

EZPanel Enhanced
 EZText Enhanced
 EZTouchPLC
 EZTextPLC
 EZMarquee
 EZPLC & EZI/O
 EZ Touchscreen CE Computer
 EZCE Touchpanel
 EZMonitor

336 pages
 of the most
SENSIBLE
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Designed and built in USA by



EZTouchPLC Hardware Manual

Manual Part Number EZP-TOUCHPLC-M
 Revision A



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Direct From the Factory

EZTouchPLC Hardware Manual

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Revision A

WARNING!

Programmable control devices such as EZTouchPLC are not fail-safe devices and as such must not be used for stand-alone protection in any application. Unless proper safeguards are used, unwanted start-ups could result in equipment damage or personal injury. The operator must be made aware of this hazard and appropriate precautions must be taken.

In addition, consideration must be given to the use of an emergency stop function that is independent of the EZTouchPLC.

The diagrams and examples in this user manual are included for illustrative purposes only. The manufacturer cannot assume responsibility or liability for actual use based on the diagrams and examples.

Trademarks

This publication may contain references to products produced and/or offered by other companies. The product and company names may be trademarked and are the sole property of their respective owners. EZAutomation disclaims any proprietary interest in the marks and names of others.

Manual part number EZ-TOUCHPLC-M

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EZAutomation

Cover/Warning/Trademarks.....	i
Table of Contents.....	ii
EU Information.....	ii
Technical Support.....	ii
SELV Circuits.....	ii
Environmental Specifications.....	ii
Preventative Maintenance and Cleaning.....	ii

CHAPTER 1 - GETTING STARTED

1.1 Introduction.....	1-2
1.2 Purpose of the Manual.....	1-3
1.3 Organization of the Manual.....	1-4
1.4 EZTouchPLC System Overview.....	1-6
1.5 Quick and EZ System Overview.....	1-7
1.6 EZTouchPLC Part Numbers.....	1-8
1.7 Quick and EZ Start to Get Familiar with EZTouchPLC.....	1-10

CHAPTER 2 - HARDWARE INSTALLATION

2.1 Safety Considerations.....	2-2
2.2 Installation Considerations.....	2-3
2.3 Electrical Considerations.....	2-4
2.4 Sourcing (P type) and Sinking (N type) I/O.....	2-9
2.5 EZTouchPLC Mounting.....	2-11
2.6 EZIO Module Positioning.....	2-18
2.7 EZIO Mounting and Wiring.....	2-21
2.8 EZI/O Modules.....	2-23

CHAPTER 3 - SPECIFICATIONS, OPERATION OF TWO CPUs, PLC MODES AND PLC MEMORY MAP

3.1 EZTouchPLC Models.....	3-2
3.2 EZIO Modules List.....	3-4
3.3 PLC Accessories.....	3-4
3.4 Panel Accessories.....	3-4
3.5 EZTouchPLC Specifications.....	3-5
3.6 Overview of CPUs.....	3-6
3.7 PLC CPU Operation Modes.....	3-7
3.8 Battery Backup.....	3-11
3.9 PLC CPU Operation Sequence.....	3-11
3.10 I/O Response Time.....	3-12

CHAPTER 4 - MAINTENANCE AND TROUBLESHOOTING

4.1 Shutting Off Power to EZTouchPLC.....	4-2
Troubleshooting Panel Side.....	4-12
4.2 Hardware Maintenance for PLC Side.....	4-14
4.3 System Troubleshooting.....	4-15

INDEX

EU Information

EZTouchPLC is manufactured in compliance with European Union (EU) Directives and carries the CE mark. EZPLC has been tested under CE Test Standard #EN55011, and is submitted for UL Certification.



Please Note: Products with CE marks perform their required functions safely and adhere to relevant standards as specified by EU directives provided they are used according to their intended purpose and that the instructions in this manual adhere to. The protection provided by the equipment may be impaired if this equipment is not used in accordance with this manual. Only replacement parts supplied by EZAutomation or its agents should be used.

Technical Support

Consult EZTouchPLC Help or you may find answers to your questions in the operator interface section of our website @ www.EZAutomation.net. If you still need assistance, please call our technical support at 1-877-774-EASY or FAX us at 1-877-775-EASY.

SELV Circuits

All electrical circuits connected to the communications port receptacle are rated as Safety Extra Low Voltage (SELV).

Environmental Specifications

Operating Temperature: -100 to +60 °C
Storage Temperature: -20 to +70 °C
Operating Humidity: 10 - 95% R.H., noncondensing
Air Composition: No corrosive gasses permitted

Preventative Maintenance and Cleaning

No special preventative maintenance is required.

Getting Started

In this chapter....

- Introduction
- Purpose of the Manual
 - Where to get HELP - Technical Support
- Organization of the Manual
- Quick and EZ System Overview
- EZTouchPLC Part Numbering System
- Quick and EZ Start to Getting Familiar with EZTouchPLC
- How to Design the Most Efficient EZTouchPLC System

1.2 Purpose of the Manual

This manual is presented with details and step-by-step information on Installation and Programming a new EZTouchPLC. It also covers the troubleshooting and maintenance of an existing setup, if present, and provides understanding on how to connect an EZTouchPLC with other components in your control system.

This manual is a good reference guide for personnel who install EZTouchPLCs as well as those who program it. If you understand programmable logic controllers in general, you can find all the information you need to start and maintain your system in this manual.

Where should I Start?

If you are already familiar with basic PLC concepts, you may choose to start with the Chapter 2, Hardware Installation. New customers may find it more useful to get acquainted with the features of EZTouchPLC first. The "Quick And EZ Start to get familiar with EZTouchPLC" section of this chapter is also a good starting point, for both experienced and new users.

Where to get HELP - Technical Support

We make every effort to keep our manuals in line with the feedback from our customers. If you find it difficult to locate what you are looking for, check these resources for the topic you are looking for :





- Table of Contents: A listing of contents per chapter, at the beginning of the manual
- Index: At the end of the manual, the Index is an alphabetical listing of all key words
- Key Topics for Each Chapter: At the beginning of each chapter

Although most of your questions will be answered within this manual, if you still need assistance, technical support is available at 1-877-774-EASY. Our voted best Tech Support Engineers are available Monday through Friday 6 A.M. to 12 midnight CST. You can reach us at 1-563-650-8112 on the weekends for emergency tech support. We may not be able to provide you the level of support available during the week, but we would most likely be able to solve your emergency needs.

You can also visit our website for online resources and latest product related information. Our web address is www.EZAutomation.net.

1.3 Organization of the Manual

The table below provides an overall description of the topics covered within this manual.

Chapter	Description
	Chapter 1: Getting Started Introduction; Purpose of the Manual; Quick and EZ System Overview; EZTouchPLC Part Numbering System; Quick and EZ Start to getting familiar with EZTouchPLC; How to design the most efficient EZTouchPLC system.
	Chapter 2: Hardware and Installation Safety Considerations; Installation considerations; EZTouchPLC Environmental and Power Specifications; Electrical considerations; Control Cabinet installation; Installing EZTouchPLC Base; Base Mounting Dimensions; Power sources and Optical Isolation; EZIO Modules Positioning; EZIO Modules Installation Overview.
	Chapter 3: Specifications, Operation of Two CPUs, PLC Modes, and PLC Memory Maps EZTouchPLC Models and Specifications; CPU Overview; CPU Hardware; PLC Operation Modes; CPU Status indicators; Communication Ports; Battery backup; CPU Operation; I/O Response time; Scan time considerations; Memory map.
	Chapter 4: Maintenance and Troubleshooting Panel Side Maintenance and Troubleshooting; Installing Flash Cards; Lithium Battery Replacement; Gasket Replacement; RAM Upgrade; Flash Program Backup; Touchscreen/Chemical Compatibility; Panel Troubleshooting; Hardware Maintenance for PLC; PLC System Troubleshooting.

