

USER MANUAL: CAPTIVE BOLT DISPATCH TOOL



SAFETY INFORMATION

 **DANGER**

This Captive Bolt Tool is for Animal Dispatch Only!
Improper use of this tool can result in death or serious injury!
Never point this tool at yourself or others in the work area!

READ SAFETY MANUAL

Safety Manual Captive Bolt Dispatch Tool

 **DANGER**

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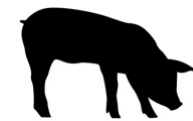
This tool is for animal euthanasia only.

Authorized Users.

ALWAYS point in a safe direction.

BOCK
INDUSTRIES

TED Stunner Video: Introduction

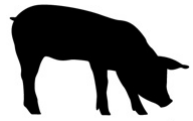


Safety First! Always Point Dispatch Tool in a Safe Direction!

- Browse: **bock-industries.com**
- Select: VIDEOS > Introduction to TED

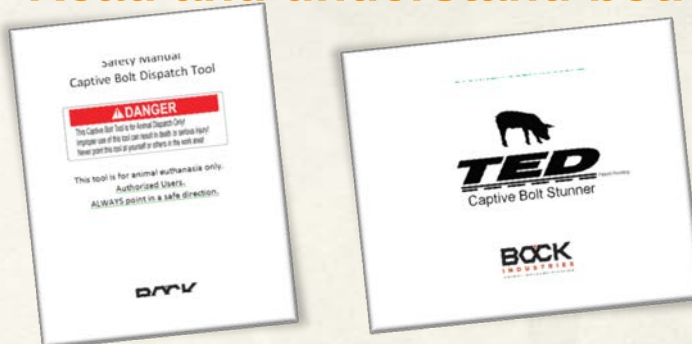


When TED Arrives... Immediately do the following



Safety First! Always Point Dispatch Tool in a Safe Direction!

1. Read and understand both Safety and User Manuals.



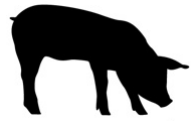
2. Charge the Batteries.



