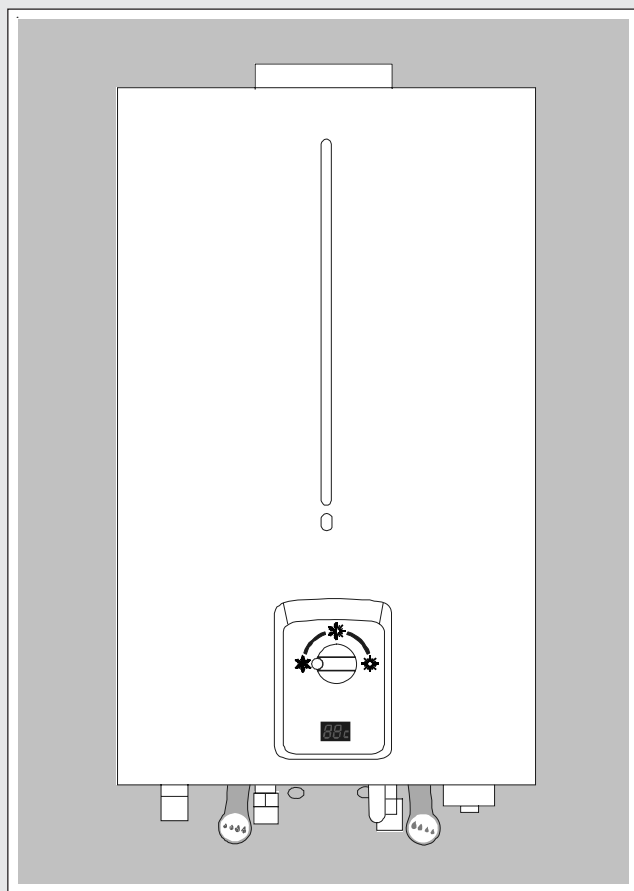


Unical®

IDRONIK TN 14

***Instantaneous gas
water heater, type B.***



INSTRUCTIONS FOR INSTALLER, USER AND SERVICE MAN

Warning: this manual contains instructions to be used exclusively by the installer and/or a competent person in accordance with the current laws in force.

The end user MUST not make any alterations to the water heater.

Failure to follow the instructions indicated in this manual, which is supplied with the appliance, could cause injury to persons, animals or damage to property. UNICAL shall not be held liable for any injury and/or damage.

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1

GENERAL INFORMATION

1.1 - SYMBOLS USED IN THIS GUIDE

When reading this guide particular care has to be given to the parts marked with the following symbols:



DANGER!
Indicates serious danger for your personal safety and for your life



WARNING!
Indicates a potentially dangerous situation for the product and the environment



NOTE!
Suggestions for the user

1.2 - CORRECT USE OF THE APPLIANCE



The water heater IDRONIC has been designed utilizing today's technology and in compliance with the current safety regulations. However, following an improper use, dangers could arise for the safety and life of the user or of other people, or damage could be caused to the appliance or other objects. The appliance is designed for the domestic hot water production. Any other use of this appliance will be considered improper. UNICAL declines any responsibility for any damages or injuries caused by an improper use; in this case the risk is completely at the user's responsibility. In order to use the appliance according to the scopes it was designed for it is essential to carefully follow the instructions indicated in this guide.

1.3 - WATER TREATMENT



- The hardness of the mains water supply conditions the frequency with which the heat exchanger is cleaned.
- In hard water areas where the main water can exceed 15°f total hardness, a scale reducing device is recommended. The choice of this device has to be made taking into consideration the characteristics of the water.
- In order to improve the resistance to lime scale it is recommended to adjust the domestic hot water temperature as near as possible to the one you really require.
- We recommend you to check the state of cleanliness of the heat exchanger at the end of the first year and subsequently, on the basis of the lime scale found, this period can be extended to two years.

1.4 - INFORMATIONS TO BE HANDED OVER TO THE USER



The user has to be instructed on the use and operation of his D.H.W. system, in particular:

- Hand over these instructions to the end user, together with any other literature regarding this appliance, placed inside the envelope contained in the packaging. **The user has to keep these documents in a safe place in order to always have them at hand for future reference.**
- Inform the user on the importance of air openings and of the flue outlet system, stressing the fact that it is absolutely forbidden to make any alterations to the appliance.
- Inform the user how to adjust the correct water temperature in order to save energy.
- Remind the user that, in compliance with the rules in force, a comprehensive control and service of the appliance must be performed in compliance with prescriptions and with the frequency indicated by the manufacturer.
- If the appliance is sold or transferred to another owner or if the present user moves home and leaves the appliance installed, ensure yourself that the manual always follows the appliance so that it can be consulted by the new owner and/or installer.

Failure to follow the instructions indicated in this guide, which is supplied with the appliance, could cause injury to persons, animals or damage to property. The manufacturer shall not be held liable for any such injury and/or damage.

General information

1.5 - SAFETY WARNINGS



Warning!

The appliance must not be used by persons with limited capacities, physical, mental and sensory. These persons must be previously instructed and watched during the operations of transition.



WARNING!

The installation, adjustment, and servicing of this appliance must be carried out by a competent person and installed in accordance with the current standards and regulations. Failure to correctly install this appliance could cause injury to persons, animals or damage to property. The manufacturer shall not be held liable for any injury and/or damage.



DANGER!

Servicing or repairs of the appliance must be carried out by UNICAL authorised service technicians; UNICAL recommends drawing up a service contract. Bad or irregular servicing could compromise the safe operation of the appliance, and could cause injury to persons, animals or damage to property for which UNICAL shall not be held liable.



Modifications to parts connected to the appliance

Do not carry out any modifications to the following parts:

- the boiler
- to the gas, air, water supply pipes and electrical current
- to the flue pipe, safety relief valve and its drainage pipe
- to the constructive components which influence the appliance's safe operation



WARNING!

When tightening or loosening the screw pipe connections, use only adequate fork spanners. The improper use and/or the use of inadequate equipment can cause damages (for example water or gas leakages).



WARNING!

Indications for appliances operating with propane gas

Ensure yourself that before installing the appliance the gas tank has been purged.

For a correct purging of the tank contact the liquid gas supplier or a competent person who has been legally authorized.

If the tank has not been correctly purged problems could occur during ignition.

If this occurs contact the liquid gas tank's supplier.



Smell of gas

If you smell gas follow these safety indications:

- Do not turn on or off electrical switches
- Do no smoke
- Do not use the telephone
- Close the main gas tap
- Open all windows and doors where the gas leakage has occurred
- Inform the gas society or a company specialized in installing and servicing heating systems



Explosive and easily inflammable substances

Do not use or leave explosive or easily inflammable material (as for example: petrol, paint, paper) in the room where the appliance has been installed.

