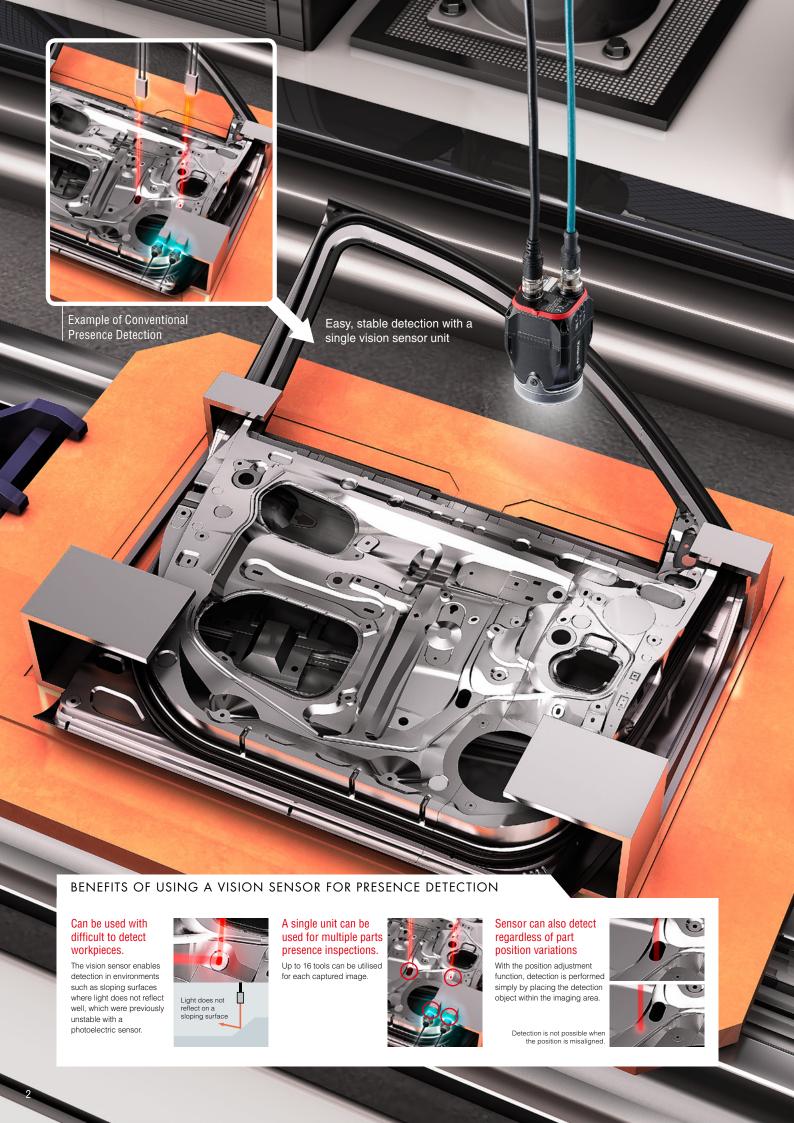








I-SERIES



# Vision Sensor

FOR PRESENCE DETECTION

# New ideas for handling difficult detection

Conventionally difficult cases that require multiple sensors can now be handled easily and at low cost with one "IV Series vision sensor". Our unbeatable vision and presence sensor experience enables KEYENCE to introduce a new style of presence detection.

# **EASY-TO-USE**



Startup is completed in around 1 minute thanks to "Easy Navigation".

# STABLE DETECTION

# **OUTSTANDING IMAGING CAPABILITY**

Clear images are realised with the high-intensity illumination and high-performance lenses, equipped as standard.

# AFFORDABLY PRICED

### REDUCE INTRODUCTION COSTS

Choose from 8 different sensor heads to suit your needs and reduce costs.





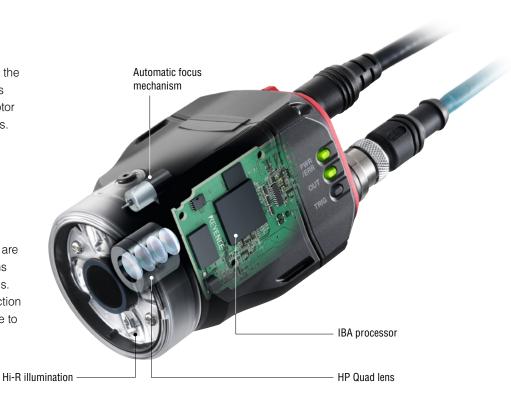
# AUTO FOCUS & BRIGHTNESS

# **Automatic focus**

Focusing, which used to be a manual process, is now done automatically in the IV Series. One-touch quick focusing is done by a unique automatic focus motor developed exclusively for the IV Series.