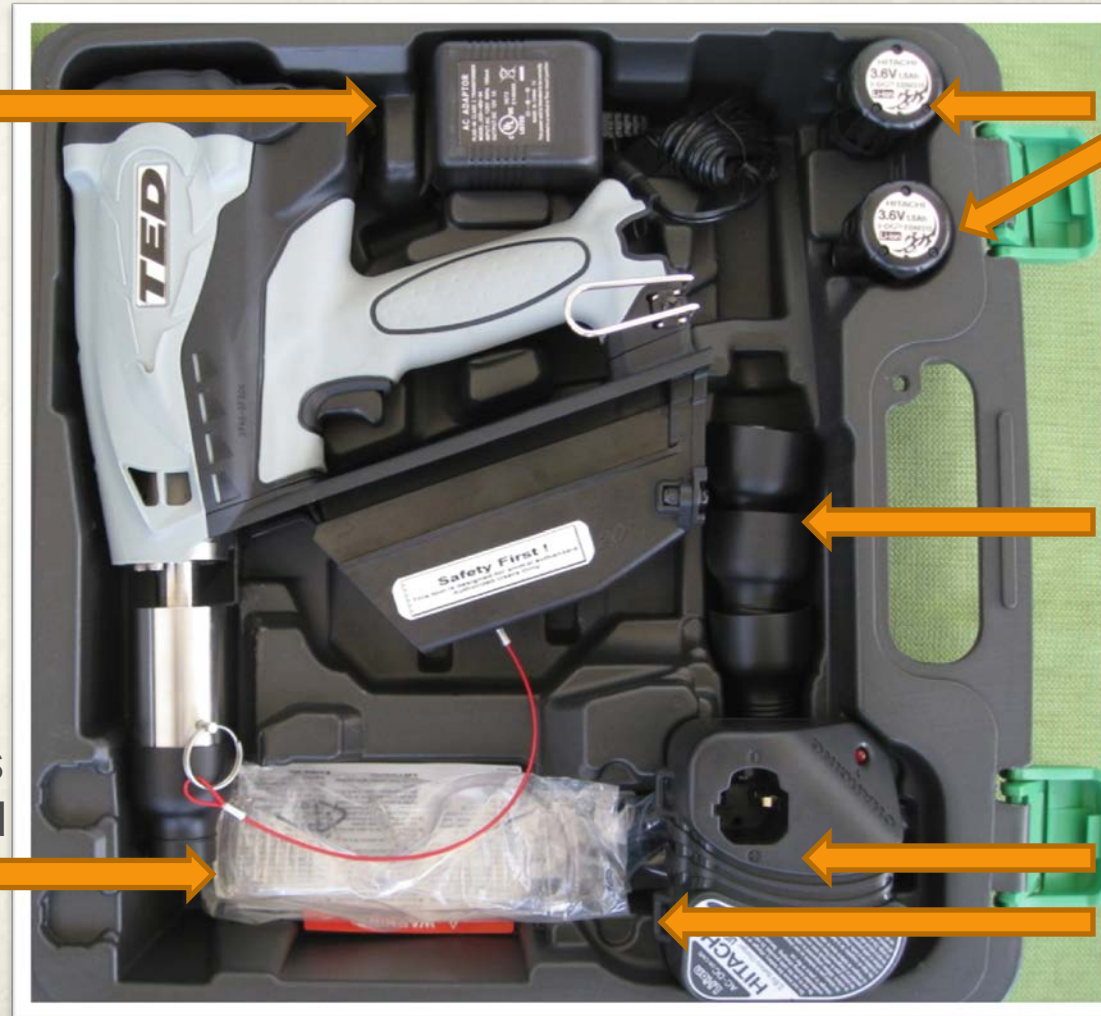
3. Purchase Fuel, Oil (Paslode) and Spray Oil (Triflow)



Note the packed location of the components



Safety First! Always Point Dispatch Tool in a Safe Direction!



AC
120v
Adapter

Batteries
(Charge before use)

Subject
Adapters

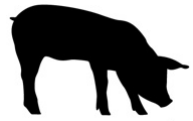
Charger Base

DC
12v
Adapter

Safety Glasses
Recommended

INSPECTION

TED with Safety Pin in place



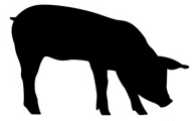
Safety First! Always Point Dispatch Tool in a Safe Direction!

INSPECTION



Subject Adapter version supplied may differ slightly than show.

Safety Pin mechanically locks TED

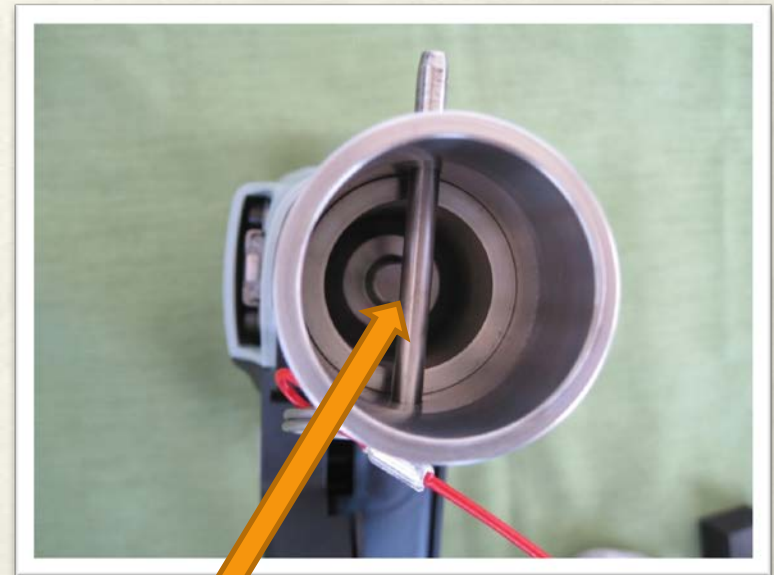


Safety First! Always Point Dispatch Tool in a Safe Direction!

