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Agrément Certificate
09/4667
Product Sheet 1

#### **CELOTEX INSULATION**

#### **CELOTEX RANGE OF PIR INSULATION BOARDS FOR TIMBER-FRAME DWELLINGS**

#### PRODUCT SCOPE AND SUMMARY OF CERTIFICATE

This Certificate relates to the Celotex Range of PIR Insulation Boards for Timber-Frame Dwellings, a range of rigid polyisocyanurate (PIR) foam boards with aluminium foil facings for use between studding, as an insulated lining, an insulated sheathing or as part of a system incorporating any combination of these options in walls of conventional timber-frame dwellings.

#### AGRÉMENT CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.

#### **KEY FACTORS ASSESSED**

Thermal performance — typical wall constructions incorporating the products can achieve U values between 0.11 W·m<sup>-2</sup>·K<sup>-1</sup> and 0.29 W·m<sup>-2</sup>·K<sup>-1</sup>. The thermal conductivity ( $\lambda_{90/90}$  value) of the products is declared by the Certificate holder as 0.022 W·m<sup>-1</sup>·K<sup>-1</sup> (see section 5).

Risk of condensation — the products can contribute to minimising the risk of surface condensation (see section 6).

Behaviour in relation to fire — walls incorporating the products have been tested to BS 476-21: 1987 (see section 7).

Durability — the products are durable and sufficiently stable to remain effective as an insulation for the life of the building (see section 13).

The BBA has awarded this Agrément Certificate to the company named above for the products described herein. These products have been assessed by the BBA as being fit for their intended use provided they are installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of Second issue: 12 October 2010

Originally certificated on 6 September 2009

Chris Hunt

CC

Head of Approvals — Physics

Greg Cooper

Chief Executive

Certificate amended on 3 November 2010 with updated information in the Thermal performance section.

The BBA is a UKAS accredited certification body — Number 113. The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at www.bbacerts.co.uk

Readers are advised to check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA direct.

British Board of Agrément Bucknalls Lane

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# Regulations

In the opinion of the BBA, the Celotex Range of PIR Insulation Boards for Timber-Frame Dwellings, if used in accordance with the provisions of this Certificate, will meet or contribute to meeting the relevant requirements of the following Building Regulations:

# The Building Regulations 2010 (England and Wales)

Requirement: B2 Internal fire spread (linings)

Comment: Walls incorporating the products can meet this Requirement. See section 7.2 of this Certificate.

Requirement: B3(1)(4) Internal fire spread (structure)

Comment: Walls incorporating the products must comply with this Requirement. See sections 7.1 and 7.3 of this

Certificate.

Requirement: C2(a)(b)(c) Resistance to moisture

Comment: Walls incorporating the products can meet this Requirement. See sections 6.1 and 6.3 of this Certificate.

Requirement: L1(a)(i) Conservation of fuel and power

Comment: The products are acceptable. See sections 5.3 to 5.5 of this Certificate.

Requirement: Regulation 7 Materials and workmanship

Comment: The products are acceptable. See section 13 and the *Installation* part of this Certificate.

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### The Building (Scotland) Regulations 2004 (as amended)

Regulation: 8(1) Fitness and durability of materials and workmanship

Comment: The products satisfy the requirements of this Regulation. See section 13 and the *Installation* part of this

Certificate.

Regulation: 9 Building standards — construction

Standard: 2.4 Cavities

Comment: Walls incorporating the products must comply with this Standard, with reference to clauses 2.4.1<sup>(1)(2)</sup> and

 $2.4.2^{(1)(2)}$ ,  $2.4.7^{(1)}$  and  $2.4.9^{(2)}$ . See section 7.3 of this Certificate.

Standard: 2.5 Internal linings

Comment: Walls incorporating the products will satisfy this Standard, with reference to clause 2.5.1(1)(2). See section

7.2 of this Certificate.

Standard: 2.6 Spread to neighbouring buildings

Comment: Walls incorporating the products can satisfy this Standard, with reference to clause 2.6.1<sup>(1)</sup>. See sections

7.1 and 7.3 of this Certificate.

