



FoodALYT D 2000

Steam Distillation Unit



User Manual

Please read this User Manual carefully before using your new FoodALYT D 2000 Steam Distillation Unit.

The User Manual gives clear and simple instructions for use of the unit.

In the interests of eliminating risk please observe the safety instructions given in this manual! They are marked with a  symbol.

■ Additional useful and important information on the functioning of the unit is marked by a stripe in the margin.

**We wish you every success in your work with the
FoodALYT D 2000 Steam Distillation Unit**

Safety Advice



Danger of electric shock! Make sure that no liquids get into the unit housing or come in contact with the electrical wires and connections. There are no components inside the appliance which you need to operate. Repairs to electrical equipment must be carried out only by suitably qualified and authorised personnel. Unplug the mains plug before opening the appliance.



Glass can break and cause injury! In working with glass components, observe all appropriate safety precautions.



Risk of burns and injuries! When working with corrosive substances, follow the safety guidance in the pertinent Safety Data Sheets.



Caution: Reaction vessels get hot and can cause burns! During the distillation and for a short time thereafter, do not touch any parts of the FoodALYT D 2000 Steam Distillation Unit behind the plexiglass door!



Do not operate the FoodALYT D 2000 Steam Distillation Unit in damp or explosive atmospheres!

The maximum allowable humidity 80 %

The maximum allowable room temperature 40 °C

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Items Supplied

Completeness and Absence of Damage

Immediately on receipt, check the contents of the delivery for absence of damage and completeness.

A claim for damage in transport, which is evident on the outside of the packing, must be immediately submitted to the carrier (postal, rail or road haulage carrier) – see the shipping label on the package.

If components are damaged, but no damage to the external packing was evident (concealed transport damage), contact the OMNILAB customer service immediately (also in the event of other complaints). The address is:

OMNILAB-LABORZENTRUM GmbH & Co. KG

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Robert-Hooke-Str. 8
28359 Bremen / Germany
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List of Components

FoodALYT D 2000 Steam Distillation Unit, completely assembled

Hose set:

- 1 Water inlet hose, 10/17, with 1/2" and 3/4" standard fittings, 2 m
- 2 PVC tubing, 4/7, 2 m
- 2 PVC tubing, 8/12, 2 m
- 3 PVC tube, 6 x 1, 420 mm
- 1 PVC tube, 10 x 1, 420 mm
- 1 Electrical (mains) cable
- 1 Crucible tongs

Use of the FoodALYT D 2000 Distillation Unit

The FoodALYT D 2000 Steam Distillation Unit is an effective automatic distillation unit for use in various applications. Principally, it finds application in the steam distillation of Kjeldahl ammonia solutions. In this application, the automatic addition of NaOH and H₂O provides for a high degree of safety and convenience in use.

Be certain to carefully implement the following guidance for the sake of safety in operation and the greatest possible working life of the FoodALYT D 2000 Steam Distillation Unit.

Operate the unit always in accordance with the instructions and warnings in this user manual!

Modifications or changes to the unit are unauthorised and lead to the termination of the guarantee. Modifications may result in serious operational safety hazards and / or reduce the reliability of the FoodALYT D 2000 Steam Distillation Unit.

Do not expose the steam distillation unit to corrosive vapors, such as acids, bases or organic solvents.

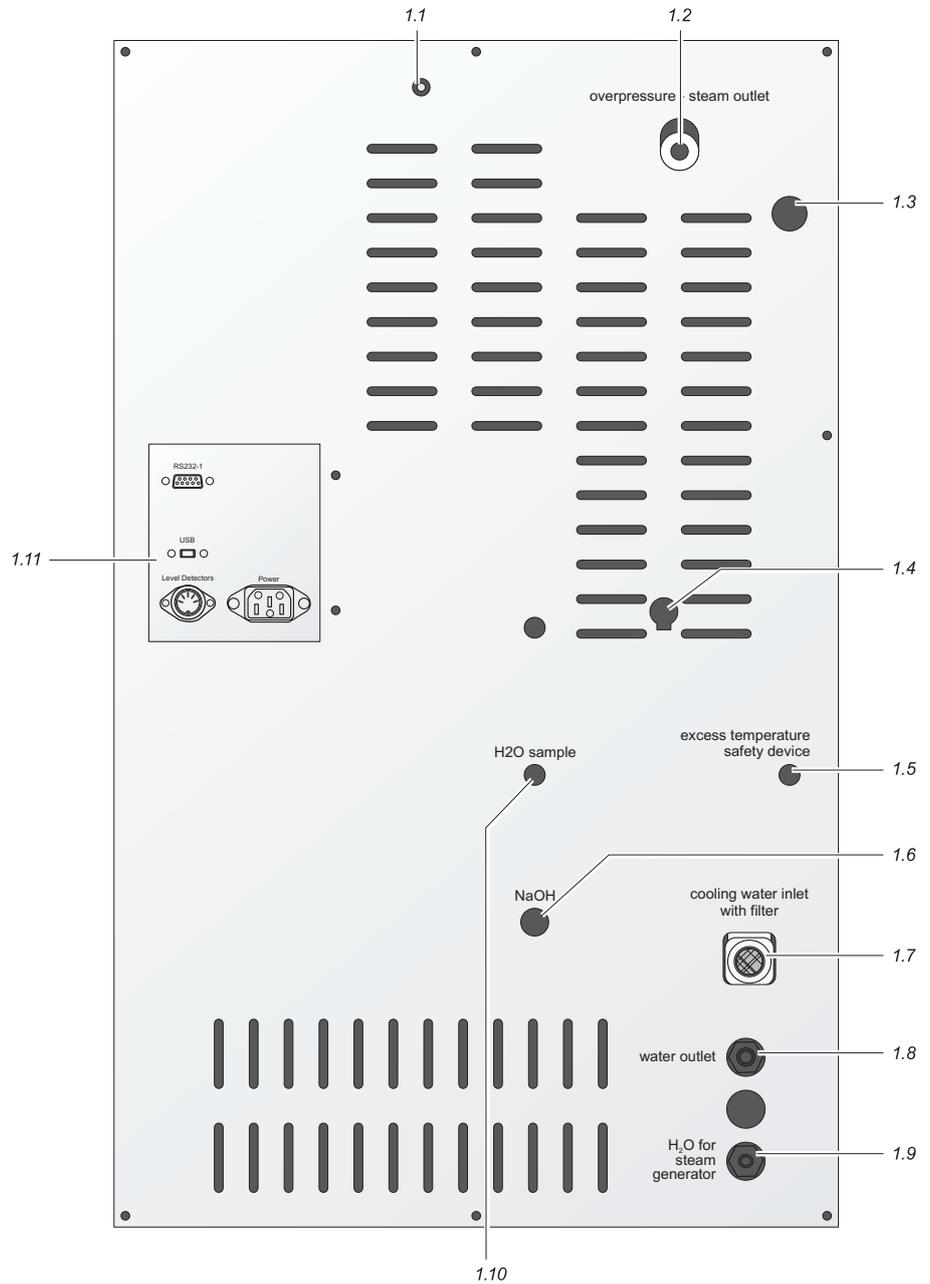
Operating Conditions

Operate the FoodALYT D 2000 Steam Distillation Unit under normal laboratory conditions.

