

HarnesSys[™]

DRAFT

User Manual

for the

CAESAR to *HarnesSys*

Project Conversion Procedure

IAI Publication Number TSN140/940878



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Prepared by





| HarnesSys TM |
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User Manual

for the

CAESAR to *HarnesSys*

Project Conversion Procedure

Pub. Number TSN140/940878 Issue A Revision 0

May 1995

List of Effective Pages

June 20, 1995

At present, there is a total of 75 pages in this user guide, as detailed below:

| Pages | Revision No. | Date Issued |
|--------|---------------------|-------------|
| Title | 0 | 6-20-95 |
| ii-xii | 0 | 6-20-95 |
| 1-63 | 0 | 6-20-95 |

Revision No. 0 is the original printing of the user guide.

Please make sure that your copy of this user guide contains the correct pages.

Record of Changes and Revisions

| Doc. Change No. | Date Issued | Title & Description | Date Change Made | Signature |
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Record of Changes and Revisions (Cont.)

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Foreword

This user guide is one of a set of user guides that make up Volume **6** of the *HarnesSys* user documentation. Below is a description of the volumes of the *HarnesSys* user documentation:

Volume 0 - Overview

Volume 1 - Schematics

Volume 2 - Layout Drawing

Volume 3 - Wiring

Volume 4 - Parts

Volume 5 - Integration

Volume 6 - Management and Configuration Control

Volume 7 - Manufacturing.

About this User Guide

This user guide describes the **CAESAR** to *HarnesSys* project conversion procedure. Below is a brief description of the sections that comprise this user guide.

Introduction

This section provides general information about the CAESAR to *HarnesSys* conversion procedure.

Operation Instructions - CDC

This section describes how to run the various steps of the conversion process which take place in the CDC environment.

Transfer Without a FTP

This section describes how to transfer the files from the CDC to the UNIX environment without using the FTP in the UNIX package.

Operation Instructions - UNIX

This section describes how to run the various steps of the conversion process which take place in the UNIX environment.

After Conversion

This section describes the steps which must be taken after the UNIX conversion package is run and before work begins in *HarnesSys*.

Family Code Conversion

Family code is a field used in both CAESAR and *HarnesSys* to indicate in which shield the wire is located. This section contains the conversion table used to convert the two character CAESAR field to the three character alphabetic *HarnesSys* field.

Conventions

- Italic text is used to indicate a word or phrase which has a special meaning Italic text with respect to HarnesSys, such as the name of a menu or option. Italic text is also used for examples. Smaller italic text is used for notes and helpful hints; these are also indicated by icons (see below).
- Bold text represents the exact text that you, the user, are supposed to enter. **Bold text**
- Bold italics is used for emphasis. **Bold** italics

Text printed in Courier font represents text that appears on your screen. COURIER



Indicates a note.



Indicates an example.



Indicates a helpful hint.



Indicates additional information.



Indicates cautionary text or a warning. Both types of text are framed in a box. A Warning, however, is printed on a raster (gray) and has the title "WARNING!".



Indicates an operation that you, the user, are to perform. Operations in a series are also numbered.



Indicates what you should see on the screen - the computer's response.



Indicates a key on your keyboard.



 \mathcal{A}

Indicates a path to take. This usually entails selecting a number of options from menus.

Indicates the end of the user guide.

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Introduction

This manual describes the procedure of converting projects from CAESAR (on CDC) to *HarnesSys* (on UNIX based workstations / network). The conversion procedure comprises the following:

- Running a conversion package on the CDC
- Transferring the resulting files from the CDC to the UNIX network server
- Running a conversion package inside *HarnesSys*

CDC Conversion Package

This package comprises several programs, used to prepare the CAESAR documents together with their Top Drawing and EDM information for *HarnesSys*.

The EDM information includes the date of each revision, with the private accounts changed to CAESAR.

The conversion programs also try to produce the Base and Dash numbers, needed by *HarnesSys* to uniquely identify a document of a certain type. As the document naming conventions used by the various CAESAR projects are not consistent, the system allows the user to manually correct this information.

Also, the system expands the CAESAR effectivity format to match the *HarnesSys* effectivity format.

Before transferring parts list information (EPL) to *HarnesSys*, the CAESAR database should be frozen. Only the frozen parts data are transferred to *HarnesSys*.

The CDC conversion package comprises the following programs:

Program 1

This program extracts the HEADREP information of the project being transferred and stores it in a file in the local account. Also, it builds the "skipped issues" file (DELISS), used by Program 5.

The contents of this page is subject to the limitations of use specified in the front page.

CDC Conversion Package

Program 2

This program checks whether all documents in the EDM database are defined in the Top Drawing. If a document is not defined in the Top Drawing, the program adds a record to the TDADD file, used by Program 3. The program builds the TDMERR file, containing description of problems with the information listed in the EDM database.



It is good practice to check the TDADD file for drawings that should not be transferred to HarnesSys. Drawings not to be transferred, should be deleted from TDADD.

Program 3

This program extracts all the information from the Top Drawing for ELCID, BLO and wiring documents and adds the data in the TDADD file (created by Program 2) to the TDOUT file. The program tries to determine a unique Base and Dash, as required by *HarnesSys*. The program builds the Base number, as follows:

| Document Type | Method |
|---------------|--|
| ELCID | 6 consecutive digits after project code |
| WIRING | First 4 digits of bundle name |
| BLO | 4 digit bundle name found in the WIRING document |
| | name (see above) |

The program builds the Dash number by taking the last 3 characters of the document name.

Program 4

This program extracts the Base+Dash information from the TDOUT file (built by Program 3) and writes it in a concise format into the DASHLIS file. The user can examine and correct the Base+Dash data, using an editor. After the data is corrected, the user may run this program for a second time, to apply the changes in DASHLIS to TDOUT.

Then it checks if the Base+Dash are unique, as required by HarnesSys.

Program 5

This program extracts all drawing versions as listed in the EDM database

Program 2

for all the documents listed in the TDOUT file and saves them in the local account and writes the following information to the DRAWLIS file:

- Version number
- File name
- Creation date
- Drawing size
- Issue.

This program adds dummy releases to comply with *HarnesSys* requirements. This operation works properly if the skipped issues (if any) were stored in the DELISS file by Program 1. The program also deletes duplicate releases (two releases with the same issue), saving only the last release for each issue. If the issue goes backwards, the program deletes the previous releases up to the present issue.

After the program finished running, the error output file should be examined. The documents listed in the error file should be checked against the information in the EDM and Top Drawing listing.

Program 6

This program converts all ELCID files from 6 bit binary format to 8 bit ASCII format and creates a list of all drawing files to be transferred to *HarnesSys*, using the ELCCONV and BLOCONV programs. Since this program uses a large amount of computer resources, it runs in batch mode.

| Program 7 | |
|------------|--|
| | This program extracts all the wire records from the Wires file and stores records of released wires in the RELWIR file and records of open wires in the OPENWIR file. Added to each wire record is the full name of the document the wire was translated from. The full name is obtained by searching for the 6 digit diagram name in the wiring diagram Top Drawing file. |
| | This program also converts all wire lengths to mm. |
| Program 8 | |
| | This program extracts all records from the released EPL file and stores it in the RELEPL file. |
| Program 9 | |
| | This program creates <i>HarnesSys</i> compatible files of all the released reports in CAESAR. |
| Program 10 | |
| | This program extracts ELCID BOM information from the Symbol Bank. |
| Program 11 | This program extracts the ELCID Symbol Bank information. |

HarnesSys Conversion Package

This package comprises several programs which transfer the data from one computer to the other and then build the appropriate *HarnesSys* files and data. The programs are described below.

0: FTP: Data Transfer Between Computers

The data is transferred between the computers using the File Transfer Program (FTP), which is fully automatic.

1: Symbol File Conversion

This program takes the ASCII file created by program 11 in the CDC computer, which contains the the contents of the symbol bank, and converts it to the *HarnesSys* format. The program also adds special symbols required for the 2D Routing (BLO) program.

2: Define Documents

This program defines documents for ELCID, BLO and wirings, as listed in the TDOUT file.

3:Convert CAESAR Drawings to *HarnesSys* Format

This program converts the ELCID and BLO drawings to *HarnesSys* format and adds the letter **C** before the output document names. The names of the files to be converted are listed in the ELCONV and BLOCONV.

4: Insert CAESAR Drawings into HarnesSys

This program inserts all the versions of the ELCID and BLO drawings into *HarnesSys*. Since CAESAR only saves the last released version of a document, *HarnesSys* indicates that all released versions exist in the project directory, while only the last released version actually exists. The drawings to be inserted are listed in DRAWLIS file.

5: Insert Wiring into HarnesSys

This program inserts the wiring information into the *HarnesSys* database and builds a file for each released bundle in the project directory. Since CAESAR only saves the last released version of a document, *HarnesSys* indicates that all released versions exist in the project directory, while only

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0: FTP: Data Transfer Between Computers

the last released version actually exists. The wires to be inserted are listed in RELWIR and OPENWIR files.