# Automated, one-touch brightness adjustment

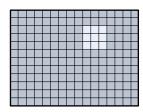
Gain, exposure time, and illumination are adjusted automatically, and operations are completed with one-touch controls. As anyone can now shoot clear detection images, there are fewer variations due to differing imaging skills.



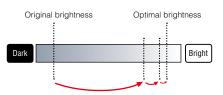
### AUTOMATIC BRIGHTNESS ADJUSTMENT

IBA - INTELLIGENT BRIGHTNESS ADJUST -

With the newly developed algorithm installed in the IBA processor, the brightness is automatically adjusted to the optimum level in an instant. Additionally, our unique methods enable high-speed automatic adjustment without any adverse effects from the background.



By dividing the screen into multiple pixel blocks, presence/absence of the workpiece is recognised where the brightness has changed.

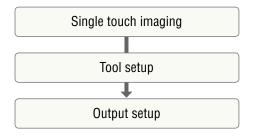


Instead of gradually moving towards the optimum brightness, adjustments can be made faster by making one large adjustment close to the optimum brightness and then performing fine adjustments.

# SIMPLE ONE-TOUCH SETUP

# | Easy navigation

Simply follow the setup flow from "single touch imaging" to output setup. The intuitive touch screen operation allows startup to be completed in about one minute, without the need for referring to manuals.





#### TOOL AUTO TUNE

Multiple master and defective object images can be taken with Pass/Fail judgment attached to enable automatic adjustment of thresholds and parameters to optimum values. Images can be shot immediately, read from the image history or read from USB memory.



Pass/Fail allocation screen



Selection screen of image registration source

# Stable Detection

# Newly developed pattern tool for stable detection

# Shape Detection



PASS

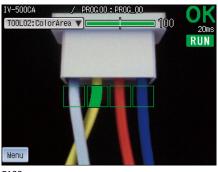
Model type detection by internal diameter difference of metal part



FAIL

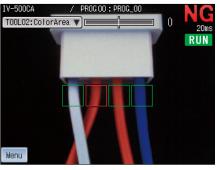
The match percentage of the object is calculated based on the registered master shape information. Brightness differences or differences in individual surface conditions, which were previously difficult to handle with normalised correlation methods (pattern matching) can be identified.

# **I** Area



PASS

Detection by cable colour difference



Using the registered master area (number of pixels) as reference, the difference in area from the inspection object is calculated. When the sensor is a colour type, judgment can be made based on the desired area of the specified colour. In the case of the monochrome type, brightness is judged by the area binarised in black and white.

#### POSITION ADJUSTMENT

If the object is misaligned, 100% inspection cannot be achieved because the object may be outside the inspection area. The position adjustment function calculates the amount of misalignment from the master image in order to correct the position, and enable correct judgment. In addition, 180° high-speed tracking is supported for rotation tracking. This means you don't need to worry about misalignment of the workpieces.



PASS

Detection of sticker presence/absence by using position adjustment



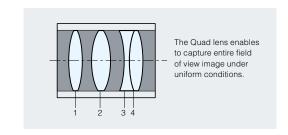
FAIL

# **Technology for stable detection**

# | HP-Quad\* lens

The newly developed lens contains 4 layers of glass that achieve low aberration with high light-gathering power, enabling bright, clear images with low distortion for stable detection.

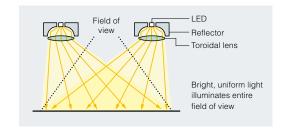
\*High Precision-Quad



# Hi-R\* illumination

Our pursuit of an even more efficient reflector shape with less LED light intensity loss has enabled the realisation of outstanding brightness and uniformity.

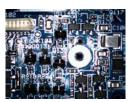
\*High Reflection



### ■ HS-HDR\* FUNCTION

Detection is stabilised by widening the light-receiving sensitivity range when dispersion occurs in the reflection. High speeds are realised by adjusting within a single image capturing.