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1.4 EZTouchPLC System Overview



Touch Panels

- 6" White on Blue: 32 I/O PLC, 48 touch cell, slim bezel
- 6" Monochrome: 32 I/O PLC, 192 touch cell, slim bezel
- 6" STN Color: 32 I/O PLC, 192 touch cell, slim bezel
- 6" TFT Color: 32 I/O PLC, 192 touch cell, slim bezel
- 8" STN Color: 64 I/O PLC, 192 touch cell, slim bezel
- 8" TFT Color: 64 I/O PLC, 192 touch cell, slim bezel
- 10" TFT Color: 64 I/O PLC, 192 touch cell, slim bezel
- 15" TFT Color: 64 I/O PLC, 192 touch cell, slim bezel

DC Input 10-28 VDC

- 8 pt sink/source
- 8 pt High Speed

DC Output 10-28 VDC

- 8 pt sink/source

DC Combo 10-28 VDC

- 4 pt IN, 4 pt sink OUT
- 4 pt IN, 4 pt source OUT
- 4 pt IN, 4 pt High Speed

AC Input

- 8 pt 70-132 VAC

AC Output

- 8 pt 70-132 VAC
- Not in M2 slot

AC Combo 70-132 VAC

- 4 pt IN, 4 pt OUT
- *Not in M2

Analog Input

- 8 channel IN, voltage
- 8 channel IN, current
- M1 to M10

Analog Combo

- 4 ch. IN, 4 ch. OUT
- 0-5 VDC or 0-10 VDC
- 0-20 mA or 4-20 mA
- M1 to M4 only

Relay Output

- 4 pt OUT, 5-180 VDC
- or 20-132 VAC
- *Not in M2

Relay Combo

- 4 pt IN, 70-132 VAC
- 4 pt OUT, 5-180 VDC
- or 20-132 VAC
- 4 pt IN, sink/source
- 4 pt OUT, 5-180 VDC
- or 20-132 VAC *Not in M2

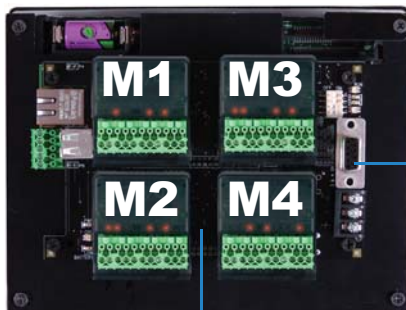
Specialty

- 4 ch. Thermocouple IN
- High speed counter with 1 or 2 encoders

CPUs

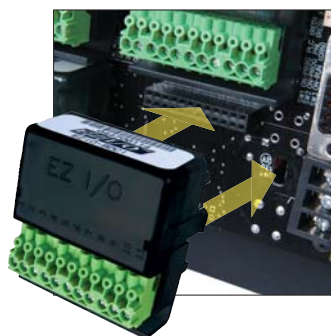
Mounted underneath base

1. Standard w/ 2 serial ports
 2. Models E w/2 serial ports & Ethernet Comm. Port
 3. Models D w/2 serial ports & DeviceNet slave Comm. Port
 4. Models P w/2 serial ports & Profibus slave Comm. Port
- 40 MHz, 8192 Registers, 64 KB memory, 3 ms scan time



Bases

- 4 slots - 32 I/O, 24VDC
- 8 slots - 64 I/O, 24VDC



Inserting an EZ I/O Module



Programming EZPanel and EZPLC Editors

AC/DC Combo

- 4 pt OUT, 10-28 VDC source, 4 pt OUT, 70-132 VAC *Not in M2
- 4 pt IN, 70-132 VAC, 4 pt OUT, 10-28 VDC source
- 4 pt IN, 10-28 VDC sink/source, 4 pt OUT, 70-132 VAC *Not in M2

1.5 Quick and EZ System Overview

EZTouchPLC is the most sensible combination of PLC and EZPanel HMI in one highly integrated package. It utilizes EZPLC's base and is thus capable of all the features present in our EZPLC and uses our 'Mix-n-Match' EZIO to deliver a truly modular integrated system.

EZPanel Operator Interface

The EZPanel Enhanced PLC Touch Panels are the most advanced operator panels in the industry, yet they're the EZest to use and program. They are available in 8 different display models, all using common CPU and flash firmware which is field-upgradable.

EZTouchPLC Base

The EZTouchPLC bases are available in four models for 4 or 8 slots and are capable of flexibly incorporating 32 or 64 I/O points respectively. Every EZTouchPLC has a built-in RS232 port for programming, RS-422 port (ASCII communications), CPU with or without Ethernet (what we call our card engine), and slots for I/O modules. The 6 inch models can have up to 32 I/O points whereas the 8, 10 and 15 inch models have 8 slots capable of 64 I/O points. Additionally, all these models can be purchased with either Ethernet, DeviceNet, or Profibus options for communications to the PLC.

CPU (Card Engine)

There are two types of CPUs. The Standard CPU has two integrated Serial Communication ports; while the Ethernet model comes with additional Ethernet connectivity. EZTouchPLC can also be purchased with Slave communication option cards for DeviceNet and Profibus networks. The CPU is located underneath the Base. Both types of CPUs have 64KB of total program memory and a rich yet concise instruction set including drum sequencer, 32-bit floating-point calculations, ASCII In/Out and Data conversions. Scan time for 1K instructions is approximately 3 ms including all overhead.

I/O Configuration

The EZTouchPLCs can support a maximum of 32 or 64 I/O points on its 4 or 8 slot bases respectively.

I/O Modules

All EZTouchPLCs utilize plug-in EZIO modules for its IO requirements. EZIO modules are not included with EZTouchPLC bases and need to be purchased separately. All the bases in the EZTouchPLC series can be equipped with any EZIO module with only minor restrictions on the type of EZIO modules that can be used in some of the I/O slots. EZIO modules are available for DC, AC, Analog, Thermocouple, High speed counter and Relay type IO requirements. As you can see from the I/O tables on the preceding page, there are a number of Mix-n-Match I/O Modules. The patent pending Mix-n-Match capability of EZIO makes it extremely flexible to configure the I/O or EZTouchPLC.

1.6 EZTouchPLC Part Numbers

6" White on Blue Models

Model Number	Description	Connectivity
EZP-S6W-RS-PLC	6" White on Blue, 32 I/O EZPLC Base	N/A
EZP-S6W-RS-PLC-E	6" White on Blue, 32 I/O EZPLC Base	EtherNet
EZP-S6W-RS-PLC-D	6" White on Blue, 32 I/O EZPLC Base	DeviceNet
EZP-S6W-RS-PLC-P	6" White on Blue, 32 I/O EZPLC Base	Profibus

6" Monochrome Slim Bezel Models

Model Number	Description	Connectivity
EZP-S6M-FS-PLC	6" STN Mono, 32 I/O EZPLC Base	N/A
EZP-S6M-FS-PLC-E	6" STN Mono, 32 I/O EZPLC Base	EtherNet
EZP-S6M-FS-PLC-D	6" STN Mono, 32 I/O EZPLC Base	DeviceNet
EZP-S6M-FS-PLC-P	6" STN Mono, 32 I/O EZPLC Base	Profibus

6" STN Color Slim Bezel Models

Model Number	Description	Connectivity
EZP-S6C-FS-PLC	6" STN Color, 32 I/O EZPLC Base	N/A
EZP-S6C-FS-PLC-E	6" STN Color, 32 I/O EZPLC Base	EtherNet
EZP-S6C-FS-PLC-D	6" STN Color, 32 I/O EZPLC Base	DeviceNet
EZP-S6C-FS-PLC-P	6" STN Color, 32 I/O EZPLC Base	Profibus

6" TFT Color Slim Bezel Models

Model Number	Description	Connectivity
EZP-T6C-FS-PLC	6" TFT Color, 32 I/O EZPLC Base	N/A
EZP-T6C-FS-PLC-E	6" TFT Color, 32 I/O EZPLC Base	EtherNet
EZP-T6C-FS-PLC-D	6" TFT Color, 32 I/O EZPLC Base	DeviceNet
EZP-T6C-FS-PLC-P	6" TFT Color, 32 I/O EZPLC Base	Profibus

8" STN Color Slim Bezel Models

Model Number	Description	Connectivity
EZP-S8C-FS-PLC	8" STN Color, 32 I/O EZPLC Base	N/A
EZP-S8C-FS-PLC-E	8" STN Color, 32 I/O EZPLC Base	EtherNet
EZP-S8C-FS-PLC-D	8" STN Color, 32 I/O EZPLC Base	DeviceNet
EZP-S8C-FS-PLC-P	8" STN Color, 32 I/O EZPLC Base	Profibus

8" TFT Color Slim Bezel Models

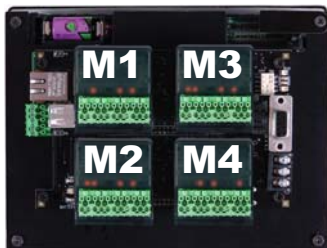
Model Number	Description	Connectivity
EZP-T8C-FS-PLC	8" TFT Color, 64 I/O EZPLC Base	N/A
EZP-T8C-FS-PLC-E	8" TFT Color, 64 I/O EZPLC Base	EtherNet
EZP-T8C-FS-PLC-D	8" TFT Color, 64 I/O EZPLC Base	DeviceNet
EZP-T8C-FS-PLC-P	8" TFT Color, 64 I/O EZPLC Base	Profibus

10" TFT Color Slim Bezel Models

Model Number	Description	Connectivity
EZP-T10C-FS-PLC	10" TFT Color, 64 I/O EZPLC Base	N/A
EZP-T10C-FS-PLC-E	10" TFT Color, 64 I/O EZPLC Base	EtherNet
EZP-T10C-FS-PLC-D	10" TFT Color, 64 I/O EZPLC Base	DeviceNet
EZP-T10C-FS-PLC-P	10" TFT Color, 64 I/O EZPLC Base	Profibus

15" TFT Color Slim Bezel Models

Model Number	Description	Connectivity
EZP-T15C-FS-PLC	15" TFT Color, 64 I/O EZPLC Base	N/A
EZP-T15C-FS-PLC-E	15" TFT Color, 64 I/O EZPLC Base	EtherNet
EZP-T15C-FS-PLC-D	15" TFT Color, 64 I/O EZPLC Base	DeviceNet
EZP-T15C-FS-PLC-P	15" TFT Color, 64 I/O EZPLC Base	Profibus



1.7 Quick and EZ Start to Get Familiar with EZTouchPLC

In this section we present a quick example of how you can setup your EZTouchPLC. You will see how EZ it is to setup an EZTouchPLC, even if you are new to PLCs. This example is not intended to explain specific details needed to start-up your system. Rather, it provides a quick guide to give a broad picture of what is needed to power-up your EZTouchPLC system.

