

Mitsubishi **General-Purpose** Programmable Controller

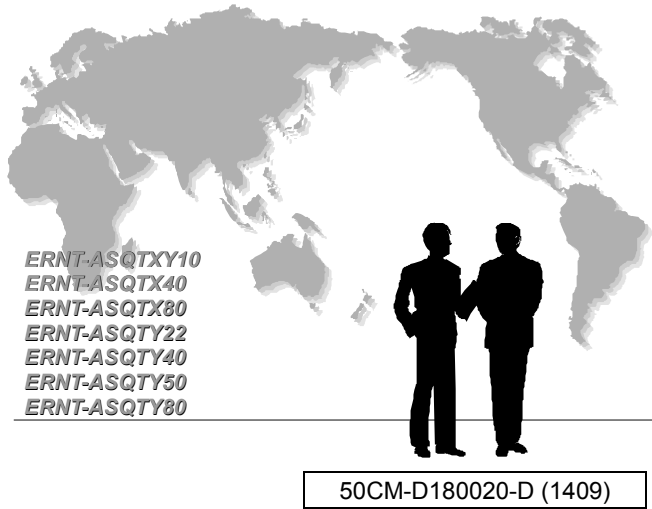
Renewal Tool

Conversion Adapter

Models:

ERNT-ASQTX10  
ERNT-ASQTX40  
ERNT-ASQTX80  
ERNT-ASQTY22  
ERNT-ASQTY40  
ERNT-ASQTY50  
ERNT-ASQTY80

User's Manual



Wiring Precautions]

<b>CAUTION</b>
● Carry out wiring for the Conversion Adapter correctly after checking the specification and terminal arrangement for the module used. Connecting a power supply with a different voltage rating or incorrect wiring may cause a fire or failure.
● Tighten the MELSEC-AnS Series terminal attaching screws and terminal screw securely by applying torque within the specified limits. Loose screws will cause short circuit, fire or malfunction. Excessive tightening will damage the screws or the Conversion Adapter which in turn will cause dropping of parts, short circuit or malfunction.
● Use care to prevent foreign materials including cuttings and wiring debris from entering the Conversion Adapter or the MELSEC-Q Series module. These will be cause for fire, failure or malfunction.

[Startup and Maintenance Precautions]

<b>WARNING</b>
● Do not touch live terminals. There is a danger of electric shock or malfunction.
● Shut off the external power supply for the system in all phases before cleaning or retightening the terminal screws. Failure to do so may result in electric shock or cause the MELSEC-Q Series module to fail or malfunction. Loose screws can lead to dropping, shorting, and malfunction. Excessive tightness of the screws can lead to breakage of the screws, converter adapter, fittings, or MELSEC-Q Series Module, possibly causing the dropping, shorting, and malfunction thereof.

<b>CAUTION</b>
● Do not modify the Conversion Adapter or take it apart. Doing so will cause failure, malfunction, personal injury, or fire.
● The Conversion Adapter comes in a resin case. Do not drop the Adapter or give a strong impact to it. This will cause damage to the Adapter.

[Disposal Precautions]

<b>CAUTION</b>
● When you dispose of the Products, handle them as industrial waste.

EMC AND LOW VOLTAGE DIRECTIVES

Compliance to the EMC Directive, which is one of the EU Directives, has been a legal obligation for the products sold in European countries since 1996 as well as the Low Voltage Directive since 1997. Manufacturers who recognize their products are compliant to the EMC and Low Voltage Directives are required to declare that print a "CE mark" on their products.

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REVISION HISTORY

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Apr. 2011	50CM-D180041-B	Correction SAFETY INSTRUCTIONS, Section 2.1, 3.1, 3.3, Appendix 4, Section 4.1.5.1
Apr. 2014	50CM-D180041-C	Description of Base adapter deleted Correction SAFETY INSTRUCTIONS, Chapter 3, 4, 5, 6 Addition Chapter 2 Correction Section 2.
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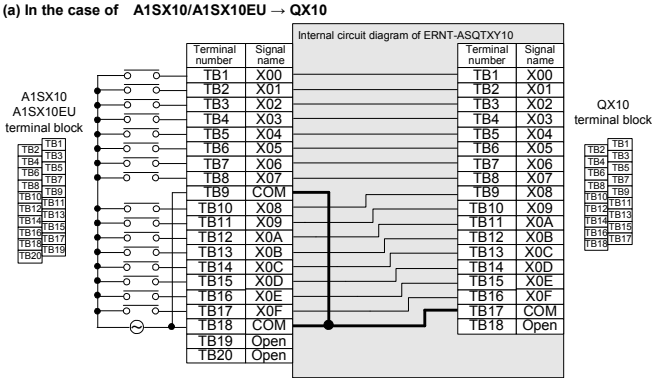
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3. Product Specifications

