LT SERIES TRANSMITTERS

PULSE INPUTS 4-20 MA OUTPUT & RS232/RS485 I/O USER MANUAL





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4006497

1. ORDERING GUIDE

Configure a model number in this format: LT60VF1, CBL04

VF1
VF4 Custom Input
Standard main board
Rate or total from analog process signals. Selectable square root extraction for use with differential pressure flow meters.
Extended main board
Above plus rate and total simultaneously (analog totalizer), custom curve linearization using up to 180 points, batch control, and time based on rate.
QD Quadrature
Standard main board
Position or length from encoders. Accepts differential or single-ended inputs: 1x, 2x or 4x, plus zero index.
Extended main board
Above plus bidirectional rate (rate and position
or length are not simultaneous).
-
ACCESSORIES
CBL04 RS232 cable, 3-pin connector on
transmitter end, DB9 connector on
computer end. CBL02 USB to DB9 adapter cable.

Extended main board

Above plus rate and total simultaneously, linearized inputs using up to 180 points, arithmetic functions applied to channels A & B (A+B, A-B, A*B, A/B, A/B-1), phase angle, duty cycle, up/down counting, batch control.

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3. PRODUCT OVERVIEW

This manual covers LT Series DIN rail transmitters with isolated analog and RS232/RS485 outputs, dual relays, and a pulse input signal conditioner. A separate manual covers LTE Series DIN rail transmitters with isolated 4-20 mA output and Ethernet I/O, dual relays, and a pulse input signal conditioner.

LT Series transmitters duplicate the signal conditioning and signal processing features of their 1/8 DIN panel-mounted counter / timer counterparts for exceptional accuracy at high read rate. A wide range of counter / timer functions are accommodated by three signal conditioners:

- **Dual-channel pulse input signal conditioner** (for frequency, rate, total, arithmetic combinations of two channels, stopwatch, timer, phase angle, duty cycle).
- Voltage-to-frequency signal conditioner (for rate or total from 4-20 mA, 0-1 mA or 0-10V process signals).
- Quadrature signal conditioner (for position or rate from quadrature encoder signals).
- A 4-20 mA, 0-20 mA, 0-10V, or -10V to +10V isolated analog output is standard. This output is generated by an ultra-linear 16-bit digital-to-analog converter which tracks an internal linearized digital reading.

Isolated serial communications are standard. The transmitter serial port is default jumpered for RS232 or full-duplex RS485 (same jumper settings). Half-duplex RS485 is also selectable either via internal or external jumpers. Three serial protocols are software selectable: Modbus RTU, Modbus ASCII and Custom ASCII. Modbus allows devices by different manufacturers to be addressed on the same data line. The simpler Custom ASCII protocol is recommended when there are no devices by other manufacturers on the data line.

An isolated transducer excitation output is standard. Three output levels are jumper selectable: 5V at 100 mA, 10V at 120 mA, or 24V at 50 mA. The factory default setting is 10V.

Isolated dual solid state relays are standard. These are rated 120 mA at 140 Vac or 180 Vdc.

Isolation to 250V rms is provided for power, signal input, analog output, relay outputs, and communications. Isolation adds safety and avoids possible ground loops. The transducer excitation output is isolated to ± 50 V from signal ground.

Internal jumpers are used to select the signal range, analog output type, communication type, and excitation level. The transmitter configuration is specified by the model number on the transmitter label. A user can reconfigure the transmitter by opening the case and moving jumpers.

Transmitter scaling is via serial connection to a PC using MS Windows based Instrument Setup Software, which can be downloaded at no charge. The required transmitter-to-PC interface cable is available for purchase.

4. RECEIVING & UNPACKING YOUR TRANSMITTER

Your transmitter was carefully tested and inspected prior to shipment. Should the transmitter be damaged in shipment, notify the freight carrier immediately. In the event the transmitter is not configured as ordered or is inoperable, return it to the place of purchase for repair or replacement. Please include a detailed description of the problem.

5. SAFETY CONSIDERATIONS

Warning: Use of this transmitter in a manner other than specified may impair the protection of the device and subject the user to a hazard. Visually inspect the unit for signs of damage. If the unit is damaged, do not attempt to operate.

Cautions:

- This unit may be powered from 85-264 Vac or with the worldwide voltage power supply option, or from 12-32 Vac or 10-48 Vdc with the low voltage power supply option. Verify that the proper power option is installed for the power to be used.
- The 85-264 Vac power connector (P1 Pins 1-3) is colored **Green** to differentiate it from other input and output connectors. The 12-32 Vac or 10-48 Vdc power connector is colored **Black**. This transmitter has no power switch. It will be in operation as soon as power is applied.
- To avoid dangers of electrocution and/or short circuit, do not attempt to open the case while the unit is under power.
- To prevent an electrical or fire hazard, do not expose the transmitter to excessive moisture. Do not operate the transmitter in the presence of flammable gases or fumes, as such an environment constitutes an explosion hazard.

Symbols applicable to this product:



Caution (refer to accompanying documents)



Caution, risk of electric shock.



Equipment protected throughout by double insulation or reinforced insulation.



CE Mark. Indicates that product meets **C E** EU safety, health and environmental requirements.



Earth (ground) terminal.



Both direct and alternating current.

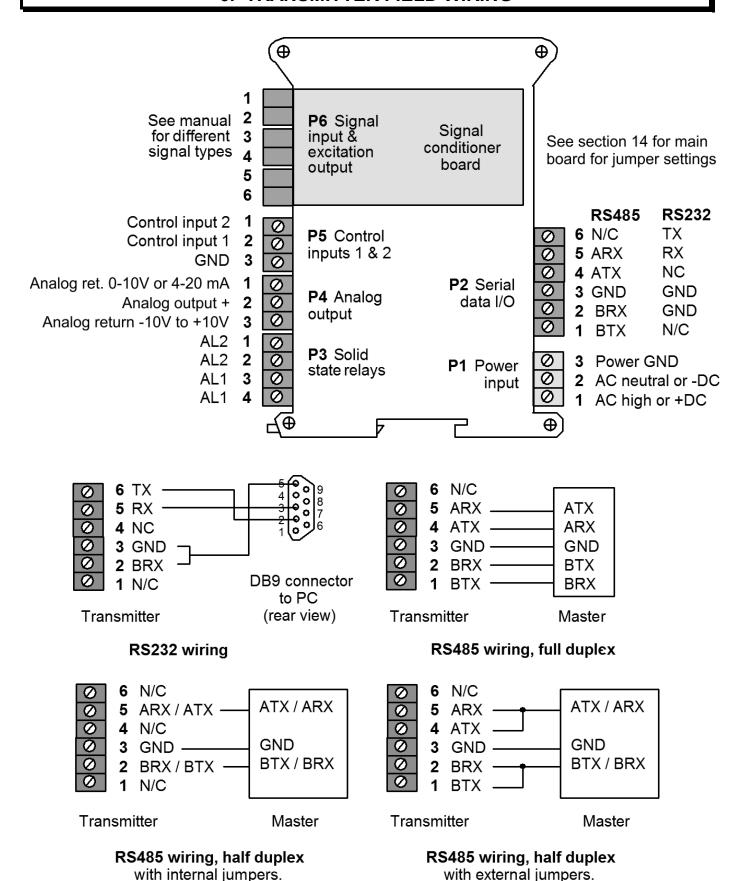


ETL Mark. Indicates that the product conforms to UL Std. 61010-1 and is certified to CAN/USA Std. C22.2 No. 61010-1

Operating environment:

Transmitter Class II (double insulated) equipment designed for use in Pollution degree 2.

6. TRANSMITTER FIELD WIRING

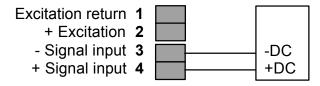


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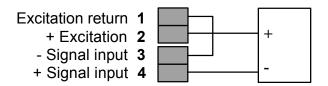
P6 - SIGNAL INPUT DETAIL

PROCESS / TOTALIZER SIGNAL INPUT DUAL CHANNEL PULSE SIGNAL INPUT

DC & Externally Powered Process

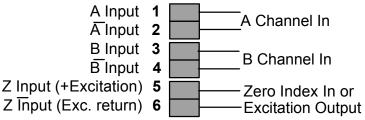


2-Wire Process Transmitter

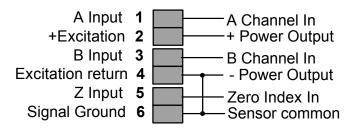


QUADRATURE SIGNAL INPUTS

Differential or Complementary Inputs

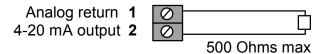


Single Ended Inputs

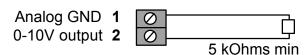


P4 - ANALOG OUTPUT DETAIL

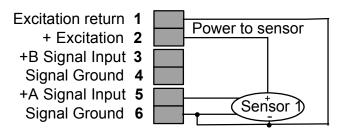
Driving a Load with 4-20 mA



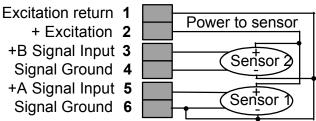
Driving a Load with 0-10V



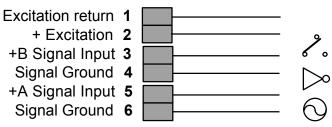
Single Powered Sensor Input



Two Powered Sensor Inputs

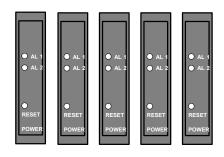


Active and Passive Inputs



Inputs can be proximity switches, contact closures, digital logic, magnetic pickups, or AC inputs to 250V **Warning:** Dual-channel signal grounds 4 & 6 are connected internally.

MOUNTING FOR COOLING



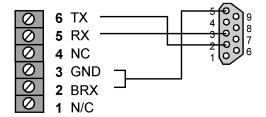
Mount transmitters with ventilation holes at top and bottom. Leave minimum of 6 mm (1/4") between transmitters, or force air with a fan.

7. PROGRAMMING YOUR TRANSMITTER

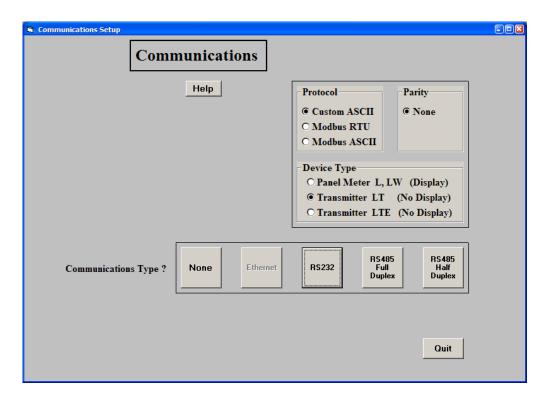
Our transmitters are easily programmed using a PC and **Instrument Setup (IS) Software**, which provides a graphical user interface. The software allows uploading, editing, downloading and saving of setup data, execution of commands under computer control, listing, plotting and graphing of data, and computer prompted calibration.

USING IS SOFTWARE

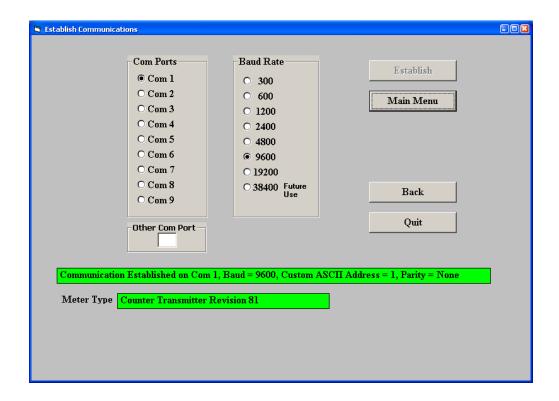
Schematic of RS232 cable CBL04 with rear view of DB9 connector to PC.



Use a 3-wire RS232 cable (P/N CBL04) to connect your transmitter to the COM port of your PC. Download the file ISx_x_x.exe from our website and double-click on the file name. Click on "Install Instrument Setup Software" and follow the prompts. To launch IS software, press on Start => Programs => IS2 => Instrument Setup or on the desktop shortcut that you may have created. Following a brief splash screen, the Communications Setup screen below will appear.



In the Communications Setup screen, select the "Custom ASCII" as the protocol, as this is the factory default setting. Select "Transmitter LT" as the Device Type and RS232 the Communications Type. This will take you to the Establish Communications screen.