Standard: 3.15 Condensation

Comment: The products can contribute to satisfying this Standard, with reference to clauses 3.15.1<sup>(1)</sup>, 3.15.4<sup>(1)</sup> and

 $3.15.5^{(1)}$ . See sections 6.2 and 6.3 of this Certificate.

Standard: 6.1(b) Carbon dioxide emissions Standard: 6.2 Building insulation envelope

Comment: The products are acceptable, with reference to clauses, or parts of, 6.1.2<sup>(1)</sup>, 6.1.3<sup>(2)</sup>, 6.1.6<sup>(1)</sup>, 6.2.1<sup>(1)</sup>,

 $6.2.3^{(1)}$ ,  $6.2.4^{(2)}$ ,  $6.2.6^{(2)}$ ,  $6.2.7^{(1)(2)}$ ,  $6.2.12^{(1)(2)}$  and  $6.2.13^{(1)(2)}$  of these Standards. See sections 5.3 to

5.5 of this Certificate.

Regulation: 12 Building standards — conversions

Comment: All comments given for the products under Regulation 9 also apply to this Regulation, with reference to

clause 0.12(1)(2) and Schedule 6(1)(2)

Technical Handbook (Domestic).
 Technical Handbook (Non-Domestic)

#### The Building Regulations (Northern Ireland) 2000 (as amended)

Regulation: B2 Fitness of materials and workmanship

Comment: The products are acceptable. See section 13 and the *Installation* part of this Certificate.

Regulation: C5 Condensation

Comment: Walls incorporating the products can satisfy this Regulation. See section 6.3 of this Certificate.

Regulation: E3(a) Internal fire spread — Linings

Comment: Walls incorporating the products can meet this Regulation. See section 7.2 of this Certificate.

Regulation: E4(1)(4) Internal fire spread — Structure

Comment: Walls incorporating the products can satisfy this Regulation. See sections 7.1 and 7.3 of this Certificate.

Regulation: F2(a)(i) Conservation measures

Comment: The products are acceptable. See sections 5.3 to 5.5 of this Certificate.

Regulation: F3(2) Target carbon dioxide Emission Rate

Comment: The products can contribute to a building satisfying its target emission rate. See sections 5.3 to 5.5 of

this Certificate.

#### Construction (Design and Management) Regulations 2007

#### Construction (Design and Management) Regulations (Northern Ireland) 2007

In the opinion of the BBA, there is no information in this Certificate which relates to the obligations of the client, CDM co-ordinator, designer and contractors under these Regulations.

# Non-regulatory Information

#### NHBC Standards 2010

NHBC accepts the use of the Celotex Range of PIR Insulation Boards for Timber-Frame Dwellings, when installed and used in accordance with this Certificate, in relation to NHBC Standards, Chapter 6.2 External timber framed walls.

# General

This Certificate relates to the Celotex Range of PIR Insulation Boards for Timber-Frame Dwellings, rigid polyisocyanurate (PIR) foam, faced on both sides with low emissivity aluminium foil facings. The products can be used between studding, as an insulated lining, an insulated sheathing or as part of a system incorporating any combination of these options in walls of conventional timber-frame dwellings.

# Technical Specification

### 1 Description

- 1.1 The Celotex Range of PIR Insulation Boards for Timber-Frame Dwellings comprises Celotex TB4000, GA4000, XR4000 and FR4000 PIR insulation boards consisting of PIR foam, faced on both sides with low emissivity aluminium
- 1.2 The boards can be fixed between the studding, as an insulated dry lining and as insulated sheathing facing the cavity.
- 1.3 The boards are available with the nominal properties shown in Table 1.

