Laboratory Equipment Manufacturer

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Operation Manual for

Peristaltic Pump

PP-B-35L

PLEASE READ THIS MANUAL CAREFULLY BEFORE OPERATION

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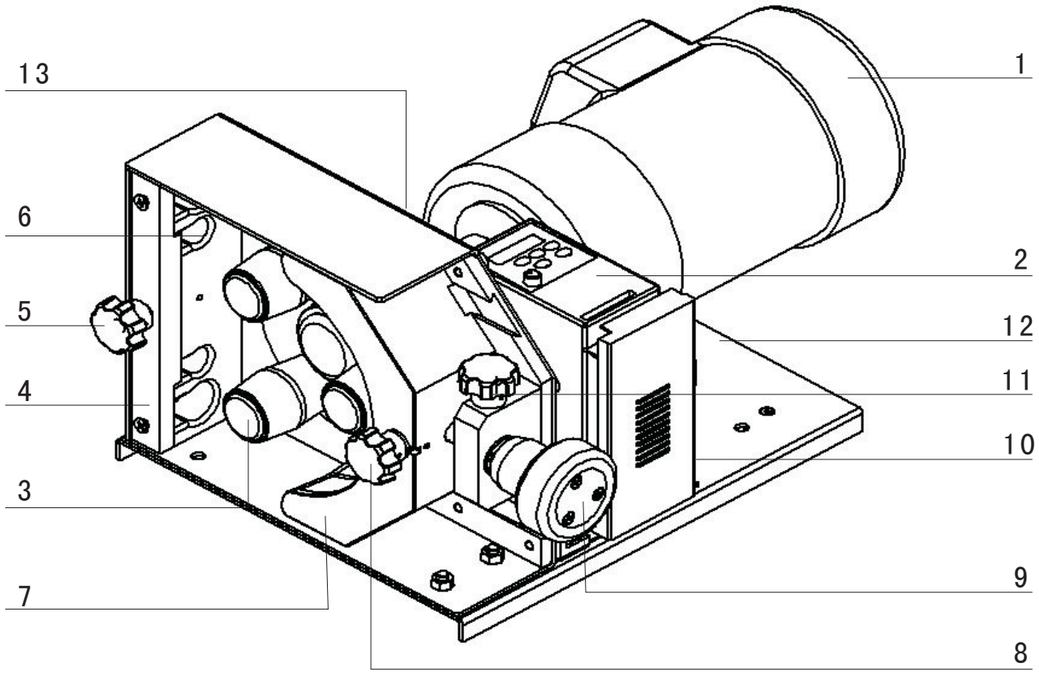
MRC.VER.01-9.12

Introduction

PP-B-35L peristaltic pump is ideal for high flow rates fluids transfer, driven by the AC motor and the frequency converter control the speed. Its operation is simple and reliable. The pump delivers flow rates from 0.8 to 35L/min. Through the transparent front cover, the running status of the pump head is visible. The speed, running direction and run/stop of the pump are controlled manually by membrane key or automatically by external control interface. We recommend you not use it outdoors.



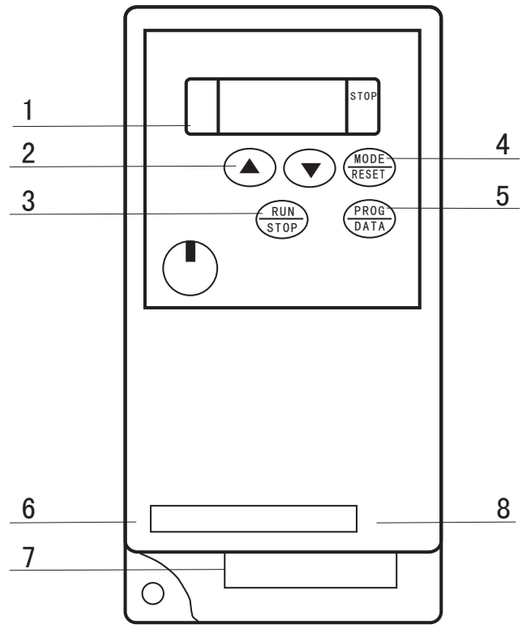
1. AC motor: supply the pump head with power
2. Frequency Converter: control the speed, rotating direction and Run/Stop of the pump.
3. Rotor Assembly: Extrude the tubing to deliver the fluids. It's driven by the motor.
4. Front Cover: Protective function. The transparent cover is easy for observing the running status of the pump head.
5. Locking Knob: Fix the front cover and press the tubing tightly after loading the tubing.
6. Tubing Clamp: Can load four different diameter tubing.
7. Compression Block: Extrude the tubing to deliver the fluids together with the rotor assembly.
8. Star Handle: Fix the front cover.

9. Handwheel: Turn the handwheel can move the compression block. Loose the handwheel for loading the tubing while tighten the handwheel when working.
10. Power Socket/Switch: Connect the power
11. Locking Knob for Handwheel: For locking the handwheel. Prevent the handwheel from loosing when working.
12. Machine Base: Install the motor, pump head and frequency Converter.
13. Fasten Knob for Compression block: Tighten the compression block to prevent it from shake after the compression block has been adjusted.