6: Part List Notes Conversion Table Creation

This script converts the CAESAR parts notes reference system to the *HarnesSys* system.

7: Load PART_OCCUR and PART_SPEC Tables

This program takes the RELEPL file (output from program 8) and inserts the data into various *HarnesSys* tables in the database such as the PART_OCCUR and PART_SPEC tables.

8: Load BINGROUP Table

This program loads the bin code table in CAESAR (KBANK and PBANK) into the relevant tables in the *HarnesSys* database.

9: Multibundle for BRD10 Projects

^{6:} Part List Notes Conversion Table Creation

Order of Work

The order of the activities which you must carry out in the CDC environment is described in the table below.

| Step | Dependencies / Restrictions |
|--------------------------------|--|
| 1. Prepare file which contains | Do this before invoking the CDC |
| list of projects to be | conversion package. |
| converted. | |
| 2. Program 1 | Do after step 1. |
| 3. Program 2 | Do after step 2 (run of program 1). |
| 4. Program 3 | Do after step 3 (run of program 2). |
| 5. Program 4 | Do after step 4 (run of program 3). |
| 6. Program 5 | Do after step 5 (run of program 4). |
| 7. Program 6 | Do after step 6 (run of program 5). |
| 8. Program 7 | Do any time after step 2 (run of |
| 9. Program 8 | program 1). The order in which you |
| 10. Program 9 | Tun programs 7 - 11 is not important. |
| 11. Program 10 | |
| 12. Program 11 | |
| 13. Prepare DBA files; | Do after completing all the steps in the |
| prepare bin code data. | CDC conversion package. |

Below is a flowchart of the processes and programs which you must run in the CDC environment.



Work Flow - CDC Environment

Limitations

There are certain limitations and restrictions in the conversion process which are described below. Solutions for these limitations will be created in the future.

Document Prefix

Currently *HarnesSys* ignores the prefixes to document names. Therefore if there are two or more documents with the same name but different prefixes only the first document is converted into *HarnesSys*. The second and any subsequent documents with the same name but different prefixes are not converted.

Issue ZZ

Documents with issue ZZ in CAESAR are converted to *HarnesSys*. However *HarnesSys* does not display them in the Select Document windows (see example below). They can only be seen by doing a query through Configuration Control (see the *Configuration Control* user manual in Volume 6). These documents cannot become active documents within *HarnesSys*.

| Select Document | | | | | | |
|--|--|--|--|--|--|--|
| Documents ALF-WD-234567-1001 ALF-WD-345678-1001 ANP640-500610-001 ASWD1_0001 ASWD1_0002 ASWD1_0003 | | | | | | |
| | | | | | | |
| Document Status ◇ All ◇ Defined ◇ Opened ◇ Frozen ◇ Released ◇ Released Once | | | | | | |
| Application Wire Diagram 🗖 | | | | | | |
| Name Filter | | | | | | |
| Effectivity Filter | | | | | | |
| Selection | | | | | | |
| OK Select Revisions Cancel | | | | | | |



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Document Prefix

Symbol Library

If there are symbols in CAESAR for wire diagrams which begin with the letter E they cannot be converted to *HarnesSys*. The method with dealing with this limitation is described on page 41.

BLO (2D Routing) Drawings

For drawings in CAESAR that have more than one configuration for the Bill of Materials, the conversion creates a separate drawing for each configuration. Each drawing has its own dash.

Small Pin Letters

For small pin letters *HarnesSys* only recognizes a symbol that appears before the letter.



For example, in CAESAR the project default could be that either -a or a- would indicate a small pin letter. In *HarnesSys* the only possibility is to select -a.

Reports

The CDC conversion package prepares the CAESAR reports for transfer to the UNIX environment and the FTP moves them from one computer to the other. However the UNIX conversion package does not deal with them because there is no appropriate way to enter them into *HarnesSys*. Reports in *HarnesSys* are not yet part of the Configuration Control system.

Bin Codes

Currently both the UNIX conversion program and *HarnesSys* itself are not able to handle gauge with a format of N where N = 1 - 4 when this value is in the field Mating End.

 Valid
 Invalid

 \$20/*1-*2P201S205
 \$*1/20-24P201S205

These values may be found in the file BINREP.

Symbol Library

Operating Instructions - CDC

General Information and Recommendations

Perform the steps below in an empty, unlimited CDC account or an empty account which has room for at least 100,000 PRUs and 2 permanent direct access files.

Make sure that all the information of the project to be transferred which may have been stored on tape to save disk space is put back on the disk.

Before starting the conversion, it is recommended that you print out the EDM information for the project and delete all unnecessary versions of the ELCID and BLO drawings.

It is recommended that the user of the CDC Conversion Package should be an experienced CAESAR user and should be familiar with the project being converted. This is necessary in order to understand the software error messages and to correct them.

It is recommend that when you transfer projects you use one CDC account for all the transfers. It is also recommended that you convert one project at a time. Download one project from the CDC and move it to a tape file. Then clean the CDC transfer account and use the same account to transfer the second project. Repeat for as many projects as you want to convert.

When transferring the BRD10 files which may have a space in front of the BRD, the conversion program knows how to deal with the space.

Before Invoking the CDC Conversion Package

Before invoking the CDC conversion package prepare a file that contains a list of all the projects to be converted (see the example below). The format shown in the box (outlined with a broken line) must be followed exactly.

In most CEASAR installations the file shown below exists and is used for situations when there is more than one file called HEADREP. The name of the file is CAESART, and it is located in the DBA system account. A sample of this file is also in CRSTEST. If the file does not exist in your installation, create it.

The contents of this page is subject to the limitations of use specified in the front page.

Operating Instructions - CDC



File One

The file shown below is called exter. Prepare a file like this one.

Go to the file which is called CSR2HRN, which is in account CSRTEST (see below). In line 71 you can replace the file name exter and the user account CSRTEST with names of your choice. However the name you choose must be consistent with the names you used in file 1 (see above). Save the file CSR2HRN in your account.

Before Invoking the CDC Conversion Package

| Upper Case File CSR2HRN Lines 7.1 - 90 Size 408 (No Changes) | | | | | | | |
|---|--|--|--|--|--|--|--|
| GET.PRJLIS=DXTER/UN=CSRTEST. | | | | | | | |
| GET, BLDHRA0/UN=CSRTEST. | | | | | | | |
| BLDHRA0. | | | | | | | |
| NOTE (OUTPUT)/ | | | | | | | |
| LINE. | | | | | | | |
| BEGIN, PAUSE, CSR2HRN. | | | | | | | |
| BEGIN, MAIN, CSR2HRN. | | | | | | | |
| REVERT. | | | | | | | |
| EXIT. | | | | | | | |
| REVERT. | | | | | | | |
| LINE. | | | | | | | |
| BEGIN, PAUSE, CSR2HRN. | | | | | | | |
| BEGIN, MAIN, CSR2HRN. | | | | | | | |
| (EOR) | | | | | | | |
| .PROC,10*I. | | | | | | | |
| GET, HEADER/NA. | | | | | | | |
| IFE,FILE(HEADER,LO),HEADEX. | | | | | | | |
| REWIND, HEADER. | | | | | | | |
| COPY, HEADER | | | | | | | |
| BKWLINEDNDELCDELLUNDOCOPYHOMECLEARF1FWDF2LINEUPF3INSCF4INSLF5MARKF6MOVEF7HELPF8OUIT | | | | | | | |

File Two

The contents of this page is subject to the limitations of use specified in the front page.

Before Invoking the CDC Conversion Package

Invoking the CDC Conversion Package



Type **get,csr2hrn/un=account name** and press **del** to get the program.



Type **csr2hrn** and press **I** to activate the conversion program.



The program displays the following:

CSR2HRN

TERMN 1-CDC721,2-CDC72230,3-BEEHIVE,4-VT,5-OTHERS,6-WY60,7-TEK,Q-QUIT: _____

Specify values and press NEXT when ready



Type the number corresponding to your terminal type and press **1**.



The program displays the menu below.

CAESAR-TO-HARNESS CONVERSION PACKAGE

| 1. | CHOOSE PROJECT / BUILD DELISS FILE |
|-----|---|
| 10. | BUILD SYMBOL BANK BOM |
| 11. | BUILD SYMBOL BANK FOR EXPORT TO HARNESS |
| 2. | CHECK EDM DB / BUILD MISSING TD RECORDS |
| 3. | BUILD TOP DRAWING RECORDS FOR EXPORT TO HARNESS |
| 4. | TD RECORDS SHORT-NUMBER/DASH CHECK AND UPDATE |
| 5. | GET ALL DRAWINGS / BUILD EDM RECORDS FOR EXPORT |
| 6. | CONVERT ELCID DRAWINGS FOR EXPORT |
| 7. | BUILD WIRE RECORDS FOR EXPORT TO HARNESS |
| 8. | BUILD PART RECORDS FOR EXPORT TO HARNESS |
| 9. | BUILD REPORT RECORDS AND FILES FOR HARNESS |
| 88. | EXIT FROM MENU |
| | |

SELECT FROM THE LIST ABOVE AND PRESS <CR> :

Fig-1 CDC Conversion Package - Main Menu



Option 1 must be activated first.

