

Heat Recovery Ventilator with DX Coil 0CED0-01C(Replaces: 0CED0-01B)

TOTAL HVAC SOLUTION PROVIDER ENGINEERING PRODUCT DATA BOOK







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ECOV_{TM} Heat Recovery Ventilator with DX Coil

- 1. External Appearance
- 2. Models List
- 3. Model Number Nomenclature
- 4. Structures
- 5. Specifications
- 6. Dimensions
- 7. Piping Diagrams
- 8. Wiring Diagrams
- 9. Fan Performance
- 10. Capacity Tables
- 11. Sound Level
- 12. Standard Drawing of Installation
- 13. Operation
- 14. Installation



1. External Appearance

1.1 Heat Recovery



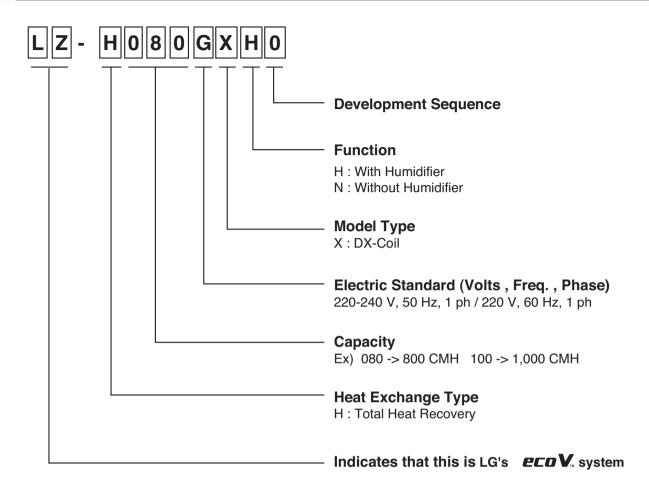
2. Models List

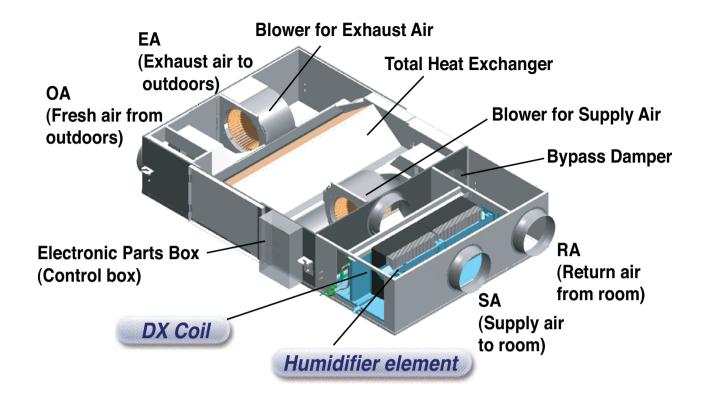
2.1 Total Heat Recovery Ventilator

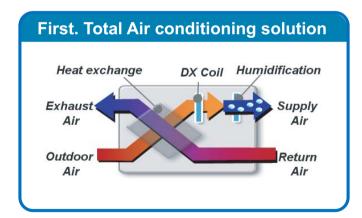
Nominal Capacity CMH(CFM)	Model Name	Power Supply Phase,V,Hz
500(294)	LZ-H050GXN0, LZ-H050GXH0	
800(471)	LZ-H080GXN0, LZ-H080GXH0	1 ph, 220-240 V, 50 Hz 1 ph, 220 V, 60 Hz
1000(589)	LZ-H100GXN0, LZ-H100GXH0	τ μπ, 220 ν, ου π2

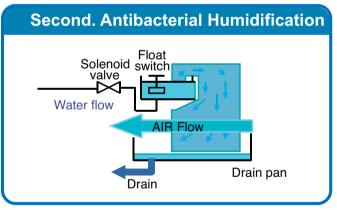


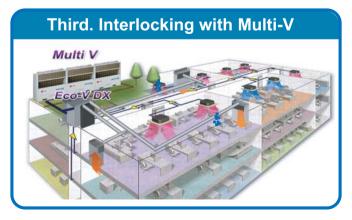
3. Model Number Nomenclature

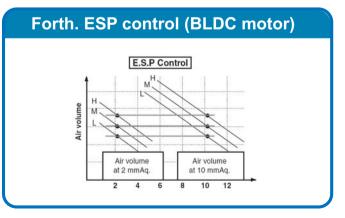














5.1 Guide Specifications

General

Units shall be completely factory assembled including fan motors, filters, heat exchanger element and so on. in a sheet metal casing.

Casing

Unit casing shall be constructed of zinc coated, heavy gauge galvanized steel. All panels in the casing shall be cleaned with permanent, fire retardant, odorless material. Knockouts shall be provided for unit electrical power and piping connections. Panels shall be fastened by screws.

Heat Exchanger Element

The heat exchanger element shall be assembled without moving parts for higher durability and reliability. The material is flame-retardant for safety. The supply air passage and the exhaust air passage are arranged in right angle the prevent the supply and exhaust air from getting mixed.

Fan Motor

The fan motors shall be of permanently lubricated type with internal thermal protection as standard. The shaft shall be protected against rusting. The fan motors shall be resilient mounted to minimize vibration and noise. All fans shall be statically and dynamically balanced for quiet operation.

Filters

Filters shall be easily accessible from the side of the unit. Filters shall be fabricated from synthetic media and shall be of washable type.

Controls

Wired control shall be available as standard. The controls shall be microprocessor based and provide for a user interface.

Humidifier Element

Utilizing the principle of capillary action, water is permeated throughout the humidifier element. The heated air from the DX-Coil goes through the humidifier element and absorbs the moisture. Humidifier element is consist of porosity plates.

DX-Coil (Direct Expansion Coil)

Coils shall be constructed of cooper tube and aluminum fins. Fins shall be bonded to the tubing and pressure and leak tested at the factory at 450psig (30kg/cm² G). The condensate drain pan shall be constructed of powder coated galvanized iron.



5.2 With DX coil

•	TECHNICAL SP	ECIFICATIONS		LZ-H050GXN0	LZ-H080GXN0	LZ-H100GXN0
Refrigerant					R410A	
	Phase			1	1	1
Power Supply	Frequency		Hz	50 / 60	50 / 60	50 / 60
D'	Voltage	l. D. H	V	005 1007 1110	220-240 / 220	005 1007 1110
Dimensions	Height x Widt Cooling(Note		mm	365 x 1,667 x 1,140	365 x 1,667 x 1,140	365 x 1,667 x 1,140
Fresh air			kW	4.93 (1.23)	7.46(1.84)	9.12(2.53)
conditioning load	Heating(Note		kW kW	6.73 (2.53) 0.25	9.80 (3.68) 0.42	11.72 (4.32) 0.48
	Heat exchange	Super-high High	kW	0.20	0.42	0.46
Danier inner	mode	Low	kW	0.20	0.25	0.42
Power input	mode	Super-high	kW	0.15	0.42	0.48
(normal)	Bypass	High	kW	0.20	0.42	0.42
	mode	Low	kW	0.15	0.25	0.42
Casing	Material	LOW	KVV	0.13	Galvanized steel plate	0.27
Neight	Iviatorial	Net	kg	98	98	98
an	Туре	1401	i i i i	00	Sirocco fan	
	Heat	Super-high	CMH	500	800	1,000
	exchange	High	CMH	500	800	1,000
Air flow rate	Mode	Low	CMH	440	640	820
(Note 5)		Super-high	CMH	500	800	1,000
	Bypass	High	CMH	500	800	1,000
	mode	Low	CMH	440	640	820
	External	Super-high	Pa	180	170	150
	static	High	Pa	150	120	100
Fan	pressure	Low	Pa	110	80	70
		Quantity	EA	2	2	2
	Motor	Output	W	195	195	195
Temperature		Super-high	%	86	84	82
		High	%	86	84	82
exchange efficiency		Low	%	87	86	84
	Cooling	Super-high	%	68	64	60
		High	%	68	64	60
Enthalpy exchange		Low	%	69	66	63
efficiency		Super-high	%	76	74	71
	Heating	High	%	76	74	71
		Low	%	77	76	73
Operation Range	Outdoor air T	emperature	°C	-15 ~ 45	-15 ~ 45	-15 ~ 45
	Heat	Super-high	dB(A)	39	41	41
Sound	Exchange	High	dB(A)	37	38	39
Pressure	mode	Low	dB(A)	35	36	36
(Note 4)	Dumana	Super-high	dB(A)	39	41	41
11010 4)	Bypass mode	High	dB(A)	37	38	39
	mode	Low	dB(A)	35	36	36
	Liquid	Туре			Flare connection	
	Liquid	Diameter(Ø)	mm	6.35	6.35	6.35
Piping	Gas	Туре			Flare connection	
connection		Diameter(Ø)	mm	12.7	12.7	12.7
	Water	Туре			-	1
	L	Diameter(Ø)	mm	-	<u>-</u>	-
	Drain (Outer		mm		25.4	
	Heat	Super-high	A	1.5	2.5	3.6
Nominal	Exchange	High	A	1.3	2.0	3.2
Running current	mode	Low	A	1.0	1.5	2.3
(RLA)	Bypass	Super-high	A	1.5	2.5	3.6
7	mode	High	A	1.3	2.0	3.2
		Low	A	1.0	1.5	2.3
	lefrigerant contro				Electronic expansion valve	
lr	nsulation materia	I		Atu 42 atu	Self-extinguishable urethane foam	
	at exchange syst				s flow total heat (sensible + latent h	
Hea	t exchange elem	ient		Sp	ecially processed non-flammable p	aper
•	Air Filter	h(O)		050	Multidirectional fibrous fleeces	050
	ction duct diame	ter(Ø)	mm	250	250	250
	Operation mode			Heat 6	exchange mode, Bypass mode, Aut	то глоде

Notes:

- 1. Cooling and heating capacities are based on the following conditions.
- Fan is based on High and Super-high. The figures in the parenthesis indicate the heat reclaimed from the heat recovery ventilator.

 2. Cooling Capacity Test condition:
- Indoor temperature : 27°C DB, 19°C WB, Outdoor temperature : 35°C DB
- 3. Heating Capacity Test condition :
- Indoor temperature : 20°C DB, Outdoor temperature : 7°C DB, 6°C WB
- 4. The operating sound measured at the point 1.5 m below the center of the unit is converted to that measured at an anechoic chamber built in accordance with the KS B 6879 conditions. The actual operating sound varies depending on the surrounding conditions(near running unit's sound, reflected sound and so on) and is normally higher than this value.
- For operation in a quiet room, it is required to take measures to lower the sound

- 5. Air flow rate can be changed over to low mode or high mode.
- 6. Normal Amp., input, efficiency depend on the other above conditions.
 7. The specifications, designs and information here are subject to change without notice.
 8. Temperature exchange efficiency is the higher value of both cooling and heating.
- 9. In heating operation, freezing of the outdoor unit's coil increases. Heating capability decreases and the system goes into defrost operation. During defrost operation, the fans of the unit continues driving (factory setting). The purpose of this is to maintain the amount of ventilation and humidifying.



5.3 With DX_coil & Humidifier

	TECHNICAL S	PECIFICATIONS		LZ-H050GXH0	LZ-H080GXH0	LZ-H100GXH0		
Refrigerant					R410A			
	Phase			1	1 1	1		
Power Supply	Frequency		Hz	50 / 60	50 / 60	50 / 60		
	Voltage		V		220-240 / 220			
Dimensions	Height x Widt	h x Depth	mm	365 x 1,667 x 1,140	365 x 1,667 x 1,140	365 x 1,667 x 1,140		
Fresh air	Cooling(Note		kW	4.93 (1.23)	7.46(1.84)	9.12(2.53)		
conditioning load	Heating(Note	3)	kW	6.73 (2.53)	9.80 (3.68)	11.72 (4.32)		
	Heat	Super-high	kW	0.25	0.42	0.48		
	exchange	High	kW	0.20	0.35	0.42		
Power input	mode	Low	kW	0.15	0.25	0.27		
(normal)	_	Super-high	kW	0.25	0.42	0.48		
(normal)	Bypass	High	kW	0.20	0.35	0.42		
	mode	Low	kW	0.15	0.25	0.27		
Casing	Material				Galvanized steel plate			
Veight	'	Net	kg	105	105	105		
3 .		Gross(Note 8)	kg	115	115	115		
an	Туре			-	Sirocco fan	-		
	Heat	Super-high	CMH	500	800	1,000		
	exchange	High	CMH	500	800	1,000		
Air flow rate	Mode	Low	CMH	440	640	820		
Note 6)		Super-high	CMH	500	800	1,000		
	Bypass	High	CMH	500	800	1,000		
	mode	Low	CMH	440	640	820		
	External	Super-high	Pa	160	140	110		
	static	High	Pa	120	90	70		
-an	pressure	Low	Pa	100	70	60		
all	pressure	Quantity	EA	2	2	2		
	Motor	Output	W	195	195	195		
		Super-high	%	86	84	82		
Temperature				86	84	82		
exchange efficiency		High	%					
		Low	%	87	86	84		
	0 !!	Super-high	%	68	64	60		
	Cooling	High	%	68	64	60		
Enthalpy exchange		Low	%	69	66	63		
efficiency		Super-high	%	76	74	71		
	Heating	High	%	76	74	71		
		Low	%	77	76	73		
Operation Range	Outdoor air T	emperature	°C	-15 ~ 45	-15 ~ 45	-15 ~ 45		
	System				Natural evaporating Type			
Humidifier	Amount(Note		kg/h	2.70 4.00 5.40				
idilidilidi	Pressure Fee	d Water	MPa		0.02~0.49			
	N			2	2	2		
	Heat	Super-high	dB(A)	38	39	40		
Sound	Exchange	High	dB(A)	36	37	38		
Pressure	mode	Low	dB(A)	33	34	35		
	В	Super-high	dB(A)	39	40	40		
Note 5)	Bypass	High	dB(A)	37	38	38		
	mode	Low	dB(A)	34	35	35		
	12. 24	Type	` ` ` `		Flare connection			
	Liquid	Diameter(Ø)	mm	6.35	6.35	6.35		
Piping	_	Туре			Flare connection			
connection	Gas	Diameter(Ø)	mm	12.7	12.7	12.7		
	Water	Type		* max !	Flare connection	16.7		
		Diameter(Ø)	mm	6.35	6.35	6.35		
	Drain (Outer		mm	0.00	25.4	0.00		
	Heat	Super-high	A	1.5	2.5	3.6		
		High	A	1.3	2.0	3.2		
		1 1 11911	A	1.0	1.5	2.3		
Nominal	Exchange	Low				3.6		
		Low Super-high		1.5	2.5			
Running current	Exchange mode Bypass	Super-high	Α	1.5	2.5			
Running current	Exchange	Super-high High	A A	1.3	2.0	3.2		
Running current (RLA)	Exchange mode Bypass mode	Super-high High Low	Α		2.0 1.5			
Running current (RLA)	Exchange mode Bypass mode Refrigerant control	Super-high High Low	A A	1.3	2.0 1.5 Electronic expansion valve	3.2 2.3		
Running current (RLA)	Exchange mode Bypass mode Refrigerant controlnsulation materia	Super-high High Low	A A	1.3 1.0	2.0 1.5 Electronic expansion valve Self-extinguishable urethane foam	3.2 2.3		
Running current (RLA)	Exchange mode Bypass mode Refrigerant controlnsulation material at exchange systems	Super-high High Low I	A A	1.3 1.0 Air to air cro	2.0 1.5 Electronic expansion valve Self-extinguishable urethane foam ss flow total heat (sensible + latent h	3.2 2.3 leat) exchange		
Running current (RLA) F	Exchange mode Bypass mode Refrigerant control insulation materia at exchange systat exchange elem	Super-high High Low I	A A	1.3 1.0 Air to air cro	2.0 1.5 Electronic expansion valve Self-extinguishable urethane foam ss flow total heat (sensible + latent hecially processed non-flammable pe	3.2 2.3 leat) exchange		
li Hea Hea	Exchange mode Bypass mode Refrigerant controlnsulation material at exchange systems	Super-high High Low I I em	A A	1.3 1.0 Air to air cro	2.0 1.5 Electronic expansion valve Self-extinguishable urethane foam ss flow total heat (sensible + latent h	3.2 2.3 leat) exchange		