Introduction of Frequency Converter:

(For details please see the <SE Series Frequency Converter Operating Manual >)

Important information of operation:
Operating Conditions: Temperature -10℃ to 40℃
Relative humidity < 90% (no dew)
Avoid rain sprinkle or humid condition. Avoid solarization.
Preserve from aggressive liquids and gas.
The location ofi t should be easy for heat emission.
It can be taken off from the peristaltic pump and install to other places which is easy to operate.



❖ Operation Panel and Terminal

1.LED Display: Display the working status and running parameters of the frequency converter.
2.Speed Adjustment/ Data Input: Adjust the motor speed in running status and input the data in altering the parameters of the frequency converter.
3. Run/Stop: Control the motor to run and stop.
4. Mode/Reset: Switch the displays of the frequency converter.
5. Prog/Data: Setting data and confirmation.
6. External Control Terminal: The signal wire interface when using external control (unlock the password setting first)
7.Power /Motor Terminal: Power input and motor output connection wire terminal.
8. 485 Communication Interface

Operation Panel

❖ Tubing Loading

Shut off the power supply (Can not do any operations such as changing tubing when the frequency converter has displays). Loose [Locking Knob for Handwheel 10], Loose [Fasten Knob for Compression Block 13], turn the [Handwheel 9] counter clockwise to loose the compression block.

Loose [Locking Knob 5] completely. Pull out [Star Handle 8]. Take off [Front Cover 4]. Insert one side of the tubing to the corresponding slot of the [Tubing Clamps 6]. Round the tubing around the outside of the three rollers. Insert the tubing to another corresponding slot of the [Tubing Clamp6]. Adjust the tubing to make it stretch properly. Pull out [Star Handle 8]. Install the [Front Cover 4]. Tighten [Locking Knob 5].

❖ Occlusion Adjustments

Turn the [Handwheel 9] clockwise. Tighten the tubing slightly. Start the peristaltic pump. If the fluids can't be delivered, turn the handwheel continuously until the fluids happen to be delivered.

Stop the pump. Tighten the [Locking Knob for Handwheel 10] to lock the handwheel. Tighten the [Fasten Knob for Compression Block 13] to decrease the running noise of the pump.

Note:

Over-squeezing the tubing may cause the decrease of its service life and influence the working status of the pump.

❖ Basic operation of the Frequency Converter

The LED display of frequency converter lights when the power supply switches on. But the pump is in stopping status.
Run /stop: Press [Run/Stop] key, the [Run] indicator lights and the pump runs. Press the [Run/Stop] key again the pump stops.
Speed Adjustment: Press Speed Adjustment/ Data Input Keys 2 to change the speed of the pump. The LED displays the value of the frequency. The actual speed (rpm) is about 5.8 times of frequency value.
Direction: Press the [MODE/RESET] key continuously till the LED displays [Frd] when the [FWD] indicator which is in the left side of LED screen lights. Press the Speed Adjustment/ Data Input Keys 2, the LED displays [REV]. The [REV] indicator lights at the same time and the motor rotates reversely. When the [REV] indicator which is in the left side of the LED screen lights, switch to [FWD] mode in the same way.
Display Convert: Press the [MODE/RESET] key continuously can show the following parameters alternatively: F: setting the frequency; H: the actual running frequency; A: the current of the motor.
Frequency Converter Troubleshooting: Frequency converter has many warning and protective functions. The motor will stop automatically when the pump is in abnormal status. Eliminate the abnormal status and press the [MODE/RESET] key the pump can work continuously. The letters or the symbols on the LED display show the information of abnormal status. For details please see the <SE Series Frequency Converter Operating Manual >

Acceptable Tubing and Flow Rates

Speed	30 ~ 360 rpm			
Tubing	92#	88#	90#	86#
Inner Diameter × Wall Thickness (mm)	25.4 × 4.8	19 × 4.8	12.7 × 6.3	9.5 × 6.3
Flow Rates (L/min)	3 ~ 35	2.2 ~ 26.4	1 ~ 12	0.55 ~ 6.6

External Control Function

External analog signal controls the speed: The keys on the panel of frequency converter are invalid by setting the parameters (needs unlock). The speeds are controlled by external control terminals.

485 communication interface: By setting the parameters (needs unlock) the master computer can control the pump directly by communication interface.

Note

The frequency converter has many parameter setting items. To avoid misoperation we lock the parameter settings by password. We set the max. frequency of the frequency converter is 65 Hz and the max. speed is 370 rpm.

If other parameters setting are needed please ask for password from our company. But we won't take any responsibility if damage occurs because of parameters changing.

Maintenance

1. When the pump is idle, we recommend you to release the tubing from pressure. This helps to protect the tubing from unnecessary strain and prolongs its service life
2. Keep rollers clean and dry. This will prolong the service lives of tubing and pump head. Please wipe out any liquid splashed on the roller as soon as possible or it will lead to unnecessary damage
3. The surface of motor and the pump head are not organic solvent and aggressive liquids resistant. Please pay attention when using.
4. We recommend you to smear silicon oil on the surface of the tubing to prolong its service life.

