

Spot Series Lasers (Short Pulse Optical Technology)



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1.1. System Description

The SPOT laser systems consist of a laser head with a separate power supply unit. The power supply unit contains the drive circuits for the pump laser diode and the temperature control of the laser system, as well as the DC supplies for these modules and to supply the HV for the Pockels Cell. There is an interconnecting cable from the laser head which is hard wired into the laser head while having a 37 way 'D' connector for connection to the power supply unit.

The power supply requires a mains input of 100-240 VAC, 50 or 60 Hz, capable of providing up to 200VA.

SPOT lasers are designed to generate short pulses of laser output at 1064nm (and harmonics if specified). The output power level will depend on the model but it should be remembered that all SPOT lasers emit laser radiation which is potentially hazardous and it is therefore strongly recommended that before operating the laser for the first time users should thoroughly familiarise with the contents of this manual. Of particular importance are the sections dealing with safe operation of the laser and general safety issues.

Please refer to Section 2 for full details of power supply operation.

Q-switch voltage adjustment with repetition rate

With variation of repetition rate up to 50 kHz, it is necessary to adjust the high voltage applied to the Q-switch to optimise output in terms of pulse width and stability. This can be done by monitoring the output pulse on a photodiode and oscilloscope whilst adjusting the voltage using the 10 turn potentiometer (if fitted) on the front panel. Voltage values are given in the test data table above for various repetition rates. The potentiometer (if fitted) can be locked by sliding the plastic lever to the right, and unlocked by sliding it to the left.

1.2. Laser Safety

This handbook contains a description of controls, adjustments and procedures for normal operation of the laser. **CAUTION - Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.**

Classification

Elforlight SPOT series lasers are classified as class 4 Lasers as defined by BS EN 60825-1:1994 and by the United States Centre for Device and Radiological Health (CDRH) 21 CFR Ch. 1 subsection 1040. This designates potential danger of eye or skin damage by exposure to direct or scattered radiation. It is recommended that all users should thoroughly familiarise themselves with these safety standards before operating the laser for the first time. It should be noted the all SPOT lasers are designed as OEM sub-systems. As such they do not comply with all the requirements of BSEN 60825-1:1994 and CDRH 21 CFR Ch. 1 subsection 1040. It is the user's responsibility to ensure full compliance with these standards.

Emission

The laser emits CW or pulsed radiation at 1064nm, 532nm and 355nm (or as otherwise specified). Powers up to 2Watts may be generated. The laser head also contains a laser diode emitting radiation at 808 nm within the head package. **THE LASER HEAD COVER MUST NOT BE REMOVED.** No customer serviceable parts are contained therein. Such access may invalidate any warranty offered by the manufacturer.

Indicators

An emission indicator on the front panel of the power supply indicates that laser emission is possible.

External interlock

The SPOT series laser systems are provided with an external interlock facility which is available on a Neutrik 3 way socket on the rear panel. This connector requires contact closure to enable laser operation. The laser is supplied with a shorted connector, but it is recommended that the short be replaced by a link into an external interlock chain - e.g. a room door switch or enclosure cover switch. If the interlock is broken, it is necessary to power down the laser at the keyswitch, then remake the interlock connection and commence the start sequence again to resume laser output.

1.3. Recommended Safety Precaution during Laser Operation

The laser should be used in an enclosed area with access restricted to trained personnel. The area should be clearly labelled and the entrance marked with the class of laser (Class 3B).

Only trained personnel should be allowed to use the laser.

The key must be inserted in the keyswitch and turned to enable the laser to operate. The key is captive in the operational position. As such, the key should be removed from the laser when not in use, and / or unattended, and stored in a safe place.

Eye and skin exposure to direct or scattered laser radiation is hazardous and should be considered potentially extremely harmful.

Suitable eye protection should be worn at all times whilst laser output is possible. Contact Elforlight for advice on suitable eye protection products.

The laser beam path should be terminated with a non-reflecting beam stop. Beam paths should be enclosed where possible, and should not be at eye level if practical.

Care should be taken that all mirrors and optics used are securely positioned and fixed to prevent movement. Care should be taken at all times to prevent stray reflections from surfaces in the beam path.

1.4. System Handling, Mounting and Heatsinking

It must be appreciated that any solid state laser system, especially the laser head, is a sensitive piece of scientific equipment. Whilst every effort has been made to provide a product that is rugged and reliable it is essential that the laser head is handled with care – especially when mounting. Do not drop or subject the head to impact shock such as placing it down hard on a surface.

ANY DAMAGE OR MALFUNCTION OF THE EQUIPMENT DUE TO EXCESSIVE FORCE MAY INVALIDATE ANY WARRANTY.

All SPOT lasers are supplied with a mounting block base for the laser head. This is usually already attached to the laser head as shipped.