Options 2 through 6 must be performed consecutively.

Invoking the CDC Conversion Package



If you answer **Y** to the question above, the program places a **1** in column 2 and a **0** in column 3 of the HEADER file. When the transfer program sees the '10', it knows that all the 6 character designators must be replaced with 10 character designators.

If you answer N to the question above, the program places blanks in the two columns, and the transfer program does not replace one type of name with the other type.



Type \mathbf{Y} or \mathbf{N} according to the length of the BRD (designator) and press \mathbf{P} .



If the program does not find the BRD10 file, it sends the following warning:

*WARNING: UNABLE TO GET VBRD10 FROM PRJDBA1 where V is the 1 character project letter and PRJDBA1 is the name of the project account.

If the BRD10 file exists, or you answer N, the program continues: IS THIS A LONG WIRE PROJECT (Y/N)?



Type **Y** or **N** and press **-**.



*WARNING: UNABLE TO GET W25LWN FROM PRJDBA1 where W25 is the 3 character project code and PRJDBA1 is the name of the project account.

If the LWN file exists, or you answer N, the program continues: HEADER FILE SAVED IN YOUR ACCOUNT.

BUILD A FILE WITH ISSUES TO BE SKIPPED (Y/N)?



If the project to be converted has skipped issue letters (which is not allowed

Operating Program 1

in *HarnesSys*), type Y. Otherwise type N. Press -



Skipped issue letters are usually I, O, U and V.

If you pressed \mathbf{Y} , the program displays the following message:



ENTER ONE LET AT A TIME OR ENTER ALL THE LETTERS TOGETHER (I.E. IOUV) OR <CR> TO END?



ENTER LETTER(S) OR <CR>?



Type more skipped issue letters and press or just press DELISS IS = XXXX DELISS SAVED IN YOUR ACCOUNT

Type one or more letters indicating skipped issues and press **—**].



Type C -

The program redisplays the menu.

TO CONTINUE - TYPE C?





Type ᠌ 💶

The program displays the data entered for Program 1: PROGRAM EDMLS VERSION A00 - DATE DD-MM-YY PROJ LETTER IS X, PROJ CODE IS XXX IS THIS THE CORRECT PROJECT (Y/N)?



Make sure that the data above is correct and press Y If the data is incorrect, press **N -** and then re-run Program 1. The program displays information similar to the example below. ERROR: UNABLE TO GET FILE DU0206A FROM ACCOUNT TAL:::: ERROR: UNABLE TO GET FILE DU0207A FROM ACCOUNT TAL:::: ERROR: UNABLE TO GET FILE DU0208A FROM ACCOUNT TAL:::: ERROR: UNABLE TO GET FILE DU0195A FROM ACCOUNT TAL:::: ERROR: UNABLE TO GET FILE DU0194A FROM ACCOUNT TAL:::: ERROR: UNABLE TO GET FILE DU0241A FROM ACCOUNT INDIK3: ERROR: UNABLE TO GET FILE DU0221A FROM ACCOUNT INDIK3: ERROR: UNABLE TO GET FILE DU0227A FROM ACCOUNT INDIK3: OUTPUT FILE EDMOUT WITH 229 RECORDS (INCLUDES TDADD) OUTPUT FILE TDADD WITH 0 RECORDS OUTPUT FILE EDMERR WITH 8 RECORDS THE EDM DATA BASE HAS -155 ELCID DRAWINGS 74 BLO DRAWINGS **0 UNKNOWN TYPE DRAWINGS** EDMLS COMPLETED EDMOUT SAVED IN YOUR ACCOUNT * EDMERR SAVED IN YOUR ACCOUNT *

TO CONTINUE - TYPE C?

131 Type C

STOP

*

*

The program redisplays the menu.

Read the EDMERR file and correct the error conditions.

The contents of this page is subject to the limitations of use specified in the front page.

Operating Program 2



Type **3 —**.

The program displays the data entered for Program 1: PROGRAM TDHRN VERSION A00 - DATE DD-MM-YY PROJ LETTER IS X, PROJ CODE IS XXX IS THIS THE CORRECT PROJECT (Y/N)?



Make sure that the data above is correct and press \blacksquare \blacksquare . If the data is incorrect, press **N -** and then re-run Program 1.



The program displays information similar to the example below.

| ERROR: | DUPLICATE | BLO | SHORT | NUM | + | DASH | R21655007 | F01 |
|--------|-----------|-----|-------|-----|---|------|--------------|-------|
| ERROR: | DUPLICATE | BLO | SHORT | NUM | + | DASH | R21655009 | F01 |
| ERROR: | DUPLICATE | BLO | SHORT | NUM | + | DASH | R2166510 | F01 |
| ERROR: | DUPLICATE | BLO | SHORT | NUM | + | DASH | R21671002 | F01 |
| ERROR: | DUPLICATE | BLO | SHORT | NUM | + | DASH | R2168114900M | 01F01 |

PROJECT IS R21

| | TOP | | |
|---------|---------|-------|---------|
| | DRAWING | TDOUT | |
| | | | |
| ELCID: | 156 | 156 | RECORDS |
| WIRING: | 109 | 109 | RECORDS |
| BLO: | 71 | 71 | RECORDS |

| - 2 | NOTES |
|-------|--------------------------|
| 48 | WARNINGS |
| 41 | ERRORS |
| TDHRN | COMPLETED |
| | - 2 48 41 TDHRN |

TDOUT SAVED IN YOUR ACCOUNT * * * TDERROR SAVED IN YOUR ACCOUNT *

TO CONTINUE - TYPE C?

```
131
      Type C -
```

The program redisplays the menu. 29



Read the TDERROR file and correct the error conditions.

Operating Program 3



To invoke Program 4, type 4



PROGRAM DASH LEVEL A00 DATE 16/11/93ENTER OPTION LETTER: (P) - PRINT SHORT NUMBER & DASH ON DASHLIS (U) - UPDATE TDOUT WITH CONTENTS OF DASHLIS (D) - FOR DUPLICATE SHORT/DASH CHANGE DASH (Q) - QUIT THE PROGRAM ENTER (P,U,D OR Q) ?



Option **P** must be activated before **U**.

Producing and Correcting the DASHLIS File



P is an off-line option, which builds the DASHLIS intermediate file. This file contains the base and dash information, which is a subset of the information contained in the TDOUT file. Since at this stage, the user should correct only the base and dash data, the other information in the TDOUT file is irrelevant and redundant.



Edit the DASHLIS file using an editor.

| ТҮРЕ | DOCUMENT | | | SHORT | | DASH | TITLE | |
|-------------------|-----------------|-------------|--------|--------|----------|-------------------|--------------------------------|--|
| ELCID | B2134680001 | | | 4680 | _ 0 0 | 001 | A.O.A AND ALPHA SAT. SYSTEM | |
| ELCID | R21600 | 002 | | 600 | 0 | 002 | D.C POWER SUPPLY | |
| ELCID | R21600 | 006 | | 600 | 0 | 006 | A.C. POWER SUPPLY | |
| ELCID | R21600 | 008 | | 600 | 0 | 008 | STATIC INVERTER AND 26VAC XFMR | |
| ELCID | R21600 | 021 | | 600 | 0 | 021 | STARTING IGNITION SYSTEM | |
| ELCID | R21600 | 022 | | 600 | 0 | 022 | AFTER BURNER | |
| ELCID | R21600 | 022M01 | | 600 | 0 | M0 1 | AFTER BURNER | |
| ELCID | R21600 | 027 | | 600 | 0 | 027 | AIRCRAFT LIMIT | |
| ELCID | R21600 | 029 | | 600 | 0 | 029 | ENGINE OVERSPEED | |
| BLO | R21601 | 019] | F01 | XXXX | | F01 | DC POWER CABLE | |
| BLO | R21601 | 028] | F01 | XXXX | > | F01 | CABLE ASSY 25YP | |
| | | | | Ť | | | | |
| | | | BASE | E NUN | /BER | | | |
| | | | | | | | | |
| | | | | | | | | |
| | BE DETERMINED | | | | | | | |
| | BY THE PROGRAM | | | | | | | |
| | | | | | | | | |
| Q | | | | | | | | |
| (\mathcal{M}) | Re- | enter the | e prog | gram l | oy ty | ping csr 2 | 2hrn 💶 🗘 4 💶 🗘 4 💶 | |
| | Тур | e U - | ◀] | to ap | ply tł | ne correc | ted data in DASHLIS to TDOUT. | |
| | | UP | DATI | ED T | DOU' | T FILE | REPLACED | |
| \bigcirc | | S⊂ TO | COI | ITIN | UE | - TYPE | C? | |
| Ň | Тур | e C | ◀┛. | | | | | |
| | Г |] Th | e pros | gram | redis | plays the | e menu. | |
| | | 2 | - rv | 9 | | r | | |

A typical DASHLIS file portion is shown below.