Warranty

The warranty period for this product is one year. If repair or adjustment is necessary within the warranty period, the problem will be corrected at no charge if it is not due to misuse or abuse on your part, as determined by the manufacturer. Repair costs outside the warranty period, or those resulting from product misuse or abuse, may be invoiced to you.

Technical Specifications

❖ Functions

Speed Control: Frequency converter speed adjustment

Display: LED displays current running status

Direction Control: CW and CCW reversible

External Control: Speed control, cw/stop, ccw/stop (need unlock)

Communication Function: RS485 (need unlock)

❖ Specifications

Speed: 30 - 350 rpm, reversible

Speed Precision: 0.6 rpm

Speed Adjusting: Membrane key adjustment

Display Mode: LED display

Applicable Power: AC 220V +/- 10% 50Hz+/-1Hz
AC 110V +/- 10% 60Hz+/-1Hz

Power Consumption: < 375 W

Operating Condition: Temperature 0 to 40℃
Relative humidity < 80%

Dimensions (L × W × H): 530 × 375 × 260 (mm)

Weight: 26 Kg

IP Rating: IP 31

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VFD-L Series Instruction Sheet

1 Preface

Thank you for choosing DELTA's VFD-L seri es AC Drive. The VFD-L series is manufactured using high-quality components, material and incorporating the latest microprocessor technology available.
This manual will help in the installati on, parameter setting, troubleshooting, and daily maintenance of the AC motor drive. To guarantee safe operation of the equipment, read the following safety guidelines before connecting power to the AC motor drive. Keep this operating manual handy and distribute to all users for reference.
Important Notes:

DANGER

- *AC input power must be disconnected before any maintenance. Do not connect or disconnect wires while power is applied to the circuit. Only qualified technicians should perform maintenance on the VFD-L.*
- *A charge may still remain in the DC-link capacitor with hazardous voltages even after the power has been turned off. To avoid personal injury, do not remove the cover of the AC drive until all "DISPLAY LED" lights on the digital keypad are off. Please note that there are live components exposed when the AC drive is open,. Be careful to not touch these live parts.*
- *The AC drive may be destroyed beyond repair if power is misapplied to the input/output terminals. Never connect the AC drive output terminals U/T1, V/T2, W/T3 directly to the AC main circuit power supply.*

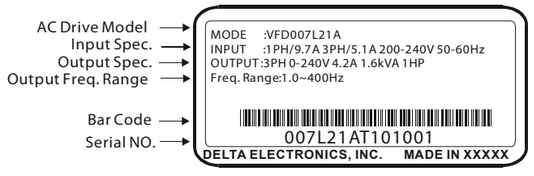
WARNING

- *There are highly sensitive MOS components on the printed circuit boards. These components are especially sensitive to static electricity. To avoid damaging these components, do not touch the circuit boards with metal objects or your bare hands.*
- *Ground the VFD-L using the ground terminal. The grounding method must comply with the laws of the country where the AC drive is to be installed.*

2 Receiving and Inspection

This VFD-L AC drive has gone through rigorous quality control tests at the factory before shipment. Since many things may happen during shipping, please check for the following after receiving the AC motor drive.
◎ Inspect the unit to insure it was not damaged during shipment.
◎ Make sure that the part number indicated on the nameplate corresponds with the part number of your order.

Nameplate Information: Example of 1HP230V



Model Explanation

VFD 007 L 21 A

- A: standard, B: with EMI Filter
- D: PNP Mode, E: PNP Mode with EMI Filter
- Input voltage: 11:115V 1-PHASE, 21:230V 1-PHASE, 23:230V 3-PHASE
- VFD-L series
- Applicable motor capacity: 002:0.2kW, 004:0.4kW, 007:0.75kW, 015:1.5kW
- Variable Frequency Drive

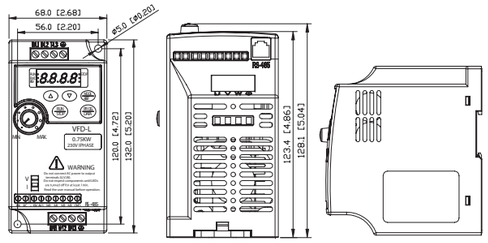
Serial Number Explanation

T 6 10 001

- Production number
- Production week
- Production year 2006
- Production factory (T: Taoyuan, W: Wujuang)

If there is any nameplate information not corresponding to your purchase order or any problem, please contact your distributor.

Dimension

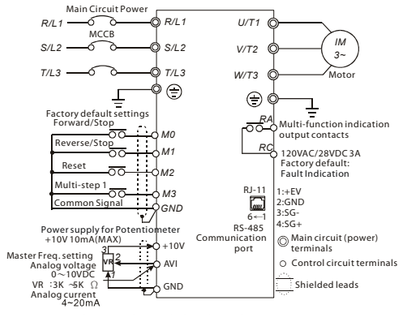


3 Wiring

Basic Wiring Diagram

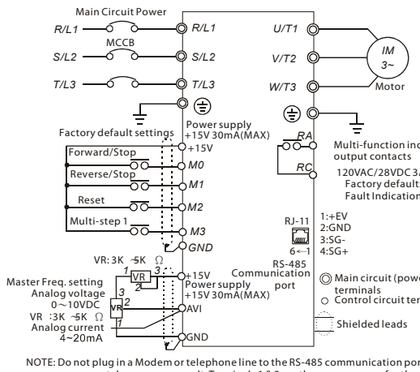
Users must connect wiring according to the circuit diagram shown below. Please follow all National and State wiring codes, when wiring the VFD-L.

