

# **USER'S MANUAL**

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# **CHAPTER 1 HARDWARE GUIDE**

### Introduction

This chapter details the specifications of the PCMCIA 1 Port RS-422/485 Serial card.

# PCMCIA 1-Port RS-422/485 Card Features

- \* Reliable communications up to 1KM.
- \* 100% 16C550 PC Compatible serial ports, up to 1 Megabaud.
  16950 Compatible FIFO provides 128-byte input and 128-byte output buffer on each port.
- \* Full modem control TX RX RTS CTS and GND signals.
- \* Fully double buffered for reliable asynchronous operation. High speed integrated circuitry ensures operation with fast PC's, e.g., 650 MHz Pentium III.
- \* Fully Plug and Play.

Dimensions:	2 x 3.3 in, 85x55 mm
I/O Connection:	Serial Port: 9-pin Male D type.
Weight:	16g

# **Configuring PCMCIA Cards**

PCMCIA cards, by definition, require no hardware configuration and can be installed "directly from the box."

# CHAPTER 2 INSTALLING IN YOUR COMPUTER



This card is "hot plug" compatible it may be inserted into your PCMCIA type 2 slot when the machine is either off or powered on. Please refer to your machine user guide for detailed instructions on inserting a PC card.

# **CHAPTER 3 SOFTWARE INSTALLATION**

# Introduction

This section describes the software installation procedure allowing the PCMCIA 1 port RS-422/485 to be configured within the Windows 95 and Windows 98/Millennium operating systems.

# Windows 95 Installation

- Insert the card into an available type2 socket. This can be done even if the machine is powered ON.
- If installing from a "power off" condition Windows 95 should then load normally. During the booting process, Windows 95 will detect the card and briefly display a message box indicating the detection process.



• Windows will then display the "**Update Device Driver Wizard**," requesting "**insert any disk** which came with the card." Insert the CD-ROM installation disk or the floppy disk into an appropriate drive and click Next.

# Windows 95 CD-ROM Installation Procedure



#### Click Other Locations.

Select Other Location		×
Type the name of the folder that contains the driver ye Browse.	ou want. To search fo	r a folder, click
Location        *      *        *      *		Browse
	ОК	Cancel

Type **<drive>:\diskimg\sswin9x**, substituting the letter of your CD-ROM drive for <drive> Click **OK**.

Update Device Driver W	/izard
	Windows found the following updated driver for this device: PCMCIA 1-Port RS422 Card
	If you want to use this driver, click Finish. If this is not the correct driver and you want to search for a different driver manually, click Other Locations.
	sswin9x

### Click Finish.



Click OK.

Copying	Files	×
_ <b>_</b> _	The file 'ss232prt.dll' on Serial Solutions Install could not be found.	OK
_	Insert Serial Solutions Install into the drive selected below, and click OK.	Cancel
		<u>S</u> kip File
	Copy files from:	<u>D</u> etails
	* <drive>:\disking\sswin9x</drive>	<u>B</u> rowse

Type **\*<drive>:\diskimg\sswin9x**, substituting the letter of your CD-ROM drive for <drive> Click **OK**.

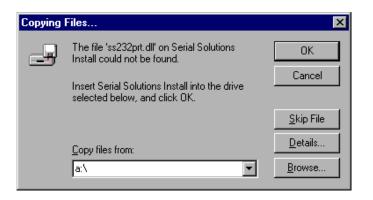
# Windows 95 Floppy Disk Installation Procedure



#### Click Finish.



#### Click OK.



#### Type a:\, then click OK.

# Windows 98 and Windows Millennium Installation

- Windows Millennium Installation follows the same procedure as Windows 98 Installation.
- Insert the card into an available type 2 socket. This can be done even if the machine is powered ON.
- If installing from a "power off" condition Windows 98 should then load normally. During the booting process, Windows 98 will detect the card and briefly display a message box indicating the detection process.



• Windows will then display the "Update Device Driver Wizard," requesting "insert any disk which came with the card." Insert the CD-ROM installation disk or the floppy disk into an appropriate drive and click Next.

# Windows 98 CD ROM Installation Procedure

Choose the "Search for the best driver for your device."