1.6 - DATA BADGE

CE marking

The CE marking certifies that the appliance complies with:

- The essential safety requirements of the relevant gas appliances directive 2009/142/EC.



The label is positioned on the external part of the frontal shell (to the left side).

Unical		CE	①
Model	②		
S.N°	③		
Types	④		
PIN	⑤	NOx	⑥
A Domestic hot water	Pn	⑦	kW
	Qmax	⑧	kW
	Pw	⑨	bar Tmax ⑩ °C
B Electrical Power supply			
⑪	V	Hz	⑫ W
IP class: ⑬			
C Factory setting			
⑭	mbar	<input type="checkbox"/>	
	mbar	<input type="checkbox"/>	
	mbar	<input type="checkbox"/>	
	mbar	<input type="checkbox"/>	
	mbar	<input type="checkbox"/>	
	mbar	<input type="checkbox"/>	
	mbar	<input type="checkbox"/>	
	mbar	<input type="checkbox"/>	
D Countries of destination			
⑮	⑯	⑰	
⑱			

KEY:

- 1 = CE surveillance Notified Body
- 2 = Appliance model
- 3 = (S.N°) Serial Number

- 4 = Approved smoke evacuation types
- 5 = P.I.N. Product Identification Number
- 6 = (NOx) NOx class

A = Features of the D.H.W. circuit

- 7 = (Pn) Nominal Output
- 8 = (Qmax) Nominal max. input
- 9 = (PW) Max. D.H.W. Working Pressure
- 10 = (T max) Max. D.H.W. Working Temperature

B = Electrical Data

- 11 = Electrical supply
- 12 = Electrical consumption
- 13 = Protection degree

C = Factory settings

- 14 = Adjusted for gas type X

D = Destination countries

- 15 = Direct and indirect destination countries
- 16 = Gas category
- 17 = Feeding pressure

- 18 = Space for national marks

General information

1.8 - GENERAL WARNINGS

This instruction manual is an integral and indispensable part of the product and must be retained by the user.

Please read carefully the instructions contained in this manual as they provide important indications regarding the safe installation, use and servicing of this appliance.

Keep this manual in a safe place for future reference.

The installation and servicing must be carried out in accordance with the regulations in force according to the manufacturer's instructions and by legally competent authorized persons.

The installations for the domestic hot water production MUST be build, in their entirety, with materials (taps, pipes, fittings, etc.) approved for drinkable water.

By a competent person, we imply a person who has a specific technical qualification in the field of components for central heating systems for domestic use, domestic hot water production and servicing. The person must have the qualifications foreseen by the current laws in force.

A wrong installation or a bad servicing could cause injury to persons, animals or damage to property. The manufacturer shall not be held liable for any such injury and/or damage.

Before carrying out any cleaning or servicing turn off the electrical supply to the boiler by means of the ON/OFF switch and/or by means of the appropriate shutdown devices.

In the event of failure and/or faulty functioning of the appliance, switch off the appliance. Do not attempt to make any repairs: contact qualified technicians.

Any repairs must be carried out by Unical authorized technicians and using only original spare parts. Non-observance of the above requirement may jeopardize the safety of the appliance and cause the expiring of the guarantee.

To guarantee the efficiency and correct functioning of the appliance it is indispensable to have the appliance serviced annually by a qualified person.

If the water heater remains unused for long periods, ensure that any dangerous parts are rendered innocuous.

Before putting again into service an appliance which has been unused for a certain time, proceed to rinse the domestic hot water circuit, making the water flowing for the time necessary to draw the full content of the domestic circuit.

If the appliance is sold or transferred to another owner or if the present user moves home and leaves the appliance installed, ensure yourself that the manual always follows the appliance so that it can be consulted by the new owner and/or installer.

Only original accessories must be used for all appliances supplied with optionals or kits (including electrical ones). This appliance must be used only for the purposes for which it has been expressly designed. Any other use shall be considered incorrect and therefore dangerous.

2

TEHNICAL FEATURES AND DIMENSIONS

2.1 - TECHNICAL FEATURES

The water heater **IDRONIK TN 14** is an appliance operating on gas, with atmospheric burner and ultra-flat wet chamber heat exchanger which distinguishes for its extremely reduced depth: only 15 cm.

IDRONIK TN 14 has an input of 25 kW;

This appliance is of category II_{2H3P}.

The gas water heater **IDRONIK TN** is complete with all the safety and control devices foreseen by the relevant Standards.

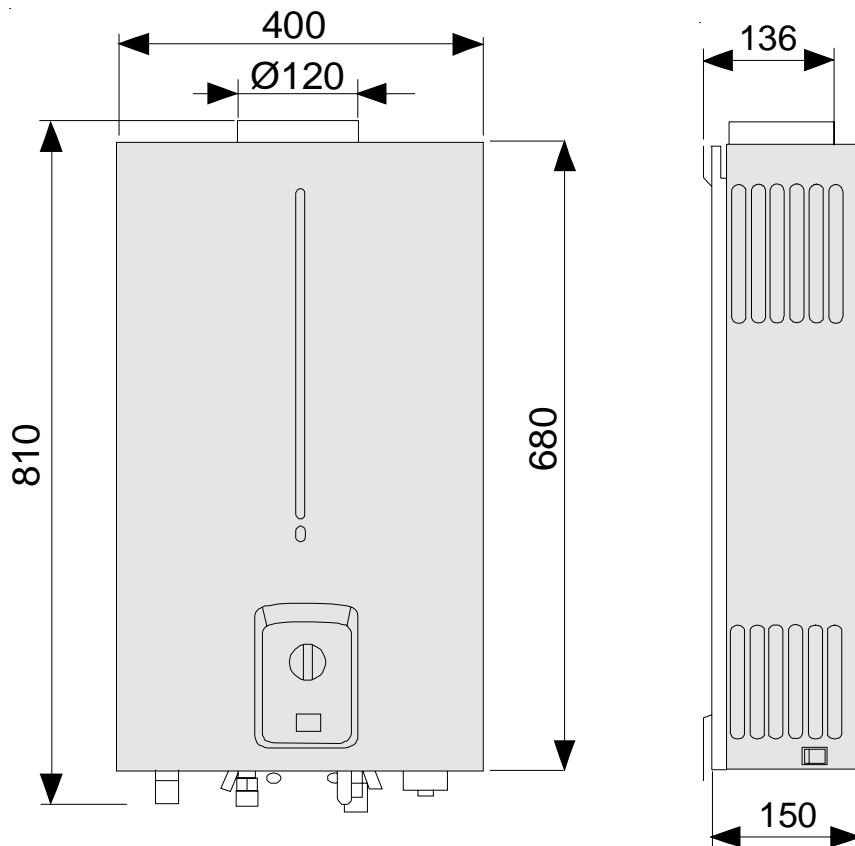
Furthermore it complies with:

- Gas Appliances Directive 2009/142/EC
- ElectroMagnetic Compatibility Directive 2004/108/EC
- Low Voltage Directive 2006/95/EC

COMPONENTS DESCRIPTION:

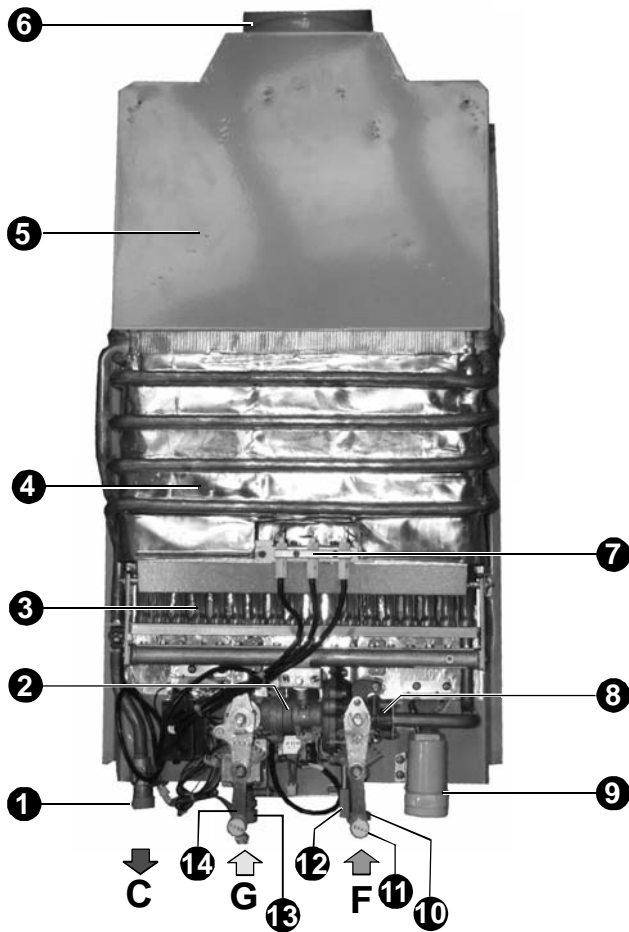
- Atmospheric burner
- Ultraflat wet chamber heat exchanger
- Gas valve;
- Battery ignition;
- D.H.W. flow rate adjuster;
- Flame output adjuster;
- Seasonal selector;
- Temperature shown on the display.

2.2 - DIMENSIONS



Technical features and dimensions

2.3 - MAIN COMPONENTS



- 1 D.H.W. outlet 1/2"
- 2 Gas valve
- 3 Burner
- 4 Heat exchanger
- 5 Combustion chamber
- 6 Flue outlet Ø 120
- 7 Ignition/ionisation electrode
- 8 Flow switch
- 9 Batteries room
- 10 Cold water inlet 1/2"
- 11 Water flow rate adjuster
- 12 Water heater drain cock
- 13 Gas inlet 1/2"
- 14 Flame output adjuster

2.4 - OPERATIONAL DATA

IDRONIK TN 14

Nominal input Qn	kW	25
Minimum input	kW	12,5
Nominal output Pn	kW	22,9
Minimum output	kW	11,0
Efficiency at nominal load	%	91,5
Efficiency at partl load	%	90
Gas type		2H (G20) - 3P (G31)
Category		II2H3P
Nominal gas feeding pressure	mbar	20 (G20) - 37 (G31)
Burner nozzle N. Off		18
Burner nozzle Ø	mm	0,95 (G20) - 0,63 (G31)
Smoke evacuation type		B11 (bs)

(*) if the gas supply pressure exceeds 37 mbar it is necessary to install a gas pressure regulator

2.5 - GENERAL FEATURES

D.H.W. drawing range	l/min.	da 3 a 14
D.H.W. production with Δt 25 K	l/min.	14
Minimum water pressure	bar	0,5
Maximum water pressure	bar	10
Minimum water temperature	°C	35
Maximum water temperature	°C	60
Electrical supply Tension/Frequency	V	2 x 1.5 V
Fuse on the electrical supply	A	N.A.
Max. absorbed output	W	N.A.
Protection degree	IP	-
Dry weight	kg	15
Water connection dia.	Ø	1/2"
Gas connection dia.	Ø	1/2"
Flue diameter	Ømm	120
Ignition method		battery

3

INSTALLATION ISTRUCTIONS

3.1 - GENERAL WARNINGS



WARNING!

This appliance has to be destined for the use for which it has been expressly designed.

Any other use shall be considered improper and therefore dangerous.

This appliance is designed to heat water at a temperature inferior to boiling point at an atmospheric pressure.



WARNING!

The appliance must be installed only on a vertical flat wall, made of non combustible material.

The appliance must be positioned so that at least the minimum operational and servicing clearances are provided.



Before installing the appliance the following points have to be carried out by a competent engineer:

a) The whole system should be thoroughly flushed in order to remove any residual dirt or grime which could compromise correct water heater operation.

b) Check that the appliance has been preset for operating with the gas type available. This is verifiable via the indication on the packaging and on the data badge;

c) Check that the chimney/flue pipe has an adequate draught, does not have any constrictions, and that no other appliance's flue outlets have been fitted, unless the chimney is serving more than one heating appliance, according to the specific standards and regulations in force. The connection between the boiler and chimney/flue outlet can be made only after this verification has been carried out.



WARNING!

This manual has been edited following the prescriptions and definitions adopted by the European Standards.



WARNING!

In rooms where aggressive vapours or dust are present the appliance must operate independently from the air present in the appliance's location room!



WARNING!

The appliance must be installed by a qualified engineer, who complies to the technical professional rules in force and whom, under his own responsibility, guarantees the compliance of the standards according to the latest regulations.

Instruction for the installer

3.2 - STANDARD CODES FOR INSTALLATION

IDRONIK TN is of the gas category II_{2H3P}.

The appliance must be installed in compliance to the instructions contained in this manual.

The installation must be carried out by a competent qualified engineer, whom will assume the responsibility of complying to all the local and/or national regulations published in the official publications, as well as all the applicable codes of practice.

The installation must be carried in accordance to the codes of practice, the national and local regulations and the requirements in force.