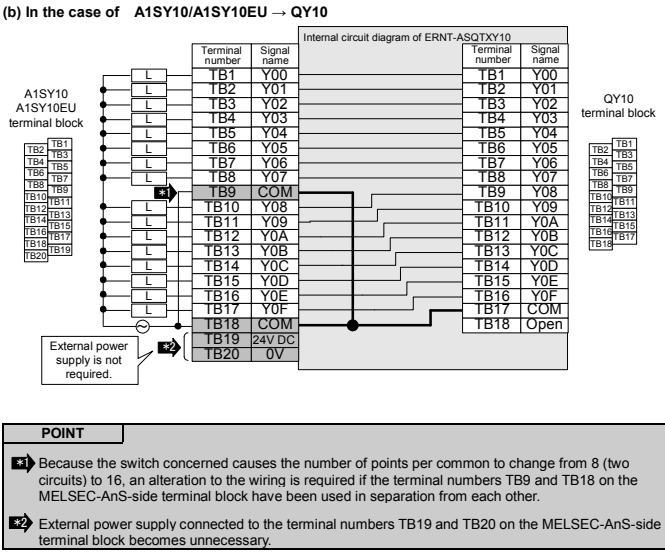
For detail specifications which do not appear in the specification comparison charts contained herein, see the user's manual supplied with the MELSEC-Q Series module you use. Those parts of the specification that differ between the MELSEC-AnS Series and the MELSEC-Q Series are where a switch from the first series to the second is subjected to specification-related restrictions. Check the specification of the devices to be connected for more details.

Conversion Adapter model name	MELSEC-AnS Series	Number of points	MELSEC-Q Series	Mass of Conversion Adapter (g)
ERNT-ASQTX10	A1SX10	16	QX10	75
	A1SX10EU			
	A1SY10			



<Specification Comparison Chart>

Model	A1SX10	A1SX10EU	QX10
Specification	A1SX10 (Sink type)	A1SX10EU (Sink type)	QX10 (Sink type)
Number of input points	16	16	16
Insulation method	Photocoupler insulation	Photocoupler insulation	Photocoupler insulation
Rated input current	100 - 120VAC 50/60Hz	100 - 120VAC 50/60Hz	100 - 120VAC (+10~15%) 50/60Hz (+3Hz)
Rated input voltage	About 6mA (100VAC, 60Hz)	About 7mA (120VAC, 60Hz)	About 8mA (100VAC, 60Hz)
Inrush current	200mA maximum within 1ms (132VAC)	200mA maximum within 1ms (132VAC)	200mA maximum within 1ms (132VAC)
ON voltage/ON current	More than 8VDC/more than 4mA	More than 8VDC/more than 4mA	More than 8VDC/more than 4mA
OFF voltage/OFF current	Less than 30VAC/less than 1.4mA	Less than 30VAC/less than 1.4mA	Less than 30VAC/less than 1.7mA
Input impedance	About 16kΩ (60Hz)	About 16kΩ (60Hz)	About 12kΩ (60Hz)
Input resistance	About 21kΩ (50Hz)	About 21kΩ (50Hz)	About 15kΩ (50Hz)
Response time	OFF→ON: Less than 10ms ON→OFF: Less than 10ms	OFF→ON: Less than 10ms ON→OFF: Less than 10ms	OFF→ON: Less than 10ms ON→OFF: Less than 10ms
Internal power consumption	50mA (TYP, ON at all points)	50mA (TYP, ON at all points)	50mA (TYP, ON at all points)
Common method	16 points/common	16 points/common	16 points/common
External connection method	20-point terminal block	20-point terminal block	18-point terminal block



**POINT**

1 Because the switch concerned causes the number of points per common to change from 8 (two circuits) to 16, an alteration to the wiring is required if the terminal numbers TB9 and TB18 on the MELSEC-AnS-side terminal block have been used in separation from each other.

2 External power supply connected to the terminal numbers TB19 and TB20 on the MELSEC-AnS-side terminal block becomes unnecessary.

<Specification Comparison Chart>

Model	A1SY10	A1SY10EU	QY10
Specification	A1SY10 (Sink type)	A1SY10EU (Sink type)	QY10 (Sink type)
Number of output points	16	16	16
Insulation method	Photocoupler insulation	Photocoupler insulation	Relay insulation
Rated open-close voltage/current	240VAC/2A (COSφ=1) 24VDC/2A (resistive load)	240VAC/2A (COSφ=1) 24VDC/2A (resistive load)	240VAC/2A (COSφ=1) 24VDC/2A (resistive load)
Minimum open-close load	8VDC/1mA	8VDC/1mA	8VDC/1mA
Maximum open-close voltage	264VAC 125VDC	132VAC 125VDC	264VAC 125VDC
Response time	OFF→ON: Less than 10ms ON→OFF: Less than 12ms	OFF→ON: Less than 10ms ON→OFF: Less than 12ms	OFF→ON: Less than 10ms ON→OFF: Less than 12ms
Surge killer	Not provided	Not provided	Not provided
Fuse	Not provided	Not provided	Not provided
Internal power consumption	120mA (TYP, ON at all points)	120mA (TYP, ON at all points)	430mA (TYP, ON at all points)
Common method	8 points/common	8 points/common	16 points/common
External connection method	20-point terminal block	20-point terminal block	16-point terminal block

● SAFETY INSTRUCTIONS ●

(Always read these precautions prior to use.)

