

WorkCentre® 6400

Color Multifunction Printer



WorkCentre 6400S
A full-featured multifunction printer with automatic 2-sided print/copy/scan capabilities



WorkCentre 6400X
All of the features of the 6400S plus faxing capabilities



WorkCentre 6400XF
Adds 2 input paper trays, finishing and a stand

	WorkCentre 6400S	WorkCentre 6400X	WorkCentre 6400XF
Output Speed			
Color	Up to 32 ppm 8.5 x 11 in. Up to 30 ppm A4 (210 x 297 mm) Up to 26 ppm 8.5 x 14 in.		
Black and white	Up to 37 ppm 8.5 x 11 in. Up to 35 ppm A4 (210 x 297 mm) Up to 30 ppm 8.5 x 14 in.		
Paper Handling - Input			
Duplex Automatic Document Feeder			
Capacity¹	50 sheets		
Sizes	Custom Sizes: 5.8 x 8.3 in. to 8.5 x 14 in. / 148 x 210 mm to 216 x 356 mm		
Weights	12.5 lb. bond to 28 lb. bond (50 to 105 gsm)		
Multipurpose Tray 1			
Capacity¹	100 sheets		
Sizes	Custom Sizes: 3.6 x 5.8 in. to 8.5 x 14 in. (97 x 147 mm to 216 x 356 mm)		
Weights	16 lb. bond to 80 lb. cover (60 to 210 gsm)		

¹ Paper capacities are based on 20 lb/75 gsm stock; capacities will vary with different weight stocks.

WorkCentre 6400

Media Types	Plain paper Bond Letterhead Envelopes Labels Transparencies Postcard Recycled Punched Pre-printed Heavyweight (91 - 150 gsm) Extra Heavyweight (151 - 210 gsm) Gloss (100 - 128 gsm) Heavyweight Gloss (129 - 210 gsm)
Tray 2 (Standard)	
Capacity¹	500 sheets
Sizes	Sizes: 8.5 x 11 in. / A4 (210 x 297 mm)
Weights	16 lb. bond to 24 lb. bond (60 to 90 gsm)
Media Types	Plain paper Bond Letterhead Recycled Punched Pre-printed Archive
Trays 3 and 4 (Standard on 6400XF)	
Capacity¹	500 sheets each
Sizes	Sizes: Letter, Legal, Executive, US Folio, A4, B5 JIS
Weights	16 lb. bond to 24 lb. bond (60 to 90 gsm)
Media Types	Plain paper Bond Letterhead Recycled Punched Pre-printed Archive
Paper Handling - Output	
Standard Output	500 sheets automatic 2-sided
Finishing (Standard on 6400XF)	Stapling: 30 sheets

¹ Paper capacities are based on 20 lb/75 gsm stock; capacities will vary with different weight stocks.

WorkCentre 6400

Print	
First-Page-Out-Time	As fast as 16 seconds
Print Resolution	Up to 2400 x 600 dpi
Memory (Std/max)	1 GB
Processor	800 MHz
Hard Disk Drive	80 GB
Language Support	Adobe® Postscript® 3™ PCL® 5c PCL® 6 PDF 1.6 TIFF JPEG
Connectivity	USB 2.0 (for print only), 10/100/1000 Base-TX Ethernet IPv4 and IPv6
Printing Features	Automatic two-sided Custom page size N-Up Banner sheet Inserts, Covers Booklet creation Mirror image Collation Watermarks Scaling Print Around Sample set Secure print Delayed print Saved print job
Print Drivers	Microsoft® Windows® 2003/XP/Vista Mac OS® X version 10.3 and higher Linux® Turbolinux® 10 Desktop SUSE™ Red Hat® Xerox Global Print Driver™ Xerox Mobile Express Driver™
Font Capability	141 PostScript® fonts 81 PCL® fonts