\*High Speed HDR



HS-HDR function OFF



HS-HDR function ON

#### POLARISED FILTER

Glare from glossy work is reduced because only one direction of the light wave components is transmitted. The compact size enables easy installation.



Without polarised filter



With polarised filter
[USING OP-87436]

### ■ DOME LIGHT [USING IV-D10]

Effective in reducing glare. Generating indirect light from various directions ensures the object is uniformly illuminated. This method is generally more effective than a polarisation filter at reducing glare.



Without dome attachment



With dome attachment

### AUTOMATIC BRIGHTNESS CORRECTION

When the illumination has deteriorated over time, image brightness is corrected automatically so that it does not become darker. When a brightness standard is set with a master image at installation, screen brightness can be maintained.





Over Time days have passed







# **Enhanced Utilities**

# Versatile use, reasonable price

Software for IV Series, IV-H1

IV-Navigator

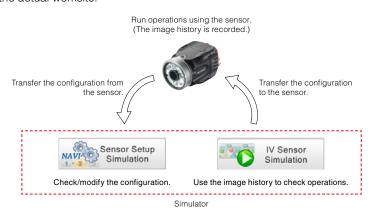
The IV Series can be set up with an intelligent monitor (IV-M30) or a PC. As PCs can display a larger list, setup procedures are even easier to understand, and can be setup smoothly by users on the first try.

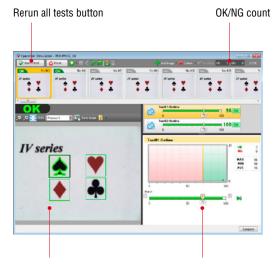


# I Simulation Function NEW

This function allows you to check and modify the program configurations and perform operation simulations based on the image history, without connecting the sensor.

This enables easy computation of the optimal thresholds while looking at the detection result statistics and histogram, even when you are away from the actual worksite.



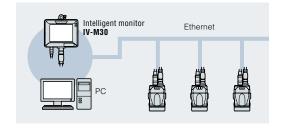


The operation screen is displayed.

The threshold can be changed.

# Remote Operation

The IV Series can be setup and monitored via Ethernet. Naturally, remote setup procedures are just as easy as normal operations. (Can be performed on a PC or an IV-M30 intelligent monitor.)



# Useful functions that suit the operating environment

# **I Excellent Interface Support**

The IV Series is equipped with EtherNet/IP and PROFINET communication functions, which are most commonly requested by global companies with offices around the world. PLC compatibility makes for a stress-free introduction of the IV Series into your PLC-based systems. You only need one Ethernet cable to connect, which prevents erroneous wiring and reduces time spent on wiring.



# **I Logic Function**

Output conditions can be specified with results from multiple tools, involving AND, OR, and inversion. The output can be changed according to the usage situation. For example, you might use the OK output to check for products, while the NG output could be used when eliminating defective products.

The sensors themselves offer a versatile set-up, which allows for easy installation in existing systems with or without PLCs.

# **IFTP Client Function**

Images detected by sensors are automatically transferred to the FTP server using the FTP client function. The IV Series also meets the requirements resulting from increased demand for traceability. You can save all images or send only NG images to analyse failed products.

# **Our Sensor Lineup to Suit Your Needs**

SENSOR LINEUP



# **Environmental Resistance IP67** (sensor)

Complies with the IP67 enclosure rating, which is based on IEC/JIS standards. Can be used safely in a dusty or wet environment.



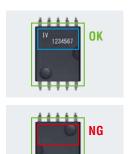
# **Drop impact resistance 1.3 m** (intelligent monitor)

The IV-M30 has a tough construction that can resist impacts. It clears the 1.3 m drop test performed under standard usage conditions (KEYENCE standard).



# Presence detection and direction detection for electrical components





#### Detects the direction of the IC in carrier tape

Using the position adjustment tool, stable detection can be achieved even when work has moved in the carrier tape. High speed adjustment enables detection without slowing down the processing time of the unit.

Position

# PC board mounting check







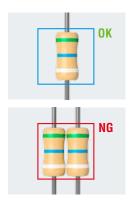
#### Checks the presence of mounting parts on the PCB

Many parts can be checked as up to 16 tools can be arranged. Furthermore, up to 32 programs can be set, supporting multiple product lines.