The FoodALYT D 2000 Steam Distillation Unit steam distillation apparatus may be connected to a cold water tap having a standard 1/2" pipe thread.

Rear View of the FoodALYT D 2000 Distillation Unit

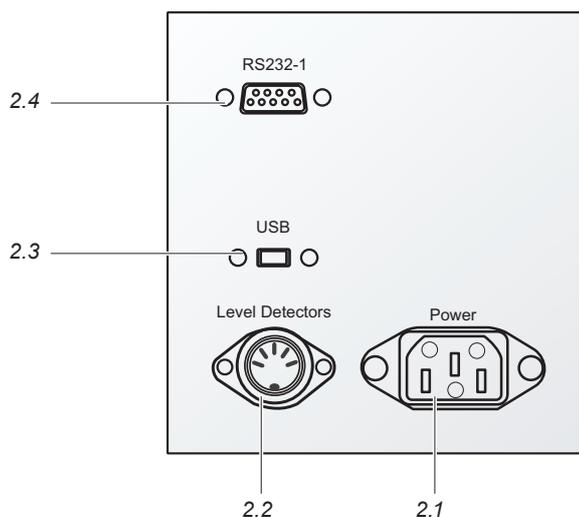
Fig. 1: FoodALYT D 2000 Steam Distillation Unit - Rear view



1.1	Air vent
1.2	Overpressure steam release
1.3	Steam generator overflow outlet
1.4	Steam generator drain
1.5	Excessive temperature circuit breaker
1.6	Diaphragm pump for NaOH; Connection nipple for 8/12 PVC-tubing

1.7	Cooling water inlet connection with filter sieve; 3/4" connection for 10/17 PVC hose
1.8	Water outlet, 8/12 PVC tubing
1.9	Diaphragm pump for H ₂ O for steam generation. Connection nipple for 4/7 PVC-tubing
1.10	Diaphragm pump for delivery of sample dilution water. Connection nipple for 4/7 PVC tubing
1.11	Electrical connectors, see Fig. 2

Fig. 2: Electrical connectors



2.1	Socket for Mains supply cable
2.2	Level monitoring
2.3	Reserved for future use
2.4	RS232 port for software updates

Installing the FoodALYT D 2000 Steam Distillation Unit

In installing the FoodALYT D 2000 Steam Distillation Unit, be certain to adhere to all building codes pertaining to plumbing and to waste water disposal regulations.

In selecting the location for installation, keep in mind that the hoses and tubing provided have a length of 2 meters.

Place the FoodALYT D 2000 Steam Distillation Unit on a sturdy horizontal flat laboratory bench top, with access to both water tap and drain and sufficient space for the reagent containers below the bench top.

Select a cold water tap to which you can permanently attach the hose for the cooling water supply.

Faucets providing a mixture of hot and / or cold water should not be used.

The water pressure must be at least 0.5 bar for the proper functioning of the water pressure safety monitor.

The FoodALYT D 2000 Steam Distillation Unit is completely assembled by the manufacturer. Please unpack it carefully.

Emplacing the Steam Distillation Unit

Place the unit on the bench top.

Unpack the accessory parts.

First, put the reagent containers in place:

- Container for distilled water
- Container for sodium hydroxide (NaOH).
- Container for sample waste

The optimal location for these containers is directly beneath the laboratory bench top.

In no case should the reagent containers be placed at a level higher than the steam distillation unit.

Connecting the Hoses and Tubing

Pay careful attention to the labels of the hose and tube connections found on the back of the FoodALYT D 2000 Steam Distillation Unit.

Insert the ends of the 6 x 1 PVC tube into the 4/7 PVC tubing segment.

Next, insert the end of the 10 x 1 PVC tube into an 8/12 PVC tubing segment.

Make certain that the tubes are securely inserted in the PVC tubing segments.

Insert two 6 x 1 PVC tubes into the container for distilled water. Connect the free ends of the PVC tubing segments to the following connection nipples on the rear of the FoodALYT D 2000 Steam Distillation Unit:

***H₂O for steam generator (1.9),
H₂O sample (1.10).***

After inserting the 10 x 1 PVC tube into the container for NaOH, connect the free end of the PVC tubing segment to the connection nipple labelled **NaOH** (1.6) on the rear of the FoodALYT D 2000 Steam Distillation Unit.

Using the pressure-resistant fabric-reinforced hose, connect the cold water tap 1/2" pipe thread to the 3/4" fitting labelled **cooling water inlet with filter** (1.7) on the rear of the FoodALYT D 2000 Steam Distillation Unit.

Finally, connect the two discharge tubing segments:

Connect the 8/12 PVC tube segment to the connection nipple labelled **water outlet** (1.8) and lead the other end to a drain.

In case you are using the F-KS 20 container set:

Connect the individual sensor cables from the various reagent containers to the central junction box. Then connect the cable from the central junction box to the socket labelled **LEVEL DETECTORS** (2.2) on the rear of the FoodALYT D 2000 Steam Distillation Unit.

Make sure the hoses are laid out without kinks. Otherwise the suction pumps cannot deliver correctly. Analysis errors may occur as a result, or distillation may be aborted due to lack of water in the steam generator.

Connecting to the Mains Power

First, insure that the voltage specification stated on the model identification sticker of your FoodALYT D 2000 Steam Distillation Unit corresponds to the electrical line voltage.