Producing and Correcting the DASHLIS File
Eliminating Duplicate Short + Dash Data





ENTER MAXIMUM LEGAL ISSUE?

In very old projects there may be issues that were manually entered that are irrelevant and do not need to be converted. After answering the question above, the the program knows which issues it can ignore (all those that are later than the issue entered here).



Enter the highest issue in your project.



After the program finishes running, a list of the files created by the program should be in the account in which you are working. The list should include: ELCLIS BLOLIS EDMGTER DRAWLIS and every drawing file.

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This program always runs as a batch program and may take several hours to run. The actual time it takes depends on the number of files which are to be converted, and the work load on the computer at the time the program runs. Program 6 cannot be run until program 5 has run successfully.

Type 6 -

0 N21)

You can check whether the program has finished by doing the following: Type **88** and press **4** to exit the application.



Type status, ujn at the system prompt.



The system displays the status of all the jobs running in the system, including batch jobs. When program 6 has finished running, the system will not display the job number any more.



When the job has finished running, check the dayfile called DAYCONV.

Operating Program 6

Program 7 is not dependent on programs 5 or 6; therefore you can run program 7 while program 5 or program 6 is running.

Type **7** ۱1 The program displays the data entered for Program 1: PROGRAM HRWIR VERSION A00 - DATE DD-MM-YY PROJ LETTER IS X, PROJ CODE IS XXX IS THIS THE CORRECT PROJECT (Y/N)? 0 Make sure that the data above is correct and press **Y -**. If the data is incorrect, press **N -** and then re-run Program 1. The program displays information similar to the example below NO ELCID TOP DRAWING FOUND FOR FL-TST NO ELCID TOP DRAWING FOUND FOR FL-TST NUMBER OF RELEASED RECORDS 11400 NUMBER OF OPEN RECORDS 3 RELEASED RECORDS ON FILE RELWIR OPEN RECORDS ON FILE OPENWIR RELWIR SAVED IN YOUR ACCOUNT AS DIRECT ACCESS FILE * OPENWIR IS SAVED IN YOUR ACCOUNT * * TO CONTINUE - TYPE C? Type C -13 The program redisplays the menu.





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Run this program once per project. Type 10 **—**. The program displays the following: U 0CM 11R21 R21 POLAND R21-W R21 AAUY PRJDBA2 1 - UXXX Y 1 S2 ISRAEL AIRCRAFT INDUSTRIES LTD. AIRCRAFT DIVISION. TASHAN-ENGINEERING CTR. ELEC. & AVIONICS ENG. WIRING DEPT. 2463 IS THIS THE CORRECT PROJECT - ENTER Y/N? O (<u>1</u>2) Make sure that the data above is correct and press **Y -**. If the data is incorrect, press **N -** and then re-run Program 1. EXTRACTING BOM INFO. FROM SYMBOL BANK * SYMBOL BANK BOM INFO, STORED ON BANKBOM TO CONTINUE - TYPE C 0 [13] Type C -The program redisplays the menu.

Run this program only once. Type 11 **—**. The program displays the following: U 0CM 11R21 R21 POLAND R21-W R21 AAUY PRJDBA2 1 - UXXX Y 1 S2 ISRAEL AIRCRAFT INDUSTRIES LTD. AIRCRAFT DIVISION. TASHAN-ENGINEERING CTR. ELEC. & AVIONICS ENG. WIRING DEPT. 2463 IS THIS THE CORRECT PROJECT - ENTER Y/N? 121 incorrect, press **N -** and then re-run Program 1. PROCESSING MB PROCESSING P6 PROCESSING QE PROCESSING S7 * PROCESSING YJ PROCESSING TK PROCESSING MC PROCESSING P3 PROCESSING TN PROCESSING CFH01P PROCESSING MA PROCESSING QD PROCESSING OF PROCESSING RIB02P PROCESSING TD PROCESSING CT PROCESSING AD PROCESSING AF PROCESSING TG PROCESSING TH PROCESSING TF SYMBOL BANK STORED ON PFN BANK TO CONTINUE - TYPE C? Fig-3 End of Message List for Program 11



If the program stops because of a problem, type **MODE**,**1** Rerun program 11 from step 1.

However if the program ends successfully, type C



The program redisplays the menu.

The contents of this page is subject to the limitations of use specified in the front page.

Output Files Created By Programs 1 - 11

The table below lists all the output files created by the programs which are run in the first stage of the CAESAR to *HarnesSys* conversion.

Program Outputs

| Program Number | Comments | Output Files | Description |
|-------------------|--|-----------------|--|
| 1 | Program 1 creates a minimum of one file and a maximum of four | HEADER | Contains information from the HEADREP file (project information from one project). This file is always created. |
| files. | files. | DELISS | Lists issues which were skipped in this project. This file is only created if you answered yes to the question: BUILD A FILE WITH ISSUES TO BE SKIPPED (Y/N)? |
| | | BRD10 | A file which translates short names to names which are 10 characters in length. This file is only copied into the conversion account if you answered yes to the question: IS THIS A BRD10 PROJECT (Y/N)? |
| | | LWN | The Long Wire Name file. It is moved into the conversion account if you answered yes to the question: IS THIS A LONG WIRE PROJECT (Y/N)? |
| 2 | | EDMOUT | Lists all the files located in the EDM database. |
| | | EDMERR | Lists all files which are problematic. |
| | Check the contents of this file and delete all files which do not need to be converted, such as temporary files. | TDADD | Lists all files which are in the EDM database but not in the Top Drawing database (files which have not been released, and if ELCID files, were never translated to a wire list). |

Output Files Created By Programs 1 - 11

| Program Number | Comments | Output Files | Description |
|-------------------|--|-----------------|---|
| 3 | | TDOUT | Lists all top drawing files including the contents of the TDADD file from the previous step. The program builds the base and dash numbers which will be used in <i>HarnesSys</i> . |
| | | TDERROR | Lists all errors found. |
| 4 | This program extracts the base and dash numbers from the TDOUT file (output of program 3) to create a file which can be manually updated. | DASHLIS | Program four creates the DASHLIS file. You can manually change base and dash numbers in the DASHLIS file. Update the TDOUT file with the base and dash numbers which have been updated on the DASHLIS file. |
| 5 | All the file names | EDMGTER | Lists all errors found by the program. |
| | should exist in the conversion account. | DRAWLIS | Lists all EDM information which will be transferred to <i>HarnesSys</i> . |
| 6 | | ELCCONV | Lists unique ELCID file names. |
| | | BLOCONV | Lists unique BLO file names. |
| 7 | | RELWIR | Lists all released wires. |
| | | OPENWIR | Lists all open wires (those that have not been released). |
| | | WIRERR | Lists errors or overflows caught by the program. |
| 8 | | RELEPL | Lists all frozen electrical parts. |

Program Outputs (Cont.)

The contents of this page is subject to the limitations of use specified in the front page.

Output Files Created By Programs 1 - 11

| Program Number | Comments | Output Files | Description |
|-------------------|--|-----------------|---|
| 9 | Creates <i>HarnesSys</i> compatible files of all | REPLIS | Lists all the released reports in CAESAR. |
| | the released reports in | REPCONV | Lists unique report file names. |
| | CAESAR. | REPOUT | Contains base and dash for report documents; Contains information for the Top Drawing record; Contains information from REPTAB such as report name and its parameters. |
| 10 | | BANKBOM | In the Symbol Bank in CAESAR you could enter technical data about the parts. This file contains this data. <i>HarnesSys</i> does not use the data; however this file can be moved to the UNIX environment to save the data for future use. |
| 11 | This program should be run only once. | BANK | Lists the contents of the symbol bank. |

Program Outputs (Cont.)

Output Files Created By Programs 1 - 11

Additional Preparation In CDC

The conversion package prepares most of the CAESAR files for the UNIX environment. However there are additional files which may be needed, which are not prepared by the conversion package. These are described below.



The conversion package does not convert all the data in CAESAR.

Files From DBA Account

These files exist in the DBA account. The FTP transfers these files from the conversion account to the UNIX environment; however the UNIX conversion package does not transfer the data from the files in the UNIX environment into the appropriate *HarnesSys* table.

If the amount of data in a particular file is small, the data can be manually entered into the appropriate *HarnesSys* library. If the amount of data is significant, the DBA can write a script to transfer that particular set of data automatically from the UNIX file into the *HarnesSys* database.

| File | Description |
|---------|--|
| ELCNOTE | Contains the notes from the ELCID drawings. |
| MLDNOTE | Contains the notes from the BLO drawings. |
| EPLVND | Vendor codes and data. |
| ТАВ | Wire specifications (type and gauge). The name of this file in CAESAR is TABXXX. |

DBA Account Files

To prepare these files for the conversion, do the following:



Copy these files from the DBA account to the conversion account. The file names in the conversion account should be the names in the above table.

Bincode Data

BINREP

If you want to transfer the bin code data from CAESAR to *HarnesSys*, create the BINREP file and move it into the conversion account. If the BINREP file exists in the conversion account, the UNIX conversion package automatically transfers the file to the UNIX environment and enters the data into the *HarnesSys* database (option 8, see page 40).

