# User manual M3

## Strain gauge amplifier – weighing technology


**Technical features:**

- red display of -19999…99999 digits (optional: green, orange or blue display)
- installation depth: 120 mm without plug-in terminal
- min/max memory
- 30 parameter driven setpoints
- optical threshold value indication at threshold value exceedance / undercut
- **[O]-**key for triggering of Hold, Tara or sensor alignment
- digital input for triggering of Hold, Tara or sensor alignment
- permanent min/max-value recording
- sensor alignment with integrated switching output
- mathematical functions like e.g. reciprocal value, square root, squaring or rounding
- sliding averaging
- brightness control
- programming interlock via access code
- protection class IP65 at the front
- plug-in terminal
- option: 1 or 2 analog outputs
- option: 2 or 4 relay outputs or 8 PhotoMos outputs
- option: interface RS232 or RS485
- accessories: PC-based configuration kit PM-TOOL incl. CD and USB-adapter for devices without keypad an for a simple adjustment of standard devices

## Identification

| STANDARD-TYPES | ORDER NUMBER |
|---|---|
| Strain gauge – weighing technology<br>Housing size: 96x48 mm | **M3-1WR5B.020X.S70BD**<br>**M3-1WR5B.020X.W70BD** |

**Options – break-down product key:**

**M 3- 1 W R 5 B. 0 2 0 X. S 7 2 B D**

**Standard type M line**

**Installation depth in mm**
139 mm, incl. plug-in terminal [3]

**Housing size**
96x48x120 mm (BxHxD) [1]

**Display type**
Strain gauge - Weighing technology [W]

**Display colour**
Blue [B]
Green [G]
Red [R]
Orange [Y]

**Number of digits**
5-digits [5]

**Digit height**
14 mm [B]

**Digital input**
without [0]
Interface RS232 galv.insulated [3]
Interface RS485 galv.insulated [4]

**Bridge feeding**
10 VDC / 20-40 mA
incl. digital input [2]

**Dimension**
[D] physical unit

**Version**
[B] B

**Switching points**
[0] no switching points
[2] 2 relay outputs
[4] 4 relay outputs
[8] 8 PhotoMos outputs

**Protection class**
[1] without keypad, operation on the back
[7] IP65 / plug-in terminal

**Voltage supply**
[S] 100-240 VAC, Dc +/- 10%
[W] 10-40 VDC, 18-30 VAC

**Measuring input**
[X] Strain gauge amplifier
Weighing techn. 1.1 - 3.3 mV

**Analog output**
[0] without
[X] 1x 0-10 VDC, 0/4-20 mA
[Y] 2x 0-10 VDC, 0/4-20 mA

**Please state physical unit by order, e.g. kg.**

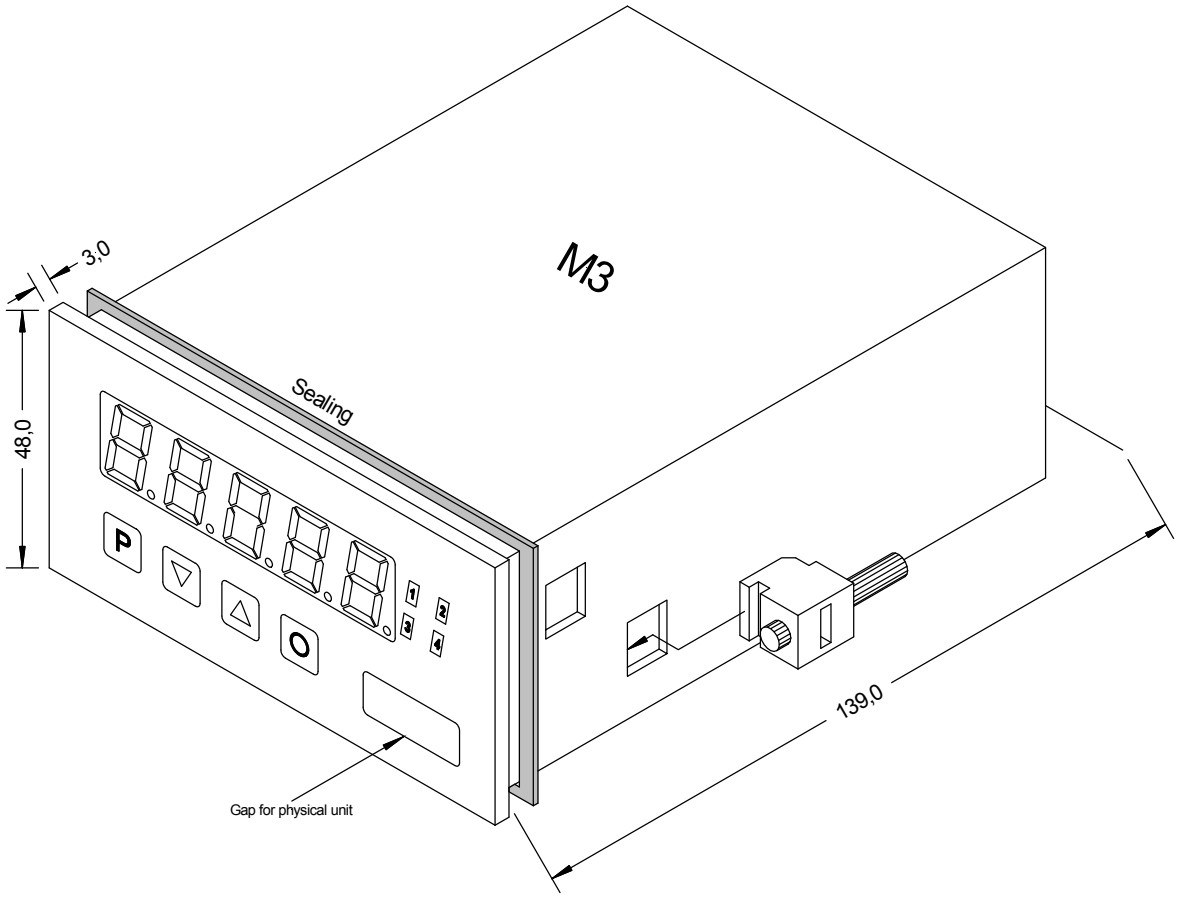
## Contents

# 1. Brief description

The panel meter **M3-1W** is a 5-digit device for connection to a 4-wire-measuring bridge and a visual threshold value monitoring via the display. The configuration happens via 4 front keys or via the optional PC software PM-TOOL. An integrated programming interlock prevents unrequested changes of the parameters and can be unlocked again by an individual code. The following functions are available: a 10 V bridge feeding, a digital input for the triggering of Hold (Tara), two analog outputs, one interface, as well as 2, 4 or 8 galvanic isolated setpoints, by which free adjustable threshold values can be controlled and reported to a superior master display.
The electrical connection is carried out on the back side via plug-in terminals.
Selectable functions like e.g. the request of the min/max-value, an average determination of the measuring signals, a direct change of threshold value in operation mode and additional measuring supporting points for linearisation complete the modern device concept.

# 2. Assembly

Please read the *Safety advices* on *page 32* before installation and keep this user manual for future reference.



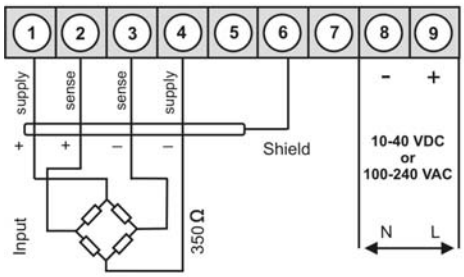

1. After removing the fixing elements, insert the device.
2. Check the seal to make sure it fits securely.
3. Click the fixing elements back into place and tighten the clamping screws by hand. Then use a screwdriver to tighten them another half a turn.

**CAUTION! The torque should not exceed 0.1 Nm!**

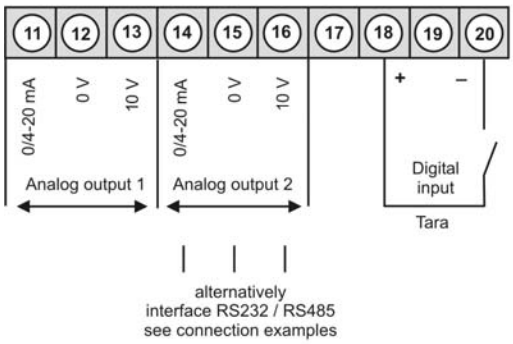
**The dimension symbols can be exchanged before installation via a channel on the side!**

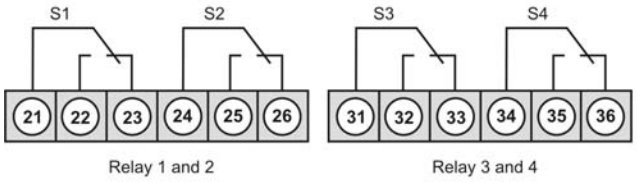
# 3. Electrical connection

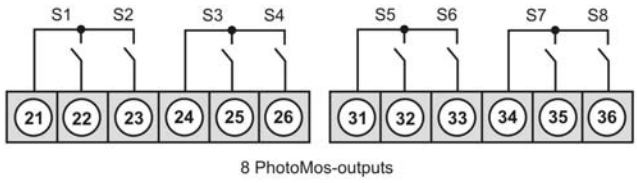
**Type M3-1WR5B.020X.W70BD** supply 10-40 VDC, galv. Isolated, 18-30 VAC
**Type M3-1WR5B.020X.S70BD** supply 100-240 VAC, DC ±10%