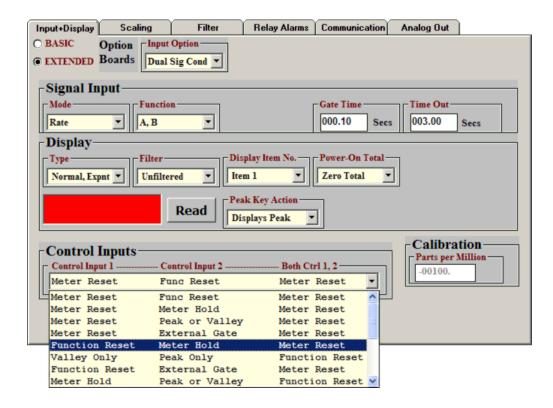


In the Establish Communications screen, select your Com Port and 9600 as the Baud Rate. You will be able to change your protocol and baud rate later under the Communication setup tab. Click on Establish, and the two fields at the bottom of the screen should turn green. Click on the Main Menu button.

From the Main Menu, click on Counter => Get Setup to retrieve (or get) the existing setup data from your counter transmitter. Click on View => Setup to bring up screens which allow you to easily edit the setup file using pull-down menus and other selection tools. You can download (or put) your edited file into the transmitter by clicking on Counter => Put Setup. You can save your setup file to disk by clicking on File => Save Setup and retrieve a previously saved file from disk by click on File => Open.

The best way to learn IS software is to experiment with it.

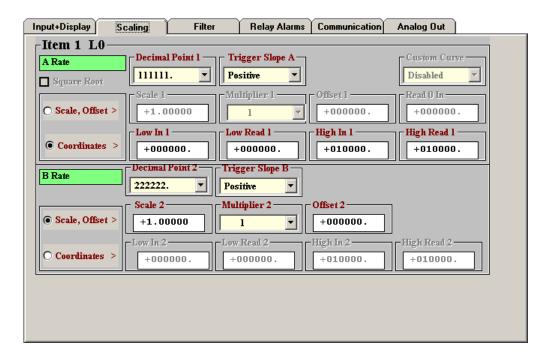
For context-sensitive help for any data entry field under any tab, select that field and press the F1 key.



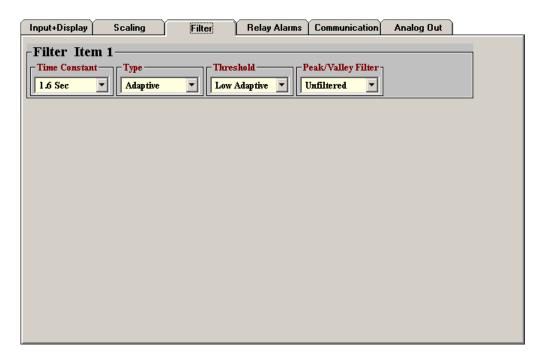
To get to the Input+Display tab, click on Counter => Get Setup to retrieve the current setup information from your counter transmitter, then on View => Setup, which will take you to the Input+Display tab. Use this screen to set up Signal Input, Display, and Control Inputs. Click on Read to display the current reading. The background color of this field will change from red to green.

Clicking on the Control Inputs field opens a pull-down menu which allows selection of the roles of Control Input 1, Control Input 2, and simultaneous Control Inputs 1 and 2. For example, with a Dual Pulse Input signal conditioner and the highlighted selection, grounding Control Input 1 causes a Function Reset, which resets Peak, Valley and latched alarms; grounding Control Input 2 places the transmitter on Hold, and causes the Peak reading to be transmitted, and grounding both Control Inputs 1 and 2 causes a Meter Reset, causes a power-on reset of the transmitter. Note that the roles of the Control Inputs vary with the type of signal conditioner. Only the applicable roles will be displayed.

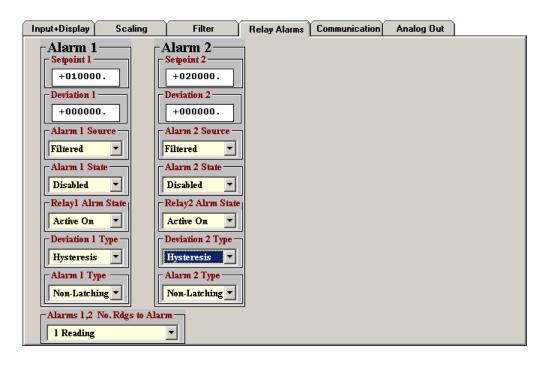
Press the F1 key for context-sensitive help with any item.



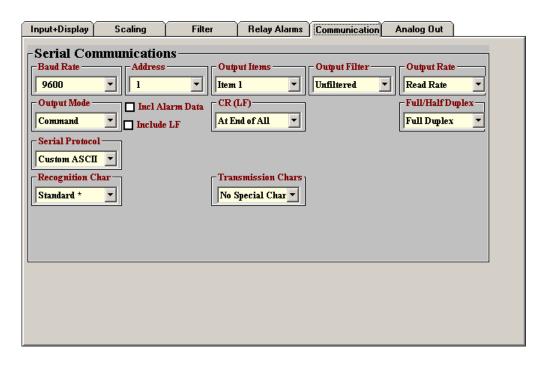
Click on the Scaling tab to scale your transmitter. You will normally be given the choice of two scaling methods: 1) direct entry of Scale and Offset, and 2) the Coordinates of 2 Points method, where (Low In, Low Read) and (High In, High Read) data points are entered numerically.



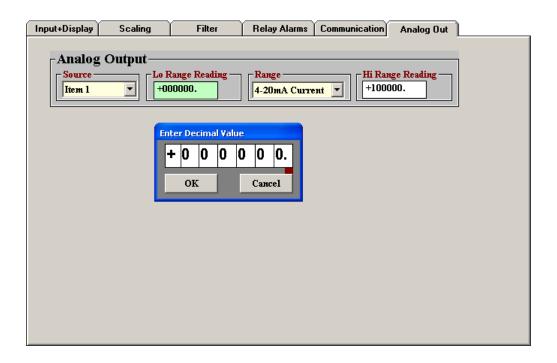
Click on the Filter tab to set to set up filtering for your readings. Press the F1 key for context-sensitive help with any item.



Click on the Relay Alarms tab to set up your transmitter's two solid state relays, which are standard. Press the F1 key for context-sensitive help with any item.



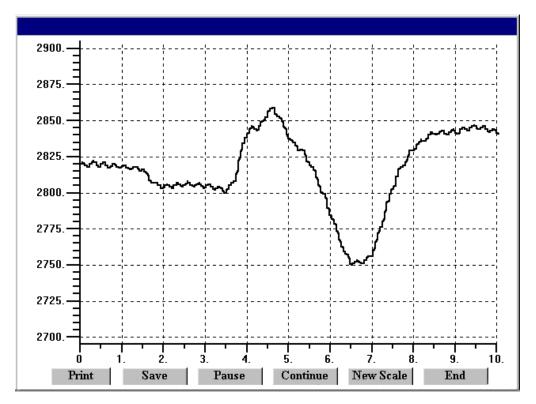
Click on the Communication tab to view the communication parameters that you used to establish default communications with your transmitter. You can reselect Baud Rate, Device Address, Serial Protocol, and Full/Half Duplex, even though you may have selected different values to establish initial communications with your PC. Press the F1 key for context-sensitive help with any item.



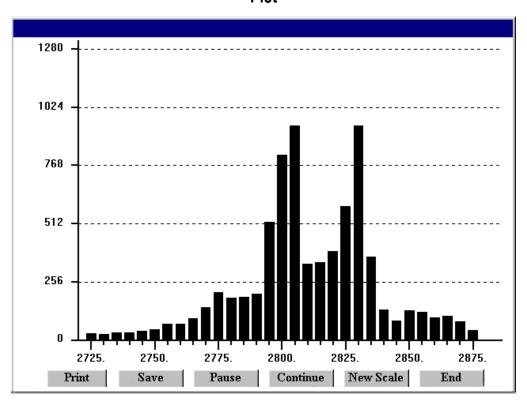
Click on the Analog Out tab to scale your analog output, which is standard. Under Range, select 0-20 mA Current, 0-10V Voltage, or 4-20 mA. Enter your "Lo Range Reading" and "Hi Range Reading" to create the two endpoints of your analog output range. For example, for the 4-20 mA range, "Lo Range Reading" corresponds to 4 mA and "Hi Range Reading" corresponds to 20 mA.

ADDITIONAL FEATURES

- The Commands pull-down menu allows you to execute certain functions by using your computer mouse. This menu will be grayed out unless a Get Setup has been executed.
- **The Readings pull-down menu** provides three formats to display input data on your PC monitor. Use the *Pause* and *Continue* buttons to control the timing of data collection, then press *Print* for a hardcopy on your PC printer.
 - List presents the latest internal readings in a 20-row by 10-column table. Press *Pause* at any time to freeze the display. Press *Print* for a hardcopy.
 - Plot generates a plot of internal readings vs. time in seconds. It effectively turns the transmitter-PC combination into a printing digital oscilloscope.
 - Graph generates a histogram, where the horizontal axis is the internal reading, and the vertical axis is the number of occurrences of readings. The display continually resizes itself as the number of readings increases.
- The Jumpers pull-down menu graphically shows jumper positions for the selected signal conditioner boards and the main board, duplicating information in this manual.



Plot



Graph

8. OPENING YOUR TRANSMITTER CASE

WHEN TO CHANGE JUMPERS

Your transmitter case does not need to be opened if jumpers have already been set by your distributor. Otherwise you will need to open the case and either set jumpers or verify that the factory default jumpers positions will meet your needs. Jumpers are used for the following:

- 1) On the dual channel pulse input signal conditioner board to set trigger levels, frequency response, bias resistance, and contact debounce. See Section 9.
- 2) On the V-to-F signal conditioner board to set the analog input signal type (0-10V, 0-1 mA or 4-20 mA). See Section 10.
- 3) On the quadrature signal conditioner board to set the quadrature input type, input termination, phase for up-counting, count-by options, and zero index polarity. See Section 11.
- **4) On the main board** to set the serial communication signal (RS232 or RS485), termination resistor for long cable runs, analog output signal (current or voltage), and sensor excitation output (5V, 10V or 24V). Default factory settings are RS232, no termination resistor, and 10V excitation output. Section 12.

HOW TO OPEN & CLOSE THE CASE





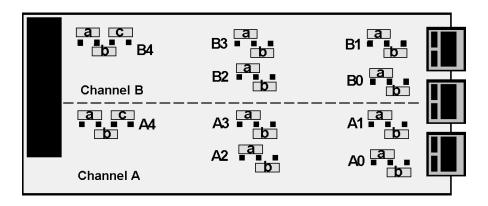
The two clamshell halves of the case are held together with a bolt and a nut at each of the four corners. Use a Phillips screwdriver to remove the four bolts. The nut will then drop off, and the clamshell halves will separate. When closing the case, make sure that the ventilation grills are properly aligned.



Caution: The nuts at each corner are not captive and are black. Take precautions so that the nuts do not get lost.

9. DUAL CHANNEL PULSE SIGNAL CONDITIONER BOARD

The same signal conditioner board is used for the frequency, rate, period, timing, phase angle, or duty cycle functions. The board needs to be configured via jumpers for the input signal type and level. It is recognized by Instrument Setup software, which will bring up the applicable menu items for the Input Option "Dual Sig Cond." The board does not require calibration, since the quartz crystal oscillator used for frequency and timing applications is located on the transmitter main board.



Jumper Settings for Expected Signal Levels

The jumper settings for Channel A (A2 & A3) and Channel B (B2 & B3) need to be set for the expected signal voltage. This voltage must be outside of the high and low thresholds per the following table, or the transmitter will not operate properly. The larger the difference between the high and low thresholds, the more immune the transmitter is to input signal noise.

A3	A2	Input r	Input must be		A2	Input must be		A3	A2	Input n	nust be
B3	B2	below	above	B3	B2	below	above	B3	B2	below	above
-	a	-12 mV	+12 mV	a	a	+30 mV	+60 mV	b	a	-60 mV	-30 mV
-	b	-150 mV	+150 mV	a	b	+350 mV	+600 mV	b	b	-600 mV	-350 mV
-	-	-1.15V	+1.15V	a	-	+1.25V	+2.1V	b	-	-2.1V	-1.25V

Jumper Settings for Frequency Response, Bias Resistor, Debounce Time

Pull-up or pull-down resistors are used with open collector devices and dry contact closures to provide input signal bias. They should not be connected for other inputs. Debounce circuitry keeps the transmitter from counting extra pulses due to contact bounce.

