

PDS5001W-H/S PDS5002W-S PDS5001E-H/S PDS5002E-S PDS5001U-H/S PDS5002U-S

SERVICE MANUAL

FUJITSU GENERAL Proprietary

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IMPORTANT INFORMATION

WARNING: TO REDUCE THE RISK OF FIRE AND ELECTRIC SHOCK, DO NOT EXPOSE THIS PRODUCT TO RAIN OR MOISTURE.

Please use a screen saver to prevent burning of an after-image on the screen.

Electrical energy can perform many useful functions. This unit has been engineered and manufactured to assure your personal safety. But IMPROPER USE CAN RESULT IN POTENTIAL ELECTRICAL SHOCK OR FIRE HAZARD. In order not to defeat the safeguards incorporated into this unit, observe the following basic rules governing its installation, use and service. Please read these "Important Safeguards" carefully before use.

Read all the safety and operating instructions before operating the unit.

Retain the safety and operating instructions for future reference.

Adhere to all warnings on the unit and in the operating instructions.

Follow all operating instructions.

Unplug the unit from the wall outlet before cleaning. Do not use liquid or aerosol cleaners. Use a damp cloth for cleaning.

Do not use attachments not recommended by the manufacturer as they may be hazardous.

- Do not use the unit near water. Do not use the unit immediately after moving it from a low temperature to a high temperature environment, as this causes condensation, which may result in fire, electric shock, or other hazards.
- Do not place the unit on an unstable cart, stand, or table. The unit may fall, causing serious injury to a child or adult, and serious damage to the unit. Mount the unit according to the manufacturer's instructions, using the mount recommended by the manufacturer.
- When the unit is used on a cart, avoid quick stops, excessive force, and uneven surfaces which may cause the unit and cart to overturn, damaging the unit or causing possible injury to the operator.



When transporting by car, place the unit as shown in the figure.

- Slots and openings in the cabinet are provided for ventilation. These ensure reliable operation and protect the unit from overheating. These openings must not be blocked or covered. (The openings should never be blocked by placing the unit on a bed, sofa, rug, or similar surface. The unit should not be placed in a built in installation such as a bookcase or rack unless proper ventilation is provided and the manufacturer's instructions are adhered to.) For proper ventilation, separate the unit from other equipment, which may obstruct ventilation. Keep the unit at least 10cm from other equipment.
- Operate only with the type of power source indicated on the label. If you are not sure of the type of power supply to your home, consult your dealer or local power company.
- This unit is equipped with a three-wire plug. This plug will fit only into a grounded power outlet. If you cannot insert the plug into the outlet, have an electrician install the proper outlet. Do not defeat the safety purpose of the grounded plug.
- Route power cords so that they are not likely to be walked on or pinched by items placed on or against them. Pay particular attention to cords at doors, plugs, receptacles, and where they exit from the unit.
- For added protection during a lightning storm, or when the unit is left unattended and unused for long periods of time, unplug it from the wall outlet and disconnect the cabling. This will prevent damage to the unit by lighting and power line surges.
- Do not overload wall outlets, extension cords, or convenience receptacles on other equipment as this can result in fire or electric shock.
- Never push objects of any kind into this unit through openings as they may touch dangerous voltage points or short-circuit parts that could result in a fire or electric shock. Never spill liquid of any kind onto the unit.

Do not attempt to service this unit yourself as opening or removing covers may expose you to dangerous voltages and other hazards. Have all service done by qualified service personnel.

Unplug this unit from the wall outlet and have it serviced by qualified service personnel in the following cases:

- a) If the power supply cord or plug is damaged.
- b) If liquid has been spilled, or objects have fallen onto the unit.
- c) If the unit has been exposed to rain or water.
- d) If the unit does not operate normally by following the operating instructions. Adjust only those controls that are covered by the Operation Manual, as improper adjustment of controls may result in damage and will often require extensive work by a qualified technician to restore the unit to normal operation.
- e) If the unit has been dropped or damaged in any way.
- f) A distinct change in performance indicates that service is required.
- When required, be sure the service technician uses replacement parts specified by the manufacturer or parts with the same characteristics as the original parts. Unauthorized substitutions may result in fire, electric shock, or other hazards.
- Upon completion of any service of repairs, ask the service technician to perform safety checks to determine that the unit is in proper operating condition.
- Place the unit more than one foot away from heat sources such as radiators, heat registers, stoves, and other devices (including amplifiers) that produce heat.
- When connecting other devices such as VCR's and personal computers, turn off the power to this unit to protect against electric shock.
- Do not place combustibles such as cloth, paper, matches, aerosol cans or gas lighters that prevent special hazards when overheated behind the cooling fan.
- Use only the accessory cord designed for this unit to prevent shock.