#### Click Next.

Select **Specify a location**.

Add New Hardware Wiz	ard			
Windows will search for new drivers in its driver databation your hard drive, and in any of the following selected locations. Click Next to start the search.				
	Eloppy disk drives			
	CD-ROM drive			
🛞 🔔	■ Microsoft Windows Update			
	Specify a location:			
	* <drive>:\diskimg\sswin9x</drive>			
	Browse			
	< <u>B</u> ack Next > Cancel			

Type **<Drive>:\diskimg\sswin9x\**,where **<**Drive> is the letter of your CD-ROM Drive. Click **Next**.

Add New Hardware Wiz	ard
Add New Hardware Wiz	Windows driver file search for the device: PCMCIA 1-Port RS422 Card Windows is now ready to install the best driver for this device. Click Back to select a different driver, or click Next to continue. Location of driver: ELORIVERS\98\SSPCM~46.INF
	< <u>B</u> ack Next> Cancel

### Click Next.

Add New Hardware Wiz	ard
	PCMCIA 1-Port RS422 Card Windows has finished installing the software that your new hardware device requires.
	< Back Finish Cancel

Click Finish.

# Windows 98 Floppy Installation Procedure

Choose the "Search for the best driver for your device."



#### Click Next.

Add New Hardware Wi	zard
	Windows will search for new drivers in its driver database on your hard drive, and in any of the following selected locations. Click Next to start the search.
	Eloppy disk drives
	CD-ROM drive
🕺 🔔	☐ Microsoft Windows Update
	Specify a location:
	f:\drivers\98
	Browse
	< <u>B</u> ack Next > Cancel

Select **Floppy disk drives**. Click **Next**.

Add New Hardware Wizard				
	Windows driver file search for the device: PCMCIA 1-Port RS422 Card Windows is now ready to install the best driver for this device. Click Back to select a different driver, or click Next to continue. Location of driver: A:\SSPCMC~1.INF			
	< <u>B</u> ack Next> Cancel			

### Click Next.



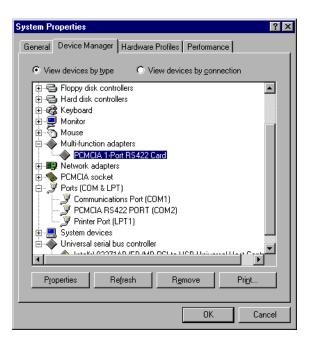
Click Finish.

# PCMCIA Card Set-up in Windows 95, Windows 98 and Windows Millennium

Right-click **My Computer -> Properties** on the desktop.



Click on the **Device Manager** tab.



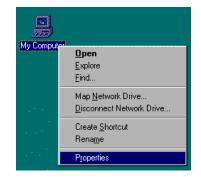
Under Multi-function adapters double-click on PCMCIA 1-Port 422 Card.

Click on the **Serial Solutions** tab.

PCMCIA 1	-Port RS4	22 Card Prope	erties		?	×	
General	General Serial Solutions Driver Resources						
Ø	Serial Sc	lutions PCMCIA	Communica	ations Ca	ard		
- Share	d Interrupt Si	ettings					
	ettings Assignment	10 <u>R</u> ange	IRQ	Device	e Status		
		02F8-02FF	_	No pr			
				. ·			
			OK		Cancel		

The **Serial Solutions** tab allows modification of any user controlled features for the card.

**PCMCIA Port Setup in Windows 95, Windows 98 and Windows Millennium** Right-click **My Computer => Properties** on the desktop.



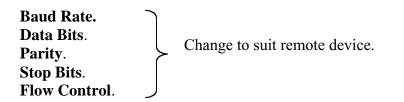
System Properties	X
General Device Manager Hardware Profiles Performance	
• View devices by type • • • • • • • • • • • • • • • • • • •	
Properties Refresh Remove Print	
OK Cancel	

Under **Ports (COM &LPT)** double-click on **PCMCIA RS422 PORT (COM\*)**. (\* is the number allocated to the port.)

Click on the **Port Settings** tab.