Before attempting to use the Conversion Adapter (or the Products), read all instructions contained in this manual carefully to ensure safe and correct operation. The safety instructions appearing in this manual are limited to those that apply to the Products. For safety instructions to be heeded in regard to your programmable controller system as a whole, refer to the user's manual supplied with the MELSEC-Q Series CPU module you use. In this manual, the safety precautions are ranked as "Warning" and "Caution."

<b>WARNING</b>	Indicates an immediately hazardous situation which, if not properly dealt with, will result in death or serious injury.
<b>CAUTION</b>	Indicates a hazardous situation which, if not properly dealt with, will result in moderate or mild injury, or property damage alone.

Even a safety instruction marked with "Caution" could have serious consequences under certain conditions. All the safety instructions, regardless of their classification of criticality, carry important points to be noted. Observe them without fail. Save this manual for reference when needed while at the same time ensuring that it is always passed on to the ultimate user.

[Precautions: Prior to use]

<b>CAUTION</b>
● When making a switch from the MELSEC-AnS Series to the MELSEC-Q Series, be sure to consult user's manual supplied with individual module under the MELSEC-Q Series to confirm differences in various aspects including performance and function between the two series.

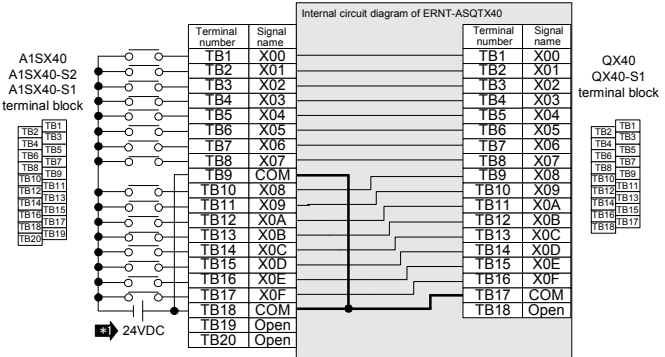
[Installation Precautions]

<b>CAUTION</b>
● Use the Conversion Adapter in the environmental conditions that are specified in the general specification. If the Products are used in any environment beyond the bounds of the general specification, electric shock, fire, malfunction, or damage to or degradation of the Products will result.
● Do not touch live uninsulated part directly. Contact will cause malfunction or failure in the system.
● Fasten the Conversion Adapter and the Fittings securely with retaining screws, and tighten the screws by applying torque within specified limits. Loose screws can lead to the dropping of the converter adapter or fittings, possibly causing breakage thereof. Excessive tightness of the screws can lead to breakage of the screws, converter adapter, fittings, or MELSEC-Q Series Module, possibly causing the dropping, shorting, and malfunction thereof.
● Always check for correct match between MELSEC-Q Series and the Conversion Adapter. Incorrect match can cause damage to the MELSEC-Q Series module.
● When installing the converter adapter, take care not to get your hand snagged on the fittings or the like. Injury may result.
● When installing or removing the MELSEC-Q Series Module complete with a converter adapter, be sure to hold it with both hands. Dropping may lead to breakage.

[Wiring Precautions]

<b>WARNING</b>
● Before attempting to install the Unit or carry out the necessary wiring, make certain that the external power supply, used in the system, is shut off on all three phases. Failure to do so may result in electric shock or damage to the product.
● When energizing the Products or putting them into operation after the completion of installation or wiring work, always have a cover placed over the terminal block for the MELSEC-AnS Series components. Without the cover placed in position, electric shock can result.

Conversion Adapter model name	MELSEC-AnS Series	Number of points	MELSEC-Q Series	Mass of Conversion Adapter (g)
ERNT-ASQTX40	A1SX40	16	QX40	75
	A1SX40-S2			
	A1SX40-S1			



**POINT**

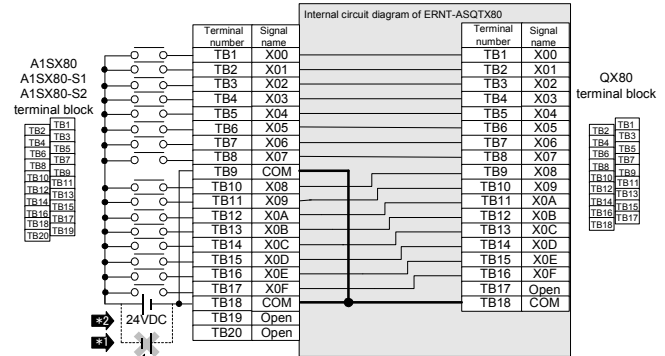
1 If your system is set to run on a rated input voltage of 12VDC when you make a switch from A1SX40 to QX40, it must be reset to run on 24VDC.