The power supply voltage rating of this unit is AC100-240V, but the attached power cord conforms to the following power supply voltage. Use only the Power Cord designated by our dealer to ensure Safety and EMC.

When used with other power supply voltages, the power cable must be changed. Consult your local dealer.

Power Cord

AC 100 - 125 V

Power supply voltage :

AC 200 - 240 V

AC-240V (SAA TYPE)

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SPECIFICATIONS

Power requirement Current drain	100-240V, 50/60Hz 2.7A (W,E Type) 5.5A (U Type)	Environment (Operating) Temperature Relative humidity	0° to 40°0 20 to 80	C	
Display panel Screen size	110.6 (W) x 62.2 (H) [cm] 43.5 (W) x 24.5 (H) [inch]	Pressure	850 to 1,	114 hPa	
Aspect ratio Number of pixels Pixel pitch	16 : 9 1,366 (H) x 768 (V) pixels 0.81mm x 0.81mm	Accessories	User's ma Remote o Batteries	anual controller (Type AA x 2)	
Contrast ratio Brightness Viewing angle	PDS5001/5002 3000 : 1 (typ.) 500 cd/m² (typ.) Max. 160 degrees	Outland	Power co Ferrite co	ord pre (2)	
Innut Terminals		Options Stand		1	
Video input	BNC connector 1.0V _{P-P} /75Ω	Wall mounting unit	P-50WBC)1 installation	angle
S video input	S terminal Y signal:1.0V⊵₽ /75Ω C signal:0.286V⊵₽ /75Ω	Ceiling mounting unit	Horizonta Vertical P-50CT0 Available	al 0° to 15° 0° to 5° 1 installation a 0° to 15°	angle
Component video input	Three BNC terminals Υ : 1V _{P-P} /75Ω P _b /B-Y: 0.7V _{P-P} /75Ω P _r /R-Y: 0.7V _{P-P} /75Ω	Standards PDS5002W/I	E/U -S	PDS5001W/E/	U-H/S
RGB 1 input	DVI-D terminal				
RGB 2 input	mD-sub:15pin (3 row type) Video : 0.7V _{P-P} /75Ω SYNC signal : TTL level	 UL,CSA Safety:UL1950 CSA C22.2 No.5 EMC: FCC Part 	950 15 Class A	UL1950 CSA C22.2 No.95 FCC Part15 Class	50 8 B
RGB 3 input	BNC terminal x 5 R: $0.7V_{P.P}/75\Omega$ G: $0.7V_{P.P}/75\Omega$ B: $0.7V_{P.P}/75\Omega$ H: TTL level or $0.3V_{P.P}/75\Omega$ V: TTL level or $0.3V_{P.P}/75\Omega$	ICES-003 Class • CE Safety: EN60950 A1 A2	A 1992 1993 1993	ICES-003 Class E EN60950 A1 A2	1992 1993 1993
User set mode Display frequency	8 memories (each RGB1,2) Horizontal :15.63 to 80.0MHz Vertical : 50.0 to 120Hz Dot clock:50MHz Max	A3 A4 EMC : EN55022 Class A	1995 1997 A1/A2	A3 A4 EN55022 Class B	1995 1997 A1/A2
	XGA 68MHz Max	EN61000-3-2,	1995	EN61000-3-2,	1995
RS-232C	D-sub 9 pin terminal	EN61000-3-3,	1995	EN61000-3-3,	1995
Color system	NTSC/PAL/SECAM/N-PAL/M-PAL /4.43NTSC/PAL60	EN61000-4-2, EN61000-4-3, EN61000-4-3,	1995 1995 1996	EN61000-4-2, EN61000-4-3,	1995 1996
Display colors	16.7 million (256 each for R.G.B.)	EN61000-4-4, EN61000-4-5,	1995 1995	EN61000-4-4, EN61000-4-5,	1995 1995
Dimensions	Width : 121.2cm (47.7 inch) Height: 72.6cm (28.6 inch) Depth : 9.8 cm (3.9 inch)	EN61000-4-6, EN61000-4-8, EN61000-4-11	1996 1993 ,1994	EN61000-4-6, EN61000-4-8, EN61000-4-11,	1996 1993 1994
Net weight	45.0kg	●AS Safety : IEC950 A1/A	\2/A3/A4 II	EC950 A1/A2/A	3/A4

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EMC : AS/NZS 3548 AS/NZS 3548

SETTING SIGNALS

This display can store parameter settings for eight additional signals for RGB.

To do this, select the desired signal and follow "RGB MODE ADJUSTMENT" in the manual to adjust the parameters. When you finish, the settings will be automatically stored.