1. Cooling and heating capacities are based on the following conditions. Fan is based on High and Super-high. The figures in the parenthesis indicate the heat reclaimed from the

heat recovery ventilator.

2. Cooling Capacity Test condition

Indoor temperature : 27°C DB, 19°C WB, Outdoor temperature : 35°C DB

3. Heating Capacity Test condition : Indoor temperature : 20°C DB, Outdoor temperature : 7°CDB, 6°C WB

4. Humidifying capacity is based on the following conditions: Indoor temperature : 20°C DB, 15°C WB, Outdoor temperature : 7°C DB, 6°C WB

5. The operating sound measured at the point 1.5 m below the center of the unit is converted to that measured at an anechoic chamber built in accordance with the KS B 6879 conditions.

The actual operating sound varies depending on the surrounding conditions (near running unit's sound,

reflected sound and so on) and is normally higher than this value.

For operation in a quiet room, it is required to take measures to lower the sound.

6. Air flow rate can be changed over to low mode or high mode.
7. Normal Amp., input, efficiency depend on the other above conditions.
8. In case of holding full water in humidifier.

- 9. The specifications, designs and information here are subject to change without notice.
- 10. Temperature exchange efficiency is the higher value of both cooling and heating.11. In heating operation, freezing of the outdoor unit's coil increases.
- Heating capability decreases and the system goes into defrost operation. During defrost operation, the fans of the unit continues driving (factory setting). The purpose of this is to maintain the amount of ventilation and humidifying.



5.4 Humidifier

	LZ-H050GXH0	LZ-H080GXH0	LZ-H100GXH0		
Humidifier type	Natural evaporating type humidifier				
Wetted element	Porosity plate 120pcs. (60x2pcs.)	Porosity plate 120pcs. (60x2pcs.)	Porosity plate 120pcs. (60x2pcs.)		
Supply water pressure(kg/cm²)	0.2(Min.)~5.0(Max.)				

Note:

1. Feed clean water (city water, tap water or equivalent) Dirty water may clog the valve or cause dirt deposits in the water container, resulting in poor humidifier performance.

(Never use any cooling tower water and heating - purpose water.)

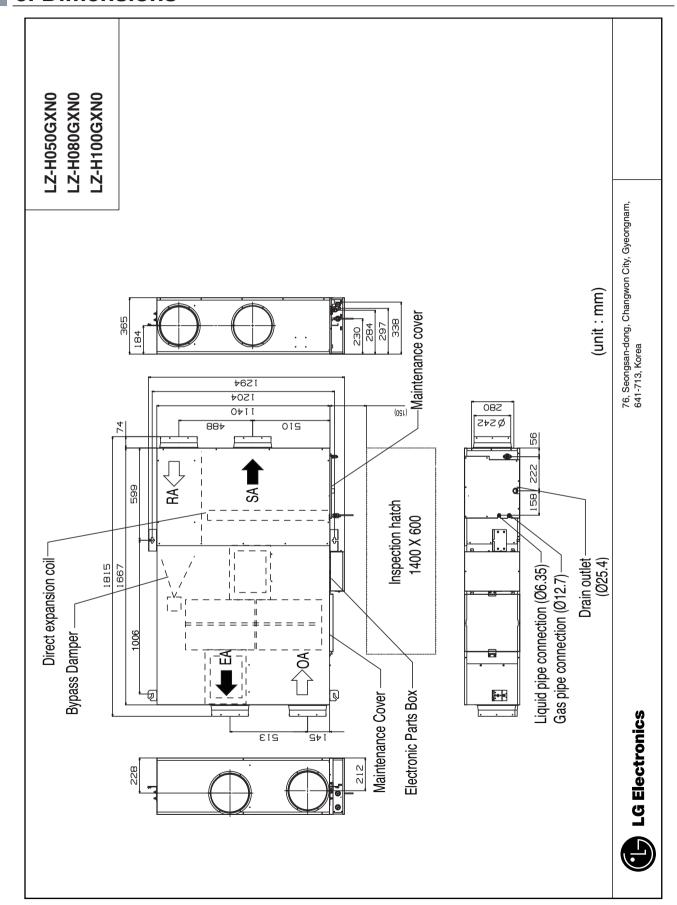
Also, if the supply water is hard water, use a water softener because of short life.

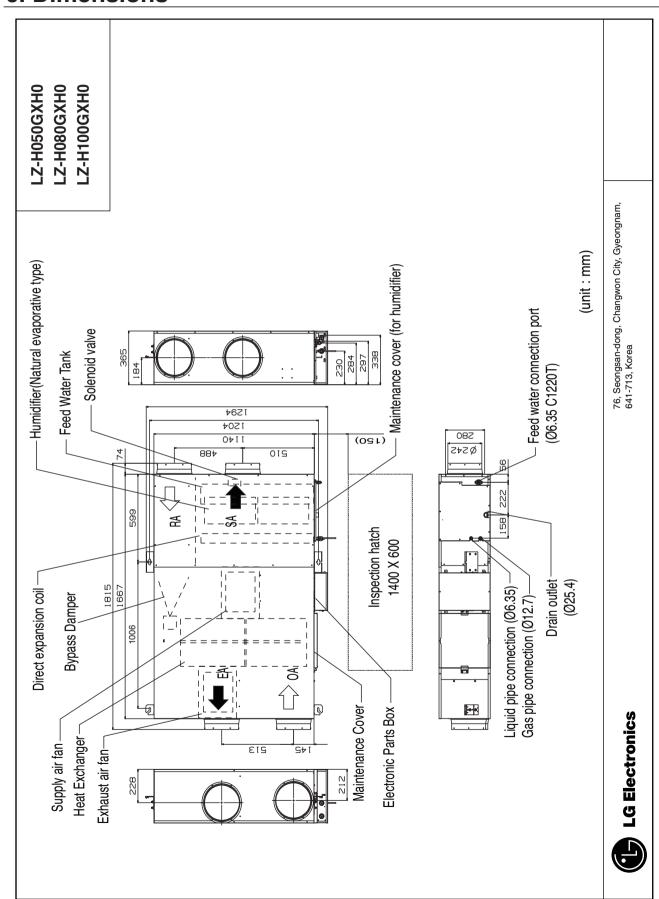
Life of humidifying element is about 3 years (4,000 hours), under the supply water conditions of hardness: 150 mg/l. (Life of humidifying element is about 1 year (1,500 hours) under the supply water conditions of hardness: 400 mg/l.)

Annual operating hours: 10 hours / day x 26 days / month x 5 month = 1,300 hours

- 2. Maintain the supply water temperature at $5 \sim 50^{\circ}$ C and its pressure at $20 \sim 490$ kPa ($0.2 \sim 5.0$ kg/cm²). If the water pressure is above 490 kPa (5.0 kg/cm²), add pressure reducing valve in between the kit and the supply water shut off valve.
- 3. The supply water line cannot be directly connected with a utility water tap.

 To unavoidably take water from such line, employ a CISTERN (gotten configuration authorization).
- 4. Be sure to provide thermal insulation around the indoor piping as well as the shut off valves.
- 5. In order to prevent harmful bacteria from generating, do maintenance on humidifying unit portion at the beginning and the end of the heating season according to the installation manual.

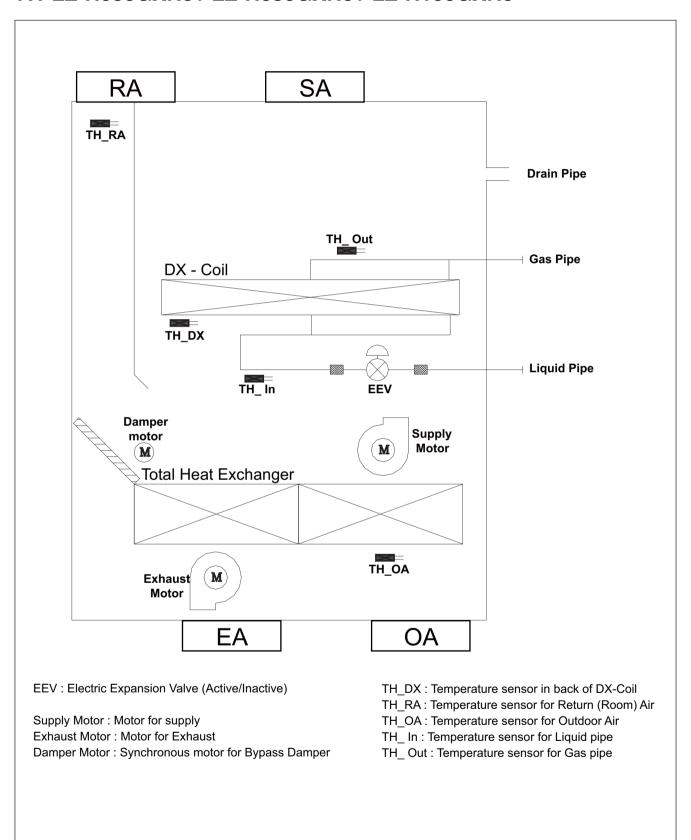






7. Piping Diagrams

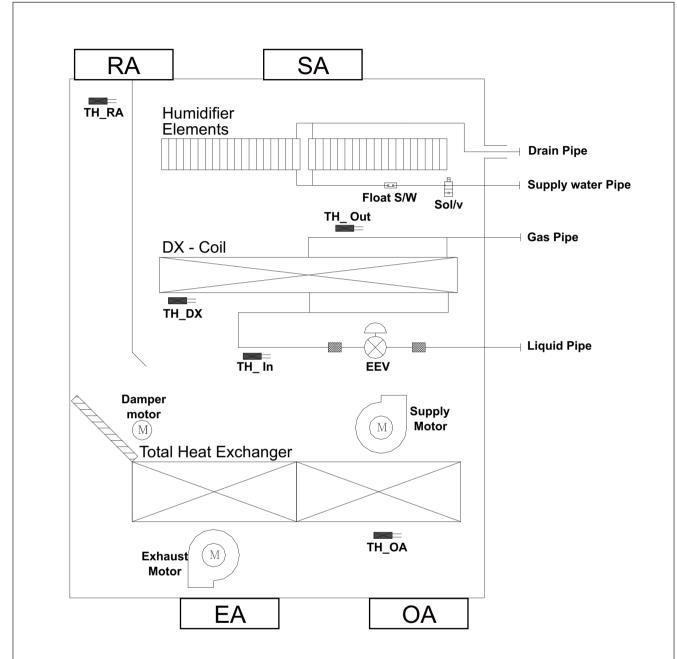
7.1 LZ-H050GXN0 / LZ-H080GXN0 / LZ-H100GXN0





7. Piping Diagrams

7.2 LZ-H050GXH0 / LZ-H080GXH0 / LZ-H100GXH0



Sol/v #1 : Solenoid valve for water supply (Active/Inactive) Float S/W #1 : Float switch for water supply (Open/Short)

EEV : Electric Expansion Valve (Active/Inactive)