INSPECTION



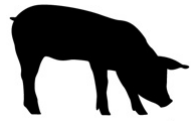
Activator



Safety Pin

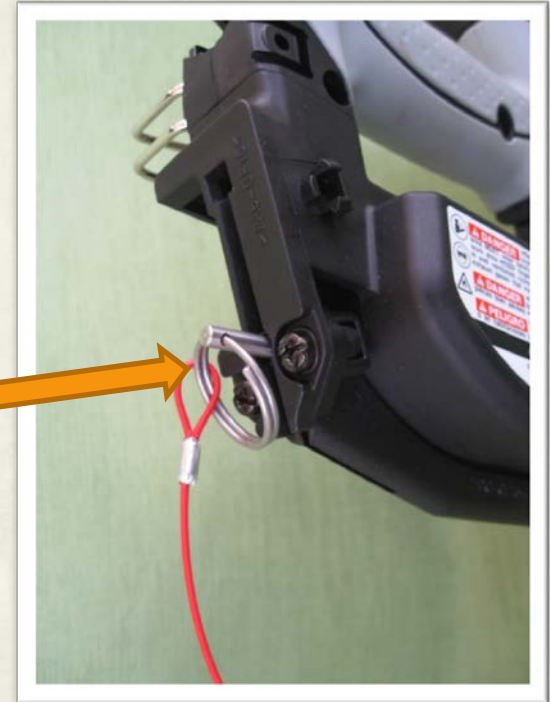
Restricts movement of the Activator

Safety Pin stored in TED when stunner is in use

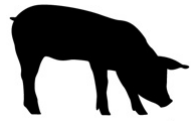


Safety First! Always Point Dispatch Tool in a Safe Direction!

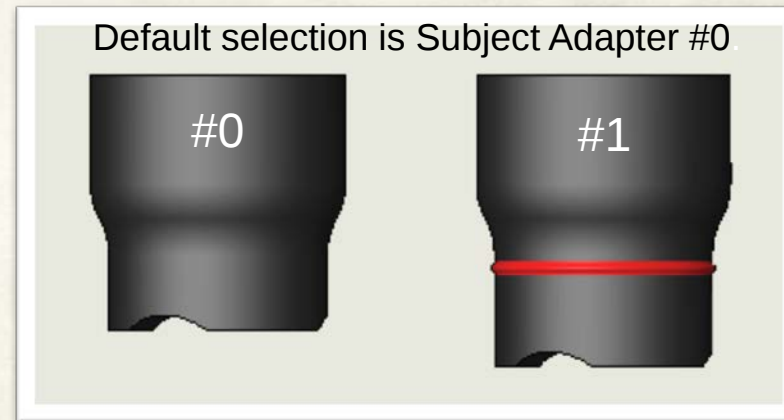
INSPECTION



Select Subject Adapter



Safety First! Always Point Dispatch Tool in a Safe Direction!



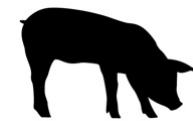
Initial Recommendations:

- Suckling Pig <5 lb.: Install Subject Adapter # 0
- Weaned Pig >5 lb.: Install Subject Adapter # 1



Subject Adapter version supplied may differ slightly than show.

