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# CompactLogix™ 5370 L3 Programmable Automation Controllers



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**1. Hardware Overview**

**2. Features and Benefits**

**3. Applications**

**4. Anatomy**

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# CompactLogix 5370 L3 Programmable Automation Controllers (PACs)

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Expanding on the scalability of the Logix family of controllers, the CompactLogix 5370 L3 PACs offer a wider variety of options from which to choose and provide best-fit alternatives for your specific application requirements.

This offering, together with Kinetix® 350, provides a strong motion solution with performance and cost competitiveness for customers who require high performance in a compact and affordable package and significantly lowers the cost to deploy integrated motion in a variety of machine applications, all on one common network – EtherNet/IP.

# Hardware Overview

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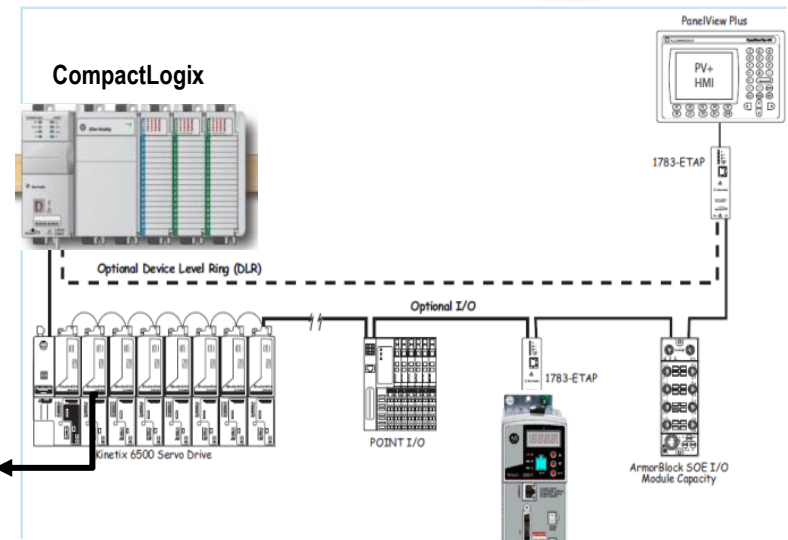
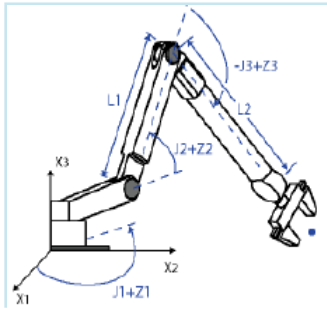
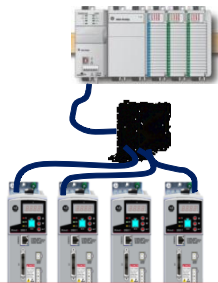
## New faster CPU

- >2x performance improvement for standard applications over current L3x series controller
- >2.5x performance improvement for motion applications over current L3x series controller



## Integrated Motion support – CIP Motion

- Up to 16 axis supported on unmodified Ethernet network
- 2-3axis/ms with 2-2.5x faster application program execution
- Kinematics support (Same as ControlLogix®)
- Kinetix 350 Single Axis Servo Drive
  - Safe Torque Off
  - 240V single phase, 240/460V three phase
  - 400w – 3Kw