Function	Block	Jumper	Setting
Frequency Response	A0 & B0	-	1 MHz max
		b	30 kHz max
		a	250 Hz max
Bias Resistor	A1 & B1	a	10 kOhm pull-up to 5V
		b	10 kOhm pull-down to -5V
Contact Debounce	A4 & B4	b	None
		a, c	3 msec
		С	50 msec

Common Jumper Settings

Input Type	Vmax	A0 & B0	A1 & B1	A2 & B2	A3 & B3	A4 & B4
Logic levels	250V	-	-	-	a	b
NPN open collector	NA	b	a	-	a	b
PNP open collector	NA	b	b	-	b	b
Contact closures	NA	a or b	a	-	a	a, c
Line frequency	250V	b	-	-	-	a, c
Turbine flow meter	250V	b	-	a	-	b

9.1 RATE & FREQUENCY MODES

Frequency in Hz is determined by timing an integral number of pulses over a user-specified Gate Time from 0 to 199.99 sec and taking the inverse of average period. The typical internal display update rate is Gate Time + 1 period + 30 ms. Selecting a longer Gate Time produces a more stable reading as more cycles are averaged, but slows down the update rate. At very low frequencies, the update rate is controlled by the period. A Time Out from 0 to 199.99 sec is also selectable. This is the time the transmitter waits for a signal to start or end a conversion. If the signal is not received before the Time Out ends, the transmitter reads zero. The longer the Time Out, the lower the minimum frequency that can be processed.

Rate in engineering units can be obtained by applying a scale factor to frequency, or by using the Coordinates of 2 Points method, where two inputs in Hz and the corresponding desired two internal readings are entered directly.

- Rate A, B determines rate independently for Channel A (Item #1) and Channel B (Item #2). Either item can be selected for the analog output.
- Rate A Only determines rate only for Channel A. Channel B is not used.
- Rate A, A Total (Extended main board) determines Rate for Channel A (Item #1) and Total for Channel A (Item #2) since last reset. Total can count down from an offset by entering a negative scale factor.
- Rates A+B, A-B, AxB, A-B, A/B, A/B-1 (Extended main board) can output arithmetic combinations of Rates A and B (Item #1), Rate A (Item #2), or Rate B (Item #3). With rates A and B scaled to produce a ratio close to 1 and an offset of -1, the special combination A/B-1, called "Draw," can output percentage changes, such as elongation of material as it passes between rollers.

Applicable to all rate & frequency application examples:

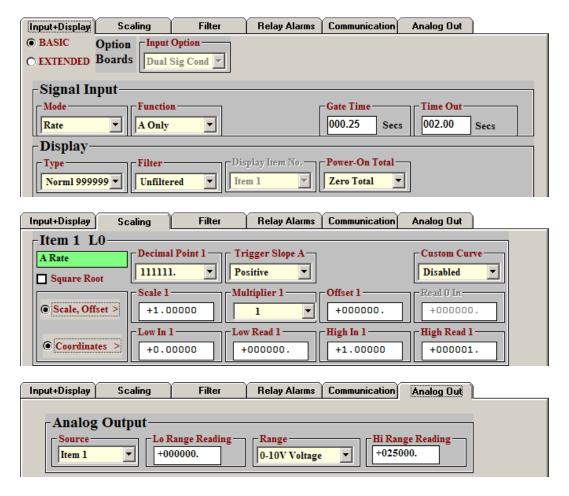
Connect your transmitter to a PC running Instrument Setup (IS) Software. Establish communications. To open a setup file for editing, click on "Get Setup" under the Counter tab to retrieve the latest setup file from your transmitter, or click on "Open Setup" under the File tab to retrieve a previously saved setup file from disk.

Relay Alarms and Analog Out respond to the counts that are transmitted digitally. While a decimal point can be specified and will be transmitted digitally, it does not affect counts (except for power factor). For example, the same 58134 count frequency can be transmitted as 58134 Hz or 58.134 kHz

Following editing, click on the Main Menu button. Under the Counter tab, click on "Put Setup" to download your setup file into your transmitter. Under the File tab, click on "Save Setup As" to save your setup to disk if desired.

Example 1: Transmit frequency in Hz with 1 Hz resolution

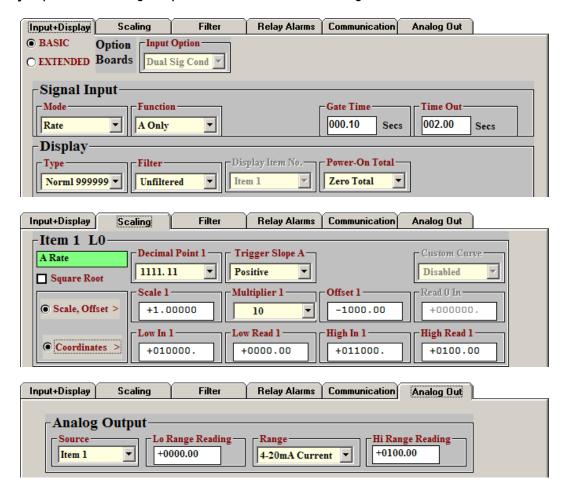
Application: Transmit digital frequency readings f from 1 Hz to 999999 Hz with no decimal point, update rate of 4/sec, and adaptive moving average filter for 0.4 sec. Set analog output to 0V at 0 Hz and 10V at 25 kHz.



- Under Input+Display tab and Signal Input, set Mode to "A Rate", Function to "A only", Gate Time to 0.25 sec, and Time Out to 2 sec. Under Display, set Type to "Norm! 999999".
- Under Scaling tab, set decimal point to 111111. If "Scale, Offset" is selected as scaling method, set Scale to +1.00000, Multiplier to 1, and Offset to +000000. If Coordinates is selected as scaling method, enter 0 for Lo In and 0 for High Read. Also enter +100000 for High In and +100000 for High Read. To minimize rounding errors, do not enter small values for High In and High Read.
- Under Filter tab, set Time Constant to 0.4 sec.
- Under Analog Out tab, set Range to "0-10V Voltage", Lo Range Reading to +000000, and Hi Range Reading to +025000.

Example 2: Transmit rate as 0-100.00 for a 10 kHz to 11 kHz input

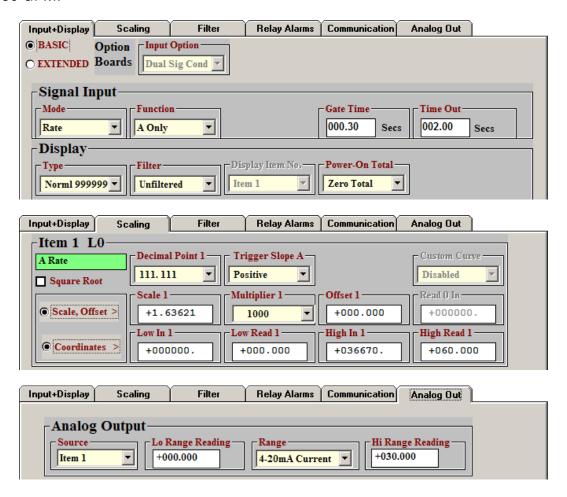
Application: Transmit 0.00 to 100.00 (with two decimal places) for a 10 kHz to 11 kHz frequency input. Set analog output to 4-20 mA for this range.



- Under Input+Display tab and Signal Input, set Mode to Rate, Function to "A only", Gate Time to 0.1 sec, Time Out to 2 sec, and Display Type to "Norml 999999". Native units will be Hz.
- Under Scaling tab, set Decimal Point to two places. If "Scale, Offset" is selected as scaling method, set Scale to +1.00000 and Multiplier to 10. Product of Scale and Multiplier will ensure that 1000 Hz are displayed as 10,000 counts (decimal point has no effect on counts). Also enter an Offset of -100,000 counts (previously selected decimal point will be displayed, but has no effect on counts). If Coordinates is selected as scaling method (by far the easiest scaling method for this example), simply enter endpoints as shown.
- Under the Analog Out tab, set Range to "4-20mA Current", Lo Range Reading to +0000.00, and Hi Range Reading to +0100.00.

Example 3: Transmit rate in GPM from 36.67 pulse/gallon turbine flow meter

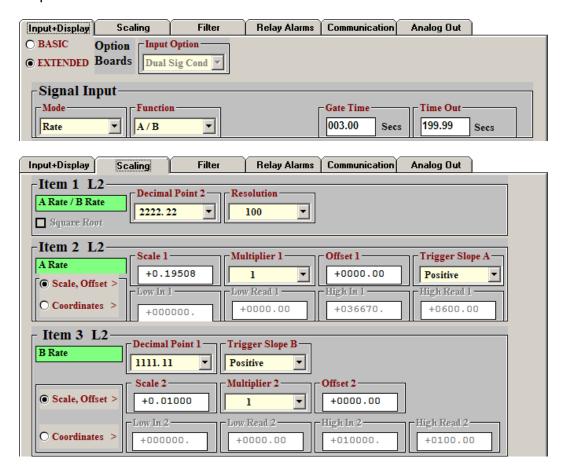
Application: Transmit rate in gallons per minute with three decimal places from a turbine flow meter with a K factor of 36.67 pulses per gallon. Set analog output to 4 mA at 0 GPM and 20 mA at 30 GPM.



- Under Input+Display tab and Signal Input, set Mode to Rate, Function to "A only", Gate Time to 0.3 sec, and Time Out to 2 sec. Under Display, set Type to "Norm! 999999". Native units will be pulses/sec (Hz).
- Under Scaling tab, set Decimal Point tab to 111.111. If "Scale, Offset" is selected as scaling method, set Scale to 1.63621 with a multiplier of 1000. The scale of 1.63621 is the inverse of K factor, namely 0.027270 gallons per pulse, multiplied by 60 to go from the transmitter's native rate per second to rate per minute. The multiplier of 1000 changes the units of volume from gallons to milligallons, as required for three decimal places. If Coordinates is selected as scaling method, enter 0 for Low In and Low Read. Enter 36670 (milligallons/sec) for High In and +060.000 for High Read (60.000 GPM). Note that Low In and High In are in converted units after the Multiplier of 1000 to go from gallons to milligallons.
- Under Analog Out tab, set Range to "4-20mA Current", Lo Range Reading to +000.000, and Hi Range Reading to +030.000, both in GPM.

Example 4: Transmit rate of fuel consumptions in liters/km and drive a 0-10V meter

Application: Transmit a ship's rate of fuel consumption to two decimal places in liters/km and display fuel consumption from 0-100 liters/km on a 0-10V analog meter. Fuel flow is measured using a turbine flow meter with a K factor of 5.126 pulses/liter. Speed is measured using a 100 pulses/km speedometer.



- Under Input+Display tab, check Extended (an Extended main board is required). Set Mode to Rate and Function to A/B. Set a relatively long Gate Time of 3 sec since the maximum speedometer pulse rate is expected to be 2000 pulses/hour at 20 km/hour, or 1 pulse every 1.8 sec. Set Time Out to its maximum of 199.99 sec, since pulse rates will be very low when the ship starts. Click on Read to display Item 1 (A/B). The red field will change to green.
- Under Scaling tab, set up Item 2 (A Rate or fuel consumption/sec) to have a scale factor of 0.19508 liters/sec. This is pulses/sec x (1 liter)/(5.126 pulses). Set up Item 3 (B Rate or rate of travel in km/sec) to have a scale factor 0.01 km/sec. This is pulses/sec x (1 km)/(100 pulses). Ignore Decimal Point, since B Rate is not displayed. Set Item 1 (A Rate / B Rate) to Decimal Point 2222.22 and Resolution to 100. This changes the displayed units to centiliters/sec. The decimal point is not part of the arithmetic.
- Under Analog Out tab, set Source to Item 1, Range to "0-10V Voltage", Lo Range Reading to +0000.00, and Hi Range Reading to +0100.00 (liters/km).