FACTORY SET SIGNALS (RGB MODE)

Main corresponding signals (RGB mode)

Display (dots x lines)	Horizontal frequency (kHz)	Vertical frequency (Hz)	Signal
852 x 480	31.72	59.97	
640 x 480	31.47	59.94	VGA
640 x 480	37.86	72.81	VGA 72 Hz
640 x 480	37.50	75.00	VGA 75 Hz
640 x 480	43.27	85.01	VGA 85 Hz
720 x 400	31.47	70.09	400 lines
800 x 600	37.88	60.32	SVGA 60 Hz
800 x 600	48.08	72.19	SVGA 72 Hz
800 x 600	46.88	75.00	SVGA 75 Hz
800 x 600	53.67	85.06	SVGA 85 Hz
1024 x 768	48.36	60.00	XGA 60 Hz
1024 x 768	56.48	70.07	XGA 70 Hz
1024 x 768	60.02	75.03	XGA 75 Hz
1280 x 1024	63.98	60.02	SXGA 60 Hz
1280 x 1024	79.98	75.03	SXGA 75 Hz
1600 x 1200	75.00	60.00	UXGA 60 Hz
640 x 480	35.00	66.67	MAC 13RGB
848 x 480	31.02	60.00	
720 x 485	15.73	59.94	60 fields
720 x 575	15.63	50.00	50 fields
640 x 400	31.50	70.15	NEC 31 kHz

* With some input signals, "Out of range" may appear even when the horizontal and vertical frequencies are within their permissible ranges. Make sure that the vertical frequency of the input signal is 85 Hz or less for SVGA, 75 Hz or less for XVGA/ SXGA , 60 Hz or less for UXGA.

FACTORY SET SIGNALS (Component video mode)

Horizontal frequency (kHz)	Vertical frequency (Hz)	Signal
15.73	59.94	SDTV 480i
15.63	50.00	SDTV 576i
31.47	59.94	SDTV 480p
31.25	50.00	SDTV 576p
45.00	60.00	HDTV 720p
37.50	50.00	HDTV 720p
33.75	60.00	HDTV 1,080i
28.13	50.00	HDTV 1,080i

FACTORY SET SIGNALS (Video, S-video mode)

Horizontal frequency (kHz)	Vertical frequency (Hz)	Signal
15.73	59.94	NTSC
15.63	50.00	PAL
15.63	50.00	SECAM
15.63	59.52	PAL 60
15.63	50.00	N-PAL
15.73	59.95	M-PAL
15.73	59.94	4.43 NTSC

• The dedicated graphics card is optional.

• In the 800 x 600 and 1,024 x 768 modes, images of reduced size are displayed on the screen, using size reduction and interpolation. Also note that on-screen information is also displayed in reduced size.

• "Out of range" appears if the display receives a signal whose characteristic does not fall within the display's

permissible range.

• You can check the input signals with "Information" on the OTHERS Menu screen.

RGB INPUT TERMINAL



* The sync switch (TTL/ANALOG switch) is on the rear of the 13-pin horizontal sync and 14-pin vertical sync terminals.

Pin No.	Input signal	Pin No.	Input signal
1	Red	9	
2	Green	10	Ground
3	Blue	11	
4		12	
5	Ground	13	Horiz. sync
6	Ground	14	Vert. sync
7	Ground	15	
8	Ground	Outer side	Ground

RS-232C INPUT TERMINAL

Pin No.



Pin No.	No. signal
1	DCD (Data Carrier Detect)
2	RD (Receive Data)
3	TD (Transmit Data)
4	DTR (Data Terminal Ready)
5	GND (Ground)
6	DSR (Data Set Ready)
7	RTS (Request To Send)
8	CTS (Clear To Send)
9	RI (Ring Indication)

DVI-D INPUT TERMINAL

Pin No.	Signal	Pin No.	Signal	Pin No.	Signal
1	T.M.D.S. Data2-	9	T.M.D.S. Data1-	17	T.M.D.S. Data0-
2	T.M.D.S. Data2+	10	T.M.D.S. Data1+	18	T.M.D.S. Data0+
3	T.M.D.S. Data2 Shield	11	T.M.D.S. Data1 Shield	19	T.M.D.S. Data0 Shield
4	—	12	_	20	-
5	—	13	_	21	_
6	DDC Clock	14	+5V Power	22	T.M.D.S. Clock Shield
7	DDC Data	15	Ground(for +5V)	23	T.M.D.S. Clock+
8	_	16	Hot Plug Detect	24	T.M.D.S. Clock-

CONNECTION







Connection to PC

PART NAMES AND FUNCTIONS



Power indicator lamp

This lamp shows the state of the power supply.

- Lit (green): Power ON
- Lit (orange): Power saving (DPMS: Power saving function) mode ON
- Flashing (red): Malfunction (Flashes differently depending on the type of malfunction.

2 Remote control signal receiver

Receives signals from the remote control.