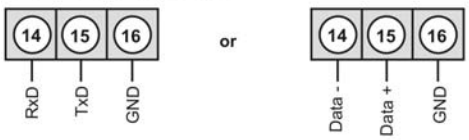

**Options:**



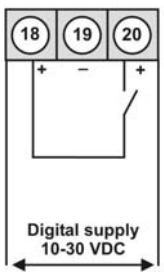



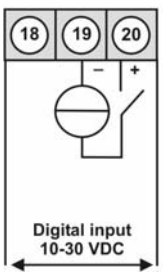

Alternative for analog output 2




**M3 with digital input in combination with 24 VDC sensor supply**




**M3 with digital input and external voltage source**



# 4. Function and operation description

**Operation**
The operation is divided into three different levels.

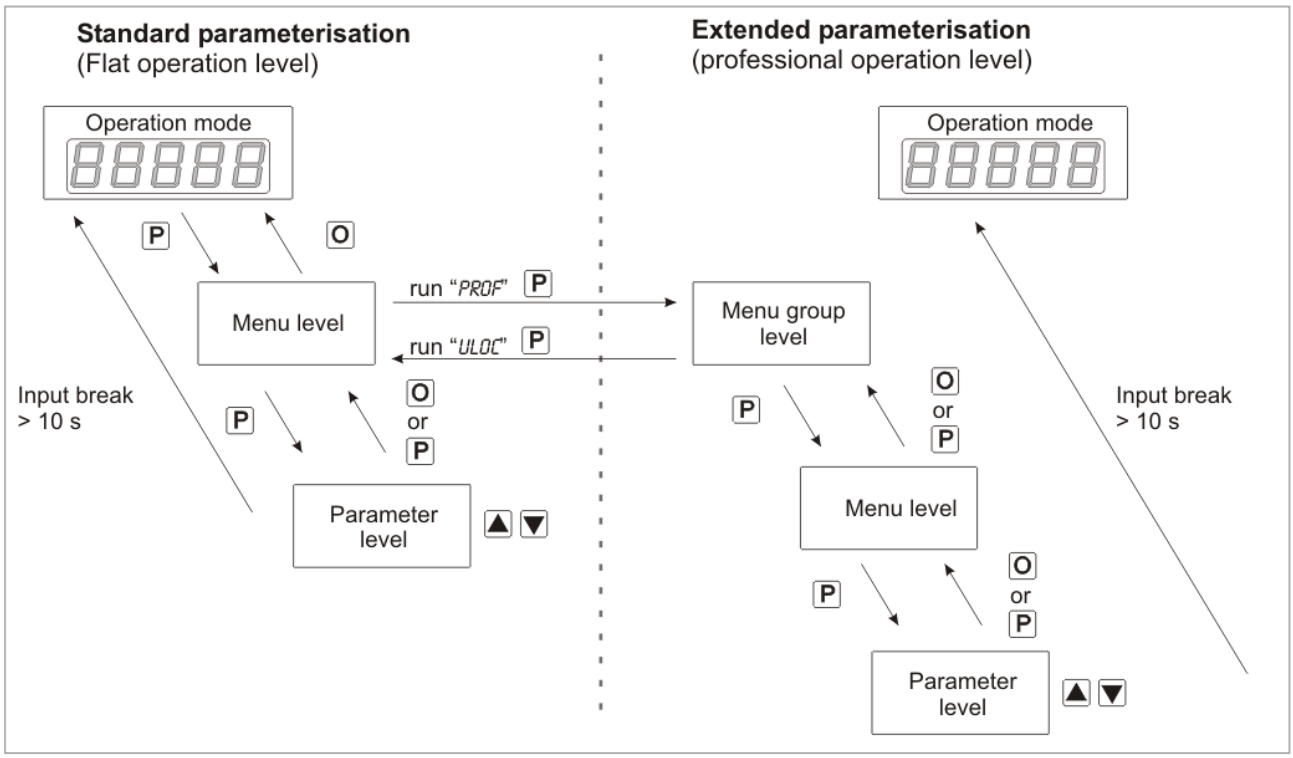
**Menu level** (delivery status)
This level was designed for the standard settings of the device. Only menu items which are sufficent to set the device into operation are displayed. To get into the professional level, run through the menu level and parameterise *PROF* under menu item *RUN*.

**Menu group level** (complete function volume)
Suited for complex applications as e.g. linkage of alarms, setpoint treatment, totaliser function etc. In this level function groups which allow an extended parameterisation of the standard settings are availabe. To leave the menu group level, run through this level and parameterise *ULOC* under menu item *RUN*.

**Parameterisation level**:
Parameter deposited in the menu item can here be parameterised. Functions, that can be changed or adjusted, are always signalised by a flashing of the display. Settings that are made in the parameterisation level are confirmed with **[P]** and thus saved. Pressing the **[O]-key** it leads to a break-off of the value input and to a change into the menu level. All adjustments are saved automatically by the device and changes into operating mode, if no further key operation is done within the next 10 seconds.

| Level | Key | Description |
|---|---|---|
| Menu-level | P | Change to parameterisation level and deposited values. |
| | ▲ ▼ | Keys for up and down navigation in the menu level. |
| | O | Change into operation mode. |
| Parameterisation-level | P | To confirm the changes made at the parameterization level. |
| | ▲ ▼ | Adjustment of the value / the setting. |
| | O | Change into menu level or break-off in value input. |
| Menu-group-level | P | Change to menu level. |
| | ▲ ▼ | Keys for up and down navigation in the menu group level. |
| | O | Change into operation mode or back into menu level. |

## Function chart:




**Underline:**

- P **Takeover**
- O **Stop**
- ▲ **Value selection (+)**
- ▼ **Value selection (-)**

## 4.1 Parameterisation software PM-TOOL:

Part of the PM-TOOL are the software on CD and an USB-cable with device adapter. The connection happens via a 4-pole micromatch-plug on the back side of the device, to the PC-side the connection happens via an USB plug.

System requirements: PC incl. USB interface
Software: Windows XP, Windows VISTA

With this tool the device configuration can be generated, omitted and saved on the PC. The parameters can be changed via the easy to handle program surface, whereat the operating mode and the possible selection options can be preset by the program.

# 5. Setting up the device

## 5.1. Switching on

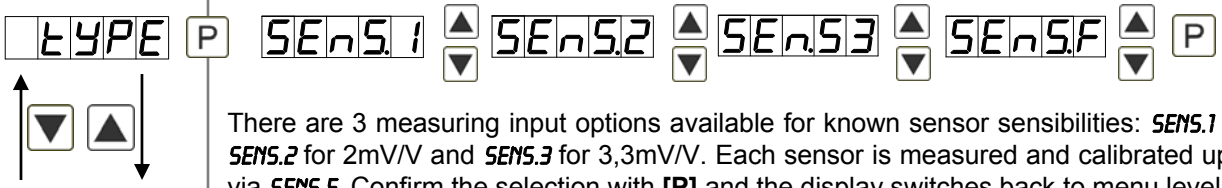
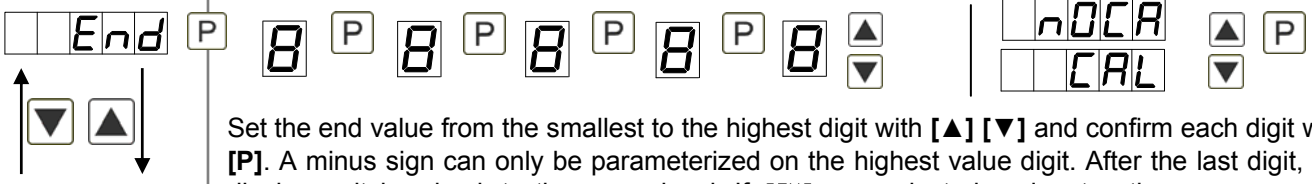
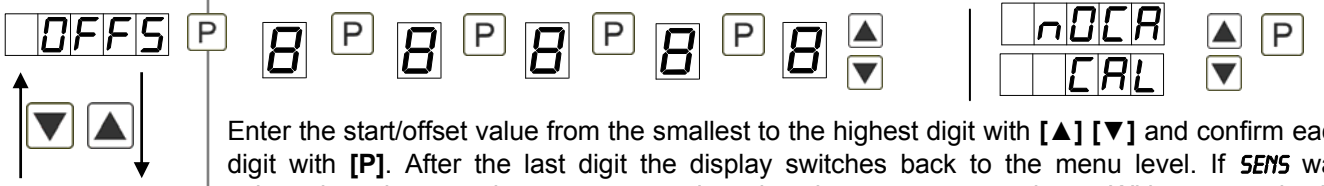
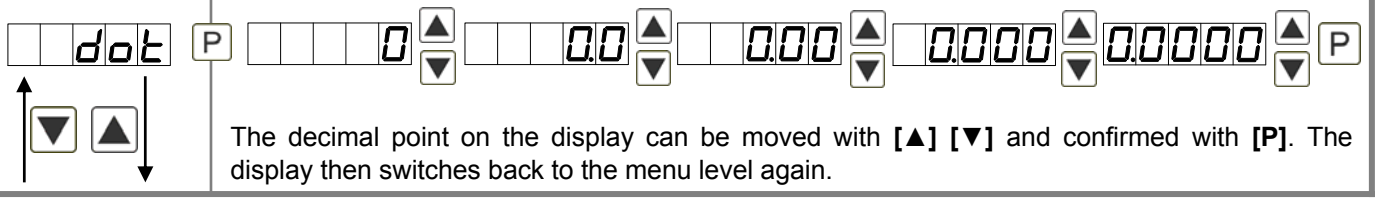
Once the installation is complete, start the device by applying the voltage supply. Before, check once again that all electrical connections are correct.

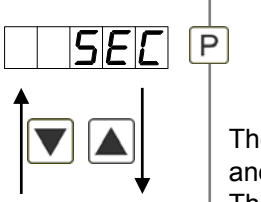
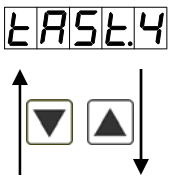
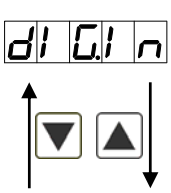
**Starting sequence**

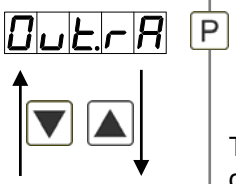
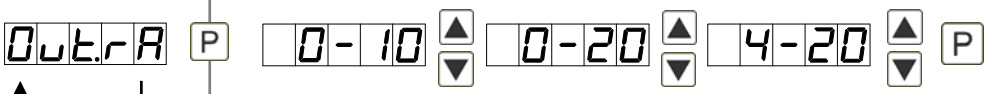
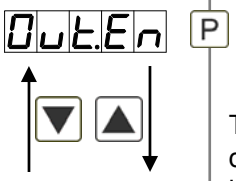
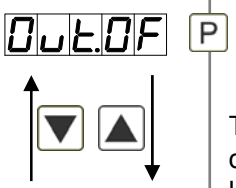
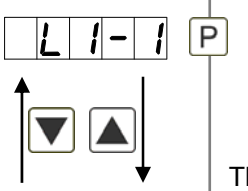
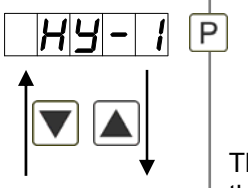
For 1 second during the switching-on process, the segment test (*8 8 8 8 8*) is displayed followed by an indication of the software type and, after that, also for 1 second the software version. After the starting sequence, the device switches to operation/display mode.