To create this file, do the following:



In CAESAR, select menu option 342 - PRINT BIN CODE BANKS. Choose #3 - PRINT BOTH LISTS.



CAESAR creates the file and report called BINREP



Move this file to the conversion account.

Bincode Data

Transfer Without a FTP

If your site does not have an automated File Transfer Program (FTP) you can transfer the data from the CDC to the UNIX environment by using tapes. The section below tells you what files to transfer, where they are located in the CDC and where to put them in the UNIX environment.

CDC Output

The first group of files is created as output from the CDC conversion programs. However the conversion programs only creates the files that are necessary; therefore when you run the conversion programs, they may not create all of these files for every project. The conversion programs also create error and message files which do not have to be transferred to the UNIX environment.

The files created by the conversion programs that you must transfer to the UNIX environment are:

| BANK | DELISS | OPENWIR | REPLIS |
|---------|---------|---------|--------|
| BANKBOM | DRAWLIS | RELEPL | REPOUT |
| BLOCONV | ELCCONV | RELWIR | TDOUT |
| BRD10 | HEADER | REPCONV | |

Drawing and Report Files

The second group of files is the drawing and report files. The ELCCONV and BLOCONV files (CDC output) contain the list of the ELCID and BLO drawings which must be converted; therefore you can check the contents of these files to see what drawings must be transferred. The conversion package converts the ELCID and BLO drawings to a *HarnesSys* compatible format. These files are in the conversion account in the CDC environment.

The report files exist in the xxxBANK account of the project and begin with the letter R. You must transfer all of the drawing and report files from the CDC to UNIX environment.

The contents of this page is subject to the limitations of use specified in the front page.

Transfer Without a FTP

Other

There are other files which must also must be transferred. See details on the BINREP file on page 32 and DBA account files on page 31.

Other

Operating Instructions - UNIX

After successfully running the CDC conversion package, the files it creates and the files created manually must be transferred to the UNIX environment. This may be accomplished within the UNIX conversion package or done outside of it. However before invoking the UNIX conversion package, there are certain tasks which must be accomplished. These preliminary tasks and the UNIX / *HarnesSys* conversion package are all described below.

Before Invoking the UNIX Conversion Package

Setup Operations

| Person | Task |
|--|---|
| ORACLE DBA and System Administrator: | 1. Create the HarnesSys database. |
| HarnesSys Administrator: | 2. Create the new, target project within <i>HarnesSys</i> |
| Project Administrator: | 3. Determine and enter the project defaults for the new project. |
| Project Administrator or user with authorization | 4. Fill the Standard Note Library (see the user manual <i>Libraries</i> in Volume 6). |
| | 5. Open a new directory for the purposes of the conversion. |
| | 6. Instruct <i>HarnesSys</i> to save the process as it is displayed on the terminal (optional). |

Before running the programs in the UNIX conversion package (described on page 44), various setup operations must be performed. These include:

The first three tasks must be performed in the order presented above. The other tasks must be done after task three, but the order of these tasks is not significant. Task six is optional: only do it if you want to save system messages/prompts and your responses.

There are two ways to open a new project. The first is through Motif, the second is through a script supplied with *HarnesSys* which is called "harness add_project". If you use the script to create the project, it asks you which

Before Invoking the UNIX Conversion Package

size, small, medium, or large, you want for the tables. However you can choose specific values for individual tables if you think it is necessary.

For further details on creating a database and project, see the *Installation* manual.

Project Defaults

When opening any new project the Project Administrator must enter the project defaults for it. For projects that are being converted from CAESAR, the procedure is almost exactly the same.

For more information on project defaults, see the user guide *Project Defaults*, in Volume 6.

There are two fields which have values you must change. This is described below.

Big Splices



Select Maintenance \Rightarrow Project Defaults....

| The program display | ys the window shown below | • |
|-------------------------|---------------------------|---|
| 🦳 Set Project Defau | Its for Project: DEM | |
| Use Defaults of Ex | isting Project | |
| Defaults for | | |
| Graphics | Parts | |
| Wires | Administration | |
| Manufacturing | Reports | |
| OK Can | ncel Help | |



Press Wires....

The program displays a window like the one below:

Project Defaults

| | | Wires Defa | ults for DEM |
|----------------------------|---------------------------------|------------------|--|
| | Color in Wire Name Key | □ Yes | For Length Calculation Add: |
| | Default Wire Type Family | B | Constant [1.0 mm |
| | Wire Set Library Code | [SDPTAB | Twisted Bundles |
| | All Bundles Are Twisted | □ No | |
| | Wire Name FORMAT - | | |
| | Primary : [[N5.4] [N1. | 1]A2.1L10.1A2.1 | [S2.2] [O(N, CH, CR, AL, CU, CN, FE)] [D-] [O(B, R |
| | Secondary : [[N5.5]A2.1 | LN3.1F(T)L10.1A1 | .1[S2.2][O(N,V,A,B,C,CH,AL,CU,CN,R,S,T)] |
| | | | |
| | Jumper Length | [127.0 mm | Ferrule Length [101.6 mm |
| | Default Jumper Gauge |] 22 | Default Ferrule Gauge |
| | Default Jumper Type Family | Ĩa | Default Ferrule Type Family |
| | Calculate Jumpers Length/Weight | 🗆 Yes | Calculate Ferrules Length/Weight 🛛 No |
| | | | |
| Big Splice Number Range | ►Big Splice–Number Range | <u>[</u> 150−250 | Shield Name Format : SH in Color 🗖 |
| | ОК | Cano | cel Help |



In the field Big Splice-Number Range, change the upper number of the range (in the example above, 250) to 700 or a larger value



Press OK. Press OK in the Set Project Defaults window.

Setting this value in the field Big Splice-Number Range can be done any time before you integrate the first drawing. This default does not have to be set before the data is entered into HarnesSys.

Skipped Issue Letters



Select Maintenance
Project Defaults....

| The program displays the window shown be | elow. |
|--|-------|
| Set Project Defaults for Project: DEM | |
| Use Defaults of Existing Project | |
| Defaults for | |
| Graphics Parts | |
| Wires Administration | |
| Manufacturing Reports | |
| OK Cancel Help | |

| \mathcal{O} | |
|---------------|--|
| 121 | |

Press Administration....

2

The program displays a window like the one shown below.

Skipped Issue Letters,

| | Administratio | on's Defaults for DEM | |
|-------------------------------|---------------------|-------------------------|------------------|
| Activate Work Sequence | □ No | Bundle Base Length | 5 characters 🗖 |
| Activate Work Stage | □ No | Dash Length | 4 characters 🗖 |
| Skipped Issue Letters | | Effectivity Length | 14 characters 🗖 |
| Initial Issue of New Doc. | Įnew | Cage Code 123ABC | |
| Length and Weight System | | Default Contract S | LENA23 |
| To Round Length To Nearest | [0.0 mm | Small Pin Letter Prefix | Sign (-) Minus 🗖 |
| Representation of Zero Quanti | ty | | |
| 3D ASCII File Path | ısr/users/disk32/ar | ieli/3d_asc/ | |
| | | | |
| ок | c | ancel | Help |
| | | | |

0 131

Erase the contents of the field *Skipped Issue Letters*. The field should appear as it does in the example above.

0

Press OK. Press OK in the Set Project Defaults window.

Skipped Issue Letters

Saving Messages

In order to save messages displayed on the terminal (task 6) do the following:



At the system prompt in the UNIX environment, type **script xxxx** where **xxx** = the name of the file which will contain the messages.

Options In the UNIX Conversion Package

Below is a list of the options in the UNIX part of the CAESAR to *HarnesSys* conversion package:

| Option/ Program | Description |
|--------------------|--|
| 0 | Transfer CAESAR files into HarnesSys via the FTP. |
| 1 | Convert the symbol file; add new BLO symbols |
| 2 | Define documents. |
| 3 | Convert CAESAR drawings to HarnesSys format. |
| 4 | Insert CAESAR drawings into HarnesSys. |
| 5 | Insert wiring data into HarnesSys. |
| 6 | Create the Part List notes conversion table. |
| 7 | Load data into the Part Occurrence (PART_OCCUR) and the Part Specification (PART_SPEC) tables. |
| 8 | Load data into the BINGROUP table and update the Part Specification (PART_SPEC) table. |
| 9 | Process multi-bundle plugs for BRD10 projects. |

B Fix BINGROUP.

Options In the UNIX Conversion Package

Order of Work

The options in the UNIX conversion package must be performed in a certain order. The order of the options is:

Option/ Program Dependencies / Restrictions

- 0 This function is optional. The files must be transferred from the CDC environment to the UNIX environment, but you may prefer to use a different method for the file transfer.
- 1 Do after the transfer of the files is complete (either option 0 or another method). Converting the symbol file only needs to be done once, regardless of the number of CAESAR projects you are converting. When converting the first project you perform this function; for all other projects you skip this function. The symbol setup command must be entered into *HarnesSys* before invoking this program (see below).
- 2 Define documents: Select after the files have been transferred to the UNIX environment (option 0 or by an external transfer process).
- 3 Convert drawings: Select after the successful completion of options 1 and 2. The symbol setup command must be entered into *Harnes* System 2019

The symbol setup command must be entered into *HarnesSys* before invoking this program (see below).