The laser head produces a maximum of 15W waste heat and any installation should be designed with this in mind. The mounting block incorporates four M6 counter-bored clearance holes suitable for bolting the block to an optical table or other mounting surface. If it is not possible to include the mounting block within the installation, the laser can be mounted directly to a suitable surface provided that the heatsinking requirements are met.

Mounting the laser head without the base:

The laser head is attached to the base by 3 off M2.5X10 screws. **If the head is to be attached directly to another surface, the maximum thread depth allowed into the laser head is 5mm. On no account exceed this depth.**

It is recommended that a piece of either lead or indium foil is used to cover the surface area of the underside of the laser head as an interface between the head and the mounting surface.

N.B

THE MOUNTING BLOCK IN ISOLATION IS NOT INTENDED TO PROVIDE THE REQUISITE HEATSINKING. THE BLOCK MUST STILL BE FIRMLY ATTACHED TO A SURFACE CAPABLE OF PROVIDING GOOD THERMAL TRANSFER.

ELFORLIGHT WILL WILLINGLY PROVIDE ANY ADVICE REQUIRED REGARDING CORRECT MOUNTING PROCEDURES AND THERMAL TRANSFER.

ANY DAMAGE OR MALFUNCTION OF THE EQUIPMENT DUE TO INADEQUATE HEATSINKING MAY INVALIDATE ANY WARRANTY.

1.5. Basic Operation

The SPOT series Diode Pumped Laser Systems are designed for simple, user-friendly control with the minimum of user defined parameters. SPOT lasers are designed as fixed power level devices under automatic operation, or power can be varied by adjusting the pump diode current via RS232 interface. The power drawn from the AC mains is less than 200 VA (typically approx. 50 VA). The laser head incorporates laser diode protection circuitry and therefore the laser diode is protected even when disconnected from the laser power supply. However, Elforlight recommend the observance of full anti-static precautions during connection and disconnection of the system sub-units. Please contact Elforlight for recommended anti-static procedures.

Connect the laser head to the power supply unit using the 37 way 'D' connector socket on the rear of the power supply. Be sure that the cable is kept away from the laser beam path. Ensure the external interlock connector is in place in the socket on the PSU rear panel. Ensure that the external interlock circuit is closed, either by use of the supplied shorted connector (temporarily for test only), or via a user-supplied door or enclosure protection circuit. This interlock should be incorporated into an area or enclosure interlock system. Please contact Elforlight for advice regarding suitable interlock arrangements.

Either connect a user supplied TTL trigger signal to the Trigger BNC connector on the laser head or connect a BNC cable from the PSU rear panel "trigger out" BNC connector to the laser head "Trigger" BNC to run on the internal trigger. In the latter case, select the desired operating frequency using the front panel switch: 1,5,10, or 25 kHz.

Connect the mains cable to the rear panel socket. Apply power, switch on the rear panel rocker switch integral with the mains inlet, and turn the key switch to the ON position.

Operation:

The SPOT laser executes a start-up procedure during which the output power will vary. During this sequence, the front panel LED emission indicator flashes at 0.5 Hz. Only when the LED is on continuously is the power locked at specified power and the laser ready for use. Before this, lower or higher powers may be observed from the laser. The SPOT laser exhibits two different start-up sequences depending on the length of time the unit has been connected to the mains supply. These may be described as:

1. 'Cold start' sequence.

2. 'Warm start' sequence.

1. The cold start sequence is activated when the system has been powered down and is subsequently reconnected to the mains supply, that is, on initial start-up.

- 1.1 Connect power supply to mains supply and switch ON. Insert keyswitch and turn ON.

The cold start sequence now begins with a thermal stabilisation period. From power up this phase takes a total of 4 minutes. During this period no laser output will be generated irrespective of whether the key-switch is in the 'OFF' (anticlockwise) or 'ON' (clockwise position). The keyswitch may be switched 'ON' at any time during this 4 minute period without prolonging the next stage of start-up.

After the above 4 minute 'warm up' period the supply switches automatically to an 'open loop' control mode which lasts 1 minute. During this period some laser light may or may not be emitted depending on the individual set up parameters of the laser.

After the above 1 minute 'open loop' period the laser output is ramped up from a low value to full output after which it remains in a 'power locked' mode. The total time for this power ramp is dependent upon the specific power level set. At the end of this period the Emission indicator will remain permanently on.

The warm start sequence is activated any time the key-switch is moved from the 'OFF' position to the 'ON' position provided the system has been powered up for at least 4 minutes.

The warm start sequence activates the final two periods as in 1 above; that is the 'open loop period' and the 'power ramp' period.

NOTE (1) if the system is powered down even momentarily at any time or the interlock broken, when the system is powered up subsequently the system will automatically revert to the cold start sequence.