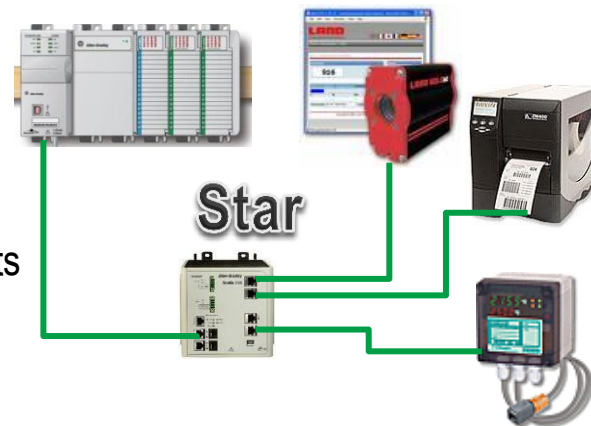
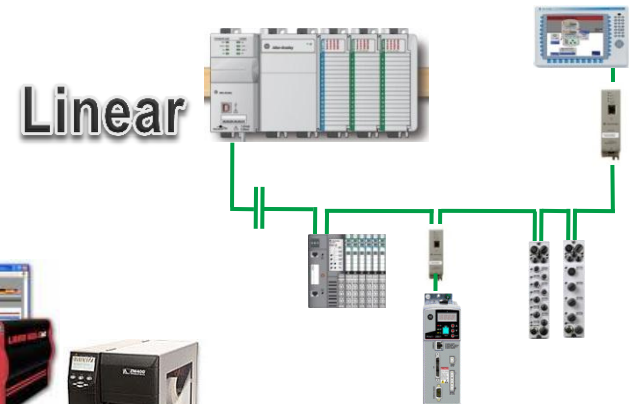
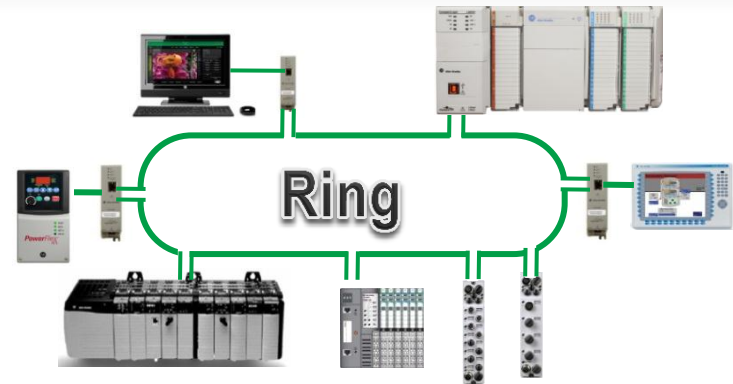
High performance, scalable motion solution at a lower acquisition cost for value-driven applications

# Hardware Overview (cont.)

## Dual Ethernet Port



- 10/100 Mbps
- Ethernet switch that supports Device Level Ring (DLR)
  - Allows user to connect the Ethernet network in a ring topology
  - Resiliency from loss of one network connection allows to replace devices/drives one at a time without stopping production – similar to star topology
  - Ring supervisor capability (same as ETAP or 1756-EN2TR)
  - Reduces the number of Ethernet switches in the system which reduces cost
- CIP Motion capability (ERM models only)
  - Supports all motion instructions including kinematics
- Open socket capabilities
  - Up to 32 sockets available
  - Supported in the embedded Ethernet ports
  - Supports packets size of up to 500bytes
  - Send using existing MSG command



# Hardware Overview (cont.)

- 9-Pin D-shell serial port replaced with USB Type B port
  - USB 2.0 communicating at full-speed (12mb/s)
  - Device port (temporary connection only)
  - Improved performance for flashing firmware, uploads and downloads, on-line edits, and bridging to the backplane
  - Device only, Not a host
    - No ASCII communications via USB
      - For ASCII applications use 1769-ASCII or 1769-SM2 or 1734 ASCII module
    - No connection to visualization or other USB devices
  - Connect to PC using a standard USB Type B cable
  - Used for
    - Flashing firmware
    - Upload/Downloads
    - Bridging to the backplane
    - Online edits and mode changes
- Enhanced SDRAM memory
  - Provides faster and more robust reads and writes
- Performance improvement for firmware flashing
  - existing 1769-L32E/35E to v20 via Serial port  $\geq$  15 mins
  - CompactLogix 5370 L3 PACs via USB port  $\sim$  01 mins

