barcode #24' label and three checkboxes labeled 'Save', 'New', and 'Keyboard'.

7. Close the safety door. Press  to start the protocol.

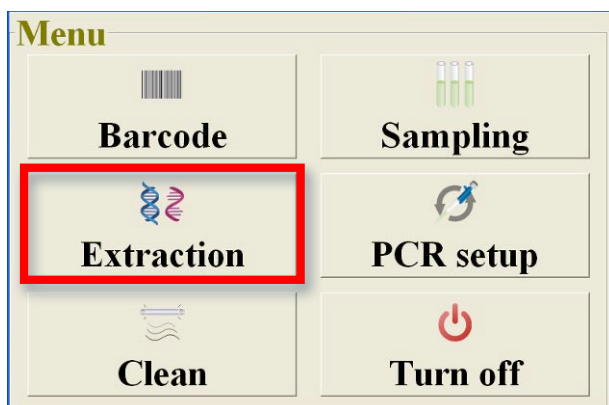


8. When the sampling function is finished, the **System Message** will pop up. Open the safety door to check if all the samples are transferred to 6-strip sample tubes and take out the primary tube rack. Go back to the main menu to start extraction procedure.

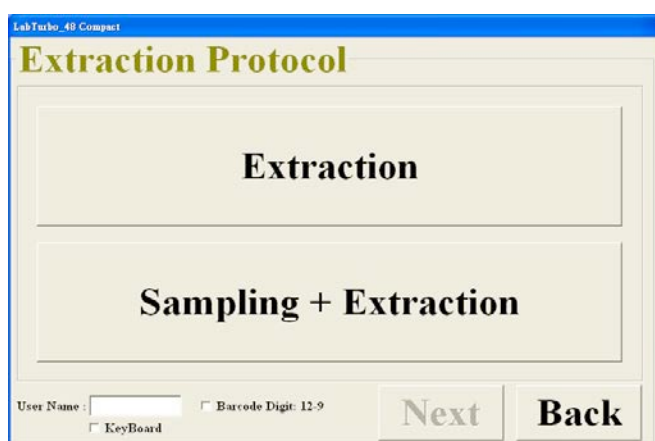


6.3 Extraction

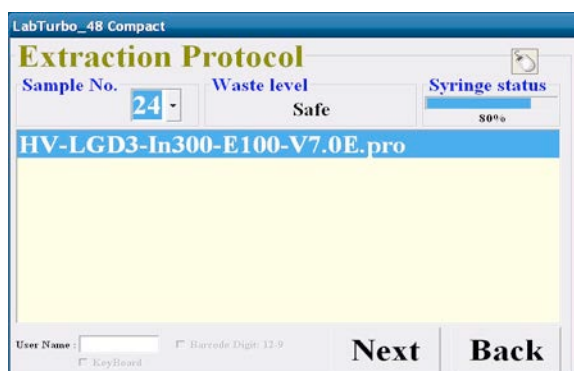
1. For DNA/RNA purification, select “**Extraction**”.



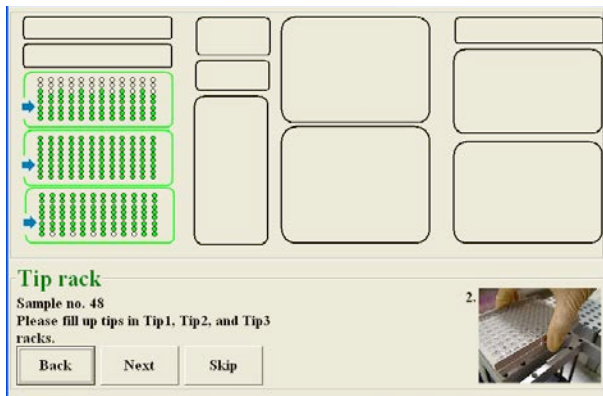
2. For extraction starting from 6-strip sample tubes, select “**Extraction**”.
For extraction starting from primary tubes with automatic sampling function, select “**Sampling + Extraction**”.



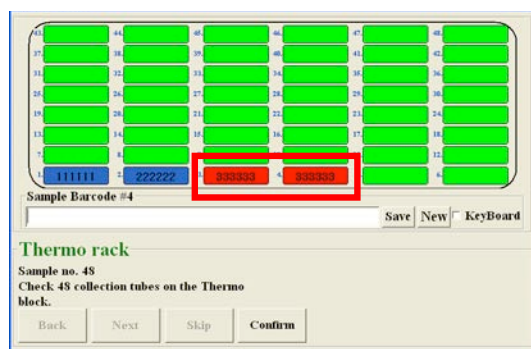
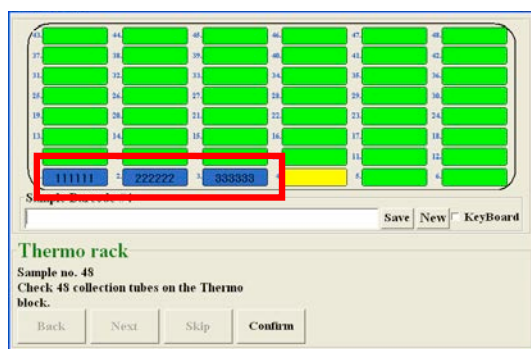
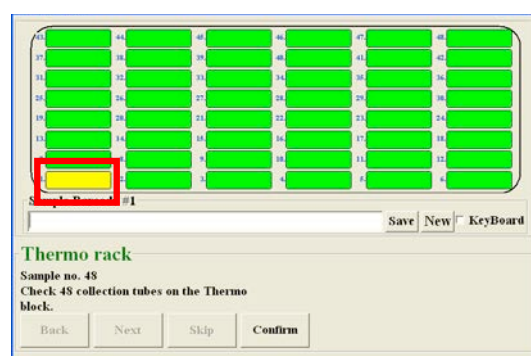
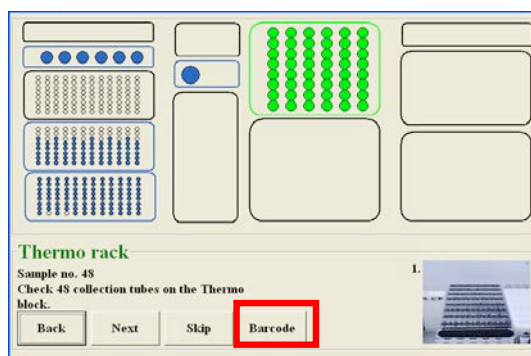
3. Select the sample numbers and the protocol (e.g. HV-LGD3-In300-E100-V7.0E), click “**Next**”. (LGD means the kit for extraction; In300 means the sample input volume is 300 ul; E100 means the elution volume is 100 ul)



4. A loading check window will pop up. Follow the arrow at each step to check correct worktable setup. For recording barcodes of sample and/or elution tubes, please follow **step 4-1 and 4-2**.



- 4-1 For sample barcode recording, please select “barcode” before tapping the sample tube section on the screen. The barcode input sheet will display. Follow the highlight in **yellow** to scan the associated barcode on each sample tube. Once a barcode is keyed in, it will be marked in **blue**. If a duplicated barcode is keyed in, it will be marked in **red**. To modify the barcode data, select the barcode to be modified and key in the correct barcode.



Once all barcodes are keyed in, select **save** to export a txt documentation file of the

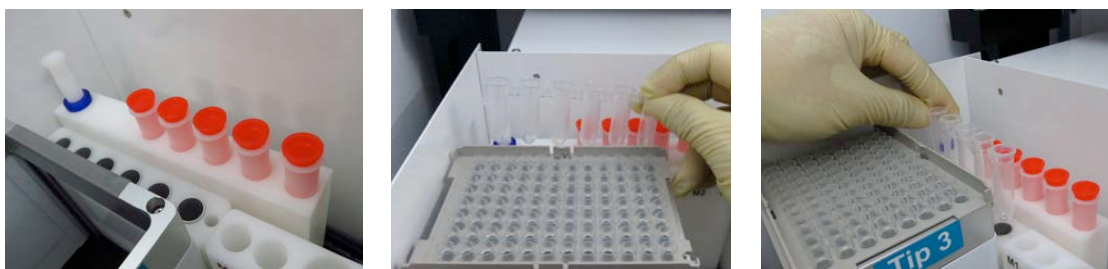
barcode, then select **confirm** to continue to the next step. (To redo the barcode input step, select **New** to refresh the barcode input sheet and key in all barcodes again). Check the box in front of **keyboard** to manually key in sample barcode.