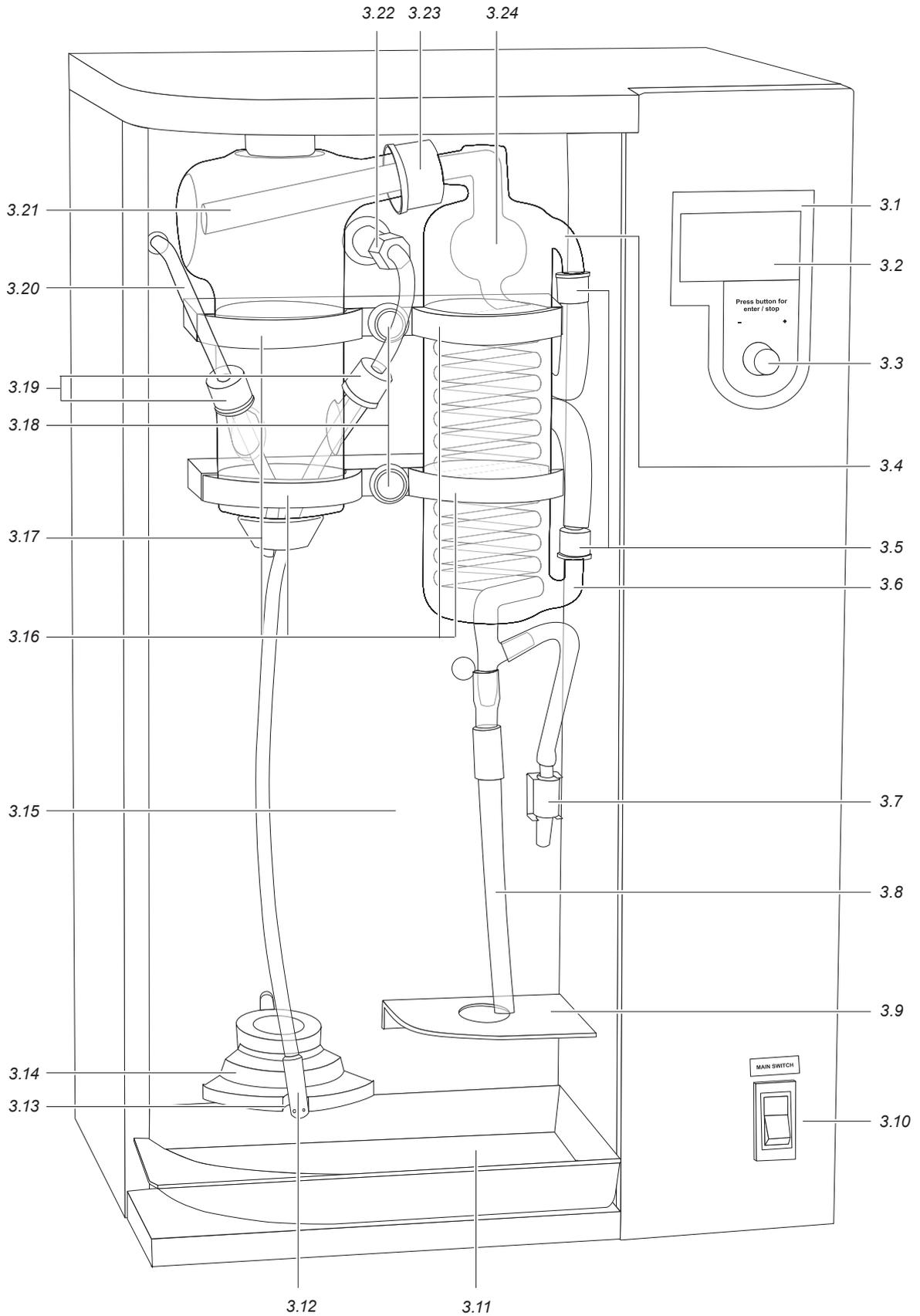
Insure that the electrical power **MAIN SWITCH** (3.10) on the front of the FoodALYT D 2000 Steam Distillation Unit is set to „0“.

Connect the electrical power cable to the socket on the rear of the FoodALYT D 2000 Steam Distillation Unit identified as **MAINS** (2.1).

Insert the plug of the power cable into an electrical power (mains) socket.

FoodALYT D 2000 Steam Distillation Unit

Fig. 3: FoodALYT D 2000 Steam Distillation Unit - Front view



Front view of the FoodALYT D 2000 Steam Distillation Unit

Fig. 3: Diagram Legend

3.1	Operating control unit: Chemical-resistant plastic foil	3.13	Notch for positioning the steam delivery tube between distillations
3.2	Liquid crystal display (LCD)	3.14	Quick release fastener for holding the sample vessels during distillation
3.3	Control knob	3.15	Plexiglass protective door (not shown)
3.4	Cooling water outlet	3.16	Glassware mounting
3.5	Screw-on connectors GL 14	3.17	Viton stopper for sealing vessel mouth
3.6	Cooling water inlet	3.18	Fastening screws for glassware mounting
3.7	Air release valve	3.19	GL 18 screw-on connectors with silicone gaskets
3.8	Distillate delivery tube, silicone 8/12	3.20	PTFE delivery tube for NaOH
3.9	Shelf for distillate receiver flask	3.21	Distillation head, glass
3.10	Electrical power switch	3.22	Polypropylene steam / water inlet junction with polypropylene nut
3.11	Drip tray	3.23	GL 32 screw-on connector with silicone gasket
3.12	PTFE steam delivery tube	3.24	Condenser

Turning the Steam Distillation Unit on

Preparations



Acids and bases can cause burns and other injuries!

Sample vessel will become hot; it can cause burns! In working with acids and bases, observe the safety precautions prescribed for these substances in the Material Safety Data Sheets! Before switching the steam distillation unit on, close the plexiglass door!

Fill the reagent containers with the appropriate chemicals.

Verify by checking the tubing connections which reagents are to be filled into which containers. Then fill the containers accordingly:

Distilled or deionised water

NaOH, 32 %

If it has not yet been done, empty the waste-water container, disposing of the contents in accordance to regulations.

Provide the cooling water supply

Open the water tap.

Switching the FoodALYT D 2000 Steam Distillation Unit on

Turn the power on by switching the **MAIN SWITCH** (3.10) on the front of the FoodALYT D 2000 Steam Distillation Unit to the position "I".

The electrical power switch of the FoodALYT D 2000 Steam Distillation Unit fulfills two functions. It serves to turn the unit on and off and also has an electrical circuit-breaker built in. This circuit breaker operates on a similar principal to those used in homes. If too much current is drawn, it shuts off.

The operation of this circuit breaker requires that a spring within it be cocked. For this reason, a somewhat greater pressure is required on the switch to turn it on than is required in a similar switch without circuit breaker.

After turning the unit on, the display on the front will briefly show an initialisation notification. Immediately thereafter, the pump begins filling the steam generator and you see the following notification on the display:

steam generator filling

An hourglass symbolises the ongoing process.

Next, the following notification appears:

steam generator heating

Again, the hour glass is seen on the display.

These two procedures can take a bit of time, especially when the unit is switched on for the first time. These procedures have been completed when the display switches to the "Start" mode.



The FoodALYT D 2000 Steam Distillation Unit is now ready for operation.