Step 1 Check all System Components

It is always recommended to make sure you have all the right parts to build your system. This is what you will need to get started:

- An EZTouchPLC (e.g. EZP-S6M-FS-PLC)
- Discrete AC or DC EZIO modules* (e.g. EZIO-8DCOP)
- RS-232C Programming cable (P/N EZP-PGMCBL)*
- A Screwdriver for I/O Module wiring (P/N EZIO-SCDRV)* (You can also use your own 2.5mm blade screwdriver)
- EZTouchPLC Editor Programming Software (P/N EZTOUCHPLC-EDIT)*
- 24VDC Power Supply**

* These items have to be purchased separately from EZAutomation.

** EZAutomation does not sell this item.

You will also need a PC for programming EZTouchPLC. It can be any IBM or Compatible PC (486 or better) with a mouse and a separate serial port, a CD-ROM Drive, and a Windows operating system (Standard Windows 95/98/NT4.0/2000/XP) installed on it.



Step 2 Install I/O Modules

Insert EZIO module EZIO-8DCOP into the base in position M1. EZIO modules have snap-on design to facilitate easy installation and removal from the base slots. The I/O modules have two clips and a Molex connector, which snap into EZPLC Base.

- Hold the module between your thumb and index finger so that your fingertips are on the clips (see image to the left)
- Snap the module onto the board so that clips are placed on the open slots
- Make sure that the Molex connector is aligned with the female counterpart on the base
- Push the module gently from the top to insert it completely until you hear a clicking sound

Step 3 Connect Power

Connect the power input wires into the EZTouchPLC's power terminals. Do not apply power at this time.

Step 4 Install software on your PC

Load the CD included with the purchase of software (P/N EZP-TOUCHPLC-EDIT) into your computer's CD-ROM drive and follow the on-screen instructions. The software will install itself.

There are two separate software applications, EZPLC Editor and EZPanel Enhanced, which are required to program EZTouchPLC. Both of these applications are included with the EZTouchPLC programming CD (P/N EZP-TouchPLC-M). Also included is EZLaunch Pad to launch both of these software applications.

Step 5 Connect EZTouchPLC to your PC

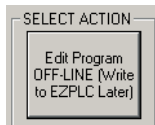
Connect your PC's serial port to EZTouchPLC's RS232 port using the programming cable (P/N EZP-PGMCBL). SW1 must be ON and SW2 OFF in order to program the PLC section of the EZTouchPLC. SW3 and SW4 should be ON.

Step 6 Switch ON the Power

Apply power to the system and make sure the PWR indicator LED on the EZTouchPLC base is ON. If not, remove power from the system and check all wiring.

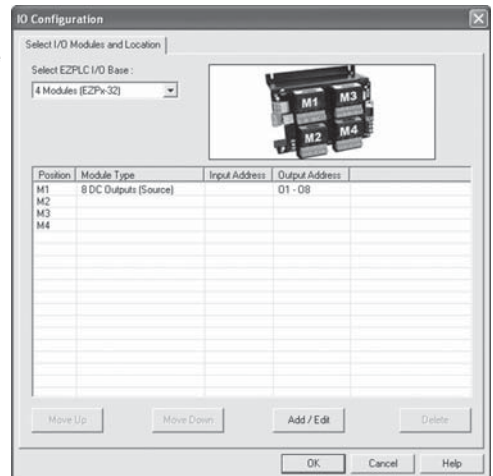
Step 7 Enter Program

1. Connect your PC's serial port to the RS232 port for PLC programming.
2. Ensure that the mode DIP Switch SW1 is ON and SW2 is OFF. SW3 and SW4 may be kept ON.
3. Open EZPLC Editor and click on the **Edit Program ON-LINE (Write to EZPLC Later)** button.




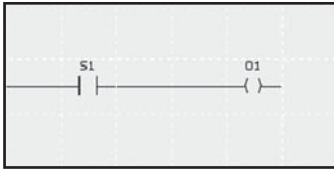
4. Type project name 'demo' in the Project Name field. The EZPLC projects are saved as .lad files in the PC.
5. Select an appropriate EZTouchPLC I/O Base e.g. '4 Modules.

6. Click on the **Configure I/O** button and select the appropriate position for your EZIO modules e.g. '8DC Outputs' for M1 and O1-O8 for its output address range.



7. Enter the following sample ladder program into the EZPLC Editor.

- Select the "Relay/Boolean" type instruction set in the instruction toolbar (located on the right side of the EZPLC Editor programming screen).
- Click on "NO Contact" and then click on the main ladder logic programming window to place it as shown to the left.
- Once placed on the ladder logic programming window, double-click on the icon and enter the tag name/address as "S1".
- Similarly, click on "NO Coil" and place the instruction in the ladder logic programming window. Select the tag name/address as "O1".
- Click on shortcut  to wire "NO Contact" and "NO Coil" as shown to the left.

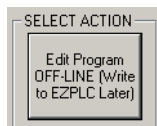


8. Transfer the PLC program to the EZTouchPLC by pressing the Control + T keys of your PC.

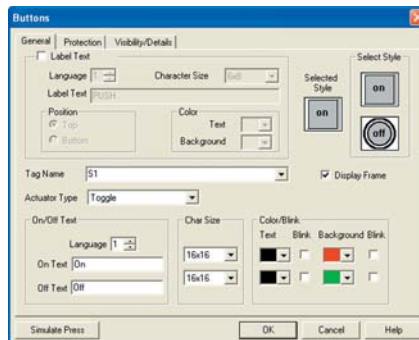
Step 8 Enter Panel Program

SW1 and SW2 on the PLC motherboard must be OFF.

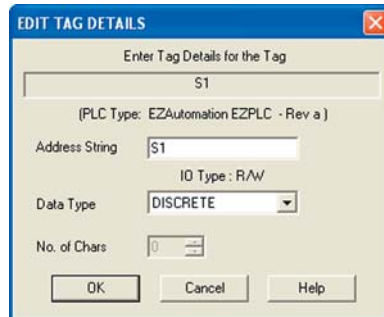
- Connect your computer's serial port to the panel's RS232 programming port using the programming cable (P/N EZP-PGMCBL).
- Open the EZTouchPLC Editor Software and click on the EZPanel section. Click on the Edit Program Off-Line (Write to EZPanel Later) button. Name your Project (ie. ez project) and click OK. Select Panel Family to EZTouchPLC. Select Model. Click OK.



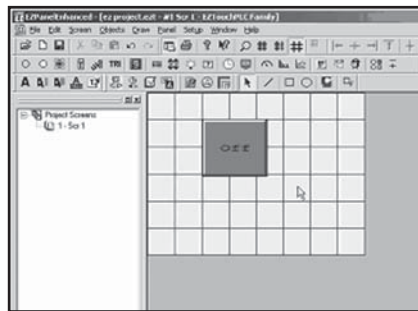
- Create your Project. Click on Objects > Select Buttons. The screen below will appear. Enter **S1** for Tag Name. Change the object attributes as necessary. Click OK. It will bring up the Add New Tag Details screen.



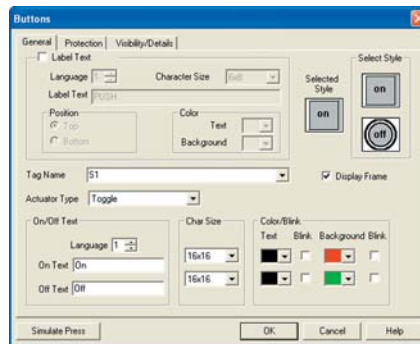
- d. In the Field next to address string type in **S1**. Select data type as DISCRETE. Click OK.



- e. Click anywhere on the screen to place the Button object. Double click the object to open its object dialog box, and click simulate press to toggle between On and Off states.



