

Instruction Manual & Cleaning Guide

The Ultimate Tools

FOR YOUR SAFETY

- · Use in ventilated area
- Contains flammable gas under pressure
 Never place in fire or expose to prolonged heat above
 120° F (48° C)
- Do not use lighter for any purpose other than its intended use
- · Only use approved butane in lighter
- · Do not over adjust flame adjustment screw
- Never operate device with missing or damaged parts
- Allow device to cool to room temperature before storing or disassembly
- · The mouthpiece should be closed when not in use
- · Device may become hot with excessive use
- Do not expose the lighter to any kind of solvents or cleaners
- Never use with substances that emit harmful vapors or may be in violation of laws in your area
- During operation do not place anything near the flame port including facial hair

KEEP AWAY FROM CHILDREN

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Please visit us online at: www.vapeorsmoke.com



Thank you for purchasing the Vape-or-Smoke, the world's first portable herbal extraction and smoking device. Thanks to it's unique design the Vape-or-Smoke offers the user the ability to choose between smoking or vaporizing. With practice you will be able to achieve both smoking and vaporizing, providing you with the ultimate smoking experience.

The Vape-or-Smoke is a well engineered and sophisticated device. Before use we **strongly** recommend you familiarize yourself with this instruction manual that is provided for the Vape-or-Smoke.

We also recommend visiting us online at www.vapeorsmoke.com for videos, updates and more information. With proper maintenance your Vape-or-Smoke will provide years of enjoyment.

The Vape-or-Smoke was originally conceived for use while skiing and snowboarding. It was designed to be used with one hand in even the most extreme weather conditions.

However, after considerable testing with earlier prototypes, we discovered unlimited uses for the Vape-or-Smoke. Due to it's compact, modular design it can be used discretely and instantly for many activities such as:

Skiing

Snowboarding

• Disc Golf • Climbing

Camping

Hiking

Fishing

Mountain Biking

We also discovered that one handed operation made the Vape-or-Smoke very convenient and practical for people with arthritis, multiple sclerosis and similar disabilities.

It is important to follow the simple cleaning instructions. For best performance we recommend using the following premium refined butane:

Vector®, Colibri®, or Dunhill®

Thank you again and welcome to the future!



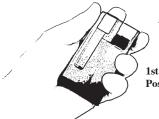
The Vape-or-Smoke introduces you to the future with many features that simplify your smoking experience including:

- 2 Pipes in 1
- Weather Resistant
- Smoke or Vaporize
- Discreet and Portable
- One handed operation
- Smoke Stays Fresher Longer
- Replacement Parts Available

- No Batteries, No Cords
- · Easy Cleaning
- Cleaner Burning
- Self Contained Lighter
- · Smoother Smoking
- Instant Operation
- · Easy to use

The Vape-or-Smoke is made out of the highest quality metals and polymers in the industry. The polymers (plastics) we use are specially compounded for us by an American manufacturer to ensure consistency, and our metal components are machined to meet aerospace tolerances. The mouthpiece is made from an FDA approved polymer for your safety. The refillable butane lighter has been manufactured for us to provide a reliable, concentrated high temperature jet flame that allows for heated air instantly. After assembly in our facility, the Vape-or-Smoke is subjected to a series of quality control tests to ensure a high quality product. U.S. and international patents pending.

The Vape-or-SmokeTM works by passing heated air through the user's choice of tobacco or herbs.



Before your first use, we recommend venting the lighter of all air (See page 15)

1st Position

Step 1

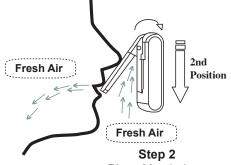
Ensure unit is clean and filled with **APPROVED** butane. (See page 15)
Using your thumb, push bowl away from unit.
Load bowl with your favorite tobacco or herbal blend and close cover.
Hold Vape-or-Smoke™ in preferred hand and use the index finger to roll

Hold Vape-or-Smoke™ in preferred hand and use the index finger to roll the Mouthpiece Boss back to unlock mouthpiece.

> NOTE: Pack bowl loosely for maximum air flow



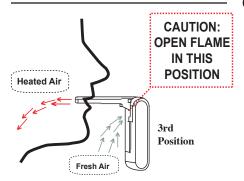
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Place Mouthpiece into mouth and begin inhaling.
Pull the unit downward to ignite the lighter.