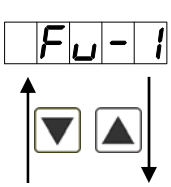
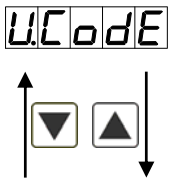
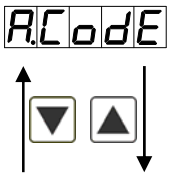
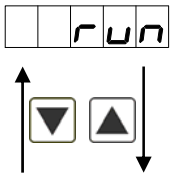
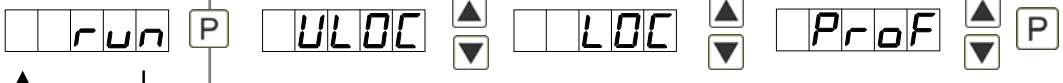
## 5.2. Standard parameterisation: (Flat operation level)

To parameterise the display, press the **[P]**-key in operating mode for 1 second. The display then changes to the menu level with the first menu item *TYPE*.

| Menu level | Parameterisation level |
|---|---|
|  | **Selection of the input signal, *TYPE*:**<br>Default: *SENS.F*<br>There are 3 measuring input options available for known sensor sensibilities: *SENS.1* for 1mV/V, *SENS.2* for 2mV/V and *SENS.3* for 3,3mV/V. Each sensor is measured and calibrated up to 4mV/V via *SENS.F*. Confirm the selection with **[P]** and the display switches back to menu level. |
|  | **Setting the end value of the measuring range, *END*:**<br>Default: *10000*<br>Set the end value from the smallest to the highest digit with **[▲] [▼]** and confirm each digit with **[P]**. A minus sign can only be parameterized on the highest value digit. After the last digit, the display switches back to the menu level. If *SENS* was selected as input option, one can only select between *NOCA* and *CAL*. With *NOCA*, only the previously set display value is taken over, and with *CAL*, the device takes over both the display value and the analogue input value. |
|  | **Setting up the measuring range start/offset value, *OFFS*:**<br>Default: *0*<br>Enter the start/offset value from the smallest to the highest digit with **[▲] [▼]** and confirm each digit with **[P]**. After the last digit the display switches back to the menu level. If *SENS* was selected as input option, one can only select between *NOCA* and *CAL*. With *NOCA*, only the previously set display value is taken over, and with *CAL*, the device takes over both the display value and the analogue input value. |
|  | **Setting the decimal point, *DOT*:**<br>Default: *0*<br>The decimal point on the display can be moved with **[▲] [▼]** and confirmed with **[P]**. The display then switches back to the menu level again. |

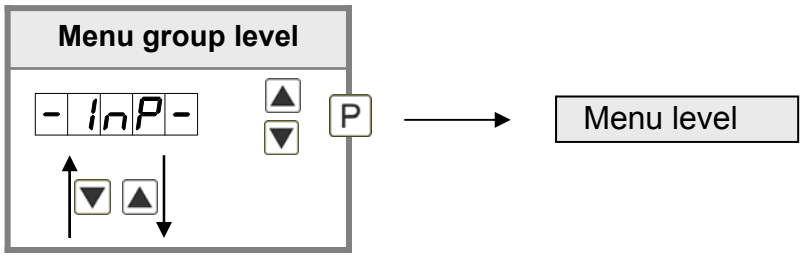
| Menu level | Parameterisation level |
|---|---|
|  | **Setting up the display time, *SEC*:**<br>Default: *1.0*<br>  <br>The display time is set with **[▲] [▼]**. The display moves up in increments of 0.1 up to 1 second and in increments of 1.0 up to 10.0 seconds. Confirm the selection by pressing the **[P]** button. The display then switches back to the menu level again. |
|  | **Special function [O]-key, *TAST.4*:**<br>Default: *NO*<br><br>For the operation mode, special functions can be deposited on the **[O]-**key. This function is activated by pressing the key. With *TARA* the display is tared to zero und saved permanently as offset. The device acknowledges the correct taring with showing **ooooo** in the display. *SET.TA* switches into the offset value and can thus be changed via the navigation keys **[▲] [▼]**. *EHT.RE* deletes the min/max memory. *ACTUA* shows the measurand, then the display changes onto the parameterised display value. The same goes for *AVG*, here the sliding average value is displayed. If *HOLD* has been selected, the moment can be hold constant by pressing the **[O]-**key and is updated by releasing the key. **Advice**: *HOLD* was activated only, if *HOLD* was selected under parameter *DISPL*. If *ABS.UA* (absolute value) was selected, the display shows the values that have been measured since the voltage has been connected, without consideration of a previous taring. With *T.TARA* (temporarily Tara) the offset is determined by rising shoulder of the digital input and kept only for the period of the signal. Via *SE.CAL* a sensor calibration is done by pushing the zero-key, the flow diagram is shown in *chapter 9*. At *AL-1...AL-8* an output can be set and therewith e.g. a switch of the metering point can be done. If *NO* was selected, the **[O]-**key is without any function in the operation mode. |
|  | **Special function digital input, *DIG.IN*:**<br>Default: *SE.CAL*<br><br>The above given parameters can be set for the operation mode onto the optional digital input aswell. See function description *TAST.4*. |

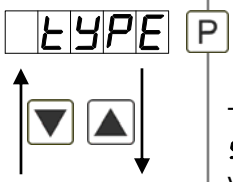
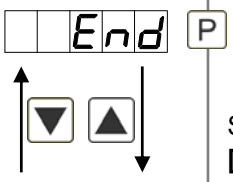
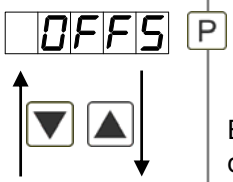
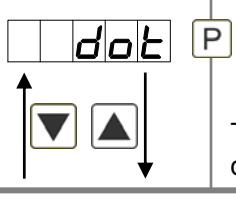
| Menu level | Parameterisation level |
|---|---|
|  | **Selection of analog output,** *OUT.RA:*<br>Default: *4-20*<br>  <br>Three output signals are available: 0-10 VDC, 0-20 mA and 4-20 mA, with this function, the demanded signal is selected. |
|  | **Setting up the final value of the analog output,** *OUT.EN:*<br>Default: *10000*<br>  <br>The final value is adjusted from the smallest digit to the highest digit with **[▲] [▼]** and digit by digit confirmed with **[P]**. A minus sign can only be parameterised on the highest digit. After the last digit, the device changes back into menu level. |
|  | **Setting up the initial value of the analog output,** *OUT.OF:*<br>Default: *00000*<br>  <br>The final value is adjusted from the smallest digit to the highest digit with **[▲] [▼]** and digit by digit confirmed with **[P]**. A minus sign can only be parameterised on the highest digit. After the last digit, the device changes back into menu level. |
|  | **Threshold values / limits,** *LI-1:*<br>Default: *2000*<br>  <br>This value defines the threshold, that activates/deactivates an alarm. |
|  | **Hysteresis for limit values,** *HY-1:*<br>Default: *00000*<br>  <br>The delayed reaction of the alarm is the difference to the threshold value, which is defined by the hysteresis. |

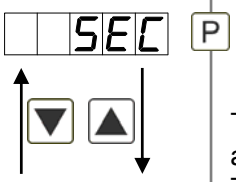
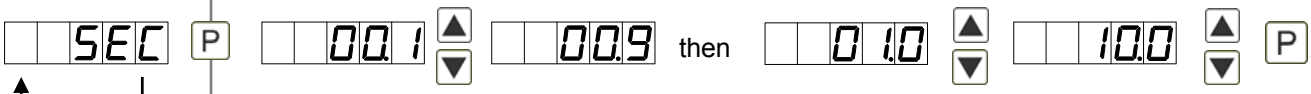
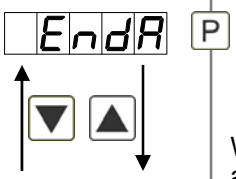
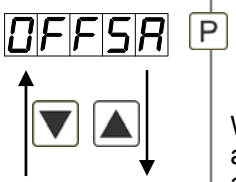
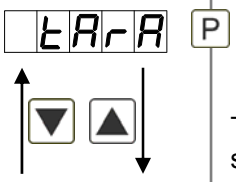
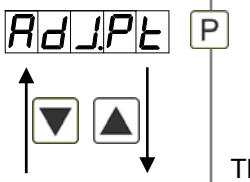
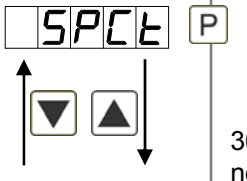
| Menu level | Parameterisation level |
|---|---|
|  | **Function for threshold value undercut / exceedance, *FU-1*:**<br>Default: *HIGH*<br>  <br>A limit value undercut is selected with *LOUU* (for LOW = lower limit value), a limit value exceedance with *HIGH* (for HIGH = higher limit value). If e.g. limit value 1 is on a threshold level of 100 and allocated with function *HIGH*, an alarm is activated by reaching of the threshold level. If the threshold value was allocated to *LOW*, an alarm will be activated by undercutting the threshold value, as long as the hysteresis is zero. |
| | **The same applies to *LI-2* !** |
|  | **User code (4-digit number-combination, free available), *U.CODE*:**<br>Default: *0000*<br>  <br>If this code was set (>0000), all parameters are locked for the user, if *LOC* has been selected before under menu item *RUN*. By pressing **[P]** for 3 seconds in operation mode, the display shows *CODE*. The *U.CODE* needs to be entered to get to the reduced number of parameter sets. The code has to be entered befor each parameterisation, until the *A.CODE* (master code) unlocks all parameters again. |
|  | **Master code (4-digit number-combination, free available), *A.CODE*:**<br>Default: *1234*<br>  <br>All parameters can be unlocked with this code, after *LOC* has been activated under menu item *RUN*. By pressing **[P]** for 3 seconds in operation mode, the display shows *CODE* and enables the user to reach all parameters by entering the *A.CODE*. Under *RUN* the parameterisation can be activated permanently by selecting *ULOC* or *PROF*, thus at an anew pushing of **[P]** in operation mode, the code needs not to be entered again. |
| **5.3. Programming interlock „*RUN*“** | |
|  | **Activation / deactivation of the programming lock or completion of the standard parameterisation with change into menu group level (complete function range), *RUN*:**<br>Default: *ULOC*<br>  <br>With the navigation keys **[▲] [▼]**, choose between the deactivated key lock *ULOC* (works setting) and the activated key lock *LOC*, or the change into the menu group level *PROF*. Confirm the selection with **[P]**. After this, the display confirms the settings with **"- - - - -"**, and automatically switches to operating mode. If *LOC* was selected, the keyboard is locked. To get back into the menu level, press **[P]** for 3 seconds in operating mode. Now enter the *CODE* (works setting *1 2 3 4*) that appears using **[▲] [▼]** plus **[P]** to unlock the keyboard. *FAIL* appears if the input was wrong. To parameterise further functions *PROF* needs to be set. The device confirms this setting with **„- - - - -„** and changes automatically in operation mode. By pressing **[P]** for approx. 3 seconds in operation mode, the first menu group *INP* is shown in the display and thus confirms the change into the extended parameterisation. It stays activated as long as *ULOC* or *LOC* is entered in menu group *RUN*. |

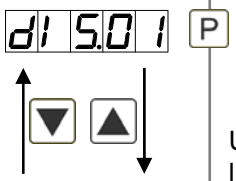
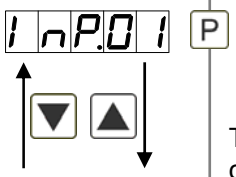
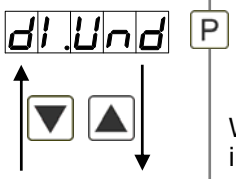
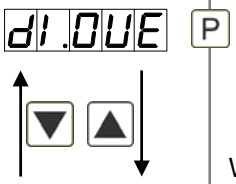
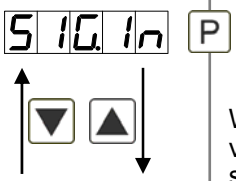
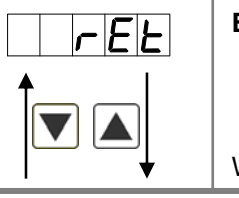
## 5.4. Extended parametrisation (Professional operation level)