Distilling with the FoodALYT D 2000 Steam Distillation Unit

The Operating Control Unit

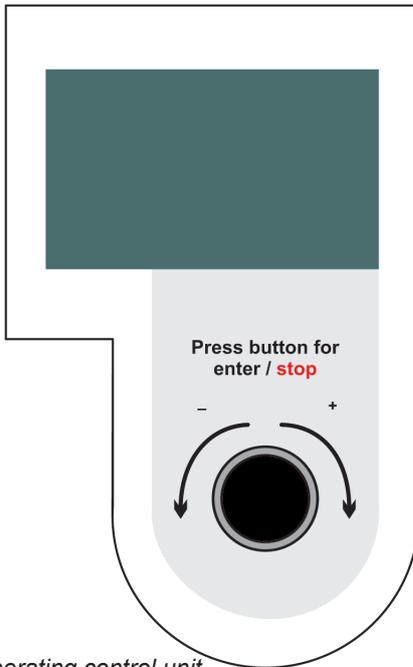


Fig. 3: Operating control unit

Your FoodALYT D 2000 Steam Distillation Unit is programmed and operated easily with a single knob.

The principle remains in all cases the same:

Turning the knob enables you to choose an option. The currently addressable option is recognised by being highlighted with green text on a black background.

The knob may be turned in both directions. In doing this, you will pass all possible options in the display shown and will always again find the desired option on continued turning. Try this for yourself.

The desired option is implemented by pressing on the knob.

The complete procedure of choosing by turning and implementing by pressing will henceforth simply be called "selecting".

The following pages will show you how to program and operate your steam distillation unit.

Programming the FoodALYT D 2000 Steam Distillation Unit

After filling and heating the steam generator, you will see the following display:



The option **START** is preset as a default setting.

Modifying the Distillation Program



Turn the operating control knob clockwise or counter-clockwise until the menu item **Program** is highlighted. Then press the knob once.

You will now see the following display:



By turning the operating control knob and pressing, select the option **continue ==>>**.

You will now see a the following program menu displayed:

Prog.Number	01
Dil. H ₂ O	3.0
NaOH	3.0
Dist.Time	060
<<==	back ==>>

Explanation:

Prog.Number 01 You can program the options in program no. 01

DIL.H₂O Delivery time for dilution water in seconds. Possible entry values range from 0.0 to 99.9 s. The factory default value has been set to 3.0 s.

Delivery of the pump approx.
16 ml / s
80 ml / 5 s
965 ml / min

NaOH Delivery time for sodium hydroxide in seconds. Possible entry values range from 0.0 s to 99.9 s. The factory default value has been set to 3.0 s.

Capacity approx.
10 ml / s
51 ml / 5 s
610 ml / min

Dist.Time Distillation time in seconds. Possible entry values range from 0 to 999 s. The factory default value has been set to 300 s.

<<== back

==>> continue

If you wish to change an entry value, simply turn the operating control knob to highlight the value of interest and press the knob to access the entry value. Then dial the desired value by turning the operating control knob and enter it in memory storage by pressing the knob again.

Once all entry values have been entered according to your wishes, select **continue ==>>** and press the operating control knob to bring up the following program menu.

Prog.Number	01
Reac.time	010
Power	80%
<<==	back ==>>

Explanation:

Prog.Number 01 You can program the options in program no. 01

Reac. time Delay time in seconds between the end of NaOH addition and the start of distillation. Possible entry values range from 0 to 999 s. The factory default value has been set to 0 s. For the distillation in the Kjeldahl nitrogen determination, do not change the preset default of 0 s.

Power Steam generator power. Possible entry values range from 30 to 100 %. The factory preset default value is 80 %. You can change the electrical power for steam generation and thereby the intensity of steam generation.

The steam generator is switched on and off on by a pressure sensor. The on / off set points of the pressure sensor cannot be adjusted by the user. It is only possible for the user to adjust the steam generation power

<<== back

If you wish to change any of the values, select the desired parameter by turning the operating control knob. Press on the control knob to access the numerical entry value. Then dial the desired value by turning the operating control knob and enter it in memory storage by pressing the knob again.

You have now finished your distillation program for program no. 01.

Select **<<== back**. By repeatedly pressing **<== back** you will return to the main menu.

Distilling



Danger of electric shock! Make sure that no liquids get into the cable connections or the inside of the unit.



Glass can break and cause injury! In working with glass components, observe all appropriate safety precautions.



Risk of burns and injuries! When working with acids and bases, follow the safety guidance in the pertinent Safety Data Sheets.



Caution: Reaction vessels get hot and can cause burns! During the distillation and for a short time thereafter, do not touch any parts of the distillation system behind the plexiglass door!



Do not operate the FoodALYT D 2000 Steam Distillation Unit in damp or explosive atmospheres!

The maximum allowable humidity 80 %. The maximum allowable room temperature 40 °C.

(Re)filling the Reagent Lines

Before you use your FoodALYT D 2000 Steam Distillation Unit for the first time or after longer periods of disuse, the delivery pumps and tubing should be filled with the respective reagent, replacing any air or distilled water in the lines.

Inspect the reagent containers and the tubing connections.

Open the water tap.

Inserting the Sample Vessels

Guide the PTFE steam delivery tube into the mouth of an empty sample vessel. Seat the mouth of the vessel properly against the Viton stopper above and secure the vessel in place from below by seating it in the recess of the quick-release fastener.

Check for firm and complete seal of the vessel mouth against the Viton stopper.

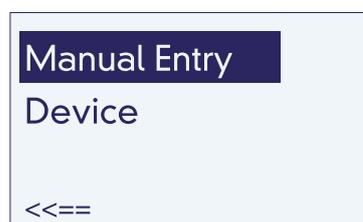
Switching the Steam Distillation Unit on

Close the protective door and turn the unit on using the **MAIN SWITCH** (3.10).

In the main menu, select **Options**.

Performing the (re)filling

The following menu appears:



Select **Manual entry**. The display will then appear as follows:



Select **DIL.H₂O** and hold the operating control knob (3.3) depressed until water flows into the sample vessel.

Select **NaOH** and hold the operating control knob depressed until sodium hydroxide flows into the sample vessel.

Press the quick-release fastener (3.14) downwards and remove the sample vessel.

Push the PTFE steam delivery tube (3.12) into its retaining notch (3.13).

By repeatedly pressing **<<== back** you will return to the main menu.

Test Run

Especially reliable and reproducible results will be obtained if you perform a „warm-up“ distillation without sample before starting your daily analyses.

In the course of this first „warm-up“ distillation, the steam will come in contact with cold glass components, leading to a higher degree of condensate formation. This could lead to excessive dilution of an actual sample and to an excessive volume of liquid in the sample vessel.

The introduction of steam at a temperature of approx. 106 °C results in noises, which can be loud. These noises are no cause for concern.

Open the water tap.

Inserting the Glass Vessels



Glass can break and cause injury! In working with glass components, observe all appropriate safety precautions.



Risk of burns and injuries! When working with acids and bases, follow the safety guidance in the pertinent Safety Data Sheets.

Insert the distillate delivery tube (3.8) into an empty Erlenmeyer flask, which should be set on the flask shelf (3.9).