NOTE: Once you stop inhaling, the flame should extinguish.

(This is a safety feature)



Step 3

Continue inhaling. Pay attention to the temperature of the vapor. When your tobacco/herbal blend in the bowl is at the right temperature, move the mouthpiece back to the second position. This will allow you to inhale without the flame.



Lighter:

A high performance butane jet lighter flame is directed at holes in front of a specially designed bowl.



To adjust the lighter, use a small flathead screwdriver. Turn clockwise to reduce flame, counterclockwise to increase flame. Caution: The safety in jet lighters can be delicate, adjust in small increments and test. For best performance we strongly recommend using the following premium butane: Vector*, Colibri*, or Dunhill*

Bowl:

The holes on the face of the bowl have been carefully designed to work as a flame arrestor. This allows air to pass through the holes collecting the heat from the flame without having flame enter the bowl. The heated air is



then passed through the contents of the bowl extracting the essential oils. Also, the stem of the bowl has been designed to take the majority of particles that may pass through a screen and deposit them into the ashcatcher. This unique feature produces a much cleaner and cooler smoking experience.

Pawl:

This piece triggers the lighter. Proper placement when reassembling is important for correct operation.



Ashcatcher:

The ashcatcher of the Vape-or-Smoke has been designed to capture the majority of small particles that have passed through the pipe



screen. This reduces irritation to the throat and lungs.

Mouthpiece:

The mouthpiece features a 90 degree turn when engaged during



use. This design helps diminish the amount of particles inhaled, once again reducing irritation to the throat and lungs.

Screen:

Using a screen will help reduce particle buildup and frequency of cleanings.



Additional Parts





Chassis

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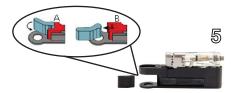




For further questions regarding disassembly of the unit, please visit our website www.vapeorsmoke.com.





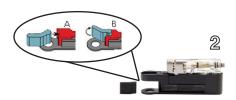






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For further questions regarding assembly of the unit, please visit our website www.vapeorsmoke.com.







IMPORTANT!

Regular cleaning of your Vape-or-SmokeTM will ensure optimum performance.

- After disassembly set lighter aside to prevent contact with any solvents.
- 2. Soak bowl, mouthpiece and ashcatcher in Isopropyl Alcohol or your preferred cleaning solution for 5-10 minutes.
- 3. Remove parts and rinse with water.
- 4. Clean and dry parts with paper towel or cotton swab.
- 5. Clear air passages.
- Using cloth or paper towel wipe down chassis and cover, removing any dirt.
- 7. Reassemble and enjoy!

Note: If mouthpiece sticks or becomes difficult to open, your Vape-or-Smoke needs to be cleaned.

We recommend using rubber gloves and safety glasses while using cleaners or solvents.

• The lighter will not light or flame will not stay lit while inhaling

Solution:

- 1. Has the device been cleaned recently? If not, please follow cleaning instructions on page 13.
- Check to see if fuel has run out. Please see page 15 for venting and refueling procedure.
- Are you using the recommended butane? If not please vent and refill with approved butane only! See page 15.
- Be sure to inhale before igniting lighter. Please refer to basic instructions on Page 4 for proper use.
- Make sure Pawl is inserted correctly. See page 11 for assembly instructions.
- Make sure bowl is inserted correctly, with bowl holes facing lighter. See page 12 for assembly instructions.
- Lighter may need to be adjusted. See page 7 for adjustment instructions.
- · Mouthpiece is stuck and hard to open

Solution:

Remove the cover, lighter and pawl and set them aside. Soak the remaining pieces in isopropyl alcohol for 30 minutes or until they can easily be disassembled.

· Ashcatcher is stuck

Solution:

Remove contents and screen from the bowl. Insert a poker into the bowl hole and dislodge the ashcatcher.



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Use extreme caution when venting or filling your Vape-or-Smoke™.

Butane fuel is extremely flammable. Liquid butane is very cold.



Venting your Vape-or-Smoke

1. Using the end of the poker, depress the gas valve and expel all the gas and air from the lighter until hissing sound stops. Note: while venting, stay clear of open flame. Be sure to keep hands clear and point gas valve away from your face.