Supply Motor: Motor for supply Exhaust Motor: Motor for Exhaust

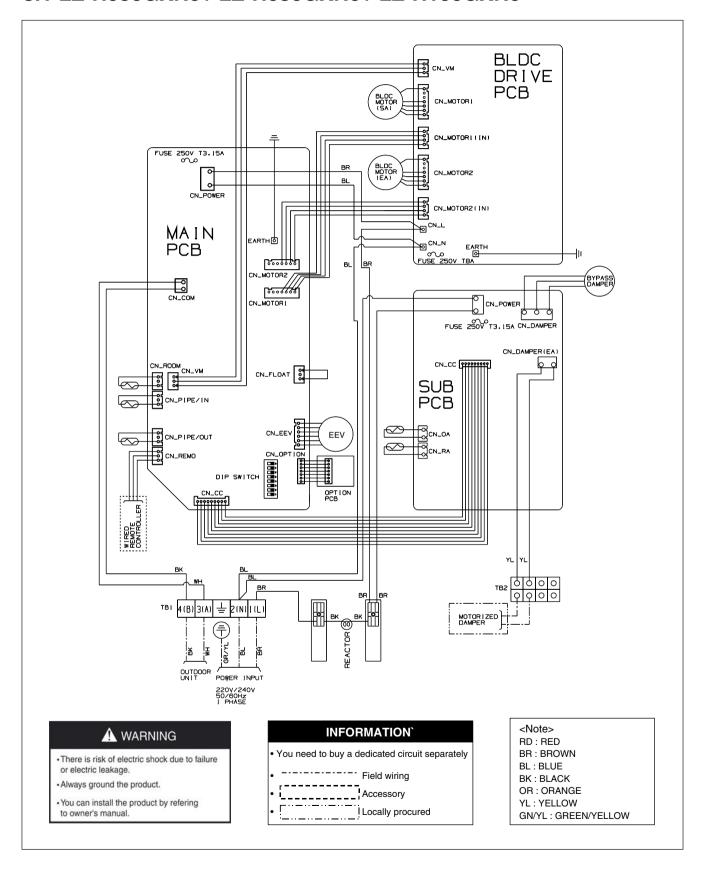
Damper Motor: Synchronous motor for Bypass Damper

TH_DX: Temperature sensor in back of DX-Coil
TH_RA: Temperature sensor for Return (Room) Air
TH_OA: Temperature sensor for Outdoor Air

TH_ In : Temperature sensor for Liquid pipe TH_ Out : Temperature sensor for Gas pipe

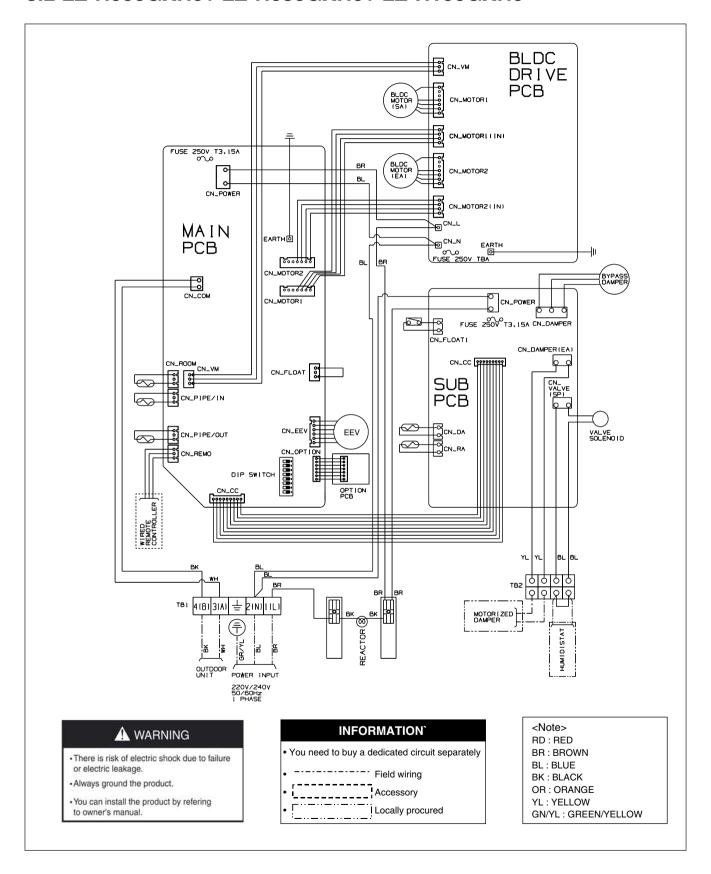
8. Wiring Diagrams

8.1 LZ-H050GXN0 / LZ-H080GXN0 / LZ-H100GXN0



8. Wiring Diagrams

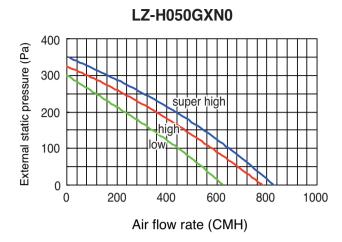
8.2 LZ-H050GXH0 / LZ-H080GXH0 / LZ-H100GXH0

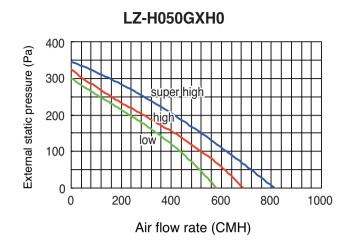


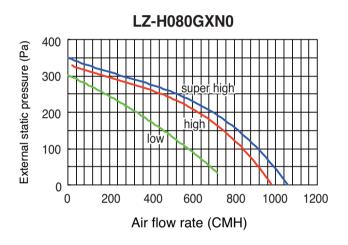
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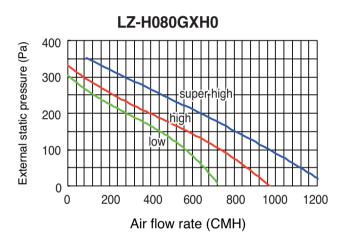
9. Fan Performance

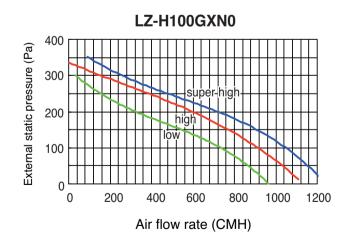
9.1 Fan Performance

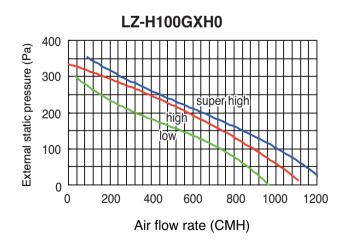










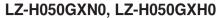


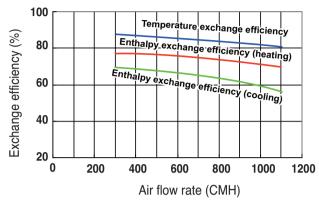
Note

- 1. Operating conditions:
 - Power source: Single phase 50Hz 230V
 - · Ventilation mode: Total heat exchange

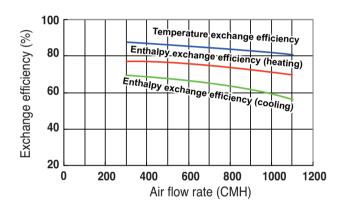
9. Fan Performance

9.2 The correction ratio of exchange efficiency

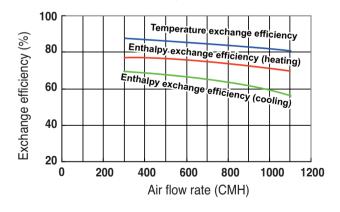




LZ-H080GXN0, LZ-H080GXH0



LZ-H100GXN0, LZ-H100GXH0



Note

- 1. Heat exchanger individual test.
- 2. Test condition
 - Winter : Indoor (DB 20°C, WB 14°C), Outdoor (DB 5°C, WB 2°C)
 - Summer: Indoor (DB 27°C,WB 20°C), Outdoor (DB 35°C,WB 29°C)



10. Capacity Tables

10.1 Cooling

	Indoor	0.44						Coil	inlet ai	r temp.	(°C)					
Model	Unit	Outdoor	14	WB	16	WB	18	WB	19	WB	20	WB	22	WB	24	WB
Model	Capacity	Temp. (°C)DB	20	DB	23	DB	26	DB	27	DB	28	DB	30	DB	32	DB
	Index	(0)00	TC	SHC	TC	SHC	TC	SHC	TC	SHC	TC	SHC	TC	SHC	TC	SHC
		10	2.6	2.1	3.0	2.4	3.4	2.6	3.7	2.6	3.9	2.6	4.4	2.8	4.5	2.8
		12	2.6	2.1	3.0	2.4	3.4	2.6	3.7	2.6	3.9	2.6	4.4	2.8	4.5	2.8
		14	2.6	2.1	3.0	2.4	3.4	2.6	3.7	2.6	3.9	2.6	4.4	2.8	4.4	2.8
		16	2.6	2.1	3.0	2.3	3.4	2.6	3.7	2.6	3.9	2.6	4.4	2.8	4.4	2.8
		18	2.6	2.1	3.0	2.3	3.4	2.6	3.7	2.6	3.9	2.6	4.4	2.8	4.4	2.8
		20	2.6	2.1	3.0	2.3	3.4	2.6	3.7	2.6	3.9	2.6	4.4	2.8	4.4	2.8
		21	2.6	2.1	3.0	2.3	3.4	2.6	3.7	2.6	3.9	2.6	4.4	2.8	4.4	2.8
LZ-H050GX*0	3.6	23	2.6	2.1	3.0	2.3	3.4	2.6	3.7	2.6	3.9	2.6	4.4	2.8	4.4	2.8
		25	2.6	2.1	3.0	2.3	3.4	2.6	3.7	2.6	3.9	2.6	4.4	2.8	4.4	2.8
		27	2.6	2.1	3.0	2.3	3.4	2.6	3.7	2.6	3.9	2.6	4.3	2.8	4.4	2.8
		29	2.6	2.1	3.0	2.3	3.4	2.6	3.7	2.6	3.9	2.6	4.2	2.6	4.4	2.8
		31	2.6	2.1	3.0	2.3	3.4	2.6	3.7	2.6	3.9	2.6	4.2	2.6	4.4	2.8
		33	-	-	3.0	2.3	3.4	2.6	3.7	2.6	3.9	2.6	4.1	2.6	4.4	2.8
		35	-	-	3.0	2.3	3.4	2.7	3.7	2.7	3.8	2.7	4.1	2.7	4.3	2.7
		37	-	-	3.0	2.3	3.4	2.6	3.7	2.6	3.8	2.6	4.0	2.5	4.2	2.6
		39	-	-	3.0	2.3	3.4	2.6	3.7	2.6	3.7	2.6	3.9	2.5	4.2	2.6
		10	4.0	3.4	4.5	3.7	5.1	4.1	5.6	4.1	5.9	4.3	6.6	4.3	6.8	4.3
		12	4.0	3.4	4.5	3.7	5.1	4.1	5.6	4.1	5.9	4.3	6.6	4.3	6.8	4.3
		14	4.0	3.4	4.5	3.7	5.1	4.1	5.6	4.1	5.9	4.3	6.6	4.3	6.8	4.3
		16	4.0	3.4	4.5	3.7	5.1	4.1	5.6	4.1	5.9	4.3	6.6	4.3	6.8	4.3
		18	4.0	3.4	4.5	3.7	5.1	4.1	5.6	4.1	5.9	4.3	6.6	4.3	6.6	4.1
		20	4.0	3.4	4.5	3.7	5.1	4.1	5.6	4.1	5.9	4.3	6.6	4.3	6.6	4.1
		21	4.0	3.4	4.5	3.7	5.1	4.1	5.6	4.1	5.9	4.3	6.6	4.3	6.6	4.1
LZ-H080GX*0	5.6	23	4.0	3.4	4.5	3.7	5.1	4.1	5.6	4.1	5.9	4.3	6.6	4.3	6.6	4.1
		25	4.0	3.4	4.5	3.7	5.1	4.1	5.6	4.1	5.9	4.3	6.6	4.3	6.6	4.1
		27	4.0	3.4	4.5	3.7	5.1	4.1	5.6	4.1	5.9	4.3	6.5	4.3	6.6	4.1
		29	4.0	3.4	4.5	3.7	5.1	4.1	5.6	4.1	5.9	4.3	6.4	4.2	6.6	4.1
		31	4.0	3.4	4.5	3.7	5.1	4.1	5.6	4.1	5.9	4.3	6.3	4.2	6.6	4.1
		33 35	-	-	4.5	3.7	5.1	4.1	5.6	4.1	5.9	4.3	6.2	4.1	6.6	4.1
		37	-	-	4.5	3.7	5.1	4.1	5.6	4.2	5.8	4.2	6.1	4.1	6.5	4.1
		39	-	-	4.5	3.7	5.1	4.1	5.6	4.1	5.7	4.2	6.0	4.0	6.4	4.0
		10	4.7	4.0	4.5	3.7	5.1	4.1	5.6	4.1	5.6 7.0	4.2	5.9	4.0	6.3	4.0
		12		4.0	5.3	4.4	6.0	4.8	6.6	4.8		5.1	7.8	5.1	7.9	5.0
		14	4.7 4.7	4.0	5.3 5.3	4.4	6.0	4.8 4.8	6.6	4.8 4.8	7.0	5.1 5.1	7.8 7.8	5.1 5.1	7.9	5.0
		16	4.7	4.0	5.3	4.4	6.0	4.8	6.6	4.8	7.0	5.1	7.8	5.1	7.9	5.0
		18	4.7	4.0	5.3	4.4	6.0	4.8	6.6	4.8	7.0	5.1	7.8	5.1	7.9	5.0
		20														
		21	4.8 4.8	3.9 3.9	5.3 5.3	4.4	6.0	4.8	6.6	4.8	7.0	5.1 5.1	7.8 7.8	5.1 5.1	7.9	5.0
		23	4.8	3.9	5.3	4.4	6.0	4.8	6.6	4.8	7.0	5.1	7.8	5.1	7.8	4.8
LZ-H100GX*0 7.1	7.1	25	4.8	3.9	5.3	4.4	6.0	4.8	6.6	4.8	7.0	5.1	7.8	5.1	7.8	4.8
		27	4.8	3.9	5.3	4.4	6.0	4.8	6.6	4.8	7.0	5.1	7.7	5.1	7.8	4.8
		29	4.8	3.9	5.3	4.4	6.0	4.8	6.6	4.8	7.0	5.1	7.6	5.0	7.8	4.8
		31	4.8	3.9	5.3	4.3	6.0	4.8	6.6	4.8	7.0	5.1	7.4	5.0	7.8	4.8
		33	4.0	-	5.3	4.3	6.0	4.8	6.6	4.8	7.0	5.1	7.4	4.8	7.8	4.8
		35	-	-	5.3	4.3	6.1	4.8	6.6	4.0	6.9	4.9	7.2	4.0	7.7	4.8
		37	-		5.3	4.3	6.0	4.8	6.6	4.8	6.7	5.0	7.1	4.7	7.7	4.7
		39	-	-	5.3	4.3	6.0	4.8	6.6	4.8	6.6	5.0	7.1	4.7	7.4	4.7
		09	-	-	່ ວ.ວ	4.3	0.0	4.0	0.0	4.0	0.0	0.0	7.0	4./	1.4	4./

TC: Total Capacity (kW)

SHC: Sensible Heat Capacity (kW)
Note: Cooling capacity is based on the following conditions.