NOTE (2) During the 'open loop' and 'power ramp' operation phase the laser output power will vary significantly from the specified output power. This behaviour is quite normal as during this period optical stabilisation is occurring.

Once the laser is running, monitor the output pulse shape with a photodiode and oscilloscope. The HV adjust (if fitted) potentiometer can then be fine-tuned for best stability and minimum pulse width. This setting will vary with drive level and repetition rate.

1.6. Operation with power variation

Power variation is possible by RS 232 interface, with commands sent from a dumb terminal.

The programs Terminal and/or HyperTerminal are provided with Windows software and can be used. The program should be configured with the parameters listed below.

9600 baud

1 start bit, 8 data bits, no parity and 1 stop bit

No hardware handshaking

No flow control

To operate the laser using power variation by RS 232 interface, first boot the computer, run "Terminal". Then connect the RS232 lead, and power up the laser as described above. An introductory message appears confirming PSU SEEPROMs detected (Head SEEPROM not detected is normal and not a fault), Digipots 1&2 detected, and listing SPOT software version e.g. V2I3. Turn the key.

A message "Warm up" confirms that a 5 minute warm up period is in progress, followed by "I ramp" and "I dwell", then after 2 minutes "Ready" confirms the laser is operating.

During this start-up phase, the emission LED flashes. Once ready, the emission LED is on solid.

The "+" and "-" keys can then be used to increase and decrease the pump diode current and hence laser power. The current is set by an 8 bit Digipot, with values 1 to 254 being accepted. Do not exceed 254. At each key press, the value "xxx" is returned. xxx is the value between 1 to 254. See test data for calibration of values with current and corresponding power output.

2. SPOT Power Supply

The SPOT supply also contains:

An OEM 18-04 Controller

A triple rail DC supply for the above

A 5V DC supply for the high voltage switch in the HV module

A further adjustable DC supply to drive the high voltage supply in the HV module

A cooling fan

Interconnecting wiring to bring limited functionality of the 18-04 supply to the front panel

The SPOT laser software is limited in functionality. It enables the user to vary laser power by varying pump diode current, and to check the laser status.

2.1. Front panel

1. Emission indicator

A yellow LED. Flashes during warm up, continuously illuminated when lasing possible.

2. Key switch

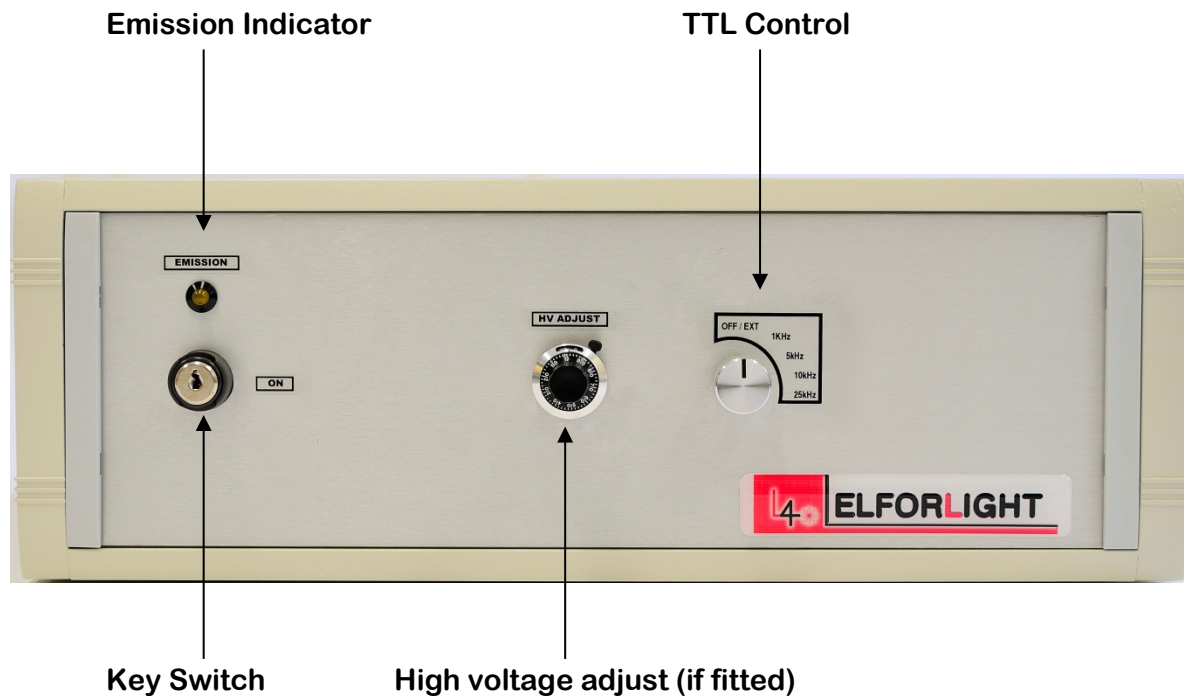
The key switch enables laser output. See discussion of start-up sequence for details.