The appliance must be installed, commissioned and serviced according to the regulations in force. This is also valid for the hydraulic system, the flue outlet system and the location room.

3.3 - PACKAGING

The **IDRONIC TN** water heater is supplied fully assembled in a strong cardboard box.



After having unpacked the boiler check that it is intact and undamaged.



Keep the packaging material (cardboard box, plastic bags, polyester protection etc.) **out of the reach of children as they can be dangerous.**

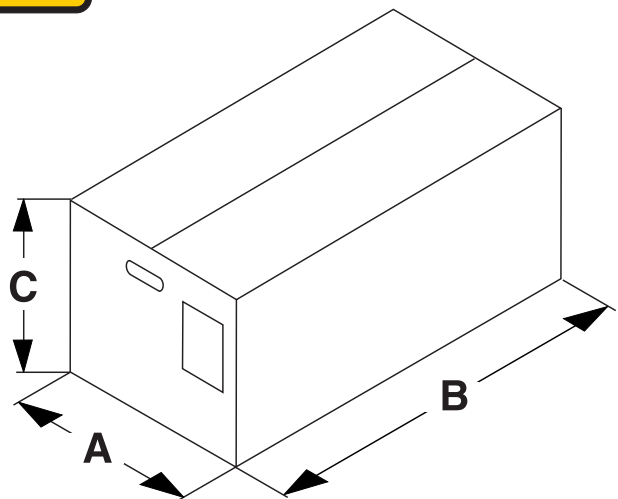
UNICAL refuses all liability for injury to persons, animals or damage to property deriving from not having respected the above mentioned recommendations.

In the packaging, in addition to the water heater, you can also find the following contents:

- This installation and servicing and user's manual
- The Warranty card
- Nr. 2 spare parts request coupons



DO NOT DISPERS IN THE ENVIRONMENT



A = 450

B = 825

C = 210

3.4 - WATER HEATER LOCATION

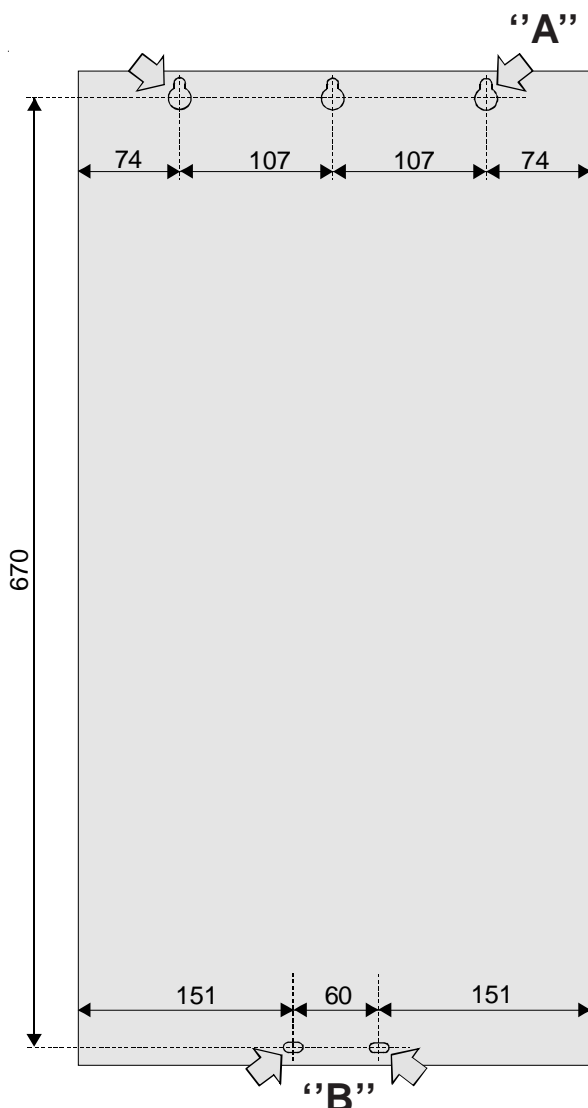
When selecting the position for the installation of the boiler please comply to the following safety requirements:

- Fit the appliance in rooms protected from frost;
- The appliance cannot be operated in rooms where aggressive vapours or dust are present;
- The appliance must be installed exclusively on a vertical and solid wall, capable of adequately supporting the weight of the water heater;
- The wall must not be made of flammable material;
- Leave on each side of the appliance a clearance of 50 mm, at least 200 mm on the upper side and 400 mm on the lower side in order to allow easy service works.



WARNING
The water heater is not suitable for outdoor installation.

HOW TO FIT THE APPLIANCE TO THE WALL



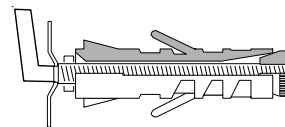
3.5 - WATER HEATER INSTALLATION

Before connecting the water heater the following requirements must be carried out by competent and qualified engineers:

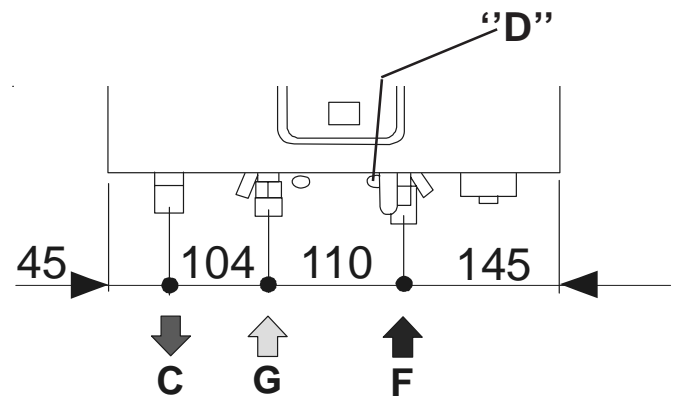
- The system is flushed out with water in order to eliminate any solid element which could reach the water exchanger and affect the proper running of the water heater;
- Check that the appliance has been preset for operating with the gas type available. This is verifiable via the indication on the packaging and on the data badge;
- Check that the chimney/flue pipe has an adequate draught, does not have any constrictions, and that no other appliance's flue outlets have been fitted, unless the chimney is serving more than one heating appliance, according to the specific standards and regulations in force. The connection between the boiler and chimney/flue outlet can be made only after this verification has been carried out.

For the fitting of the appliance:

- Determine the position of the fixing holes (upper position) of adequate diameter and use the two expanding hooks as shown



- Hung the appliance and fix it using expanding screws "B" in the lower part.
- Mark the positions for gas and water connections.