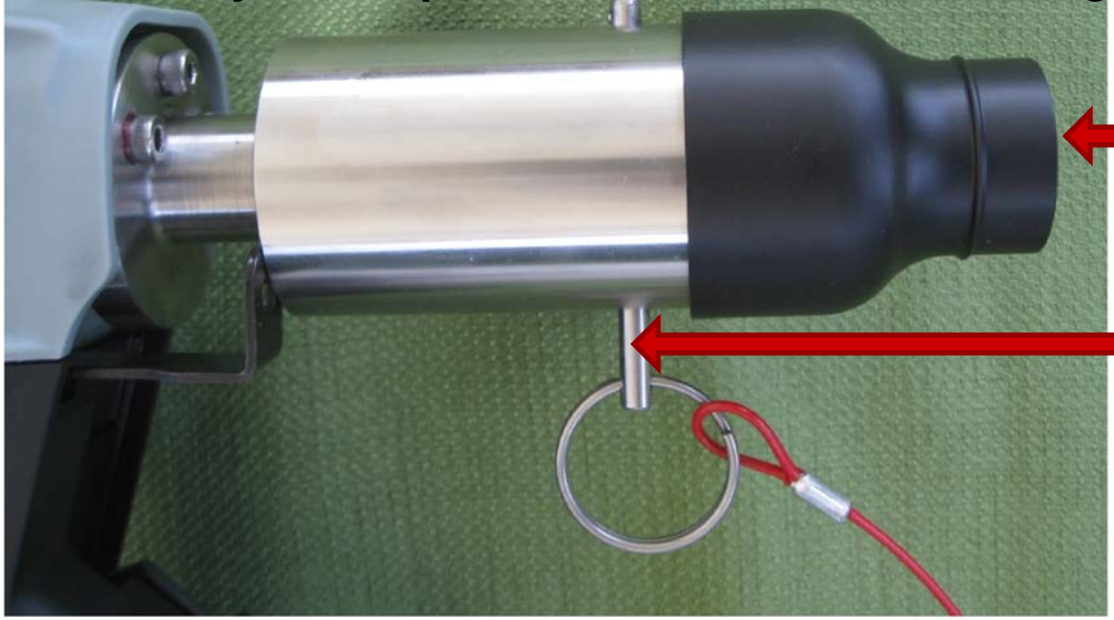
Changing Subject Adapter, no tools needed



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Push Subject Adapter onto Activator over o-ring



Subject Adapter

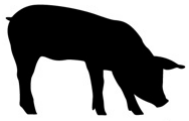
Safety Pin



Subject Adapter version supplied may differ slightly than show.

SET UP

Prepare fuel canister: Snap-on metering valve



Safety First! Always Point Dispatch Tool in a Safe Direction!

Please consult fuel canister package as metering valve installation may be slightly different than shown.

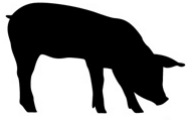
SETUP



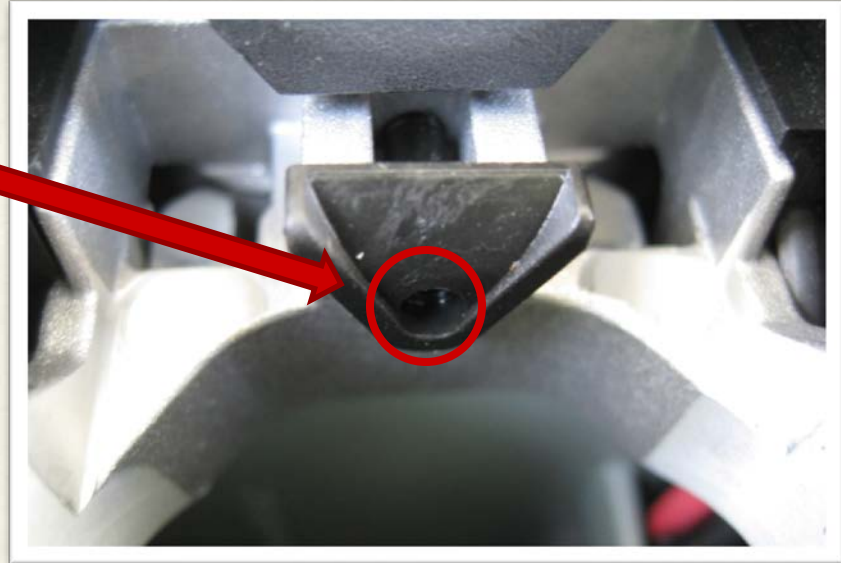
- Once snapped down, do not attempt to remove metering valve.
- Metering valve remains snapped down for the life of the canister.
- Canister provides 1000 stuns (approx.)
- Label canister and record the number of stuns.