PCMCI	A F	RS422 PORT	(COM2)	Prope	rties			? ×
Gene	al	Port Settings	Serial Sc	olutions	Driver	Resou	rces	
_ Co	mn	nunications Set	tings					
	Baud Rate:			9600				
		<u>D</u> ata bits	: 8			•		
		<u>P</u> arity	None			•		
Stop bits: 1					•			
		<u>F</u> low contro	: Xon /X	off		•		
۰	11!	num Baud Rate 5200 C	230400	O 46	60800	O 9216	00	
	3au	udRateMultiplie	r		<u>R</u> estor	e Defaul	ts	
				[	OK		Car	ncel

Settings available in this window are:



#### Restore Defaults - When clicked, this will reset the selected port to the default values of:

Baud Rate:	9600
Data Bits:	8
Parity:	None
Stop Bits:	1
Flow Control:	Xon / Xoff

#### **Maximum Baud Rate Setting**

These settings allow access to the faster data rates available on this card. The faster rates are not enabled by default for compatibility purposes. The faster data rates are only available directly from your application if it uses the standard Windows dialogue for serial port settings.

#### **Baud Rate Multiplier**

This enables applications that do not use the standard Windows serial port configuration dialogue to access the faster data rates, e.g., with this option enabled, an application which selects 115,200 baud will actually set the hardware to the fastest possible rate of 921,600 baud. In other words the baud rate is multiplied by a factor of 8.

Click on the **Serial Solutions** tab.

PCMCIA RS422 PORT (COM2) Properties ? 🗙
General Port Settings Serial Solutions Driver Resources
Serial Solutions Serial Port Settings
Shared Interrupt Settings
- 485 Mode
CHaif Duplex © Full Duplex CTS Hold TRUE
<u>B</u> estore
OK Cancel

Settings available in this window are:

#### **485 Mode**

This option enables the card to be switched into full or half duplex (2 or 4 wire) mode. Please note that the supplied cable requires modification for 2-way communication in half duplex mode.

# Windows 2000 Installation

- Insert the card into an available type2 socket. This can be done even if the machine is powered ON.
- If installing from a "power off" condition Windows 2000 should then load normally. During the booting process, Windows 2000 will detect the card and briefly display a message box indicating the detection process.



• Windows will then display the "Found New Hardware Wizard," requesting "insert any disk which came with the card." Insert the CD-ROM installation disk or the floppy disk into an appropriate drive and click Next.



Select "Search for a suitable driver for my device." Click Next.

# Windows 2000 CD-ROM Installation Procedure

Found New Hardware Wizard						
Locate Driver Files Where do you want Windows to search for driver files?						
Search for driver files for the following hardware device:						
1Port_RS422Card						
The wizard searches for suitable drivers in its driver database on your computer and in any of the following optional search locations that you specify.						
To start the search, click Next. If you are searching on a floppy disk or CD-ROM drive, insert the floppy disk or CD before clicking Next.						
Optional search locations:						
Floppy disk drives						
CD-ROM drives						
Specify a location						
Microsoft Windows Update						
< <u>B</u> ack <u>N</u> ext > Cancel						

Select **Specify a location**. Click **Next**.

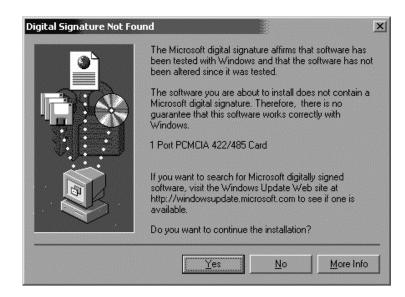


Type **<Drive>:\diskimg\sswin2k\**,where **<**Drive> is the letter of your CD-ROM Drive. Click **OK**.

Found New Hardware Wizard
Driver Files Search Results The wizard has finished searching for driver files for your hardware device.
Port_RS422Card Windows found a driver for this device. To install the driver Windows found, click Next.
D:\diskimg\sswin2k\bbpcmcia.inf
< Back Next Cancel

Click Next.

Please note, at the time of creation of this document, Windows 2000 is still in BETA, and it is not possible to get drivers signed by Microsoft.



Click Yes.

Found New Hardware Wizard			
	Completing the Found New Hardware Wizard		
	Windows has finished installing the software for this device.		
	The hardware you installed will not work until you restart your computer.		
	To close this wizard, click Finish.		
	< Back Finish Cancel		

Click Finish.