Figure 1 for models of VFD-L series
VFD002L11A, VFD002L11B, VFD002L21A, VFD002L21B, VFD004L11A, VFD004L11B, VFD004L21A, VFD004L21B, VFD007L21A, VFD007L21B, VFD015L23A



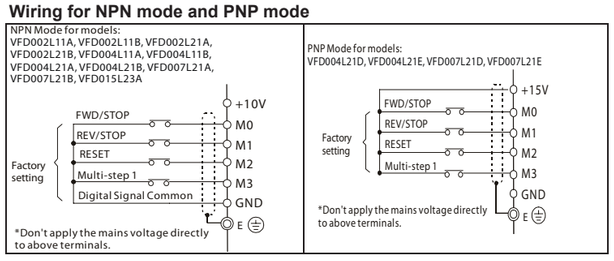
NOTE: Do not plug in a Modem or telephone line to the RS-485 communication port, permanent damage may result. Terminals 1 & 2 are the power source for the optional copy keypad and should not be used while using RS-485 communication.
*If the AC Drive model is VFD002L11A/B, VFD004L11A/B, VFD002L21B, VFD004L21B or VFD007L21B, please use power terminals R/L1 and S/L2.
*If the AC Drive model is VFD002L21A, VFD004L21A or VFD007L21A, 1-phase/3 phase power may be used on R/L1, S/L2, T/L3. When VFD002L21A/VFD004L21A or VFD007L21A use 1-phase power, please select any two of the three input terminals R/L1, S/L2, T/L3.
*If the AC Drive model is VFD015L23A, single phase power is not allowed.

Figure 2 for models of VFD-L series
VFD004L21D, VFD004L21E, VFD007L21D, VFD007L21E

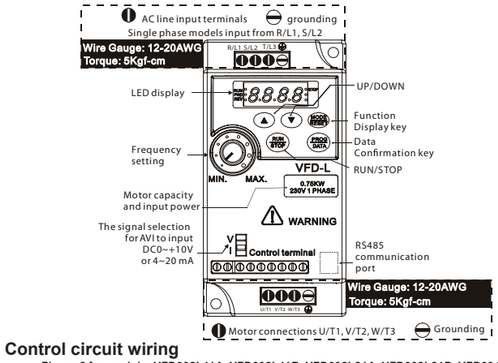


NOTE: Do not plug in a Modem or telephone line to the RS-485 communication port, permanent damage may result. Terminals 1 & 2 are the power source for the optional copy keypad and should not be used while using RS-485 communication.
*If the AC Drive model is VFD004L21E, VFD007L21E, please use power terminals R/L1 and S/L2.
*If the AC Drive model is VFD004L21D, VFD007L21D, 1-phase/3 phase power may be used on R/L1, S/L2, T/L3. When VFD004L21D/VFD007L21D use 1-phase power, please select any two of the three input terminals R/L1, S/L2, T/L3.

Wiring for NPN mode and PNP mode



Main circuit wiring



Control circuit wiring

Figure 3 for models: VFD002L11A, VFD002L11B, VFD002L21A, VFD002L21B, VFD004L11A, VFD004L11B, VFD004L21A, VFD004L21B, VFD007L21A, VFD007L21B, VFD015L23A

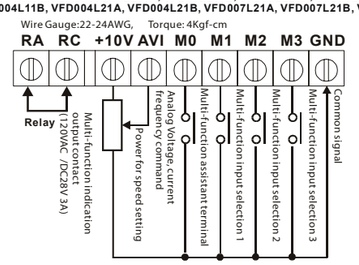
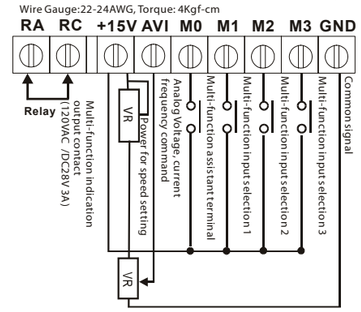


Figure 4 for models: VFD004L21D, VFD004L21E, VFD007L21D, VFD007L21E

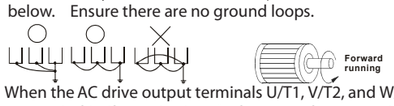


Wiring Notes: PLEASE READ PRIOR TO INSTALLATION.