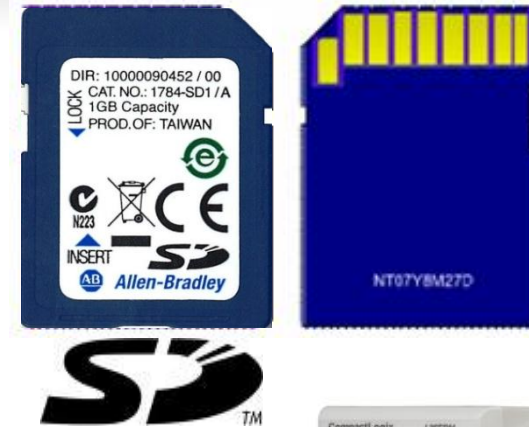


# Hardware Overview (cont.)

## Removable Secure Digital (SD) memory card



- Industrially rated and certified Secure Digital card
  - 1784-SD1 (1GB)
  - 1784-SD2 (2GB)
- Faster reads and writes compared to Compact Flash
- Rated for use in SIL 2 applications
- New capabilities in the CompactLogix 5370 L3 controllers
  - Application/Project storage
  - Firmware Supervisor
  - Runtime tag data read/write
- 1GB SD card ships with every CompactLogix 5370 L3 PAC



## Battery-less Energy Storage Solution



- Eliminates maintenance, transportation and environmental issues associated with lithium batteries
- Embedded in every new CompactLogix 5370 L3 controller





# Product Features

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	1769-L30ER	1769-L30ERM	1769-L30ER-NSE	1769-L33ER	1769-L33ERM	1769-L36ERM
<b>User memory</b>	1 MB	1 MB	1 MB	2 MB	2 MB	3 MB
<b>Controller tasks</b>	32 tasks	32 tasks	32 tasks	32 tasks	32 tasks	32 tasks
<b>Programs per task</b>	100 tasks	100 tasks	100 tasks	100 tasks	100 tasks	100 tasks
<b>Integrated Motion</b>	--	4 axis CIP motion	--	--	8 axis CIP motion	16 axis CIP motion
<b>Package Size</b>	67.5mm wide x 118mm high x 105mm deep					
<b>Certifications</b>	cULH (Class I Division 2), KCC UL (UL 508), ULH (Class I & II, Division 2 and Class III, Divisions 1 & 2) ATEX, CE, C-Tick Marine and GOST certifications anticipated in 2012					
<b>Local Expansion Modules</b>	8	8	8	16	16	30
<b>Local Expansion I/O points (max)</b>	256	256	256	512	512	960
<b>Built-in Communication Ports</b>	USB and EtherNet/IP (2 ports supporting DLR)					
<b>Communication Module Additions</b>	DeviceNet with 1769-SDN or 3 <sup>rd</sup> party					