### 5.4.1. Signal input parameters

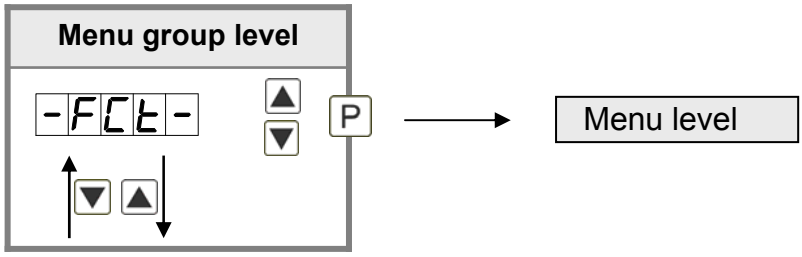


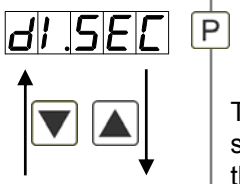
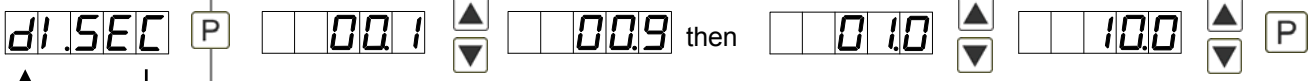
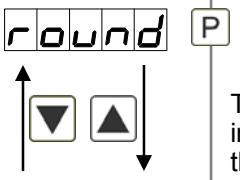
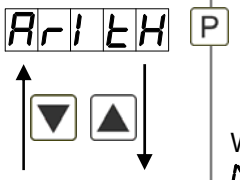
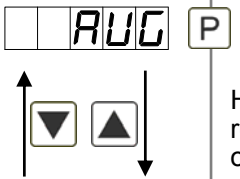
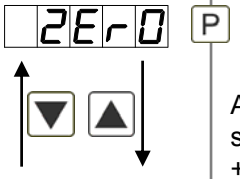

| Menu level | Parameterisation level |
|---|---|
|  | **Selection of the input signal, *TYPE*:**<br>Default: *SENS.F*<br>  <br>There are 3 measuring input options available for known sensor sensibilities: *SENS.1* for 1mV/V, *SENS.2* for 2mV/V and *SENS.3* for 3,3mV/V. Each sensor is measured and calibrated up to 4mV/V via *SENS.F*. Confirm the selection with **[P]** and the display switches back to menu level. |
|  | **Setting the end value of the measuring range, *END*:**<br>Default: *10000*<br>  <br>Set the end value from the smallest to the highest digit with **[▲] [▼]** and confirm each digit with **[P]**. A minus sign can only be parameterized on the highest value digit. After the last digit, the display switches back to the menu level. If *SENS* was selected as input option, you can only select between *NOCA* and *CAL*. With *NOCA*, only the previously set display value is taken over, and with *CAL*, the device takes over both the display value and the analogue input value. |
|  | **Setting up the measuring range start/offset value, *OFFS*:**<br>Default: *0*<br>  <br>Enter the start/offset value from the smallest to the highest digit with **[▲] [▼]** and confirm each digit with **[P]**. After the last digit the display switches back to the menu level. If *SENS* was selected as input option, one can only select between *NOCA* and *CAL*. With *NOCA*, only the previously set display value is taken over, and with *CAL*, the device takes over both the display value and the analogue input value. |
|  | **Setting the decimal point, *DOT*:**<br>Default: *0*<br>  <br>The decimal point on the display can be moved with **[▲] [▼]** and confirmed with **[P]**. The display then switches back to the menu level again. |

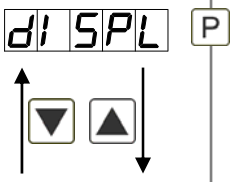
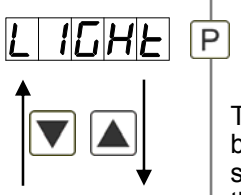
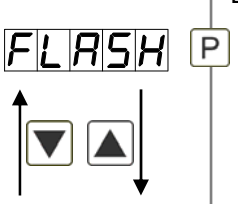
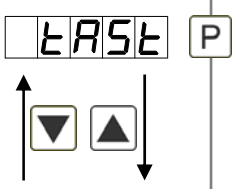
| Menu level | Parameterisation level |
|---|---|
|  | **Setting up the display time, SEC:**<br>Default: *1.0*<br>  <br>The display time is set with **[▲] [▼]**. The display moves up in increments of 0.1 up to 1 second and in increments of 1.0 up to 10.0 seconds. Confirm the selection by pressing the **[P]** button. The display then switches back to the menu level again. |
|  | **Rescaling the measuring input values, ENDA:**<br>Default: *10000*<br><br>With this function, one can rescale the input value of e.g. 1.1 mV/V (works setting) without applying a measuring signal. If sensor calibration has been selected, these parameters are not available. |
|  | **Rescaling the measuring input values, OFFA:**<br>Default: *0*<br>  <br>With this function, one can rescale the input value of e.g. 3.5 mA (works setting) without applying a measuring signal. If sensor calibration has been selected, these parameters are not available. |
|  | **Setting up the tare/offset value, TARA:**<br>Default: *0*<br>  <br>The given value is added to the linearized value. In this way, the characteristic line can be shifted by the selected amount. |
|  | **Setting of the balance point, ADJ.PT:**<br>Default: *100.00*<br>  <br>The balance point is preset on 100%. This value can be freely adjusted, aswell. |
|  | **Number of additional setpoints, SPCT:**<br>Default: *00*<br>  <br>30 additional setpoints can be defined to the initial- and final value, so linear sensor values are not linearised. Only activated setpoint parameters are displayed. |

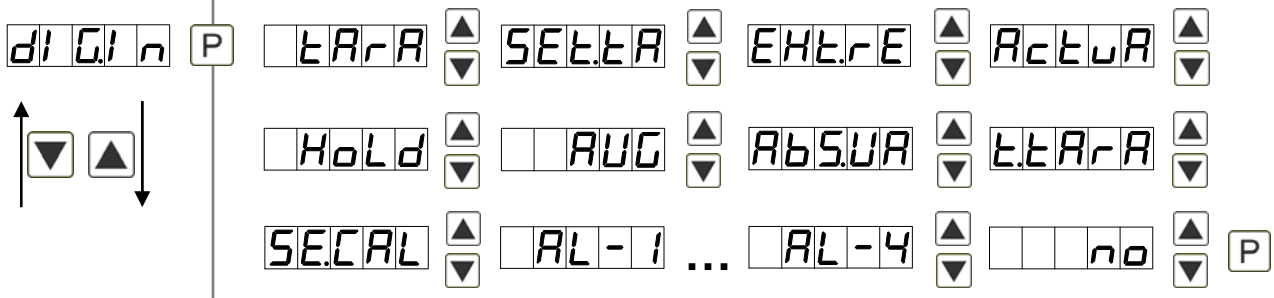
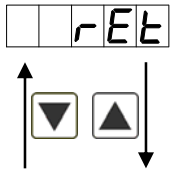
| Menu level | Parameterisation level |
|---|---|
|  | **Display values for setpoints,** *DIS.01 ... DIS.30:*<br><br>Under this parameter setpoints are defined according to their value. At the sensor calibration, like at final value/offset, one is asked at the end if a calibration shall be activated. |
|  | **Analog values for setpoints,** *INP.01 ... INP.30:*<br>  <br>The setpoints are always set according to the selected input signal. The desired analog values can be freely parameterised in ascending order. |
|  | **Device undercut,** *DI.UND:*<br>Default: *-19999*<br>  <br>With this function the device undercut (_ _ _ _ _) can be defined on a definite value. Exception is input type **4-20 mA**, it already shows undercut at a signal <1 mA, so a sensor failure is marked. |
|  | **Display overflow,** *DI.OUE:*<br>Default: *99999*<br>  <br>With this function the display overflow (-----) can be defined on a definite value. |
|  | Input variable of process value, *SIG.IN*:<br>**Default:** *A.MEAS*<br>  <br>With this parameter, the device can be controlled via the analog input signals *A.MEAS* = **mV/V** or via the digital signals of the interface *M.BUS* = RS232/RS485 (Modbus protocol). With **[P]** the selection is confirmed and the device changes into menu level. |
|  | **Back to menu group level,** *RET:*<br><br>With **[P]** the selection is confirmed and the device changes into menu group level *„-INP-“*. |

### 5.4.2. General device parameters

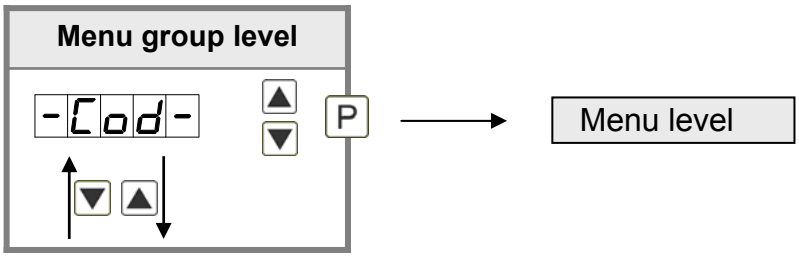



| Menu level | Parameterisation level |
|---|---|
|  | **Display time,** *DISEC:*<br>Default: *01.0*<br>  <br>The display is set up with **[▲] [▼]**. Thereby it switches up to 1 second in increments of 0.1 seconds and up to 10.0 seconds in increments of 1.0. With **[P]** the selection is confirmed and the device changes into menu level. |
|  | **Rounding of display values,** *ROUND:*<br>Default: *00001*<br>  <br>This function is for instable display values, where the display value is changed in increments of 1, 5, 10 or 50. This does not affect the resolution of the optional outputs. With **[P]** the selection is confirmed and the device changes into menu level. |
|  | **Arithmetic,** *ARITH:*<br>Default: *NO*<br><br>Reciprocal<br>Root extraction<br>Square<br>With this function the calculated value, not the measuring value, is shown in the display. With *NO*, no calculation is deposited. With **[P]** the selection is confirmed and the device changes into menu level. |
|  | **Sliding average determination,** *AVG:*<br>Default: *1.0*<br>  <br>Here, the number of the meterings that need to be averaged is preset. The time of averaging results of the product of measuring time *SEC* and the averaged metering *AVG*. With the selection of *AVG* in the menu level *DISPL*, the result will be shown in the display and evaluated via the alarms. |
|  | **Zero point slowdown,** *ZERO:*<br>Default: *00*<br>  <br>At the zero point slowdown, a value range around the zero point can be preset, so the display shows a zero. If e.g. a 10 is set, the display would show a zero in the value range from -10 to +10; below continue with -11 and beyond with +11. The maximum adjustable value range is 99. |

| Menu level | Parameterisation level |
|---|---|
|  | **Display,** *DISPL:*<br>Default: *ACTUA*<br><br>With this function the current measuring value, the min/max-value, the totaliser, the process-controlled hold-value, the sliding average value, the constant value or the difference between constant value and current value can be allocated to the display. With **[P]** the selection is confirmed and the device changes into menu level. |
|  | **Brightness control,** *LIGHT*:<br>Default: *15*<br>  <br>The brightness of the display can be adjusted in 16 levels from 00 = very dark to 15 = very bright via this parameter or alternatively via the navigation keys from the outside. During the start of the device the level that is deposited under this parameter will always be used, even though the brightness has been changed via the navigation keys in the meantime. |
|  | **Display flashing,** *FLASH:*<br>Default: *NO*<br><br>A display flashing can be added as additional alarm function either to single or to a combination of off-limit condition. With *NO*, no flashing is allocated. |
|  | **Assignment (deposit) of key functions,** *TAST:*<br>Default: *NO*<br><br>For the operation mode, special functions can be deposited on the navigation keys **[▲] [▼]**, in particular this function is made for devices in housing size 48x24mm which do not have a 4th key (**[O]**-key). If the min/max-memory was activated with *EHTR*, all measured min/max-values are saved during operation and can be recalled via the navigation keys. The values get lost by restart of the device. If the threshold value correction *LI.12* or *LI.34* is choosen, the values of the threshold can be changed during operation without disturbing the operating procedure. With *TARA* the device is tared to zero and saved permanently as offset. The device confirms the correct taring by showing **ooooo** in the display. *SET.TA* switches into the offset value and can be changed via the navigation keys **[▲] [▼]**. The configuration of *EHT.RE* deletes the min/max-memory. Under *ACTUA* the current measurand is shown (by pushing the button) and under *ABS.UA* the absolute value is displayed. If *ABS.UA* (absolute value) was selected, the display shows the value that has been measured since voltage connection, without consideration of a previous taring. If *NO* is selected, the navigation keys are without any function in the operation mode. |