Refilling your Vape-or-Smoke

For best performance we recommend using the following premium butane: Vector*, Colibri*, or Dunhill*

- 1. Hold the lighter with gas valve pointing up 2. With other hand hold refill can upside down
- 2. With other hand hold reilli can upside dov
- 3. Align refill nozzle with gas valve
- Push refill nozzle into lighter refill valve until lighter is full. This should take no longer than 5 seconds
- 5. Wait until lighter reaches room temperature before igniting, approximately 5-10 minutes

- Originally designed for skiing and snowboarding, the Vape-or-Smoke will fit neatly inside your glove. If you decide to pocket your Vape-or-Smoke, it was also designed to be used without removing your glove
- For those travelling to higher altitudes: once you reach your destination we recommend venting and refilling the Vape-or-Smoke before use (See page 15). If this cannot be done we recommend changing the flame to a lower setting
- Make sure cover is aligned properly when assembling your Vape-or-Smoke
- Parts should not be forced together. If so, damage to the device may occur
- The lighter is not meant to stay lit for long periods of time. This may occur if your Vape-or-Smoke needs to be cleaned. If flame remains lit while not in use, simply blow out the flame. Wait until the Vape-or-Smoke has cooled down, disassemble and thoroughly clean



Notes & Recommendations

- The polymers used in the Vape-or-Smoke are designed to the highest standards, however all polymers can overheat and degenerate when exposed to excessive flame!
- Parts are available from your local retailer, or if you prefer, visit us online at www.vapeorsmoke.com

Elemental Technologies, LLC is not responsible for any mishaps that arise from use of product(s) purchased from Elemental Technologies, LLC. Due to the hazardous nature of some of the items Our Company sells, we encourage customers to handle their items with proper care and to read all instructions on use. We are not responsible for misuse, injuries that result from misuse or proper use and property damage that results from misuse or proper use. We will handle refund and warranty claims on properly used items purchased from Elemental Technologies, LLC. We will not accept returns or honor refund requests for items that are not in unscratched, unused conditions. Defective units will be forwarded to the appropriate manufacturer who will handle the issue at their discretion, compliant to the manufacturer's warranty.



DISCLAIMER OF WARRANTIES AND LIMITATION OF LIABILITIES

Vape-or-Smoke is sold on an "as is" and as available basis. Elemental Technologies, LLC makes no representations or warranties of any kind, express or implied, as to the operation of this product. You expressly agree that your use of the Vape-or-Smoke product is at your sole risk.

To the full extent permissible by applicable law, Elemental Technologies, LLC disclaims all warranties, express or implied, including, but not limited to, implied warranties of merchantability and fitness for a particular purpose. Elemental Technologies, LLC will not be liable for any damages of any kind arising from the use of Vape-or-Smoke products, including, but not limited to direct, indirect, incidental, punitive, and consequential damages. Certain state laws do not allow limitations on implied warranties or the exclusion or limitation of certain damages. If these laws apply to you, some or all of the above disclaimers, exclusions, or limitations may not apply to you, and you might have additional rights.

The statements on these instruction pages have not been evaluated by the Food and Drug Administration. The product listed is not intended to diagnose, treat or cure any disease. This manual is for informational purposes only. We are not advising or prescribing tobacco or herbs for any specific medical condition or for any specific use.

Applicable Law

By purchasing the Vape-or-Smoke product you agree that the laws of the state of Washington without regard to principles of conflict of laws, will govern these Conditions of Use and any dispute of any sort that might arise between you and Our Company or its associates.



Any dispute relating in any way to your visit to Our Company or to products you purchase through Our Company shall be submitted to confidential arbitration in Washington, except that, to the extent you have in any manner violated or threatened to violate Elemental Technologies, LLC's intellectual property rights, Elemental Technologies, LLC's may seek injunctive or other appropriate relief in any state or federal court in the state of Washington, and you consent to exclusive jurisdiction and venue in such courts. Arbitration under this agreement shall be conducted under the rules then prevailing of the American Arbitration Association. The arbitrators award shall be binding and may be entered as a judgement in any court of competent jurisdiction. To the fullest extent permitted by applicable law, no arbitration under this Agreement shall be joined to an arbitration involving any other party subject to this Agreement, whether through class arbitration proceedings or otherwise.