- A Gas connection - 1/2"
- B D.H.W. Outlet connection - 1/2"
- C D.C.W. Inlet connection - 1/2"
- D Pressure relief valve drain pipe

In correspondence to the pressure relief valve provision should be made to install a discharge pipe with a funnel and a siphon which lead to an adequate drainage.

The drainage has to be controllable by sight.



WARNING!
If this precaution is not taken it could lead to injury to persons, animals or damage to property. The manufacturer shall not be held liable for any such injury and/or damage.

Instruction for the installer

3.6 - GAS CONNECTION



DANGER!

The gas connection must be carried out only by a qualified engineer who will have to respect and comply to the regulations in force and to the requirements indicated by the local gas supplier. An incorrect installation could cause injury to persons, animals or damage to property. The manufacturer shall not be held liable for any injury and/or damage.



Before installing the boiler it is recommended to thoroughly clean all the fuel feed pipework in order to remove any eventual residual grime which could compromise the boilers correct functioning.



If you smell gas:

- a. Do not turn on or off electrical switches, use the telephone or any other object which can provoke sparks;
- b. Open all doors and windows in order to allow fresh air to enter and purify the room;
- c. Close all gas cocks;
- d. Contact a service engineer, qualified installer or the gas supply company.



As a safety measure against gas leaks, Unical recommends installing a surveillance and protective system composed of a gas leakage detector combined with an on-off solenoid valve fitted on the gas supply line.

The gas supply pipe must have a section which is identical or greater than the one used on the boiler and must assure a correct gas pressure.

It is however important to comply with the National or Local Installation Standards.

Before commissioning an internal gas distribution system and therefore before connecting it to the gas meter, the complete installation must be tested for gas soundness. If any part of the system is concealed from view the gas soundness test must be carried out before covering the pipes.

Before connecting the pipework the system must be tested with air or inert gas at a pressure of at least 100mbar.

Before commissioning the boiler ensure that the following operations are carried out:

- Open the gas meter cock and vent the air contained in the piping and subsequently proceed to vent device by device.
- Check, with the gas cock turned off, that there are no gas leaks. During the 2nd quarter of the hour from the start of the test, no pressure reduction should be detected by the pressure gauge. Any gas leaks must be found by using only water soap solutions, or an equivalent product, and eliminated. **Never look for gas leaks using a naked flame.**

3.7 - WATER CONNECTIONS



WARNING!

Before connecting the water heater to the water supply and distribution system we recommend that the system is flushed out with a product suitable for human use in order to eliminate any metallic tooling or brazing residues, oil and grime which could reach the exchanger and affect the proper running of the water heater.

Non-observance of these instructions could cause injury to persons, animals or damage to property. The manufacturer shall not be held liable for any such injury and/or damage.

The hot water distribution pipe and the cold water supply pipe have to be connected to the relevant 1/2" connections **C** and **F** as shown on page 11.

It is suggested to fit a gate valve at the inlet of cold water.



The water supply pressure has to be within 1 and 4 bar. In case of pressure higher than 5 bar we suggest to fit a pressure reducing valve.



WARNING!

The hardness of the feeding water conditions the descaling frequency of heat exchanger. Depending on the hardness of the feeding water it must be taken into consideration the installation possibility of dosing devices of products for human use for the treatment of the domestic water.

When the water hardness is higher than 15°f the water treatment is always suggested.



Ascertain that the water pipes are not used as earthing of the electrical or telephon installations. They are not absolutely suitable for this use. In a short time this could cause serious damage to the piping and to the water heater.

3.8- ROOM VENTILATION REQUIREMENTS

The appliance has to be installed in a convenient room in conformity with the rules in force, and particularly:

NATURAL DRAUGHT APPLIANCES (INSTALLATION TYPE B11bs)

The appliance **IDRONIK TN** is of open combustion chamber type and therefore it must be connected to a chimney.

The combustion air is taken directly from the room in which the appliance is installed.

The installation room can be directly ventilated (i.e: the air is taken directly from the outside) or indirectly ventilated (in this case the combustion air is taken from the adjacent rooms), provided the following conditions are complied with:

Direct ventilation:

- The room has to have a ventilation opening of, at least, 6 cm² /kW of installed input (see input table on par. 2.5) and, in no case, lower than 100 cm² and made directly onto an external wall.
- The opening has to be as close as possible to the floor.
- It should not be possible to close it and it should be protected with a grate not reducing its usefull ventilation section.

- A correct ventilation can be obtained also through the addition of more openings, provided the addition of the different sections is not less than that really needed.
- In case it is not possible to make a ventilation opening close to the floor, it will be necessary to increase its usefull section of at least 50%.
- If an open fire is present in the same room it needs an independent air supply, otherwise the installation of a type B appliance is not permitted.
- If in the room there are other devices which need air for their operation (e.g. a wall exhauster) the section of the ventilation opening has to be the properly sized.

Indirect ventilation

In case it is not possible to make a room ventilation opening on an external wall, it is possible to have an indirect ventilation, sucking the air from an adjacent room, making an opening in the lowest part of a door.

This solution is possible only if:

- The adjacent room is not a bed room
- The adjacent room is not a common part of the building and is not a room with fire danger (e.g. a fuel deposit, a garage, etc..).

3.9 - FLUE GAS DISCHARGE SYSTEM

Connection to the chimney

A good chimney is very important for the correct functioning of the boiler; it must therefore conform with the following requirements:

- it must be made from waterproof material and be resistant at the temperature of the flue gas and relative condensate;
- it must have sufficient mechanical strength and low thermal conductivity;
- it must be perfectly sealed to prevent cooling due to parasite air inlets;
- it must be as vertical as possible and the end section must have a chimney cap which guarantees efficient and constant evacuation of the combustion products;
- the chimney must have a diameter not smaller than that of the boiler's draught diverter; for chimneys with a square or rectangular section, the internal section must be 10% larger than the section of the connection duct to the draught diverter.
- starting from the draught diverter, the duct must have a vertical section with a length more than twice the diameter, before getting into the chimney.