# Product Features (cont.)

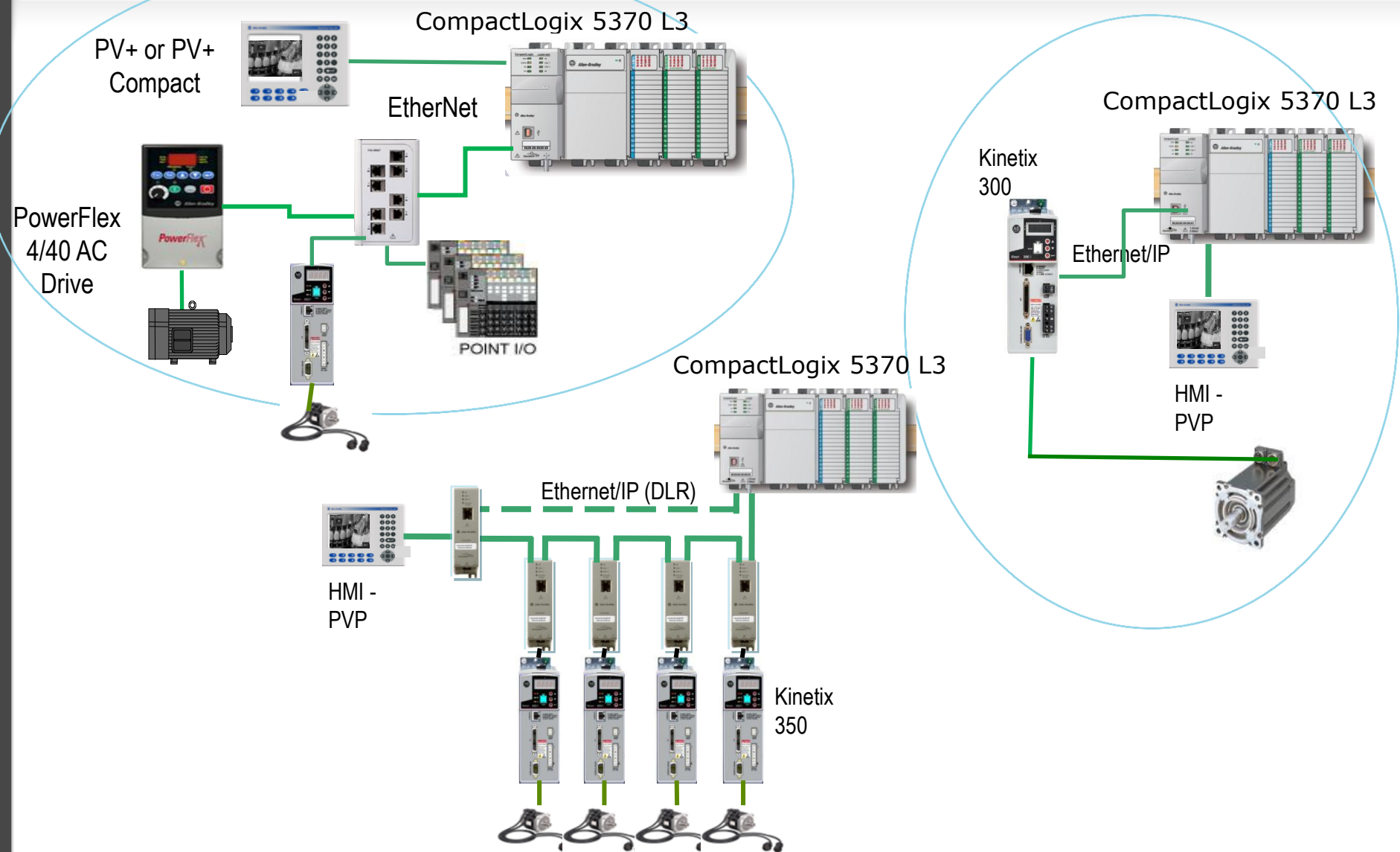
	1769-L30ER	1769-L30ERM	1769-L30ER-NSE	1769-L33ER	1769-L33ERM	1769-L36ERM
<b>Flash Memory Card</b>	Industrially rated and certified Secure Digital (SD) memory card (1 and 2 GB options); all controllers shipped with 1 GB card					
<b>Controller/TCP connections</b>	500 / 120	500 / 120	500 / 120	500 / 120	500 / 120	500 / 120
<b>Ethernet I/O IP nodes</b>	16	16	16	32	32	64
<b>Total number of axes (CIP)</b>	100	100	100	100	100	100
<b>Servo Drives (position loop CIP)</b>	--	4	--	--	8	16
<b>Virtual axis</b>	100	100	100	100	100	100
<b>Feedback only, torque, velocity (max CIP motion drives)</b>	--	16	--	--	32	64
<b>Axes/ms</b>	--	2	--	--	2	2
<b>Kinematics support</b>	--	yes	--	--	yes	yes
<b>Software / Firmware</b>	RSLogix 5000 V20 and RSLinx Classic V2.58 Firmware v20.1x or later					