Area	Position adjustment				
HS-HDR	16 tools				

### Overlapping electronic component detection





#### Detects overlapping (resistance) electronic components

Colour variation and unevenness can be detected with a colour camera. Both presence and overlap can be detected as area detection can be set with upper and lower thresholds.

# Capacitor print presence





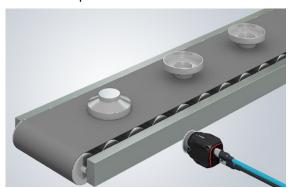


#### Detects print presence on a capacitor

Fine characters, which are conventionally difficult to stably detect with a dot scanning sensor can be detected stably using the scanning area.

Area

### Detection of part orientation





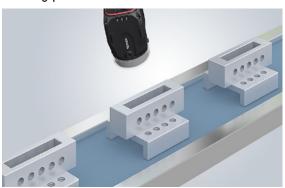


The direction of parts is detected to prevent incorrect assembly in later processes

As shape inspection is able to search for patterns within the entire screen, stable detection is possible even if a minor misalignment has occurred during conveyance.

HS-HDR

### Shaving presence detection







Detects whether a processed metal part contains threads

The polarisation filter and HS-HDR function enable stable detection, even for metal work with nonuniform reflection.

Thread detection

HS-HDR

### Grease application check







Checks the presence of grease on metallic parts

Stable detection can be achieved by reducing glare, which tends to occur frequently in grease detection, using the HS-HDR.

Position adjustment Area HS-HDR

# Proper part confirmation







#### Detects the presence and type of parts on a tray

As up to 16 tools can be arranged, settings can be programmed for each pocket to enable stable detection.

Position adjustment Shape detection HS-HDR 16 tools

### Label presence and misalignment detection





### Detects the presence and misalignment of bottle labels

By using in combination with a position adjustment tool, misalignment can be detected using items such as the bottle cap as a reference position.



Position

### Hot-melt presence





By using area measurement instead of point measurement, it is possible to achieve stable detection on uneven surfaces.

Detects the presence of hot-melt

on medicine box flaps

Area

# Print presence





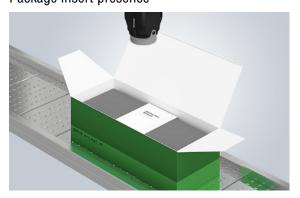


#### Detects the presence of printing

The 360° rotary position compensation function enables stable detection, regardless of cup orientation.

Position adjustment

# Package insert presence



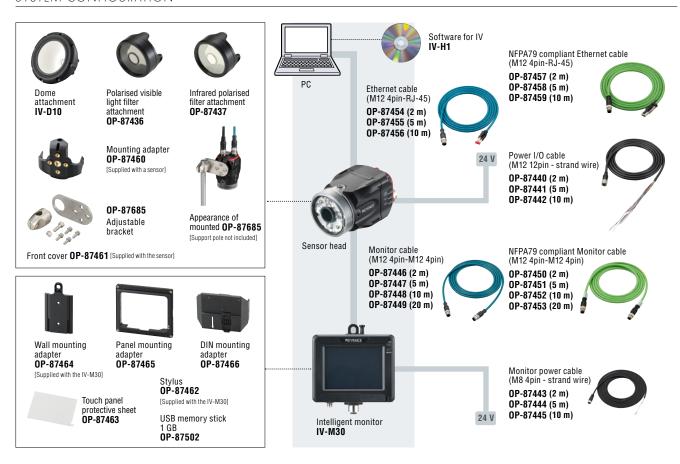




#### Detects the presence of an insert enclosed within packaging

Because the area can be set flexibly, stable detection is achieved even if the insert position varies due to packaging conditions.

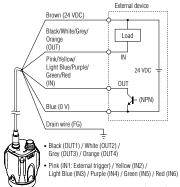
Area



#### WIRING/CIRCUIT DIAGRAM

#### **SELECTING NPN OUTPUT**

When NPN is selected in I/O format



Use it by assigning the optional function to OUT1 to OUT4

	colour	Name	Assigning default value	Description			
	Brown	24 VDC	-	+ side of power			
	Blue	0 V	-	- side of power GND of input-output cable			
	Black	OUT1	Total judge (N.O.)	+ side of power  - side of power  GND of input-output cable			
	White	OUT2	BUSY (N.O.)	<ul> <li>Total judge NG</li> </ul>			
	Grey	OUT3	Error (N.C.)	BUSY			
	Orange	OUT4	OFF	Pos. Adj.     Judge result of each tool (Tool 1 to Tool 16)     Result of the logical operation of each tool (Logic 1 to Logic 4)			
	Pink	IN1	External trigger ↑	Set external trigger. Activation timing ( ↑ ) or deactivation timing ( ↓ ) can be set.			