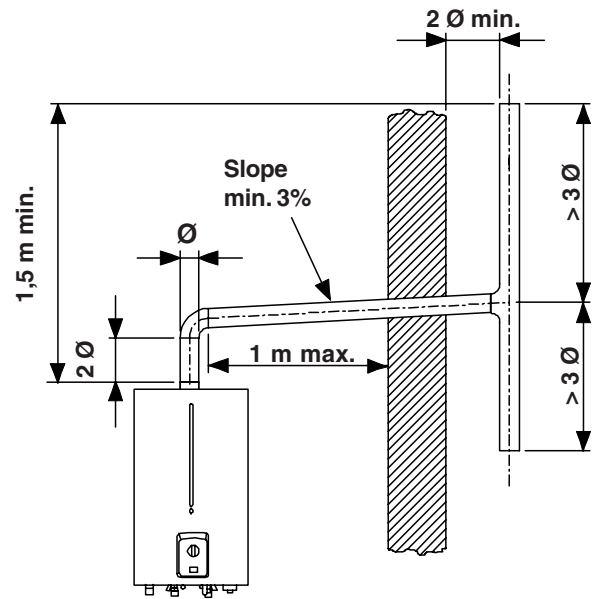
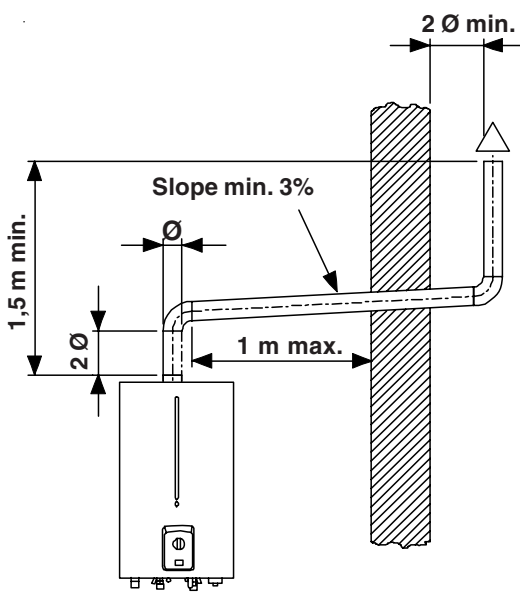
Direct emission into the atmosphere

Natural draught boilers can discharge combustion products directly into the atmosphere using a duct, which goes through the outside walls of the building, connected to a flue exhaust terminal.

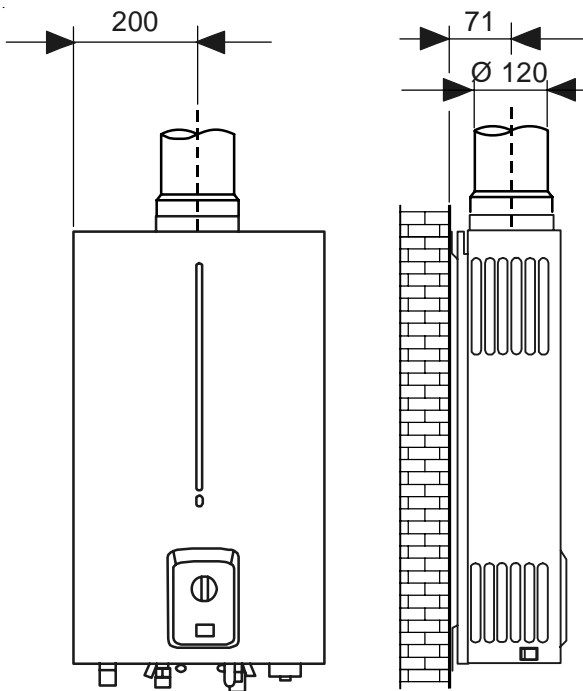
The exhaust duct must also comply with the following requirements:

- the sub-horizontal part inside the building must be as short as possible (no more than 1 m);
- for appliances with vertical discharge, such as boilers **IDRONIK TN**, there must be no more than 2 direction changes;
- it must receive the discharge from a single appliance;
- the part going through the wall must be protected by a sheath duct; the part of the sheath duct facing the inside of the building must be sealed and the part facing outwards must be open;
- the final section, on which the draught terminal will be fixed, must protrude from the wall of the building for a length of at least twice the diameter of the duct;
- the draught terminal must overlap the connection to the boiler by at least 1.5 m (see following figure).

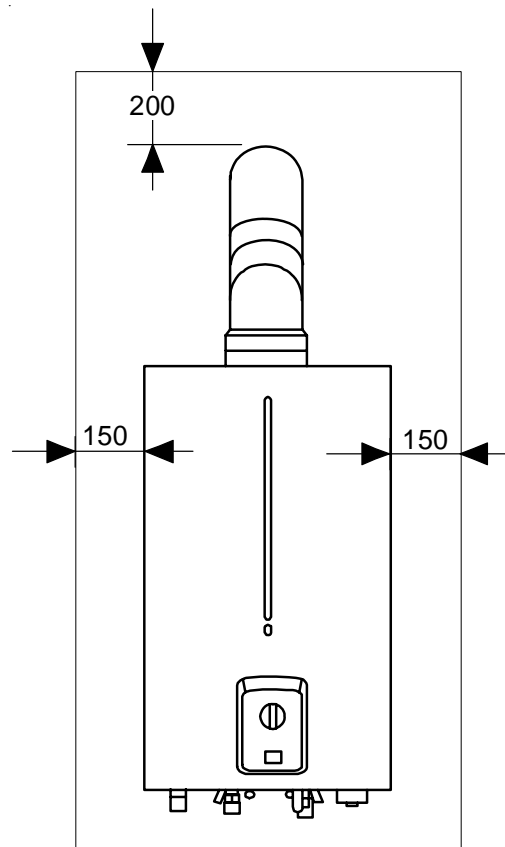
Instruction for the installer



DIMENSIONS FOR THE CONNECTION OF THE SMOKE EVACUATION DUCT



MINIMUM CLEARANCES



3.10- ELECTRICAL CONNECTIONS

General warnings

The use of any power supplied equipment implies the observance of several fundamental rules, such as:

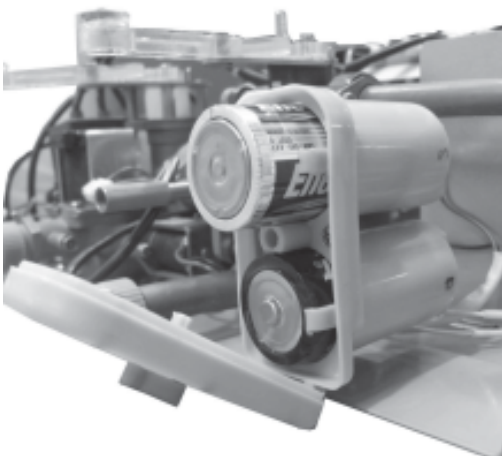
- Do not touch the appliance with any wet part of your body and/or barefooted;
- Do not pull the supply cables;
- Do not expose the boiler to sunlight, rain, etc., unless it is explicitly foreseen;
- Do not permit children or inexperienced people to use the appliance.



The appliance doesn't need to be connected to the electrical supply (230V).