③ Power button

Turns the power ON or OFF (stand-by).

Input mode selector button [MODE]

Switches between picture input modes.

Image: Sector Selector Sele

Switches the screen over to a desired wide screen.

6 Menu button [MENU]

Displays picture adjustment menus.

⑦ Adjustment buttons [▼ / ▲]

The $[\mathbf{\nabla} / \mathbf{\Delta}]$ buttons can also be used to scroll through the options when a menu is displayed.

⑧ Adjustment buttons [◀/ ▶]

The $[\blacktriangleleft/\blacktriangleright]$ buttons can also be used to scroll through options in a menu, or to change values.

9 Enter button [ENTER]

Press this button to finalize the selection of a desired option in a menu.

Remote control



- ① **Power ON button [POWER ON]** Turns the power ON.
- Power OFF button [POWER OFF] Turns the power OFF.
- ③ RGB input mode selector button [RGB] Switches between RGB input modes.
- Wideo input mode selector button [VIDEO] Switches between video input modes.
- Wide screen selector button [WIDE] Switches the screen over to a desired wide screen.
- In the second second
- Volume adjustment buttons [VOL +/-] Adjust the volume.
 Press the + button to increase the volume.
 Press the - button to reduce the volume.
- ⑧ Adjustment buttons [◄/►/▼/▲] Use these buttons to scroll through options in a menu and change values.
- Inter button [ENTER] Press this button to finalize the selection of a desired menu or option within a menu.
- Display selector buttons [SHIFT 1-4] When you use two or more displays, you can use these buttons to control up to four displays by assigning an unique number to each display.

Bottom	
(1) RC Co (2) RC	GB 2 input terminal (RGB 2 INPUT/mD-sub) onnect this terminal to the PC's display (analog RGB) output terminal or decoder (digital broadcast tuner, etc.) output terminal. GB 1 input terminal (RGB 1 INPUT/DVI-D)
Co *T • PS	onnect this terminal to the PC's display (digital RGB) output terminal or decoder (digital broadcast tuner, etc.) output terminal. The connection cable No.88741-8000 made by molex Inc. is recommended.
Th WI	his terminal is provided for you to control the display from the PC. Connect it to the RS-232C terminal on the PC. Then connecting a cable, attach a ferrite core to the cable.
(4) RC Th	GB 3 synchronization switch (SYNC SW TTL/ANALOG (75 Ω)) nis switch is used to terminate horizontal (H) terminal and vertical (V) terminal, out of RGB3 input terminals, with 75 Ω .
(5)+(6)	ANALOG (75Ω) : Used when sending analog synchronization signals to the RGB 3 terminal RGB 3 input terminal (RGB 3 INPUT/BNC)

*When RGB3 input terminal is connected, Comp.video mode is not available.

(6) Component video input terminal (COMPONENT VIDEO INPUT)

Connect this terminal to the component video output (color difference output) terminal of your HDTV unit or DVD player.

*When Comp.video input terminal is connected, RGB3 mode is not available.

Video input terminal (VIDEO INPUT)

Connect this terminal to the video output terminal of your VCR or video disk player.

(8) S-video input terminal (S-VIDEO INPUT)

Connect this terminal to the S-video output terminal of your VCR or video disk player.

 $\textcircled{9} \quad \text{Power input terminal} \quad \\$

Connect this terminal to the power cable supplied with the display.

When connecting a cable, attach a ferrite core to the cable.

● OFF/STD-BY ● switch

OFF :The power indicator lamp goes off, and the power can't be turned on by the power button. The power is partly supplied.

STD-BYO :The power indicator lamp lights red, and the power can be turned on or off by the power button.

VIDEO MODE ADJUSTMENT

REMOTE CONTROLLER



RGB MODE ADJUSTMENT





TROUBLESHOOTING USING LED AND OSD

1. Display

(1) OSD

Two kinds of error messages are displayed on the screen, and the power is turned off 10 sec later.

(2) LED

LED error is displayed continuously after the power is turned off.

2. Error types and check points

(1) OSD

On screen display	Cause	Check point
ERROR MESSAGE CONDITION 1	Fan protector operated	● Fan ● Main/Digital PCB
ERROR MESSAGE CONDITION 2	Temperature protector operated	 Ambient temperature of unit Main/Digital PCB Temp. sensor IC757

(2) LED

LED lamp display status	Cause	Check point
Steady light (Red)	Stand-by status	
Continuous	No power	
Flashes continuously (Red)	Power supply protector operated	 Main/Digital PCB PDP panel
1 time		
Flashes once every 4 sec. (Red)	Fan protector operated	● Fan ● Main/Digital PCB
2 times Flashes twice every 5 sec. (Red)	Temperature protector operated	 Ambient temperature of unit Temperature sensor IC757 Main/Digital PCB
4 times Flashes four times every 7 sec. (Red)	Main/Digital circuit faulty	● Main/Digital PCB
5 times Flashes five times every 8 sec. (Red)	Video circuit faulty	 Video PCB Assy

TROUBLESHOOTING FLOWCHART

LED lamp blinking









The plasma display panel consists of a set of six surfaces and is connected to each PCB. For that reason, the faulty part of PCB or plasma display panel can be focused depending on its symptom.