# Windows 2000 Floppy Installation Procedure



Select **Floppy disk drives**. Click **Next**.

Found New Hard	ware Wizard						
Driver Files Search Results The wizard has finished searching for driver files for your hardware device.							
	Port_RS422Card ound a driver for this device. To install the driver Windows found, click Next.						
9	a: \bbpcmcia.inf						
	< <u>B</u> ack <u>Next&gt;</u> Cancel						

Click Next.

Please note, at the time of creation of this document, Windows 2000 is still in BETA, and it is not possible to get drivers signed by Microsoft.



Click Yes.

#### Click Finish.



# **PCMCIA Port Setup in Windows 2000**

Right-click **My Computer => Properties** on the desktop.

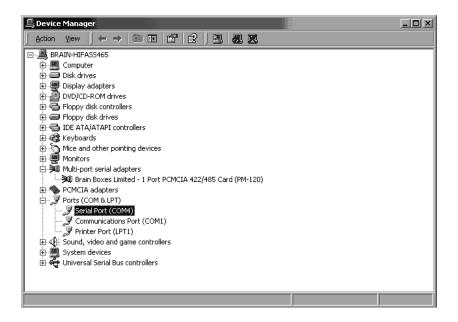


Select the Hardware tab.

System Properties	? ×						
General Network Identification Hardware User Profiles Advanced	L.,						
Hardware Wizard The Hardware wizard helps you install, uninstall, repair, unplug, eject, and configure your hardware.							
Hardware Wizard							
- Device Manager							
The Device Manager lists all the hardware devices installed on your computer. Use the Device Manager to change the properties of any device.							
Driver Signing Device Manager							
Hardware Profiles							
Hardware profiles provide a way for you to set up and store different hardware configurations.							
Hardware Profiles							
OK Cancel Ap	ply						

Click Device Manager.

#### Click on Ports (COM & LPT).



Double-click on Serial Port (COM4).

Communications Port (COM1) Properties	2211	? X
General Port Settings Driver Resources	5	
Bits per second:	9600	
Data bits:	8	•
Parity:	None	•
Stop bits:	1	•
Elow control:	None	<b>_</b>
	anced	<u>R</u> estore Defaults
	OK	Cancel

Select the **Port Settings** tab. Click on **Advanced**.

From this screen COM port allocations can be changed.

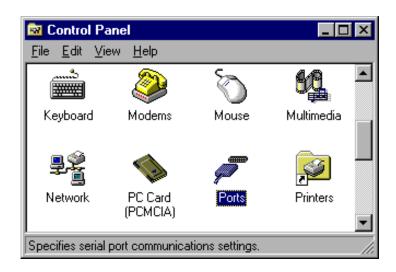
Advanced Settings for COM1					? ×
	uires 16550 compatible UART)- o correct connection problems. for faster performance.		High (14)	(14)	OK Cancel Defaults
 Iransmit Buffer: Low (1)		· · ·	High (16)	(16)	
COM Port Number: COM1 COM2 COM3 (i COM3 (i					

# Windows NT4 Installation

Though the PCMCIA 1-Port RS-422/485 card can be used in Windows NT4 it is not yet available as a hot-pluggable card. Also not available is the half duplexing option.

Before inserting the card click **on Start => Settings => Control Panel**.





Double-click on the **Ports** icon.

Ports	×
Ports:	Cancel
COM1:	<u>S</u> ettings
	<u>A</u> dd
	<u>D</u> elete
	<u>H</u> elp

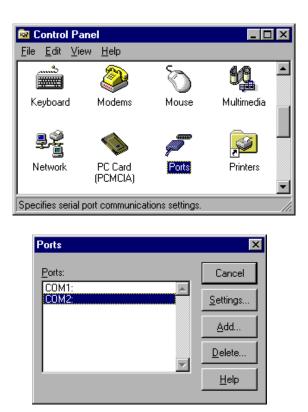
Note the COM Ports listed. Click Cancel.

Power down your computer. Insert the PCMCIA card, then power up your computer.

Click on **Start => Settings => Control Panel**.