<Module Specification Comparison Chart>

Model	A1SX40	A1SX40-S2	QX40
Specification	A1SX40 (Sink type)	A1SX40-S2 (Sink type)	QX40 (Positive common type)
Number of input points	16	16	16
Insulation method	Photocoupler insulation	Photocoupler insulation	Photocoupler insulation
Rated input voltage	12VDC/24VDC	24VDC	24VDC
Rated input current	About 3mA/About 7mA	About 7mA	About 4mA
ON voltage/ON current	More than 8VDC/more than 2mA	More than 14VDC/more than 3.5mA	More than 19VDC/more than 3mA
OFF voltage/OFF current	Less than 4VDC/less than 1mA	Less than 6.5VDC/less than 1.7mA	Less than 11VDC/less than 1.7mA
Input resistance	About 3.3kΩ	About 3.3kΩ	About 5.6kΩ
Input impedance	Less than 10ms	Less than 10ms	Less than 15/10/20/70ms
Response time	OFF→ON: Less than 10ms ON→OFF: Less than 10ms	OFF→ON: Less than 10ms ON→OFF: Less than 10ms	OFF→ON: Less than 10ms ON→OFF: Less than 10ms
Internal power consumption	50mA (TYP, ON at all points)	50mA (TYP, ON at all points)	50mA (TYP, ON at all points)
Common method	16 points/common	16 points/common	16 points/common
External connection method	20-point terminal block	20-point terminal block	18-point terminal block

Model	A1SX40-S2	QX40-S1
Specification	A1SX40-S2 (Sink type)	QX40-S1 (Positive common type)
Number of input points	16	16
Insulation method	Photocoupler insulation	Photocoupler insulation
Rated input voltage	24VDC	24VDC
Rated input current	About 7mA	About 6mA
ON voltage/ON current	More than 14VDC/more than 4mA	More than 19VDC/more than 4mA
OFF voltage/OFF current	Less than 6.5VDC/less than 1.7mA	Less than 11VDC/less than 1.7mA
Input resistance	About 3.3kΩ	About 3.3kΩ
Input impedance	Less than 10ms	Less than 10ms
Response time	OFF→ON: Less than 0.2ms ON→OFF: Less than 0.2ms	OFF→ON: Less than 0.2ms ON→OFF: Less than 0.2ms
Internal power consumption	50mA (TYP, ON at all points)	50mA (TYP, ON at all points)
Common method	16 points/common	16 points/common
External connection method	20-point terminal block	18-point terminal block

Conversion Adapter model name	MELSEC-AnS Series	Number of points	MELSEC-Q Series	Mass of Conversion Adapter (g)
ERNT-ASQTX80	A1SX80	16	QX80	75
	A1SX80-S1			
	A1SX80-S2			



**POINT**

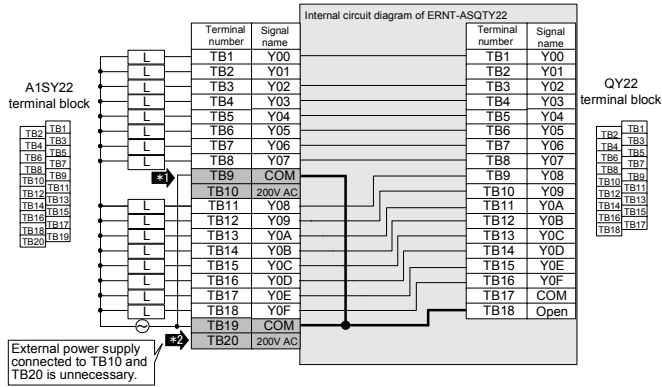
1 Use the Adapter to run on the source input. (The Adapter cannot be used to run on a sink input.)

2 If your system is set to run on a rated input voltage of 12VDC when you make a switch from A1SX80 to QX80, it must be reset to run on 24VDC.