# Example Applications

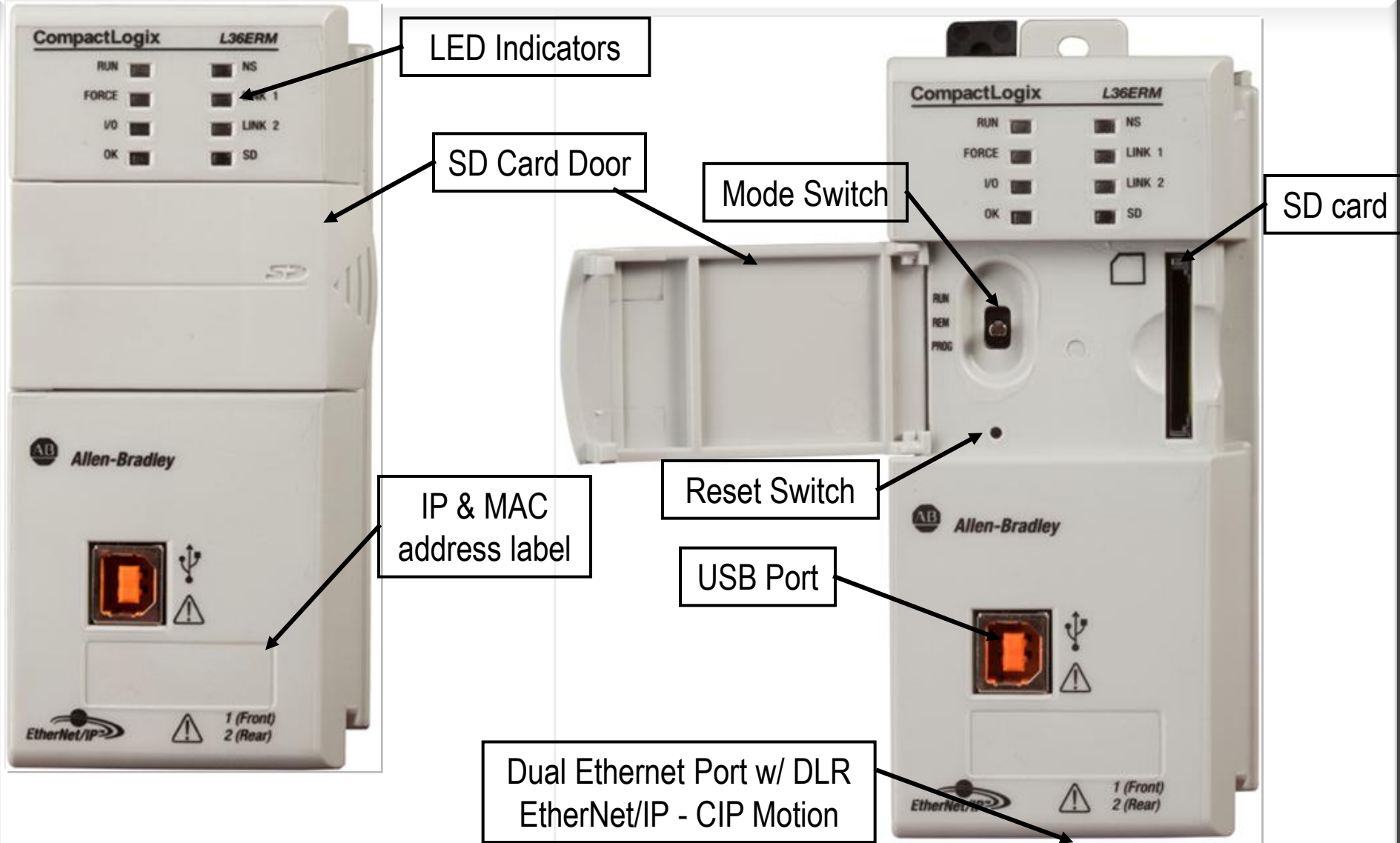
- Indexing Tables
- Automatic assembly machines
- Simple case packers and erectors
- Hoisting & Cranes
- Winders, Rewinders, Slitters
- Process Skids
- Packaging
  - Vertical form fill and seal equipment
  - Horizontal form fill and seal equipment



# Typical Configuration for Simple, Small to Mid-size Applications



# Anatomy



# Understanding Catalog Nomenclature

**1769 - L xx E R x - xxx**

**Bulletin Number**

1769 = CompactLogix family

L = Controller family

Ethernet version

**Storage Energy\***

Blank = With Supercap for RTC  
NSE = No Supercap for RTC

**Controller type**

30 = 1MB Memory, 8 I/O Expansion, 16 Ethernet Nodes  
33 = 2MB memory, 16 I/O Expansion, 32 Ethernet Nodes  
36 = 3MB memory, 30 I/O Expansion, 64 Ethernet Nodes

Dual Ethernet with DLR capability

**Motion**

Blank = Motion Not Supported  
M = Motion Supported (4, 8, 16 axis depending on controller type)