Symptom		Symptom	
Check PCB	1. Digital Process and Control(D)2. Data Drive Power (U/L)(C1)3. Data Drive Power (U/C)(C2)4. Data Drive Power (U/R)(C3)5. Sustain Drive(SS)	Check PCB	1. Digital Process and Control(D)2. Data Drive Power (L/R)(C4)3. Data Drive Power (L/C)(C5)4. Data Drive Power (L/L)(C6)5. Sustain Drive(SS)
Symptom		Symptom	
Check PCB	1. Main/Digital PCB2. Digital Process and Control3. Scan Drive4. Sustain Drive(SS)	Check PCB	1. Digital Process and Control(D)2. Sustain Drive(SS)
Symptom		Symptom	
Check PCB	1. Digital Process and Control(D)2. Data Drive Power (L/R)(C4)	Check PCB	1. Digital Process and Control(D)2. Data Drive Power (L/C)(C5)
Symptom		Symptom	
Check PCB	1. Digital Process and Control(D)2. Data Drive Power (L/L)(C6)	Check PCB	1. Digital Process and Control(D)2. Data Drive Power (U/L)(C1)

Symptom		Symptom	
Check PCB	1. Digital Process and Control(D)2. Data Drive Power (U/C)(C2)	Check PCB	1. Digital Process and Control(D)2. Data Drive Power (U/R)(C3)
Symptom		Symptom	
Check PCB	1. Saving Power (C7)	Check PCB	1. Saving Power (C8)
Symptom		Symptom	
Check PCB	1. Scan Drive Output (Upper)(SU)2. Scan Drive(SC)	Check PCB	1. Scan Drive Output (Lower)(SD)2. Scan Drive(SC)
Symptom		Symptom	
Check PCB	1. Scan Drive Output (Upper)(SU)2. Display Panel Assy(Glass)	Check PCB	1. Scan Drive Output (Lower)(SD)2. Display Panel Assy(Glass)
Symptom		Symptom	
Check PCB	1. Data Drive Power (U/R)(C3)2. Digital Process and Control(D)3. Display Panel Assy(Glass)	Check PCB	1. Data Drive Power (U/C)(C2)2. Digital Process and Control(D)3. Display Panel Assy(Glass)

Symptom		Symptom	
Check PCB	1. Data Drive Power (U/L)(C1)2. Digital Process and Control(D)3. Display Panel Assy(Glass)	Check PCB	1. Data Drive Power (L/R)(C4)2. Digital Process and Control(D)3. Display Panel Assy(Glass)
Symptom		Symptom	
Check PCB	1. Data Drive Power (L/C)(C5)2. Digital Process and Control(D)3. Display Panel Assy(Glass)	Check PCB	1. Data Drive Power (L/L)(C6)2. Digital Process and Control(D)3. Display Panel Assy(Glass)
Symptom		Symptom	
Check PCB	1. Sustain Drive (SS)	Check PCB	1. Display Panel Assy (Glass)

MAIN POWER SELECTOR SWITCH ADJUSTMENT

Adjustment

Confirm the main voltage set switch is set to 230V. (W and E version) Confirm the main voltage set switch is set to 110V. (U version)

Note:

230V covers input AC voltage from 200V till 260V, and 110V covers from 90V till 130V.



Panel Label Information



Panel Production Date

For Example-----1.8.2

1	8	2
Year	Month	
9 : 1999 0 : 2000 1 : 2001 2 : 2002	1 : JAN 2 : FEB 3 : MAR 9 : SEP 0 : OCT N : NOV D : DEC	1 : Beginning of Month(01-10th) 2 : Middle of Month (11-20th) 3 : End of Month (21-31st)

Unit Serial Number

For Example----- YA1450001

<u>YA</u> <u>1</u> <u>4</u> <u>5</u> <u>0001</u> * MID/AUG/2001 (1) (2) (3) (4) (5) * YA Production Line

① Production Line No.

2Production Year

- 1:2001
- 2:2002

③Production Month

- 1 : JAN-FEB 2 : MAR-APR 3 : MAY-JUN 4 : JLY-AUG 5 : SEP-OCT
- 6 : NOV-DEC

Production Period (Day) 1st Month
1 : BEG (1-10)
2 : MID (11-20)
3 : END (21-30/31)
2nd Month
4 : BEG (1-10)
5 : MID (11-20)
6 : END (21-30/31)

5 Serial Number From 0001-----

Caution

To remove PCB, wait for 1 minute after power was turned off for electrolytic capacitors to discharge.