	Wiring colour	Name	Assigning default value	Description				
_	Yellow	IN2	OFF					
	Light Blue	IN3	OFF	Input assignable function  Program bit0 to bit4				
	Purple	IN4	OFF	Clear error     External master				
	Green	IN5	OFF	OFF (not used)				
	Red	IN6	OFF					
	Drain	FG	-	Insulated frame				

Cable specification

- Brown/Blue/Black/White/Grey/Orange: AWG25
- Pink/Yellow/Light Blue/Purple/Green/Red: AWG28
   With braided shield cable (with drain cable)

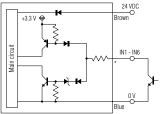
#### **INPUT CIRCUIT**

#### No-voltage input (When NPN output is selected)

When NPN is selected in I/O format, the circuit becomes no-voltage input circuit.

External power supply is not necessary.

 ON voltage : 2 V or lower • OFF current : 0.1 mA or lower • ON current : 2 mA (short circuit)



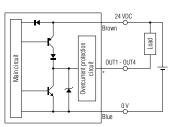
\*Pink (IN1: External trigger) / Yellow (IN2) / Light Blue (IN3) / Purple (IN4) / Green (IN5) / Red (IN6) Use by assigning the optional functions to IN2 to 6

#### **OUTPUT CIRCUIT**

### When NPN output is selected

When NPN is selected in I/O format, the circuit becomes open collector NPN output circuit.

· Maximum rating 26.4 V, 50 mA · Remaining voltage · 1.5 V or lower



\*Black (OUT1) / White (OUT2) / Grey (OUT3) / Orange (OUT4) Use by assigning the optional functions to OUT1 to OUT4

#### SENSOR

Model		IV-500CA	IV-500C	IV-500MA	IV-500M	IV-150MA	IV-150M	IV-2000MA	IV-2000M	
Installed distance			Standard distance Short range L					Lor	ng range	
mstaneu distance		(50 to 500 mm)				(50 to	150 mm)	(300 to 2000 mm)		
View			Installed distance 50 mm: 25 (H) x 18 (V) mm to Installed distance 50 mm: 12 (H) Installed distance 500 mm: 210 (H) x 157 (V) mm Installed distance 150 mm: 36 (H)							
Image sensor		1/3 inch co	lour CMOS			1/3	inch monochrome CMOS			
illiage sellsul	Pixel					752 (H) x 480	(V)			
Focus adjustment		Auto*1	Manual	Auto*1	Manual	Auto*1	Manual	Auto*1	Manual	
Exposure time		1/10 to 1	1/50000	1/10 to	1/25000	1/20 to	1/25000	1/10 to 1/25000		
Lights	Illumination	White LED Red LED						Infrared LED		
Ligitis	Lighting method					g is switchable				
Tools	Туре		Outline search, Colour area*7, Area*8, Position adjustment							
10013	Number*2				Detection	on tools: 16 tools, Position	adjustment tool: 1 tool			
Switch settings (pro	ograms)					32 program	S			
Image history*3	Numbers	100 im	ages*4				300 images*5			
illiage illatory	Condition					NG only/All is sel	ectable			
Analysis information	n* <sup>6</sup>	Statistic			, MAX, MIN, AV		is is switchable er of NGs, trigger numbers, XX, MIN, AVE), numbers of		t results list by tools	
Other functions		HDR, HighGain, Colour filters*7, Digital zoom*8, Brightness correction, Tilt correction, White balance*7, Mask outline, Mask area, Test run, ToolAutoTune, Input monitor, Output test, Security settings, Simulator*9								
Indicators			PWR/ERR, OUT, TRIG, STATUS, LINK/ACT							
		Non-voltage input/voltage input is switchable For non-voltage input: ON voltage 2 V or lower, OFF current 0.1 mA or lower, ON current 2 mA (short circuit) For voltage input: Maximum input rating 26.4 V, ON voltage 15 V or higher, OFF current 0.2 mA or lower, ON current 2 mA (for 24 V)								
Input	Inputs	6 inputs (IN1 to IN6)								
	Function	IN1: External trigger, IN2 to IN6: Enable by assigning the optional functions Assignable functions: Program switching, Clear error, External master image registration								
		Open collector output NPN/PNP is switchable, N.O./N.C. is switchable For open collector NPN output: Maximum rating 26.4 V 50 mA, remaining voltage 1.5 V or lower For open collector PNP output: Maximum rating 26.4 V 50 mA, remaining voltage 2 V or lower								
Output	Outputs	4 outputs (OUT1 to OUT4)								
	Function	Enable by assigning the optional functions  Assignable functions: Total judge result, RUN, BUSY, Error, Position adjustment result, Judge result of each tool, Result of the logical operation of each tool								
F41	Standard					100BASE-TX/10E	BASE-T			
Ethernet*10	Connector					M12 4pin conn	ector			
Network function		FTP client, EtherNet/IP, PROFINET								
	Power voltage					24 VDC ± 10% (include	<u>.                                      </u>			
Rating	Current consumption					0.6 A or les				
	Ambient temperature					0 to +50°C (No fro				
	Relative humidity					35 to 85%RH (No cor				
Environmental	Vibration				10 to 55 Hz. 1.5		hours each for X, Y, and Z a	xes		
resistance	Shock resistance					500m/s <sup>2</sup> 6 different direc				
	Enclosure rating*11					IP67				
		Main unit case: Aluminium die-casting, Packing: NBR, Front Cover: Acrylic, Mounting adapter: POM								
Material					e. Alummum ar	e-castina.Packina: NBR. I	Front Cover: Acrylic. Mount	ing agapter: Pulvi		