<Module Specification Comparison Chart>

Model	A1SX80	A1SX80-S1	A1SX80-S2	QX80
Specification	A1SX80 (Sink type)	A1SX80-S1 (Sink type)	A1SX80-S2 (Sink type)	QX80 (Negative Common type)
Number of input points	16	16	16	16
Insulation method	Photocoupler insulation	Photocoupler insulation	Photocoupler insulation	Photocoupler insulation
Rated input voltage	12VDC/24VDC	24VDC	24VDC	24VDC
Rated input current	About 3mA/About 7mA	About 7mA	About 7mA	About 4mA
ON voltage/ON current	More than 8VDC/more than 2mA	More than 17VDC/more than 5mA	More than 13VDC/more than 3.5mA	More than 19VDC/more than 3mA
OFF voltage/OFF current	Less than 4VDC/less than 1mA	Less than 5VDC/less than 1.7mA	Less than 6VDC/less than 1.7mA	Less than 11VDC/less than 1.7mA
Input resistance	About 3.3kΩ	About 3.3kΩ	About 3.3kΩ	About 5.6kΩ
Input impedance	Less than 10ms	Less than 0.4ms	Less than 10ms	Less than 15/10/20/70ms
Response time	OFF→ON: Less than 10ms ON→OFF: Less than 10ms	OFF→ON: Less than 10ms ON→OFF: Less than 10ms	OFF→ON: Less than 10ms ON→OFF: Less than 10ms	OFF→ON: Less than 10ms ON→OFF: Less than 10ms
Internal power consumption	50mA (TYP, ON at all points)	50mA (TYP, ON at all points)	50mA (TYP, ON at all points)	50mA (TYP, ON at all points)
Common method	16 points/common	16 points/common	16 points/common	16 points/common
External connection method	20-point terminal block	20-point terminal block	20-point terminal block	18-point terminal block

Conversion Adapter model name	MELSEC-AnS Series	Number of points	MELSEC-Q Series	Mass of Conversion Adapter (g)
ERNT-ASQTY22	A1SY22	16	QY22	75



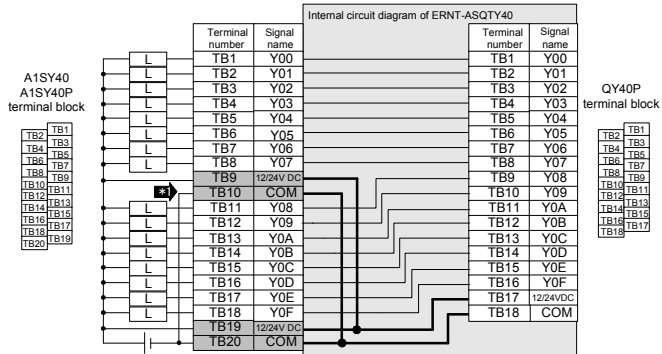
POINT
<p>➡ Because the switch concerned causes the number of points per common to change from 8 (two circuits) to 16, an alteration to the wiring is required if the terminal numbers TB9 and TB19 on the MELSEC-AnS-side terminal block have been used in separation from each other.</p> <p>➡ External power supply connected to the terminal numbers TB10 and TB20 on the MELSEC-AnS-side terminal block becomes unnecessary.</p>

#### <Module Specification Comparison Chart>

Specification	Model	A1SY22	QY22
Number of output points		16	16
Insulation method		Photocoupler insulation	Photocoupler insulation
Rated load voltage		100/240VAC	100/240VAC (+10/-15%)
Maximum load current		0.8A/point 2.4A/common	0.5A/point 4A/common
Minimum load voltage/current		24VAC 100mA 100VAC 10mA 24VAC 20mA	24VAC 100mA 100VAC 25mA 24VAC 25mA
Maximum in-rush current		Less than 20A - 10ms, less than 8A - 100ms	Less than 20A - one cycle
Leak current at power-off		1.5mA (at 120V/60Hz) 3mA (at 240V/60Hz)	1.5mA (at 120V/60Hz) 3mA (at 240V/60Hz)
Maximum voltage drop at power-on		Less than 1.5VAC (0.1-0.6A) Less than 1.8VAC (50-100mA) Less than 2VAC (10-50mA)	Less than 1.5VAC
Response time	OFF→ON ON→OFF	Less than 1ms Less than 0.5Hz+1ms	Less than 1ms Less than 0.5Hz+1ms
Surge killer		CR absorber	CR absorber
Fuse		5A (one/common), non-replaceable	(It is recommended that a fuse be installed on the external wiring.)
Internal power consumption		270mA (TYP. ON at all points)	250mA (TYP. ON at all points)
"Common" method		8 points/common	16 points/common
External connection method		20-point terminal block	18-point terminal block

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Conversion Adapter model name	MELSEC-AnS Series	Number of points	MELSEC-Q Series	Mass of Conversion Adapter (g)
ERNT-ASQTY40	A1SY40 A1SY40P	16	QY40P	75



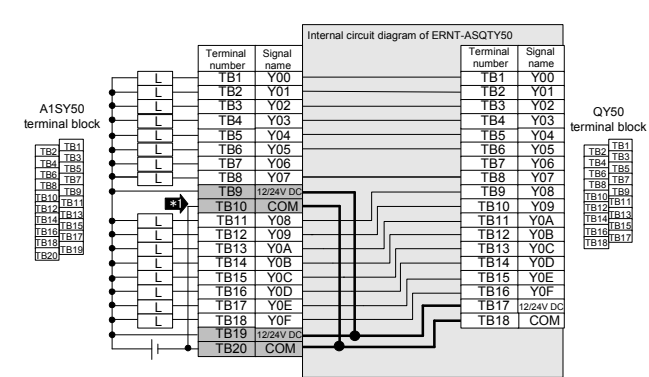
POINT
<p>➡ Because the switch concerned causes the number of points per common to change from 8 (two circuits) to 16, an alteration to the wiring is required if the terminal numbers TB9 and TB19, and TB10 and TB20, on the MELSEC-AnS-side terminal block have been used in separation from each other.</p>