- f. Similarly, we will create an Indicator Light Object. Enter O1 for Tag Name. Click OK. Enter **O1** as Tag Address and select data type as DISCRETE. Click OK. Place the object on the panel.

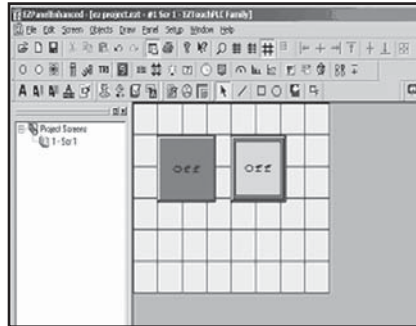


- g. Click File > Transfer to Panel. This will transfer your program to the panel.

Step 9 Test the Program

MAKE SURE SW1 and SW2 are switched to OFF.

When you press the toggle button, output #1 on the output module M1 will turn ON. When you toggle the switch again, output will turn off.

**Congratulations**

You have successfully written and tested your first program in EZTouchPLC.

1.8 How to Design the Most Efficient EZTouchPLC System

When designing your control system, in addition to the obvious selection of the right choice of display for your HMI application, keep the following recommendations in mind to design the most efficient and powerful EZTouchPLC system:

1. Take Advantage of our Mix-n-Match EZI/O

One key advantage of using EZTouchPLC is its extremely flexible EZIO. In order to take its full advantage, first figure out the requirements for your control system. Figure out your most commonly used and most cost effective switches, solenoids, and sensors, etc. Once you have a good idea of all of these devices that you are going to use, then pick EZIO to match your configuration instead of trying to match your configuration to the available IO as you would do with most other PLCs. There is practically no configuration of IO that EZPLC cannot handle. EZIO is available in efficient blocks of 8 points with AC/DC combo modules, AC/DC with Relay, Analog combo, and many more to match any configuration.

2. Fast Scan Time

Need fast response time for your control system? EZTouchPLC has a fast scan time, an average of 3ms for 1K Boolean instructions and all other associated overhead. Even if your control system's scan time spreads out to 5-6 ms based on the logic used, you can take advantage of our FAST interrupt inputs and subroutines. Use these inputs to match the precision of multi-thousand dollar PLCs.

3. No Power Budgeting

With EZPLC, you will have absolute peace of mind when picking EZIO modules for your control system. EZTouchPLCs do NOT require any power budgeting whatsoever. You can practically pick out any EZIO module in any combination without having to worry about power budgeting.

4. Rich Instruction Set and Patent Pending Free Flow Logic

Before you start designing your control system, just take a couple of moments to understand EZTouchPLC's rich yet concise instruction set. It has features like Drum sequencer, data conversion, and marquee instructions to save you extensive programming. A Relay Ladder Logic program (RLL) designed in another PLC might require 100 rungs where EZTouchPLC can perform the same functionality by utilizing subroutines and using our patent-pending Free Flow Logic in just a couple of rungs.

5. 64KB Memory

Regardless of the size of the EZTouchPLC you purchased, all models have an abundant 64KB of total memory for its PLC. With this amount of available memory, you can design practically any size of RLL program without ever having to worry about memory shortage. You can create large databases, huge recipes, and data acquisition with this amount of memory in your PLC.

6. 8192 Registers and Variables

There is no shortage of the numbers of variables (tags) and registers in the EZTouchPLC. Therefore, you do not have to worry about running out of registers and accordingly plan your design.

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Hardware Installation

In This Chapter....

- Safety Considerations
- Installation Considerations
 - General Environmental Considerations
 - Environmental Specifications
 - Agency Approvals
 - Physical Control Panel Layout
- Electrical Considerations
 - Understanding of Electrical Noise, Optical Isolation, Wiring and Shielding
 - Cabinet Grounding
 - Cabinet Wiring
 - AC/DC Transient Protection
 - Isolating DC Power Supplies
- Sourcing/Sinking Concepts
- EZTouchPLC Mounting
 - 6" Model DIN Clip Mounting
 - 8" Model Stud Mounting
 - 10" Model Stud Mounting
 - 15" Model Stud Mounting
- EZIO Modules Positioning
- Quick and EZ Wiring and Setup Reference
- EZIO Mounting and Wiring

2.1 Safety Considerations

Please follow all applicable local and national codes to ensure maximum safety of the equipment and personnel. The installation and operational environment must be maintained per the latest revision of these codes. You are responsible to determine the codes to be followed, and to verify the compliance of equipment, installation, and operation with the latest revision of these codes.

Plan for Safety

It is an absolute must to follow all applicable sections of:

- The National Fire Code
- The National Electrical Code (NEC)
- The National Electrical Manufacturer's Association (NEMA) codes.

Local regulatory and government offices usually provide excellent help to determine which codes and standards are necessary for safe installation and operation.

Safety Techniques

Safety is the most important element of a proper system installation. Adhering to these safety considerations ensures the safety of yourself and others, as well as the condition of your equipment. We recommend reviewing the following safety considerations:

1) *Disconnecting Main Power*

The main power switch should be easily accessible to the operators and maintenance personnel. It is important to make sure that all other sources of power including pneumatic and hydraulic are de-energized before starting the work on a machine or process controlled by a PLC.

2) *Safety Circuits*

Most of the machines are installed with safety circuits, like Limit switches, Emergency stop push buttons, and Interlocks. These circuits should always be hard-wired directly to the PLC. These devices must be wired in series so that when any one device opens, the PLC is automatically de-energized. This removes power to the machine. These circuits should not be altered in any case, since serious injury or machine damage could result.

3) *Fail-Safe Operation*

Our products are not fault-tolerant and are not designed or intended for use as on-line control equipment in hazardous environments requiring fail-safe performance, such as in operation of nuclear facilities, aircraft navigation or communication systems, air traffic control, direct life-support machines, weapons systems, clutch control systems on presses, in which the failure of the product could lead directly to death, personal injury or severe physical or environmental damage. External fail safe and/or redundant components are required to make your control system Fail-safe.

2.2 Installation Considerations

EZAutomation products have been designed and tested for operation in the most demanding industrial environments. Modern solid-state industrial controls are complex electronic equipment that operates at low levels of voltage and current, coexisting with components that operate at much higher levels of power. The difference in operating power characteristics between the high and low power control devices creates the possibility of unwanted signals being generated causing interference. The interference, which is a by-product of electrical noise, is not present at all times. However, if it appears at random and during brief periods of time it can cause disruptions and errors in the operation of a control system.

Enhancement of a system's noise level immunity, and its tolerance to other environmental hazards can be accomplished by following proper system installation guidelines. The recommendations are of a general nature and constitute good industrial installation practice.

General Environmental Installation Considerations

Avoid installing EZTouchPLC in areas where the following conditions may exist:

- Environmental temperatures are above or below those specified by the EZTouchPLC.
- Prolonged exposure to humidity and liquids which may be sprayed or splashed on the equipment.
- Dusty environments where airborne particles may accumulate on equipment causing reduction of heat dissipation, and reduction in effective electrical spacing between components.
- Areas of excessive vibration.
- Areas of high-radiated electrical noise, such as near fields of transmitting antennas and areas in close proximity of arc welding stations.

Environmental Specifications

The following table lists the environmental specifications that generally apply to the EZTouchPLC Bases and EZIO modules. Please refer to the appropriate I/O module specifications in EZIO User Manual (P/N EZIO-M).

Parameter	Ratings
Operating Temperature	0 to 45 °C Worst case, depends on model
Storage Temperature	-20 to 60 °C
Humidity	10 to 95% Relative Humidity, Non-condensing
Vibration Resistance	5 to 55 Hz, 2g for 2 Hours in X, Y, and Z Axes
Shock Resistance	10g for under 12 ms in X, Y, and Z Axes
Electrical Noise	NEMA ICS 2-230 Showering Arc, ANSI C37.90a SWC, Level C Chattering Test
Atmospheric Conditions	Non-corrosive gases

Agency Approvals

Your application may require Agency approval*. EZTouchPLC's agency approvals are:

- UL (Underwriter's Laboratories, Inc)*
- CUL (Canadian Underwriter's Laboratories, Inc)*
- CE (EU Certification)*
- Approvals in process. Check our website www.EZAutomation.net for the latest information.

Physical Layout of EZTouchPLC In Control Cabinets

When possible, cabinets housing electronic equipment should be designed with provisions for natural or forced ventilation to facilitate heat dissipation. Observe the following rules for cabinet installation:

- Heat generating equipment (power supplies and other heat inducing components) should be installed toward the top of the cabinet. The lower space in the cabinet is cooler than the top area.
- Install heat sensitive components in the lower section.
- Provide enough space between components to allow a free flow of air for better heat dissipation.
- Provide the maximum possible physical separation between solid state and electromechanical controls. If possible, the electromechanical controls (motors, starters, solenoids, etc.) should be housed separately or at the farthest point when enclosed within the cabinet.