9.2 PERIOD MODES: Inverse of frequency. Native counts are microseconds, so scale appropriately.

9.3 TOTAL MODES

- Total A, B determines Total independently for Channel A (Item #1) and Channel B (Item #2). Either item can be selected for the analog output.
- Total A Only determines Total only for Channel A (Item #1). Channel B is not used.
- **Total Burst** (Extended main board) determines the total number of signal bursts applied to Channel B (Item #1). Gate time should be set to zero. Time Out must be greater than the maximum time between bursts.
- Total B, A Rate (Extended main board) determines Total for Channel B (Item #1) and Rate for Channel A (Item #2).
- Total A, B UpDnCtl (Extended main board) determines Total A (Item #1), where the up or down count direction is determined by an input on Channel B. If the menu item SLOPE is set to 0 for Channel B, an input level on B below the jumper set Low Threshold B causes the count to go up, and an input level above the jumper set High Threshold causes the count to go down. If SLOPE for Channel B is set to 1, the opposite occurs. The maximum frequency on A that can be counted is 250 kHz, or a minimum of 4 µs between pulses.
- Total A, B InhibitCtl (Extended main board) determines Total A (Item #1), where counting may be inhibited by a control input on Channel B. If the menu item SLOPE is set to 0 for Channel B, a low input level on B allows counting, and a high input level inhibits counting. If the SLOPE for Channel B is set to 1, the opposite occurs. The maximum frequency on A that can be counted is 1 MHz.
- Totals A+B, A-B, AxB, A/B, A/B-1 (Extended main board) determine arithmetic combinations of Totals A and B (Item #1). Total A (Item #2) and Total B (Item #3) are also tracked and can be selected for analog output.

Applicable to all totalizing application examples:

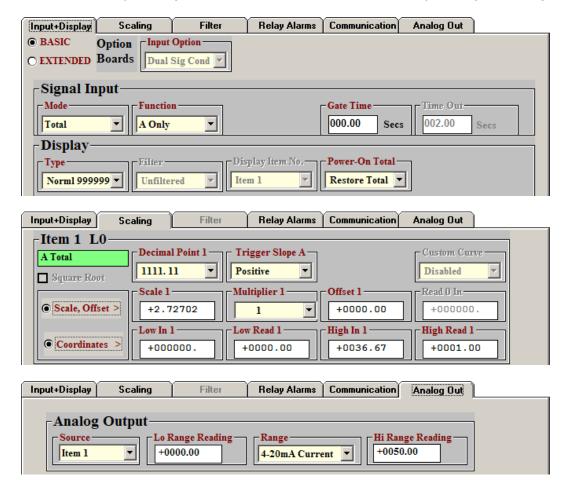
Connect your transmitter to a PC running Instrument Setup (IS) Software. Establish communications. To open a setup file for editing, click on "Get Setup" under the Counter tab to retrieve the latest setup file from your transmitter, or click on "Open Setup" under the File tab to retrieve a previously saved setup file from disk.

Relay Alarms and Analog Out respond to the units that are transmitted digitally. While a decimal point can be specified and will be transmitted digitally, it does not affect the number of units. If "Scale, Offset" is used as the scaling method and liquid volume is to be transmitted in L with three decimal places, first change the units to mL, then set the decimal point.

Following editing, click on the Main Menu button. Under the Counter tab, click on "Put Setup" to download your setup file into your transmitter. Under the File tab, click on "Save Setup As" to save your setup to disk if desired.

Example 1: Transmit volume in gallons from a 36.67 pulse/gallon flow meter

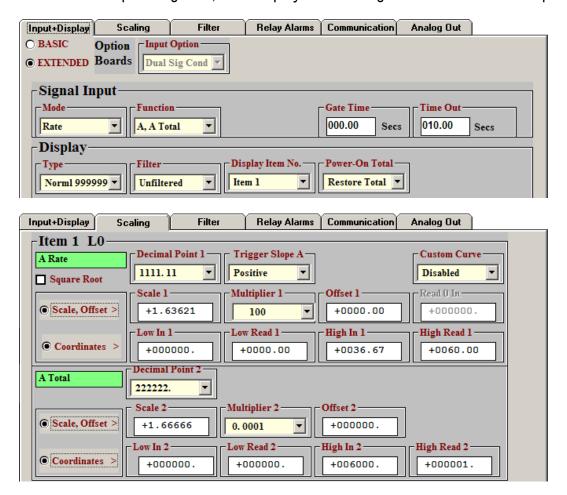
Application: Digitally transmit volume in gallons with two decimal places from a flow meter with a K factor of 36.67 pulses/gallon. Also transmit 4-20 mA corresponding to 0-50 gallons.



- Under Input+Display tab, set Mode to Total, Function to "A Only", and Gate Time to 0 sec (to maximize display update rate). Set "Power-On Total" to "Restore Total" to retain total in event of power loss.
- Under Scaling tab, set Decimal Point to two places. If "Scale, Offset" is selected as scaling method, set Scale to 2.72702 and Multiplier to 1. The product of Scale and Multiplier is 2.72702 hundredths of a gallon/pulse, which is the inverse of K factor. If Coordinates scaling method is selected, enter High In and High Read to indicate that 36.67 pulses should read 1.00 gallon.
- Under Analog Out tab, set Range to "4-20 mA current". Enter 0.00 gallons for Lo Range Reading and 50.00 gallows for Hi Range Reading, as shown.

Example 2: Transmit simultaneous rate & total from a 36.67 pulse/gallon flow meter

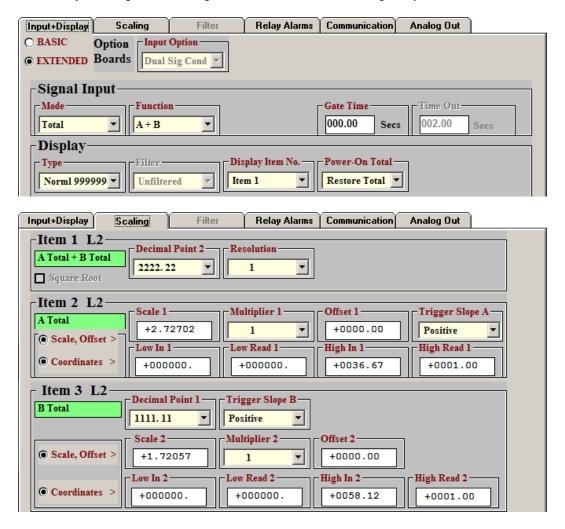
Application: Digitally transmit rate in gallons/minute with two decimal places from a flow meter with a K factor of 36.67 pulses/gallon, also display volume in gallons with no decimal point.



- Under Input+Display tab, check Extended (an Extended main board is required). Set Mode
 to Rate and Function to "A, A Total". Rate A will be Item 1, Total A will be Item 2. In this
 mode, total is calculated by adding rate/sec every sec, not directly from the count of flow
 meter pulses. Set "Power-On Total" to "Restore Total" to retain total in event of power loss.
- Under Scaling tab for A Rate, set two decimals. If "Scale, Offset" is selected, set Scale to +1.63621 and Multiplier to 100. This is inverse of K factor, multiplied by 100 to change counts from gallons to hundredths of a gallon, and further multiplied by 60 to go from the native rate per sec to rate per minute. If Coordinates is selected, enter Hi In and High Read so that 36.67 pulses/sec reads 60.00 gallons/minute (GPM). With both scaling methods, rate counts will be in hundreths of a gallon/minute and disregard the decimal point.
- Under Scaling tab for A Total, set decimal to far right. If "Scale, Offset" is selected, set Scale 2 to 1.666666 and Multiplier to 0.0001 to go from hundreths of a gallon/minute to gallons/ sec. If Coordinates is selected, enter Hi In and High Read so that a rate of 6000 hundreths of a gallon/minute is totalized every second to produce a total of 1 gallon.

Example 3: Transmit total volume by adding two flow meter channels

Application: Digitally transmit total volume in gallons to two decimal places from two pipes dispensing liquids into the same tank. Flow meter A is calibrated to 36.67 pulses/gallon, flow meter B to 58.12 pulses/gallon. Assign the transmitter's analog output to total volume.



- Under Input+Display tab, check Extended (an Extended main board is required for Total). Set Mode to Total and Function to "A+B". "A Total + B Total" will be Item 1, A Total will be Item 2, and B Total will be Item 3. Set Gate Time to 0 sec to maximize the update rate. Set "Power-On Total" to "Restore Total" to retain total in event of power loss.
- Under Scaling tab, set both decimal points to two places. If "Scale, Offset" is selected as scaling method, set Scale 1 to +2.72702 for A Total and Scale 2 to +1.72057 for B Total. Set both Multipliers to 1 so that the product of Scale and Multiplier produces the inverse of K factor expressed in hundredths of a gallon/pulse. If Coordinates is selected as the scaling method, enter High In and High Read as shown to indicate that 36.67 pulses should read 1.00 gallon for Channel B.
- Under Analog Out tab, set Source to Item 1 (A Total + B Total).

9.4 TIMING MODES

- Time Interval A to B determines the time between periodic inputs on Channels A and B. Timing starts when a pulse is applied to Channel A (positive edge if slope A is 0, negative edge if slope A is 1), and ends when a pulse is applied to Channel B (positive edge if slope B is 0, negative edge if slope B is 1). Pulse width may be measured by tying inputs A and B together and selecting a positive or negative edge to start (Slope A) and the opposite polarity edge to stop (Slope B). If multiple start and stop pulses occur during the Gate Time, the displayed value is the average of pulse widths. The value is updated at the end of each Gate Time. With a scale factor of 1, one count is one microsecond.
- Stopwatch A to A times individual events applied to Channel A (Item 1) and the accumulated "Grand Total Time" of all events since last reset (Item 2). Timing is based on the same positive (or negative) edge of start and stop pulses. Time of individual events is reset to 0 when a new start pulse occurs. Time of accumulated events is reset via a reset line.
- Stopwatch A to B measures time between a start pulse on Channel A and a stop pulse on Channel B. Timing is the same as for A to A, except that positive or negative edges may be selected separately for Channels A and B. This allows the pulse width measurement of single pulses by tying Channels A and B together. One slope is selected to start timing, and the opposite slope to stop timing.

Applicable to all timing application examples:

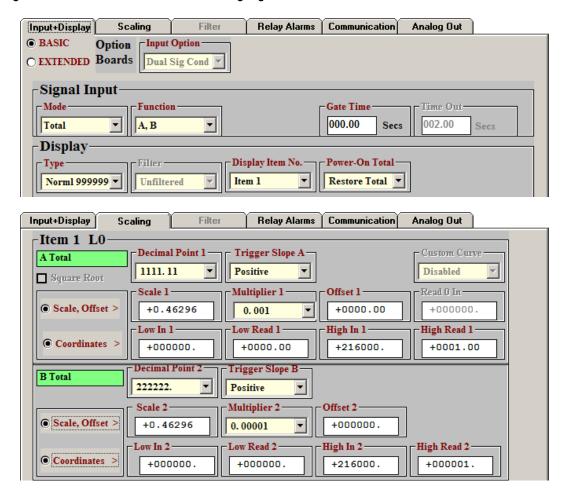
Connect your transmitter to a PC running Instrument Setup (IS) Software. Establish communications. To open a setup file for editing, click on "Get Setup" under the Counter tab to retrieve the latest setup file from your transmitter, or click on "Open Setup" under the File tab to retrieve a previously saved setup file from disk.

Relay Alarms and Analog Out respond to the units that are transmitted digitally. While a decimal point can be specified and will be transmitted digitally, it does not affect the number of units. Native counts in timing modes are in microseconds. Note that total modes can also be used for timing, for example to count 50 or 60 Hz AC power line pulses. Total modes have the advantage that they can retain counts in the event of power loss.

Following editing, click on the Main Menu button. Under the Counter tab, click on "Put Setup" to download your setup file into your transmitter. Under the File tab, click on "Save Setup As" to save your setup to disk if desired.

Example 1: Transmit machine run time with 0.00 hour resolution

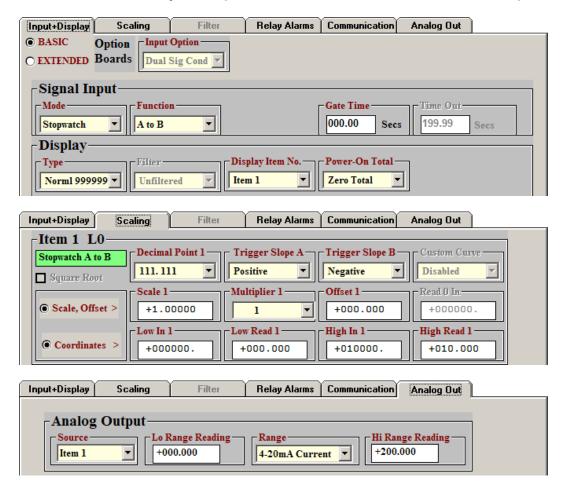
Application: Track two machine run times in hours. Channel A time will have two decimals, will be per job for billing purposes, and will be reset at end of each job. Channel B time will have no decimals, will be total accumulated hours for machine maintenance purposes, and will be reset following maintenance. Turn on a warning light after 1000 hours of run time.