Table 1 N Product	lominal properties PIR core	Thickness	Dimensions	Compressive	Core	Edge	Water vapour
	composition	(mm)	(mm)	strength (kPa)	density (kg·m <sup>-3</sup> )	detail	resistance (MN·s·g <sup>-1</sup> )
TB4000 <sup>(1)</sup>	Unreinforced	12-45	1200 x 2400	>120	26-29	Plain	>150
GA4000	Reinforced (except 50 mm and 100 mm = unreinforced)	50-100	1200 x 2400	>120	26–30	Plain	>150
XR4000	Unreinforced	110-200	1200 x 2400	>120	29-32	Plain	>150
FR4000 <sup>(2)</sup>	Reinforced 25–90 mm and unreinforced 100 mm and above	25–150	1200 x 2400	>120	32	Plain	>150

# 2 Delivery and site handling

- 2.1 The boards are delivered in wrapped packs. Each pack contains a label with the manufacturer's name and the BBA identification mark incorporating the number of this Certificate.
- 2.2 The boards must be protected from prolonged exposure to sunlight and should be stored either under cover or protected with opaque polythene sheeting. Where possible, packs should be stored inside. If stored outside, the boards should be stacked flat and raised above ground level, and not in contact with ground moisture.
- 2.3 Care must be exercised in handling individual boards to avoid crushing the edges or corners.
- 2.4 Boards must not be exposed to open flame or other ignition sources.

# Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on the Celotex Range of PIR Insulation Boards for Timber-Frame Dwellings.

<sup>(1)</sup> Used as lining only.(2) Thickness 25–45 mm used as lining only.

# **Design Considerations**

#### 3 General

- 3.1 The Celotex Range of PIR Insulation Boards for Timber-Frame Dwellings is effective in reducing the thermal transmittance (U value) of external walls of timber-frame dwellings. It is essential that such walls are designed and constructed to incorporate the normal precautions against moisture ingress, including a breather membrane over the timber sheathing.
- 3.2 New buildings subject to the national Building Regulations should be designed in accordance with the relevant recommendations of BS EN 1995-1-1: 2004.
- 3.3 Constructions incorporating a masonry outer leaf (includes masonry units and natural stone blocks) should be in accordance with BS EN 1996-2: 2006. The designed residual cavity width should be 50 mm and at no point less than 35 mm wide<sup>[1]</sup>.
- (1) A residual cavity nominally 50 mm wide will be required by the NHBC where normal standards of tolerance and workmanship are adopted.
- 3.4 It is recommended that services which penetrate the dry lining, eg light switches, power outlets, are kept to a minimum to limit damage to vapour checks. In addition, any penetrations should be either enclosed in plasterboard or stone mineral wool or suitably tested proprietary fire-rated systems to preserve the fire resistance of the wall.
- 3.5 This application requires the specifying of a vapour control layer (VCL) behind the internal finish. The VCL should take the form of 500 gauge polythene or plasterboard backed with a vapour control membrane (or similar).
- 3.6 Installation must not be carried out until the moisture content of the timber frame is less than 20%.
- 3.7 When used as insulated sheathing, the products will not contribute to the structural performance of the timber frame.

### 4 Practicability of installation

The products are designed to be installed by a competent general builder, or a contractor, experienced with these types of products.

### 5 Thermal performance

- 5.1 Calculations of thermal transmittance (U value) should be carried out in accordance with BS EN ISO 6946 : 2007, BRE Report (BR 443 : 2006) Conventions for U-value calculations and 0.022 W·m $^{-1}$ ·K $^{-1}$  declared thermal conductivity ( $\lambda_{90/90}$  value) of the insulation, and an emissivity value of 0.05 for the foil facer.
- 5.2 The U value of a completed wall will depend on the selected insulation thickness and the insulating value of the masonry and the internal finishes. Calculated U values for example constructions are given in Tables 2(a) to 2(e).