#### <Module Specification Comparison Chart>

Specification	Model	A1SY40 (Sink type)	A1SY40P (Sink type)	QY40P (Sink type)
Number of output points		16	16	16
Insulation method		Photocoupler insulation	Photocoupler insulation	Photocoupler insulation
Rated load voltage		12/24VDC	12/24VDC	12/24VDC
Maximum load current		0.1A/point 0.8A/common	0.1A/point 0.8A/common	0.1A/point 0.8A/common
Maximum in-rush current		Less than 0.4A - 10ms	Less than 0.4A - 10ms	Less than 0.4A - 10ms
Leak current at power-off		Less than 0.1A 1.0VDC (TYP.) 0.1A	Less than 0.1A 1.0VDC (TYP.) 0.1A	Less than 0.1A 1.0VDC (TYP.) 0.1A
Maximum voltage drop at power-on		2.5VDC (MAX) 0.1A	2.5VDC (MAX) 0.1A	2.5VDC (MAX) 0.1A
Response time	OFF→ON ON→OFF	Less than 1ms Less than 2ms (resistive load)	Less than 1ms Less than 2ms (resistive load)	Less than 1ms Less than 2ms (resistive load)
Surge killer		Zener diode	Zener diode	Zener diode
Fuse		1.6A (one/common), non-replaceable	Not provided	Not provided
Internal power consumption		270mA (TYP. ON at all points)	78mA (TYP. ON at all points)	65mA (TYP. ON at all points)
Protective function		Not provided	Provided (overheat protection and short-circuit protection)	Provided (overload protection and overheat protection)
"Common" method		8 points/common	16 points/common	16 points/common
External connection method		20-point terminal block	20-point terminal block	18-point terminal block

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Conversion Adapter model name	MELSEC-AnS Series	Number of points	MELSEC-Q Series	Mass of Conversion Adapter (g)
ERNT-ASQTY50	A1SY50	16	QY50	75



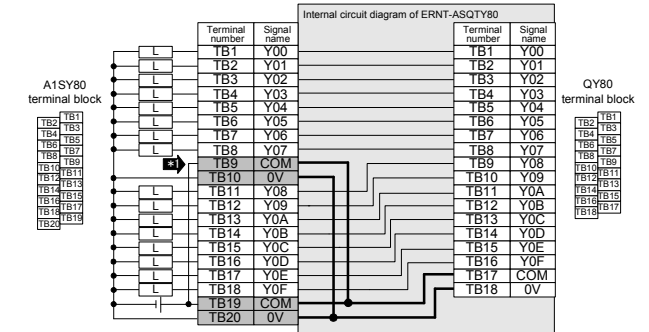
POINT
<p>➡ Because the switch concerned causes the number of points per common to change from 8 (two circuits) to 16, an alteration to the wiring is required if the terminal numbers TB9 and TB19, and TB10 and TB20, on the MELSEC-AnS-side terminal block have been used in separation from each other.</p>

#### <Module Specification Comparison Chart>

Specification	Model	A1SY50 (Sink type)	QY50 (Sink type)
Number of output points		16	16
Insulation method		Photocoupler insulation	Photocoupler insulation
Rated load voltage		12/24VDC	12/24VDC
Maximum load current		0.5A/point 2A/common	0.5A/point 4A/common
Maximum in-rush current		Less than 4A - 10ms	Less than 4A - 10ms
Leak current at power-off		Less than 0.1A	Less than 0.1A
Maximum voltage drop at power-on		0.9VDC (TYP.) 0.5A 1.5VDC (MAX) 0.5A	0.2VDC (TYP.) 0.5A 0.3VDC (MAX) 0.5A
Response time	OFF→ON ON→OFF	Less than 1ms Less than 2ms	Less than 1ms (rated load and resistive load)
Surge killer		Zener diode	Zener diode
Fuse		Provided	6.7A (non-replaceable)
Internal power consumption		120mA (TYP. ON at all points)	80mA (TYP. ON at all points)
"Common" method		8 points/common	16 points/common
External connection method		20-point terminal block	18-point terminal block

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Conversion Adapter model name	MELSEC-AnS Series	Number of points	MELSEC-Q Series	Mass of Conversion Adapter (g)
ERNT-ASQTY80	A1SY80	16	QY80	75



POINT
<p>➡ Because the switch concerned causes the number of points per common to change from 8 (two circuits) to 16, an alteration to the wiring is required if the terminal numbers TB9 and TB19, and TB10 and TB20, on the MELSEC-AnS-side terminal block have been used in separation from each other.</p>