- \*\*\* The focusing position can be automatically adjusted at the time of installation. Deactivated during the operation. Focusing position can be registered by program.

  \*\*\* Tools can be installed by programs.

  \*\*\* Saves to the memory in the sensor. The images saved in the sensor can be backed up to the USB memory installed to the intelligent monitor (IV-M30) or to the PC by the software for IV (IV-H).

  \*\*\* When using the FTP client function; 7:0 pictures

  \*\*\* When using the FTP client function; 2:10 pictures

  \*\*\* This can be displayed on the intelligent monitor (IV-M30) or by software for IV (IV-H1).

  \*\*\* Colour type only.

  \*\*\* Monochrome type only.

  \*\*\* Simulator can be used with the IV software (IV-H1).

  \*\*\* To This is for connection with the intelligent monitor (IV-M30) or software for IV (IV-H1).

  \*\*\* To This is for connection with the intelligent monitor (IV-M30) or software for IV (IV-H1).

### MONITOR

Model		IV-M30			
Display		3.5" TFT colour LCD 320 x 240 dot (QVGA)			
Touch panel	Method	Analogue resistive			
Touch panel	Actuating force	0.8 N or less			
Daaldiaht	Method	White LED			
Backlight	Duration	Approx. 50000 hours (25°C)			
Indicators	*	PWR, SENSOR			
Ethernet *1	Standard	100BASE-TX/10BASE-T			
Ethernet	Connector	M12 4pin connector			
Languages		Japanese / English / German / Simplified Chinese / Traditional Chinese / Italian / French / Spanish / Portuguese / Korean			
Expanded memo	ry	USB memory *2			
Rating	Power voltage	24 VDC ± 10% (including ripple)			
nating	Current consumption	0.2 A or lower			
	Ambient temperature	0 to + 50°C (No freezing)			
	Relative humidity *3	35 to 80 % RH (No condensation)			
Environmental resistance	Vibration	10 to 55 Hz, 0.7 mm double amplitude, 2 hours each for X, Y, and Z axes			
	Drop impact resistance	1.3 m over the concrete (2 times each in the arbitrary direction)			
	Enclosure rating	IP40			
Material		Polycarbonate			
Weight		Approx. 180 g			

<sup>\*1</sup> This is dedicated for connection with IV-series sensor.
\*2 Use the KEYENCE recommended product.