4-2 For elution tube barcode recording, please select “barcode” before tapping the elution tube section on the screen. The barcode input sheet will display. Follow the highlight in the **yellow** to scan the associated barcode on each elution tube. Once a barcode is keyed in and matched, it will be marked in **blue**. To modify the barcode, select the barcode to be modified and key in the correct barcode.

5. Remove all tips left from the last run. Put three new full 96-well tips (**1100 μ l**) on **Tip rack 1, Tip rack 2, and Tip rack 3.**



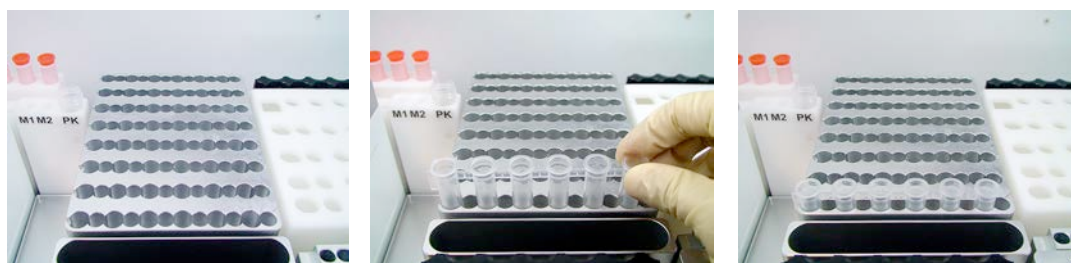
6. Place 6-strip 2.0 ml sample tubes on **HCCEB tube rack.**



7. Remove the cap of the proteinase K vial and put it in the **Proteinase K rack.**



8. Carefully place 6-strip 2.0 ml sample tubes (**with samples**) on the **Sample lysis thermoblock** one by one. (For Sampling + Extraction function, please refer to section 6.2 to put the primary tube rack into the machine and then put the same number of **empty** 6-strip sample tubes to **Sample lysis thermoblock.**)



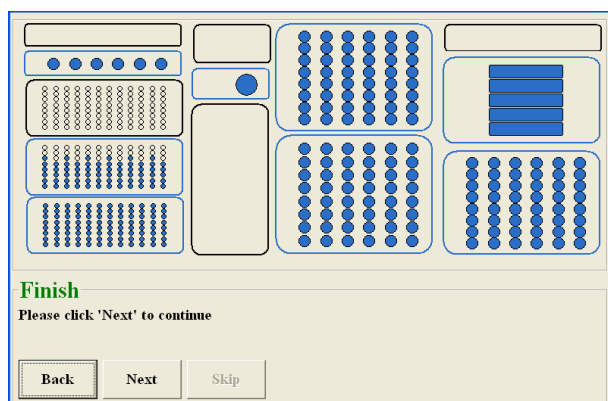
9. Place new column sets on the wells of **Binding-washing vacuum manifold**.



10. Insert 6-stripd elution tubes (or 1.5 ml eppendorf / 2.0 ml eppendorf) one by one into the rack of **Elution vacuum manifold**.



11. Once every worktable unit is checked and confirmed, ensure sufficient amount of reagents in reagent reservoirs and empty the trash can, then click **Next**.

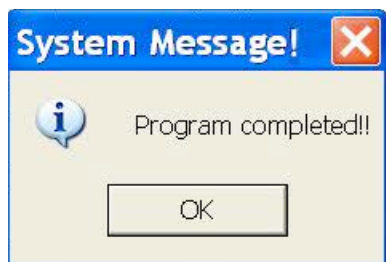


12. Close the safety door. Press  to start the protocol.

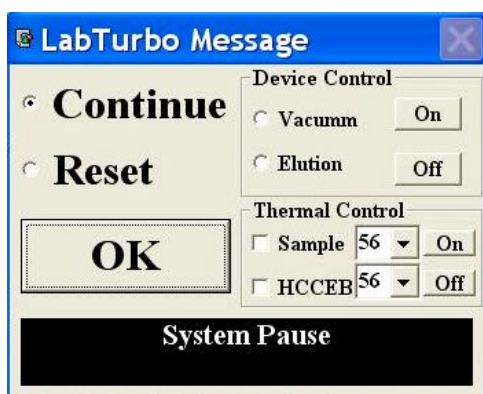


13. When the extraction completes, the System

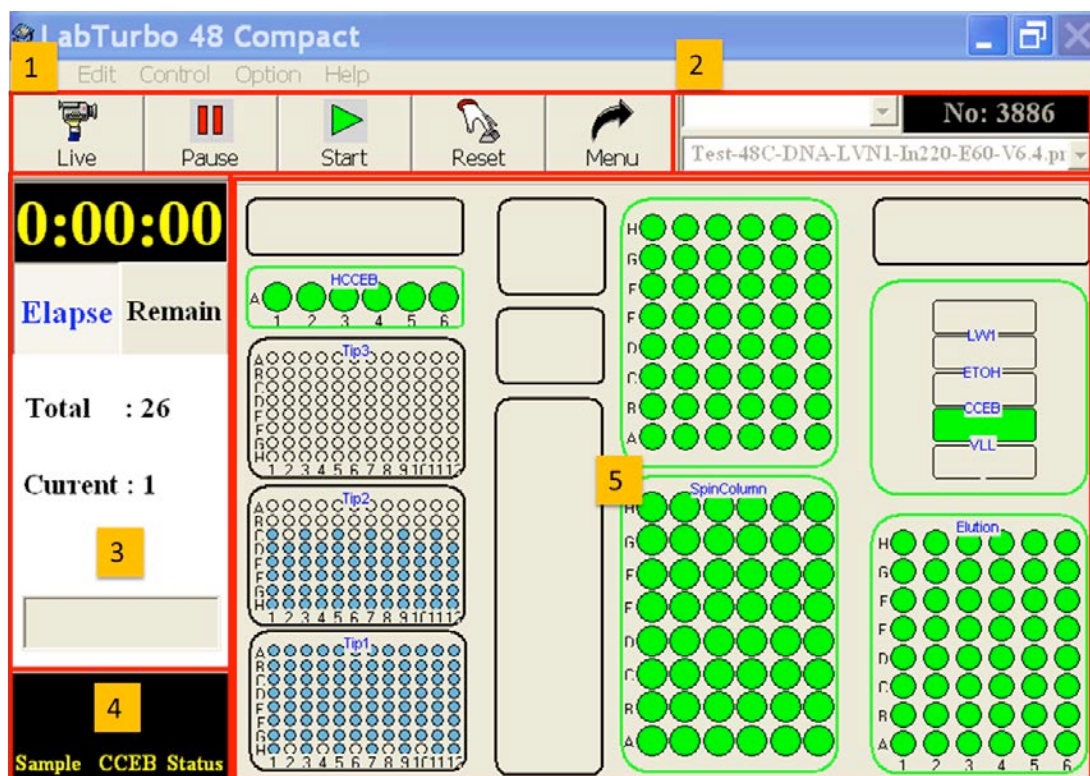
Message will pop up. Open the safety door and take the elution tube out from the **Elution vacuum manifold**.



14. During the run, users can click Pause  or open the safety door to stop the extraction procedure temporarily. Click Continue to continue the procedure or click Reset to terminate the procedure.



The following is the general control panel of LabTurbo 48 Compact program:



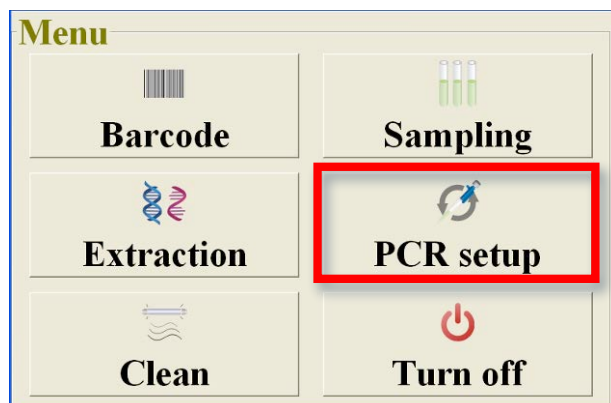
1. The **Main Toolbar** contains several shortcut buttons for convenient operation of the machine.
2. The **Protocol Window** indicates the selected protocol for the procedure.
3. The **Timer** shows elapsed time or remaining time (count-down). It also indicates the total and current steps of the protocol.
4. The **Monitor** indicates the current heater temperature and vacuum pressure of the machine.
5. The **Platform Configuration** mirrors the worktable to the machine. The green icons indicate the operating units at the current step.