#### <Module Specification Comparison Chart>

Specification	Model	A1SY80 (Source type)	QY80 (Source type)
Number of output points		16	16
Insulation method		Photocoupler insulation	Photocoupler insulation
Rated load voltage		12/24VDC	12/24VDC
Maximum load current		0.8A/point 3.2A/common	0.5A/point 4A/common
Maximum in-rush current		Less than 8A - 10ms	Less than 4A - 10ms
Leak current at power-off		Less than 0.1A	Less than 0.1A
Maximum voltage drop at power-on		1.5VDC (MAX) 0.8A	0.2VDC (TYP.) 0.5A 0.3VDC (MAX) 0.5A
Response time	OFF→ON ON→OFF	Less than 1ms Less than 2ms (resistive load)	Less than 1ms (rated load and resistive load)
Surge killer		Zener diode	Zener diode
Fuse		5A (one/common), non-replaceable	6.7A (one/common), non-replaceable
Internal power consumption		120mA (TYP. ON at all points)	80mA (TYP. ON at all points)
"Common" method		8 points/common	16 points/common
External connection method		20-point terminal block	18-point terminal block

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## 4. Mounting and Installation

### 4.1 Handling Instructions

- Before attempting to install the Unit or carry out the necessary wiring, make certain that the external power supply, used in the system, is shut off on all three phases. Failure to do so may result in electric shock or damage to the product.
- Do not touch live terminals. There is a danger of electric shock or malfunction.
- Do not modify the Conversion Adapter or take it apart. Doing so will cause failure, malfunction, personal injury, or fire.
- Do not touch the energized part of the Conversion Adapter directly. Contact will cause malfunction or failure in the system.
- Fasten the Conversion Adapter and the Fittings securely with retaining screws, and tighten the screws by applying torque within specified limits. Loose screws can lead to the dropping of the converter adapter, or fittings, possibly causing breakage thereof. Excessive tightness of the screws can lead to breakage of the screws, converter adapter, fittings, or MELSEC-Q Series Module, possibly causing the dropping, shorting, and malfunction thereof.
- Use care to prevent foreign materials including cuttings and wiring debris from entering the Conversion Adapter or the MELSEC-Q Series module. These will be cause for fire, failure or malfunction.
- Do not drop the Conversion Adapter and Fittings, and avoid giving a strong impact to them. Otherwise, breakage will result.
- If the existing system is installed on a DIN rail, the Base Adaptor is not necessary. The MELSEC-Q Series Base Module you use can be mounted onto the DIN rail.

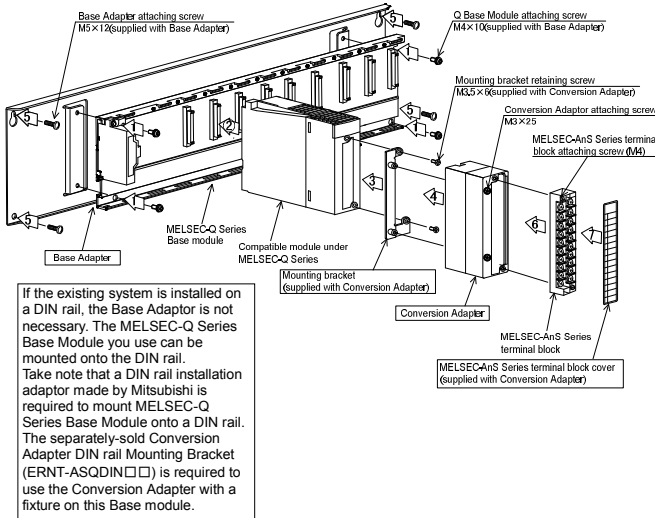
### 4.2 Instructions for Use

Item	Description
Width dimension of module	<p>Because the module is reduced in width dimension (34.5mm→27.4mm) and thus in area available for wiring, check dimensional data before installing the module.</p> <p>&lt;MELSEC-AnS Series&gt; &lt;MELSEC-Q Series&gt;</p> <p>Unit : mm</p>
Depth dimension of module	<p>Because the module is increased in depth dimension, check dimensional data before installing the module.</p> <p>MELSEC-AnS Series MELSEC-Q Series Conversion Adapter Base Adapter</p> <p>Increased by 25.5mm (Increased by 47.5mm with respect to ERNT-AQSTY22 only)</p> <p>Unit : mm</p>
Terminal block cover	<p>The terminal block cover for MELSEC-AnS Series is bigger than the width of the MELSEC-Q Series Module. Therefore, it is necessary to replace it with the terminal block cover supplied with the converter adapter.</p> <p>MELSEC-AnS Series MELSEC-Q Series</p> <p>Terminal block cover for the AnS Series Replace the terminal block cover with the one supplied with the Conversion Adapter.</p> <p>Unit : mm</p>

### 4.3 Installation Environment

For detail information, see the user's manual furnished with the MELSEC-Q Series CPU module you use.