Fan is based on High and Super-High. : Bypass ventilation mode condition



10. Capacity Tables

10.2 Heating

Model	Indoor Unit	Outdoor 1	emp. (°C)			Coil inlet ai	r temp. (°C)		
Model	Capacity Index	DB	WB	16	18	20	21	22	24
	-14.7	-15.0	2.9	2.9	3.2	3.1	3.2	-	
		-12.6	-13.0	3.0	3.0	3.2	3.3	3.5	-
		-10.5	-11.0	3.1	3.1	3.3	3.5	3.5	3.5
		-9.5	-10.0	3.3	3.1	3.6	3.5	3.6	3.6
		-8.5	-9.1	3.3	3.3	3.7	3.6	3.8	3.8
		-7.0	-7.6	3.4	3.5	3.8	3.7	3.9	3.8
		-5.0	-5.6	3.5	3.5	4.0	3.8	4.0	4.0
LZ-H050GX*0	3.6	-3.0	-3.7	3.6	3.6	4.0	4.0	4.2	4.2
		0.0	-0.7	3.9	3.9	4.1	4.1	4.2	4.2
		3.0	2.2	4.0	4.0	4.2	4.1	4.2	4.2
		5.0	4.1	4.3	4.2	4.2	4.1	4.2	4.2
		7.0	6.0	4.5	4.3	4.2	4.1	4.2	4.2
		9.0	7.9	4.6	4.3	4.2	4.1	4.2	4.0
		11.0	9.8	4.7	4.3	4.2	4.1	4.2	4.0
		13.0	9.8	4.7	4.3	4.2	4.1	4.2	3.8
		15.0	13.7	4.7	4.3	4.2	4.1	4.2	3.8
		-14.7	-15.0	4.2	4.2	4.8	4.9	5.4	-
		-12.6	-13.0	4.4	4.4	5.0	5.3	5.6	_
		-10.5	-11.0	4.5	4.5	5.0	5.3	5.6	5.6
		-9.5	-10.0	4.7	4.5	5.0	5.3	5.6	5.6
		-8.5	-9.1	4.7	4.7	5.2	5.6	5.9	5.6
	-7.0	-7.6	4.9	5.0	5.2	5.6	5.9	5.6	
		-5.0	-5.6	5.1	5.1	5.2	5.6	5.9	5.7
LZ-H080GX*0 5.6	5.6	-3.0	-3.7	5.3	5.3	5.8	5.8	5.9	5.7
LL HOOGAN O	0.0	0.0	-0.7	5.7	5.7	5.9	5.9	5.9	5.7
		3.0	2.2	5.8	5.8	6.1	5.9	6.1	5.7
		5.0	4.1	6.3	6.0	6.1	5.9	6.1	5.7
		7.0	6.0	6.5	6.3	6.1	5.9	6.1	5.7
		9.0	7.9	6.7	6.3	6.1	5.9	6.1	5.7
		11.0	9.8	6.8	6.3	6.1	5.9	6.1	5.8
		13.0	9.8	6.9	6.3	6.1	5.9	6.1	5.9
		15.0	13.7	6.9	6.3	6.1	5.9	6.1	5.9
		-14.7	-15.0	5.1	5.1	5.9	5.9	6.2	-
		-12.6	-13.0	5.3	5.3	6.1	6.1	6.4	-
		-10.5	-11.0	5.5	5.5	6.3	6.3	6.6	6.4
		-9.5	-10.0	5.7	5.5	6.3	6.3	6.8	6.6
		-8.5	-9.1	5.7	5.7	6.5	6.5	6.8	6.6
		-7.0	-7.6	6.0	6.1	6.8	6.5	6.8	6.6
		-5.0	-5.6	6.2	6.2	6.8	6.8	7.1	6.9
LZ-H100GX*0	7.1	-3.0	-3.7	6.4	6.4	7.0	7.0	7.1	6.9
		0.0	-0.7	6.9	6.9	7.0	7.2	7.1	7.0
		3.0	2.2	7.1	7.1	7.4	7.2	7.1	7.0
		5.0	4.1	7.7	7.1	7.4	7.2	7.3	7.0
		7.0	6.0	7.7	7.6	7.4	7.2	7.4	7.0
		9.0	7.9	8.1	7.7	7.4	7.2	7.4	7.0
		11.0	9.8	8.3	7.7	7.4	7.2	7.3	7.0
		13.0	9.8	8.3	7.7	7.4	7.2	7.3	7.0
		15.0	13.7	8.3	7.7	7.4	7.2	7.3	7.1
		15.0	13.7	0.3	1.1	1.4	1.2	1.3	1.1

TC: Total Capacity (kW)

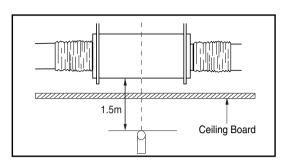
SHC: Sensible Heat Capacity (kW)

Note: Heating capacity is based on the following conditions.

Fan is based on High and Super-High.

11. Sound Level

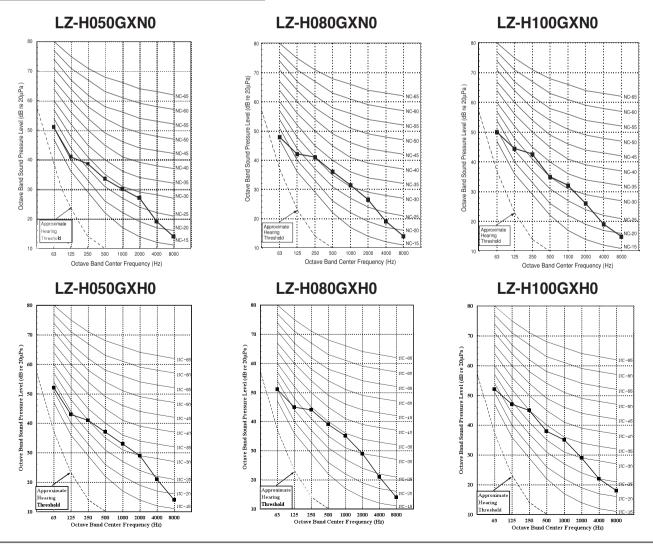
11.1 Overall Sound Level



Model	Sound Levels [dB(A)]				
IVIOGEI	SH	Н	L		
LZ-H050GXN0	39	37	35		
LZ-H080GXN0	41	38	36		
LZ-H100GXN0	41	39	36		
LZ-H050GXH0	38	36	33		
LZ-H080GXH0	39	37	34		
LZ-H100GXH0	40	38	35		

<u>Note</u>

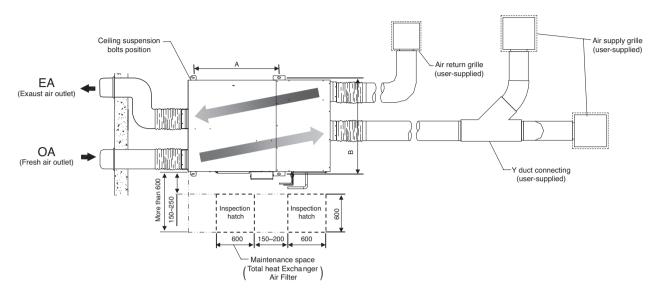
- 1. Operating conditions:
 - Power source: Single phase 50Hz 230V
 - Ventilation mode: Total heat exchange
- 2. Measuring place:
 - Operation noise is measured in an anechoic chamber.
 - The operation noise level becomes greater than this value depending on the operation conditions, reflected sound, and peripheral noise.
 - · Operation noise differs with operation and ambient conditions.
 - S-H: Super-high, H: high, L: low
- 3. Operation noise differs with operation and ambient conditions.

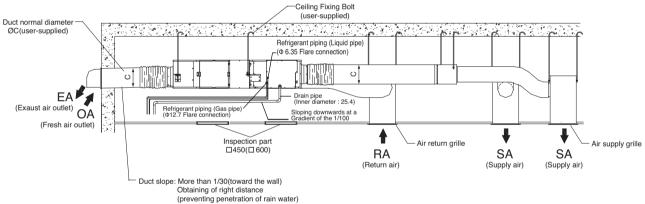




12. Standard Drawing of Installation

12.1 LZ-H050GXN0 / LZ-H080GXN0 / LZ-H100GXN0





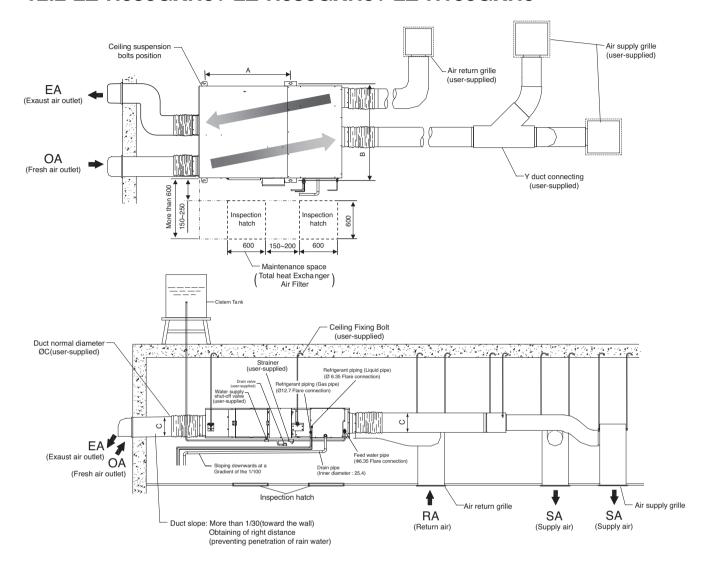
[Unit: mm]

Model	А	В	С
LZ-H050GXN0 LZ-H080GXN0 LZ-H100GXN0	1006	1204	250



12. Standard Drawing of Installation

12.2 LZ-H050GXH0 / LZ-H080GXH0 / LZ-H100GXH0

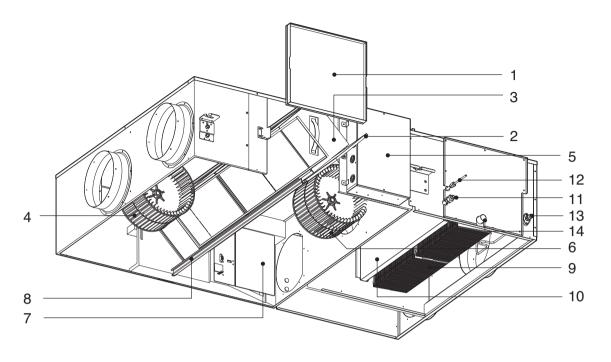


[Unit: mm]

Model	Α	В	С
LZ-H050GXH0 LZ-H080GXH0 LZ-H100GXH0	1006	1204	250



13.1 Introduction



1. Maintenance cover

2. Air Filter

Prevents clogging of the Total heat exchanger due to dust.

3. Total Heat Exchanger

Exchanges temperature and moisture between supply air and exhaust air.

4. Blower for Exhaust Air

A blower for draining polluted air outside.

5. Electronic Parts Box (Control box)

6. Blower for Supply Air

A blower for induction outside air.

7. Bypass Damper

Converts the ventilation via Total heat exchange to the normal ventilation.

8. Holder for Total Heat ExchangerUsed for installation guide of the Total heat

Used for installation guide of the Total heat exchanger.

9. Humidifier Element

- 10. Direct expansion coil (DX Coil)
- 11. Gas pipe connection (Ø12.7)
- 12. Liquid pipe connection (Ø6.35)
- 13. Feed water connection port (Ø6.35)
- 14. Drain outlet (Ø25.4)



13.2 Prior to Operation

13.2.1 Preparing for operation

- 1. Contact an installation specialist for installation.
- 2. Plug in the power plug properly.
- 3. Use a dedicated circuit.
- 4. Do not use an extension cord.
- 5. Do not start/stop operation by plugging/unplugging the power cord.
- 6. If the cord/plug is damaged, replace it with only an authorized replacement part.

13.2.2 Usage

- 1. Being exposed to direct airflow for an extended period of time could be hazardous to your health. Do not expose occupants, pets, or plants to direct airflow for extended periods of time.
- 2. Due to the possibility of oxygen deficiency, ventilate the room when used together with stoves or other heating devices.
- 3. Do not use this ventilator for non-specified special purposes (e.g. preserving precision devices, food, pets, plants, and art objects). Such usage could damage the items.
- 4. This unit cannot control room temperature.