- Apply 60 Hz power cycles to channels A and B and measure time by counting pulses using the totalizer mode, which can restore total following loss of power. There will be 216,000 pulses/hour or 0.0000046296 hours/pulse.
- Under Input+Display tab, set Mode to Total, Function to "A, B" and Gate Time to 0 sec. Set "Power-On Total" to "Restore Total" to retain total in event of power loss.
- Under Scaling tab for Channel A, set decimal point to 2 places. If "Scale, Offset" is selected, set Scale to +0.46296 and Multiplier to 0.001 for time in hundredths of an hour per 60 Hz pulse. If Coordinates is selected, enter 216000 pulses for 100 hundredths of an hour.
- Under Scaling tab for Channel B, set decimal point to 0 places. If "Scale, Offset" is selected, set Scale to +0.46296 and Multiplier to 0.00001 for time in hours per 60 Hz pulse. If Coordinates is selected, enter 216000 pulses for 1 hour.

Example 2: Transmit relay closing time in msec with 0.001 msec resolution

Application: Transmit closing time of a relay in msec with 0.001 msec resolution using stopwatch mode. Also transmit relay closing time from 0 to 200 msec as a 4-20 mA signal.



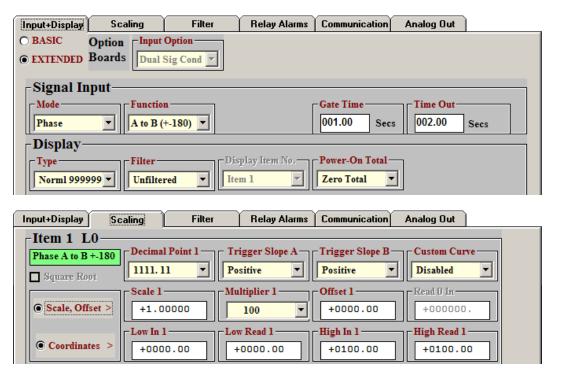
- As shown under Common Jumper Settings (page 17), set Channel A to "Logic levels" and Channel B to "NPN open collector."
- Use Channel A to sense a positive voltage applied to relay coil. Wire Channel B across relay contacts. Upon contact closure, Channel B pull-up voltage will drop from 5V to 0V.
- Under Input+Display tab, set Mode to Stopwatch, Function to "A to B", and Gate time to 0 sec. Set Display Type to "Norm! 999999". Native counts will be microseconds.
- Under Scaling tab, set decimal point to 3 places. Set Trigger Slope A to Positive and Trigger Slope B to Negative. If "Scale, Offset" is selected as scaling method, set Scale to +1.00000 and Multiplier 1 to read in units of 0.001 msec (or native microseconds). If "Coordinates" is selected as scaling method, set High In to +010000 and High Read to +010.000. Or select a similar pair of numbers which reflect a slope of 1. Ignore Item 2, "Grand Total Time".
- Under Analog Out tab, set Range to "4-20mA Current", Lo Range Reading to +000.000 and Hi Range Reading to +200.000.

9.5 PHASE ANGLE (Extended main board).

- **Phase A to B (0-360)** measures the phase difference between signals of the same period applied to Channels A and B over a span from 0° to 360°. Select this span if no negative readings are expected.
- Phase A to B (+/-180) measures the phase difference between signals of the same period applied to Channels A and B over a span from -180° to +180°. Select this span if negative readings are expected.

Example of phase angle measurement with 0.01° resolution

Application: Measure phase difference to 0.01° between two AC signals centered around 0°.



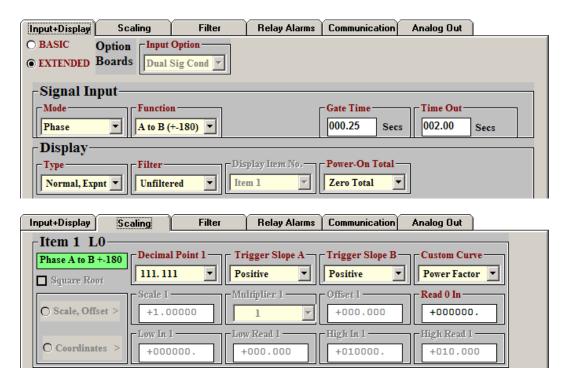
- Jumper the signal conditioner for maximum sensitivity to catch zero voltage crossings and minimize effects of amplitude jitter. Apply one AC signal to Channel A and one to Channel B.
- Under Input+Display tab, select Extended (an extended main board is required for phase).
 Set Mode to Phase, Function to "A to B (+-180)", and Gate time 1 sec (if one transmittal per second is desired). Native units will be degrees.
- Under Scaling tab, set decimal point to 2 places. Make both trigger slopes the same. If
 "Scale, Offset" is selected as scaling method, set Scale to +1.00000 and Multiplier to 100 to
 change units to hundredths of degrees. If Coordinates is selected as scaling method, enter
 +0100.00 for High In and +0100.00 for High Read, or to a similar pair of numbers which
 reflect a slope of 1.

9.6 POWER FACTOR (Extended main board).

Power factor of an AC power system is the ratio of real power in watts (W) divided by apparent power in volt-amperes (VA). For sinusoidal signals, power factor is calculated from phase angle θ as $\cos(\theta)$. Power factor readings can range from 1.000 to 0.000 with three decimal places and an accuracy of 0.1% for sinusoidal signals at 50/60 Hz. While power factor is always positive, a minus sign is artificially assigned for negative phase angles, and power factor is set to 0 for phase angles greater than 90°.

Example of power factor measurement to 0.001 resolution

Application: Measure power factor with 0.001 resolution for two sinusoidal AC signals centered around 0°.



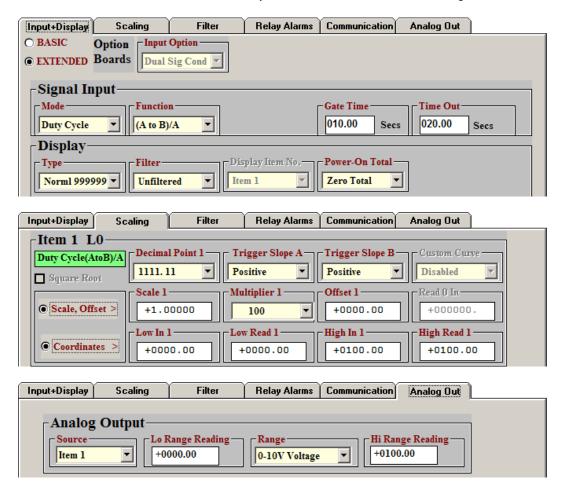
- As for phase angle, jumper signal conditioner for maximum sensitivity to catch zero voltage crossings and minimize effects of amplitude jitter. Apply one AC signal to Channel A and one to Channel B.
- Under Input+Display tab, select Extended (an extended main board is required). Set Mode to Phase, Function to "A to B (+_180)", and Gate time 0.25 sec (if four transmittals per second are desired).
- Under Scaling tab, set decimal point to 3 places. Make both trigger slopes the same. Set Custom Curve to "Power Factor". A Multiplier is not needed with power factor.

9.7 DUTY CYCLE (Extended main board)

Duty Cycle (A to B)/A measures On or Off period as a percentage of total period over a Gate Time which is selectable up to 199.99 s. The same signal is applied to Channels A and B. Time is measured between positive and negative edges of the signal, with averaging over multiple integral periods over the selected Gate Time. Native units are percent.

Example of duty cycle measurement with 0.01% resolution

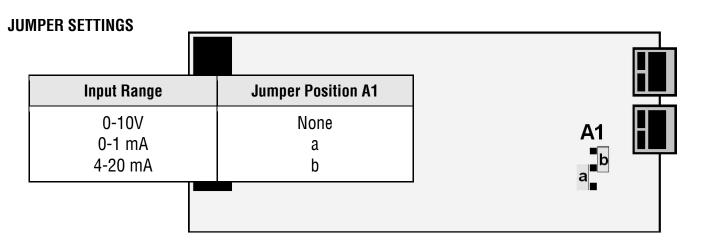
Application: Measure "on" period of periodic laser pulses as % of total period with 0.01% resolution over a time interval of 10 sec. Output 0-100% to a 0-10V analog recorder.



- Under Input+Display, select Extended (an extended transmitter is required for duty cycle).
 Set Mode to "Duty Cycle". Function will automatically be shown as "(A to B)/A". Set Gate Time to 010.00 Secs.
- Under Scaling tab, set decimal point to 2 places. Set Trigger Slopes as needed. If "Scale, Offset" is selected as scaling method, set Scale to +1.00000 and Multiplier to 100. This will change units from 1% to 0.01%. Decimal Point selection does not affect counts. If Coordinates is selected as scaling method, set High In to +0100.00 hundredths of a percent and the desired High Read to +0100.00.

10. V-TO F CONVERTER SIGNAL CONDITIONER BOARD

The process receiver signal conditioner board converts 0-1 mA, 4-20 mA or 0-10 V analog process signals to a frequency signal, which is then processed mathematically by the counter main board to produce an internal reading of rate, total (time x rate), or 1/rate (time based on rate). Square root extraction is selectable in software. For example, with this capability, the transmitter can output a serial signal or a 4-20 mA process signal which tracks flow rate or totalized flow (volume) from a differential pressure flow transducer. The board needs to be configured via jumpers for the input signal type. It is recognized by Instrument Setup software, which will bring up the applicable menu items for the V-F Converter input option.

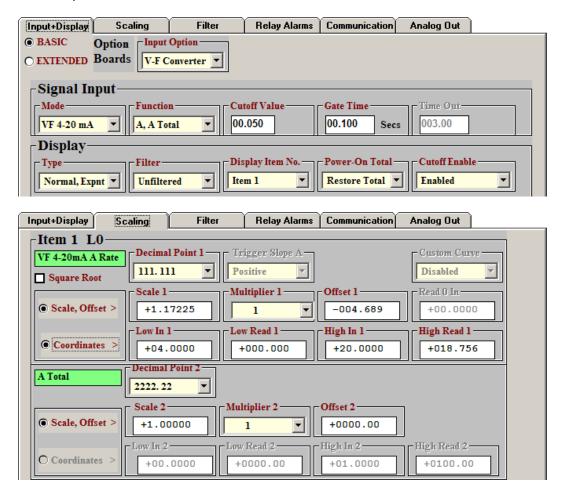


OPERATING MODES

- A Only (Rate A, Basic counter) accepts 0-1 mA, 4-20 mA or 0-10 V analog process signals
 to calculate an internal rate reading, which is then converted to rate. Scaling can be done by
 entering Scale and Offset, or using the Coordinates of 2 Points method. Measurements are
 averaged over a Gate Time, which is programmable from 10 ms to 199.99 sec. Selecting a
 long Gate Time provides a slower display update rate but superior noise filtering. Moving
 average filtering is selectable for noise reduction. Square root extraction is selectable for use
 with differential pressure flow transducers. Custom curve linearization is available with the
 Extended main board.
- A, A Total (Rate A, Total A, Basic Counter) allows rate to be determined as Item #1 and total
 as Item #2. Rate can be scaled using Scale and Offset, or the Coordinates of 2 Points
 method. Total can only be scaled using Scale and Offset. Total is calculated by adding rate pr
 second every second. If square root extraction or custom curve linearization (available with
 Extended main board) is selected, the rate used is after square root extraction or linearization.
- 1/(A Rate) (Extended main board) determines the inverse of rate. For example, this can be the time it takes an item to traverse an oven at a measured rate. Like Rate, 1/Rate can be scaled using Scale and Offset, or using the Coordinates of 2 Points method. Square Root extraction can be selected for rate. 1/Rate is not available with custom curve linearization.

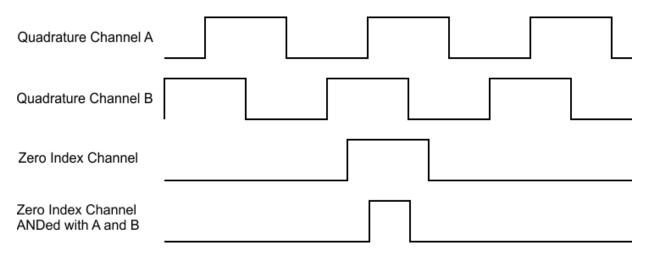
Example of rate and volume from a 4-20 mA flow meter

Application: Transmit flow rate in GPM to three decimals and totalized volume in gallons to two places from a 4-20 mA flow meter calibrated so that 4 mA = 0 GPM and 20 mA = 18.756 GPM. Do not totalize reported flow rates below 0.050 GPM, as these are deemed to be noise.