We recommend that the EZTouchPLC has a minimum clear space of 1" on all sides.

2.3 Electrical Considerations**Understanding Electrical Noise, Optical Isolation, and Shielding of Cables**

This section will provide you with a very basic understanding of Electrical Noise and how to keep it away from CPUs.

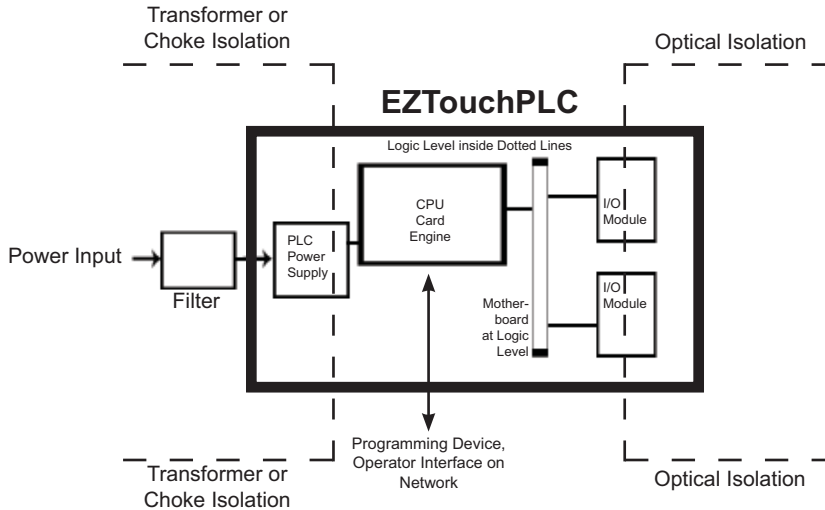
1. Source of Electrical Noise

Industrial plants have a number of generators of electrical noise or sometimes also referred to as Radio Frequency Interference or RFI. Anytime an inductive load like a motor, motor starter, or solenoid is turned off, it generates a burst of excess energy that has to flow back to ground, just like electrical energy from a lightning storm has to flow back to Earth. Other sources are RF Welders or Radio Transmitters. RFI is short bursts of electrical energy at very high frequencies.

2. Effect of RFI on Electronic Automation Equipment

Electronic controls use faster and faster CPUs today. These CPUs are also operating at 2.5V to 5VDC logic level power supply. RFI, if allowed to enter the CPU inside is a killer of logic. A CPU under this environment loses its brain and behaves erratically. A smart industrial-grade CPU like the EZPLC's Card Engine, when faced with RFI, halts its operation instead of giving false outputs.

3. How to Keep RFI Isolated from CPUs



Cabinets

Equipment cabinets usually incorporate one or two doors and/or hinged cabinet panels. In addition, sub-panels may be utilized on those electronic controls and electromechanical items that are mounted.

The goal here is to create a medium for mounting the equipment and ensure grounding of the control's chassis to it. Relying on door hinges and swinging panels for a good metallic bond between hinged parts and the main body of the cabinet does not insure adequate grounding. That is why the use of ground straps is recommended.

RFI enters electronic controls in two ways:

- Radiated RFI
- Conducted RFI

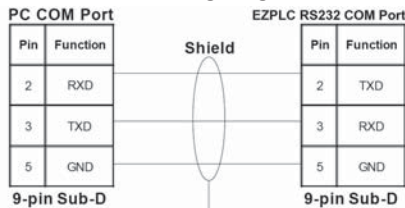
For most practical purposes, electronic devices, unless sitting right next to a powerful RFI transmitter, will not be affected by noise because air space severely attenuates such interference. On the other hand, conducted RFI travels over conductive surfaces such as power supply wires, electrical wiring of field devices, and worst of all; improper ground planes.

It is a common practice with PLCs to isolate the sensitive CPU of the PLC from RFI by providing Transformer or Choke Isolation on the Power Supply and optical isolation at the I/O side. EZPLC isolates the conducted RFI by both means, transformer/choke isolation as well as optical isolation for I/O modules.

4. Cabling, Shielding, and Grounding

It is vital for the reliable operation of any electronic device to have any of its metallic surface well grounded to Earth. This not only provides for safe operation, it also will drain out any conducted RFI to Earth, away from the CPU's signal ground. Obviously, the metal cabinet housing the EZTouch-PLC should also be well grounded. The following section will detail these procedures.

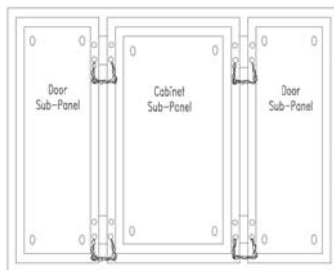
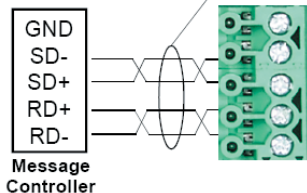
RS232 Wiring Diagram



Shield Connected to Earth Ground on both sides if you intend to keep this connection permanently on your machine instead of using it only for programming.

RS422/485 Wiring Diagram

Shield connected to Earth
GND on both ends



Cabinet Door Grounding Straps

Power cables, I/O cables or wiring and communication cables should all be separate so that they do not couple the conducted RFI on any of these wires/cables. Communication cables such as Ethernet, DeviceNet and Profibus cables have their own standards for noise isolation which must be followed. Another path for RFI into the EZTouchPLC is through its RS232 and RS422/485 ports. The cables to these ports must be shielded properly as shown in the diagrams shown to the left.

Cabinet Grounding

Equipment cabinets usually incorporate one or two doors and/or hinged cabinet panels. In addition, sub-panels may be utilized on those electronic controls and electromechanical items that are mounted.

The goal is to create a medium for mounting the equipment and ensure grounding of the control's chassis to it. Relying on door hinges and swinging panels for a good metallic bond between hinged parts and the main body of the cabinet does not insure adequate grounding. That is why the use of ground straps is recommended.

The equipment enclosures are generally either painted or anodized. It is imperative that the equipment chassis are grounded. Not only is this good safety practice, but it also helps noise immunity problems. Mounting of painted or anodized enclosures to like surfaces does not insure good metallic contact between the equipment chassis and cabinet.

Cabinet Wiring

The wiring of the PLC to the "field" outside the cabinet must be by design. The wiring cannot be random in order to get the various points of the cabinet and the "field" electrically connected.

Some general rules that apply in most situations are:

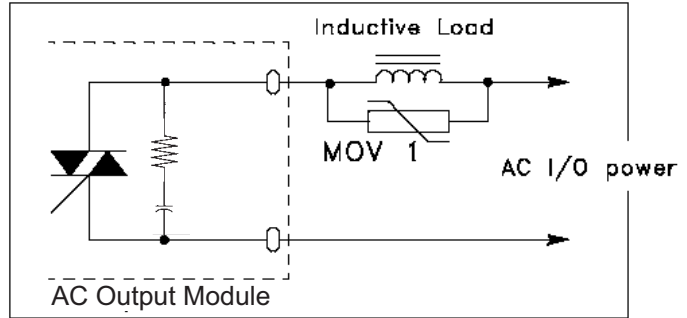
- Provide a separate power source to electronic controls and keep this power buss away from any I/O power.
- The cabinet should be wired with a safety ground (the main safety ground wire gauge is determined by the cabinet's total current consumption) and in accordance with all electrical code requirements.
- Once the cabinet doors, stationary sub-panels and swing-out sub-panels have been "strapped" to the main cabinet, it is not necessary to run safety ground wires from the equipment chassis terminals to the main safety ground connection.
- The safety ground terminal of each component can, and should be, connected with the shortest wire possible, to the cabinet or sub-panel frame.
- Plan the wiring routing. Keep all switched power in separate ducts and if there is AC and DC power being switched, keep the wiring of each branch separate from all wires and cables carrying low level signals.
- Keep all three phase power outside of the cabinet, but if it becomes necessary, keep the runs as short as possible and maintain the maximum possible distance between the three phase buss and all other wiring.

AC/DC Transient Protection

Recommended AC Inductive Transient Protection



CAUTION! MOV should be two times the load voltage and have a sufficient energy rating corresponding to the load.

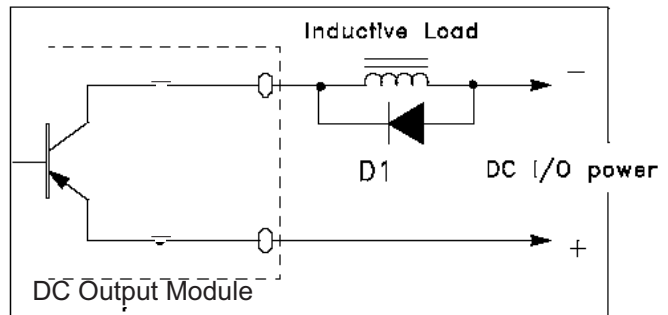


CAUTION! D1 should have at least 100 PIV and a 3 Amp current capacity.