#### SOFTWARE

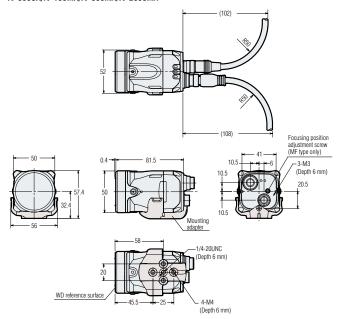
Model		IV-H1			
	Interface	Equip the Ethernet (100BASE-TX) interface			
	08	Windows 7 Home Premium/Professional/Ultimate *1 Windows XP Professional/HomeEdition; either of OS above needs to be pre-installed			
System requirements	Languages	Japanese / English / German / Simplified Chinese / Traditional Chinese / Italian / French / Spanish / Portuguese / Korean			
n requir	Processor	Windows 7: needs to be compliant with system requirements for OS Windows XP: Pentium III or better, Clock speed 1 GHz or faster			
Syster	Memory capacity	Windows 7: needs to be compliant with system requirements for OS Windows XP: 512 MB or more (1 GB or more is recommended)			
	Required capacity for installation	1 GB or more			
	Monitor	Resolution 1024 x 768 pixel or higher, Display colour High Colour (16 bit) or higher			
	Operating conditions	.NET Framework 2.0 SP2 needs to be installed *2			

 $<sup>^\</sup>star 3$  If the ambient temperature is over  $^\star 40^\circ \text{C}$  , use it in the absolute humidity of  $40^\circ \text{C}$  80% RH or lower.

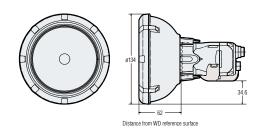
<sup>\*1</sup> Supported for 32bit and 64bit version.
\*2 If .NET Framework 2.0 is not installed, this will be automatically installed at the time of IV-H1 installation.

#### Sensor

IV-500C/IV-150M/IV-500M/IV-2000M/ IV-500CA/IV-150MA/IV-500MA/IV-2000MA

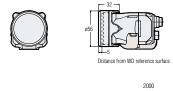


#### With dome attachment

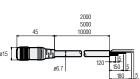


- \* When using dome attachment, please set the workpiece within the range of 0 to 50 mm from the top.
  \* Dome attachment can be used for standard distance and close range types.

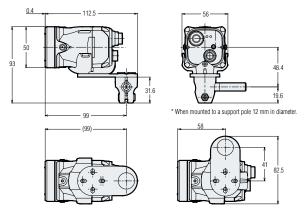
#### With polarised filter attachment



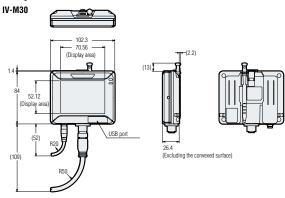




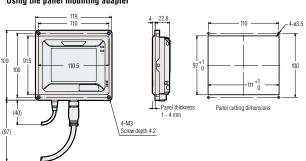
#### With OP-87685



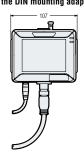
#### Intelligent monitor

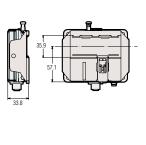


#### Using the panel mounting adapter

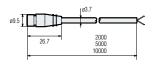


Using the DIN mounting adapter

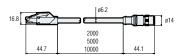




#### Monitor power cable OP-87443 (2 m)/OP-87444 (5 m)/OP-87445 (10 m)

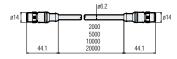


Ethernet cable OP-87454 (2 m)/OP-87455 (5 m)/OP-87456 (10 m)

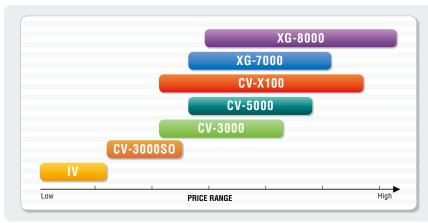


Monitor cable

OP-87446 (2 m)/OP-87447(5 m)/ OP-87448(10 m)/OP-87449(20 m)



# **VISION SYSTEM LINEUP**



Providing lineups comprising the units for various purpose such as building full-scale vision system to detection or existence check at reasonable price. The lineups covering the needs of all customers to resolve the every issue appears on-site.