 If this is needed, do not install the ventilation unit alone, but rather install another indoor unit.

13.2.3 Cleaning and maintenance

- 1. Do not touch the metal parts of the unit when removing the filter. Injuries can occur when handling sharp metal edges.
- 2. Do not use water to clean inside the ventilator. Exposure to water can destroy the insulation, leading to possible electric shock.
- 3. When cleaning the unit, first make sure that the power and breaker are turned off. The fan rotates at a very high speed during operation. There is a possibility of injury if the unit's power is accidentally triggered on while cleaning inner parts of the unit.

13.2.4 Service

For repair and maintenance, contact your authorized service dealer.

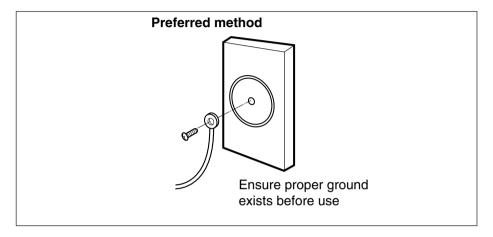


13.3 Electrical Safety



WARNING: This appliance must be properly grounded.

To minimize the risk of electric shock, you must always plug into a grounded outlet.





WARNING: Do not cut or remove the grounding prong from the power wire.



WARNING: Attaching the adapter ground terminal to the wall receptacle cover screw does not ground the appliance unless the cover screw is metal and not insulated, and the wall receptacle is grounded through the house wiring.



WARNING: If you have any doubt whether the ventilator is properly grounded, have the wall receptacle and circuit checked by a qualified electrician.

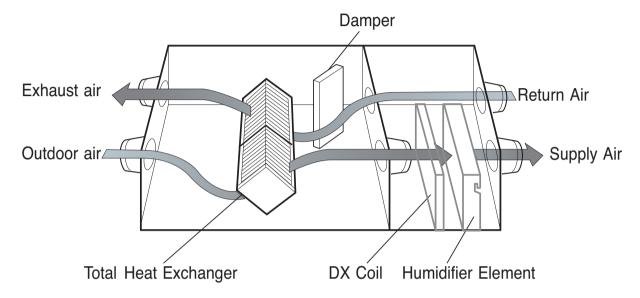


13.4 Characteristics

13.4.1 Ventilation via Total Heat Exchanger

Exhausts indoor air via the Total Heat Exchanger outdoor.

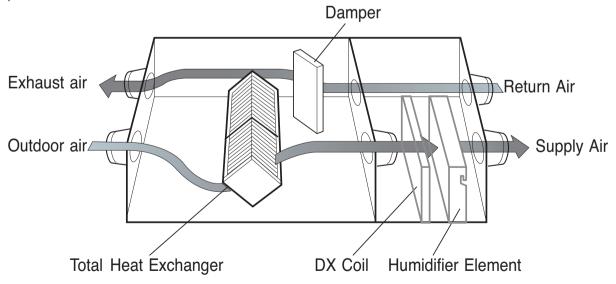
• The outdoor air heat exchanged is supplied to indoor. Operate the ventilator in the Ventilation via Total heat exchanger in summer/winter when cool/heat operation is done.



13.4.2 Normal Ventilation

Exhausts the polluted indoor-air directly without via the Total Heat Exchanger.

• Operate the ventilator in the Normal Ventilation in spring/autumn when the Total heat exchanger is not required.



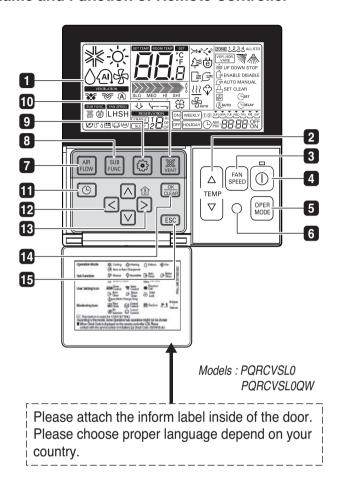


CAUTION: In case of high outdoor pollution degree like yellow sand please pause the ventilator.



13.5 Operating Instructions (Accessory)

Name and Function of Remote Controller

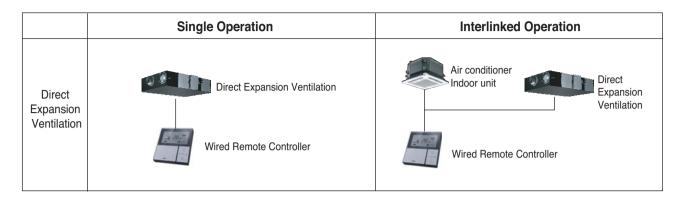


- OPERATION INDICATION **SCREEN**
- 2 SET TEMPERATURE BUTTON
- **3** FAN SPEED BUTTON
- 4 ON/OFF BUTTON
- **5** OPERATION MODE SELECTION BUTTON
- 6 WIRELESS REMOTE(*) **CONTROLLER RECEIVER**
 - Some products don't receive the wireless signals.
- **7** AIR FLOW BUTTON(*)
- **8** SUBFUNCTION BUTTON
- 9 FUNCTION SETTING BUTTON
- 10 VENTILATION BUTTON
- **11** RESERVATION
- 12 UP, DOWN, LEFT, RIGHT BUTTON
- 13 ROOM TEMPERATURE BUTTON(*)
- **14** SETTING/CANCEL BUTTON
- **1** EXIT BUTTON
- * Some functions may not be operated and displayed depending on the product type. Refer to remote controller in order to know detail functions.
- * (*): Functions for air conditioner.



13.5.1 Ventilation operating scene and ventilation operating method

This unit's remote controller can be installed with two types; Single Operation & Interlinked Operation

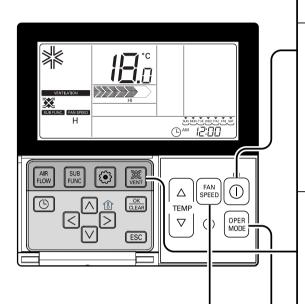


* Connecting wires is the same as air conditioner user manual. (Refer to page about Group control)



13.5.2 Single operation control

Pressing It performs ventilation operation with cooling or heating at the same time using the heat exchanger inside the direct expansion type ventilation product.



Direct expansion type ventilation single operation

button on the remote controller. It displays as the figure right side in the direct expansion type ventilation single operation.





Pressing button will change the ventilation mode.



Pressing the button converts from 'Heat exchange → Normal → Automatic'.

	-	
Ventilation mode	Remote Controller Display	Contents
Heat exchange	שנ	Mode that supply/exhaust air via Total heat exchanger. Appropriate for use in summer/winter when temperature difference between indoor/outdoor air is severe.
Normal	בם	Mode that exhaust the air without the Total heat exchange method. Appropriate for use in spring/autumn or in case of the high indoor pollution degree.
Automatic	ЯЦ	Automatically operates in the optimum ventilation mode by measuring the indoor/outdoor air temperature of the ventilation system. * Searches the optimum status by operation mode or setting temperature of ventilator as well as by indoor/outdoor temperature of the ventilation system if linked to Multi-V system.(Only for some models)

- ★ The 88 segment display above is only displayed when it is in direct expansion type ventilation single operation and the air conditioner is stopped.
- Pressing (MODE) button will change operation mode.



- Pressing the button will convert from 'Cooling → Heating → Automatic → Stop'.
- Pressing (speed) button in ventilation mode changes the strength of wind.

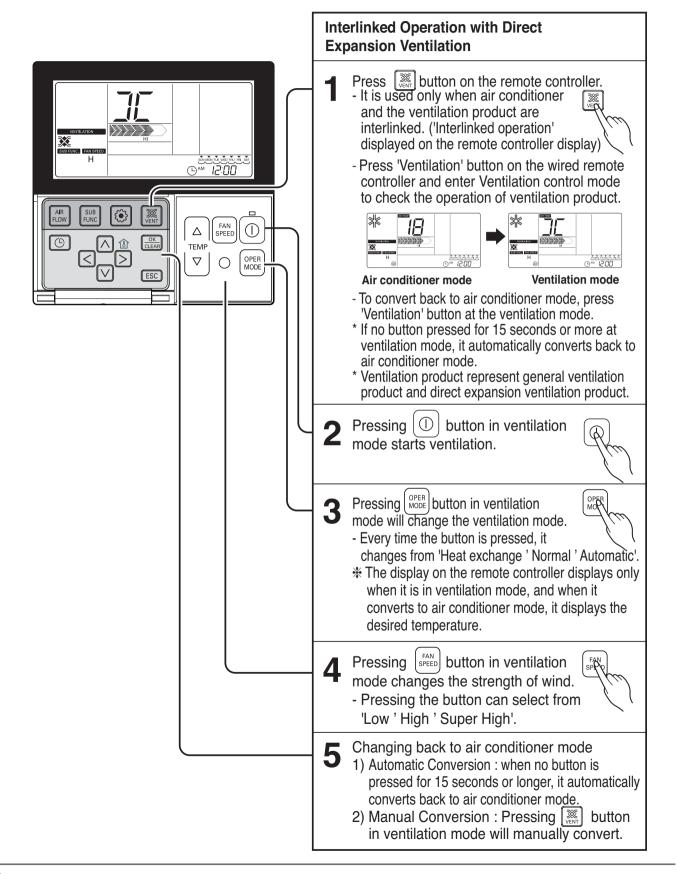


- Pressing the button can select from 'Low → High → Super High'.
- * Cooling/heating operation selection and the desired temperature can be adjusted in direct expansion type ventilation single operation.
- * Refer to the basic operation temperature adjustment for changing desired temperature.



13.5.3 Interlinked operation control

It can only be used when the air conditioner is interlinked with direct expansion ventilation product.

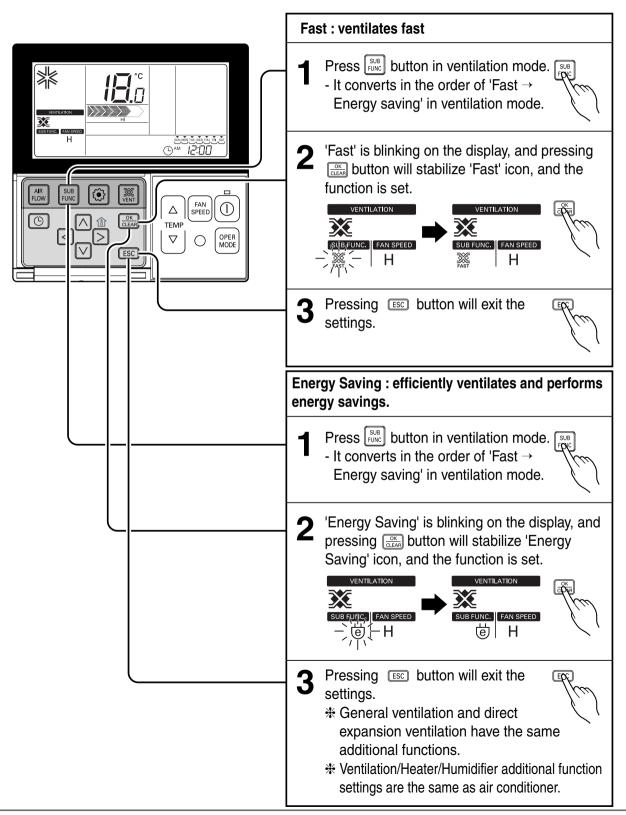




13.6 Additional Function

13.6.1 Fast/Energy saving ventilation mode

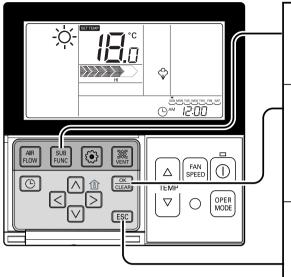
It is a function to operate ventilation function more efficiently through the ventilation additional functions, fast / energy saving settings.





13.6.2 Humidification operating mode

Only products with humidifying function can use this.



Repeatedly pressing SUB FUNC button until 🍄 icon flash.



Turn on/off HUMIDIFIER by pressing ok button (The con will be displayed in case of SETTING option and disappear in reverse case .)



Press Esc button to exit.



* After setup, it automatically gets out of setup mode if there is no button input for 25 seconds.



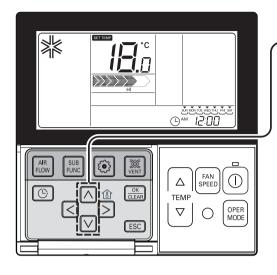
★ When exiting without pressing set button, the manipulated value is not

NOTICE

- Humidification function might not be operated at the partial product.
- · When you choose heating operating mode, humidity mode is automatically selected.
- In case of interlinked operating, control Humidification operating mode refer to above chart on ventilation mode, though pushing the button.



13.6.3 Temperature setting/Room Temperature check



Temperature Setting

- We can simply adjust the desired temperature.
 - Press the buttons to adjust the desired temperature.
 - : Increase 1°C or 2°F per one time pressing
 - Decrease 1°C or 2°F per one time pressing
 - Room temp: not display in single operation.
 - Set temp: Indicate the temperature that user want to set.
 - ☼ Depend on what kind of controller, the desired temperature can be adjusted at 0.5°C or 1°F.

Cooling operation:

- The cooling mode doesn't work if desired temperature is higher than room temperature Please lower the set temperature.

Heating operation:

- The heating mode doesn't work if set temperature is lower than room temperature Please increase the set temperature.

- For air-cooling drive, from 18°C to 30°C, and for heating drive, from 16°C to 30°C, you can select desired temperature.
- 5°C is proper for the difference between room and outside temperature.
- Ventilation unit can't make room temperature reach to the set temperature because the air is supplied from outdoor.
- This unit cannot control room temperature. If this is needed, do not install the ventilation unit alone, but rather install another indoor unit.