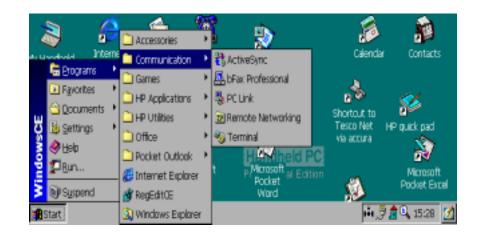
Double Click on the **Ports** Icon.



The New port listed (in this case COM2) will be the PCMCIA card port.

# Windows CE Installation

Place card in socket Select **Start=>Programs=>Communications=>Remote Networking**.



Select "Make New Connection" with your pen.

Eile Edit	View 🔀	a 4 5	=				? X
-78	1	2	2	2	2	2	2
Make New Connection	My Connection 2	Office Via Accura	Office via analogue	global via buitin	Tesco Net via accura	Gobal Via accura	Global Via 56k
tesco via mr modem	virgin	port2	porti	My Connection	Tesco Net	PC Connection	

Type a name for the connection in the field under "Type a name for the connection."

<u>Eile E</u> dit	Make New Connection	2 0K × ? ×
Make New Connection B Global Via S6k	Type a name for the connection: My Connection 4	Select the connection type:

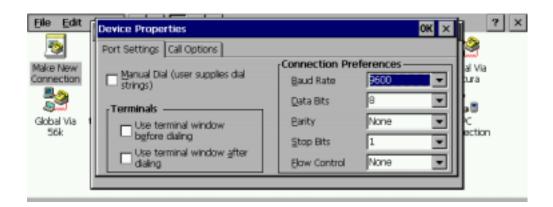
Select "**Dial up Connection**" radio button. Select **Next**.

<u>File E</u> dit	Dial-Up Connection ? OK ×	? ×
Make New	Torro Not	al Via
Connection		ai via 6k
tesco via mr	1Port_RS232Card	
modem	<u>C</u> onfigure TCP/IP Settings	
	<u>N</u> ext >	

The Dialog shows a modem icon with the name from the previous screen.

There is a drop down dialog underneath "Select a Modem." Select 1Port\_RS422/485 Card.

Select Configure button.



In **Device Properties** set the following:

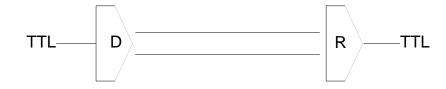
Baud Rate	9600
Data Bits	8
Parity	None
Stop Bits	1
Flow Control	None

# CHAPTER 4 ADDITIONAL RS-422/485 OPERATION

# The RS-422 Standard

The RS-422 standard defines a serial communications standard. RS-422 is a high speed and/or long distance data transmission. Each signal is carried by a pair of wires and is thus a differential data transmission system. Over distances up to 40 feet the maximum data rate is 10 Megabits per second, and for distances up to 4000 feet the maximum data rate is 100 Kilobytes per second. A 120-Ohm resistor should be used to terminate the receiving end of the line. It is generally used between one transmitter receiver pair to *only* one other transmitter receiver pair, but each output can drive up to 10 receivers.

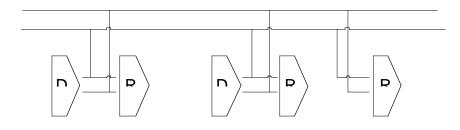
RS-422 Standard	
1 Driver up to 10 Receivers	
Line Length	Max Data Rate
40  Feet = 12 m	10 Mbits/sec
400  Feet = 122 m	1 Mbits/sec
4000 Feet = 1219m	100 Kbits/sec



### The RS-485 Standard

The RS-485 standard is similar to the RS-422 standard upon which it is based. The main difference is that up to 32 transmitter receiver pairs may be present on the line at one time. A 120-Ohm resistor should be used to terminate either end of the main line. If more than one device may transmit data, the RTS line is used as transmit enable signal, so preventing contention between talkers.