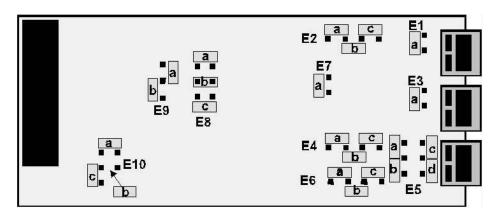
- Under Input+Display tab, set Signal Input Mode to "VF 4-20 mA", Function to "A, A Total", Cutoff Value to 00.050, Cutoff Enable to Enabled, and Power-On Total to "Restore Total" (to retain total in event of a power failure).
- Under Scaling tab for "VF 4-20 mA A Rate", set Decimal Point to three places. If "Scale, Offset" scaling method is selected, set Scale 1 to +1.17225 (which is 18.756 GPM / 16.000 mA), and set Offset 1 to -4.689 GPM (so that 4 mA will read 0 GPM). If Coordinates is selected as scaling method, simply enter Low In, Low Read, High In, High Read as shown.
- Under Scaling tab for "A Total", the time integration interval 1 sec. Enter 0.3126 Scale 2
 (which is rate in gallons/sec) and +0000.00 for Offset 2 in gallons if you want the starting
 volume to be 0 gallons since last reset.

11. QUADRATURE SIGNAL CONDITIONER BOARD



The quadrature signal conditioner can be used for position (Basic or Extended main board) or for position or rate (Extended main board). Two quadrature signals, which are 90° out of phase, are applied to Channel A and B inputs. Their phase relationship determines whether the count is clockwise (+) or counterclockwise (-). A zero index signal may be applied to a Z Channel as a position reference. For more detailed information, please see our Counter Manual, which has a 16-page section on quadrature and zero indexing. With differential quadrature inputs and an external supply, connect ground of the external supply to Pin 3 of P5 (see page 6).

JUMPER SETTINGS



Input Type	E2	E4	E6	E 5
Single-ended (with excitation and zero index)	a, c	a, c	a, c	С
Differential (with excitation and no zero index)	b	b	a	b, d
Differential (with external supply and no zero index)	b	b	a, c	a, c
Differential (with external supply and zero index)	b	b	b	С

Input Termination (for differential inputs only)	E1	E3	E5
For long cable runs	a	a	a
For short cable runs	none	none	none

Phase for Up Count	E 7
A positive, negative B transition (A leads B)	none
A positive, positive B transition (B leads A)	a

Count-by Options	E9
X1 = positive edge of A input	none
X2 = positive & negative edges of A input	a
X4 = positive & negative edges of A & B inputs	b

Zero Index Polarity	E8
Positive	С
Negative	none

Zero Index ANDing	E10	E8
Zero Index (no ANDing)	С	-
Zero Index AND /A	a	-
Zero Index AND /B	a	a
Zero Index AND A	a	b
Zero Index AND B	a	a, b
Zero Index AND /A AND /B	b	-
Zero Index AND /A AND B	b	a
Zero Index AND A AND /B	b	b
Zero Index AND A AND B	b	a, b

OPERATING MODES

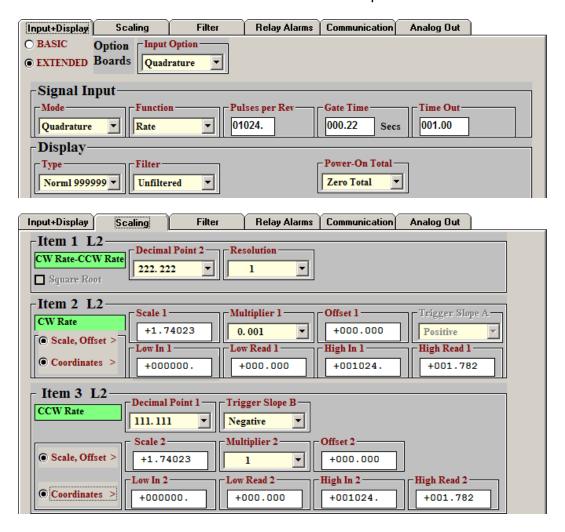
Quadrature Total (Basic or Extended main board) determines position in engineering units
by subtracting counterclockwise transitions from clockwise transitions, as determined by the
signal phase relationship, applying a programmable scale factor to the total, and adding a
programmable offset to the scaled total. The output update rate is set by a Gate Time, which
should be set to its minimum of 10 ms. When the scaled total reaches a programmable
Preset, it is reset to Offset.

A zero index function can zero the counts when a pulse is applied to a zero index (or Z) channel. Zero indexing uses the programmable Pulses per Rev, which is the number of pulses between zero index marks times the edges per pulse (1, 2 or 4). Since a wide zero index pulse could cause a discrepancy in the region between transitions, the zero index pulse can be shaped by an AND combination with the A or B channels, as set by jumpers.

Quadrature Rate (Extended main board) determines rate in engineering units by subtracting counterclockwise rate from clockwise rate. Both rates can be scaled using Scale and Offset, or the Coordinates of 2 Points method. Rate is measured over a gate time, which is programmable from 10 ms to 199.99 sec. Since one of the two channels may not be measuring any pulses over the gate time, a Time Out from 10 ms to 199.99 sec is also programmable. The transmitter update rate will never be less than every Time Out.

Example of rate in feet/sec from a 1024 pulse/revolution quadrature encoder

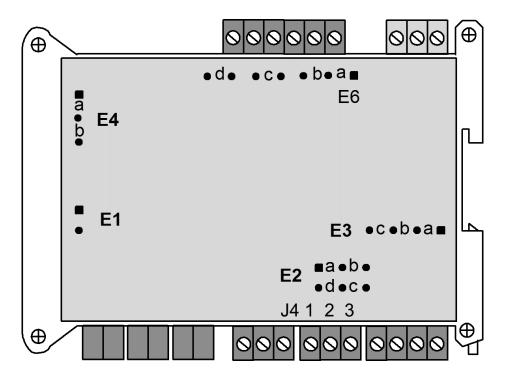
Application: Transmit rate in feet/sec with 3 decimals using a 1024 pulse/revolution quadrature encoder tied to a roller with 1.782 ft circumference. Have 4 updates/sec.



Solution:

- Under Input+Display tab, set Signal Input Mode to Quadrature, Function to Rate, Gate Time to 0.22 sec, and Time Out to 1.00 sec. Note that quadrature rate only works with Extended version. Under "Pulses per Rev", press the F1 key for details on zero indexing.
- Under Scaling tab, apply same scaling to clockwise (CW) and counterclockwise (CCW) rates, which are subtracted for net rate. Set decimal points to three places, which requires the units to be in one thousands of a foot/sec. If "Scale, Offset" scaling method is selected, set Scale to +1.74023 one thousands of a foot per/sec per pulse/sec. If Coordinates scaling method is selected, set High In to 1024 pulses/sec and High Read to 1.782 ft/sec. Set Trigger Slope B to change count direction.

12. MAIN BOARD JUMPER SETTINGS



Serial Signal	Duplex	Jumpers	Termination Resistor*			
RS485	Full	None	E6 a = Transmit E6 c = Receive			
	Half	E6 b + d**	E6 c			
RS232	Full	None	None			

^{*} The termination resistor jumper settings should only be selected if the transmitter is the last device on an RS485 line longer than 200 feet (60 m).

To reset communications to 9600 baud, command mode, Custom ASCII protocol, and Address 1, place a jumper at E1 and power up the transmitter.

Analog Output	J4 Pins	Jumpers
Current, 4-20 mA	1 Lo, 2 Hi	E2 a + d
Voltage, 0-10V	1 Lo, 2 Hi	E2 b + c
Voltage, -10V to +10V	3 Lo, 2 Hi	E2 b + c

Excitation Output*	Jumpers
5V, 100 mA	E3 a + c; E4 a
10V, 120 mA	E3 a + c; E4 b
24V, 50 mA	E3 b, E4 none

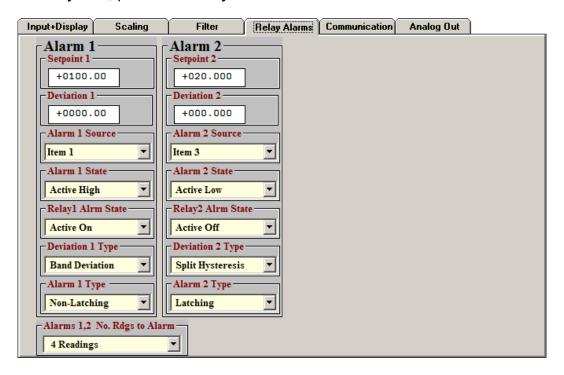
Jumper settings are for CTR main board Rev J

* Attempting to draw more than the rated excitation output current will shut down the output.

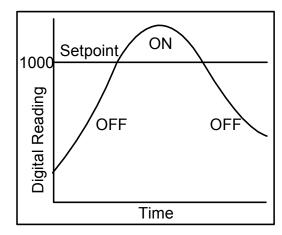
^{**} Or connect external BTX to BRX and ATX to ARX (same effect as internal jumpers).

13. DUAL RELAY OPERATION

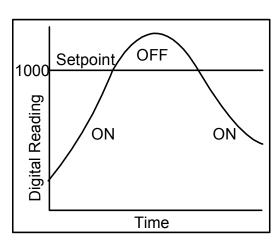
Dual AC/DC solid state relays rated 120 mA are standard for alarm or setpoint control and are independently set up via the "Relay Alarms" tab of Instrument Setup Software. For online help with any data entry field, press the **F1** key.



Setpoint. The number to which the current reading is compared if deviation is set to zero. The
reading is the count in engineering units that is transmitted digitally and is also used for analog
output. For example, if the transmitted reading is in gallons/minute, the setpoint will be
referenced to that reading, not to the raw pulse rate sent from a turbine flow meter.

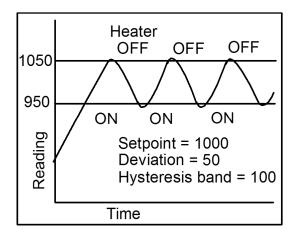


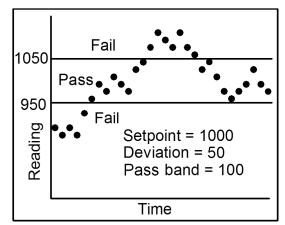
"Active High" On/Off setpoint control with deviation =0



"Active Low" On/Off setpoint control with deviation = 0

- **Deviation.** A positive number that can be added or subtracted from the setpoint, depending on the Deviation Type, to determine when an alarm becomes Active or Inactive.
- Alarm Source. Depending on the Signal Input Mode and Function selected under the Input+ Display tab, the alarm can be assigned to any of up to three Items, for example to Item 1 (A rate / B rate), Item 2 (A rate), or Item 3 (B rate).
- Alarm State. If "Active High" is selected, the Active Alarm State is defined as being above the setpoint. If "Active Low" is selected, the Active Alarm State is defined as being below the setpoint. If "Disabled" is selected, the Alarm State is always inactive.
- **Relay State.** A setting with ties the Relay State to the Alarm State. If "Active On" is selected, the relay will be closed when the Alarm State is 1. If "Active Off" is selected, the relay will be open when the Alarm State is 1.
- **Deviation Type.** Three choices are offered: Split Hysteresis, Span Hysteresis, and Band Deviation. These define how Setpoint and Deviation are to be combined to set Alarm State.





Span Hysteresis for heater control

Band Deviation for component testing

In Split Hysteresis, the relay opens (or closes) when the reading goes above the Setpoint plus one Deviation, and closes (or opens) when the reading falls below the Setpoint less one Deviation. Two Deviation limits lie symmetrically around the Setpoint to create a deviation band. A narrow hysteresis band is often used to minimize relay chatter. A wide band can be used for on-off control.

In Span Hysteresis, operation is as for Split Hysteresis, except that the Setpoint is always on the high side, and a single Deviation lies below the Setpoint to create the hysteresis band. Span Hysteresis is considered by some to be more intuitive than Split Hysteresis.

In Band Deviation, the relay opens (or closes) when the reading falls within the deviation band, and closes (or opens) when the reading falls outside. Two deviation limits lie symmetrically around the setpoint to create the deviation band. Passbands around a setpoint are often used for go-no-go component testing.

• Alarm Type. Selections are Non-Latching and Latching. Under Non-Latching, the relay is only closed (or open) while the Alarm State is Active. Under Latching, the activated relay remains closed (or opens) until reset regardless of the Alarm State. Resetting is normally achieved by temporarily grounding one of the transmitter's control inputs, which has been set to Function Reset under the "Input+Display" tab.