13.7 Maintenance and Service

13.7.1 Handling and Cleaning

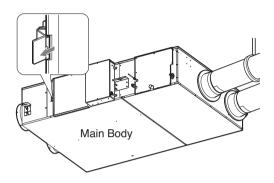
To prevent function of the ventilator deteriorating, clean dust adhered to the air filter and total heat exchanger reqularly.

Method to take each part out(Air filter, Total heat exchanger)

1. Remove the maintenance cover.

Put the hands inside of the ceiling from the maintenance cover, and pull the maintenance cover up.

(Looser the hinge and detach the maintenance

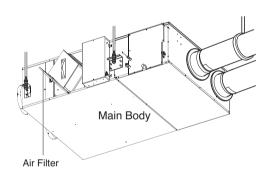


2. Take the air filter out.

Take the air filter with each contained to the left/right downside of the Total heat exchanger.



CAUTION: Take care to ensure that you could not damage when taking the air filter out since there is a sharp part on it.



3. Take the Total heat exchanger out.

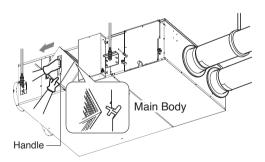
Catch the handle and then take the Total heat exchanger (2EA) out from the main body.



WARNING: Turn the breaker off when cleaning the product.



CAUTION: Gloves should be worn when doing the maintenance work.



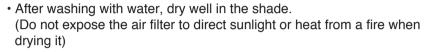


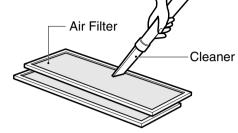
13.7.2 Method to Clean and Replace Each Part

1. Cleaning of Air Filter

Clean once every 6 months.

- Clean dirt from the air filter using a vacuum cleaner or wash with water.
- (If dirt is conspicuous, wash with a neutral detergent in lukewarm water)



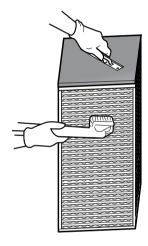


· If the air filter is damaged, purchase it from the service center or professional agent.

2. Cleaning of Total Heat Exchanger

Suck dusts adhered to the surface of the Total heat exchanger with a cleaner.

- · Use the cleaner that attached to brush at its nozzle, and use a soft brush.
- Do not use a hard nozzle on the cleaner. (Otherwise, surface of the Total heat exchanger may be damaged.)
- · Never wash the Total heat exchanger with water.
- Replacement expenses are for a consideration after 2 years from the purchasing date.
- Expenses are for a consideration when you will contact the service center even within 2 years from the purchasing date.
- For service, always contact the dealer or an Authorized Service Center.









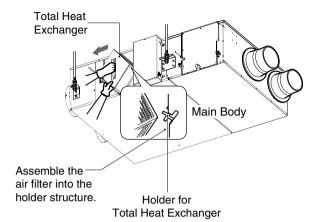
Total Heat Exchnger



13.7.3 Assembly and Check after Maintenance

1. Assembly of Total heat exchanger

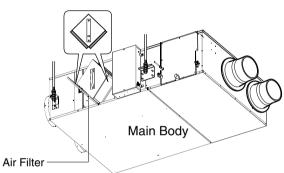
Securely put the corner parts (4 or 6 parts) of the Total heat exchanger into the holder for assembly and slide them into the inside of the main body.



2. Assembly of air filter

Assemble the air filter into the holder structure of the Total heat exchanger.

- Take care to ensure that surface of the Total heat exchanger could not be damaged.
- · Dusts adhered to the Total heat exchanger may cause deterioration of Air volume.



3. Assembly of maintenance cover

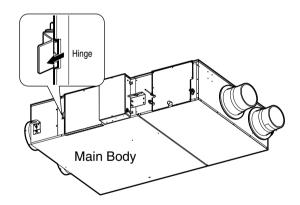
Fix the cover to the right hinge and fix it to the left side. (A nameplate is adhered toward the reading direction).



WARNING: Turn the breaker off when cleaning the product.



CAUTION: Gloves should be worn when doing the maintenance work.





13.7.4 Replacement of the Humidifier

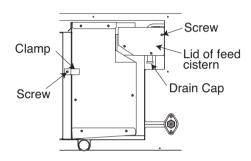
1. Remove the maintenance cover.

Loosen the screw (8EA) and detach the maintenance cover.



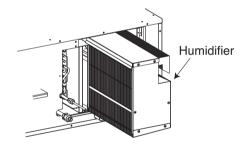
2. Prepare to replace the Humidifier.

- Uncork the Drain Cap to drain the remaining water in the feed cistern.
- · Loosen the screw (3EA) and detach the lid of feed cistern.
- · Loosen the screw (1EA) and Detach the clamp.



3. Pull out the Humidifier (2EA)

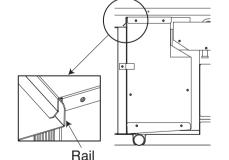
- · Uncork the Drain Cap to drain the remaining water in the feed cistern.
- · Loosen the screw (3EA) and detach the lid of feed cistern.
- Loosen the screw (1EA) and Detach the clamp.



4. Insert the new Humidifier (2EA)

Confirm that the edge of top panel of humidifier element has been hooked securely on the rail.

And assemble the clamp, rid of cistern and drain cap.





WARNING: Turn the breaker off when cleaning the product.



CAUTION: Gloves should be worn when doing the maintenance work.



13.8 Humidifier Maintenance

13.8.1 Inspection and Maintenance of the Humidifier

- · Have your dealer do the following inspections in order to get the longest use.
- In order to prevent harmful bacteria from generating, ask your dealer to do maintenance on humidifying unit portion at the beginning or the end of the heating season.

Inspected part	Content of maintenance	Problems if maintenance is not		
	Items to be inspected	Solution	carried out	
Feed water	Check for operation of float switch	Clean if it does not work properly due to build-up.	Insufficient humidifying. Overflowed feed water tank.	
tank	Check for dirt	Clean if very dirty.	Weak fan strength. Reduced humidifying capacity.	
Solenoid Check for shutting and opening. Check in a similar fashion when checking the float switch operation.		Replace if it doesn't work.	Insufficient humidifying. Overflowed feed water tank. (Increased tap water consumption.)	

13.8.2 Replacing the Humidifier element

- 1. The humidifier element should in general be replaced once every three years when supply water is soft water, but outside factors (water quality, operating times) may shorten its productive life.
- 2. Contact your dealer if you have any questions.

NOTICE

This note is only applied to model that there is humidity function.

When humidifying fails, the remote controller does not display any error code.

(just twinkle the icon of Humidification " \(\frac{\psi}{v}\)\" for 30 minutes and disappeared)

Usage under that status will lead to insufficient humidification and increased tap water consumption.

The solenoid valve and float switch should be checked at the beginning of heating season.



13.8.3 Maintenance Cycle

· Recommended maintenance cycle of each part.

Name of Part	Inspection cycle (Cleaning cycle)	Replacement Cycle	
Air filter	0.5 year	3 years	
Total Heat Exchanger	1 year	10 years	
Humidifier Element	1 year	1~3 years	

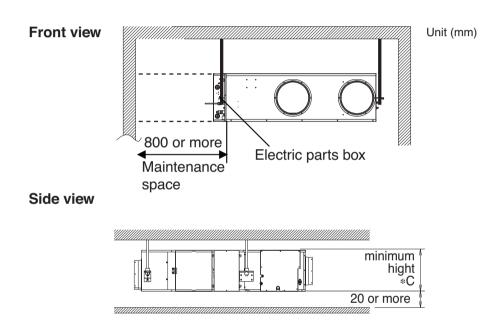
- •This table indicates main parts.
- See the maintenance and inspection contract for details.
- This maintenance cycle indicates recommended lengths of time until the need arises for maintenance work, in order to ensure the product is operational as long as possible.
- Use for appropriate maintenance design (budgeting maintenance and inspection fees, etc.).
- Life of humidifier element is about 3 years (4,000 hours), under the supply water conditions of hardness; 150mg/l.
- · Life of humidifier element is about 1 year (1,500 hours), under the supply water conditions of hardness; 400mg/l.
- Annual operating hours: 10 hours/day x 26 days / month x 5 month = 1,300 hours.
- The cycle is not the same as the warranty period.

Read completely, then follow step by step.

14.1 Selection of the best location

Install the ventilator in the location that satisfies the following conditions.

- The place shall easily bear a load exceeding four times the indoor unit's weight.
- The place shall be able to inspect the unit as the figure.
- The place where the unit shall be leveled.
- The place shall allow easy water drainage.(Suitable dimension "*C" is necessary to get a slope to drain as figure.)
- The place shall easily connect with the outdoor unit.
- The place where the unit is not affected by an electrical noise.
- The place where air circulation in the room will be good .
- There should not be any heat source or steam near the unit.





In case that the unit is installed near the sea, the installation parts may be corroded by salt, The installation parts (and the unit) should be taken appropriate anticorrosion measures.



14.2 Ceiling dimension and hanging bolt location

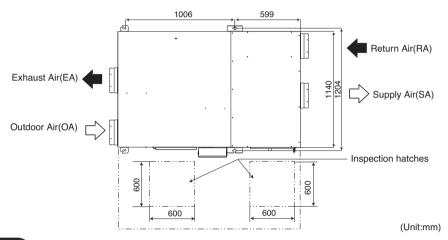
■ Installation of Unit

Install the unit above the ceiling correctly.

CASE 1

POSITION OF SUSPENSION BOLT

• Apply a Flexible duct between the unit and duct to absorb unnecessary vibration.

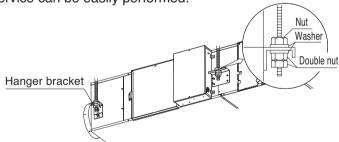


CASE 2

• Install the unit leaning to a drainage hole side as a figure for easy water drainage.

POSITION OF CONSOLE BOLT

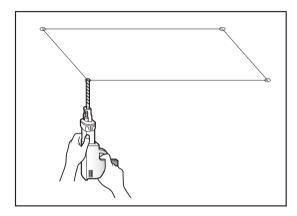
- A place where the unit will be leveled and that can support the weight of the unit.
- A place where the unit can withstand its vibration.
- A place where service can be easily performed.



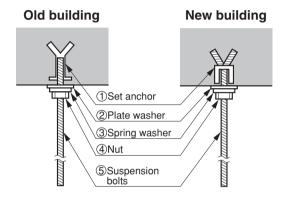
- 1. Avoid installing air conditioner in such circumstances where cutting oil mist or iron powder is in suspension in factories, etc.
- 2. Avoid places where inflammable gas is generated, flows in, is stored or vented.
- 3. Avoid places where sulfurous acid gas or corrosive gas is generated.
- 4. Avoid places near high frequency generators.

14.3 Install the fixing bolts.

- Select and mark the position for fixing bolts.
- Drill the hole for set anchor on the face of ceiling.



- · Insert the set anchor and washer onto the suspension bolts for locking the suspension bolts on the ceiling.
- Mount the suspension bolts to the set anchor firmly.
- · Secure the installation plates onto the suspension bolts (adjust level roughly) using nuts, washers and spring washers.



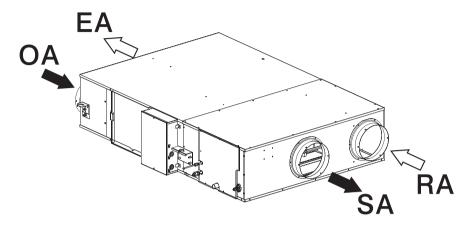


Tighten the nut and bolt to prevent unit falling.



14.4 Method of Installation

- · Attach the hanger bracket to the suspension bolt. Be sure to fix it securely by using nuts and washers (locally procured) from the upper and lower sides of the hanger bracket.
- · Install the unit after checking the indoor (SA/RA) and outdoor (EA/OA) in accordance with the figure duct direction label.

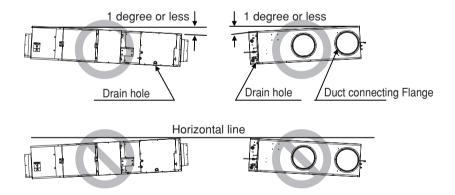


- · Adjust the height of the unit. (Tighten the double nuts securely.)
- · Check the unit is horizontally level.



WARNING

- Install declination of the ventilation unit with DX coil is very important for the drain
- Minimum thickness of the insulation for the connecting pipe shall be 10mm.



· Tighten the upper nut.



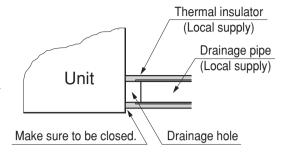
— A CAUTION

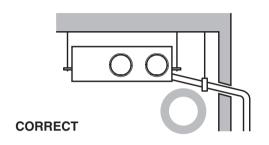
Use a level instrument to make sure that the unit is level and that the tilt (down slope) to the drain piping connection is within 1 degree. (Refer to above figures.) One thing to watch out for in particular is if it is installed so that the slope is not in the Direction of the drain piping, as this might cause leaking.)

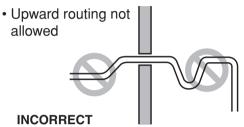


14.5 Drain Piping and Water Supply Work

- · Always lay the drain with downward inclination (1/100 to 1/50). Prevent any upward flow or reverse flow in any part.
- 10mm or thicker formed thermal insulator shall always be provided for the drain pipe.

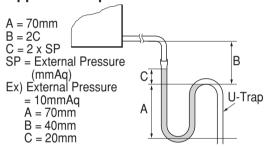




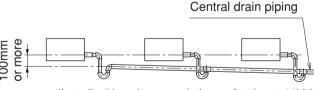


Applied U-Trap Dimension

• Install the P-Trap (or U-Trap) to prevent a water leakage caused by the blocking of intake air filter.



- Keep the drain pipe short and sloping downwards at a gradient of at least 1/100 to prevent air pockets from forming.
- If converging multiple drain pipes, install according to the procedure shown below. (Install a drain trap for each indoor unit.)