RS-485 Standard	
Up to 32 Driver/Receiver Pairs	
Line Length	Max Data Rate
40  Feet = 12 m	10 Mbits/sec
400  Feet = 122 m	1 Mbits/sec
4000 Feet = 1219m	100 Kbits/sec



# **Terminating Impedances**

RS-422 and RS-485 lines should be terminated at the end of the main branch of the RECEIVER, in the cables characteristic impedance. These terminating impedances stop echoes caused by the serial data being reflected back at the cable ends. It is not necessary to terminate the transmitter end of the twisted pair.

The AT Dual Port RS-422/485, Opto Isolated AT Dual Port RS-422/485 and AT Velocity RS-422/485 cards have the correct 120 Ohm (nominal) terminating resistors for the RXD twisted pair line and the CTS twisted pair line fitted on the RS-422/485 card for both the serial ports on the card.

#### There is no need to add any more at the PC end.

The terminating impedances shown later in the wiring diagrams of Figure 4-1, Figure 4-2, Figure 4-4 & Figure 4-6 are automatically provided by the on board resistors and do not have to be added by the user.

# Failsafe Open Circuit Detection.

Open circuit is when there are no drivers on the circuit. This occurs by design in party line multi driver/receiver systems and unintentionally when the twisted pair line is accidentally cut or disconnected or the transmitting device fails. In RS-485 party line systems there are extended periods of time when none of the many possible talkers are gated onto the bus. This is known as the line idle state and occurs when all the driver outputs are in the high impedance state. The lines float, perhaps being pulled to the high or low state by noise or other voltages on the line.

Without fails afe open circuit detection false start bits are detected by the receivers, either corrupting good communications or causing noise to masquerade as good data.

The on board fail-safe open circuit detection causes the receiver to go to a known, pre-determined state and prevents false start bits and bad data being detected during open circuits.

# **Failsafe Short Circuit Protection**

Short circuits are when the two lines of a twisted pair are connected together. This occurs due to either accidental damage to the cable or due to failure of one or more transmitter/receivers on the line. The short circuit condition is dangerous since damage to the receiver may occur and communication may be corrupted or prevented.

The on board fails fe short circuit detection prevents the line impedance from going to zero and thus protects the inputs of receivers and the outputs of drivers.

# **RS-422 Operation**

Generally, in RS-422 systems all 8 signal lines from the 9-pin D connector participate in the data transfer sequence, thus 4 twisted pair cables are used. One twisted pair carries the TXD data outwards, one pair brings the RXD data inward, another pair carries the RTS handshake outwards and the fourth pair brings the CTS handshake inwards. There is no need to carry the ground from one device to another.

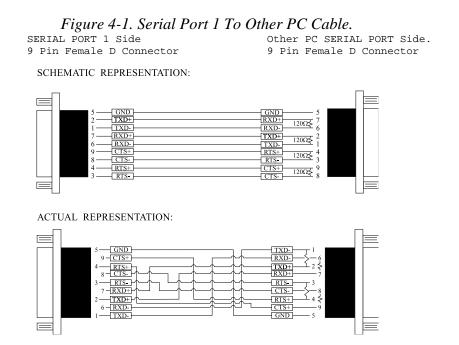
This RS-422 arrangement allows data to be transmitted and received simultaneously since each signal has its own data cable pair. In addition, the receiver can set RTS true so telling the transmitter

on its CTS input that the receiver is ready to accept data. In this way, no data will ever be transmitted when the receiver is unable to accept it, due to a full input buffer, etc. And so no data will be lost.

# **RS-422 Serial Port Cables**

Use screened twisted pair Belden cable 9729 and 9829, L type 2493 and 2919 or IBM Part No 4716748 cable to make the RS-422 connection. Unscreened Belden type 8795 may also be used in less noisy environments.

The on board resistor networks terminate the receiving end of the twisted pair cable in its characteristic impedance.



Note:

Receiver ends terminated in characteristic impedance ONBOARD resistor networks. USE BELDEN TYPE 9729 etc. see above.

RS-485 Gating & Multiplex Jumpers as factory set.

# **RS-485** Operation

The RS-485 standard is intended for up to 32 driver receiver pairs on the bus. The line drivers used in the Serial Solutions RS-422/485 card are designed to work correctly in both RS-422 and RS-485 systems. The main difference therefore is in how the system is implemented. Though the card uses a 9-pin D connector, in general, not all the lines are used for RS-485 systems. The RTS+/- and CTS+/- lines, though driven by the card, are usually not connected. In two wire, Half-Duplex configurations the TXD+ line is connected to the RXD+ whilst the TXD- line is connected to the RXD-, only one pair of twisted wire cable is used in RS-485 Half Duplex communications.