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Copy	
Document Scanner	Duplex Automatic Document Feeder with 50-sheet capacity
Sides (input:output)	1:1, 1:2, 2:2 and 2:1
Quantity	1 to 999
Resolution	600 x 600 dpi
Concurrency	Concurrent scanning and printing
First-Copy-Out-Time	As fast as 18 seconds
Copy Features	<ul style="list-style-type: none"> Automatic two-sided Collation Reduce/Enlarge 25 to 400 % Lighten/darken Booklet creation Covers Inserts Annotations Bates Stamping Transparency separators Multiple-up Build Job Sample copy Save copy settings
Fax (Available on 6400X and 6400XF)	
Embedded Fax ² , LAN Fax, Internet Fax, Network Server Fax enablement	
Fax Speed	33.6 Kbps
Memory	Uses device memory
Resolution	Up to 600 x 600 dpi (Super Fine) resolution
Compression	MH, MR, MMR
Fax Features	<ul style="list-style-type: none"> Junk fax filter Mailboxes and Polling Secure Fax Delayed Send Speed dials (up to 200) Group dials

² Analog phone line required

WorkCentre 6400

Scan	
Capability	Black-and-white and color scanning
Concurrency	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs
Input Speed	Black-and-white: Scan up to 35 ipm (8.5 x 11) Color: Scan up to 30 ipm (8.5 x 11)
Resolution	600 x 600 dpi 400 x 400 dpi 300 x 300 dpi 200 x 200 dpi 150 x 150 dpi 100 x 100 dpi 72 x 72 dpi
Maximum Scan Area	8.5 x 14 in. / 216 x 356 mm
Network Protocol	FTP HTTP HTTPS SMB
File Formats	PDF Searchable PDF TIFF Multipage TIFF JPEG
Supported Scan Destinations	Scan to Mailbox Scan to Email Scan to File Scan to Home
Scanning Solutions	
Scan to PC Desktop® Personal Edition (1 Seat)	A desktop and server-based offering that provides document imaging, archiving, editing and organization tools <ul style="list-style-type: none"> • ScanSoft PaperPort – image viewing and file management software • ScanSoft OmniPage (for desktop/client installation) – OCR and file format conversion software • Image Retriever – provides fully automated retrieval of scanned images direct from a scan enabled Xerox WorkCentre to individual desktops
Accounting	
Accounting Control	
	Xerox Standard Accounting Network Accounting enablement Job based accounting
Xerox Standard Accounting	
Tracking	Copy, Print, Fax and Scan usage
Accounting	Up to 2499 User accounts Up to 500 General accounts Up to 499 Group accounts
Features	Enable/disable via the web UI or the GUI in tools, admin can manage the feature remotely via the web UI, Data can be exported via a CSV file, user required to enter XSA ID into the print driver when submitting a print job, similar to secure print.

Security	
Security Features	Disk Overwrite Job Overwrite Disk encryption 802.1X Secure Print Authentication Secure Fax
Device Management	
Xerox CentreWare® Web	
	<ul style="list-style-type: none"> • A Web-based server application for network administrators that permits Web browser-based device management from any workstation, whether running Windows or UNIX or any other operating system • Works with any SNMP-managed printer from any manufacturer • Provides help with device discovery and installations, health checks and troubleshooting, and device upgrades, as well as basic accounting and asset management
Xerox CentreWare® Internet Services - Integrated Device Web Page	
Device Status	Web server embedded <ul style="list-style-type: none"> • Tray status/contents • Consumables status
Print Queue Viewing	Complete job print queue management—hold, release, promote and delete
Job Submission	Print-ready files (PS, PCL, TIFF, PDF) Output feature selection
Device Administration	Allows simple, remote installation setting of configuration options and management of the device
Browsers	Windows® XP / 2003 / Vista: Netscape Navigator®, Firefox®, Microsoft® Internet Explorer Macintosh® 9.x/OS X: Netscape Navigator® 6.x, Apple® Safari™, Firefox® Linux: Netscape® 6.x
Xerox Extensible Interface Platform™ (EIP)	
	Xerox Extensible Interface Platform (EIP) is an embedded software platform built with state of the art web technologies. This platform provides the means for software developers to quickly build solutions that are more intuitive and user-friendly for the office workers. Chief among the capabilities provided by EIP is the development of tailored applications with customized user interfaces, and card-based authentication solutions supporting a personalized user experience.