Alarms 1,2 No. Rdgs to Alarm. Selections are binary steps from 1 to 128. This is the number of consecutive alarm readings that must occur to create an Active alarm. Numbers higher than 2 provide some Alarm filtering so that 1 or 2 noisy readings do not cause an Active Alarm. The Alarm becomes Inactive if one of the consecutive readings fails to be an Alarm reading. The Alarm readings counter then resets to 0.

14. INPUT SIGNAL FILTERING

The Filter tab provides selections to minimize the effect time jitter and electrical noise which can affect trigger points. In most cases, filtering is only available for Item 1 and is grayed out for totalizing and stopwatch functions.

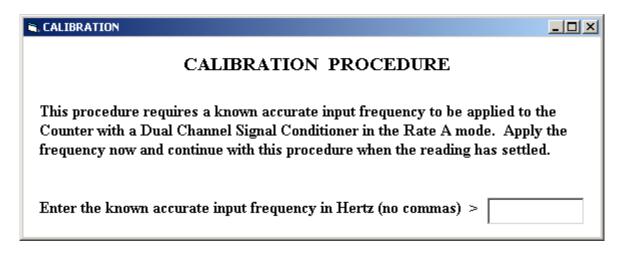


- **Time Constant** provides a moving average filter with the following eight equivalent RC time constants: no filter, 0.1 sec, 0.2 sec, 0.4 sec, 0.8 sec, 1.6 sec, 3.2 sec, and 6.4 sec. The longer time constants provide superior noise filtering at the expense of fast response time. Note that filtering can also be accomplished by lengthening the Gate time under the Input+Display tab.
- Type allows selection of Adaptive or Conventional filtering. With Adaptive, the time constant is changed dynamically so that the transmitter can respond rapidly to actual changes in signal while filtering out random noise. The moving average filter is reset to the latest reading when the accumulated difference between individual readings and the filtered reading exceeds a Threshold. The accumulated difference is also reset to zero when the latest reading has a different polarity than the filtered reading. With Conventional filtering, the adaptive feature is disabled and the Time Constant does not change.
- **Threshold** allows selection of Low Adaptive or High Adaptive for the Adaptive filter selection. Normally select Low. Select High if the signal has large spurious transients which should not be considered as an actual change in signal.
- Peak/Valley Filter allows the peak (maximum) or valley (minimum) functions to be based on Unfiltered or Filtered readings. Normally select Unfiltered. Select Filtered if you expect spurious readings which you do not wish to capture.

15. TRANSMITTER CALIBRATION

All ranges of our transmitters have been digitally calibrated at the factory prior to shipment using computers and calibration equipment certified to NIST standards. If recalibration is required, your transmitter may be returned to the factory or to an authorized distributor.

The counter main board contains an EEPROM, which stores calibration constants for the quartz crystal oscillator and the analog output. The V-to-F converter signal conditioner board stores its own voltage-to-frequency calibration constants EEPROM. The dual channel pulse input signal conditioner and quadrature signal conditioner boards do not require calibration. As a result, transmitter signal conditioner boards can be interchanged without recalibration.



Calibration of the quartz crystal is easily accomplished using Instrument Setup software. Select Calibration from the Main Menu. Apply a frequency reference signal, and enter the known frequency in Hz. Calibration of the V-to-F signal conditioner requires use of voltage reference signals and the calibration program vfcal3.exe, which is available for free download.

16. CUSTOM CURVE LINEARIZATION

Curve.exe is a DOS-based, executable PC program used to set up an Extended transmitter so that the analog output and internal digital readings have a user-defined, non-linear relationship with the input signal. The calculated linearizing parameters are downloaded into non-volatile memory of the transmitter. The curve-fitting algorithm uses quadratic segments of varying length and curvature, and includes diagnostics to estimate curve fitting errors. The program is self-prompting, avoiding the need for detailed printed instructions. This manual section is only intended as an introduction.

GETTING STARTED

Download **curve.exe** from the distribution CD into the same directory that will contain your data files, such as **c:\curves**. Connect your transmitter to the PC and double-click on **curve.exe**, which is an executable file. Follow the steps on the computer screens, which will prompt you and provide extensive help information. Pressing R (Enter) returns to the main menu. You will be given the choice of four data entry modes, all of which are explained in detail.

- 1) Text file entry mode
- 2) 2-coordinate keyboard entry mode
- 3) 2-coordinate file entry mode
- 4) Equation entry mode

17. MODBUS PROTOCOL TRANSMITTER COMMUNICATIONS

1.0 GENERAL

The Modbus capability conforms to the Modbus over Serial Line Specification & Implementation guide, V1.0. Both the Modbus RTU and Modbus ASCII protocols are implemented. This 5-page manual section presents key programmable Modbus features. Our detailed Modbus manual can be downloaded from http://www.laurels.com/downloadfiles/modbus.pdf

Modbus RTU

Modbus ASCII

2.0 FRAMING

Modbus RTU: Message frames are separated by a silent interval of at least 3.5 character times. If a silent interval of more than 1.5 character times occurs between two characters of the message frame, the message frame is considered incomplete and is discarded. Frame Check = 16 bit CRC of the complete message excluding CRC characters.

Modbus ASCII: The message begins immediately following a colon (:) and ends just before a Carriage Return/ Line Feed (CRLF). All message characters are hexadecimal 0-9, A-F (ASCII coded). The system allowable time interval between characters may be set to 1, 3, 5 or 10 seconds. Frame Check = 1 byte (2 hexadecimal characters) LRC of the message excluding the initial colon (:) and trailing LRC and CRLF characters.

3.0 ELECTRICAL INTERFACE

RS232, two-wire half-duplex RS485, or four-wire full-duplex RS485 signal levels are selectable via jumpers on the transmitter main board and a the connector. Please see Section 13. The RS485 selection provides a jumper selection for insertion of a line termination resistor. In case of a long line (greater then 500 ft) to the first device, a termination resistor should be selected for the first device. In case of a long line between the first and last devices, a termination resistor should be selected for the first and last devices. Never add termination resistors to more than two devices on the same line.

4.0 COMMUNICATIONS SETUP

Parameters selectable via downloaded Instrument Setup software:

Serial Protocol	.Custom ASCII, Modbus RTU, Modbus ASCII
Modbus ASCII Gap Timeout	.1 sec, 3 sec, 5 sec, 10 sec
Baud Rate	.300, 600, 1200, 2400, 4800, 9600, 19200
Parity	.No parity, odd parity, even parity
Device Address	.0 to 247

5.0 SUPPORTED FUNCTION CODES, TM TRANSMITTERS W/ ANALOG INPUT

FC03: Read Holding Registers

Reads internal registers containing setup parameters (Scale, Offset, Setpoints, etc.)

FC10: Write Multiple Registers (FC10 = 16 dec)

Writes internal registers containing setup parameters (Scale, Offset, Setpoints, etc.)

FC04: Read Input Registers

Reads measurement values and alarm status. Returns values in 2's Complement Binary Hex format without a decimal point. The displayed system decimal point can be read with FC03 at address 0057. Use only **odd** Register Addresses and an **even** number of Registers.

Register Address	TM Transmitter Response
00 01	Returns Hi word of Alarm status
00 02	Returns Lo word of Alarm status
00 03	Returns Hi word of Measurement value
00 04	Returns Lo word of Measurement value
00 05	Returns Hi word of Peak value
00 06	Returns Lo word of Peak value
00 07	Returns Hi word of Valley value
80 00	Returns Lo word of Valley value

FC05: Write Single Coil

Action command to meter

Output Address 	Output Value	Action Command
00 01	FF 00	Transmitter Reset (No Response)
00 02	FF 00	Function Reset (Peak, Valley)
00 03	FF 00	Latched Alarm Reset
00 04	FF 00	Peak Reset
00 05	FF 00	Valley Reset
00 0C	FF 00	Tare Command (Weight Transmitter) (00 00 resets Tare)

FC08: Diagnostics

Checks communications between the Master and Slave, and returns the count in the Modbus Slave counters (which are reset when the meter is reset).

Hex Sub Function Code	Data Send	Response Data	Description
00 00	Any	Same as sent	Returns Query Data (N x 2 bytes). Echo Request.
00 01	FF 00 00 00	FF 00 00 00	Restarts Communications. If in the Listen-Only mode, no response occurs. Takes Slave out of the Listen-Only mode and one of the following: Clears communications event counters. Does not clear communications event counters.
00 04	00 00	None	Forces Listen-Only. All addressed and broadcast Messages are monitored and counters are incremented, but no action is taken or response sent. Only Sub-Function 00 01 causes removal of this Listen-Only state.
00 0A	00 00	00 00	Clears all Modbus slave counters.
00 OB	00 00	Total Message Count	Returns total number of messages detected on the bus, including those not addressed to this Slave. Excludes bad LRC/CRC, parity error or length < 3.
00 0C	00 00	Checksum Error Count	Returns total number of messages with bad LRC/ CRC, parity or length < 3 errors detected on the bus including those not addressed to the Slave.
00 0D	00 00	Exception Error Count	Returns total number of Exception responses returned by the Addressed Slave or that would have been returned if not a broadcast message or if the Slave was not in a Listen-Only mode.
00 0E	00 00	Slave Message Count	Returns total number of messages, either broadcast or addressed to the Slave. Excludes bad LRC/CRC, parity or length < 3 errors.
00 0F	00 00	No Response Count	Returns total number of messages, either broadcast or addressed to the Slave, for which Slave has returned No Response, neither a normal response nor an exception response. Excludes bad LRC/CRC, parity or length < 3 errors.
00 11	00 00	Slave Busy	Returns total number of Exception Code 6 (Slave Busy) responses.

6.0 SUPPORTED EXCEPTION RESPONSE CODES

Code	Name	Error Description
01	Illegal Function	Illegal Function Code for this Slave. Only hex Function
		Codes 03, 04, 05, 08, 10 (dec 16) are allowed.
02	Illegal Data Address	Illegal Register Address for this Slave.
03	Illegal Data Value	Illegal data value or data length for the Modbus protocol.
04	Slave Device Failure	Slave device failure (eg. Transmitter set for external gate).

7.0 MESSAGE FORMATTING

MA = Meter Address	DD = Data (Hex)	CL = CRC Lo Byte
FC = Function Code	WW = Data (On/Off)	CH = CRC Hi Byte
RA = Register Address	SF = Sub-Function	CR = Carriage Return
NR = Number of Registers	EC = Error Code	LF = Line Feed

NB = Number of bytes LRC = ASCII Checksum

Modbus RTU Format

FC	Action	> 3.5	Byte Number										
FU	ACTION	Char	1	2	3	4	5	6	7	8	9	10	11
03 03	Request Response	NoTx NoTx	MA MA	FC FC	RA NB	RA DD*	NR DD*	NR CL	CL CH	СН			
04 04	Request Response	NoTx NoTx	MA MA	FC FC	RA NB	RA DD*	NR DD*	NR CL	CL CH	СН			
05 05	Request Response	NoTx NoTx	MA MA	FC FC	RA RA	RA RA	WW WW	WW WW	CL CL	CH CH			
08 08	Request Response	NoTx NoTx	MA MA	FC FC	SF SF	SF SF	WW DD	WW DD	CL CL	CH CH			
10 10	Request Response	NoTx NoTx	MA MA	FC FC	RA RA	RA RA	NR NR	NR NR	NB CL	DD* CH	DD*	CL	СН
	xception desponse	NoTx	MA	FC +80	EC	CL	СН						

DD* = (DD DD) times NR (Number of Registers)

Modbus ASCII Format

FC	Action		Byte Number											
ГС	Action	1	2	3	4	5	6	7	8	9	10	11	12	13
03 03	Request Response	:	MA MA	FC FC	RA NB	RA DD*	NR DD*	NR LRC	LRC CR	CR LF	LF			
04 04	Request Response	:	MA MA	FC FC	RA NB	RA DD*	NR DD*	NR LRC	LRC CR	CR LF	LF			
05 05	Request Response	:	MA MA	FC FC	RA RA	RA RA	WW WW	WW WW	LRC LRC	CR CR	LF LF			
08 08	Request Response	:	MA MA	FC FC	SF SF	SF SF	WW DD	WW DD	LRC LRC	CR CR	LF LF			
10 10	Request Response		MA MA	FC FC	RA RA	RA RA	NR NR	NR NR	NB LRC	DD* CR	DD* LF	LRC	CR	LF
	xception esponse	:	MA	FC +80	EC	LRC	CR	LF						

DD* = (DD DD) times NR (Number of Registers)

8.0 MESSAGE EXAMPLES

All examples are for Transmitter Address = 01 and No Parity.