1. **Live:** Click this button to initiate the camera to show the real-time view of the worktable.
2. **Pause:** Click this button to pause the machine (same as opening the safety door).
3. **Start:** Click this button to start the procedure.
4. **Reset:** Click this button to reset the machine and move the robotic arm to original position.
5. **Menu:** Click this button to go back to the main menu.

6.4 PCR Setup

1. For PCR preparation, select **PCR Setup**.



2. Select the type of PCR strip tube.

Note : The PCR setup operations are different for 8 and 12-strip tubes.



3. For adding master mix + elution (template) to PCR tubes, select “**Master Mix+Elution**”.



4. Add the PCR barcode by the import function, barcode scanner, or keyboard. If the barcodes are entered during Extraction (see section 4.1/4.2), it will automatically display on the sheet. Select **Renew** to clean up the existing barcode. Select **Add New** for adding new barcode or select **Import** for adding barcode defined in a txt file. Choose **Next** to proceed.

The 'PCR Setup' window contains the following fields and buttons:

- PCR Plate Barcode:** [Text Field]
- User Name:** [Text Field] ☐ Keyboard
- Elution Barcode:**
 - Import** **Renew** **Add New** ☐ Keyboard
 - No.1** [Text Field]
 - Grid:** A 6x16 grid of wells (A1-H12) for barcode entry.
- Buttons:** Start, Pause, Next, Back

5. Specify the sample number and select the PCR tube position (A1, B1, C1, D1, E1, F1, G1, and H1) to define the starting position on the **96-well PCR tube/plate adapter** to dispense the template and the master mix. **M1** stands for the first master mix and **M2** means the second master mix.

The 'Master Mix and Elution' window contains the following fields and buttons:

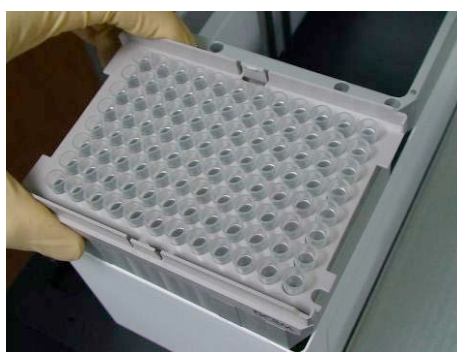
- Master Mix 1** ☐ **Master Mix 2** ☐
- Sample No :** [Dropdown Menu] (Set to 6)
- PCR Tube Position :** [Dropdown Menu] (Set to A1 ~ A6)
- Master Mix Volume :** [Dropdown Menu] (Set to 20 ul.)
- Elution Volume :** [Dropdown Menu] (Set to 10 ul.)
- Buttons:** Export data, Start, Pause, Next, Back

6. Define the master mix and elution volume for PCR preparation. Then choose **Next** to proceed.

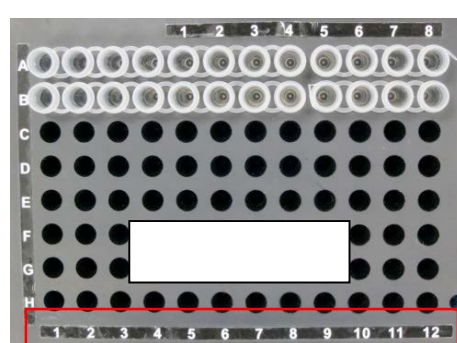
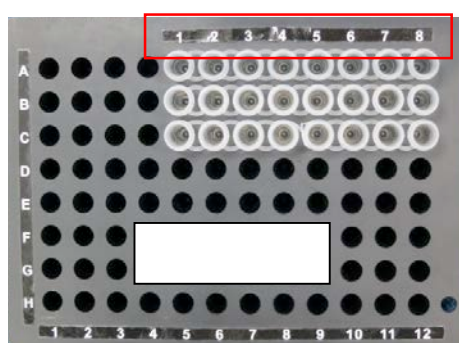
The 'Master Mix and Elution' window contains the following fields and buttons:

- Master Mix 1** ☐ **Master Mix 2** ☐
- Sample No :** [Dropdown Menu] (Set to 6)
- PCR Tube Position :** [Dropdown Menu] (Set to A1 ~ A6)
- Master Mix Volume :** [Dropdown Menu] (Set to 20 ul.)
- Elution Volume :** [Dropdown Menu] (Set to 10 ul.)
- Buttons:** Export data, Start, Pause, Next, Back

7. PCR setup loading check page will pop up. Follow the instructions to fill up **Tip rack 1** with 300 µl tips, place PCR tubes (plate or strip) on the **96-well PCR tube/plate adapter**, then mount the assembly on **Tip rack 2**.



Note : The PCR setup operations are different for 8-strip tube and 12-strip tube. For 8-strip tube format, refer to the upper label for the tube positioning. For 12-strip tube format, refer to the lower label for the tube positioning.



8. The required volumes of master mix and template are indicated on the loading check page. Apply sufficient amount of master mix on 2.0 ml screw tube and put

it on the master mix rack. Ensure that the elution tubes are placed on the associated positions on the elution rack.

PCR setup loading check:

- ✓ Fill up Tip1 Rack with 300ul tips.
- ✓ Place PCR tube/plate adaptor on Tip2 rack.
- Volume information of Standard/Master Mix/Template.
- Close the door and click start.

Standard Vol	Template Vol
	No.1 ~ 48 ≥ 30 ul.
Master Mix Vol	
MI: 1070 ul.	

Start Pause Next Back



PCR setup loading check:

- ✓ Fill up Tip1 Rack with 300ul tips.
- ✓ Place PCR tube/plate adaptor on Tip2 rack.
- ✓ Volume information of Template.
- ✓ Close the door and start.

Start Pause Next Back

9. Close the safety door and press **Start**.



10. When the operation completes, the System Message will pop up.



11. For adding only Template to PCR tubes, select **Elution Only**.

PCR Setup

Master Mix + Elution	Elution Only
----------------------------	-------------------------

Start Pause Next Back

12. Define the sample number and choose the PCR tube position (A1, B1, C1, D1, E1, F1, G1, and H1). Define the elution volume and click **Next**.

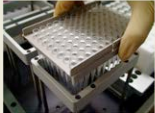
Elution Only

	Master Mix 1	☐ Master Mix 2
Sample No :	6	
PCR Tube Position :	A1 ~ A6	
Master Mix Volume :	20 ul.	
Elution Volume :	10 ul.	
Export data	Start	Pause
	Next	Back

13. Follow the PCR setup loading check.

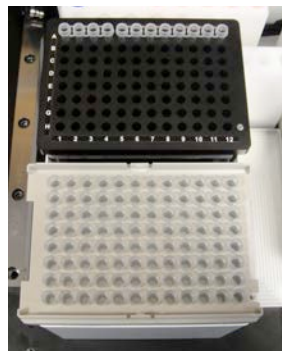
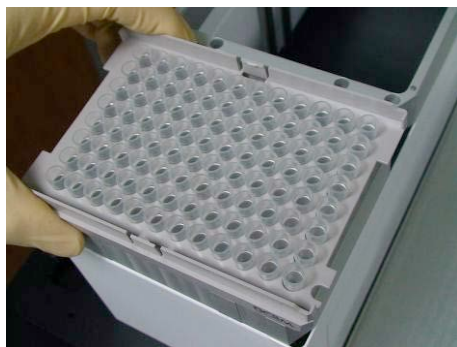
PCR setup loading check:

- ☐ Fill up Tip1 Rack with 300ul tips.
- ☐ Place PCR tube/plate adaptor on Tip2 rack.
- ☐ Volume information of Template.
- ☐ Close the door and start.