Table 2(a) Example wall U values <sup>(1)</sup> — inter studs (system 1)			mple wall U values <sup>(1)</sup> I dry-lining (system 2)	Table 2(c) Example wall U values <sup>(1)</sup> — sheathing (system 3)			
Insulation thickness (mm)	Inter stud (W·m <sup>-2</sup> ·K <sup>-1</sup> )	Insulation thickness (mm)	Inter stud and dry-lining $(W \cdot m^{-2} \cdot K^{-1})$	Insulation thickness (mm)	Sheathing (W·m <sup>-2</sup> ·K <sup>-1</sup> )		
75(2)	0.25	12+75(2)	0.20	50(2)	0.29		
100(2)	0.21	12+100(2)	0.16	75(2)	0.22		
1 20(2)	0.19	12+120(2)	0.17	100(2)	0.17		
150(3)	0.15	30+75(2)	0.18				
165(3)	0.15	30+100(2)	0.15				
200(3)	0.13	30+120[2]	0.15				

Table 2(d) Example wall U values <sup>(1)</sup> — inter studs and sheathing (system 4)			Table 2(e) Example wall U values(1) — lining and sheathing (system 5)			
$\begin{array}{cc} \text{Insulation thickness} & \text{Inter stud} \\ \text{(mm)} & \text{and sheathing} \\ \text{($W\cdot m^{-2}\cdot K^{-1}$)} \end{array}$		Insulation (mr		Lining and sheathing (W·m <sup>-2</sup> ·K <sup>-1</sup> )		
70+50(2)	0.15	12+3	50(2)	0.24		
100+50(2)	100+50 <sup>(2)</sup> 0.13		75(2)	0.19		
120+50(2)	120+50 <sup>(2)</sup> 0.12		100(2)	0.16		
75+75 <sup>(2)</sup>	75+75 <sup>[2]</sup> 0.13		50(2)	0.20		
100+75[2]	100+75 <sup>[2]</sup> 0.11		30+75(2)			
120+75(2)	0.11	30+	100(2)	0.14		

- (1) Typical timber-frame construction comprising 102 mm brick leaf, 50 mm unventilated cavity, 9 mm OSB board, 15% timber studs, 12.5 mm plasterboard.
- (2) 140 mm width timber studs.
- (3) 200 mm width timber studs



5.3 When considering insulation requirements, designers should refer to the detailed guidance contained in the documents supporting the national Building Regulations. The U values shown in Tables 2(a) to 2(e) indicate that the products can enable, or contribute to enabling, a wall to achieve typical design U values referred to in those supporting documents (see Tables 3, 4 and 5).

Table 3 Mean design wall U values — England and Wales <sup>(1)</sup>					
Construction	U value (W·m <sup>-2</sup> ·K <sup>-1</sup> )				
Notional non-domestic building	0.26				
Existing building — new and replaced wall	0.28				
Dwelling new-build limit	0.30				
Existing building — renovated or retained walls	0.30				
Notional dwelling	0.35				
Non-domestic new-build limit	0.35				

<sup>(1)</sup> Flexible approaches on existing buildings are given in the Approved Documents.

Table 4 Mean design wall U values — Scotland <sup>(1)</sup>			
Construction	U value (W·m <sup>-2</sup> ·K <sup>-1</sup> )		
Notional dwelling	0.19		
New dwelling simplified method	0.19		
Conversion unheated building (into dwellings)	0.19		
Extension to dwelling	0.19		
Alterations and reconstructions to a dwelling	0.22		
Stand-alone building <50 m² to a dwelling	0.22		
New non-dwelling limit for shell and fit out	0.23		
New dwelling limit	0.25		
Conversion of unheated building	0.25		
Non-domestic extension, alteration and reconstructions	0.25		
New non-domestic limit	0.27		
Conversion of heated building	0.30		
Notional non-dwelling	0.30		

<sup>(1)</sup> Flexible approaches on existing buildings are given in the Technical Handbooks.

Table 5 Mean design wall U values — Northern Ireland <sup>(1)</sup>				
Construction	U value (W·m⁻²·K⁻¹)			
Existing building; new wall	0.30			
Notional dwelling	0.35			
Notional non-domestic building	0.35			
Building new-build limit	0.35			
Existing building — replaced, renovated and retained wall	0.35			

<sup>(1)</sup> Flexible approaches on existing buildings are given in the Technical Booklets.