The hardware handshaking performed by the CTS+/- and RTS+/- lines in RS-422 systems are handled by a software protocol in RS-485 systems. In situations where more than one device may transmit data on the shared data line, each cards RTS line is used as a gating signal to enable the TXD driver only when that card needs to transmit data, i.e., set TXD GATE or AUTO jumper. This mechanism prevents bus contention caused by multiple transmitters holding the line in opposing states. Revision 3 and higher versions of this card have a facility which automatically "gates"

the RTS line, thus enabling the transmitter independently of any software. This "auto gating" is described in more detail in the previous 485 half duplex section.

The three wiring schemes given described below are:

RS-485 One Talker Many Listeners (HALF DUPLEX) RS-485 Many Talkers Many Listeners (HALF DUPLEX.) RS-485 Many Talkers Many Listeners (FULL DUPLEX.)

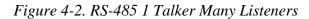
### **RS-485** Cable

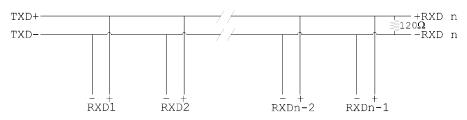
For best noise immunity use twisted pair cables to make the RS-485 connection. In Half Duplex wiring only 1 twisted cable pair is needed. Two twisted pair cables are needed for Full Duplex communications.

Use screened twisted pair Belden cable 9729 and 9829, UL type 2493 and 2919 or IBM Part No 4716748 cable to make the RS-485 connection. Terminate the twisted pair cable at either end in its characteristic impedance which for the Belden 9729 cable is 120 Ohms. Unscreened Belden type 8795 may also be used in less noisy environments.

# **RS-485 One Talker - Many Listeners, Half Duplex**

There are several schemes for connecting RS485 devices depending on the characteristics of the system. In many cases there will be only one device, which can transmit, data and all the others simply listen to it. This scheme is used for theatrical lighting intensity control in the DMX512 standard. This is shown in Figure 4-2, below. For the talker the RS-485 TXD GATE jumper should remain in the factory set position, i.e., transmitter is always enabled. There is NO multiplexing of the TXD and RXD lines. Data is only flowing one way, from PC outwards, and is thus a Half-Duplex configuration, only one twisted pair cable is needed.

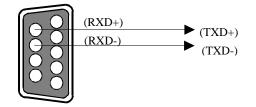




**Note:** The Receiver end of MAIN line terminated in characteristic impedance by ONBOARD resistor networks, stubs off the main not terminated.

In the above scheme, one RS-485 device is talk only, it transmits data, but it does not receive any. The other RS-485 devices are receive only, they do not transmit any data at all.

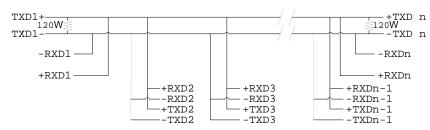
Figure 4-3 Half Duplex Wiring



# **RS-485 Many Talkers- Many Listeners, Half Duplex**

Another popular RS-485 layout is for multiple talkers and multiple listeners. This is shown in Figure 4-4, below. This is also known as "party line" transmission. It is imperative to have some method of preventing two devices trying to drive the data lines at the same time. The normal method is to use the RTS line as a talk enable. The RTS line should go true immediately prior to the data transmission and go false immediately after the last byte in the stream is sent. See Figure 4-3 for jumper settings.





**Note:** BOTH ends of MAIN line terminated in characteristic impedance stubs off main line not impedance, since both ends receive. The twisted pair ends are wired to both RXD + & TXD+ and RXD- & TXD- at each RS-485 device.