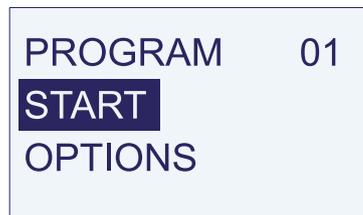
Insert the steam delivery tube (3.12) into an empty sample vessel. Press the quick release fastener (3.14) down and insert the sample vessel.

Check to insure that the sample vessel is firmly seated against the Viton stopper (3.17).

Switching the Steam Distillation Unit on

Close the protective door (3.15) and turn the unit on using the **MAIN SWITCH** (3.10).

Following the initialisation, the main menu appears:



The menu selection **Start** is highlighted.

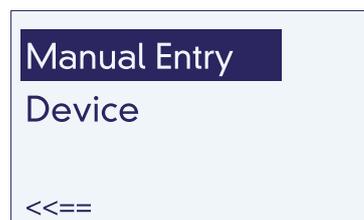
Starting the Test Run



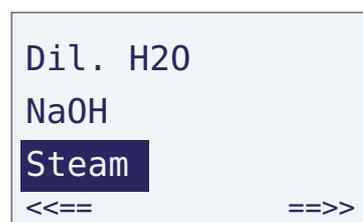
Caution! Sample vessel and distillation bridge are hot! During the distillation and for a short time thereafter, do not touch any parts of the distillation system behind the plexiglass door.

Select **Options** in the main menu.

The following menu appears:



Select **Manual entry**. The display will then appear as follows:



Select **Steam**. In this function the operating control knob acts as an on / off switch.

The introduction of steam is started by a short press of the operating control knob. Steam will continue to flow into the sample vessel until the operating control knob is pressed again.

Press the operating control knob briefly to start the steam delivery. Continue the introduction of steam until approximately 1 cm of condensate has accumulated in the Erlenmeyer flask.

Ending the Test Run



Caution: Reaction vessels get hot and can cause burns! Do not touch the sample vessel after the distillation with bare hands. Use crucible tongs or a suitable finger protection.

Press the operating control knob (3.3) to end the distillation.

Remove the Erlenmeyer flask.

Depress the quick-release fastener (3.14) and remove the sample vessel.

Push the PTFE steam delivery tube (3.12) into its retaining notch (3.13).

By repeatedly pressing **<<= back**, you will return to the main menu.

Automatic Distillation with the FoodALYT D 2000 Steam Distillation Unit



Glass can break and cause injury! In working with glass components, observe all appropriate safety precautions.



Risk of burns and injuries! When working with acids and bases, follow the safety guidance in the pertinent Safety Data Sheets.

Open the water tap.

Inserting the Sample Vessels

Fill the desired volume of boric acid (4 %) into an Erlenmeyer flask.

Insert the distillate delivery tube (3.8) into the Erlenmeyer flask.

The distillate delivery tube must reach below the level of boric acid. If necessary, add more boric acid.

Place the Erlenmeyer flask on the shelf beneath the condenser (3.9).

Insert the steam delivery tube (3.12) into the sample vessel containing the digested sample material. Press the quick release fastener (3.14) down and insert the sample vessel..

Check for firm and complete seal of the vessel mouth against the Viton stopper (3.17).

Switching the Steam Distillation Unit on

Close the protective door and turn the unit on using the **MAIN SWITCH** (3.10).

Following the initialisation, the main menu appears.



The menu selection "Start" is highlighted.

Starting the Automatic Distillation



Caution! Sample vessel and distillation bridge are hot! During the distillation and for a short time thereafter, do not touch any parts of the distillation system behind the plexiglass door.

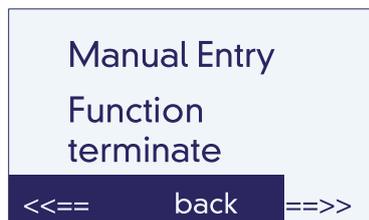
Press the operating control knob (3.3) briefly to start the distillation.

The display shows the status of the program execution and the remaining time.

Interrupting or Terminating the Distillation program

You can interrupt or terminate the distillation program at any time during the course of program execution by pressing the operating control knob.

Distillation will be interrupted, and this menu will appear:



Now the device waits for your decision. You can abolish this distillation; but you can also try to correct some mistake and then go on distilling. In order to do the corrections, you can even access the **ManualEntry** menu, perform some manual entries and then return to this menu.

Select

Manual Entry In order to go to the **ManualEntry** menu, e. g. to deliver an additional amount of a reagent. When you have finished there, return to this menu by selecting **<<== back** until you are back here.

continue ==>> In order to permanently terminate the program. You will be returned to the main menu.

<<== back In order to continue the program.

Ending the Automatic Distillation



Caution: Reaction vessels get hot and can cause burns! Do not touch the sample vessel after the distillation with bare hands. Use crucible tongs or a suitable finger protection.

After completion of the distillation program, depress the quick-release fastener (3.14) and remove the sample vessel.

Push the PTFE steam delivery tube (3.12) into its retaining notch (3.13).

Rinse the distillate delivery tube (3.8) with distilled water. Remove the Erlenmeyer flask for subsequent titration.

Sodium hydroxide attacks the pump and the tubing. It is therefore advisable, following the last distillation of the day, to rinse the delivery lines (pumps and tubing). The procedure for rinsing is described on page 20 in the section “Before shutting the FoodALYT D 2000 Steam Distillation Unit down“.

Do not forget to refill the reagent lines and pumps before using the unit again (see page 15).

Manual Distillation with the FoodALYT D 2000 Steam Distillation Unit



Glass can break and cause injury! In working with glass components, observe all appropriate safety precautions.



Risk of burns and injuries! When working with acids and bases, follow the safety guidance in the pertinent Safety Data Sheets.

If you desire, you may control the performance of the distillation by manual operation of the FoodALYT D 2000 Steam Distillation Unit.

Open the water tap.

Inserting the Sample Vessels

Fill the desired volume of boric acid (4 %) into an Erlenmeyer flask.

Insert the distillate delivery tube (3.8) into the Erlenmeyer flask.

The distillate delivery tube must reach below the level of boric acid. If necessary, add more boric acid.

Place the Erlenmeyer flask on the shelf beneath the condenser (3.9).

Insert the steam delivery tube (3.12) into the sample vessel containing the digested sample material. Press the quick release fastener (3.14) down and insert the sample vessel.

Check for firm and complete seal of the vessel mouth against the Viton stopper (3.17).

Switching the Steam Distillation Unit on

Close the protective door (3.15) and turn the unit on using the **MAIN SWITCH** (3.10).

Following the initialisation, the main menu appears.

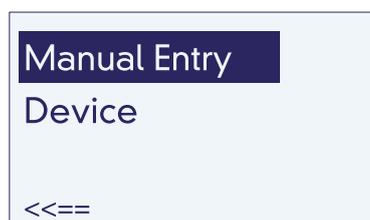


The menu selection **Start** is highlighted.