WARNING

- *Do not connect the AC input to any of the U/T1, V/T2, W/T3 terminals, as it will damage the AC drive..*
- *Ensure all screws are tightened to the proper torque rating.*

1. During installation, follow all nati onal and local electrical, construction, and safety codes for the country the drive is to be installed in.
2. Ensure the appropriate protective dev ices (circuit breaker or fuses) are connected between the power supply and AC drive.
3. Make sure that the leads are connected correctly and the AC drive is properly grounded. (Ground resistance should not exceed 0.1 Ω.)
4. Use ground leads that comply with AWG/MCM standards and keep them as short as possible.
5. Multiple VFD-L units can be install ed in one location. All the units should be grounded directly to a common ground terminal. The VFD-L ground terminals may also be connected in parallel, as shown in the figure below. Ensure there are no ground loops.



6. When the AC drive output terminals U/T1, V/T2, and W/T3 are connected to the motor terminals U, V, and W, respectively, the motor will rotate counterclockwise (as viewed from the shaft ends of the motor) when a forward operation command is received. To reverse the direction of motor rotation, switch over any of the two motor leads.
7. Make sure that the power is capable of supplying the correct voltage and required current to the AC drive.
8. Do not attach or remove wiring when power is applied to the AC drive.
9. Do not monitor the signals on the circuit board while the AC drive is in operation.
10. Route the power and control wires separately, or orthogonal to each other.
11. If a filter is required for reduci ng EMI (Electro-Magnetic Interference), install it as close as possible to AC drive. EMI can also be reduced by lowering the Carrier Frequency.
12. If the AC drive is installed in the place where a load reactor is needed, install the filter close to U/T1, V/T2, W/T3 side of AC drive. Do not use a Capacitor or L-C Filter (Inductanc e-Capacitance) or R-C Filter (Resistance-Capacitance).
13. When using a GFCI (Ground Fault Circuit Interrupt), select current sensor with minimum current 20 0mA, and minimum detection time 0.1-second to avoid nuisance tripping.

4 Summary of Parameters

Group 0: User Parameters ✓The parameter may be set during operation.

Pr.	Functions	Settings		Factory Setting
0-00	Identity code of drive (Read only)	1: 40W 2: 100W 3: 200W	4: 400W 5: 750W 6: 1.5KW	
0-01	Rated current display (Read only)	40W: 0.4A 100W: 0.8A 200W: 1.6A	400W: 2.5A 750W: 4.2A 1.5K: 7.0A	
0-02	Parameter reset	10: Reset Parameters to Factory Setting 0		
✓0-03	Start-up display of AC drive	0: F (Frequency command) 1: H (output frequency) 2: U (user-defined unit) 3: A (output current)		0
✓0-04	User-defined Unit	0: Display User-Defined Unit (u) 1: Display Counter Value (C) 2: Display Process Operation (1=tt) 3: Display DC-BUS voltage (U) 4: Display output voltage (E)		0
✓0-05	User-defined coefficient K	0.1 ~ 160		1.0
0-06	Software version	Read only		#.#
0-07	Password input	0 ~ 999		0
0-08	Password configuration	9 9 9 ~ 0		0

Group 1: Basic Parameters

Pr.	Functions	Settings	Factory Setting
1-00	Maximum operation Fr eq.	50.0 ~ 400Hz	60.0
1-01	Maximum setting Freq.	10.0 ~ 400Hz	60.0
1-02	Maximum output voltage	2.0 ~ 255V	220
1-03	Mid-point freq.	1.0 ~ 400Hz	1.0
1-04	Mid-point voltage	2.0 ~ 255V	12.0
1-05	Minimum output freq.	1.0 ~ 60.0Hz	1.0
1-06	Minimum output voltage	2.0 ~ 255V	12.0
1-07	Upper bound of freq.	1 ~ 110%	100
1-08	Lower bound of freq.	0 ~ 100%	0.0
✓1-09	Accel time 1 (Tacc1)	0.1 ~ 600 Sec	10.0
✓1-10	Decel time 1 (Tdec1)	0.1 ~ 600 Sec	10.0
✓1-11	Accel time 2	0.1 ~ 600 Sec	10.0
✓1-12	Decel time 2	0.1 ~ 600 Sec	10.0
✓1-13	JOG Accel time	0.1 ~ 600 Sec	10.0
✓1-14	JOG Decel time	0.0 ~ 600 Sec	10.0
✓1-15	JOG frequency	1.0Hz~400Hz	6.0
1-16	Auto-accel/decel	0: Linear Accel/Decel 1: Auto accel, linear decel 2: Linear accel, auto decel, 3: Auto Accel/Decel 4: Linear accel. Auto decel, stall prevention during deceleration 5: Auto accel. Auto decel, stall prevention during deceleration	0
1-17	S-curve setting in acceleration	7 ~ 0	0
1-18	S-curve setting in deceleration	7 ~ 0	0

Group 2: Operation Method Parameters

Pr.	Functions	Settings	Factory Setting
2-00	Source of frequency command	0: Digital keypad 1: 0 ~ 10V from AVI 2: 4 ~ 20mA from AVI 3: Controlled by V.R on drive 4: RS-485 communication interface	0
2-01	Source of operation command	0: By digital keypad 1: By external terminals, keypad STOP enable 2: By external terminals, keypad 3: By RS-485 communication interface, keypad STOP enable 4: By RS-485 communication interface, keypad STOP disable	0
2-02	Stop method	0: Ramp stop 1: Coast stop	0
2-03	Carrier freq.	3 ~10K Hz	10
2-04	Reverse operation inhibit	0: Enable reverse 1: Disable reverse 2: Disable forward	0
2-05	ACI (4 ~ 20mA) input loss detection	0: Decel to 0Hz 1: Stop immediately, display EF 2: Run with the last freq.	0
2-06	Line Start Lockout	0: Enable 1: Disable	0