WorkCentre 6400

Device Specifications				
Duty Cycle				
	Up to 120,000 pages per month ³			
Recommended Monthly Print Volume				
	Up to 15,000 pages per month ⁴			
Power Consumption				
Printing	802 watts			
Standby	161 watts			
Power save	26 watts			
Warm up (from power save)	First Print: As fast as 60 seconds User Interface ready and programmable: 5-6 seconds			
Warm up (from power on)	First Print: As fast as 5 minutes (maximum) User Interface ready and programmable: As fast as 4 minutes (maximum)			
Operating Temperature Range	50° to 90° F (10° to 32° C)			
Storage Temperature Range	-4° to 104° F (20° to 40° C)			
Maximum Humidity Range	15 % to 85 %			
Storage Humidity Range	10 % to 95 %			
Dimensions and Weights	Width	Depth	Height	Weight
6400S/6400X	20.8 in. / 530 mm	23.1 in. / 588 mm	24.7 in. / 627 mm	130 lbs / 59 kg
6400XF	39.7 in. / 1008 mm	26.5 in. / 673 mm	46 in. / 1169 mm	243 lbs / 110 kg
Package Dimensions	Width	Depth	Height	Weight
6400S/6400X	29.9 in. / 760 mm	25.6 in. / 650 mm	34.8 in. / 883 mm	313 lbs / 142 kg
6400XF	44 in. / 1118 mm	30.3 in. / 770 mm	57.4 in. / 1458 mm	334 lbs / 151.5 kg
Clearance Requirements				
	<ul style="list-style-type: none"> • A minimum of 10.5 in. / 267 mm is required between the wall and the back of the unit. • Service access/installation requires a minimum width of 51 in. / 1296 mm for a WorkCentre 6400 without a finisher (6400S/6400X) and 55 in. / 1396 mm for a WorkCentre 6400 with a finisher (6400XF). A minimum depth of 31 in. / 780 mm is required. 			
Certifications				
	FCC Part 15, Class A FCC Part 68 CE Mark applicable to Directives 2006/95/EC, 2004/108/EC and 1999/5/EC Listed UL 60950-1/ CSA 60950-1-03			

³ Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis.

⁴ Range reflects the number of pages per month the product can regularly print while maintaining optimal performance (considering factors including supplies replenishment and reliability over the expected product life).

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What Comes in the Box		
	WorkCentre 6400 Toner Cartridges (8,000 print capacity ⁵ for CMY and 12,000 print capacity ⁵ for Black) Software (Scan to PC Desktop SE Personal Edition with Single license for support for OmniPage and PaperPort) Documentation CD (with User Manual, Quick Installation Guide and Warranty Statement) Fax cord and power cord	
Supplies and Options	Description	Order Number
Print cartridges ⁴	Cyan standard-capacity: 8,000 pages	106R01320
	Magenta standard-capacity: 8,000 pages	106R01321
	Yellow standard-capacity: 8,000 pages	106R01322
	Black high-capacity: 12,000 pages	106R01316
	Cyan high-capacity: 16,500 pages	106R01317
	Magenta high-capacity: 16,500 pages	106R01318
	Yellow high-capacity: 16,500 pages	106R01319
Staple cartridges	Staple cartridge (3) 5,000 each	108R00813
Imaging Units ⁶	Cyan Imaging Unit: 30,000 pages	108R00775
	Magenta Imaging Unit: 30,000 pages	108R00776
	Yellow Imaging Unit: 30,000 pages	108R00777
	Black Imaging Unit: 30,000 pages	108R00774
Routine Maintenance	Waste cartridge: 22,000 pages each (Qty 2)	106R01368
	110V Fuser: 150,000 pages	115R00059
	220V Fuser: 150,000 pages	115R00060
	Transfer Roller: 120,000 pages	108R00815
	Transfer Belt: 120,000 pages	108R00816
	ADF Roller Kit: 100,000 pages	108R00866
Options	Foreign Device Interface	097S03872
	Stand	097S04245
	500-sheet Feeder	097S03874
	Finisher	097S03875
	Wireless Network Adapter	097S03740
Scan to PC Desktop [®]	Professional Small Business Edition (5 seats)	097S03910

⁵ Average standard pages. Declared Yield in accordance with ISO/IEC 19798. Yield will vary based on image, area coverage and print mode.

⁶ Approximate pages. Declared Yield based on an average job size of 5 pages letter/A4 size. Yield will vary based on job run length, media size and orientation.

Supplies Recycling Program

Consumables for the WorkCentre 6400 are part of the Xerox Green World Alliance Supplies Recycling Program. For more information, please visit the Green World Alliance website at www.xerox.com/gwa.