# **RS-485 Many Talkers- Many Listeners, Full Duplex**

The RS-485 many talkers, many listeners, Full Duplex system can be used when all the RS-485 devices have separate Transmit and Receive channels. There is NO multiplexing of the TXD and RXD signals on the same device. This system is especially useful when there is no flow control available on the PC, usually due to the use of a third party communications program that prevents the use of the RTS signal as a "transmit enable" control, via the TXD GATE jumper. It can be used in the following situations:

- a) The PC is connected to only ONE RS-485 device.
- b) The PC is communicating with several RS-485 devices that are each able to recognize and respond to their own unique address. The RS-485 devices only drive their TXD lines when they are responding to requests from the PC to send data. In effect, the RS-485 device's address and the command it receives is used to control access to the devices TXD channel.

This is a Full Duplex system. Two twisted pair cables are required. One twisted pair, is the PC's TXD channel, it carries the data sent from the PC's TXD outputs to the RXD inputs of each of the RS-485 devices. The second twisted pair is the Devices TXD channel, it carries the data sent from each of the devices' TXD outputs to the RXD inputs of the PC.

The advantages of this system are great, since no new communications, software is needed, and the PC can talk and listen at the same time. In effect, the handshaking is performed by the intelligence of the RS-485 devices attached to the PC.

When wired as in Figure 4-6 below, the PC can transmit data at any time and all the RS-485 devices #1 to #n simultaneously receives it.

Only one of the RS-devices may talk, i.e., transmit data, at any one time. Each RS485 device recognizes commands and data addressed to it, it only talks when the PC commands it to do so. When the RS485 device receives the command talk from the PC, it gates its TXD drivers on, sends the data down the device TXD channel, and disables its TXD drivers. The other RS485 devices remain in the receive only mode when they are not being addressed, they do not transmit any data at all.

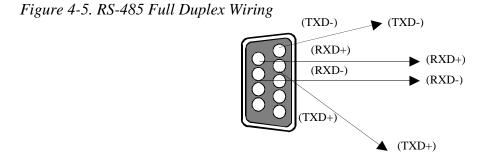
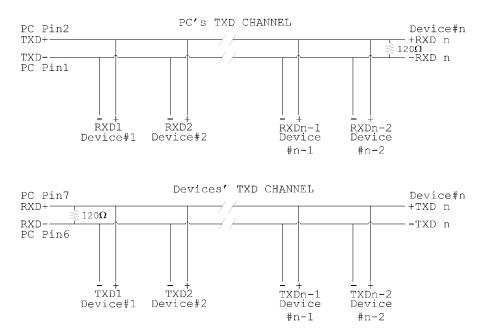


Figure 4-6. RS-485 Full Duplex



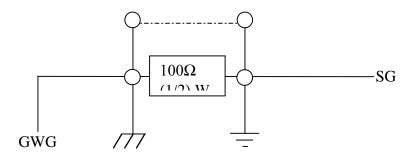
**Note:** The receiver end of MAIN line terminated in characteristic impedance stubs off the main not terminated.

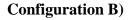
# **Optional Grounding Arrangements**

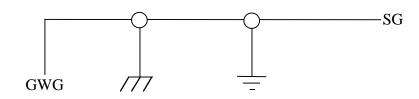
Proper operation of the cable circuit, according to TIA EIA: 485 A (1995) requires that the cable ground shield is not connected directly to the equipment ground shield. A current limiting resistor should be used in series with the shield to avoid possible large current flow due to differences in ground potential. Any one of the methods shown in Figure 4-7, below can do this.

Figure 4-7 Optional Grounding Arrangements For A PCI RS-422/485 Card

#### **Configuration A**)







SG =	Signal Ground Interchange
circuit.	
GWG =	Green wire ground of power
system.	

**Configuration A)** The circuit common of the equipment is connected to protective ground, at one point only by a 100  $\Omega$ ,  $\pm 20\%$  resistor with a power dissipation rating of 1/2W. An additional provision may be made for the resistor to be bypassed with a strap to connect signal common and protective ground directly together when specific installation conditions necessitate.

**Configuration B**) The circuit common shall be connected directly to protective ground. The same configuration need not be used at both ends of an interconnection; however, care should be exercised to prevent establishment of ground loops carrying high currents. (Note: Under certain ground conditions in configuration A, above, high ground currents may cause the resistor to fail; therefore, a provision should be made for inspection and replacement of the resistor.)