Group 3: Output Function Parameters

Pr.	Functions	Settings	Factory Setting
3-00	Desired freq. attained	1.0 ~ 400 Hz	1.0
3-01	Terminal count value	0 ~ 999	0
3-02	Preliminary count value	0 ~ 999	0
3-03	Multi-function (relay output)	0: not used 1: AC drive operational 2: Max. Output Freq. Attained 3: Zero Speed 4: Over Torque 5: Base-Block (B.B.) 6: Low Voltage Detection 7: AC Drive Operation Mode 8: Fault Indication 9: Desired Freq. Attained 10: PLC Program Running 11: PLC Program Step Complete 12: PLC Program Complete 13: PLC Program Operation Pause 14: Terminal Count Value Attained 15: Preliminary Count Value Attained 16: Ready State Indicator	8

Group 4: Input Function Parameters

Pr.	Functions	Settings	Factory setting
✓4-00	Potentiometer bias freq.	0.0~350Hz	0.0
✓4-01	Potentiometer bias polarity	0: positive bias 1: negative bias	0
✓4-02	Potentiometer freq. gain	1~200%	100
4-03	Potentiometer reverse motion enable	0: not used 1: reverse motion enable 2: forward motion only	0
4-04	Multi-function input terminal1 (M1) (d 0~d 20)	0: not used 1: M0: FWD/STOP, M1: REV/STOP 2: M0: RUN/STOP, M1: FWD/REV 3: M0, M1, M2: 3-wire operation control mode 4: External fault, normally open (N.O.) 5: External fault, normally closed (N.C.) 6: RESET 7: multi-step speed command 1 8: multi-step speed command 2 9: jog operation 10: accel/decel speed inhibit 11: first or second accel/decel time selection 12: base-block (B.B.),normally open (N.O.) 13: base-block (B.B.),normally closed (N.C) 14: increase master freq. 15: decrease master freq. 16: run PLC program 17: pause PLC 18: counter trigger signal 19: counter reset 20: select ACI/deselect AVI	1
4-05	Multi-function input terminal 2(M2)		6
4-06	Multi-function input terminal 3(M3) (d 0, d 4~d 20)		7

Group 5: Multi-step Speed and PLC Parameters

Pr.	Functions	Settings	Factory Setting
5-00	1st step speed freq.	0.0 ~ 400Hz	0.0
5-01	2nd step speed freq.	0.0 ~ 400Hz	0.0
5-02	3rd step speed freq.	0.0 ~ 400Hz	0.0
5-03	PLC mode	0: Disable PLC operation 1: Execute one program cycle 2: Continuously execute program cycles 3: Execute one program cycle step by step (separate by STOP) 4: Continuously execute one program cycle step by step (separate by STOP)	0
5-04	PLC forward/reverse motion	0 ~ 15 (0: Forward, 1: Reverse)	0
5-05	Time duration step 0	0 ~ 65500 Sec	0
5-06	Time duration step 1	0 ~ 65500 Sec	0
5-07	Time duration step 2	0 ~ 65500 Sec	0
5-08	Time duration step 3	0 ~ 65500 Sec	0

Group 6: Protection Parameters

Pr.	Functions	Settings	Factory Setting
6-00	Over-Voltage Prevention Level	0:disable 350~410V	390
6-01	Over-current Prevention Level	0: disable 20~200%	170
6-02	Over-torque detection	0:disable 1:enable during constant speed operation and continues until the continuous limit is reached. 2:enabled during constant speed operation and halted after detection. 3:enabled during accel and continues before continuous output time limit is reached. 4:enabled during accel and halted after over-torque detection.	0
6-03	Over-torque detection level	30 ~ 200%	150
6-04	Over-torque detection time	0.1 ~ 10.0 Sec	0.1
6-05	Electronic thermal overload relay	0: Not used 1: Act with standard motor 2: Act with special motor	0
6-06	Electronic thermal characteristic	30~600 Sec	60
6-07	Present fault record	0: No fault occurred 1: oc (over current) 2: ov (over voltage) 3: oH (over heat) 4: oL (over load) 5: oL1 (electronic thermal) 6: EF (external fault) 7: Reserved 8: Reserved 9: ocA (current exceed during acceleration) 10: ocd (current exceed during deceleration) 11: ocn (current exceed during steady state)	0
6-08	Second most recent fault record		
6-09	Third most recent fault record		
6-10	Forth most recent fault record		
6-11	Fifth most recent fault record		
6-12	Sixth most recent fault record		

Group 7: Motor Parameters

Pr.	Functions	Settings	Factory Setting
✓7-00	Motor rated current	30~120 %	85
✓7-01	Motor no-load current	0 ~ 90 %	50
✓7-02	Torque compensation	0 ~ 10	1
✓7-03	Slip compensation	0.0 ~ 10.0	0.0