Load fuel canister: White nozzle snaps into black receiving hole.



Safety First! Always Point Dispatch Tool in a Safe Direction!

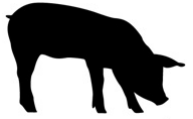


Fuel is expiration dated. Check bottom of canister.



W H T C P

Batteries and charging equipment



Safety First! Always Point Dispatch Tool in a Safe Direction!

SETUP

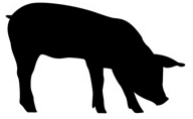


Snap Battery



- Green LED: ready
- Red LED: charge battery

Prime Fuel System using Dry Fire Procedure



Safety First! Always Point Dispatch Tool in a Safe Direction!

- Immediately after loading the fuel canister, the TED may NOT fire on the first attempt. This is NORMAL.
- Prime the fuel delivery by firing the TED several times, using a cardboard box as the subject.

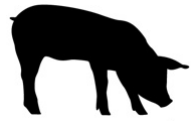
SET
UP

1. Install fuel canister and battery.
2. Remove Safety Pin from Activator and store in rear.
3. Press Activator on a scrap cardboard box.
4. Listen for internal fan start-up.
5. Squeeze trigger.
6. Repeat from step 3, several times to confirm operation.

LED

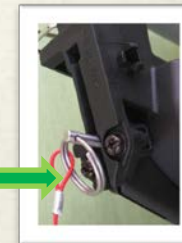
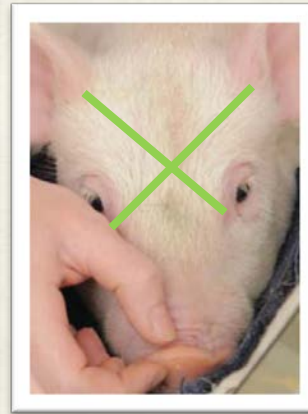
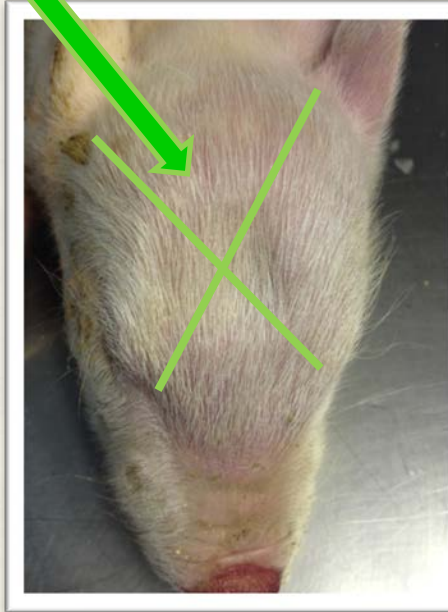
Target subject:

An "X" is made from the top base of the ear to the inside corner of the opposite eye.



Safety First! Always Point Dispatch Tool in a Safe Direction!

USE



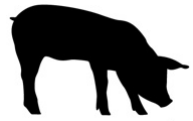
- Remove Safety Pin from Activator (& store).
- Head must be supported by a solid surface.
- Locate TED on subject as shown.
- Push TED until Activator stops.
- **Immediately squeeze trigger.**



< 1
second

- Remove TED from subject to allow for recycle.
 - Note: Activator resets, audible fan vents combustion chamber.
- TED is reset and immediately ready for the next stun.

TED Stunner Video: Use Demonstration



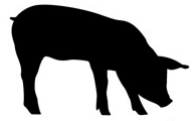
Safety First! Always Point Dispatch Tool in a Safe Direction!