 **Fill up Tip1 Rack**

Start Pause Next Back

14. Follow the instructions and fill up **Tip rack 1** with 300 μ l tips, place PCR tubes (plate or strip) on the **96-well PCR tube/plate adapter**, then mount the assembly on **Tip rack 2**.



15. Close the safety door and press **Start**.

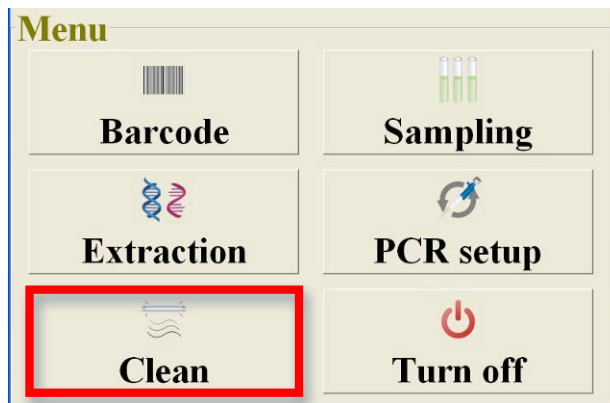


16. When the operation completes, the **System Message** will pop up.



6.5 Clean

Select “Clean” to enter clean and maintenance page.

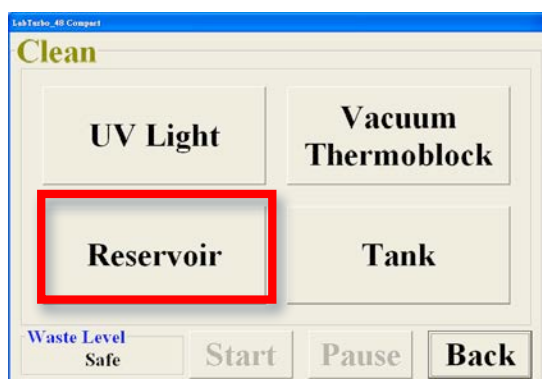


Reservoir Clean

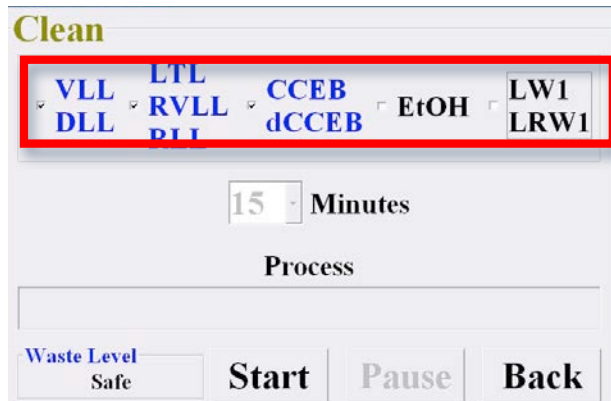
1. Check the waste level in the **Waste Bottle** and drain out all the waste.



2. Select **Reservoir**



3. Check the **Reservoirs** intended to be cleaned.



4. Close the door and press **Start**. The machine will automatically drain out the remaining buffer to **Waste Bottle**.
5. After finishing the procedure, please drain out all the waste in **Waste Bottle** again.
6. Select **Reservoir** again at the clean page and check the same reservoirs on step 3, add ddH₂O to **Reservoirs** for cleaning.



7. Close the door and press **Start**. The machine will automatically drain out the ddH₂O to **Waste Bottle**.
8. After finishing the procedure, please drain out all the waste in **Waste Bottle**.

Tank Clean

1. Check the waste level in the **Waste Bottle** and drain out all the waste.



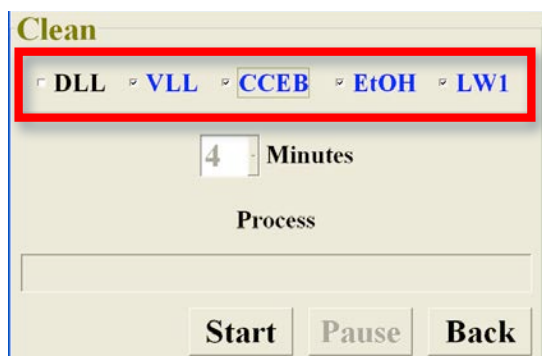
2. Add ddH₂O to tanks intended to be cleaned.



3. Select “Tank”



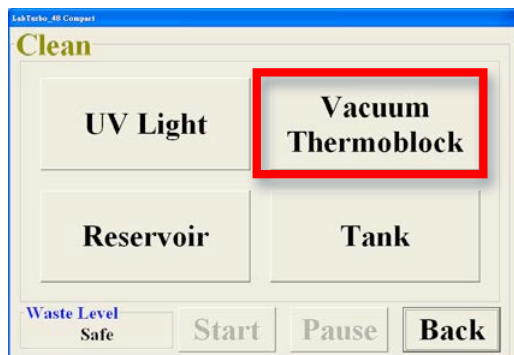
4. Check the tanks intended to be cleaned.



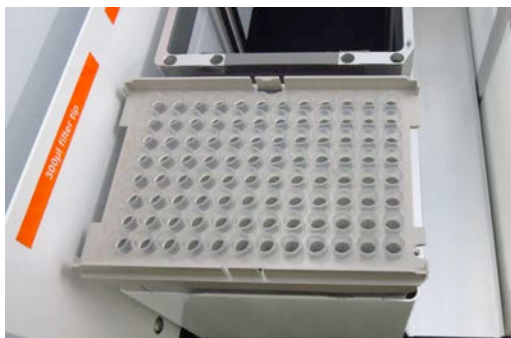
5. Close the door and press “start”. The machine will automatically drain out the ddH₂O to **Waste Bottle**.
6. After finishing the procedure, please drain out all the waste in **Waste Bottle**.

Vacuum and thermoblock clean

1. Select “Vacuum/Thermoblock”



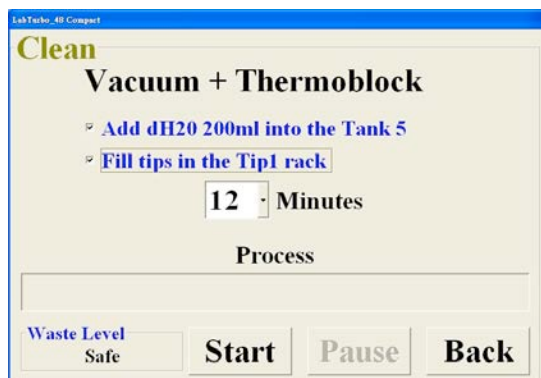
2. Place one 1100ul 96-well tips on **Tip rack 1** and add 180 ml ddH₂O on **Tank 5**.



3. Empty the **Thermoblock** and **Binding-washing vacuum manifold**.

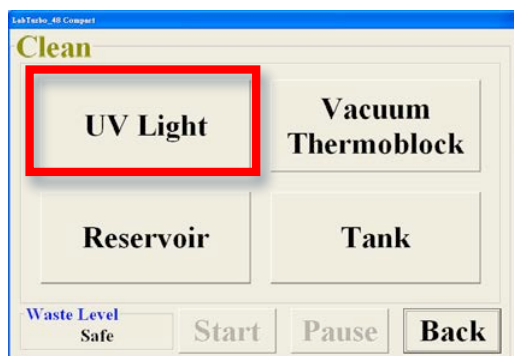


4. Follow and check the instructions on the screen and click **Start**.

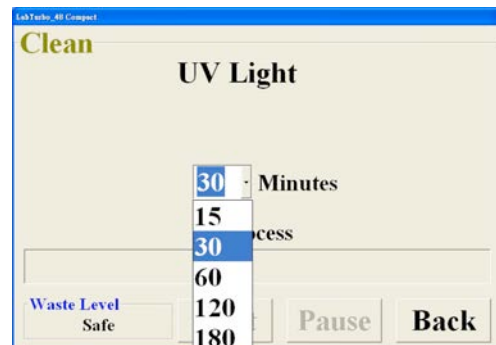
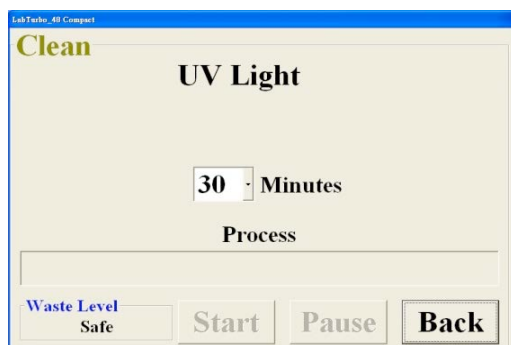


UV light clean

1. Select “UV light”.



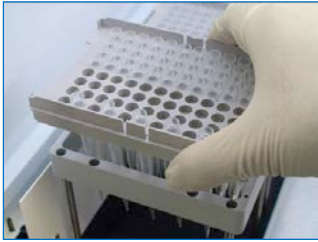
2. Choose the UV light duration and click **Start**.