#### New buildings

- 5.4 Walls with U values lower than (or the same as, for dwellings in Scotland) the relevant 'notional' value specified in Tables 3, 4 or 5 will contribute to a building meeting its Target Emission Rate. Walls with higher U values will require additional energy saving measures in the building envelope and/or services.
- 5.5 The products can maintain, or contribute to maintaining, continuity of thermal insulation at junctions between elements. For Accedited Construction Details, the corresponding psi values in BRE Information Paper IP1/06 Assessing the effects of thermal bridging at junctions and around openings, Table 3 may be used in carbon emission calculations in Scotland and Northern Ireland. Detailed guidance for other junctions and on limiting heat loss and air infiltration can be found in:

**England and Wales** — Approved Documents to Part L and for new thermal elements to existing buildings, Accredited Construction Details (version 1.0). See also SAP 2009 Appendix K and the *iSBEM User Manual* for new-build.

**Scotland** — Accredited Construction Details (Scotland)

Northern Ireland — Accredited Construction Details (version 1.0).

5.6 For existing buildings, such as extensions or conversions, walls will be acceptable where they do not exceed the relevant U value in Tables 3, 4 or 5 and junctions and openings comply with section 5.5.

#### 6 Risk of condensation

#### Surface condensation



📆 6.1 Walls will limit the risk of surface condensation adequately when the thermal transmittance (U value) does not exceed 0.7 W·m<sup>-2</sup>·K<sup>-1</sup> at any point, and the junctions with other elements are designed in accordance with



6.2 Walls will adequately limit the risk of surface condensation when the thermal transmittance (U value) does  $R_{2}$  not exceed 1.2 W·m<sup>-2</sup>·K<sup>-1</sup> at any point. Guidance may be obtained from BS 5250 : 2002, Section 8, and BRE Report (BR 262 : 2002) Thermal insulation: avoiding risks.

#### Interstitial condensation



🦅 6.3 Walls incorporating the products will adequately limit the risk of interstitial condensation when they are designed and constructed in accordance with BS 5250 : 2002 (Section 8 and Annex D).

- 6.4 Both foil facings have a water vapour resistance exceeding 70 MN·s·g<sup>-1</sup> and the insulation core has a water vapour resistivity of 300 MN·s·g<sup>-1</sup>m<sup>-1</sup> and can provide a significant resistance to water vapour transmission when all joints between boards are taped for over stud applications.
- 6.5 When used as insulated sheathing, the joints between the boards must not be taped. If the products are to be used in the external walls of rooms expected to have high humidity, care must be taken to provide adequate permanent ventilation to avoid possible problems from the formation of interstitial condensation in the wall.

#### 7 Behaviour in relation to fire



- 🦅 7.1 A fire-resistance test was carried out in accordance with BS 476-21 : 1987 on a loadbearing, timber stud , wall system. An assessment considered the likely fire resistance of all systems (see Table 6) as if they had been tested to BS 476-21: 1987. The main points of the assessment highlighted that:
- all systems are suitable for applications where a fire resistance of up to 30 minutes is required against the loadbearing capacity, integrity and insulation criteria of BS 476-21: 1987 (for fire exposure from the inside, when subject to a total imposed load of 60 kN (10 kN load per stud)(1)
- for loads greater than this, a qualified structural engineer can utilise the BS 476-21: 1987 fire-resistance test report and the accompanying assessment, to alter the design of the timber frame to ensure that the residual timber after 30 minutes will be adequate. The Certificate holder should be contacted for these reports
- openings for doors and windows should be framed out and any exposed timber covered with at least one layer of plasterboard (see also section 3.4).
- (1) Relates only to walls with a masonry outer leaf. Other weather-resistant claddings should be demonstrated by an appropriate test or assessment.