- Browse: **bock-industries.com**
- Select: VIDEOS > Subject Demonstration
- Enter password: “euthanasia”

USE

The screenshot shows the Bock Industries website. The header features the TED logo (with animal silhouettes) and 'The Zephyr-E' in green. Contact information '814-342-4385' and social media icons are on the right. A search bar is also present. The navigation menu includes 'HOME', 'TED STUNNER', 'ZEPHYR STUNNER', 'EUTHANASIA WORLDWIDE', 'NEWS CENTER', 'VIDEOS', and 'CONTACT US'. The 'VIDEOS' dropdown menu is open, showing 'Introduction to TED', 'Safety Activation Modes', and 'Subject Demonstration', with a green arrow pointing to the last option. Below the menu, a video player is titled 'Captive Bolt Euthanasia' with the subtitle 'Renders the Subject Instantly Insensible Irreversible & Aesthetic Dispatch'. The video shows a barn in a field. The footer contains the 'BOCK INDUSTRIES' logo and copyright information: '© 2012 Bock Industries, Incorporated. All Rights Reserved.'

If bolt does not fully cycle use Locating Pin

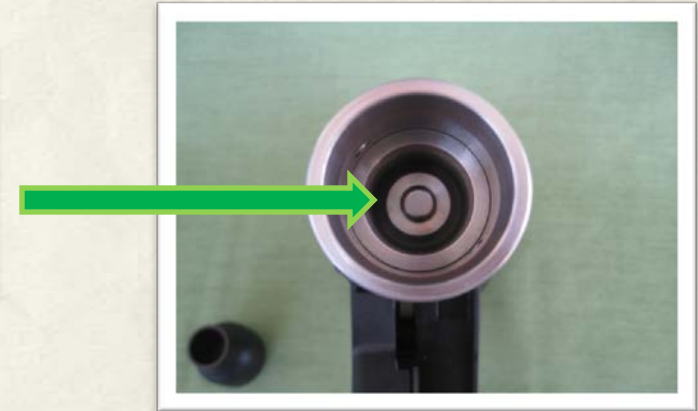


Safety First! Always Point Dispatch Tool in a Safe Direction!

USE



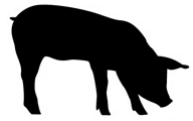
Locating Pin



- The bolt must be fully retracted for the TED to fire.
- During shipping or transport the bolt may be jolted from the starting position.
- Use the Locating Pin to gently push the bolt into the starting position. Note resistance when starting position is reached.



Daily cleaning and oil recommended

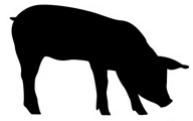


Safety First! Always Point Dispatch Tool in a Safe Direction!

1. Remove battery and fuel canister.
2. Clean stainless steel nose piece.
3. Check air filter on top of TED.
 - If needed remove air filter by popping off plastic cover.
 - Use compressed air to clean filter, then replace.
4. Wipe stunner with disinfectant.
5. Apply several drops of light oil to inside of Activator.
6. Apply spray oil into vent port.
7. Cycle Activator to confirm smooth operation.
8. Insert Safety Pin in Activator.
9. Confirm Locating Pin is stored in stunner.
10. Return all components to case.
11. Lock case.



Exposing bolt for cleaning



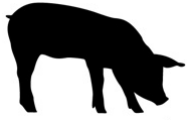
Safety First! Always Point Dispatch Tool in a Safe Direction!