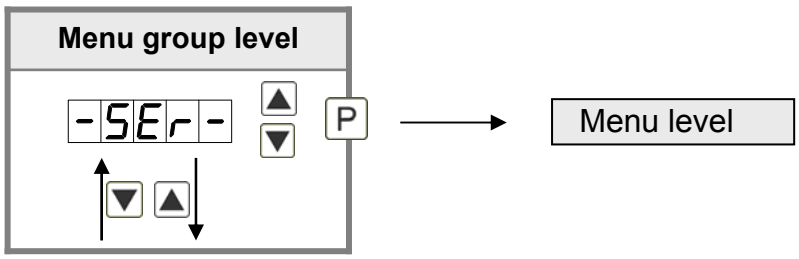
| Menu level | Parameterisation level |
|---|---|
| tAST.4 P | **Special function [O]-key,** *TAST.4*:<br>**Default:** *NO*<br>  <br>For the operation mode, special functions can laid be on the **[O]-**key. This function is triggered by pushing the key. With *TARA* the display is tared to zero and is saved permanently as offset. The display confirms the correct taring by showing *00000* in the display. *SET.TA* switches into the offset value and can be change via the direction keys **[▲] [▼]**. *EHT.RE* deletes the min/max-memory. *ACTUA* shows the measuring value. Then the display switches to the parameterised display value. The same goes for *AVG*, here the sliding average value is displayed. With selected *HOLD* the instant value is held by pushing the **[O]-**key and updated by releasing the key. **Advice:** *HOLD* can only be activated if *HOLD* was selected under parameter *DISPL*. If *ABS.UA* (absolute value) was selected, the display shows the values that have been measured since the voltage has been connected, without consideration of a previous taring. With *T.TARA* (temporarily Tara) the offset is determined by rising shoulder of the digital input and kept only for the period of the signal. Via *SE.CAL* a sensor calibration is done by pushing the zero-key, the flow diagram is shown in *chapter 4.4*. At *AL-1...AL-8* an output can be set and therewith e.g. a switch of the metering point can be done. If *NO* is selected, the **[O]-**key has no function in the operation mode. |
| diGIn P | **Special function digital input,** *DIG.IN*:<br>**Default:** *NO*<br>  <br>For the operation mode, the above shown parameters can be laid on the optional digital input, too. Functions description see *TAST.4*. |
| rEt | **Back to menu group level,** *RET*:<br>  <br>With **[P]** the selection is confirmed and the device changes into menu group level „*-FCT-*“. |

### 5.4.3. Safety parameters



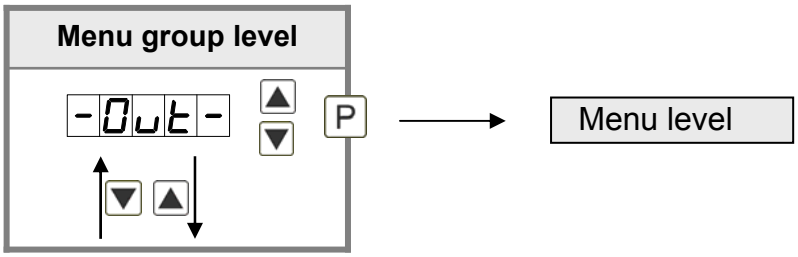

| Menu level | Parameterisation level |
|---|---|
| U.CodE P | **User code** *U.CODE:*<br>Default: *0000*<br>0 P 0 P 0 P 0 P<br>Via this code reduced sets of parameters can be set free. A change of the *U.CODE* can be done via the correct input of the *A.CODE* (master code). |
| A.CodE P | **Master code,** *A.CODE*:<br>Default: *1234*<br>1 P 2 P 3 P 4 P<br>By entering *A.CODE* the device will be unlocked and all parameters are released. |
| Out.LE P | **Release/lock analog output parameter,** *OUT.LE:*<br>Default: *ALL*<br>no En-OF OutEO ALL P<br>Analog output parameter can be locked or released for the user:<br>- *EN-OF:* the initial or final value can be changed in operation mode<br>- *OUT.EO:* the output signal can be changed from e.g. 0-20 mA to 4-20 mA or 0-10 VDC<br>- *ALL:* analog output parameters are released<br>- *NO:* all analog output parameters are locked |
| AL.LEU P | **Release/lock alarm parameters,** *AL.LEU:*<br>Default: *ALL*<br>no LIMIt ALrNL ALL P<br>This parameter describes the user release/user lock of the alarm:<br>- *LIMIT*: here only the range of value of the threshold values 1-4 can be changed<br>- *ALRM.L*: here the range of value and the alarm trigger can be changed<br>- *ALL:* all alarm parameters are released<br>- *NO:* all alarm parameters are locked |
| rEt | **Back to menu group level,** *RET*:<br>With **[P]** the selection is confirmed and the device changes into menu group level *„-COD-"*. |

### 5.4.4. Serial parameters

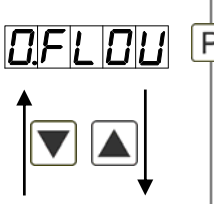
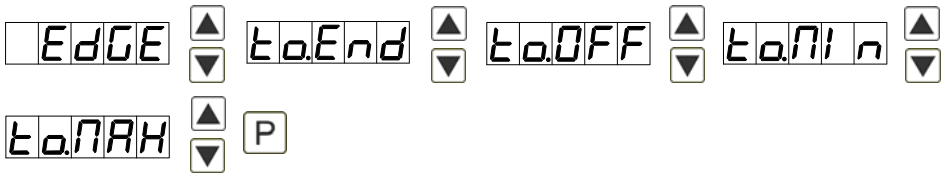
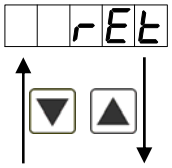



| Menu level | Parameterisation level |
|---|---|
| Addr P 001 250 P | **Device address, *ADDR*:**<br>Default: *001*<br>The device address is adjusted from the smallest to the largest digit with the navigation keys **[▲] [▼]** and confirmed digit per digit with **[P]**. A device address up to max. 250 is available.<br>Interface data: Baudrate 9600 bit/s, 8 databyte, 1 stopbit, no parity (8n1). |
| b.mode P ASCII rtu P | **ModBus operating modes, *B.MODE*:**<br>Default: *ASCII*<br>There are two different types of operating modes: *ASCII* and *RTU*. Modbus transfers no binary cycle, but the **ASCII**-Code. Thus it is directly readable, however the data throughput is smaller in comparison to the **RTU**. Modbus **RTU** (**RTU** = **R**emote **T**erminal **U**nit) transfers the data in binary-coded. This leads to a good data troughput, even though the data cannot be evaluated directly, as they first need to be transfered into a readable format. |
| t1.out P 000 100 P | **Timeout, *TIOUT*:**<br>Default: *000*<br>The monitoring of the data transfer is parameterised in seconds up to max. 100 seconds; there is no monitoring with an input of *000*. The timeout is adjusted from the smallest to the largest digit with the navigation keys **[▲] [▼]** and confirmed digit per digit with **[P]**. After the last digit the device changes back into menu level. |
| rEt | **Back to menu group level, *RET*:**<br>With **[P]** the selection is confirmed and the device changes into menu group level „*-SER-*". |

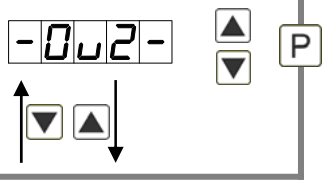
### 5.4.5. Analog output parameters for analog output 1

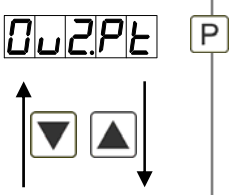


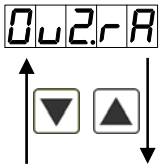
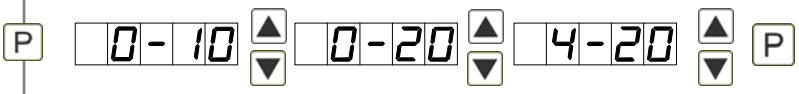
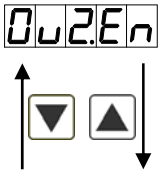
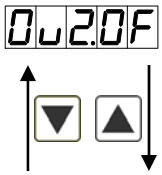
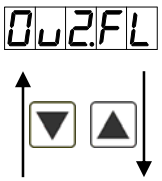
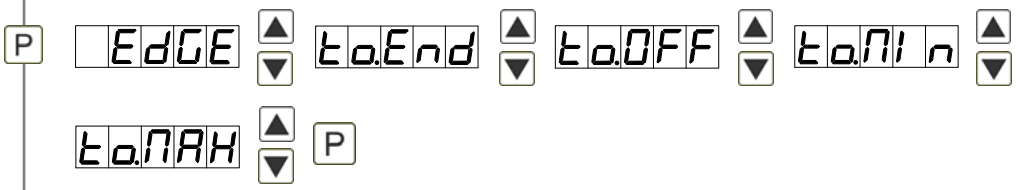
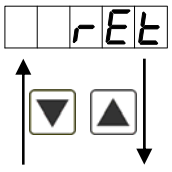