Performing a Manual Distillation

In the main menu, select **Options**.

The following menu appears:



Select **ManualEntry**. The following display appears:



First, select **Dil.H2O**. Hold the operating control knob (3.3) depressed until the desired volume of dilution water has been added.

Next, select **NaOH**. Hold the operating control knob depressed until the desired volume of NaOH has been added.

Next, select **Steam**. In this function the operating control knob acts as an on / off switch.

The introduction of steam is started by a short press of the operating control knob.

Steam will continue to flow into the sample vessel until the operating control knob is pressed again.

Press the operating control knob to start the distillation.

Ending the Manual Distillation



Caution! Sample vessel is hot!
After distillation do not touch the sample vessel by hand. Use the crucible tongs or a suitable kind of protection.

Press the operating control knob (3.3) to end the distillation.

Rinse the distillate delivery tube (3.8) with distilled water. Remove the Erlenmeyer flask for subsequent titration.

Now depress the quick-release fastener (3.14) and remove the sample vessel.

Push the PTFE steam delivery tube (3.12) into its retaining notch (3.13).

By repeatedly pressing <<== **back** you will return to the main menu.

Before Shutting the FoodALYT D 2000 Steam Distillation Unit down

If you have finished work with the FoodALYT D 2000 Steam Distillation Unit for the day, please take a few precautions to make sure that the unit will not be damaged during this interval of disuse.

Sodium hydroxide attacks the pumps and tubing. It is therefore advisable, following the last distillation every day to rinse the delivery lines (pumps and tubing).

Proceed as follows:

Fill a container with distilled water and place it near the steam distillation unit.

The container must not be situated at a level higher than the pumps.

Remove the PVC reagent feed tube from the NaOH containers and insert it into the container of distilled water, which you have placed nearby.

Open the water tap.

Inserting the Sample Vessels

Insert the steam delivery tube (3.12) into an empty sample vessel. Press the quick release fastener (3.14) down and insert the sample vessel.

Check to insure that the sample vessel is firmly seated against the Viton stopper (3.17).

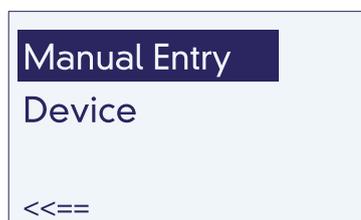
Switching the Steam Distillation Unit on

Close the protective door and turn the unit on using the **MAIN SWITCH** (3.10).

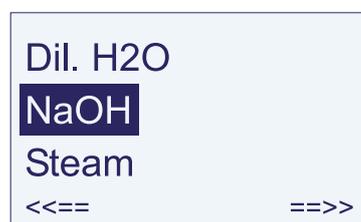
In the main menu, select **Options**.

Rinsing the Pumps and Delivery Lines

The following display appears:



Select **ManualEntry**. The following display appears:



Select **NaOH** and hold the operating control knob (3.3) depressed until water flows into the sample vessel.

Remove the PVC reagent tube for NaOH out of the container of distilled water. Hold the operating control knob depressed until no more water flows into the sample vessel.

The NaOH pump and delivery lines have now been rinsed and emptied.

Press the quick-release fastener (3.14) downwards and remove the sample vessel.

Push the PTFE steam delivery tube (3.12) into its retaining notch (3.13).

By repeatedly pressing <<== **back** you will return to the main menu.

Do not forget to refill the reagent lines (page 15), before again performing distillations.

Care and Maintenance

Checking the Steam Delivery Rate

If steam delivery lines, valves or distributors get clogged the device cannot deliver the necessary amount of steam into the sample vessel. This can cause low analysis results. For checking the steam delivery rate, there is a test program 00. Its settings are:

Heating power 80 %; Distillation time 300 seconds; deliveries for dilution water, sodium hydroxide and boric acid are set to zero. Time for "Drain Titr" is set to zero as well, so you can measure or weigh the distillate that has developed.

If it has not yet been done, switch the FoodALYT D 2000 Steam Distillation Unit on. While the steam generator is heating up, continue preparations.

Open the cooling water tap.

Empty the titration vessel and weigh it.

Insert the steam delivery tube (3.20) into an empty sample vessel. Press the quick release fastener (3.22) down and insert the sample vessel.

Check to insure that the sample vessel is firmly seated against the Viton stopper (3.17).

Close the protective door.



Caution! Sample vessel and distillation head will become hot and may cause burns!

During the test program keep the protective door closed. After distillation, do not touch the sample vessel with bare hands. Use crucible tongs or other suitable finger protection.

In the main menu, select **Program**.

Select **Program No. 00**.

Go <<== **back** to the main menu, and select **Start**. Hot steam is delivered into the sample vessel and into the distillation head.

When the program is through, take the titration vessel out and weigh it or measure the distillate with a graduated cylinder.

If less than 100 ml of distillate have been formed, steam delivery lines or distributors are probably clogged. Ask our customer service.

When the test is done, depress the quick-release fastener and remove the sample vessel.

Push the PTFE steam delivery tube into its retaining notch.

Cleaning the Distillation Head

During distillation, splashes of the digestion mixtures can deposit in the distillation head. Although the test program 00 will at the same time rinse the distillation head, you will need to take the glassware out of the device in order to clean it thoroughly at regular intervals.

If need be, you can change tubings and other wear parts on this occasion.



Caution: The tubing may still hold remainders of chemicals (especially, caustic soda). Liquid leaking out might burn you or damage the device. Rinse the tubing with distilled water before changing it.



Glass can break and cause injury! In working with glass components, observe all appropriate safety precautions.

Lay out a towel or some other soft cloth beside the device.

Take the sample vessel and the titration vessel out of the device.

Pull the end cap off the steam delivery tube.

Undo the screw connection (1) that connects the steam delivery tube to the distribution head.

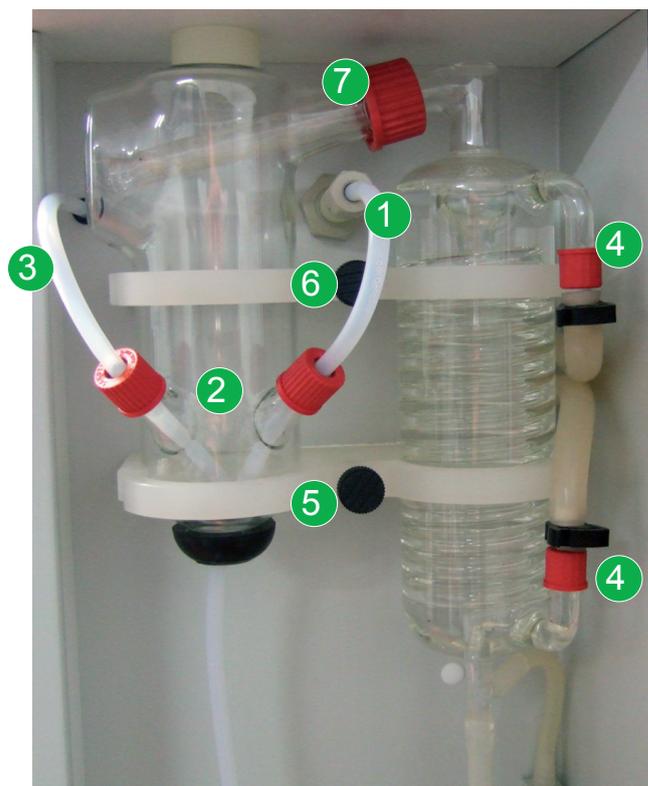
Undo the two screw connections (2) that introduce the delivery tubes into the glassware distillation head.