1. Ensure the battery and fuel canister are removed.
2. Remove Subject Adapter from Activator.

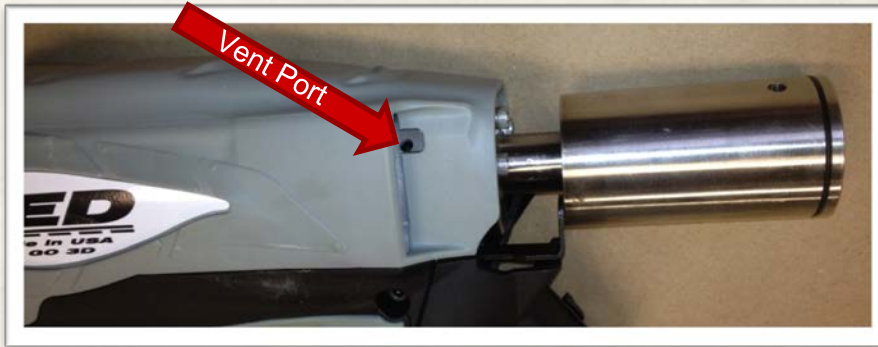


3. Descend bolt by forcefully shaking TED in direction of bolt travel.
4. Repeat shaking until bolt is visible.
5. Clean and disinfect the exposed bolt.
6. Use Locating Pin to return bolt into starting position.

Oil Captive Bolt after cleaning.



Safety First! Always Point Dispatch Tool in a Safe Direction!

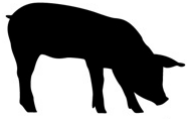


1. Spray recommended oil in Vent Port.
2. Spray two, 1 second bursts.
3. Press on cardboard box and dry fire to distribute oil.



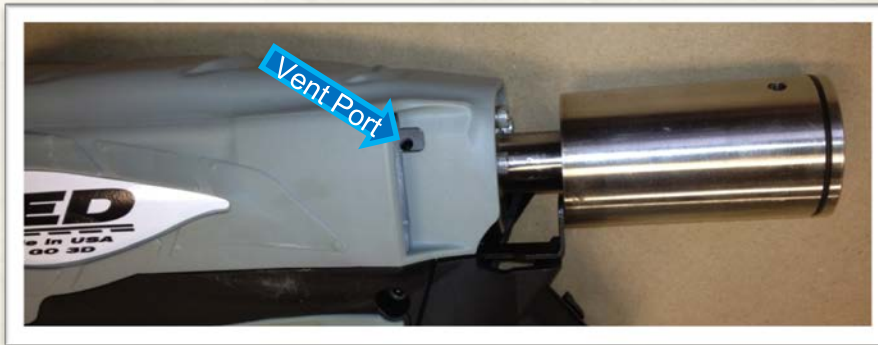
MAINTENANCE

Deep cleaning TED



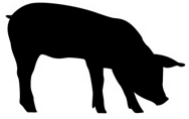
Safety First! Always Point Dispatch Tool in a Safe Direction!

1. The recycling bolt may draw contamination into TED.
2. Locate the small vent port shown below.



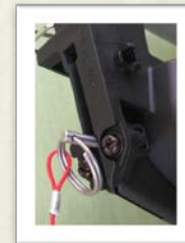
3. Spray disinfectant in the vent port.
4. "Dry fire" TED to force disinfectant past internal components.
5. Spray oil in the vent port.
6. "Dry fire" TED to disburse oil to internal components.

Troubleshooting: Safety interlocks

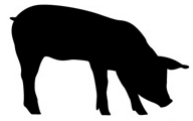


Safety First! Always Point Dispatch Tool in a Safe Direction!

1. Bolt fully retracted (use Locating Pin).
2. Fuel canister expiration dated (bottom canister).
3. Fuel canister snapped in place (confirm sufficient level).
4. Battery snapped in place (confirm sufficient charge).
5. Safety Pin removed from Activator.
6. Activator fully depressed.
7. Confirm **green** LED.



Compatible Fuel: Paslode preferred



Safety First! Always Point Dispatch Tool in a Safe Direction!

Please consult fuel canister package as metering valve installation may be slightly different than shown.

MAINTENANCE

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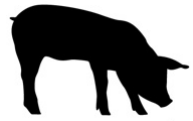
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Compatible Oil



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