Note: \* Applicable for L30ER only



# Positioning

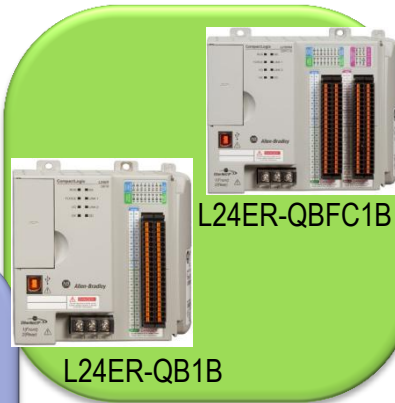
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## Controllers without Integrated Motion

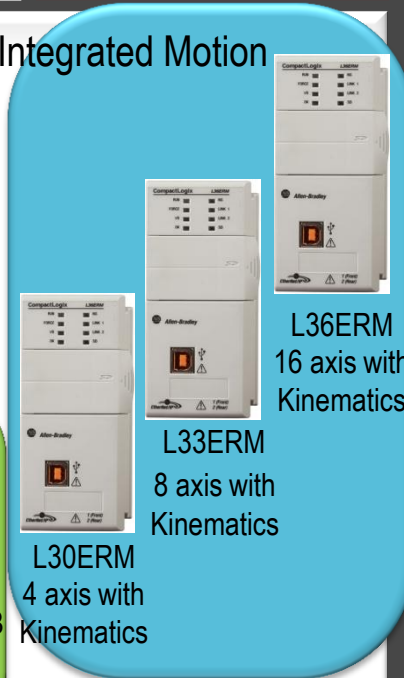
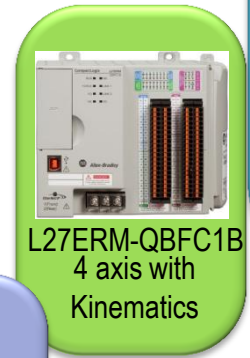
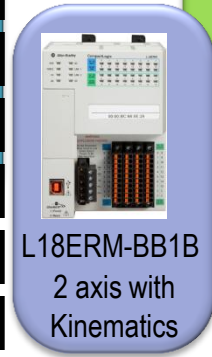
General Purpose Machine  
Controller

Small Machine Controller

Small Stand-Alone & Ancillary  
Equipment Controller



## Controllers with Integrated Motion



Note: NSE – No Storage Energy (No RTC SuperCap)

Publication Title	Publication Number
CompactLogix 5370 L3 Programmable Automation Controllers Product Profile	1769-PP010
Version 21: Studio 5000 Automation and Engineering Design Environment	9324-PP006
CompactLogix Controllers, Revision 20 Firmware Release Notes	1769-RN020
CompactLogix Controllers (1769-L3x) Packing Contents	1769-PC006
CompactLogix System User Manual	1769-UM021
CompactLogix Selection Guide	1769-SG001
CompactLogix Technical Data	1769-TD005
CompactLogix Controllers Quick Start	IASIMP-QS023
CIP Motion Configuration and Startup User Manual	MOTION-UM003
Logix5000 Motion Controllers Instructions Reference Manual	MOTION-RM002
Logix 5000 Controllers Execution Time and Memory Use Reference Manual	1756-RM087
Connect POINT I/O Modules over a DeviceNet Network Quick Start	IASIMP-QS026
Connect POINT I/O Modules over an EtherNet/IP Network Quick Start	IASIMP-QS027
Connect a PowerFlex 40 Drive over a DeviceNet Network Quick Start	IASIMP-QS028
Connect a PowerFlex 40 Drive over an EtherNet/IP Network Quick Start	IASIMP-QS029
Connect a PowerFlex 70 Drive over a DeviceNet Network Quick Start	IASIMP-QS030
Connect a PowerFlex 70 Drive over a EtherNet/IP Network Quick Start	IASIMP-QS031
Connect a Kinetix 350 Multi-axis Servo Drive System over an EtherNet/IP Network Quick Start	IASIMP-QS032
Connect a PanelView Plus Terminal over an EtherNet/IP Network Quick Start	IASIMP-QS033

\*Available at product release.



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