MAINTENANCE

7.1 Daily clean and maintenance

1. Collect all the tips left on the **Tip racks** for the next run.



2. Take out the **Proteinase K** vial and tighten the cap.



3. Wash the **Elution Cover** with tap water and air dry or wipe and dry with tissue paper. **(Do not put in “Oven” or “autoclave” to dry)**



4. Check the level of the trash can.



5. Check the waste level in the **Waste Bottle** and drain out the waste.

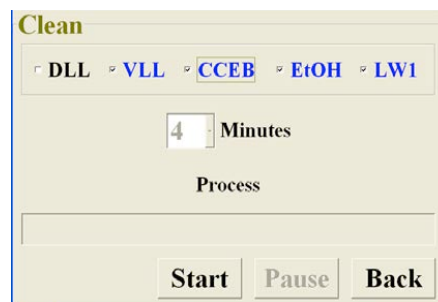


7.2 Weekly clean and maintenance

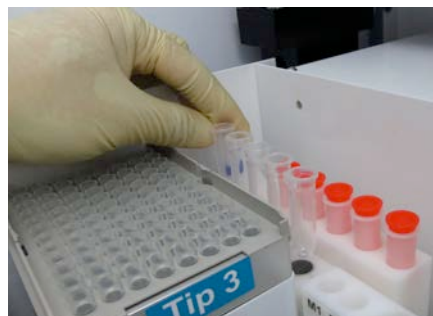
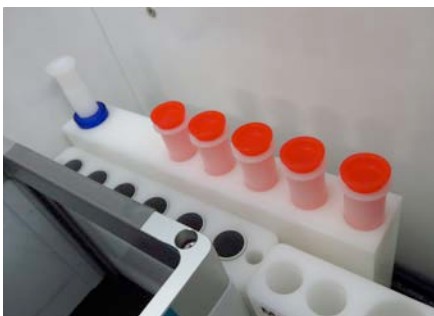
1. Add distilled water to each trough of **Reagent tank**.



2. Select clean tank function and choose the tank for cleaning.



3. Replace 6-strip tubes in HCCEB rack with a new one.



4. Check the level of waste bottle and trash can.



7.3 Monthly clean and maintenance

1. Clean each side of machine by using hand towel.



2. Check the level of waste bottle and trash can.



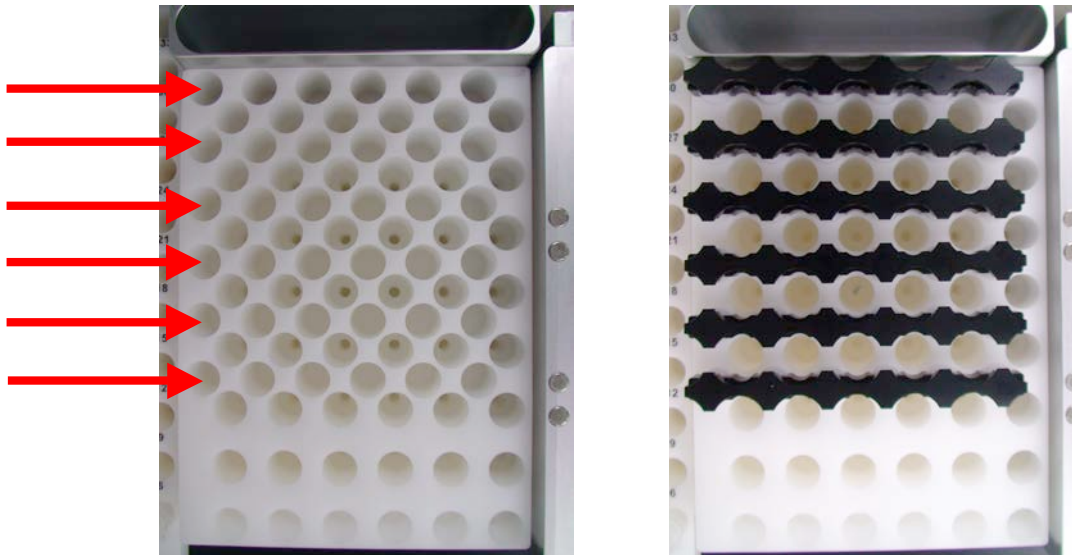
3. Choose “clean” and select “Vacuum+thermoblock”. Add 180 ml distill water into Tank 5. Place one 96-well tip on Tip 1 rack.



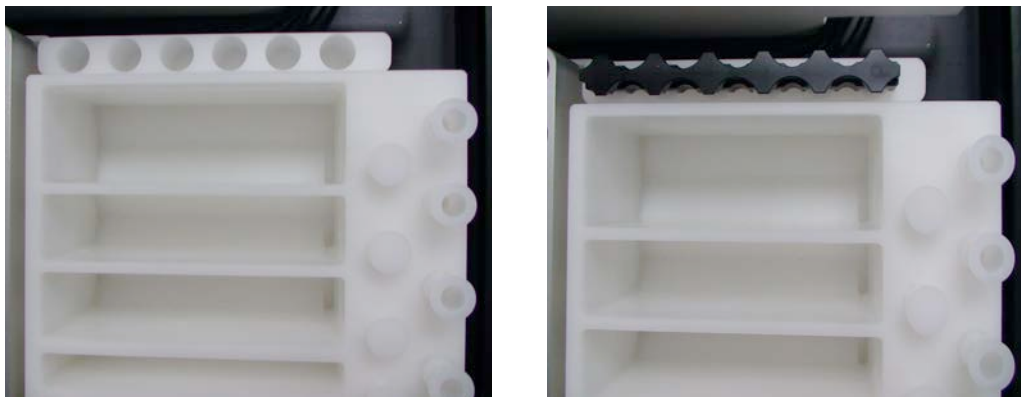
4. **(Optional)** Wash **Vacuum plug sets** with tap water and air dry or wipe and dry with tissue paper. **Make sure to put seven Vacuum plug set back to the original positions.**



Six Vacuum plug sets should be placed on the left side of the Binding-washing vacuum manifold.



One Vacuum plug set should be placed on the rear side of machine (behind reagent tank).



TROUBLE SHOOTING

“DAQ connection error, software run the Demo Version”

This message indicates that the controller fails to connect to computer. Please turn off the LabTurbo 48 Compact software and the machine. After all are turned off, switch the main power off and on once, and then turn on the machine. If this message remains, please contact our customer service.



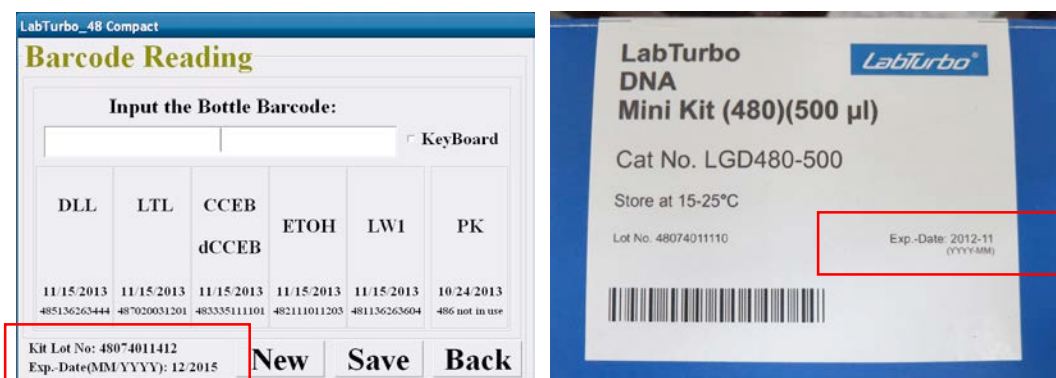
“XY/ZW/T/Heater1/Heater2 connect error, checking the RS232USB connection”

This message indicates that the controller does not connect to computer. Please turn off the LabTurbo 48 Compact software and the machine. After all are turned off, switch the main power off and on once, and then turn on the machine again. If this message remains, please contact our customer service.