It is fed by two 1.5 V batteries type D - LR20 - E95 - AM1

Ignition battery housing



3.11 - INITIAL LIGHTING

Preliminary checks



Before the initial lighting of the water heater it is suggested to check:

- the installation is in conformity with the relevant applicable standards;
- the coaxial duct for the air intake and smoke evacuation is properly fitted;
- gas feeding pipe properly sized for the flow rate necessary to the appliance;
- the feeding gas cock is turned on;
- the soundness of the gas supply;
- the external main switch is turned on; ';
- the outlet of the safety valve "D" is connected to the swage.
- there are no water leaks;
- the ventilation conditions and the minimum clearances, for the completion of the service operation, when the appliance is fitted in between the cabinets or in a cupboard, are guaranteed.

Informations to be passed on to the user

The user must be instructed on the use and operation of his water heater and in particular:

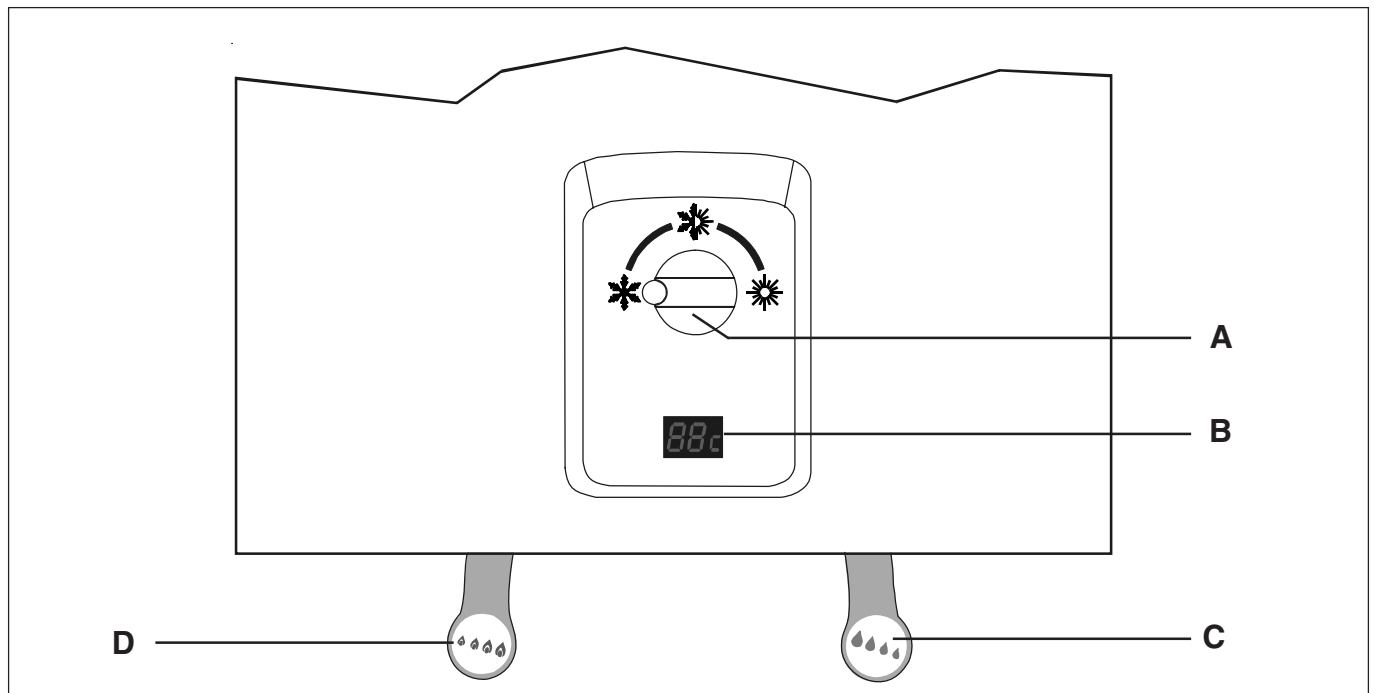
- Hand over to the end user this manual, as well as all the other literature relative to the appliance and placed in the envelope contained in the packaging.

The user must retain this literature for any future reference.

- Remind the user that in order to comply to the regulations in force the water heater has to be inspected and serviced regularly as indicated by the manufacturer.
- Explain and demonstrate to the user the correct temperature adjustment for the economic use of the appliance.
- Remember, that in compliance with regulation, control and maintenance must be performed in accordance with the requirements and the frequency specified by the manufacturer and with the frequency required by the directives of the law.
- If the appliance is sold or transferred to another owner or if the present user moves home and leaves the appliance installed, ensure yourself that the manual always follows the appliance so that it can be consulted by the new owner and/or installer.

4 INSTRUCTIONS FOR THE USER

4.1 - PANEL BOARD



A = Seasonal selector
B = Temperature display

C = Water flow rate adjuster
D = Flame output adjuster

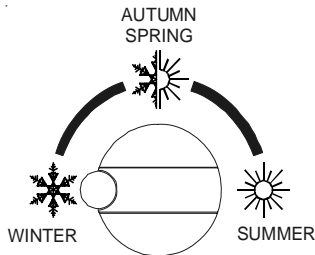
User's operating instructions

4.2 - USEFUL SUGGESTIONS AND SETTING IN OPERATION

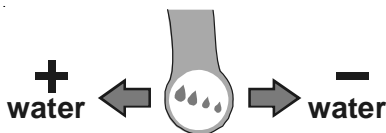
Open the water gate valves

Open the gas cock

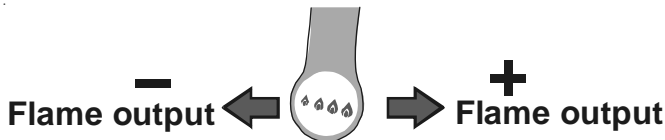
Set the seasonal selector "A" in one of its three positions, according to the actual season.











Adjust the water flow rate selector "C" according to the desired quantity.



Then adjust the flame output selector "D" according to the needs.



Flame output	Water flow rate	Temperature
-  +	+  -	~ 60°C
-  +	+  -	~ 45°C
-  +	+  -	~ 45°C
-  +	+  -	~ 35°C

The minimum settable temperature will be 35°C, maximum settable will be 60°C.

Normally the outlet temperature of the warm water for a shower is about 40°C.



If the water heater has some troubles, verify the following:

- close the water tap and then re-open it
- switch on and off the appliance (open and close a D.H.W. tap): if the water heater continues to get problems, close the gas tap: after some time try to make a new water drawing.



To avoid scorches, when using the appliance, make sure the temperature, shown on the display, is suitable for your use.

Safety precautions



Gas accidents prevention

Make sure the flame extinguishes after the use.