Recommended DC Sinking Transient Protection



CAUTION! EZTouchPLC's DC outputs have a built-in flyback diode to absorb an inductive kick. For this Diode to work effectively, the 24VDC power source powering the inductive load must be connected to the EZIO module. Use these recommended external suppressors for improved safety.



Chapter 2 - Hardware Installation

Power connection



DC
+
-




CAUTION! Do not apply AC power to EZTouchPLC's Input Power Terminals.



CAUTION! Keep the signal GND for CPU Power and I/O Power isolated.

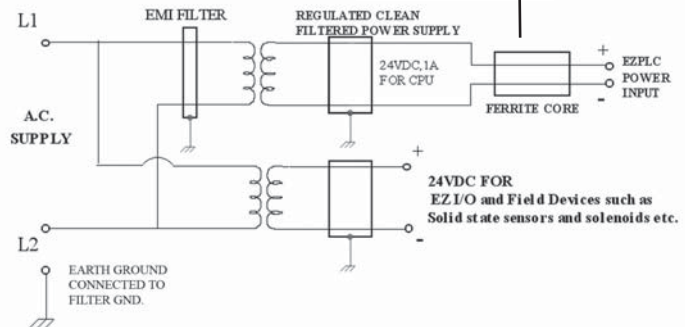
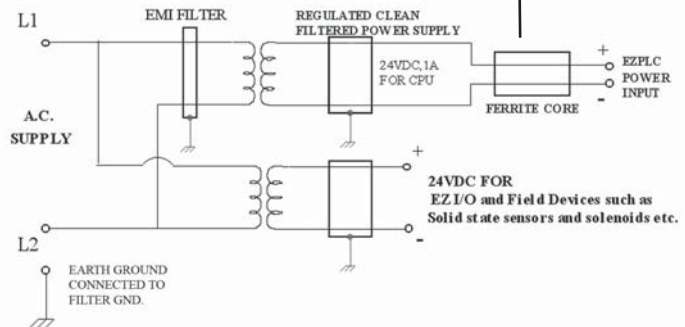
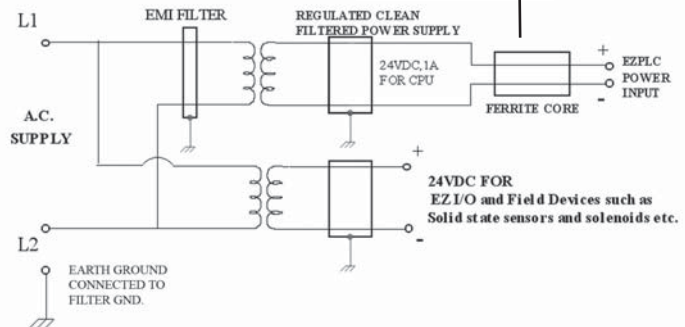
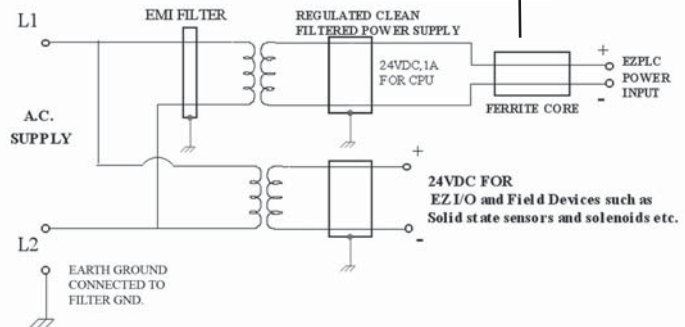
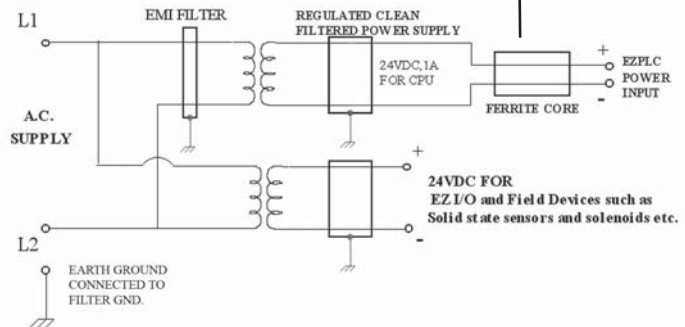
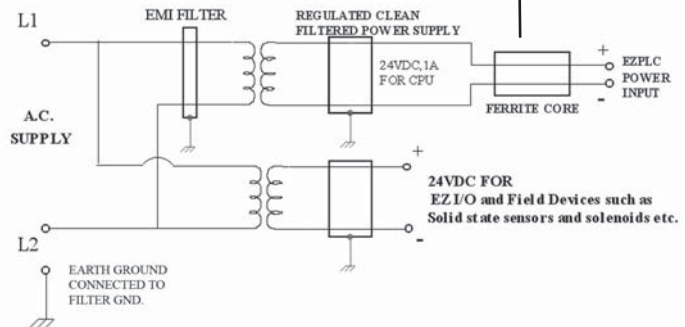
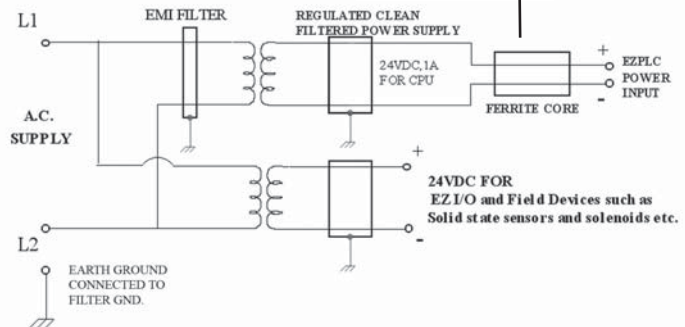
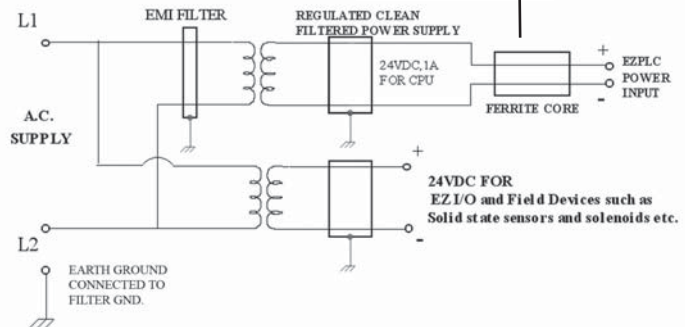
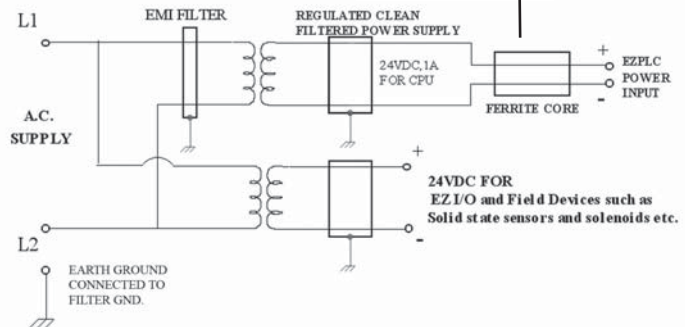
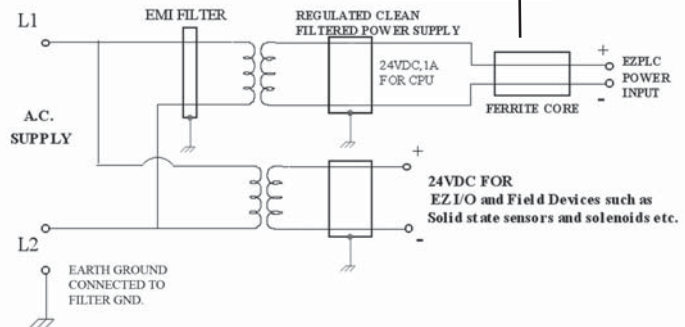
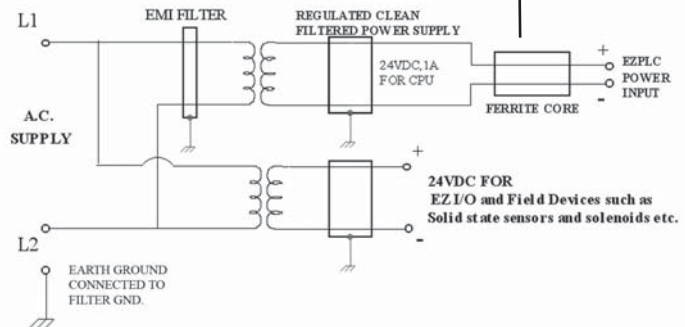
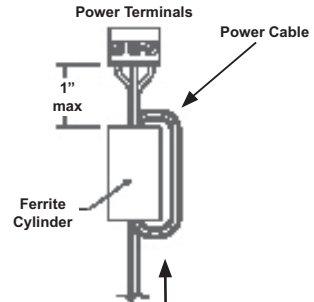


 **NOTE:** Industrial Power Supplies today are relatively inexpensive. Any good industrial DC Power Source has an EMI filter built-in. However, an I/O DC Power Supply does not have to be that well regulated.