Table 6 System construction details

Component	Description	System				
			2	3	4	5
		Inter stud	Inter stud and lining	Sheathing		Lining g and sheathing
Plasterboard	12.5 mm, $(\lambda = 0.25 \text{ W} \cdot \text{m}^{-1} \cdot \text{K}^{-1})$	yes	yes	yes	yes	yes
Batten	25 mm × 50 mm	_	yes	-	-	-
Celotex	Minimum 12 mm	_	yes	_	-	yes
Vapour control layer	500 gauge polythene (or plasterboard backed with a vapour control membrane — 0.15 mm)	yes	yes	yes	yes	yes
Timber frame	<ul> <li>140 mm by 38 mm timber studs at maximum 600 mm centres, with cross noggings at 1200 mm centres, staggered by</li> <li>00 mm between bays (λ = 0.13 W·m<sup>-1</sup>·K<sup>-1</sup> - 15% default fraction)</li> </ul>	yes	yes	yes	yes	yes
Celotex	Minimum 60 mm between studs	yes	yes	_	yes	-
Structural sheathing	9 mm OSB or plywood ( $\lambda = 0.13 \text{ W} \cdot \text{m}^{-1} \cdot \text{K}^{-1}$ )	yes	yes	yes	yes	yes
Celotex	Minimum 50 mm	_	-	yes	yes	yes
Breather membrane		yes	yes	yes	yes	yes
Cavity	50 mm	yes	yes	yes	yes	yes
Brick	102.5 mm $\{\lambda = 0.77 \text{ W} \cdot \text{m}^{-1} \cdot \text{K}^{-1}\}$	yes	yes	yes	yes	yes

#### General notes about fixings:

- ullet plasterboard: Systems 1, 2 and 3 50 mm by 3.5 mm drywall screws at nominal 150 mm centres.
- plasterboard: System 2-110 mm by 4.1 mm drywall screws at nominal 150 mm centres to a fixing depth of 40 mm.
- $\bullet$  OSB: System 1 25 mm by 3.5 mm cross-head screws at nominal 600 mm centres.
- ullet OSB: Systems 2 and 3 50 mm by 3.5 mm cross-head screws at nominal 600 centres.
- Celotex PIR insulation: System 3 clips on wall ties (minimum of three ties per square metre).
- timber battens: System 2 4.1 mm cross-head screws at nominal 300 mm centres to a fixing depth of 40 mm into the studs.
- wall ties: timber-frame ties should be used in line with fixing manufacturer's instructions. Typical values: 17 W·m<sup>-1</sup>·K<sup>-1</sup>, cross-section 18 mm² and 3.7 fixings per m².

7.2 The products, TB4000 and GA4000 (up to 90 mm) have a Class 1 rating surface spread of flame when tested to BS 476-7: 1997. FR4000 achieves Class 0 in accordance with BS 476 Parts 6 and 7.

7.3 Cavity barriers must be provided to comply with:

England and Wales — Approved Document B, Section 6

**Scotland** — Mandatory Standard 2.4, clauses 2.4.1(1)(2), 2.4.2(1)(2), 2.4.7(1) and 2.4.9(2).

- (1) Technical Handbook (Domestic).
- (2) Technical Handbook (Non-Domestic).

Northern Ireland — Technical Booklet E, paragraphs 3.35 to 3.38.

# 8 Proximity of flues and appliances

When installing the products in close proximity to certain flue pipes and/or heat-producing appliances, the following provisions to the national Building Regulations are acceptable:

England and Wales — Approved Document J

**Scotland** — Mandatory Standard 3.19, clauses 3.19.1(1)(2) to 3.19.9(1)(2).

- (1) Technical Handbook (Domestic).
- (2) Technical Handbook (Non-Domestic).

Northern Ireland — Technical Booklet L

### 9 Weathertightness

9.1 Constructions incorporating the products and built in accordance with section 3.3 will resist the transfer of precipitation to the inner leaf and satisfy the national Building Regulations:

England and Wales — Requirement C2(a)(b)(c)

Scotland — Mandatory Standard 3.10, clause 3.10.5(1)(2)

- (1) Technical Handbook (Domestic).
- (2) Technical Handbook (Non-Domestic).