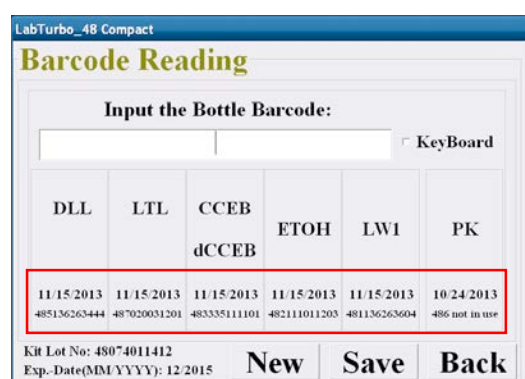
“Kit has been stored over one year”

This message could show up during the startup of the LabTurbo program if the current extraction kit is expired. The extraction kit can be stored for one year and expiration date is shown on the top of extraction kit. Please replace the kit with a new one, and scan the barcode on the new extraction kit under the “Barcode” page.



“XXX buffer has been stored over three months”

This message could show up during the startup of the LabTurbo program if one or more buffer in the **Reservoirs** is stored over three months. Select **OK** to continue. Please refer to section 6.1 to replace the expired buffer with a new one. XXX represents LW1, CCEB, DLL, Proteinase K, etc.



“Close the door”

This message indicates that the door is opened. Check the sensor on the right side of the door and make sure the door is closed. Please close the door and start the procedure again. If this message remains, turn off the computer, switch the main power off and on, and then restart the computer.



“Windows error (CCD connection failed), turn off the main power and restart the system”

This system message indicates that the CCD camera is not successfully recognized by the system computer through the USB interface. Please turn off the software and restart the computer to let the computer recognize the CCD camera.

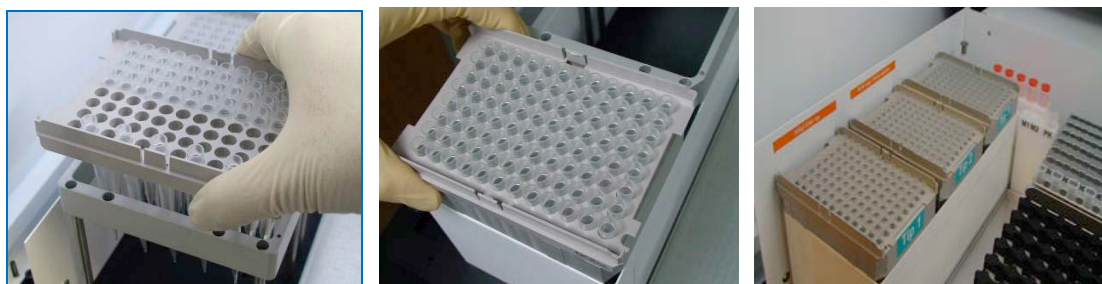
“Wrong plug tube setup”

This message may show at the beginning of the extraction. Check if the five plug tube combinations are at the original positions. If the plug tube combinations are set up correctly, click **Cancel** and the machine will continue the extraction procedure.



“Please fill Tip 1/2/3 Rack and install it correctly”

This message indicates that there are missing tips in one or more tip racks. Please open the door and fill up the tip racks. After refill, close the door and select “OK”. Remember to install all three tip racks for each run of extraction.



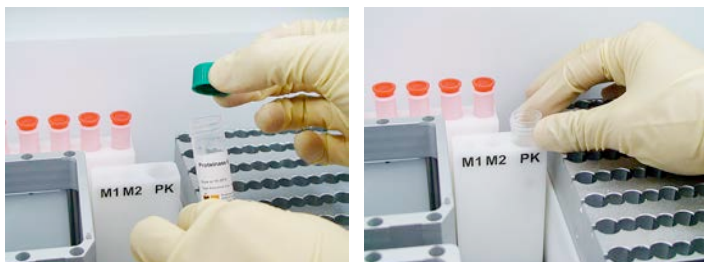
“Please add XXX buffer XXml into the buffer tank X”

This message indicates that the amount of a buffer is not enough in its **Reservoir**. Please open the door to refill the buffer over the refill line. After refill, close the door and select **OK**. XXX represents LW1/CCEB/DLL/Proteinase K, etc.



“Open the cap of proteinase K”

This message indicates that the cap of proteinase K vial is not opened. Please remove the cap of proteinase K vial, put it back onto the rack, and then close the door to start the procedure.



“Please add PK XXX ul into the enzyme bottle”

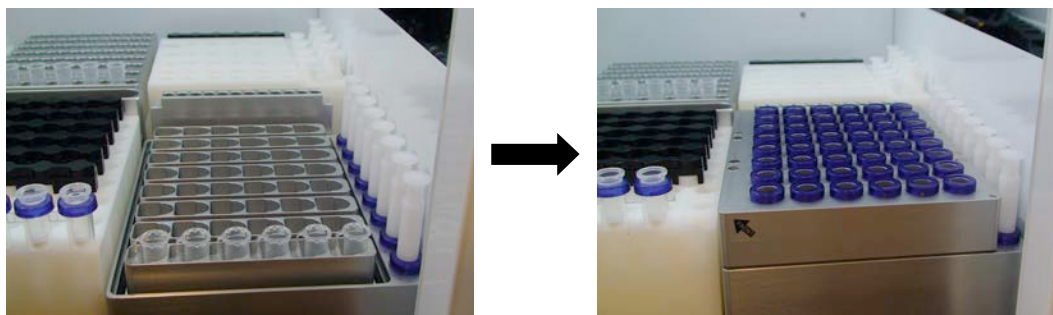
This message indicates the amount of Proteinase K is not enough. Take out the Proteinase K vial and replenish it. Put the vial back and close the door, then select **OK** to resume the procedure.

“Please add LW1 XXml into the buffer tank”

This message indicates that the amount of buffer is not enough in the reservoir. Please open the door to refill reagent over the refill line. After refilling, close the door and select “OK”.

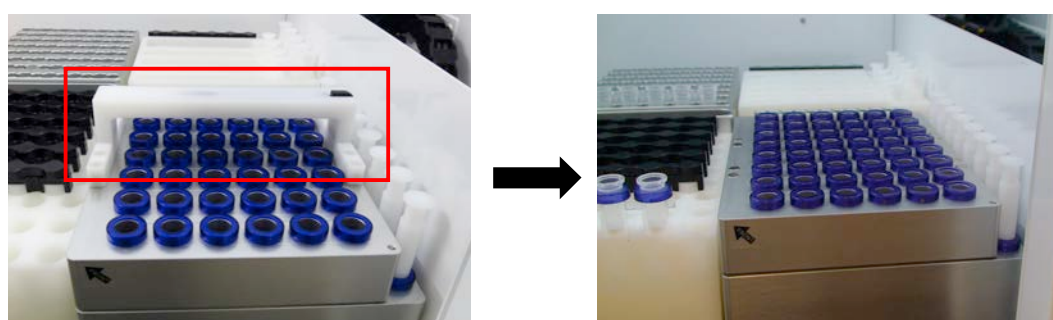
“Missing elution cover, put it on elution manifold correctly”

This message indicates that the elution cover is missing. Put the elution cover back correctly then click “OK” to resume the procedure.