| Menu level | Parameterisation level |
|---|---|
| OUtPt P ActuA MI nUA MAHUA HoLd AUG AbSUA P | **Selection reference of analog output,** *OUTPT:*<br>Default: *ACTUA*<br>The analog output signal can refer to different functions, in detail these are the current measurand, the min-value, the max-value, the sliding average value or the absolute value. If *HOLD* is selected, the signal of the analog output will be kept. It can be continued processing after a deactivation of *HOLD*. With **[P]** the selection is confirmed and the device changes into menu level. |
| Out.rA P 0-10 0-20 4-20 P | **Selection analog output,** *OUT.RA:*<br>Default: *4-20*<br>Three output signals are available 0-10 VDC, 0-20 mA and 4-20 mA. Select the desired signal with this function. |
| Out.En P 8 P 8 P 8 P 8 P 8 P | **Setting the final value of the analog output,** *OUT.EN:*<br>Default: *10000*<br>The final value is adjusted from the smallest to the highest digit with **[▲] [▼]** and confirmed digit per digit with **[P]**. A minus sign can only be parameterised on the highest digit. After the last digit the device changes back into menu level. |
| Out.OF P 8 P 8 P 8 P 8 P 8 P | **Setting the initial value of the analog output,** *OUT.OF:*<br>Default: *00000*<br>The initial value is adjusted from the smallest to the highest digit with **[▲] [▼]** and confirmed digit per digit with **[P]**. A minus sign can only be parameterised on the highest digit. After the last digit the device changes back into menu level. |

| Menu level | Parameterisation level |
|---|---|
|  | **Overflow behaviour,** *O.FLOU:*<br>Default: *EDGE*<br>  <br>To recognise and evaluate faulty signals, e.g. by a controller, the overflow behaviour of the analog output can be defined. As overflow can be seen either *EDGE*, that means the analog output runs on the set limits e.g. 4 and 20 mA, or *TO.OFF* (input value smaller than initial value, analog output switches on e.g. 4 mA), *TO.END* (higher than final value, analog output switches on e.g. 20 mA). If *TO.MIN* or *TO.MAX* is set, the analog output switches on the smallest or highest possible binary value. This means that values of e.g. 0 mA, 0 VDC or values higher than 20 mA or 10 VDC can be reached. With **[P]** the selection is confirmed and the device changes into menu level. |
|  | **Back to menu group level,** *RET*:<br><br>With **[P]** the selection is confirmed and the device changes into menu group level *„-OUT-"*. |

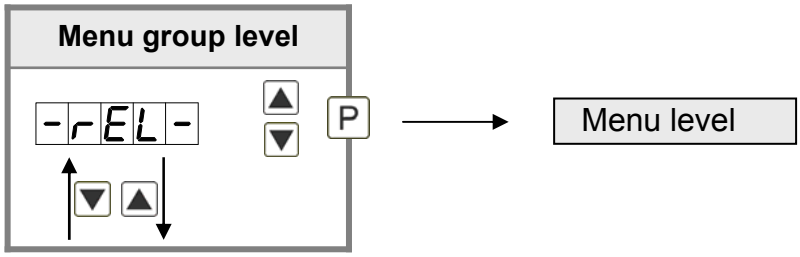
**Analog output parameters for analog output 2**

| Menu group level |
|---|
|  Menu level |

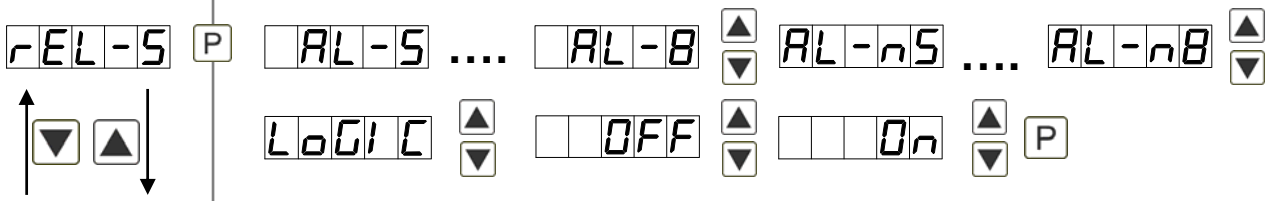
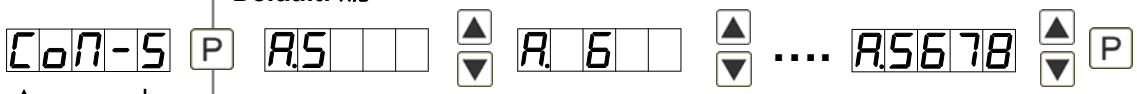
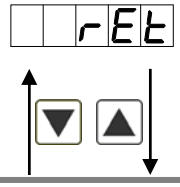
| Menu level | Parameterisation level |
|---|---|
|  | **Selection reference of analog output,** *OU2.PT:*<br>Default: *ACTUA*<br>  <br>The analog output signal can refer to different functions, in detail these are the current measurand, the min-value, the max-value, the sliding average value or the absolute value. If *HOLD* was selected, the signal of the analog output will be kept. It can be continued processing after a deactivation of *HOLD*. With **[P]** the selection is confirmed and the device changes into menu level. |

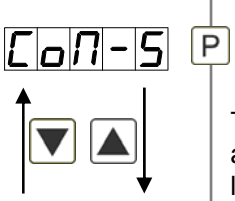
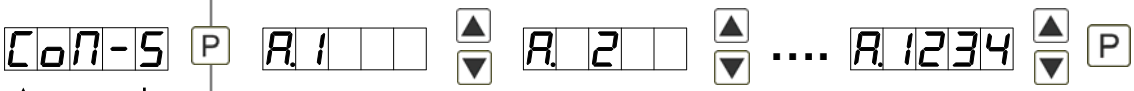
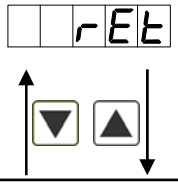
| Menu level | Parameterisation level |
|---|---|
|  | **Selection analog output, *OU2.RA:***<br>Default: *4-20*<br>  <br>Three output signals are available 0-10 VDC, 0-20 mA and 4-20 mA. Select the desired signal with this function. |
|  | **Setting the final value of the analog output, *OU2.EN:***<br>Default: *10000*<br>  <br>The final value is adjusted from the smallest to the highest digit with **[▲] [▼]** and confirmed digit per digit with **[P]**. A minus sign can only be parameterised on the highest digit. After the last digit the device changes back into menu level. |
|  | **Setting the initial value of the analog output, *OU2.OF:***<br>Default: *00000*<br>  <br>The initial value is adjusted from the smallest to the highest digit with **[▲] [▼]** and confirmed digit per digit with **[P]**. A minus sign can only be parameterised on the highest digit. After the last digit the device changes back into menu level. |
|  | **Overflow behaviour, *OU2.FL:***<br>Default: *EDGE*<br>  <br>To recognise and evaluate faulty signals, e.g. by a controller, the overflow behaviour of the analog output can be defined. As overflow can be seen either *EDGE*, that means the analog output runs on the set limits e.g. 4 and 20 mA, or *TO.OFF* (input value smaller than initial value, analog output switches on e.g. 4 mA), *TO.END* (higher than final value, analog output switches on e.g. 20 mA). If *TO.MIN* or *TO.MAX* is set, the analog output switches on the smallest or highest possible binary value. This means that values of e.g. 0 mA, 0 VDC or values higher than 20 mA or 10 VDC can be reached. With **[P]** the selection is confirmed and the device changes into menu level. |
|  | **Back to menu group level, *RET*:**<br>With **[P]** the selection is confirmed and the device changes into menu group level *„-OU2-"*. |

### 5.4.6. Relay functions

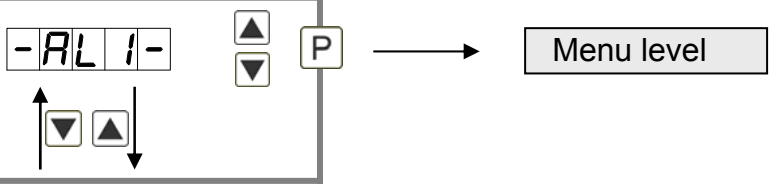


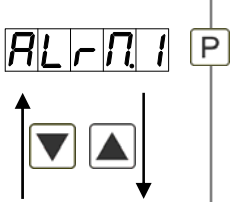

| Menu level | Parameterisation level |
|---|---|
| rEL-1 P | **Alerting relay 1,** *REL-1*: **The same applies for relay 2-4**<br>**Default:** *AL-1*<br>AL-1 .... AL-4 AL-n1 .... AL-n4<br>LoGIC OFF On P<br>Each setpoint (optional) can be linked up via 4 alarms (by default). This can either be inserted at activated alarms *AL1/4* or deactivated alarms *ALN1/4*. If *LOGIC* is selected, logical links are available in the menu level *LOG-1* and *COM-1*. Access to these two menu levels is via *LOGIC*, at all other selected functions, these two parameters are overleaped. Via *ON/OFF* the setpoints can be activated/deactivated, in this case the output and the setpoint display are set/not set on the front of the device. With **[P]** the selection is confirmed and the device changes into menu level. |
| LoG-1 P | **Logic relay 1,** *LOG-1*:<br>**Default:** *OR*<br>or nor And nAnd P<br>Here, the switching behavior of the relay is defined via a logic link, the following schema describes these functions with inclusion of *AL-1* and *AL-2*: This parameter can only be selected if *LOGIC* was selected under *REL-1* . |
| or | $A1 \vee A2$ | As soon as a selected alarm is activated, the relay operates. Equates to operating current principle. |
| nor | $\overline{A1 \vee A2} = \overline{A1} \wedge \overline{A2}$ | The relay operates only, if no selected alarm is active. Equates to quiescent current principle. |
| And | $A1 \wedge a2$ | The relay operates only, if all selected alarms are active. |
| nAnd | $\overline{A1 \wedge A2} = \overline{A1} \vee \overline{A2}$ | As soon as a selected alarm is not activated, the relay operates. |
| | With **[P]** the selection is confirmed and the device changes into menu level. |
| CoN-1 P | **Alarms for relay 1,** *COM-1*:<br>**Default:** *A.1*<br>A.1 A.2 .... A.1234 P<br>The allocation of the alarms to relay 1 happens via this parameter, one alarm or a group of alarms can be chosen. This parameter can only be selected if *LOGIC* was selected under *REL-1*. With **[P]** the selection is confirmed and the device changes into menu level. |