**Northern Ireland** — Regulation C4.

9.2 In all situations it is particularly important to ensure during installation that:

- wall ties and fixings are installed correctly and are thoroughly clean
- excess mortar is cleaned from the cavity face of the brick leaf and any debris removed from the cavity
- installation is carried out to the highest level on each wall or the top edge of the insulation is protected by a cavity tray
- at lintel level, a cavity tray, stop ends and weepholes, must be provided.

# 10 De-rating of electrical cables

As with other insulation products, it may be necessary in some cases to de-rate electrical cables buried in insulation. In BS 7671: 2008 it is suggested that where wiring is completely surrounded by insulation, it may need to be de-rated to as low as half its free air current carrying capacity. Guidance should be sought from a qualified electrician.

#### 11 Infestation

Use of the products does not in itself promote infestation. The creation of voids within the structure, ie gaps between the wall lining and the boards may provide habitation for insects or vermin in areas already infested. Care should be taken to ensure, wherever possible, that all voids are sealed, as any infestation may be difficult to eradicate. There is no food value in the materials used.

#### 12 Maintenance

As the insulation component of the products are confined behind the wall lining and they have suitable durability (see section 13), maintenance is not required.

# 13 Durability

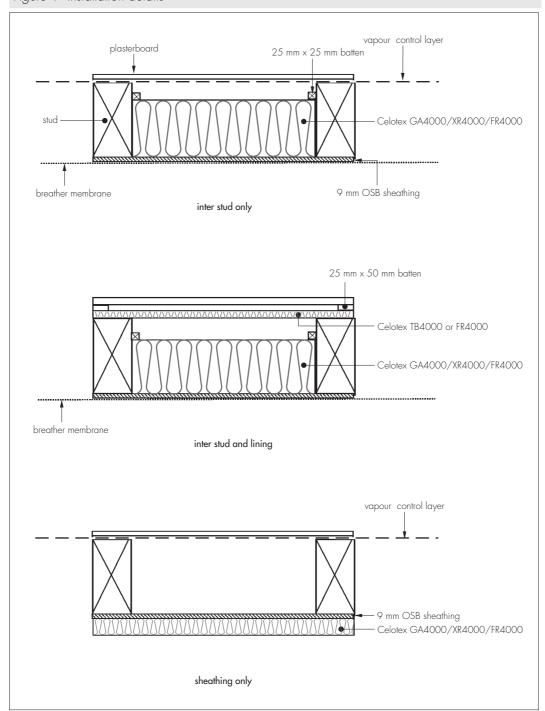


The boards are rot proof, stable and durable and will have a life equivalent to that of the wall structure in which they are incorporated.

## Installation

#### 14 General

- 14.1 Installation of the Celotex Range of PIR Insulation Boards for Timber-Frame Dwellings must be in accordance with the relevant clauses of BS EN 1996-1-1: 2005 and the Certificate holder's instructions. Installation details of the three constructions are given in Figure 1.
- 14.2 The boards are light to handle, and cut easily but care must be taken to prevent damage, particularly at edges.
- 14.3 Damaged boards should not be used; small areas of damaged faces may be repaired with self-adhesive aluminium foil tape.



#### Inter studs

- 14.4 The products should be cut to fit tightly between the timber studding and positioned against the inner face of sheathing board. Any gaps should be filled with expanding insulation foam. The insulation should be held in place by nails or timber battens to the warm side of the insulation.
- 14.5 The void created by space between the inner surface of the products and the dry lining can be utilised as an insulated service duct.
- 14.6 A sealed polythene vapour control layer with a minimum thickness of 0.125 mm (500 gauge) with lapped and sealed joints is placed over the stud face before applying the internal finish.

### Inter studs and lining

- 14.7 A sealed polythene vapour control layer with a minimum thickness of 0.125 mm (500 gauge) with lapped and sealed joints is placed over the stud face. To satisfy the requirements of *NHBC Standards* 2010, a vapour control layer should be placed on the warm side of the wall insulation.
- 14.8 The boards are temporarily fixed to the inner face of the timber studding ensuring that the insulation makes contact or over laps with ceiling and floor insulation.
- 14.9 The line of the timber studs is marked on the boards to allow fixing of plasterboard.

