

PT92016, PT92018



USER MANUAL & BASIC POLISHING INSTRUCTIONS

Always wear goggles when in the act of polishing, buffing, or grinding.

1. Choose most applicable compound depending on work surface material to be polished. Start with coarsest applicable compound.
2. Apply compound sparingly to the face of a revolving buffing wheel. Repeat application of compound as needed during the buffing and polishing operations.
3. Use only slight pressure in applying the revolving buff to the work surface, thereby allowing the buff and the compound to do the work.
4. If after polishing, the work surface is still dull, it will be necessary to repeat the operation following up with a finer suitable compound.
5. Before changing from one compound to another "Rake" Buffing wheel thoroughly with a sharp tool to remove previous compound.

6. Beautiful finishes can be obtained with the finest applicable compound applied to a single stitch buffing wheel, felt wheel or bob.

7. When work has been completed the working surface can be washed in warm soapy water to remove any excess buffing compound or dirt which may have accumulated. Dry with a soft wool cloth or chamois. The high luster obtained from buffing can be protected from future oxidation by the proper application of a clear metal lacquer.

COARSE TO FINE

Material	Black Emery	Brown Tripoli	White Diamond	Green Stainless	Red Rouge	Blue All Purpose
Acrylics						X
Aluminum	X	X	X	X		X
Brass	X	X	X	X	X	X
Copper	X	X	X	X	X	X
Gold		X	X		X	X
Iron	X			X		X
Nickel	X			X		X
Pewter	X	X			X	X
Platinum			X	X		X
Sterling or Silver Plate		X	X		X	X
Steel	X			X		X
Nickel or Chrome Plate					X	X
Brass or Copper Plate		X	X		X	X
Stainless Steel	X	X	X	X		X
Thermosetting Plastic (Bakelite, Gormica)		X	X		X	X
Hard Rubber		X				X
Horn		X				X
Wood		X				X