- 4 Insert drawings: Run after the successful completion of option 3.
- 5 Insert wiring: Run after option 4 successfully finishes.
- 6 Convert part list notes: Run any time after the files have been transferred into the UNIX environment (option 0 or by an external transfer process). Can run when the Define documents (option 2) function is running.
- 7 Insert part list: Run after option 6 successfully finishes.
- 8 Build bin group data: Run after option 7 successfully finishes.
- 9 Only run for BRD10 projects: run after options 3 and 7 successfully finish.

Symbol Library Preparation

Symbols in CAESAR for wire diagrams that begin with the letter E cannot be converted as they are. If, in your site, there are symbols that begin with

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Symbol Library Preparation

E, you must perform an extra step before the symbol file and the wire diagrams (ELCID) are converted (programs 1 and 3 in the UNIX conversion package). Do the following:



At the UNIX system prompt, type **setenv BLO_CODE_EDIT YES**



The UNIX conversion program converts all symbols that begin with "E" to symbols that begin with the character "&".



When work begins in the HarnesSys environment, instruct the wire diagram designers to use the new symbols that begin with "&" instead of the old symbols that begin with "E".

Below is a flowchart of the processes and programs which you must run in the UNIX environment.

Symbol Library Preparation



Work Flow - UNIX Environment

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Symbol Library Preparation

Invoking the UNIX Conversion Package

To begin running the UNIX / *HarnesSys* conversion package, regardless of the option you want to invoke, do the following:

In the UNIX computer:

change directories to the the conversion directory; type: **harness ansi**



The computer displays a menu (see example below).

eyanov> harness ansi Starting HarnesSys version r4a.05 on mht29 New HarnesSys resources: ~/HARNESS and/or ~/Tk2Motif . Please update using : 'harness color_setup'. You have nothing in message queue. Oracle on node @t:zoo3:tps7 Ansi terminal Options: 1) file_convert 2) csr_convert 3) Update_Part_Spec 4) Update_Part_Occur 5) Standart_Notes_Library 6) Part_Description_Library 7) Vendors_Library 8) Area-Codes_Library 9) Manual_Transaction_Update_Wires 10) Bingroup_Library 11) Wire_Set_Desc_Library 12) Wire_Spec_Library 13) Wire_Set_Library 31) Analyzer_Single_wire_Change 32) Analyzer_Group_Wire_Change 33) Analyzer_Path 34) Next_Assembly_Document 35) Exit (or 'q') Select option number : Type: 2 Select option number : 2 == Selected csr_convert Enter project name :

Type the name of the project you want to convert.

Invoking the UNIX Conversion Package



| Enter project name : 25X ============ Project is 25X |
|--|
| ========== |
| Select option 0) FTP CSR files |
| 1) Define documents |
| 2) Convert caesar documents to harness format |
| 3) Insert caesar drawings into harness system |
| 4) Insert wiring into harness_system |
| 5) Convert SYMBOLS file (adding BLO new symbols) |
| 6) Create PART-LIST notes conversion table |
| 7) Load into PART_OCCUR & PART_SPEC |
| 8) Load into BINGROUP & Update PART_SPEC |
| B) Fix BINGROUP |
| q) Exit the program |
| Enter the option number: |

Fig-4 CAESAR TO HarnesSys Conversion Menu

From this menu you can choose the option you want to invoke, taking into account the order of the actions you have already performed, as described on page 41.

Program 0: FTP CSR Files

To automatically carry out the file transfers within *HarnesSys*, do the following:



At the menu prompt 'Enter the option number:' type: 0



```
Running FTP CSR files option ...
 Enter ftp cdc computer name m60
 Enter cdc account user name shiff
 Enter cdc account password shiff
 Enter cdc account charge including ,1 at end 80247570,1
  File hr_cdclist1 created. Now FTPing to get initial files ...
 Continue or quit (y/q) [y] ? <u>y</u> 👞
netin: Connection reset by peer
                                              1
Not connected.
  File hr_cdclist2 created. Now submiting FTP to get drawing files ...
  Continue or quit (y/q) [y] ? y
[1] 807
 Select option
  0 ) FTP CSR files
  1 ) Define documents
```

After answering y to continue point 1, the computer transfers the files listed below by using the FTP:

cdcftp1 cdcftp2 hr_cdclist1 ELCCONV BLOCONV TDOUT HEADER DRAWLIS hr_cdclist2 RELWIR

The second part of the transfer is the transfer of the drawing files. This process occurs in the background, and you can continue to use the workstation for other processes in the meantime.

Program 0: FTP CSR Files

0 N1/1 In order to check the progress of the FTP do the following:

Check the contents of the ELCCONV and the BLOCONV files to see which files will be transferred by the FTP. In the directory in which the file transfer is taking place, type: **ls**



The computer displays the files in the directory in alphabetical order.

When you see the name of the last file (alphabetically) that needs to be converted in the list, you know that the FTP has finished.

Program 1: Convert SYMBOLS File

Checking the BANK File

The BANK file is the output of program 11 in the CDC environment and the input of program 1 in the UNIX environment. Some data is acceptable in the CDC environment, but causes program abends in the UNIX environment. Therefore before running program 1 in the UNIX environment it is recommended that you check the contents of this file for data that may cause abends.

Invalid data in the BANK file may consist of empty (blank) lines or lines that lack the symbol code at the beginning of the line. To check the file, do the following:



In UNIX, scan the BANK file. If you see any lines with invalid data, delete them. Save the updated file.

Symbol Library Setup Process

Before running program 1, remember to perform the symbol library setup process described below.



At the UNIX system prompt, type setenv BLO_CODE_EDIT YES



The UNIX conversion program converts all symbols that begin with "E" to symbols that begin with the character "&".

Running Program 1

Enter the conversion package as described on page 44, then do the following:



At the menu prompt 'Enter the option number:' type: 1



Enter the option number: 1

Running convert SYMBOLS file option ... Creating NEW SYMBOLS file elcid_symbol_library_25x_hp.sym . New SYMBOLS file created. Copy this file to ~harness/dat directory with 644 access.

Fig-11

Checking the BANK File

Program 2: Define Documents

This function defines the documents within *HarnesSys*. Input is the file TDOUT.



At the menu prompt 'Enter the option number:' type: 2

```
Enter the option number: 2
Running define documents option ...
Automatically add partlist (y/n,<cr> = n): y
Enter partlist dash number (max 4 char, default - 01): 001
Enter constant between prj and bundle (max 5 char, <cr> - none): autpl
Enter constant between bundle and dash (max 5 char, <cr> - none): -
running...
```

Fig-10 Define Documents



For each wire list the program defines automatically a part list if you answer Y in the third line above.

The part list will be in the format that you define by answering the above questions. The effectivity of the part list will cover the entire range of the project.

If a problem occurs during this processing you can begin the process again. If some of the documents have already been defined, the program informs you,

Number of documents defined: 1823

Number of partlist doc defined: 151

Fig-12 End of Define Documents Process

Fig. 12 is an example of the notification at the end of the Define Documents process.

The contents of this page is subject to the limitations of use specified in the front page.

Program 2: Define Documents

Program 3: Convert Drawings

This option converts all the wire diagrams and 2D Routing (BLO) drawings from the CAESAR format to the *HarnesSys* format.

Before running the program, do the following:



At the UNIX system prompt, type setenv BLO_CODE_EDIT YES



The UNIX conversion program converts all symbols that begin with "E" to symbols that begin with the character "&".

Enter the conversion package as described on page 4444, then do the following:



At the menu prompt 'Enter the option number:' type: 3



one as it converts it. CONVERTED ELCID DRAWING EV1234 CONVERTED ELCID DRAWING DV1301A ...

The program begins converting the wire diagrams. It lists each

and after all the ELCID drawings have been converted, reports how many it converted:

CONVERTED NNN ELCID DRAWINGS

After all the wire diagrams have been converted, the program asks: ADJUST CLOCKING ANGLE BY 90 - Y/N



Type **Y** or **N**

This question is relevant for the BLO (2D Routing diagrams). If you answer **Y**, the program keeps the clocking angle symbol exactly as it is in CAESAR. If you answer **N** the program shifts the symbol by 90 degrees.



DRAWING FILE CBV0248 HAS BEEN CREATED! DRAWING FILE CBV0259 HAS BEEN CREATED! DRAWING FILE CBV0260 HAS BEEN CREATED! CONVERTED 127 BLO DRAWINGS Select option 0) FTP CSR files 1) Define documents

2) Convert caesar documents to harness format

Fig.-16 End of Option 3

Program 3: Convert Drawings

Program 4: Insert Drawings Into HarnesSys

This process enters the last released issue of each drawing into *HarnesSys*. The conversion also transfers the release dates and the issue numbers of all previous issues from CAESAR. However the drawings themselves are not saved and cannot be accessed.