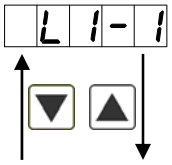
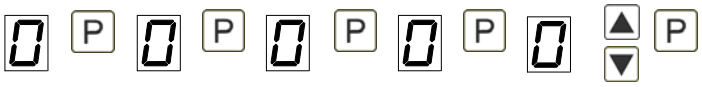
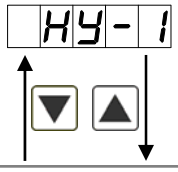
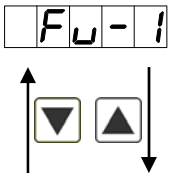
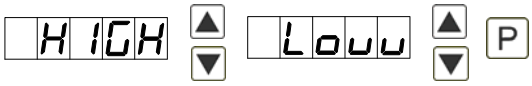
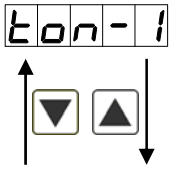
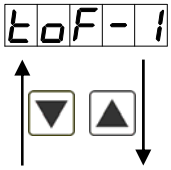
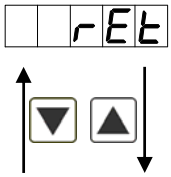
| Menu level | Parameterisation level |
|---|---|
| rEL-5 P | **Alerting relay 5,** *REL-5:* **The same applies for relay 6-8**<br>**Default:** *AL-5*<br>  <br>Each setpoint (optional) can be linked up via 4 alarms (by default). This can either be inserted at activated alarms *AL1/4* or deactivated alarms *ALN1/4*. If *LOGIC* is selected, logical links are available in the menu level *LOG-1* and *COM-1*. Access to these two menu levels is via *LOGIC*, at all other selected functions, these two parameters are overleaped. Via *ON/OFF* the setpoints can be activated/deactivated, in this case the output and the setpoint display are set/not set on the front of the device. With **[P]** the selection is confirmed and the device changes into menu level. |
| LoG-5 P | **Logic relay 5,** *LOG-5:*<br>**Default:** *OR*<br>  <br>Here, the switching behavior of the relay is defined via a logic link, the following schema describes these functions with inclusion of *AL-1* and *AL-2*: This parameter can only be selected if *LOGIC* was selected under *REL-1* . |
| | or — $A1 \vee A2$ — As soon as a selected alarm is activated, the relay operates. Equates to operating current principle. |
| | nor — $\overline{A1 \vee A2} = \overline{A1} \wedge \overline{A2}$ — The relay operates only, if no selected alarm is active. Equates to quiescent current principle. |
| | And — $A1 \wedge a2$ — The relay operates only, if all selected alarms are active. |
| | nAnd — $\overline{A1 \wedge A2} = \overline{A1} \vee \overline{A2}$ — As soon as a selected alarm is not activated, the relay operates. |
| | With **[P]** the selection is confirmed and the device changes into menu level. |
| CoN-5 P | **Alarms for relay 5,** *COM-5:*<br>**Default:** *A.5*<br>  <br>The allocation of the alarms to the selected group happens via this parameter, one alarm or a group of alarms can be chosen. This parameter can only be selected if *LOGIC* was selected under *REL-1*. With **[P]** the selection is confirmed and the device changes into menu level. |
| rEt | **Back to menu group level,** *RET:*<br>  <br>With **[P]** the selection is confirmed and the device changes into menu group level *„-REL-“*. |

| Menu level | Parameterisation level |
|---|---|
|  | **Alarms for relay 5,** *COM-5:*<br>Default: *A.5*<br>  <br>The allocation of the alarms to relay 5 happens via this parameter, one alarm or a group of alarms can be chosen. With **[P]** the selection is confirmed and the device changes into menu level. |
|  | **Back to menu group level,** *RET*:<br><br>With **[P]** the selection is confirmed and the device changes into menu group level *„-REL-"*. |

### 5.4.7. Alarm parameters

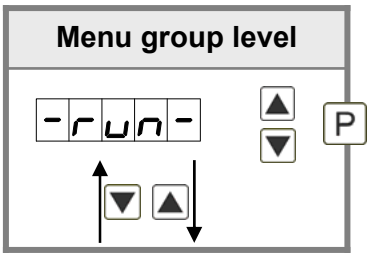
| Menu group level |
|---|
|  |

| Menu level | Parameterisation level |
|---|---|
|  | **Depedency of alarm 1,** *ALRM.1:*<br>**Default:** *ACTUA*<br><br>The dependency of alarm 1 can be related to special functions, in detail these are the current measurand, the min-value, the max-value, the absolute value or the sliding average value. If *HOLD* is selected the alarm is hold and processed just after deactivation of *HOLD*. *ENTER* causes the dependency either by pressing the **[O]**-key on the front of the housing or by an external signal via the digital input. With **[P]** the selection is confirmed and the device changes into menu level.<br>**Example:**<br>By using the maximum value *ALARM.1* = *MAX.VA* in combination with a threshold monitoring *FU-1* = *HIGH*, an alarm confirmation can be realised. Use the navigation keys or the 4th key for confirmation. |

| Menu level | Parameterisation level |
|---|---|
|  | **Threshold values / limit values,** *LI-1:*<br>Default: *2000*<br>  <br>The limit value defines the threshold, that activates/deactivates an alarm. |
|  | **Hysteresis for threshold values,** *HY-1:*<br>Default: *00000*<br>  <br>The delayed reaction of the alarm is the difference to the threshold value, which is defined by the hysteresis. |
|  | **Function for threshold value undercut / exceedance,** *FU-1:*<br>Default: *HIGH*<br>  <br>A limit value undercut is selected with *LOUU* (for LOW = lower limit value), a limit value exceedance with *HIGH* (for HIGH = higher limit value). If e.g. limit value 1 is on a threshold level of 100 and allocated with function *HIGH*, an alarm is activated when reaching the threshold level. If the threshold value was allocated to *LOW*, an alarm will be activated by undercutting the threshold value, as long as the hysteresis is zero. |
|  | **Switching-on delay,** *TON-1:*<br>Default: *000*<br>  <br>For limit value 1 one can preset a delayed switching-on of 0-100 seconds. |
|  | **Switching-off delay,** *TOF-1:*<br>Default: *000*<br>  <br>For limit value 1 one can preset a delayed switching-off of 0-100 seconds. |
|  | **Back to menu group level,** *RET*:<br>With **[P]** the selection is confirmed and the device changes into menu group level „*-AL1-*". |

**The same applies for AI2 to al8.**

**Programming interlock, *RUN*:**




Description see page 10, menu level *RUN*

# 6. Reset to factory settings

To return the unit to a **defined basic state**, a reset can be carried out to the default values.
The following procedure should be used:

- Switch off the power supply
- Press **[P]-**button
- Switch on voltage supply and press **[P]-**button until „- - - - -“ is shown in the display.

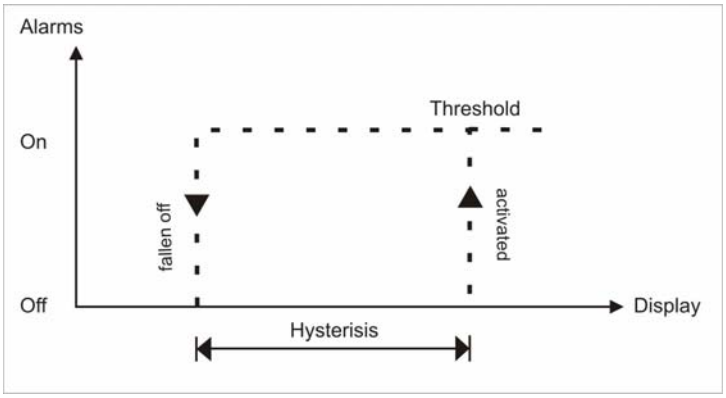
With reset, the default values of the program table are loaded and used for subsequent operation.
This puts the unit back to the state in which it was supplied.

**Caution! All application-related data are lost.**

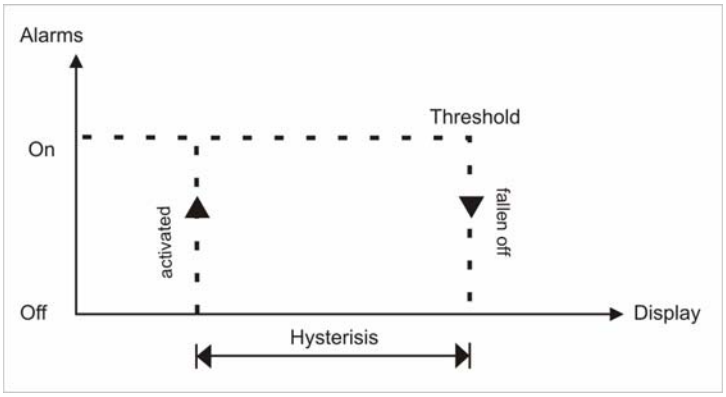
# 7. Alarms / Relays

This device has 4 virtual alarms that can monitor one limit value in regard of an undercut or exceedance. Each alarm can be allocated to an optional relay output S1-S4; furthermore alarms can be controlled by events like e.g. Hold or min/max-value.

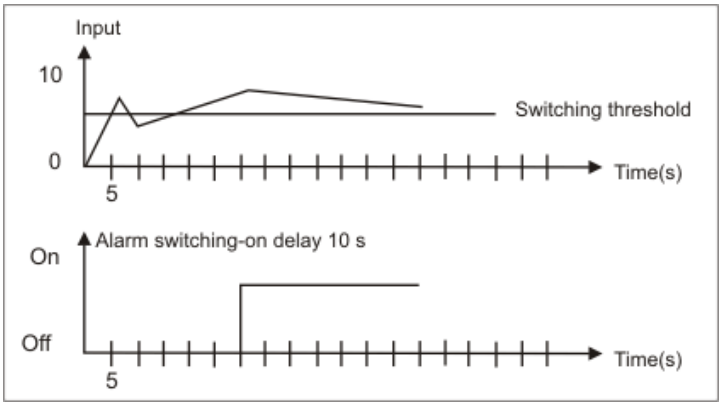
| **Function principle of alarms / relays** | |
|---|---|
| **Alarm / Relay x** | Deactivated, instantaneous value, min/max-value, hold-value, sliding average value or an activation via the digital input |
| **Switching threshold** | Threshold / limit value of the change-over |
| **Hysteresis** | Broadness of the window between the switching thresholds |
| **Working principle** | Operating current / Quiescent current |




**Operating current**
By operating current the alarm S1-S4 is **off** below the threshold and **on** on reaching the threshold.



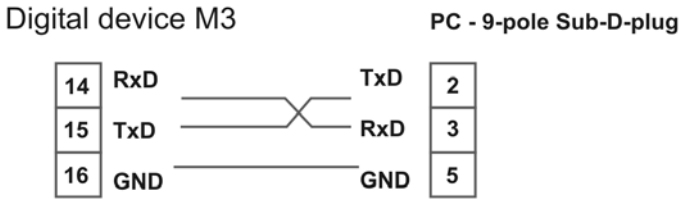

**Quiescent current**
By quiescent current the alarm S1-S4 is **on** below the threshold and switched **off** on reaching the threshold.



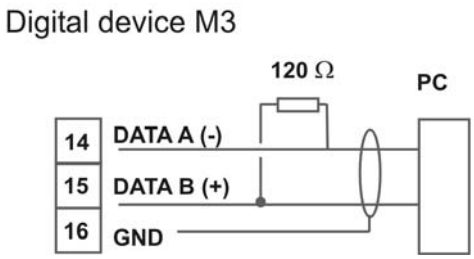

**Switching-on delay**
The switching-on delay is activated via an alarm and e.g. switched 10 seconds after reaching the switching threshold, a short-term exceedance of the switching value does not cause an alarm, respectively does not cause a switching operation of the relay. The switching-off delay operates in the same way, keeps the alarm / the relay switched longer for the parameterised time.