- 14.10 Boards should be butted tightly against each other to prevent gaps. Taping the joints with aluminium foil/reinforced tape, provides an effective vapour control layer and an air permeability barrier. To achieve an adequate bond, the boards should be thoroughly clean and free from any contamination.
- 14.11 The insulation is sealed at all service penetrations.
- 14.12 The plasterboard is fixed over the board on battens and secured with conventional nails or screws to the appropriate length, and finished as normal.

#### Sheathing

- 14.13 The boards should be installed on the outside of any wood, OSB or board sheathing closely butted with joints staggered and should be restrained using galvanized clout nails at 300 mm centres around the board perimeters and at 400 mm centres for intermediate timbers within the board area.
- 14.14 It is essential that nails locate the studs and this can be achieved by either using a plumb line from the top of the studs or by marking the stud positions on the boards (or substrate timber sheathing) as the boards are being offered into position.
- 14.15 The use of self-adhesive foil tape is not recommended.
- 14.16 A sealed vapour control layer with lapped and sealed joints is placed between the plasterboard and the timber frame.
- 14.17 Ties securing the external leaf are fixed through the board to the studs and the sheathing is held in place by the retaining discs on the wall ties.
- 14.18 Internal finishes are applied as normal.

# Technical Investigations

### 15 Investigations

An examination was made of test data relating to:

- water vapour resistance
- density
- thermal conductivity
- compressive strength
- dimensional accuracy
- dimensional stability with temperature and humidity
- condensation risk.

# Bibliography

BS 476-7: 1997 Fire tests on building materials and structures — Method of test to determine the classification of the surface spread of flame of products

BS 476-21 : 1987 Fire tests on building materials and structures — Methods for determination of the fire resistance of loadbearing elements of construction

BS 5250: 2002 Code of practice for control of condensation in buildings

BS EN 1995-1-1: 2004 Eurocode 5: Design of timber structures — General — Common rules and rules for buildings

BS EN 1996-1-1 : 2005 Eurocode 6 : Design of masonry structures — General rules for reinforced and unreinforced masonry structures

BS EN 1996-2 : 2006 Eurocode 6 : Design of masonry structures — Design considerations, selection of materials and execution of masonry

BS 7671: 2008 Requirements for electrical installations. IEE Wiring Regulations. Seventeenth Edition

BS EN ISO 6946 : 2007 Building components and building elements — Thermal resistance and thermal transmittance — Calculation method

# Conditions of Certification

#### 16 Conditions

16.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is granted only to the company, firm or person named on the front page no other company, firm or person may
  hold or claim any entitlement to this Certificate
- is valid only within the UK
- has to be read, considered and used as a whole document it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English law.

16.2 Publications and documents referred to in this Certificate are those that the BBA deems to be relevant at the date of issue or re-issue of this Certificate and include any: Act of Parliament; Statutory Instrument; Directive; Regulation; British, European or International Standard; Code of Practice; manufacturers' instructions; or any other publication or document similar or related to the aforementioned.

16.3 This Certificate will remain valid for an unlimited period provided that the product/system and the manufacture and/or fabrication including all related and relevant processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

16.4 In granting this Certificate, the BBA is not responsible for:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- individual installations of the product/system, including the nature, design, methods and workmanship of or related to the installation
- the actual works in which the product/system is installed, used and maintained, including the nature, design, methods and workmanship of such works.

16.5 Any information relating to the manufacture, supply, installation, use and maintenance of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used and maintained. It does not purport in any way to restate the requirements of the Health & Safety at Work etc Act 1974, or of any other statutory, common law or other duty which may exist at the date of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care. In granting this Certificate, the BBA does not accept responsibility to any person or body for any loss or damage, including personal injury, arising as a direct or indirect result of the manufacture, supply, installation, use and maintenance of this product/system.