Preparation

Wide----- Auto Input----- White pattern

Quick adjustment after PCB replacement

PCB	Item	VR	Test Point	Level
	Vsus	R639	TPVsus	Vsus $\pm 1V$
Dowor Supply DCP	Vbk	R513	TPVBK	$140V \pm 5V$
Power Supply PCB	Vda	R528	P27 connector pin 2	$75V \pm 0.5V$
	PFC	R548	P4 connector pin 1	$400V \pm 1V$
	Vset	R6940	TPSET	$224V \pm 1V$
Scall Drive FCD	Vad	R960	TPVAD	$VAD \pm 1V$
Sustain Drive PCB	Ve	R6829	TPVE	$VE \pm 1V$
Panel Drive Power PCB	Vad	R960	TPVAD	$VAD \pm 1V$
	Vsus	R639	TPVsus	Vsus $\pm 1V$
Panel Glass	Vad	R960	TPVAD	$VAD \pm 1V$
	Ve	R6829	TPVE	VE ± 1V

VR AND TEST POINT LOCATION

Adjustment VR Location







GENERAL CONNECTION DIAGRAM



DISASSEMBLY PROCEDURES

1. Layout of Main PCB (1 of 3)





F: Data Drive (Lower Right) PCB



G: Data Drive (Lower Center) PCB





- H: Data Drive (Lower Left) PCB
- I: Scan Drive Output (Upper)



J: Scan Drive Output (Lower)

K: Scan Drive PCB





N: Saving Power (Upper/Lower Left)





M: Saving Power (Upper/Lower Right)



2. Removing the Video PCB



- * The Video PCB can be removed without moving the Rear Case.
- 1) Remove the 2 circled screws.

2) Pull out the Video PCB Unit from the Plasmavision.

3) Remove 5 screws from the Video PCB Unit.

4) Remove the Video PCB Assy.

3. Removing the PFC PCB

1) Remove the Rear Case.

2) Remove the 2 screws and PFC cover.

3) Disconnect the circled connector.

4) Remove the 5 screws and PFC PCB.

* View after PFC PCB removed.

4. Removing the Main Digital PCB (1 of 3)

1) Remove the Rear Case.

2) Remove the Video Unit.

3) Remove the DC/DC PCB.

- 4) Remove the 3 screws and I/O PCB.

4. Removing the Main Digital PCB (2 of 3)

5) Disconnect the circled connector.

6) Remove the 12 screws and Main Digital Unit.

7) Remove the shield.

8) Turn over the Main Digital PCB.

9) Disconnect both the circled connector and connection PCB.

* View after Main Digital PCB removed.

5. Removing the PDP Unit (1 of 3)

1) Remove the 28 screws and Rear Case.

2) Remove the 5 screws and 2 connectors.

3) Remove the Panel and PCBs together from Front Case.(Lift the bottom of the Panel and PCBs.)

* View of removal of the Panel and PCBs from the Front Case.

5. Removing the PDP Unit (2 of 3)

- 4) Disconnect the circled connector.
- 5) Remove the PFC PCB.

6) Remove the 5 screws.

7) Remove the 2 screws.

8) Disconnect the circled connector.

5. Removing the PDP Unit (3 of 3)

9) Remove the 4 fans.

10) Remove the 15 screws.

- * View after only the PDP Unit removed.
- * Replace the parts which are already mounted correctly, when the PDP Unit is replaced.

6. Removing the Panel Drive Power PCB

- 1) Remove the Rear Case.
- 2) Disconnect the circled connector.

3) Remove the 6 screws and Panel Drive Power PCB.

* View after Panel Drive Power PCB removed.

- 1) Remove the Rear Case.
- 2) Remove the Fan and Saving Power PCB.

3) Disconnect the circled connector.

4) Remove the 5 screws and Data Drive (Upper Left) PCB.

* View after Data Drive (Upper Left) PCB removed.

8. Removing Data Drive (Upper Center) PCB

- 1) Remove the Rear Case.
- 2) Remove the Fan.

3) Disconnect the circled connector.

4) Remove the 5 screws and Data Drive (Upper Center) PCB.

* View after Data Drive (Upper Center) PCB removed.

- 1) Remove the Rear Case.
- 2) Remove the Saving Power PCB.

3) Disconnect the circled connector.

4) Remove the 5 screws and Data Drive (Upper Right) PCB.

* View after Data Drive (Upper Right) PCB removed.

1) Remove the Rear Case.

2) Remove the PFC PCB.

3) Disconnect the circled connector.

4) Remove the 8 screws.

