



ITEM# 168889

# 15-Lb. Vertical Sausage Stuffer

## USER'S MANUAL



**Read carefully and understand all ASSEMBLY AND OPERATION INSTRUCTIONS before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.**

**MADE IN CHINA**

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For technical questions and replacement parts, please call 1-800-222-5381.

Thank you very much for choosing a Northern Industrial™ product!

For future reference, please complete the owner's record below:

Model: \_\_\_\_\_ Purchase Date: \_\_\_\_\_

Save the receipt, warranty and these instructions. It is important that you read the entire instruction sheets to become familiar with this product before you begin using it.

This machine is designed for certain applications only. It is strongly recommended that this machine is not modified and/or used for any application other than that for which it was designed. If you have any questions relative to a particular application, DO NOT use the machine until you have first contacted Northern Industrial to determine if it can or should be performed on the product.

Before using this product, please read the following instructions carefully.  
Keep away from children.

## **Features and Technical Specifications:**

Capacity: 15 lbs.

Comes with 3 plastic tubes: 3/4", 7/8" & 1-1/4"

## **Operating Instructions**

1. Clean all parts with soap and water; affix stuffing tube (16).
2. Attach the handle (10) with screw (11), and turn the handle counter-clockwise so that the piston (3) rises up and out of the cylinder (4).
3. Remove the cylinder and fill it with no more than 15 lbs. of meat.
4. Replace the cylinder.
5. Turn the handle clockwise to compress the meat out through the stuffing tube.
6. Repeat steps 3 through 6.

## **Repair and Maintenance**

- ✓ After using the stuffer, disassemble cylinder and piston and wash them thoroughly.
- ✓ Wipe off the entire stuffer, making sure no meat is left anywhere on the unit.

## Parts List

Item No	DESCRIPTION	Quantity (pcs)
1	Frame	1
2	Relief Valve	1
3	Piston	1
3a	O-ring180*5.3 GB3452.1-92	1
4	Cylinder	1
5	End Nuts	1
6	Nut 7/8"-16	2
7	WasherGasketGB/T93 22	2
8	Washer Gasket	2
9	Base	1
10	Handle	1
11	Screw	1
12	Pinion Gear	1
13	Copper Washer	1
14	Main Gear	1
15	Threaded rod Tr25*12(p6)	1
16	3set Stuffer	3(Accessory)

Diagram