Every drawing that is in status open is transferred, with each copy of the drawing that was saved in CAESAR.



At the menu prompt 'Enter the option number:' type: 4



Enter the option number: 4 Running insert drawings into harness option ... Getting MISSING_ISSUES from project defaults ... Getting USED_ISSUES from DRAWLIS + RELWIR files ... Updating MISSING_ISSUES (from- IOQ) excluding USED_ISSUES (to-).

Fig-15 Option 4

Program 5: Insert Wiring Into HarnesSys

Only the last released revision of the wire list document is transferred. The program does not convert history.



At the menu prompt 'Enter the option number:' type: 5 Enter the option number: 5

Running insert wiring into harness option ... Warning bundle 1101 has wires not from a wiring diagram Warning bundle 1101 has wires not from a wiring diagram Warning bundle 1101 has wires not from a wiring diagram Warning bundle 1101 has wires not from a wiring diagram Warning bundle 1101 has wires not from a wiring diagram

Fig-25



The program inserts wiring into the *HarnesSys* database. The program checks the wiring before doing the insert. If data is missing or invalid the program sends warning or error messages to the screen. For example if the diagram in the wire was not defined in the previous step, the program sends a warning message to the screen like those in Fig-25.

Program 4: Insert Drawings Into HarnesSys

```
Error unable to get sh2 family for 9999701
Error unable to get jp family for 9999701
Error unable to get tw family for 9999701
Error unable to get sp family for 9999701
Error: document undefined for 9999701
506 released bundles were processed
10 open bundles were processed
```

Select option

Fig-26



Fig-26 is an example of error messages displayed by the program and the totals it has accumulated. (The program displays the total number of released and open bundles it processed.)

Restart

If program 5 falls in the middle, you can continue from the point at which the program fell by following the instructions below:



In the UNIX environment using SQL, list the wires in the WIRE table (in *HarnesSys*) in descending order by the field LCD (LAST CHANGE DATE). The first wire in the list is the last wire that the program transferred.



In the files RELWIR and OPENWIR in the UNIX environment, erase all the wires which were already entered into the database.



Execute option 5 again.

Program 6: Create Part List Notes Conversion Table



At the menu prompt 'Enter the option number:' type: 6



Enter the option number: 6

```
Running create PART-LIST notes conversion option ...
Please enter Note Conversion numbers for following notes :
=== 1 4 5 6 A B C D F G J N P R Y Z ===
Enter number of note equivalent to note <1> ? 100
Enter number of note equivalent to note <4> ? 101
Enter number of note equivalent to note <5> ? 102
Enter number of note equivalent to note <6> ? 103
Enter number of note equivalent to note <A> ? 104
Enter number of note equivalent to note <B> ? 105
Enter number of note equivalent to note <C> ? 106
Enter number of note equivalent to note <D> ? 107
Enter number of note equivalent to note <F> ? 108
Enter number of note equivalent to note <G> ? 300
Enter number of note equivalent to note <J> ? 301
Enter number of note equivalent to note {<}N{>} ? 302
Enter number of note equivalent to note <P> ? 1001
Enter number of note equivalent to note <R> ? 1002
Enter number of note equivalent to note <Y> ? 1004
Enter number of note equivalent to note <Z> ? 1005
 File for NOTES RELEPL.notes created.
```

Select option

Fig-17: Option 6

Program 7: Load *HarnesSys* Tables



At the menu prompt 'Enter the option number:' type: 7



```
Enter the option number: 7

Running insert PARTS into harness option ...

maxrejects is set to 50 .

Commit in 50

Commit in 100

Commit in 150

Commit in 200

Commit in 250

Commit in 300

Commit in 350
```

Fig-18: Option 7

The contents of this page is subject to the limitations of use specified in the front page.

Program 7: Load HarnesSys Tables

below.

Program 8: Load BINGROUP Table

Setup Before Invoking Option 8

Before invoking this option, it is necessary to do the following:

| C |) |
|----------|---|
| $\int 1$ | Л |

Select Maintenance \Rightarrow Project Defaults....

| 2 | The program displays | the window shown |
|---|-----------------------|------------------|
| | Set Project Defaults | for Project: DEM |
| | Use Defaults of Exist | ing Project |
| | Defaults for | |
| | Graphics | Parts |
| | Wires | Administration |
| | Manufacturing | Reports |
| | OK Cance | I Help |

<u>[12</u>]

Press Administration...



| Administration's Defaults for DEM | | | | |
|--|--------------|-------------------------|--------------------|-----------|
| Activate Work Sequence | □ No | Bundle Base Length | 5 characters | |
| Activate Work Stage | 🗆 No | Dash Length | 4 characters 🗖 | |
| Skipped Issue Letters ${\mathbb I}$ | | Effectivity Length | 14 characters 🗖 | |
| Initial Issue of New Doc. | Ĩ ★ ★ | Cage Code [123ABC | | |
| Length and Weight System | | Default Contract S | LENA23 | Small Pin |
| To Round Length To Nearest | [0.0 mm | Small Pin Letter Prefix | Sign (-) Minus 🗖 ┥ | Letter |
| Representation of Zero Quantity FEF Prefix Sign | | | | |
| 3D ASCII File Path [/usr/users/disk32/arieli/3d_asc/ | | | | |
| | | | | |
| OK Cancel Help | | | | |



Check that the value in the file BINREP is the same as the value chosen in the field Small Pin Letter Prefix Sign.

If the two values are not the same, either change the value in the Project Defaults or change the values in the BINREP file.

Setup Before Invoking Option 8

Operating Instructions for Program 8

```
At the menu prompt 'Enter the option number:' type: 8

Enter the option number: 8

Invalid data

Running insert BINGROUP into harness option ...

Invalid value in report file. Check rows in file /tmp/BINREP_778.err :

=#A22-7 @A-A i$ 07*1=0#2165222

=#E21-75 @A-D $08/' - PCAXSCAX

=#E25-46 @A--U(-I-O--I-J--L-O) $20/20-24P363S351 @-V-AA(--W--Z) $16/16-20P364

S352 @-W--Z(--X--Y) $08/ - PCAXSCAX

=#G40-26 @1-40 $26/22-26P -S - _ _ _ _ _ _ _ Invalid data

Error in running BINREP insertion to D.B. .
```

Fig-19: Option 8



The program checks every bin group record. For every record with invalid data the program displays an error message and displays the invalid data. See Fig-19.



For example, in Figure 19 there are various invalid data, circled with a broken line..



Fix the invalid data in the file BINREP in the UNIX environment using your system editor.



After correcting the invalid data, select option 8 again.

```
Enter the option number: 8

Running insert BINGROUP into harness option ...

File /tmp/BINREP_12446 created with 166 /tmp/BINREP_12446 lines.

File /tmp/BINREP_12446.sql created with 225 /tmp/BINREP_12446.sql lines.

Going to delete data of following tables:

BINGROUP; CONTACT; PINBINCODE; BINCODE; BINCODE_AWG;

Delete (y/n) [y] ? ■
```

Fig-20



The program notifies you that it is deleting the data that may have already been loaded into the *HarnesSys* database. This may happen if you are running the program a second or third time. See Fig-20.

Delete (y/n) [y] ? File /tmp/BINREP_12446.lis created with log of oracle inserts. Please check. File /tmp/BINREP_ps_12446.sql created with 1169 /tmp/BINREP_ps_12446.sql lines . Please remove /tmp/BINREP_* after done. File /tmp/BINREP_ps_12446.lis created with log of oracle updates. Please check .

| List duplicate bincode with different data | |
|--|--|
|--|--|

| BINCODE | DATA |
|---------|----------|
| 18P | 18/18-22 |
| 18P | 20/18-18 |
| 18P | 20/18-18 |
| 18P | 26/22-26 |
| 185 | 18/18-22 |
| 185 | 20/18-18 |
| 185 | 20/18-18 |
| 185 | 26/22-26 |
| 20P | 20/18-24 |
| 20P | 20/20-24 |
| 205 | 20/18-24 |
| 205 | 20/20-24 |
| 354 | 22/22-28 |
| 354 | 2D/22-26 |
| | |



Fig-21

The program checks the input file from CAESAR and if there is duplicate data, sends a warning.

At the end of the run

BINKEY = #I07A0 PINDATA = \$20/16-16P16PS16S PINGROUP = @1-7
contact_size=20 awg_from-16 awg_to-16
Contact key=I07A0 type=PIN,SOCKET bincode(PIN)=16P bincode(SOCKET)=16
Pin name(realy): 1 2 3 4 5 6 7
BINKEY = #I12D0 PINDATA = \$20/20-24P20PS20S PINGROUP = @1-12
contact_size=20 awg_from-20 awg_to-24
PIN's bincode=20P already exists with another data contact size and AWG range.
Enter: S - Skip this row; E - Exit from program; xxx - New bincode value (3 pos
) [S] ? s

Fig-22

Operating Instructions for Program 8
Program 9: Process Multi-Bundle Plugs

This program should only be run if the project you are converting is a BRD10 project.