Pull the delivery tubes out of the distillation head. The right one (the steam delivery tube) is loose now; lay it aside. Leave the left tube (the NaOH delivery tube (3)) hanging behind the glassware.

Screw the cooling-water connectors (4) off the condenser.

Screw off the lower of the two mounting brackets (5) which support the glassware.

Secure the glassware with one hand against toppling, and screw off the other mounting bracket (6).



Remember there is still water in the cooler; it might drip out when dismantling the glassware.

Grasp the distillation head with the left hand and the condenser with the right, and pull the glassware out of the device.

Lay the glassware on the cloth beside the device. Undo the screwcap (7) that fixes the condenser inlet tube to the distillation head.

Now you can clean the distillation head and the condenser separately. To assemble the glassware again, just reverse the steps described here.

Setting the FoodALYT D 2000 Steam Distillation Unit to your personal requirements

Your steam distillation unit can be adapted to a significant degree to accommodate your personal requirements and those of your work environment.

To do this, first select **Options** in the main menu and then select **Device** in the sub-menu.

You can now choose from several menu items.

Selecting the Language

LANGUAGE This enables you to choose the language of the display. The factory default setting is **E** (English)

There are 3 additional languages available:

D = German

F = French and

one additional language, which you may have possibly specified in purchasing your FoodALYT D 2000 Steam Distillation Unit.

Activating the Level Sensor

CONTAINERS Switches the level sensor for the reagent and waste canister set on or off.

The factory default setting is **Off**. Switch the setting to **On**, if you are using the F-KS 20 canister set. If you are not using the canister set, then do not change the factory default setting.

Setting the Time

TIME Set the time of day using the operating control knob (2.3).

Once all settings in this menu have been made in accordance with your requirements, you can proceed to the next menu using **continue ==>>**.

Cooling Water Source Setting

COOL.WATER The factory default setting is **OFF**. Do not change this setting if you have connected the distillation unit to a cold water tap. Cold water will only be drawn from the tap during actual distillation operation.

Select **ON**, if you are using a circulating water cooler. The cooler will circulate cold water. The cooling water will circulate continuously as long as the steam distillation unit remains switched on.

Follow the instructions in the operating manual provided with your circulating water cooler.

Select **continue ==>>** to proceed to the next menu, or **<<== back** to return to the previous menu.

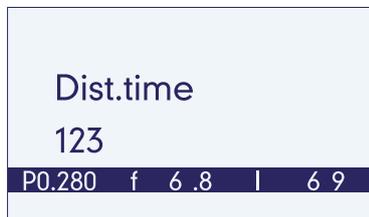
Setting the Date

On the third page of the Device Menu you can set the current date. Select and modify the Year, Month and Day entries separately.

Select **<<== back** to return to the previous menus.

What to do, if ...?

Displaying Current Operating Data



While you are running a distillation, you can have a status bar displayed that will show you some operating data:

- On the Left: The steam generator pressure in bar
- In the Middle: The signal frequency of the level sensor, In kHz (low frequency = high level)
- On the Right: The heating current, in arbitrary units.

In order to display the status bar, just turn the operating control knob, no matter if left or right.

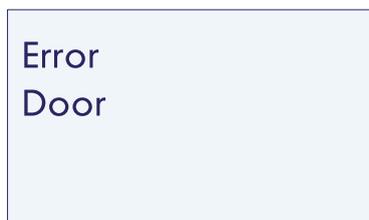
If you turn the operating control knob once more, the status bar will vanish again.

This will work during a distillation only. While you are in a menu, turning the operating control knob serves for changing from a menu item to another or for modifying an entry.

Error Messages

The following error messages inform you that you must take some corrective action in order to continue operation of the steam distillation unit:

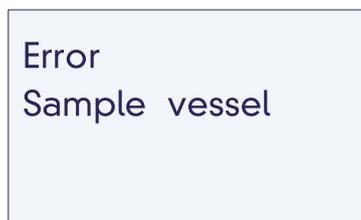
Protection Door Open



You have attempted to execute a distillation program or to generate steam by means of a **ManualEntry**, but the protective door is open; or you have opened the protective door during a distillation.

Close the protective door, and press the control knob (3.3). Distillation will continue.

Sample Vessel not Inserted



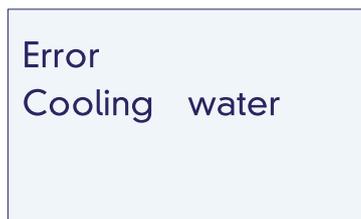
You have attempted to execute a distillation program or to generate steam by means of a **Manual entry**, without having first inserted a sample vessel into the unit.

Using the **MAIN SWITCH** (3.11), turn the steam distillation unit off.

Insert the steam delivery tube (3.13) into an empty sample vessel. Press the quick release fastener down and insert the sample vessel.

Close the protective door and turn the unit on using the **MAIN SWITCH** (3.11).

Insufficient Cooling Water Pressure



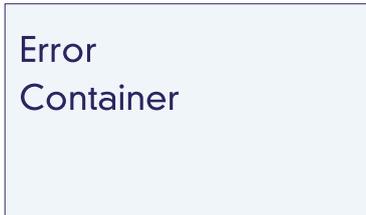
The cooling water tap is closed or not opened sufficiently.

Using the **MAIN SWITCH** (3.11), turn the steam distillation unit off.

Open the cooling water tap.

Turn the unit on again using the **MAIN SWITCH** (3.11).

Reagent Level Sensors



You have attempted to perform an automatic distillation and the automatic level sensors do not find sufficient reagent in one or more containers.

This error message can be generated in response to several situations.

Using the **MAIN SWITCH** (3.10), turn the steam distillation unit off.

In the Event that you are not using the F-KS 20 Canister Set:

Turn the unit on again using the **MAIN SWITCH**.

First, select **Options** in the main menu and then select **Device** in the sub-menu.