3. HV adjust potentiometer (if fitted).

Adjusts the high voltage applied to the Pockels Cell to allow operation over a wide range of repetition rates. See test data for settings.

4. TTL Control Switch

This 5 position switch allows the user to select internal or external triggering, and to trigger internally at frequencies of 1,5,10, or 25 kHz.



2.2. Rear panel

1. Mains inlet

The mains inlet is a standard IEC connector. A suitable mains cable is usually supplied with the laser, as appropriate to the local supply. The mains inlet is fused and switched. Fuse rating is 5 Amps, slow blow (T).

2. RS232 cable

Connects laser PSU to serial (COM) port of computer. Computer runs dumb terminal program such as Terminal or Hyperterminal. PSU end is a round 5 way DIN connector.

3. External Interlock connector

A 3 way Neutrik connector. Contact closure between pins 1 and 3 is required to enable laser operation. Laser is supplied with a connector with a shorting link in place.

4. Laser head 37 way D-connector:

Provides laser diode drive current, temperature control and monitoring of laser functions.

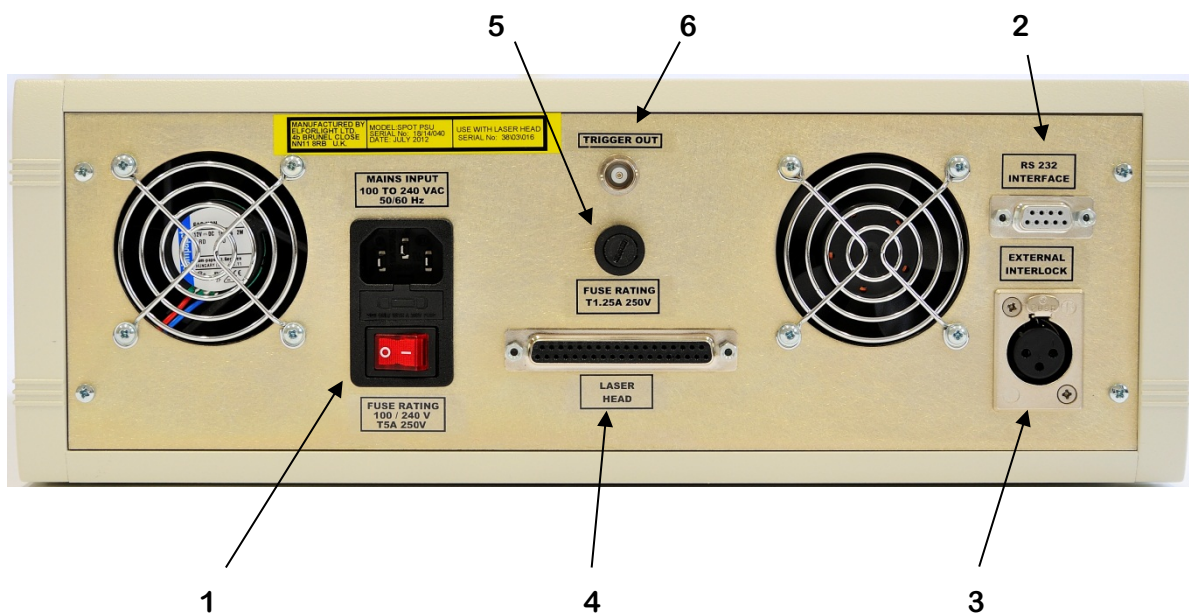
THIS CONNECTOR SHOULD NEVER BE CONNECTED OR DISCONNECTED WHILST THE LASER SYSTEM IS POWERED UP.

5. Safety fuse for laser head

Carries +5V supply to laser head. Fuse rating is 1.25A, slow blow (T).

6. Trigger out connector

This BNC connector provides TTL trigger output to be taken to the laser head Trigger BNC for internal triggering at the frequency selected by the front panel switch.



2.3. SPOT Laser RS232 Commands

Allows User to change laser diode current (Iset), and thus laser power

- + Increment Iset parameter by one
- Decrement Iset parameter by one
- ? Request status
- Q Request software version number

RS232 protocol:

9600 baud

1 start bit, 8 data bits, no parity, 1 stop bit

No hardware handshaking

No software handshaking

RS232 Cable wiring:

PC End	Laser End
--------	-----------

9 way	9 way
-------	-------

D type	D type
--------	--------

Socket	Plug
--------	------

1

2 ----- 2

3 ----- 3

4

5 ----- 5

4-6

7-8