5) Remove the 2 screws.

10. Removing the Data Drive (Lower Right) PCB (2 of 3)

6) Disconnect the circled connector.

7) Remove the 1 screw and Saving Power PCB.

8) Remove the 4 screws and stand support.

9) Disconnect the circled connector.

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10. Removing the Data Drive (Lower Right) PCB (3 of 3)

10) Remove the 5 screws and Data Drive (Lower Right) PCB.

* View after Data Drive (Lower Right) PCB removed.

- 1) Remove the Rear Case.
- 2) Remove the PFC PCB.

3) Disconnect the circled connector.

4) Remove the 8 screws.

5) Disconnect the circled connector.

11. Removing the Data Drive (Lower Center) PCB (2 of 2)

6) Remove the 5 screws and Data Drive (Lower Center) PCB.

* View after Data Drive (Lower Center) PCB removed.

12. Removing the Data Drive (Lower Left) PCB (1 of 2)

1) Remove the Rear Case.

2) Remove the PFC PCB and Saving Power PCB.

3) Disconnect the circled connector.

4) Remove the 8 screws.

5) Remove the 4 screws and stand support.

12. Removing the Data Drive (Lower Left) PCB (2 of 2)

6) Disconnect the circled connector.

7) Remove the 5 screws and Data Drive (Lower Left) PCB.

* View after Data Drive (Lower Left) PCB removed.

- 1) Remove the Rear Case.
- 2) Remove the 6 screws.

3) Disconnect the circled connector.

4) Disconnect the circled connector.

* View after Scan Drive Output (Upper/Lower) PCB removed.

14. Removing the Scan Drive PCB (1 of 2)

- 1) Remove the Rear Case.
- 2) Remove the Video Unit.

3) Disconnect the circled connector.

4) Remove the 10 screws.

- 5) Remove the 2 screws and Shield Frame.
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6) Remove the 6 screws and circled connector.

7) Remove the circled connector.

8) Remove the 9 screws and Scan Drive PCB.

* View after Scan Drive PCB.

15. Removing the Sustain Drive PCB

- 1) Remove the Rear Case.
- 2) Disconnect the circled connector.

3) Remove the 6 screws and Sustain Drive PCB.

* View after Sustain Drive PCB removed.

- 1) Remove the Rear Case.
- 2) Disconnect the circled connector and Fan.

3) Remove the 6 screws and Fan plinth.

4) Remove the 1 screws and Saving Power (Upper Right) PCB.

* View after Saving Power (Upper Right) PCB Removed.

17. Removing the Saving Power (Lower Right) PCB

- 1) Remove the Rear Case.
- 2) Remove the 2 screws.

3) Disconnect the circled connector.

4) Remove the 1 screw and Saving Power (Lower Right) PCB.

* View after Saving Power (Lower Right) PCB Removed.

- 1) Remove the Rear Case.
- 2) Remove the 1 screw and Saving Power (Upper Left) PCB.

* View after Saving Power (Upper Left) PCB removed.

19. Removing the Saving Power (Lower Left) PCB

- 1) Remove the Rear Case.
- 2) Remove the 1 screw and Saving Power (Lower Left) PCB.

* View after Saving Power (Lower Left) PCB removed.

- 1) Remove the Rear Case.
- 2) Remove the Fan.

3) Remove the 3 screws.

4) Remove the 3 screws.

5) Disconnect the circled connector.

6) Remove the 9 screws and Power Supply PCB.

* View after Power Supply PCB.

21. Removing the Digital Process and Control PCB (1 of 2)

- 1) Remove the Rear Case.
- 2) Remove the Video Unit.

3) Disconnect the circled connector.

4) Remove the 10 screws.

5) Remove the 2 screws and Shield Frame.

21. Removing the Digital Process and Control PCB (2 of 2)

6) Disconnect the circled connector.

7) Remove the 4 screws and Digital Process and Control PCB.

8) Remove the 4 screws and shield.

* View after Digital Process and Control PCB.