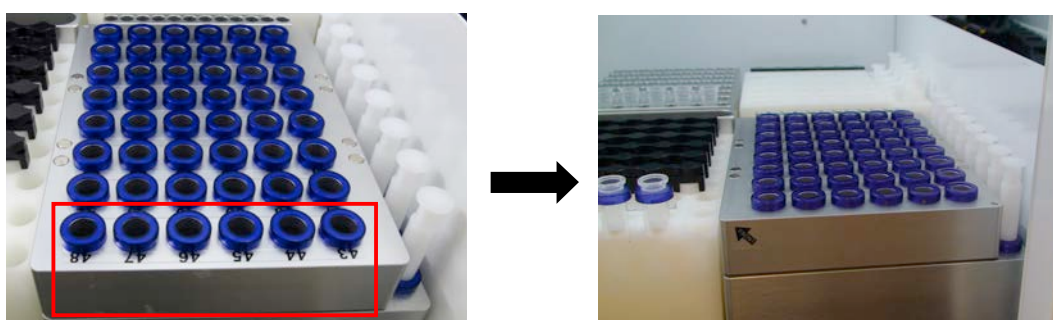
“Take off carrier of Elution cover”

This message indicates that the handrail for elution cover was not removed. Remove the carrier from elution cover then click “OK” to resume the procedure.



“Elution cover on wrong direction, put it on elution manifold correctly ”

This message indicates that the Elution cover is placed in the opposite direction. The “Front” label should be placed toward the user.

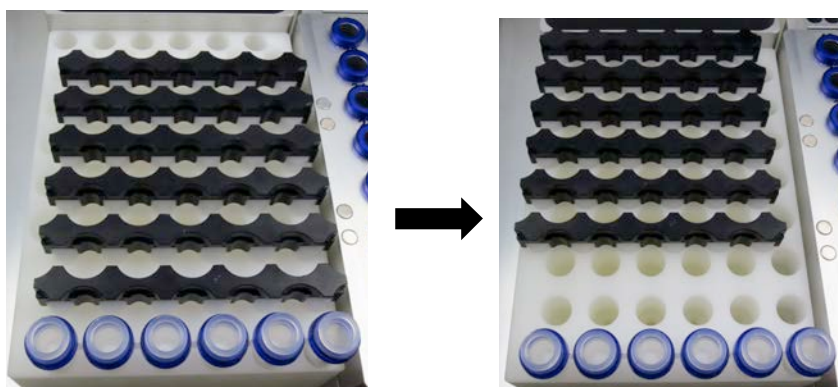


“Remove the excessive column/SC-adaptor or Plugset at sample#”

This message indicates that the worktable setup at **Vacuum manifold** is incorrect. Take the worktable setup of 6 samples as an example : an additional column set is misplaced at position 7(left picture). Only 6 column sets should be placed at **Vacuum manifold** (right picture). “#” represents the sample position at **Vacuum manifold**, or 7 in the aforementioned example.



This message also indicates the **Plugset** is at the incorrect position. For example, six plugsets are set at the incorrect positions on the left picture. Please refer to the **Monthly clean and maintenance** section (section 7.3) for the plugset setup instruction.



“Removing the excessive SC-adaptor on the vacuum manifold”

This message indicates that worktable setup at **Vacuum manifold** is incorrect. Take the worktable setup of 6 samples as an example : an additional SC-adaptor is misplaced at position 7 (left picture). Only 6 column sets should be placed on **Vacuum manifold** (right picture). “#” represents the sample position at **Vacuum manifold**, or 7 in the aforementioned example.



“Add absent Column on the vacuum manifold”

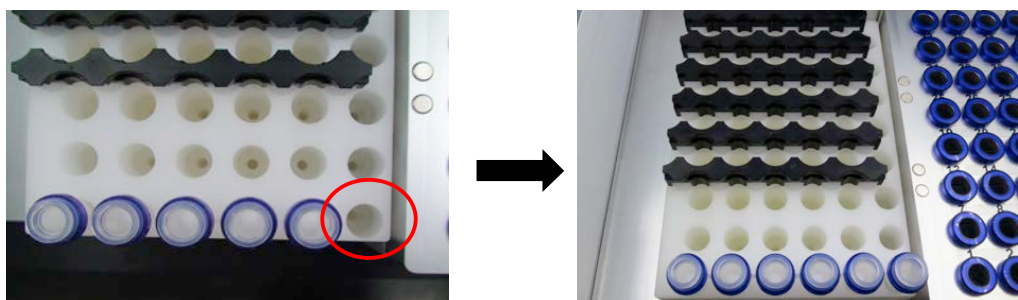
This message indicates that worktable setup at **Vacuum manifold** is incorrect. Take the worktable setup for 6 samples as an example : a column is missing at position 6

(left picture). 6 column sets should be placed on **Vacuum manifold** (right picture).
 “#” represents the sample position at **Vacuum manifold**, or 6 in the aforementioned example.



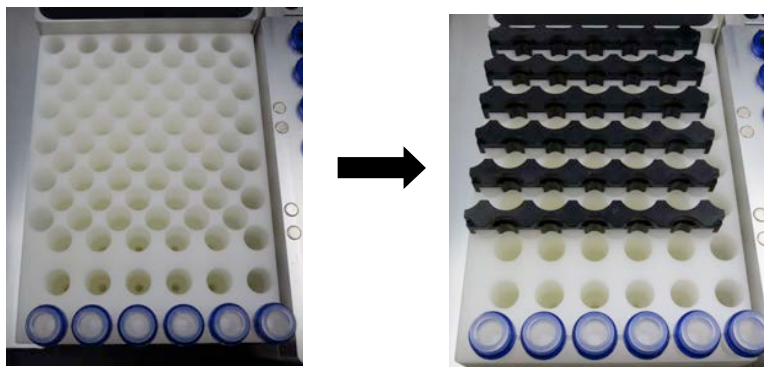
“Add absent Column/SC-adaptor on the vacuum manifold”

This message indicates that worktable setup at **Vacuum manifold** is incorrect. Take the worktable setup of 6 samples as an example : a column set is missing at position 6 (left picture). 6 column sets should be placed on **Vacuum manifold** (right picture).
 “#” represents the sample position at **Vacuum manifold**, or 6 in the aforementioned example.



“Plug set miss, install plug set at wash-vacuum block correctly”

This message indicates that the Plugset is not at correct position (left picture). Put the plug set at correct position on vacuum manifold. Please refer to the **Monthly clean and maintenance** section (section 7.3) for the plugset setup instruction.



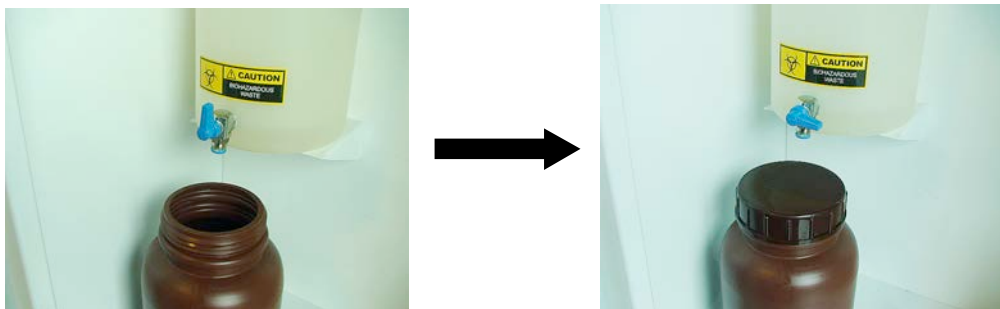
“Check the Target Bottom”

This message indicates that the columns, sample tubes, or elution cover are not set properly. Please open the door and press the column sets or the sample tubes all the way to the bottom to set them in right positions.



“Low vacuum pressure, switch off the waste bottle and try again”

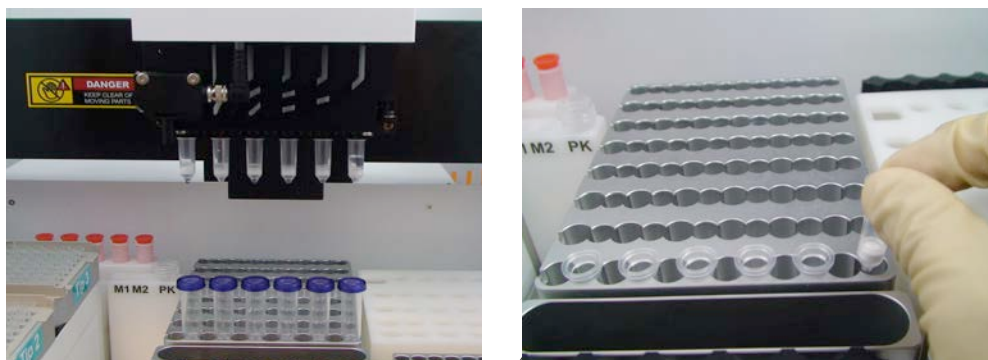
Open the door of waste system and switch off the waste bottle.