(Install with a downward slope of at least 1/100)



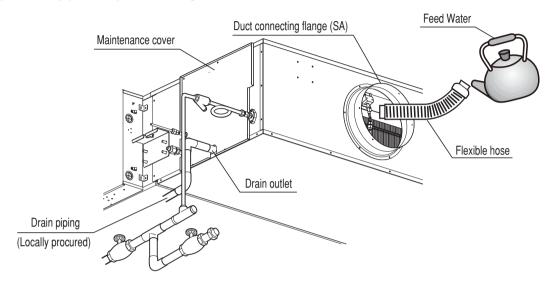
CAUTION

Water accumulating in the drain piping can cause the drain to clog.



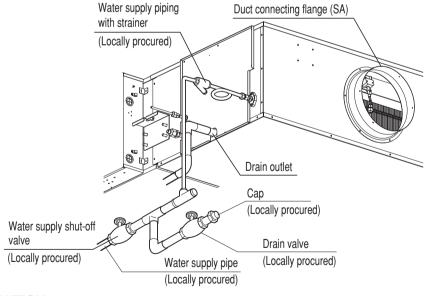
14.5.1 Check the drainage

- Test the drainage by pouring 1000cc of water into the drain pan through the inspection hole by removing the maintenance cover (8 screws) or through the outlet duct joint of supply air to room (SA).
- Make sure that heat insulation work is executed on the Indoor drain piping and Drain outlet to prevent any possibility water leakage due to dew condensation.



14.5.2 Install the water supply piping

· Connect the water supply with strainer, other pipes and valves (locally procured) to the indoor unit as shown in the figure at below.





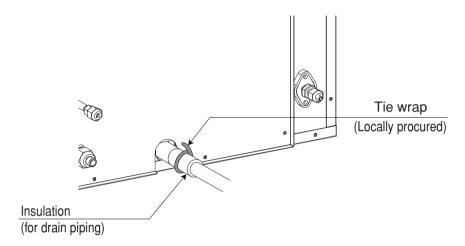
CAUTION

When installing the water supply piping, wash the pipes with tap water so that all dirt is removed from them or install a drain valve somewhere along the piping and drain the pipes thoroughly until the water flowing through them is clear. Make sure no cutting oils or detergents get into the pipes.



14.5.3 Insulate all piping that passes indoors

- After checking that the drain piping connections do no leakage, insulate them using the insulation. (Tighten with a clamp material)
- Wrap the drain piping with insulation to prevent condensation from forming.





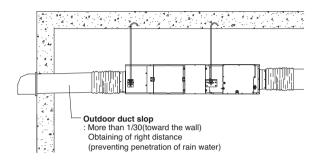
CAUTION

When installing the water supply piping, wash the pipes with tap water so that all dirt is removed from them or install a drain valve somewhere along the piping and drain the pipes thoroughly until the water flowing through them is clear. Make sure no cutting oils or detergents get into the pipes.



14.6 Duct Connection

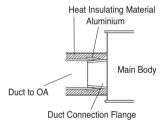
- · After securely connect the duct with the duct connection flange, wrap it with a commercial aluminium tape so that air cannot be leaked.
- Adjust the duct from the ceiling so that no force is applied to the main body of the ventilation system.
- · Always use two ducts at the outdoor with the heat insulating material for prevention of dewing.

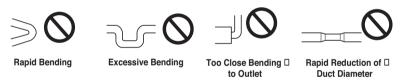


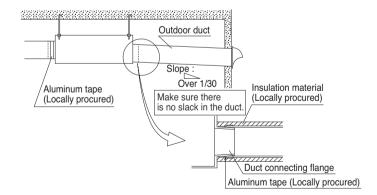


CAUTION

- · Check that there are no foreign materials (paper, vinyl, etc) or cutoff powders in the duct before connecting the duct.
- · Take care so that shock may not be applied to the damper plate within the main body when performing the duct connection work.
- It is recommended to perform adiabatic treatment even to the duct pipe at the indoor side where ambient temperature is expected when the main body of the ventilation system for cooling in summer.
- Take care so that work may not be performed as in the left figure. Otherwise, it may cause reduction of air volume or abnormal noise.







• The change of air discharge grill's location should be examined when the cold draft from air discharge grill is feared. The fan is driving while defrost operation, and the cold air is often blowing.

14.7 Connecting Pipes

14.7.1 Preparation of Piping

Main cause of gas leakage is defect in flaring work. Carry out correct flaring work in the following procedure.

Cut the pipes and the cable.

- · Use the accessory piping kit or the pipes purchased locally.
- · Measure the distance between the indoor and the outdoor unit.
- · Cut the pipes a little longer than measured distance.
- Cut the cable 1.5m longer than the pipe length.

Burrs removal

- · Completely remove all burrs from the cut cross section of pipe/tube.
- Put the end of the copper tube/pipe to downward direction as you remove burrs in order to avoid to let burrs drop in the tubing.

Putting nut on

· Remove flare nuts attached to indoor and outdoor units, than put them on pipe/tube having completed burr removal.

(Not possible to put them on after flaring work)

Flaring work

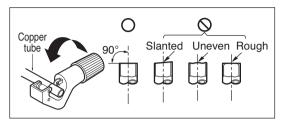
· Carry out flaring work using dedicated flaring tool for R410A as shown below.

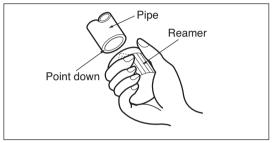
Outside	"A"	
mm	inch	mm
Ø6.35	1/4	1.1~1.3
Ø9.52	3/8	1.5~1.7
Ø12.7	1/2	1.6~1.8
Ø15.88	5/8	1.6~1.8
Ø19.05	3/4	1.9~2.1

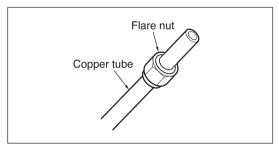
Firmly hold copper tube in a bar(or die) as indicated dimension in the table above.

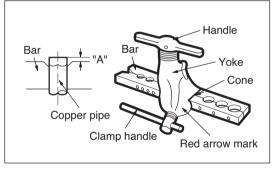
Check

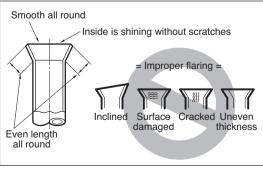
- · Compare the flared work with figure below.
- If flare is noted to be defective, cut off the flared section and do flaring work again.









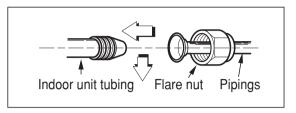


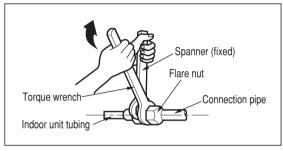
14.7.2 Connecting the pipings to the indoor unit and drain hose to drain pipe

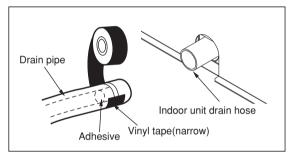
- Align the center of the pipings and sufficiently tighten the flare nut by hand.
- Tighten the flare nut with a wrench.

Outside	Torque	
mm	inch	kg⋅m
Ø6.35	1/4	1.8~2.5
Ø9.52	3/8	3.4~4.2
Ø12.7	1/2	5.5~6.6
Ø15.88	5/8	6.6~8.2
Ø19.05	3/4	9.9~12.1

 When extending the drain hose at the indoor unit, install the drain pipe.





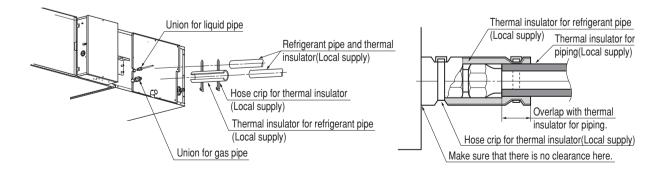


14.7.3 Insulation, Others

THERMAL INSULATION

All thermal insulation must comply with local requirement.

Insulate the joint and tubes completely



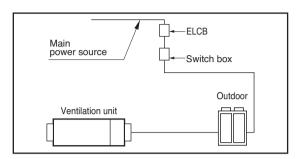


14.8 Wiring Connection

14.8.1 Electrical Wiring

Perform the electrical wiring work according to the electrical wiring connection.

- All wiring must comply with local requirements.
- Select a power source that is capable of supplying the current required by the ventilator.
- Use a recognized ELCB(Electric Leakage Circuit Breaker) between the power source and the unit. A disconnection device to adequately disconnect all supply lines must be fitted.
- Model of circuit breaker recommended by authorized personnel only



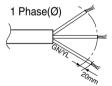
V	Power supply		Fan motor				
Capacity	Hz	Volts	Voltage range	MCA	MOP	kW	FLA
500CMH	50 / 60	/ /	Max. 264V Min. 198V	2.8	8	0.2x2	1.25x2
800CMH				2.8	8	0.2x2	1.25x2
1000CMH				2.8	8	0.2x2	1.25x2

MCA: Min. Circuit Amps (A); MOP: Maximum Over current Protection

kW: Fan Motor Rated Output (kW); FLA: Full Load Amps (A)

Wire Specification

Power Cable Specification: The power cord connected to the outdoor unit should be complied with IEC 60245 or HD 22.4 S4(Rubber insulated cord, type 60245 IEC 66 or H07RN-F)



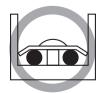
Precautions when laying power wiring

Use round pressure terminals for connections to the power terminal block.



When none are available, follow the instructions below.

- · Do not connect wiring of different thicknesses to the power terminal block. (Slack in the power wiring may cause abnormal heat.)
- When connecting wiring which is the same thickness, do as shown in the figure below.

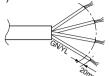








Connecting Cable Specification: The connecting cable, being used to connect the indoor unit and outdoor unit, should be complied with IEC 60335-1 standard (Rubber insulation, type H07RN-F approved by HAR or SAA).



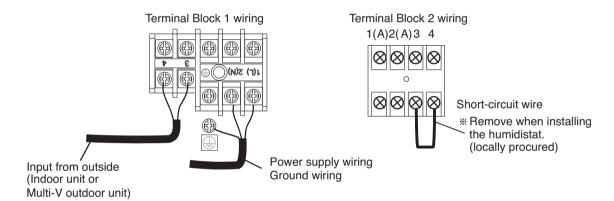
If the supply cable is damaged, it must be replaced by a special cable or assembly available from the manufacturer or its service agent.



Make sure that the screws of the terminal are free from looseness.

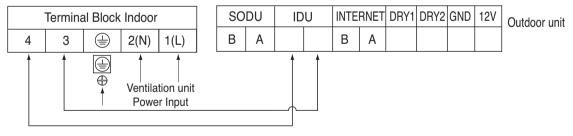
14.8.2 Method to Connect Wiring

 Pass the power supply wiring and the ground wiring through the wiring through-hole into the electrical parts box and secure with the included clamping material after connecting the wires to terminal blocks.



Connect the wires to the terminals on the control board individually according to the outdoor unit

· Ensure that the color of the wires of outdoor unit and the terminal No. are the same as those of indoor unit respectively.





WARNING

Make sure that the screws of the terminal are free from looseness.



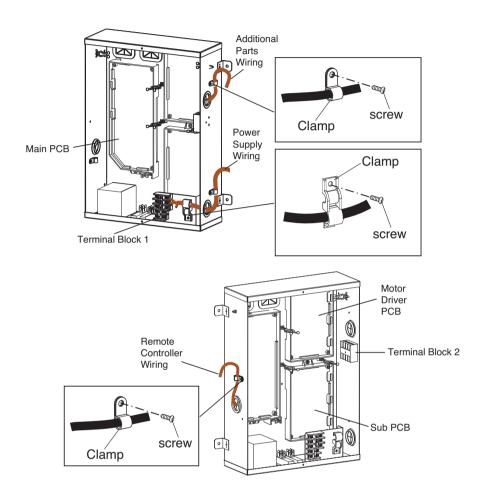
CAUTION

 When this ventilation unit is combined with Multi V Plus 2 Series, sometimes the system does not cooling operate for self protection in low ambient temperature when the capacity of IDU, which is connected to ventilation unit, is less than or equal to 10% of total capacity of all IDUs. In this case, the capacity of the IDU connected to ventilation unit should be higher than 10% of total capacity of all IDUs.



Clamping of cables

- 1) Arrange 2 power cables on the control panel.
- 2) First, fasten the Plastic clamp with screw to the inner boss of control panel.





- A CAUTION

- · See "Label Circuit" on the backside of the cover of control box for electric wiring work.
- · Be sure to attach the sealing material or putty (locally procured) to hole of wiring to prevent the infiltration of water as well as any insects and other small creatures from outside. Otherwise a short-circuit may occur inside the control box.
- · When clamping the wires, be sure no pressure is applied to the wire connections by using the included clamping material to make appropriate clamps. Also, when wiring, make sure the lid on the control box fits snugly by arranging the wires neatly and attaching the control box cover firmly. When attaching the cover of control box, make sure no wires get caught in the edges. Pass wiring through the wiring through holes to prevent damage to them.
- Make sure the remote controller wiring, the wiring between the units, and other electrical wiring do not pass through the same locations outside of the unit, separating them by at least 50mm, otherwise electrical noise (external static) could cause mistaken operation or breakage.



14.8.3 Wiring for the Humidity Regulator (Locally Procured)

<LZ-H***GXH series only>

- 1. Pass into the electric parts box together with the power wire through the power wiring through-hole.
- 2. Remove the short-circuit wires (3 and 4) on the TB 2 terminal block and connect the wiring for the humidity regulator.
- 3. Secure with cramping material together with the power wire.