Select **CONTAINERS** and change the setting to **OFF**.

Select **<== back** to return to the main menu.

In the Event that you are using the F-KS 20 Canister Set:

First, verify that all three plugs of the cables from the level sensors are properly inserted into the sockets on the central junction box.

Next, insure that the plug on the cable of the central junction box is securely inserted into the socket labeled **LEVEL DETECTORS** (2.2) on the rear of the FoodALYT D 2000 Steam Distillation Unit.

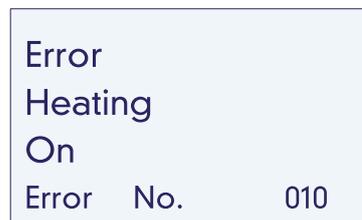
Check the levels of reagents in the canisters.

If the level of liquid in the canister for sample waste is too high, then dispose of the waste liquid properly.

If the fill-level of liquid in the reagent or distilled water canisters is too low then refill the canisters, as needed.

Turn the apparatus on again using the **MAIN SWITCH** (3.10).

Heating does not work



The heating is on but there is no current through the heating elements.

Switch the device off with the **MAIN SWITCH**.

Check if the excessive-temperature circuit breaker (1.5) on the rear of the device has tripped. If so:

Wait a while for the unit to cool down. Then push the protrusion of the excessive temperature circuit breaker back in, using a pointed object.

Switch the device on again with the **MAIN SWITCH**.

If the error message reappears after a short time, then it was not possible to turn the heating on. Presumably, the triac is defective.

Turn the device immediately off and contact our customer service!

Heating cannot be Switched off

```
Error
Heating
Off
Error No.      011
```

The heating was operating continuously. Presumably, the triac is defective.

Turn the device immediately off and contact our customer service!

Excessive Pressure in the Steam Generator

```
Error
Steam generator
Pressure
Error No.      020
```

There is excessive pressure in the steam generator.

Turn the device immediately off and contact our customer service!

Level Sensor Error

```
Error
Steam generator
Sensor
Error No.      021
```

The fill level sensor of the steam generator is giving a false signal.

Turn the device immediately off and contact our customer service!

Lack of Water in the Steam Generator

```
Error
Steam generator
H2O On
Error No.      022
```

The water feed pump could not fill the steam generator within 30 seconds. This error may occur in several situations:

After completely refilling the steam generator (but that will usually be done by our customer service).

If you had to empty and refill the steam generator yourself: When the message appears, just switch the device off and on again. Repeat this one or two more times; then the steam generator is full and the device can be operated again.

If the feed-water container is empty or the feed hose is kinked or clogged or incorrectly connected.

Switch the device off. Refill the feed-water container and check the hose connections; then switch the device on again.

If the error cannot be remedied this way, the pump or the valves or tubings within the device will be defective.

Turn the device immediately off and contact our customer service!

Technical Data

Mains supply:	230 V~, 50 Hz
Max Power:	1700 W
Cooling water usage:	approx. 3 l / min
Distillation time per sample:	approx. 2 to 3 min
Reagent containers:	Any size - F-KS canister set recommended
Data port:	RS232
Display:	LCD
Programms:	1 (+ 1 test program)
Dimensions (W x H x D):	410 x 675 x 410 mm
Weight:	35 kg

Customer Service

In the event of a malfunction or defect in your FoodALYT D 2000 Steam Distillation Unit, always contact:

OMNILAB-LABORZENTRUM GmbH & Co. KG

Mr. Heiken

Robert-Hooke-Str. 8

2 8359 Bremen / Germany

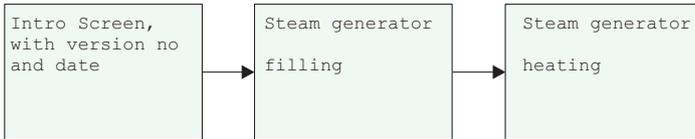
Phone: +49 (0) 4 21 - 175 99-125

Fax: +49 (0) 4 21 - 175 99-150

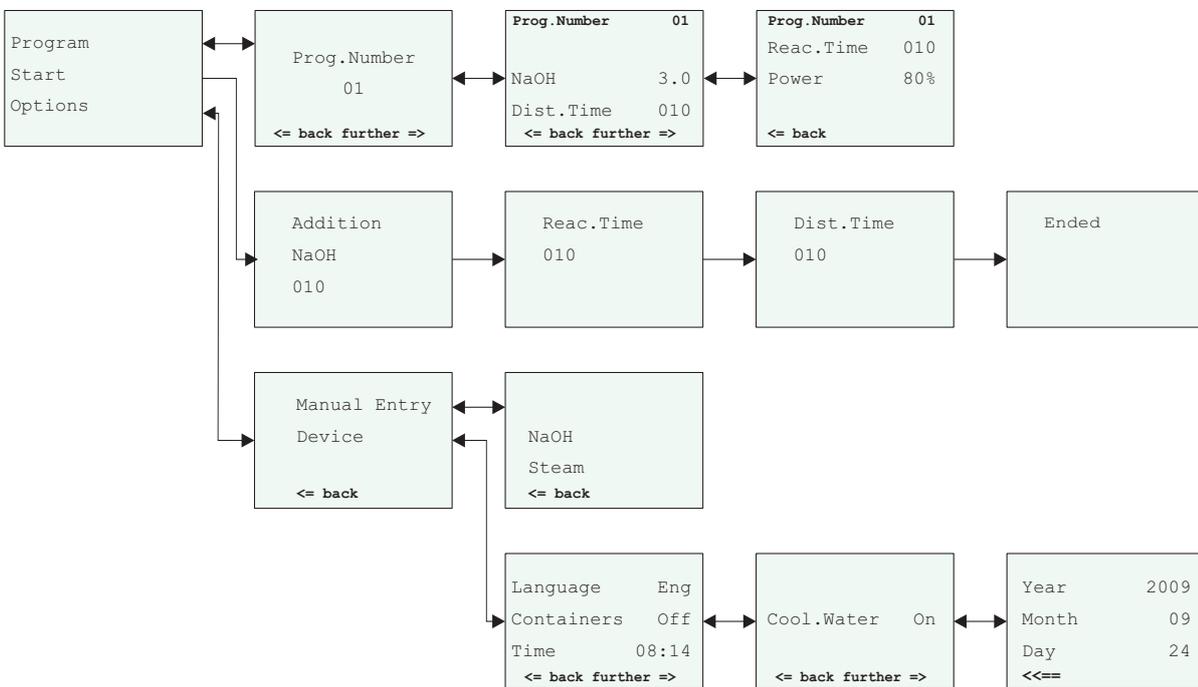
E-Mail: export@omnilab.de

Overview: Menus and Displays of the FoodALYT D 2000 Steam Distillation Unit

Screens on Power On:



Menus



Error messages

Error messages