# 8. Interfaces RS232 and RS485

## Connection RS232



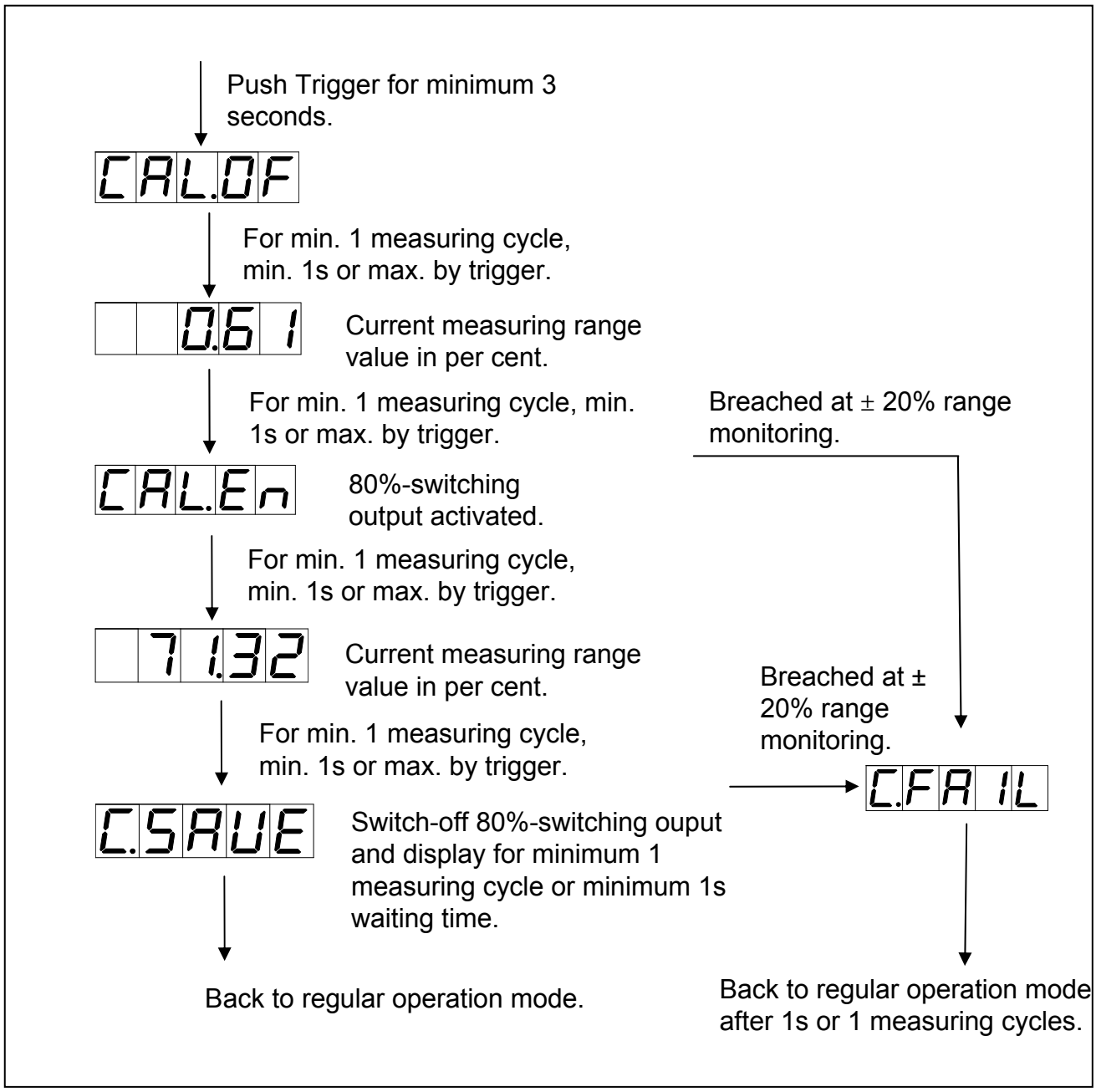

## Connection RS485




The interface **RS485** is connected via a screened data line with twisted wires (Twisted-Pair). On each end of the bus segment a termination of the bus lines needs to be connected. This is neccessary to ensure a secure data transfer to the bus. For this a resistance (120 Ohm) is interposed between the lines Data B (+) and Data A (–).

# 9. Sensor alignment offset / final value

The device has an automatic calibration at mass pressure sensors, where an integrated switching output operates an often available 80% calibration. Like this offset and final value are adjusted, and the sensor can be applied directly after this. The calibration can be done via the 4th key or the digital input, depending on the parameterisation.




If a special input range *SENS.1*, *SENS.2*, *SENS.3* was selected under *TYPE*, a checking of the range is done for offset and final value. At an undercut/exceedance of ± 20% of adjustment range, an *C.FAIL* is given out.

# 10. Technical data

| | |
|---|---|
| **Housing** | |
| **Dimensions** | 96x48x120 mm (BxHxD) |
| | 96x48x139 mm (BxHxD) incl. plug-in terminal |
| Panel cut-out | $92.0^{+0,8}$ x $45.0^{+0,6}$ mm |
| Wall thickness | to 15 mm |
| Fixing | screw elements |
| Material | PC Polycarbonate, black, UL94V-0 |
| Sealing material | EPDM, 65 Shore, black |
| Protection class | standard IP65 (front), IP00 (back side) |
| Weight | approx. 300 g |
| Connection | plug-in terminal; wire cross section up to 2.5 $mm^2$ |
| **Display** | |
| Digit height | 14 mm |
| Segment colour | red (optional blue/green/orange) |
| Range of display | -19999 to 99999 |
| Setpoints | one LED per setpoint |
| Overflow | horizontal bars at the top |
| Underflow | horizontal bars at the bottom |
| Display time | 0.1 to 10.0 seconds |
| **Input** | |
| Sensor sensitivity | 1mV/V, 2mV/V, 3.3mV/V, free up to 4 mV/V |
| Measuring error | 0.2% of measuring range in electromagnetic dominated environment,<br>1% of measuring range in industrial invironment with strong disturbing source |
| Digital input | <24 V OFF, >10 V ON, max. 30 VDC<br>$R_I$ ~ 5 kΩ |
| Sensor calibration | always required |
| **Accuracy** | |
| Temperature drift | 100 ppm / K |
| Measuring time | 0.1…10.0 seconds |
| Measuring principle | U/F-converter |
| Resolution | approx. 18 bit at 1s measuring time, 3.3 mV/V measuring range |
| **Output** | |
| Analog output | 0/4-20 mA / burden ≤ 500 Ω or 0-10 VDC / ≥ 10 kΩ, 16 bit |
| Bridge supply | 10 VDC / 20-40 mA / 250-500 Ω |

| | |
|---|---|
| **Switching outputs** | |
| Relay with change-over contacts<br>Switching cycles | 250 VAC / 5 AAC; 30 VDC / 5 ADC<br>30 x $10^3$ at 5 AAC, 5 ADC ohm resistive load<br>10 x $10^6$ mechanically<br>Diversity according to DIN EN50178<br>/ Characteristics according to DIN EN60255 |
| PhotoMos outputs | 8 normally open (NO) contacts 30 VDC/AC, 0.4 A |
| | |
| **Interface** | |
| Protocol | Modbus with ASCII or RTU-protocol |
| RS232 | 9.600 Baud, no parity, 8 databit, 1 stopbit,<br>wire length max. 3 m |
| RS485 | 9.600 Baud, no parity, 8 databit, 1 stopbit,<br>wire length max 1000 m |
| | |
| **Power supply** | 100-240 VAC 50/60 Hz, DC ±10 % (max. 15 VA)<br>10-40 VDC, 18-30 VAC 50/60 Hz (max. 15 VA) |
| | |
| **Memory** | EEPROM |
| | |
| Data life | ≥ 100 years at 25°C |
| **Ambient conditions** | |
| Working temperature | 0…50°C |
| Storing temperature | -20…80°C |
| Climatic density | relative humidity 0-80% on years average without dew |
| | |
| **EMV** | EN 61326 |
| | |
| **CE-sign** | Conformity to directive 2004/108/EG |
| | |
| **Safety standard** | According to low voltage directive 2006/95/EG<br>EN 61010; EN 60664-1 |

# 11. Safety advices

Please read the following safety advices and the assembly *chapter 2* before installation and keep it for future reference.

**Proper use**

The **M3-1W-device** is designed for the evaluation and display of sensor signals.

**Danger! Careless use or improper operation can result in personal injury and/or cause damage to the equipment.**

**Control of the device**

The panel meters are checked before dispatch and sent out in perfect condition. Should there be any visible damage, we recommend close examination of the packaging. Please inform the supplier immediately of any damage.

**Installation**

The **M3-1W-device** must be installed by a suitably **qualified specialist** (e.g. with a qualification in industrial electronics).

**Notes on installation**

- There must be no magnetic or electric fields in the vicinity of the device, e.g. due to transformers, mobile phones or electrostatic discharge.
- The **fuse rating** of the supply voltage should not exceed a value of **6A N.B. fuse**.
- Do not install **inductive consumers** (relays, solenoid valves etc.) near the device and **suppress** any interference with the aid of RC spark extinguishing combinations or free-wheeling diodes.
- Keep input, output and supply lines separate from one another and do not lay them parallel with each other. Position “go” and “return lines” next to one another. Where possible use twisted pair. So, you receive best measuring results.
- Screen off and twist sensor lines. Do not lay current-carrying lines in the vicinity. Connect the **screening on one side** on a suitable potential equaliser (normally signal ground).
- The device is not suitable for installation in areas where there is a risk of explosion.
- Any electrical connection deviating from the connection diagram can endanger human life and/or can destroy the equipment.
- The terminal area of the devices is part of the service. Here electrostatic discharge needs to be avoided. Attention! High voltages can cause dangerous body currents.
- Galvanic isolated potentials within one complex need to be placed on an appropriate point (normally earth or machines ground). So, a lower disturbance sensibility against impacted energy can be reached and dangerous potentials, that can occur on long lines or due to faulty wiring, can be avoided.

# 12. Error elimination

| | Error description | Measures |
|---|---|---|
| 1. | The unit permanently indicates overflow.<br>  | • The input has a very high measurement, check the measuring circuit.<br>• With a selected input with a low voltage signal, it is only connected on one side or the input is open.<br>• Not all of the activated setpoints are parameterised. Check if the relevant parameters are adjusted correctly.<br>• An absolutely incorrect alignment has been done bevor, e.g. without connected sensor. In this case a reset to the factory setting should be carried out. |
| 2. | The unit permanently shows underflow.<br>  | • The input has a very low measurement, check the measuring circuit.<br>• With a selected input with a low voltage signal, it is only connected on one side or the input is open.<br>• Not all of the activated setpoints are parameterised. Check if the relevant parameters are adjusted correctly.<br>• An absolutely incorrect alignment has been done bevor, e.g. without connected sensor. In this case a reset to the factory setting should be carried out. |
| 3. | The word *HELP* lights up in the 7-segment display. | • The unit has found an error in the configuration memory. Perform a reset on the default values and reconfigure the unit according to your application. |
| 4. | Program numbers for parameterising of the input are not accessible. | • Programming lock is activated<br>• Enter correct code |
| 5. | *ERR1* lights up in the 7-segment display | • Please contact the manufacturer if errors of this kind occur. |
| 6. | The device does not react as expected. | • If you are not sure if the device has been parameterised before, then follow the steps as written in *chapter 6.* and set it back to its delivery status. |