Group 8: Special Parameters

Pr.	Functions	Settings	Factory Setting
8-00	DC braking voltage level	0 ~ 30%	0
8-01	DC braking time during start-up	0.0 ~ 60.0 Sec	0.0
8-02	DC braking time during stopping	0.0 ~ 60.0 Sec	0.0
8-03	Start-point for DC braking	0.0 ~ 400.0 Sec	0.0
8-04	Momentary power loss	0: Stop operation after momentary power loss. 1: Continues after momentary power loss, speed search starts with master freq. 2: Continues after momentary power loss, speed search starts with min. output freq.	0
8-05	Max. allowable power loss time	0.3 ~ 5.0 Sec	2.0
8-06	B.B. time for speed search	0.3~5.0 Sec	0.5
8-07	Max. speed search current level	30~200%	150
8-08	Skip freq. 1 upper bound	0.0~400 Hz	0.0
8-09	Skip freq. 1 lower bound	0.0~400 Hz	0.0
8-10	Skip freq. 2 upper bound	0.0~400 Hz	0.0
8-11	Skip freq. 2 lower bound	0.0~400 Hz	0.0
8-12	Skip freq. 3 upper bound	0.0~400 Hz	0.0
8-13	Skip freq. 3 lower bound	0.0~400 Hz	0.0
8-14	Auto restart after fault	0~10	0
8-15	AVR function	0: AVR function enable 1: AVR function disable 2: AVR function disable when decel	2
8-16	Dynamic braking voltage	350 ~ 450V	380
8-17	DC braking lower bound limit	0.0 ~ 400 Hz	0.0

Group 9: Communication Parameters

Pr.	Functions	Settings		Factory Setting
✓9-00	Communication address	1 ~ 247		1
✓9-01	Transmission speed	0: Baud rate 4800 1: Baud rate 9600 2: Baud rate 19200		1
✓9-02	Transmission fault treatment	0: Warn and continue running 1: Warn and ramp to stop 2: Warn and coasting stop 3: No warn and keep running		0
✓9-03	Modbus communication watchdog timer	0: Disable 1~20: 1 ~ 20 Sec		0
✓9-04	Communication protocol	**ASCII mode** 0: 7,N,2 1: 7,E,1 2: 7,O,1 3: 8,N,2	4: 8,E,1 5: 8,O,1 **RTU mode** 6: 8,N,2 7: 8,E,1 8: 8,O,1	0

5 Troubleshooting and Fault Information

The VFD-L AC drive has a comprehensive fault diagnostic system that includes several different alarms and fault messages. Once a fault is detected, the corresponding protective functions will be activated. The following faults are displayed on the AC drive digital keypad. The six most recent faults can be read on the digital keypad display by viewing Pr.6-07 to Pr.6-12.
NOTE: faults can be cleared by pressing the Reset key on the keypad or Input Terminal.

Common Problems and Solutions

Fault Name	Fault Descriptions	Corrective Actions
oc	The AC drive detects an abnormal increase in current.	1. Check whether the motors horsepower corresponds to the AC drive output power. 2. Check the wiring connections between the AC drive and motor for possible short circuits. 3. Increase the Acceleration time (Pr.1-09, Pr.1-11). 4. Check for possible excessive loading conditions at the motor. 5. If there are any abnormal conditions when operating the AC drive after the short-circuit is removed, the drive should be sent back to manufacturer.
ov	The AC drive detects that the DC bus voltage has exceeded its maximum allowable value.	1. Check whether the input voltage falls within the rated AC drive input voltage. 2. Check for possible voltage transients. 3. Bus over-voltage may also be caused by motor regeneration. Increase the decel time.
oH	The AC drive temperature sensor detects excessive heat.	1. Ensure that the ambient temperature falls within the specified temperature range. 2. Make sure that the ventilation holes are not obstructed. 3. Remove any foreign objects on the heat sink and check for possible dirty heat-sink fins. 4. Provide enough spacing for adequate ventilation.
Lv	The AC drive detects that the DC bus voltage has fallen below its minimum value.	Check whether the input voltage falls within the rated AC drive's input voltage.
oL1	Internal electronic overload trip	1. Check for possible motor overload. 2. Check electronic thermal overload setting. 3. Increase motor capacity. 4. Reduce the current level so that the drive output current does not exceed the value set by the Motor Rated Current Pr.7-00.
EF	The external terminal EF-GND goes from OFF to ON.	When external terminal EF-GND is closed, the output will be turned off. (under N.O.E.F.)
oL2	Motor overload. Check the parameter settings (Pr.6-03 to Pr.6-05)	1. Reduce the motor load. 2. Adjust the over-torque detection setting to an appropriate setting.
ocA	Over-current during acceleration: 1. Short-circuit at motor output. 2. Torque boost too high. 3. Acceleration time too short. 4. AC drive output capacity is too small.	1. Check for possible poor insulation at the output line. 2. Decrease the torque boost setting in Pr.7-02. 3. Increase the acceleration time. 4. Replace with the AC drive with one that has a higher output capacity (next HP size).
ocd	Over-current during deceleration: 1. Short-circuit at motor output. 2. Deceleration time too short. 3. AC drive output capacity is too small.	1. Check for possible poor insulation at the output line. 2. Increase the deceleration time. 3. Replace with the AC drive with one that has a higher output capacity (next HP size).
bb	External Base Block. AC drive output is turned off.	1. When the external input terminal (B.B) is active, the AC drive output will be turned off. 2. Disable this connection and the AC drive will begin to work again.
ocn	Over-current during steady state operation: 1. Short-circuit at motor output. 2. Sudden increase in motor loading. 3. AC drive output capacity is too small.	1. Check for possible poor insulation at the output line. 2. Check for possible motor stall. 3. Replace with the AC drive with one that has a higher output capacity (next HP size).
cF1	Internal memory IC can not be programmed.	1. Switch off power supply. 2. Check whether the input voltage falls within the rated AC drive input voltage. 3. Switch the AC drive back on.
cF2	Internal memory IC can not be read.	1. Check the connections between the main control board and the power board. 2. Reset drive to factory defaults.
cF3	Drive's internal circuitry abnormal.	1. Switch off power supply. 2. Check whether the input voltage falls within the rated AC drive input voltage. Switch on the AC drive.
cP8	Auto accel/decel failure	Don't use the function of auto acceleration/ deceleration.
HPF	Hardware protection failure	Return to the factory.
code	Software protection failure	Return to the factory.
CE1	Communication Error	1. Check the connection between the AC drive and computer for loose wires. 2. Check if the communication protocol is properly set.
oL	The AC drive detects excessive drive output current.	1. Check whether the motor is overloaded. 2. Reduce torque compensation setting as set in Pr.7-02. 3. Increase the AC drive's output capacity. **Note:** The AC drive can withstand up to 150% of the rated current for a maximum of 60 seconds.