DC Powered EZTouchPLC System

We recommend that the power for the CPU (Card Engine) be a separate Power Supply and the power source for DC Loads be a separate DC Load supply.


The Power Cable Ferrite Core is a solid ferrite cylinder. The Power Cable should pass once through the core, be looped around and pass through a second time. Pull the excess cable so that it rests snugly against the outside of the core.

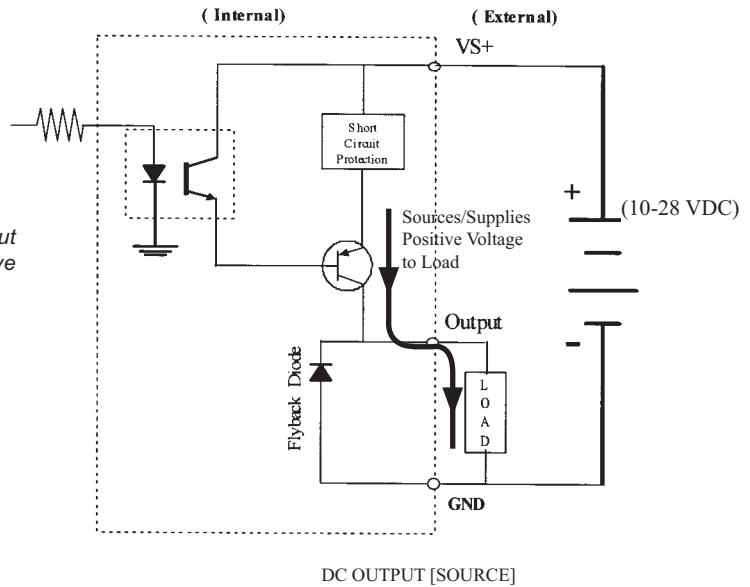



2.4 Sourcing (P type) and Sinking (N type) I/O

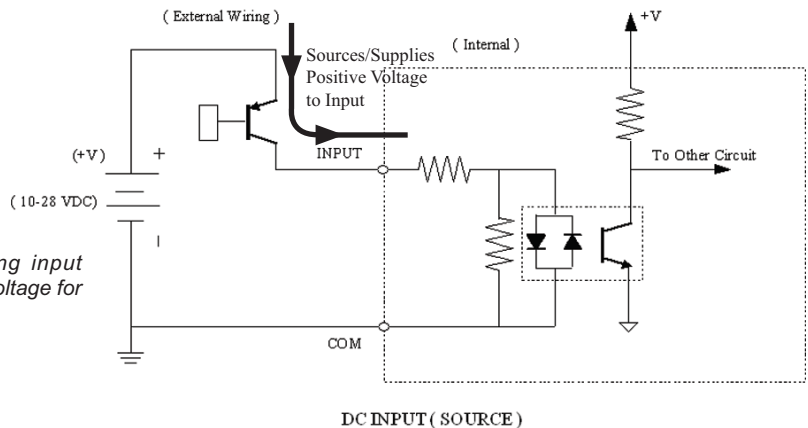
You will come across these two terms quite often in the world of automation controls. This section will give you a short explanation and a simple way to remember the terminology.

Source (P type) Sources Voltage to the receiver
 Source (N type) Sinks current through the load into GND

 **NOTE:** A sourcing output sources/supplies positive voltage to a load.

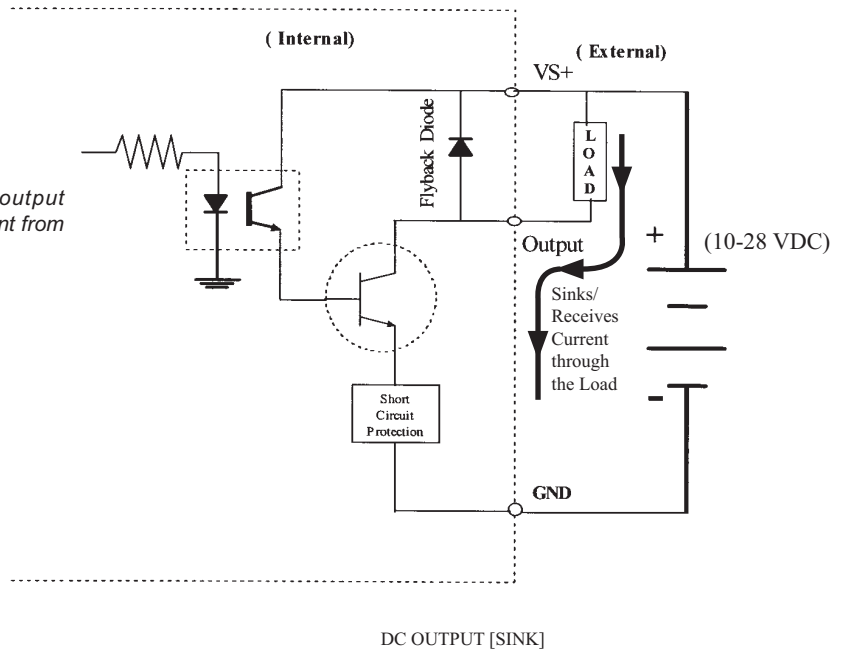


 **NOTE:** A sourcing input expects positive voltage for it to activate.

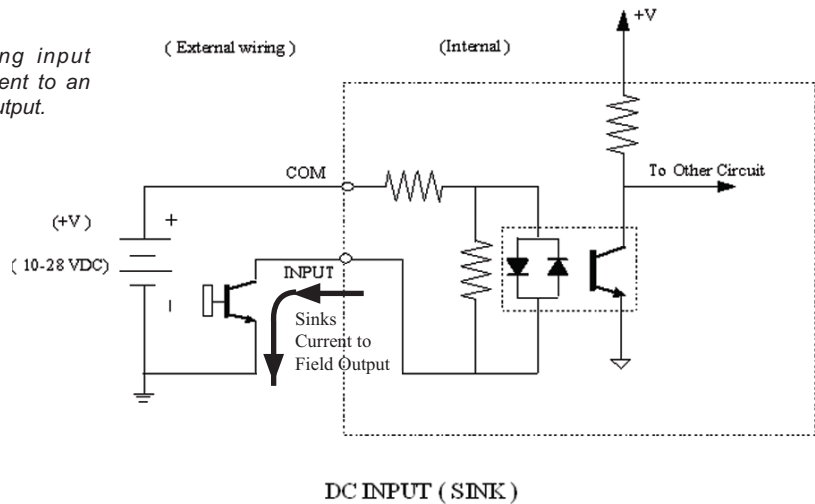




NOTE: A sinking output sinks/receives current from a load.



NOTE: A sinking input sends/sinks current to an external switch/output.



2.5 EZTouchPLC Mounting

EZTouchPLC is a panel-mount unit. 6-inch Slim models are DIN Clip mounted, 8, 10, and 15 inch units are stud mounted only. The following diagrams show the outline and cutout dimensions necessary to mount the panel using studs. (See page 2-18 for diagrams showing DIN Clips.)