At the menu prompt 'Enter the option number:' type: ${\bf 9}$



Program 9: Process Multi-Bundle Plugs

After Conversion

There are certain tasks that you must do after you have successfully completed all the conversion options (1 - 8) and before you begin ordinary work in *HarnesSys*.

```
Warning bundle 1301 has wires not from a wiring diagram
  Warning bundle 1301 has wires not from a wiring diagram
  Warning bundle 1301 has wires not from a wiring diagram
  Warning bundle 1301 has wires not from a wiring diagram
  Warning bundle 1301 has wires not from a wiring diagram
  Warning bundle 1301 has wires not from a wiring diagram
  Warning bundle 1301 has wires not from a wiring diagram
  Warning bundle 1301 has wires not from a wiring diagram
  Warning bundle 1301 has wires not from a wiring diagram
  Warning bundle 1301 has wires not from a wiring diagram
 Warning bundle 1301 has wires not from a wiring diagram
 Warning bundle 1301 has wires not from a wiring diagram
 Warning bundle 1301 has wires not from a wiring diagram
 Warning bundle 1301 has wires not from a wiring diagram
 Warning bundle 1301 has wires not from a wiring diagram
 Warning bundle 1302 has wires not from a wiring diagram
 Error cannot add free_pin record for 1302705 - 4YP M
ERROR FROM
ORACLE_ERROR
              -1
ORA-00001: unique constraint (HARNESS.FREE_PIN_KEY) violated
           Warning bundle 1302 has wires not from a wiring diagram
```

Fig-23

After Conversion

Family Code Conversion

Family code is a field used in both CAESAR and *HarnesSys* to indicate in which shield the wire is located. In CAESAR the family code is a two character code which may consist of letters or four characters: - + \$ and *. In *HarnesSys* this field is a three letter code. Program 5 in the UNIX conversion package, which inserts the wiring into *HarnesSys*, converts the CAESAR values to the equivalent *HarnesSys* values.

If the CAESAR code is just letters, the conversion program adds the letter "A" before the value in CAESAR.

The table below shows the conversion of alphabetic values:

| CAESAR | HarnesSys | | |
|--------|-----------|--|--|
| А | AA | | |
| BA | ABA | | |
| CD | ACD | | |

For CAESAR codes with special characters the program converts them according to the table below:

The contents of this page is subject to the limitations of use specified in the front page.

Family Code Conversion

Code Conversion

| <u>CSR</u> | <u>HRN</u> | <u>CSR</u> | <u>HRN</u> | <u>CSR</u> | <u>HRN</u> | <u>CSR</u> | <u>HRN</u> | <u>CSR</u> | <u>HRN</u> |
|---------------|------------|-------------|------------|---------------|------------|------------|------------|------------|------------|
| A+ | BAA | N+ | BCA | +A | BEA | -W | BGA | \$O | BIA |
| A- | BAB | N- | BCB | +B | BEB | -X | BGB | \$P | BIB |
| A* | BAC | N* | BCC | +C | BEC | -Y | BGC | \$Q | BIC |
| A\$ | BAD | N\$ | BCD | +D | BED | -Z | BGD | \$R | BID |
| B+ | BAE | O+ | BCE | +E | BEE | -+ | BGE | \$S | BIE |
| B- | BAF | O- | BCF | +F | BEF | | BGF | \$T | BIF |
| B* | BAG | 0* | BCG | +G | BEG | _* | BGG | \$U | BIG |
| B\$ | BAH | O \$ | BCH | +H | BEH | -\$ | BGH | \$V | BIH |
| C+ | BAI | P+ | BCI | +I | BEI | *A | BGI | \$W | BII |
| C- | BAJ | P- | BCJ | +J | BEJ | *B | BGJ | \$X | BIJ |
| C* | BAK | P* | BCK | +K | BEK | *C | BGK | \$Y | BIK |
| C\$ | BAL | P \$ | BCL | +L | BEL | *D | BGL | \$Z | BIL |
| D+ | BAM | Q+ | BCM | $+\mathbf{M}$ | BEM | *E | BGM | \$+ | BIM |
| D- | BAN | Q- | BCN | +N | BEN | *F | BGN | \$- | BIN |
| D* | BAO | Q* | BCO | +O | BEO | *G | BGO | \$* | BIO |
| D\$ | BAP | Q\$ | BCP | $+\mathbf{P}$ | BEP | *H | BGP | \$\$ | BIP |
| E+ | BAQ | R+ | BCQ | +Q | BEQ | *I | BGQ | | |
| E- | BAR | R- | BCR | +R | BER | *J | BGR | | |
| E* | BAS | R* | BCS | +S | BES | *K | BGS | | |
| E\$ | BAT | R\$ | BCT | +T | BET | *L | BGT | | |
| F+ | BAU | S+ | BCU | +U | BEU | *M | BGU | | |
| F- | BAV | S- | BCV | +V | BEV | *N | BGV | | |
| F* | BAW | S* | BCW | +W | BEW | *0 | BGW | | |
| F\$ | BAX | S\$ | BCX | +X | BEX | *P | BGX | | |
| G+ | BAY | T+ | BCY | +Y | BEY | *Q | BGY | | |
| G- | BAZ | T- | BCZ | +Z | BEZ | *R | BGZ | | |
| G* | BBA | T* | BDA | ++ | BFA | *S | BHA | | |
| G\$ | BBB | T\$ | BDB | +- | BFB | *T | BHB | | |
| H+ | BBC | U+ | BDC | +* | BFC | *U | BHC | | |
| H- | BBD | U- | BDD | +\$ | BFD | *V | BHD | | |
| H* | BBE | U* | BDE | -A | BFE | *W | BHE | | |
| H\$ | BBF | U\$ | BDF | -B | BFF | *X | BHF | | |
| I+ | BBG | V+ | BDG | -C | BFG | *Y | BHG | | |
| I- | BBH | V- | BDH | -D | BFH | *Z | BHH | | |
| I* | BBI | V* | BDI | -E | BFI | *+ | BHI | | |
| I\$ | BBJ | V\$ | BDJ | -F | BFJ | *_ | BHJ | | |
| $\mathbf{J}+$ | BBK | W+ | BDK | -G | BFK | ** | BHK | | |
| J- | BBL | W- | BDL | -H | BFL | *\$ | BHL | | |
| J* | BBM | W^* | BDM | -I | BFM | \$A | BHM | | |
| J\$ | BBN | W\$ | BDN | -J | BFN | \$B | BHN | | |
| K+ | BBO | X+ | BDO | -K | BFO | \$C | BHO | | |
| K- | BBP | Х- | BDP | -L | BFP | \$D | BHP | | |
| K* | BBQ | X* | BDQ | -M | BFQ | \$E | BHQ | | |
| K\$ | BBR | X\$ | BDR | -N | BFR | \$F | BHR | | |
| L+ | BBS | Y+ | BDS | -0 | BFS | \$G | BHS | | |
| L- | BBT | Y- | BDT | -P | BFT | \$H | BHT | | |
| L* | BBU | Y* | BDU | -Q | BFU | \$I | BHU | | |
| L\$ | BBV | Y\$ | BDV | -R | BFV | \$J | BHV | | |

Family Code Conversion

| ode | Conve <u>CSR</u> | ersion, <u>HRN</u> | Cont. <u>CSR</u> | <u>HRN</u> | <u>CSR</u> | <u>HRN</u> | <u>CSR</u> | <u>HRN</u> | <u>CSR</u> | <u>HRN</u> |
|-----|---------------------|-----------------------|---------------------|------------|------------|------------|------------|------------|------------|------------|
|] | M+ | BBW | Z+ | BDW | -S | BFW | \$K | BHW | | |
|] | M* | BBX BBY | Z- Z* | BDX BDY | -1 -U | BFX BFY | \$L \$M | BHX BHY | | |
|] | M\$ | BBZ | Z\$ | BDZ | -V | BFZ | \$N | BHZ | | |

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Family Code Conversion

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CAESAR To HarnesSys Manual Comment Form

Your comments and suggestions help us determine how well we meet your needs and also help us improve the documentation. Please fill out this form and fax it to:

HarnesSys Project Manager Israel Aircraft Industries Engineering Division Department 4422 Fax: 972 - 3 - 935-5049

Who Are You?

| Project manager | □ Engineer (wiring designer) |
|-----------------|------------------------------|
| DBA | □ Data entry personnel |
| Programmer | External user |
| Other: | |

How Do You Use This Manual?

| \Box As an overview | \Box For comprehensive reference |
|--|------------------------------------|
| \Box To learn the product or program | □ For quick look-up |
| □ Other: | |
| | |

How do you like this manual? (1-Poor, 10-Excellent)

| 1 2 3 4 5 6 7 8 9 10 | Does this manual cover all the topics you need? |
|--|---|
| | Does it contain all the information you need about the topic? |
| | Is the technical information accurate? |
| | Is it easy to understand? |
| | Is the order of the topics logical? |
| | Can you easily find what you want? |
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| | Are the examples helpful? |
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| How Frequently do you use this manual? | |
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| Date: | | | |

Thank you for your time.