Check the soundness of the gas connections with a soap solution. If a gas leak should be detected open immediately the windows and don't switch on or use electrical appliances, or connect or disconnect plugs from sockets, because flames or sparks can provoke explosions.

If the flame is instable, stop using the water heater and call an authorised technician for repair.

Fire Prevention



In case of lack of ignition or lack of D.H.W. drawing close the gas and water taps.

Don't place onto the water heater towels or clothing.

Don't store flammable substances in the proximity of the water heater.



A too low or too high water pressure can cause an anomalous combustion.

In these cases don't use the water heater up to when the water pressure returns to the normal value.

User's operating instructions



The dust, in time, could cause the lockout of the water heater and compromise the combustion with increase of the carbon monoxide. It is then necessary to call a qualified technician for cleaning and remove the dust and soot every six months in order to make sure the combustion products are evacuated regularly.



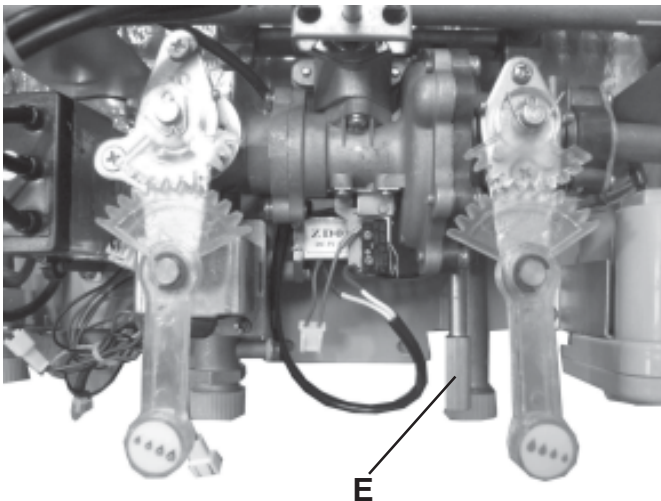
The water heater must be installed vertically.

Freezing prevention



In case of extended periods of operation below zero, it is suggested:

- 1 - Close the cold water tap.
- 2 - Rotate the draining valve "E" and remove it; re-position it when all the remaining water has been completely drained.



PRECAUTIONS:

- When taking a shower, in order to avoid scorching, make sure the water temperature is at an acceptable value.
- After using water at high temperature, in order to avoid scorching at the next use, adjust the water temperature at an acceptable value.

Behaviour in anomalous conditions



In case of noisy combustion, smoke at the outlet or poor combustion, close the gas gate valve, switch off the appliance and contact the service center.

Prevention of scald injury (if the casing is removed)

The qualified technician, after removing the casing, must check the flame via the sight glass.

During this operation it is important to take care and stay at a minimum distance of 300mm.

4.3 - ORDINARY MAINTENANCE

Maintenance

- Clean monthly the water inlet filter.
- Always make sure there are no water leaks.
- Ask a professionally qualified technician for an inspection to the burner, the evacuation system.
- Inspect always the flame inside the water heater for detecting possible anomalous conditions.
- The gas valve is operated by the water pressure; if the water pressure is below 0,5 bar the water heater cannot work.
- **The safety valve drips when the water pressure is too high: it will release some drops in order to reduce the pressure and protect the water heater.**
- When more water drawings are contemporaneous (2 or 3 taps open at the same time) the flow rate of each tap can be reduced or the temperature can decrease.
- The formation of white plumes, with low outer temperature, is normal (white smoke).
- **When the outlet water temperature is too high:**
 - Reduce the temperature by acting on the selector "D" of FLAME OUTPUT; if this is not enough increase the flow rate by acting on the adjuster "C" (WATER FLOW RATE).
- **When the outlet water temperature is too low:**
 - Increase the temperature by acting on the selector "D" of FLAME OUTPUT; if this is not enough reduce the flow rate by acting on the adjuster "C" (WATER FLOW RATE).
 - Select the most convenient type of shower head (multi-function) in order to obtain the best results in terms of temperature and quantity of water.

5

INSPECTION AND MAINTENANCE



Inspection and services, correctly made and at regular intervals, as well as the use of original spare part, are very important for a proper, trouble free operation and for the long lasting of the appliance.



If inspections and maintenance are not regularly performed it can result in material and personal injuries, for which the manufacturer cannot be considered responsible.

For this reason we recommend to stipulate a service contract with an authorised Unical Service Center.

The inspection helps in determining the actual state of an appliance and in comparing it with the optimal state. This happens through measurements, controls and observation.

For a better operation of your appliance in the section 4.3 the suggested maintenance operations are suggested.

Remove the front casing of the appliance.

Once all the service works have been done, perform always the following operations:

- Open the cold water inlet cock (if previously closed).
- Open the gas gate valve.
- Ascertainn the gas and water soundness of the piping.
- Refit the casing front panel.



Instructions for inspection and maintenance

In order to assure for long time the correct operation of your appliance without altering the working conditions of your standard product, only original Unical spare parts have to be used.

Before proceeding with the maintenance operations, follow strictly the following operations:

- Close the gas gate valve upstream the appliance.
- If necessary, and depending on the intervention to be done, close the cold water inlet tap.
- **Remove the front casin of the appliance.**

Once all the service works have been done, perform always the following operations:

- Open the cold water inlet cock (if previously closed).
- Open the gas gate valve.
- Ascertainn the gas and water soundness of the piping.
- Refit the casing front panel.

6

ERROR CODES

Table - Anomalies prospect

Problems Origin of the problem	Solution									
	Lack of flame	Lack of ignition during the hot water drawing	Dangerous combustion	Burner flame with yellow tips	Anomalous smell	Anomalous sound during ignition	High temperature, too hot water	Low temperature, too cold water	Burner ON also without water drawing	
Gas gate valve is closed		●								Open the gas valve
Gas gate valve partially closed	●		●				●			Open completely the gas valve
Air in the gas piping		●								Several opening the water inlet valve until ignition
Gas pressure out of tolerance	High		●			●	●			Call for Service
	Low	●					●			
Hot water tap not completely open		●								Open it completely
Heat exchanger is frozen		●								Use only after defreezing
Water pressure too low	●	●							●	Call service for pressure restoration
Wrong temperature adjusting							●	●		Adjust the temperature properly
Air is not enough	●				●					Check the chimney draught
Faulty electrical supply		●								Replace ignition batteries
Burner is clogged				●	●	●				Call for service
Exchanger is clogged	●			●	●					Call for service
Faulty D.H.W. temperature sensor	●	●					●	●		Call for service
Ignition electrodes in wrong position		●	●							Call for service

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