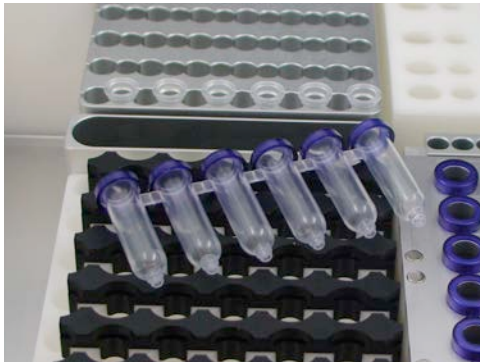
“Remove the dropping Column Adaptor and then click Continue”

This message indicates that SC-adaptors fall on the worktable.

1. If the worktable is shown as the picture below (the robotic arm still holds the column), please remove the SC-adaptor from worktable and put the columns into the dry spots manually. Close the door and click **continue**.



2. If the worktable is shown as the picture below (the robotic arm has already transferred the columns to the dry spots). Please remove the SC-adaptor from worktable and click **continue**.



“Clean the waste bin”

Check and clean the **Tip disposal** vent at worktable and the **Trash can**.



“Low elu-vacuum, check all air plug in correct position”

1. Check the air plugs of the elution manifold. Press down the air plugs to the correct position.



2. Close the door and click **Yes**.
3. If this message remains, please click **No**.

4. Another message will show up : **“Spin down all column instead of vacuum”**.

Open the door, take out all the columns, and use a centrifuge for elution.

5. Close the door and click **OK** to finish the extraction procedure.

“Low elu-vacuum, try again”

1. Open the door and make sure there are no missing columns on the Elution cover.
2. Close the door and click **Yes** to continue.
3. If this message remains, please click **No**.
4. Another message will show up : **“Take row No:X columns out and used spin down to elution”**. “X” represents the row numbers of elution cover. **The row number could be No : 1~8**. Open the door, take out the columns, and use a centrifuge for elution.
5. Close the door and click **OK** to continue.

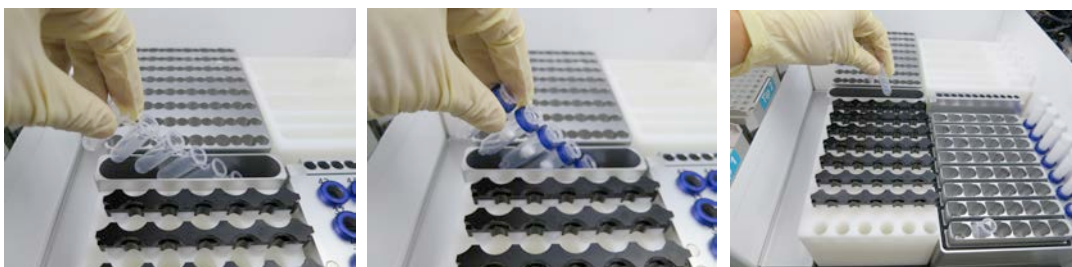
“Run Time error”

This message indicates that the system is overloaded and the program will terminate to prevent machine from doing anything wrong.

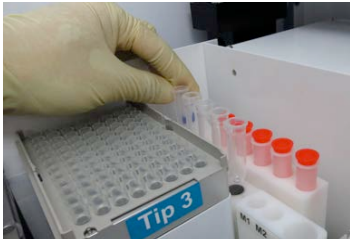
Once this message pops up, please record the current step first. This is very important because once “ok” is clicked, the program will terminate automatically. To finish the whole procedure, users can manually recover the worktable, restart the program, and then continue from the terminated step to complete the extraction.

The worktable should be recovered manually to the original status as the following steps:

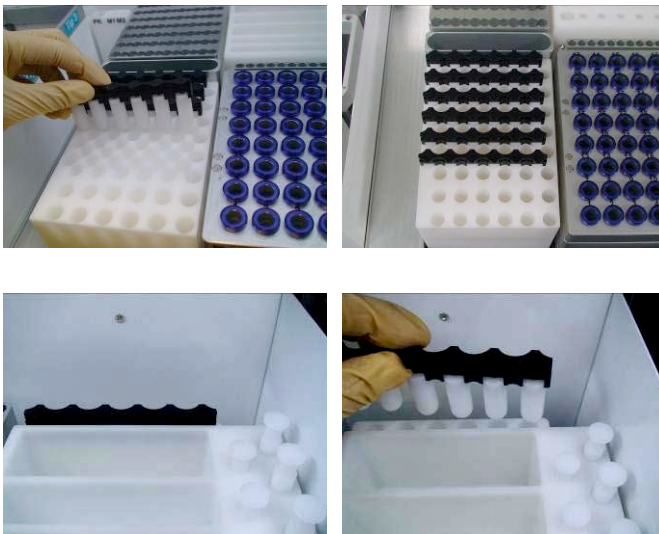
1. Clean all remaining 6-strip sample tube, column set, and elution tube on the worktable.



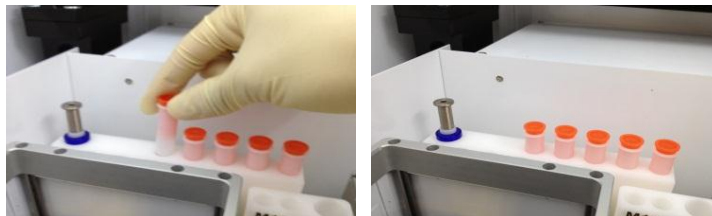
2. Replace a new 6-strip tube on HCCEB rack.



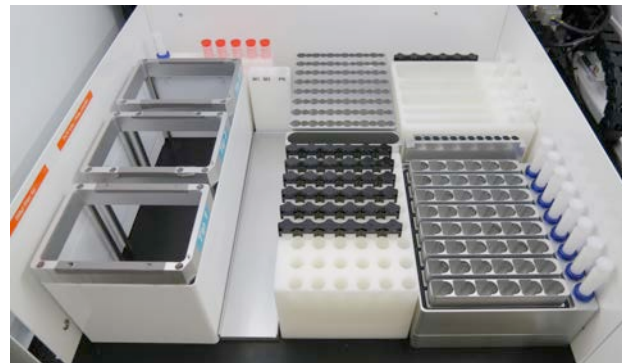
3. Restore all the **Plug sets** and put them back to the original positions.



4. Put **Plug tubes** back to the **Plug tube rack**.



5. Recover the worktable as shown in the picture below.



“Vending plug aging, replace a new vending plug at EtOH/LW1 position”

This message will pop up after the extraction is completed. User could not perform

the next run of extraction or sampling function until a new vending plug is replaced.

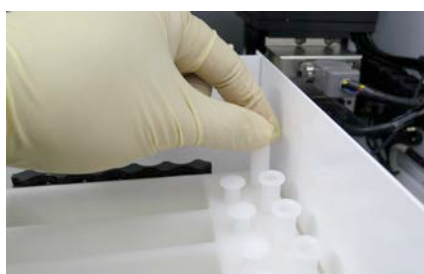


1. Check the number on the top of vending plug. Prepare a new vending plug.



2. Pull out the old vending plug and replace another new vending plug immediately.

Caution : Reagent will flow into the reagent tank when the vending plug is pulled.



3. Push the new vending plug to the bottom. Turn off LabTurbo software and turn on again for the next run of extraction.



“X or Z or Y-Axis position error”

Please contact our customer service for more information and support.

Taigen Bioscience Corporation

3F, No. 150, Sec. 4th, Cheng-De Road. Shi-Lin District 111, Taipei
City, Taiwan

Phone: 886-2-28891136

Fax: 886-2-28836458

Website : www.labturbo.com

Email : order@taigen.com