		Modbus RTU	Modbus ASCII
Ser_4 ->	Action	010	020
Addr ->		001	001
Restart Com-	Request	010800010000B1CB	:010800010000F6crlf
munications	Response*	010800010000B1CB	:010800010000F6crlf
Meter Reset	Request	01050001FF00DDFA	:01050001FF00FAcrlf
	Response	None	None
Digital Reading	Request	01040003000281CB	:010400030002F6crlf
** ***	Response	010404000009D67C4A	:01040400009D618crlf
Write Setpoint	Request	0110000100020400000E743624	:0110000100020400000E7466crlf
1 = +37.00***	Response	01030400000E74FE74	:011000010002ECcrlf
Read Setpoint	Request	01030001000295CB	:010300010002F9crlf
1 = +37.00***	Response	01030400000E74FE74	:01030400000E7476crlf

^{*} Suggested as first message after power-up. If transmitter is in Listen-Only mode, no response is returned. ** Example while reading +25.18 *** Decimal point is ignored.

9.0 INTERNAL REGISTERS: Please refer to the full Modbus Protocol Communications Manual, which is downloadable from our website.

18. CUSTOM ASCII PROTOCOL TRANSMITTER COMMUNICATIONS

1.0 SERIAL COMMUNICATION FORMAT

Mode Full Duplex (Separate transmit and receive lines) and Half Duplex (RS485 only) Baud Rate 300, 600, 1200, 2400, 4800, 9600, 19200 selectable with Instrument Setup software.

Parity None

Word length 8 data bits

Stop bit 1

The Custom ASCII protocol is simpler than the Modbus protocol. This 5-page manual section provides some of its key programmable features. Our detailed Serial Communications manual can be downloaded from http://www.laurels.com/downloadfiles/serialcom2.pdf

2.0 MEASUREMENT DATA FORMAT

The basic measurement data format consists of 8 ASCII characters for analog input "DPM" transmitters, such as +999.99<CR>, where <CR> is the carriage return character. The first character is always a plus or minus sign. A decimal point is always furnished, even when it follows the last digit.

Adding a Line Feed Character to the Basic Format: Printers and other devices that receive the data may require a line feed character <LF> following the <CR>. The line feed character <LF> may be selected using Instrument Setup software.

Adding a Coded Data Character to the Basic Format: A coded character from A to H may be added to the data string according to the table below to indicate the alarm and overload status of the device. If used, this character precedes the <CR>, so that it is the last printable character in the string. With the optional <LF> and coded character selected, the data string will consist of 10 characters for analog input "DPM" transmitters, such as +999.99A<CR><LF>.

Alarm Status	No Overload	Overload
Neither Alarm set	А	Е
Alarm 1 set only	В	F
Alarm 2 set only	С	G
Both Alarms set	D	Н

For example, a coded character "G" indicates that Alarm 2 only is set and that the transmitter is in the overload condition. This information is useful when data is supplied to a computer for listing and analysis, or when data is supplied to a Remote Display in a Master-Slave configuration.

Values are transmitted in a continuous string with no intervening spaces. If the 5th digit in is set to 1 using Instrument Setup software, the termination characters of <CR> and optional <LF> appear after each value. If the 5th digit is et to 0, the termination characters appear only once at the end of the string. In either case, if included, the coded character appears at the end of the last value only.

3.0 NETWORK CONFIGURATIONS

Using the Custom ASCII protocol, TM Series transmitters can operate in a point-to-point mode using RS232 or RS485, or in a multi-point mode using RS485.

The point-to-point mode is a direct connection between a computer (or other digital device) and the transmitter. An device address can be selected; however, it is suggested that address 1 be selected as a standard for the point-to-point mode.

The multi-point mode is a connection from a host computer to a multiplicity of transmitters bused together with their inputs and outputs connected in parallel. For long cable runs, the last device should have a termination resistor installed. It is necessary to set up each device on the bus with a different address from 1 to 31. To command a particular device, its address is used in conjunction with the command, and only that device responds. The outputs of all of the devices on the bus are set to a high impedance state, except the device being addressed. The device addresses range from 1 to 31, with 0 being a special address to which a meter responds only internally (e.g. Reset), but does not transmit any response on the output lines. All devices may be commanded simultaneously with a 0 address, and there will not be any output response contention. Addressing of transmitters can be set with Instrument Setup software.

4.0 COMMAND MODE OVERVIEW

Using the Custom ASCII protocol, TM Series transmitters operate in the Command Mode only. In this mode, the device does not send data automatically, but responds to commands received from a host computer. These commands can be:

- To transmit the latest or peak measurement
- To reset the meter completely or just the peak value and/or latched alarms
- To display a value sent from the computer
- To transmit present setup parameters
- To receive new setup parameters,
- To monitor or alter data in selected memory locations of the meter.

5.0 COMMAND MODE FORMAT

CHAR 1 - Command Identifier

All commands begin with "*" followed by the meter address, then a command letter followed by a sub-command number or letter. Additional characters may be appended. All commands terminate with <CR> (<LF> ignored).

Char #	Character	Description
1	*	Command Identifier. Recognition Character.
2	0-V	Device Address. 0 addresses all devices, 1-V specific devices.
3	A-Z	Command Function
4	0-U	Sub-command. Number of Bytes of RAM or Words (2 Bytes) of non-volatile memory data being transferred.

CHAR 2 - Address Codes

A Serial Communications Address Code from 1 to V follows the "*" to indicate the device address number from 1 to 31.

Device #	Address Code
1	1
2	2
3	3
4	4
5	5
6	6
7	7
8	8
9	9
10	Α
11	В

Device #	Address Code
12	С
13	D
14	Е
15	F
16	G
17	Н
18	
19	J
20	K
21	L
22	M

Device #	Address Code
23	N
24	0
25	Р
26	Q
27	R
28	S
29	T
30	U
31	V

CHARS 3 & 4 - Commands and Subcommands

The examples below use a default address of 1 following the "*". Substitute the desired address from the above table of Serial Comm Address Codes. All command sequences shown must terminate with <CR>, followed by an optional <LF>.

Request DPM Values

Get reading * *	*1B1
Peak reading	*1B2
Valley reading	*1B3

^{**} The meter transmits the value or values selected with Instrument Setup software.

Reset Functions, DPM Transmitter

Cold reset *1CO Reads NVMEM into RAM locations after RAM is zeroed.

Latched alarms reset *1C2

Peak value reset	*1C3
Remote display reset	*1C4
Valley reset	*1C9
Tare function	*1CA
Tare reset	*1CB

6.0 READING AND WRITING TO RAM AND NONVOLATILE MEMORY

CHAR 1, 2

The Recognition character and Meter Address Code are the same as shown in previous table.

CHAR 3

Command character:

G	Read bytes from RAM Memory
_	14/ 1 I I DARARA (DDRA

F Write bytes to RAM Memory (DPM and Scale meter only)

R Read bytes from Upper RAM Memory
Q Write bytes to Upper RAM Memory
X Read words from Non-Volatile Memory
Write words to Non-Volatile Memory

CHAR 4

Command character. Sub-command. Number of Bytes of RAM or Words (2 Bytes) of non-volatile memory data being transferred.

Code #	Number
1	1
2	2
2 3	2 3
4 5	4 5
5	5
6	6
7	7
8	8
9	9
Α	10

Code #	Number
В	11
С	12
D	13
E	14
F	15
G	16
Н	17
	18
J	19
K	20

Code #	Number
L	21
M	22
N	23
0	24
Р	25
Q	26
R	27
S	28
T	29
U	30

CHAR 5, 6

See tables for the RAM MEMORY ADDRESSES and NONVOLATILE MEMORY ADDRESSES with their respective data definitions.

General, Reading and Writing Ram Memory Data

RAM memory data is read and written as a continuous string of bytes consisting of 2 hex characters (0-9,A-F) per byte. Included in the command are the total number of bytes to be transferred and the most significant address in RAM of the continuous string of bytes. The format is:

Read lower RAM data *1Gnaa

Write lower RAM data *1Fnaa<data>

Read upper RAM data *1Rnaa

Write upper RAM data *1Qnaa<data>

where: n is the number of bytes to be read or written.

aa is the most significant address in RAM of the bytes to be read

or written.

<data> is n bytes of 2 hex characters per byte in order from the most

to the least significant byte.

The number of bytes n consists of a single code character representing values from 1 to 30 as shown above under CHARACTER 4. The most significant address as consists of 2 hex characters as shown below under RAM MEMORY ADDRESSES AND DATA DEFINITIONS.

General, Reading and Writing Nonvolatile Memory Data

Nonvolatile data is read and written as a continuous string of words consisting of 2 bytes or 4 hex characters (0-9,A-F) per word. Included in the command is the total number of words to be transferred and the most significant address in nonvolatile memory of the continuous string of words. The format is:

Read nonvolatile memory data *1Xnaa (followed by Meter reset)

Write non-volatile memory data *1Wnaa <data> (followed by Meter reset)

where: n is the number of words to be read or written.

aa is the most significant address in nonvolatile memory of the words to be

read or written.

<data> is n words of 2 bytes or 4 hex characters per word in order from the most to

the least significant address.

The coded number of words n consists of a single character representing values from 1 to 30 as shown under CHARACTER 4. The most significant address as consists of 2 hex characters as shown under NONVOLATILE MEMORY ADDRESSES.

19. LT SERIES PULSE INPUT TRANSMITTER SPECIFICATIONS

Mechanical
Case Dimensions
Case Mounting
Environmental
Operating Temperature
Storage Temperature40°C to 85°C
Relative Humidity
Power & Electrical
Power to Transmitter85-264 Vac or 90-300 Vdc
12-30 Vac or 10-48 Vdc (low voltage power option) Power Isolation250 Vrms between power, analog output, signal input, and serial I/O
Transmitter Setup
Selection of Signal Ranges & Temperature SensorsJumpers on signal conditioner board Selection of Serial Format (RS232 or RS485) & Excitation LevelJumpers on main board Programming Via RS-232 from PC using Instrument Setup software and CBL04 cable
Analog Output
Output Levels
Compliance at 10V
Output Resolution
Output Update Rate
Output Filtering
Serial I/O (standard)
Serial formats
Serial connector
Transducer Excitation Output (standard)
Output Isolation
Dual Relay Output (standard)
Relay typeTwo solid state relays, SPST, normally open, Form A Load rating120 mA at 140 Vac or 180 Vdc

DUAL CHANNEL SIGNAL CONDITIONER

Crystal Tempco	±2 ppm±5 ppm/degree C±5 ppm/year , PNP transistor outputs, contact closures, magnetic pickups1 MHz on Channel A, 250 kHz on Channel BChannel A & channel B share common ground250 Hz or 30kHz (selectable)
Trigger level	±15 mV to ±1.7 V (selectable)
V-TO-F PROCESS RECEIVER & TOTALIZER SIGNAL CONDITIONER	
Input Resistance Accuracy at 25°C Span Tempco	
QUADRATURE SIGNAL CONDITIONER	
	Differential or single-ended quadraturex1, x2 or x4
Max Pulse Rate Differential High Threshold Voltage Differential Low Threshold Voltage.	
Single-ended High Voltage	V sensitivity±7V 2.5V to 5.5V 1V to +1V
Input resistance, Typ Conversion Technique for Rate	
Time Before Zero Output for Rate	
Output & Display Update Rate	

20. WARRANTY

Laurel Electronics Inc. warrants its products against defects in materials or workmanship for a period of one year from the date of purchase.

In the event of a defect during the warranty period, the unit should be returned, freight prepaid (and all duties and taxes) by the Buyer, to the authorized Laurel distributor where the unit was purchased. The distributor, at its option, will repair or replace the defective unit. The unit will be returned to the buyer with freight charges prepaid by the distributor.

LIMITATION OF WARRANTY

The foregoing warranty shall not apply to defects resulting from:

- 1. Improper or inadequate maintenance by Buyer.
- 2. Unauthorized modification or misuse.
- **3.** Operation outside the environmental specifications of the product.
- 4. Mishandling or abuse.

The warranty set forth above is exclusive and no other warranty, whether written or oral, is expressed or implied. Laurel specifically disclaims the implied warranties of merchantability and fitness for a particular purpose.

EXCLUSIVE REMEDIES

The remedies provided herein are Buyer's sole and exclusive remedies. In no event shall Laurel be liable for direct, indirect, incidental or consequential damages (including loss of profits) whether based on contract, tort, or any other legal theory.