## 5. Part Names and Installation Procedure



### 5.1 Installation Procedure

- Secure the MELSEC-Q Series Base Module to the Base Adapter with the supplied attaching screws (M4 x 10). (Secure it in four places.)
- Mount a compatible module under the MELSEC-Q Series onto the MELSEC-Q Series Base Module.
- Secure the mounting bracket to a compatible module under the MELSEC-Q Series with retaining screws (M3.5 x 6). (Secure it in two places, top and bottom.)
- Mount the Conversion Adapter onto the mounting bracket and secure it with the Conversion Adapter attaching screws (M3 x 25). (Secure it in two places, top and bottom.)

#### Precaution

Before tightening the installation screws, check that the Conversion Adapter has been securely installed on the MELSEC-Q Series module. Tightening the screws in floating-off state or tilting state will damage the Conversion Adapter installation screws and the mounting bracket.

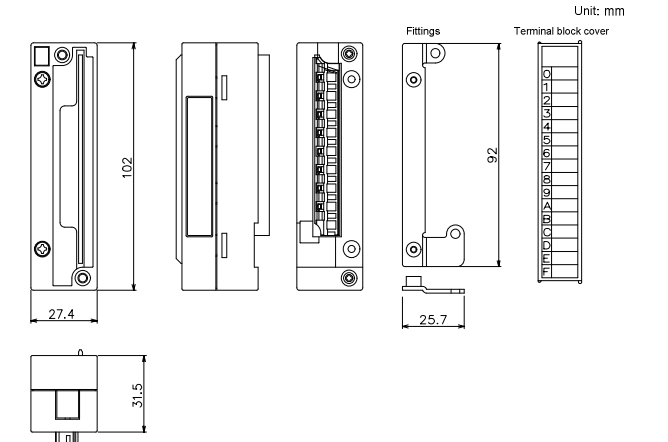
- Secure the Base Adapter to the panel with the supplied attaching screws (M5 x 12). (Secure it in four places.)
- Secure the MELSEC-AnS Series terminal block to the Conversion Adapter with the supplied attaching screws (M4).
- Remove the terminal block cover from the MELSEC-AnS Series terminal block and fit the terminal block cover supplied with the Conversion Adapter in place.

### 5.2 Tightening Torque

Tighten the module attaching screws by applying torque listed in the table blow. Application of improper tightening torque will cause dropping, short-circuit, failure, or malfunction.

Component attached with screw	Range of tightening torque
Base Adapter attaching screw (M5)	2.75 to 3.63N·m
Q Series module attaching screw (M4)	1.39 to 1.89N·m
Mounting bracket securing screw (M3.5)	0.68 to 0.92N·m
Conversion Adaptor attaching screw (M3)	0.43 to 0.57N·m
MELSEC-AnS Series terminal block attaching screw (M4)	0.78 to 1.18N·m

## 6. Dimensional Outline Drawing



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### Product Warranty Details

Please confirm the following product warranty details prior to product use.

### Gratis Warranty Terms and Gratis Warranty Range

If any fault or defect (hereinafter referred to as "Failure") attributable to Mitsubishi Electric Engineering Company Limited (hereinafter referred to as "MEE") should occur within the gratis warranty period, MEE shall repair the product free of charge via the distributor from whom you made your purchase.

#### ■ Gratis Warranty Period

The gratis warranty period of this product shall be one (1) year from the date of purchase or delivery to the designated place. Note that after manufacture and shipment from MEE, the maximum distribution period shall be six (6) months, and the gratis warranty period after manufacturing shall be limited to eighteen (18) months. In addition, the gratis warranty period for repaired products shall not exceed the gratis warranty period established prior to repair.

#### ■ Gratis Warranty Range

The gratis warranty range shall be limited to normal use based on the usage conditions, methods and environment, etc., defined by the terms and precautions, etc., given in the instruction manual, user's manual and caution labels on the product.

### Warranty Period after Discontinuation of Production

- MEE shall offer product repair services (fee applied) for seven (7) years after production of the product has been discontinued. Discontinuation of production shall be reported via distributors.
- Product supply (including spare parts) is not possible after production has been discontinued.

### Exclusion of Opportunity Loss and Secondary Loss from Warranty Liability

Regardless of the gratis warranty period, MEE shall not be liable for compensation for damages arising from causes not attributable to MEE, opportunity losses or lost profits incurred by the user due to Failures of MEE products, damages or secondary damages arising from special circumstances, whether foreseen or unforeseen by MEE, compensation for accidents, compensation for damages to products other than MEE products, or compensation for other work carried out by the user.

### Changes in Product Specifications

The specifications given in the catalogs, manuals and technical documents are subject to change without notice.

This document is a new publication, effective September 2014. Specifications are subject to change without notice.

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