#### **FUNCTION DETAILS**

			IV	CV-3000 S06050	CV-3000	CV-5000	CV-X100	XG-7000	XG-8000
	Max	kimum No. of cameras	1	2	4	4	4	4	8
	Vari	iation	8	4	8	16	16	16	19
Camera	sels	310,000 pixels	1	1	1	1	1	1	1
	of pixels	2 megapixels	_	_	1	1	1	1	1
ဒိ	No.	5 megapixels	_	_	_	1	1	1	1
	Cold	our camera support	1	1	1	1	1	/	/
	Line	e scan camera support	_	_	_	_	_	_	/
	Ima	ge processing engine	Single core	Single core	Single core	Single core (High-speed type)	Single core (High-speed type)	Single core (High-speed type)	Multi core
	Pro	cessing speed	Standard	Standard	Standard	High-speed	High-speed	High-speed	Ultra high -speed
ē	1/0		1	1	1	1	1	1	/
Controller	RS-	-232C/Ethernet	_	1	1	1	1	1	/
ö	CC-	Link	_	_	_	1	_	1	/
	Ethe	erNet/IP	1	_	_	1	1	1	/
	PRO	DFINET	1	_	_	_	1	1	/
	Ligh	ht extension unit support	_	_	_	✓	1	✓	/
	Tou	ch screen support	_	_	_	_	_	1	1
		Area	/	1	/	1	1	1	/
	_	Detection	✓	1	/	/	✓	✓	/
	5	Edge	_	1	1	/	1	1	1
	Basic tool	Flaw and stain	_	_	/	/	1	1	/
9	"	OCR	_	_	1	1	1	1	1
Inspection mode		Auto-Teach Inspection	_	_	_	_	1	_	_
ţi		Statistical analysis	1	1	/	/	1	1	/
sbec		Screen customisation	_	1	1	/	1	1	1
Ξ	١.	Editing during operation	_	_	_	_	_	1	1
	Utility	PC simulation	/	1	1	1	1	/	1
	-	Implement adjustment	_	_	_	_	1	_	_
		Camera Installation Replication	_	_	_	_	1	_	_
		User Manual Auto-Generator	_	_	_	_	1	_	_
		Position adjustment	/	1	1	/	1	/	/
	E	Calculation	_	/	/	✓	✓	✓	/
	nucti	Preprocessing filter	_	Powerful	Powerful	Ultra powerful	Ultra powerful	Ultra powerful	Ultra powerful
	Other function	Numeric output	_	1	1	/	1	/	/
	盲	Image calculation	_	_	_	_	_	/	/
		Image saving	/	/	/	✓	1	✓	/
Len	s		Unselectable	Selectable	Selectable	Selectable	Selectable	Selectable	Selectable
Ligh	Lighting		Unselectable	Selectable	Selectable	Selectable	Selectable	Selectable	Selectable
Language*1 Feature		)*1	J, E, CS, CT, K, G, F, I, S, P	J, E, G	J, E, G	J, E, CS, CT, G, F, I	J, E, CS, CT, K, T, G, F, I ,S	J, E, CS, CT, G	J, E, CS, CT, G
			Easy-to-use     Stable detection     Affordably priced	Simultaneous connection with 2 cameras     Concurrent use of monochrome and colour cameras is acceptable.     Possible to use 128 windows at detection/inspection	20,000 parts per minute processing speed     2 mega pixel colour and monochrome camera     8 types of monochrome and colour cameras     Simultaneous imaging by four cameras/ mixed connection	3 + 1 Processor System     11x high-speed CCD camera.     Sixteen different camera types	Auto-Teach Inspection     Adjustment navigation functions     User Manual Auto-Generation     Tool Catalogue selected from inspections to perform	Flexible Hardware     Fully Customisable     Flow Chart Programming     Powerful Toolset     Script Based Calculation     Function     C-Language Unit     ActiveX Control	Compatibility issues are eliminated since all the hardware is from the same manufacturer Robust solid state hardware and fanless design Easy to understand flowchar programming design which requires minimal programming knowledge

<sup>\*</sup>Each description in the chart represents; J.: Japanese, E.: English, CS: Simplified Chinese, CT: Traditional Chinese, K: Korean, I: Italian, F: French, G: German, S: Spanish(MX), P: Portuguese(BR), T: Thai



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