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PARTS LIST

Ref.no.	Description	PDS5001W-H	PDS5001E-H	PDS5001U-H	PDS5001W-S	PDS5001E-S	PDS5001U-S
Cabinet	Case Front	8112221009	Û	Û	8112484008	Û	Û
	Case Rear	8112437004	(Ą	-		
Electric	Fan Motor	8900280003	\bigcirc	\Diamond	\bigcirc	\bigcirc	\bigcirc
	Optical Filter	8112398008	\bigcirc	\Diamond	\Diamond	\Diamond	\bigcirc
	Filter PCB Assy	8112791007	\bigcirc	8112792004	8112791007	\bigcirc	8112792004
	Connection PCB Assy	8112105002					
	DC/DC PCB Assy	8112111003					
	I/O PCB Assy	8112103008				\bigcirc	
	Key Switch PCB Assy	8112109000					
	LED/PHOTO PCB Assy	8112107006					
	Main Digital PCB Assy	8112788007	\Diamond				
	Video PCB Assy	8112101004					
	PDP Unit	8112339001					
	Power Cord VDE	8112527002			8112527002		
	UL.CSA			8112528009			8112528009
	Remote Control Unit	8108442005			8110867001		
	Panel Glass	S141010107					
	Panel Drive Power PCB (P4)	S141009958					
	Data Drive (Upper Left) PCB (C1)	S141009965	\bigcirc				\bigcirc
	Data Drive (Upper Center) PCB (C2)	S141009972					
	Data Drive (Upper Right) PCB (C3)	S141009989			\Diamond		
	Data Drive (Lower Right) PCB (C4)	S141009996					
	Data Drive (Lower Center) PCB (C5)	S141010008					
	Data Drive (Lower Left) PCB (C6)	S141010015					\bigcirc
	Scan Drive Output (Upper) PCB (SU)	S141010022					
	Scan Drive Output (Lower) PCB (SD)	S141010039					
	Scan Drive PCB (SC)	S141010046					
	Sustain Drive PCB (SS)	S141010053		\Diamond	\Diamond		\bigcirc
	Saving Power (Upper/Lower Right) PCB (C7)	S141010060	Ą	\bigcirc	\bigcirc	Ą	\Diamond
	Saving Power (Upper/Lower Left) PCB (C8)	S141010077	(\bigcirc	\Diamond	(¢
	Power Supply PCB (P1)	S141010084					\bigcirc
	Digital Process and Control PCB (D)	S141010091	(ب		(\Diamond
Packing	Carton Top	8112482004		ب	Ŷ		ب
	Carton Bottom	8112247009					
	Packing Joint-D	8108655009					\bigcirc
	Packing Pad-Top	8112248006					
	Packing Pad-Bottom	8112249003					\bigcirc

: Same as left

Ref.no.	Description	PDS5002W-S	PDS5002E-S	PDS5002U-S
Cabinet	Case Front	8112484008	Û	Û
	Case Rear	8112437004	Ų	\Diamond
Electric	Fan Motor	8900280003	Û	Ŷ
	Optical Filter	8112399005	↓	\Diamond
	Filter PCB Assy	8112524001	↓	8112792004
	Connection PCB Assy	8112105002	↓	\Diamond
	DC/DC PCB Assy	8112111003	↓	\Diamond
	I/O PCB Assy	8112103008	↓	\Diamond
	Key Switch PCB Assy	8112109000	Ŷ	\bigcirc
	LED/PHOTO PCB Assy	8112107006	Ŷ	\bigcirc
	Main Digital PCB Assy	8112788007	Ŷ	\bigcirc
	Video PCB Assy	8112101004	Ŷ	\bigcirc
	PDP Unit	8112339001	Ŷ	\bigcirc
	Power Cord VDE	8112527002	Ŷ	
	UL.CSA			8112528009
	Remote Control Unit	8110867001		
	Panel Glass	S141010107	Û	\Diamond
	Panel Drive Power PCB (P4)	S141009958		\Diamond
	Data Drive (Upper Left) PCB (C1)	S141009965		\Diamond
	Data Drive (Upper Center) PCB (C2)	S141009972	1	\bigcirc
	Data Drive (Upper Right) PCB (C3)	S141009989		\bigcirc
	Data Drive (Lower Right) PCB (C4)	S141009996		\bigcirc
	Data Drive (Lower Center) PCB (C5)	S141010008	Û	\bigcirc
	Data Drive (Lower Left) PCB (C6)	S141010015	Ŷ	\bigcirc
	Scan Drive Output (Upper) PCB (SU)	S141010022	Û	\bigcirc
	Scan Drive Output (Lower) PCB (SD)	S141010039	Û	
	Scan Drive PCB (SC)	S141010046	Û	\bigcirc
	Sustain Drive PCB (SS)	S141010053	Û	\bigcirc
	Saving Power (Upper/Lower Right) PCB (C7)	S141010060	1	\bigcirc
	Saving Power (Upper/Lower Left) PCB (C8)	S141010077		\bigcirc
	Power Supply PCB (P1)	S141010084		\bigcirc
	Digital Process and Control PCB (D)	S141010091	Ų	Ú
Packing	Carton Top	8112482004		\bigcirc
	Carton Bottom	8112247009	Ú	Q
	Packing Joint-D	8108655009	Q	Q
	Packing Pad-Top	8112248006		
	Packing Pad-Bottom	8112249003	(\bigcirc

C : Same as left

TRANSPORTATION AND HANDLING RESTRICTIONS

Transportation

Handling

Example of good transportation and handling