6 Standard Specifications

Voltage Class			115V		230V			
Model Number VFD-XXXLXXA/B			002	004	002	004	007	015
Applicable Motor Output (kW)			0.2	0.4	0.2	0.4	0.7	1.5
Output Rating	Rated Output Capacity (KVA)		0.6	1.0	0.6	1.0	1.6	2.7
	Rated Output Current (A)		1.6	2.5	1.6	2.5	4.2	7.0
	Max. Output Voltage (V)		3-phase corresponds to double input voltage		Three-phase corresponds to input voltage			
	Rated Frequency (Hz)		1.0~400Hz					
Power	Rated Input Current (A)		6	9	4.9/1.9	6.5/2.7	9.7/5.1	★/9
	Input voltage Tolerance		Single phase 90~132V 50/60Hz		Single / 3-phase 180~264V 50/60Hz			3-phase 180~264V 50/60Hz
	Frequency tolerance		±5%					
Control Characteristics	Control system		SVPWM (Sinusoidal Pulse Width Modulation, carried frequency 3kHz~10kHz)					
	Output Frequency Resolution		0.1Hz					
	Torque Characteristics		Including the auto-torque, auto-slip compensation, starting torque can be 150% at 5 Hz					
	Overload Endurance		150% of rated current for 1 minute					
	Accel/Decel Time		0.1~600Sec. (can be set individually)					
	V/F pattern		V/F pattern adjustable					
	Stall Prevention Level		20~200%, setting of Rated Current					
Operating Characteristics	Frequency Setting	Keypad	Setting by ▲▼ keys or V.R					
		External Signal	Potentiometer-5KΩ/0.5W, DC 0 ~ +10V (input impedance 47KΩ), 4~20mA (output impedance 250Ω), multi-function inputs1 to 3 (3steps, JOG, UP/DOWN command), communication setting					
	Operation Setting	Keypad	Setting by RUN//STOP keys					
	Signal	External Signal	M0,M1,M2,M3 can be combined to offer various modes of operation, RS-485 communication port					
	Multi-function Input Signal		Multi-step selection 0 to 3, Jog, accel/decel inhibit, first/second accel/decel switch, counter, PLC Operation, external Base Block (NC,NO) selection					
	Multi-function Output Signal		AC Drive Operating, Frequency Attained, Non-zero speed, Base Block, Fault Indication, Local/Remote indication, PLC Operation indication.					
Other Function			AVR, S-curve, Over-Voltage Stall Prevention, DC Braking, Fault Records, Adjustable Carried Frequency, Starting Frequency Setting of DC Braking , Over-Current Stall Prevention, Momentary Power Loss restart, Reverse Inhibition, Frequency Limits, Parameter Lock/Reset					
Protection			Over Voltage, Over Current, Under Voltage, Overload, Electronic thermal, Overheating, Self-testing					
Other			Including EMI Filter					
Cooling			Forced air-cooling					
Environment	Installation Location		Altitude 1,000 m or below, keep from corrosive gasses, liquid and dust					
	Ambient Temperature		-10℃-40℃ (Non-Condensing and not frozen)					
	Storage Temperature		-20℃ to 60℃					
	Ambient Humidity		Below 90%RH (non-condensing)					
	Vibration		9.80665m/s^2(1G) less than 20Hz, 5.88m/s^2 (0.6Gat) 20 to 50Hz					