Wiring specifications	Sheathed wire (2 wire)
Size	0.75 - 1.25mm ²
Length	MAX. 100m
External contact specifications	Normally closed contact (Current tolerance 10mA - 0.5A)



CAUTION

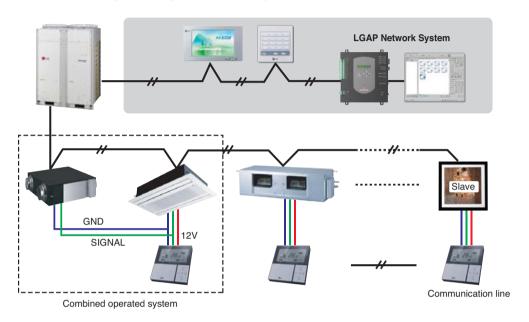
If using humidistat, install one per ventilation unit.
 Controlling more than one ventilation unit with a single humidity controller may prevent normal humidity operation and cause water leakage, etc.



14.8.4 Wiring Example

- This unit can be used as part of the combined operation system used together with indoor units (Multi-V system air conditioners), or as an independent system for processing outside air.
- PI 485 should be connected for operating Eco V Unit only. (except Eco V Models with DX coil)

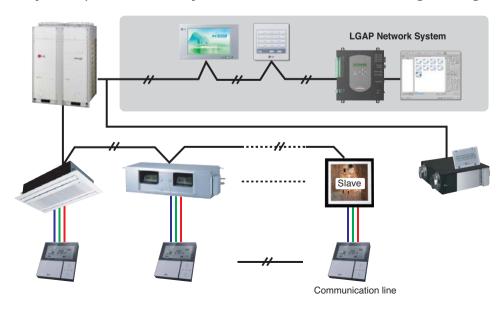
<Combined operation system with Multi-V system(connected with ventilation units and standard indoor units in a single refrigerant circuit)>



CAUTION:

When this ventilation unit is combined with Multi V Plus 2 Series, sometimes the system does not cooling operate for self protection in low ambient temperature when the capacity of IDU, which is connected to ventilation unit, is less than or equal to 10% of total capacity of all IDUs. In this case, the capacity of the IDU connected to ventilation unit should be higher than 10% of total capacity of all IDUs.

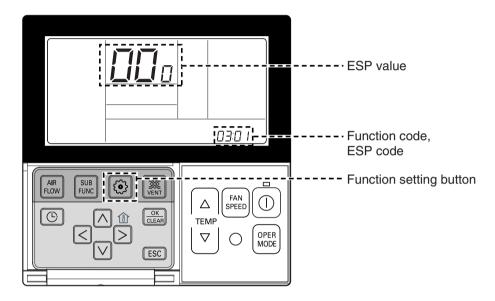
<Independent system (connected only with a ventilation unit in a single refrigerant circuit)>



14.9 Field Setting and Test Run

14.9.1 Perform field setting with the remote controller

- 1. Function Explanation
 - After installation by the installer, it performs the function for product setting.
- 2. Setting
 - 1) Function entry
 - 1.1) Input the Function setting button for 3 seconds to enter the installer setting mode.
 - 1.2) When entering, LCD other than relevant LCD is not appeared.



2) Function operation

- 2.1) When pressing Function selecting button, it follows the sequence specified below.
 - 01: Test run \rightarrow 02: Address setting \rightarrow 03: Supply Air ESP \rightarrow 04: Exhaust Air ESP \rightarrow
 - 05: Product Direction → 06: Quick refresh priority → 07: Master setting →
 - 08: Override setting → 09: DryContact Auto → 10: Release of 3minute delay →
 - 11: Zone stats \rightarrow 12: Selecting °C or F \rightarrow 13: Humidification for singular ventilation \rightarrow
 - 14: Humidification for Heat Mode Ventilation
 - * Functions that are not contained in product do not appear.
- 2.2) Selected item LCD seg flickering (it keeps being flickering until set/cancel is pressed.)
- 2.3) Operation selection, wind strength, wind direction, extra operation, ventilation, reservation button is inputted, it is ignored.
- 3) Function operation and setting
 - 3.1) Setting for each function, refer to the details for code.
 - 3.2) When setting/cancel button is inputted, it is set and Seg flickering stops.
- 4) Function End
 - 4.1) After 26 seconds without any input of relevant button (However, if relevant button (function setting, up/down/right,light button, setting/cancel...) is inputted, it lasts for 25 seconds.)
 - 4.2) Exit button.



14.9.2 ESP setting value

Madal	Mode		External Static Pressure				
Model			Pa (in.wg)				
			50 (0.2)	100 (0.4)	150 (0.6)	200 (0.8)	
	Super High	SA	90	100	110	124	
		EA	90	100	110	122	
LZ-H050GXN0	High	SA	90	100	110	124	
	J	EA	90	100	110	122	
	Low	SA	84	96	106	118	
		EA	84	90	106	116	
	Super High	SA	110	122	136	-	
	ouper riigir	EA	98	114	128	-	
LZ-H080GXN0	High	SA	110	122	138	-	
LZ-11000GXINO	riigii	EA	98	114	128	-	
	Low	SA	102	116	128	134	
	LUW	EA	92	106	116	128	
	Cupor High	SA	122	134	140	-	
	Super High	EA	114	126	136	-	
1.7.114000VN0	Lliada	SA	122	134	140	-	
LZ-H100GXN0	High	EA	114	126	136	-	
		SA	112	122	136	-	
	Low	EA	100	114	130	-	
	0 11:1	SA	94	106	116	128	
	Super High	EA	92	100	110	122	
171105001110		SA	94	106	116	128	
LZ-H050GXH0	High -	EA	92	100	110	122	
		SA	92	98	110	120	
	Low	EA	86	90	106	116	
		SA	112	130	140	-	
	Super High	EA	98	116	128	-	
		SA	112	130	140	-	
LZ-H080GXH0	High	EA	98	116	128	-	
		SA	106	117	130	134	
	Low	EA	92	106	116	130	
	_	SA	128	138	-	-	
	Super High	EA	116	126	-	-	
	High	SA	128	138		_	
LZ-H100GXH0		EA	116	126		_	
	Low	SA	114	130	140	-	
		EA	100	116	130	_	



14.9.3 Installer Setting Code and Value Table

No.	Function	Code	Available Product	Value
1	Test run	01	DX	01: Test run setting
2	Setting Address of Central Control	02	General/DX	00~FF : Address of central control
3	Supply ESP	03	General/DX	Value1 – Step(01:low, 02:high, 03:super high)
4	Exhaust ESP	04	- General/DX	Value2 - ESP value(0~255)
5	Product direction	05	General	01:Normal, 02:Reverse
6	Quick Refresh Priority	06	General/DX	01:Supply air first, 02:Exhaust air first
7	Master setting	07	General/DX	00:Slave, 01:Master
8	Override setting	08	DX	00:Slave, 01:Master
9	Dry Contact Auto	09	General/DX	00:OFF, 01:ON
10	Release of 3Min. Delay	10	General/DX	01:Set
11	Zone State	11	DX	01:Variable, 02:Fixed
12	Selecting °C or F	12	DX	00:Celsius , 01:Fahrenheit
13	Humidification for Singlar Ventilation	13	DX	00 : Not in use 01 : Use
14	Humidification for Heat Mode Ventilation	14	DX	01:Automatic, 02:Manual

* DX : Direct expansion ventilation General : General ventilation

1. Test Run

- 1) Function explanation: when installing the product, test operation for checking the installation status
- 2) When setting test operation, LCD Display
 - 2.1) Cooling, normal, super-high mode, temperature setting 88Seg 'LO', extra operation.
 - 2.2) When setting test operation, after test operating for 18 minutes, auto cancellation.
 - 2.3) During test operation, extra operation control available. (including ventilation KIT)

2. Setting Address of Central Control

- 1) Function explanation: when connecting central control, it sets the address of central control address of indoor unit.
- 2) Function control and setting
 - 2.1) Select the address code with inputting the up-down button. (0~F)
 - 2.2) Change the items with inputting the right-left button. (Group address⇔indoor unit address)
 - 2.3) Set the address with inputting Setting/Cancel button.(Indoor data send)



3. Supply/Exhaust ESP setting

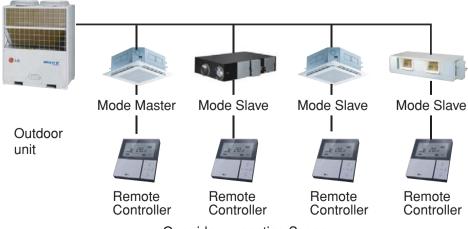
- 1) Function explanation: Set the E.S.P(RPM) value of air conditioner indoor unit.
- 2) Function control and setting(Refer to the explanation at prior page about function entry)
 - 2.1) Select the wind strength with inputting up-down button.
 - * 01:low, 02:high, 03:very high(Seg flickering)
 - 2.2) Move the setting items with inputting the right-left button.
 - * Wind strength selection ← RPM value selection(Seg of selected item is flickering)
 - 2.3) Select the RPM value of wind strength with inputting up-down button. *0~255(Seg selecting)
 - 2.4) Complete the RPM setting with inputting Setting/Cancel button. (Send RPM setting data of indoor unit)
 - 2.5) Set the Exhaust Air ESP with conducting the 2.1)~2.4) process of installer by inputting function setting button and changing installer code 04.

4. Production Direction

- 1) Function Explanation: Set the installation direction of ventilation indoor unit.
- 2) Function control and setting
 - 2.1) Select the direction value with inputting the up-down button.
 - *01: normal direction, 02:opposite direction
 - 2.2) Complete the setting with inputting Setting/Cancel button. (Stop flickering and send the data to indoor unit)

5. Override Setting

- 1) Function explanation: Set the Override condition by setting the Mode Master/Slave of indoor unit.
- 2) Function control and setting
 - 2.1) Set the Master/Slave value with inputting the up-down button.
 - *00: Slave, 01: Master
 - 2.2) Complete the setting with inputting Setting/Cancel button.
- Operation wired remote control after Slave setting
 - 3.1) When changing operation mode of wired remote control connected to Mode Slave, it only can change to cycle operation mode.
 - ex) Outdoor unit cooling: Among wired remote control dehumidification mode, when inputting Operation Mode Selection button, indicating HL, it goes back to dehumidification mode. If you input it again, it changes to Artificial intelligence mode



<Override connecting Scene>



6. Zone Stats

- 1) Function explanation: Set the wind strength option of indoor unit as Variable or fixed.
- 2) Function control and setting
 - 2.1) Select the wind strength option value with inputting the up-down button.
 - *01: Variable, 02: Fixed
 - 2.2) Complete the setting with inputting Setting/Cancel button.(Send setting data to indoor unit)
 - * when selecting wind strength as fixed, ESP is not changeable.

7. Selecting Celsius or Fahrenheit

- 1) Function explanation: Control the temperature control unit by changing it Celsius ← Fahrenheit. (only set for export wired remote control)
- 2) Function control and setting
 - 2.1) Select the Celsius or Fahrenheit with inputting the up-down button.
 - *00: Celsius (°C), 01: Fahrenheit(°F)
 - 2.2) Complete the setting with inputting Setting/Cancel button. (Send setting date to indoor unit)
 - Save the Celsius/Fahrenheit at EEPROM

8. Humidification for Singlar Ventilation

- 1) Function Explanation: Set the power supply to humidification When operating Singular ventilation of Direct Expansion or General Ventilation unit.
- 2) Function control and setting
 - 2.1) Select the Humidification for Singular Ventilation with inputting the up-down button.

*00 : Not in use

*01: Use

- 2.2) Complete the setting with inputting Setting/Cancel button.(Stop filckering)
- 3) Function Performance
 - 3.1) When Humidification for ventilation is set
 - In case of connection with General Ventilation: When operation is On, you can control the humidification
 - In case of connection with Direct Expansion Ventilation: When ventilation is operated only, you can control the humidification. (When operating DX Coil, impossible to control humidification)
 - 3.2) When Ventilation humidification function is not set
 - When operating only ventilation, impossible to control humidification.

9. Humidification for Heat Mode Ventilation

- 1) Function explanation: Set the Humidification for Heat mode of direct expansion ventilation as automatic setting or manual setting.
- 2) Function control and setting
 - 2.1) Select the humidification for heat mode with inputting the up-down button.

*01 : Automatic

*02 : Manual

- 2.2) Complete the setting with inputting Setting/Cancel button.(Stop flickering)
- 3) Function performance
 - 3.1) Automatic setting
 - If air conditioner operation mode is set as heat, it automatically switches on the humidification.
 - 3.2) Manual setting
 - If air conditioner operation mode is set as heat, you could turn on the humidification manually. (When it is set as heat mode, even the humidification is on, you cannot turn it off manually.)
 - 3.3) Humidification cancellation
 - In case of the cancellation of heating operation, the product is off.
 - 3.4) Power failure compensation
 - When power failure compensation, receive the automatic/manual data from the indoor unit to set the Value.



14.9.4 Run the humidifier

<LZ-H***GXH series only>

- (1) Check that the water supply piping is connected securely.
- (2) Open the water supply shut-off valve. (No water will be supplied at this time.)
- (3) Run the eco-V unit in heating mode. (See the operating manual included with the indoor unit for details on how to run the unit in heating mode.) The water supply will start and the humidifier will begin operation.
- (4) After starting heating (humidifying), the sound of the water supply solenoid valve will be heard at intervals of several minutes (a clicking sound), so listening for that clicking sound let the unit run for 30 minutes to make sure that humidifying operation is normal.



CAUTION:

If carpentry work is not completed when a test run is finished, tell the customer not to run the humidifier for the protection of indoor unit and eco-V until it is completed.

If the humidifier is run, paint, particles generated from adhesive and other materials used for carpentry work may cause eco-V to get dirty, causing splash or leakage of water.



P/No.: MFL55028405



Air Conditioner

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