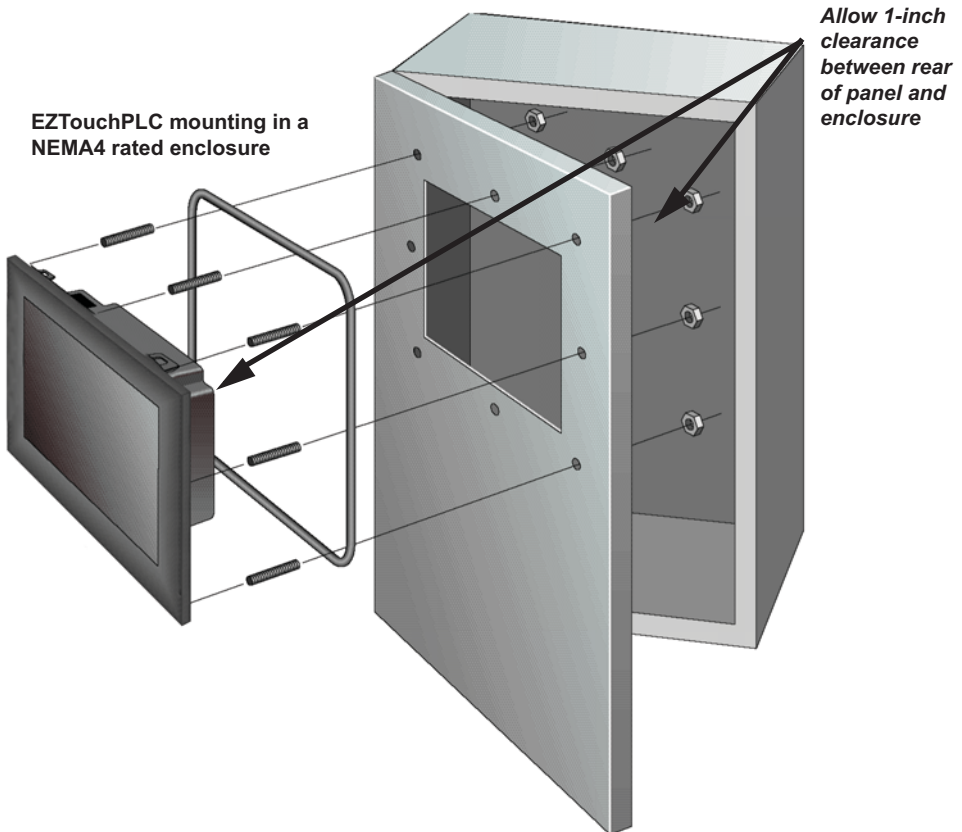
Stud Mounting

CAUTION



1) **DO NOT** use any thread locking compounds to secure the studs. Many of these compounds will degrade the plastic housing.

2) Mount on a **VERTICAL SURFACE ONLY** in order to ensure proper cooling of the panel.

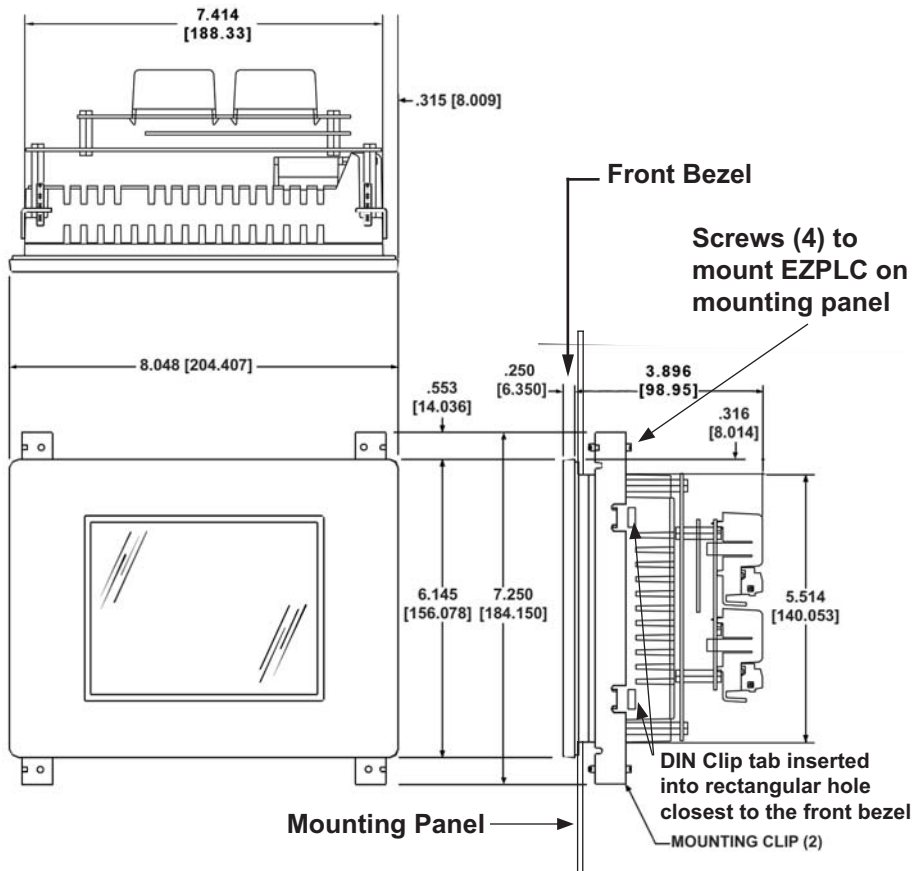
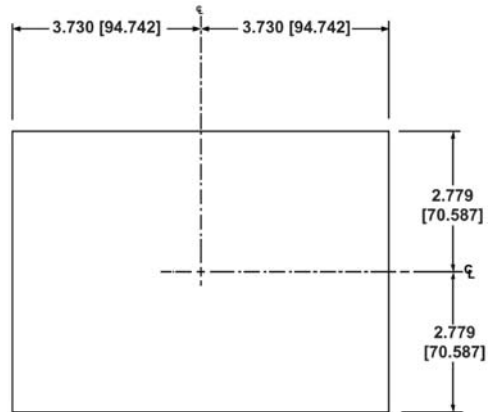


6" White on Blue, 6" Gray Scale, 6" TFT, & 6" STN Slim Bezel Outline & Cutout Dimensions

Models:

EZP-S6W-RS-PLC	EZP-S6C-FS-PLC
EZP-S6W-RS-PLC-E	EZP-S6C-FS-PLC-E
EZP-S6W-RS-PLC-D	EZP-S6C-FS-PLC-D
EZP-S6W-RS-PLC-P	EZP-S6C-FS-PLC-P
EZP-S6M-FS-PLC	EZP-T6C-FS-PLC
EZP-S6M-FS-PLC-E	EZP-T6C-FS-PLC-E
EZP-S6M-FS-PLC-D	EZP-T6C-FS-PLC-D
EZP-S6M-FS-PLC-P	EZP-T6C-FS-PLC-P

All the necessary mounting hardware is provided with the unit. Dimensions are provided in inches and millimeters, mm appear in brackets [].



DIN Clip Mounting

The 6-inch Slim Bezel models must be mounted using DIN Clips. DIN Clips are metal brackets (P/N EZZ-BRK-1, package of 2 brackets and 4 screws) that attach to the panel and secure the front panel to a mounting surface with 4 screws. Use the diagram and instructions below to mount the EZTouchPLC using DIN Clips.

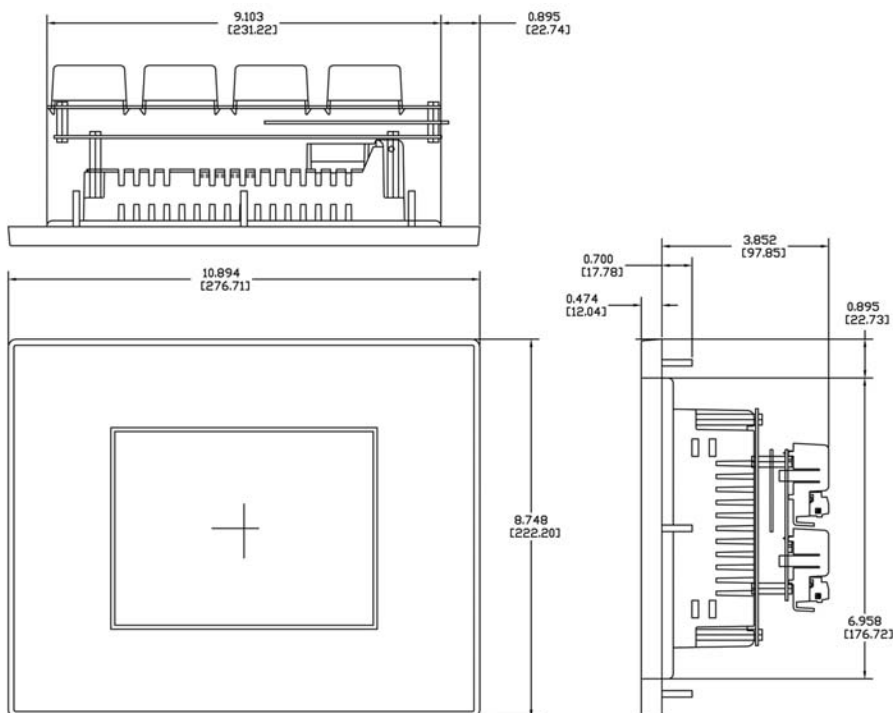
1. There are 4 rectangular holes in each side (two at the top and two at the bottom) of the chassis as shown in the figure to the left. Choose the holes that allow the appropriate space for your mounting panel thickness.
2. On each DIN Clip there are two metal tabs (bent inward) that fit into these holes. Insert the two clip tabs into two holes (top and bottom) and secure the panel by alternately tightening the DIN Clip screws (4) until the back edge of the EZTouchPLC front bezel is flush with the mounting panel.



CAUTION: Tighten DIN Clips to a maximum of 1.5 inch-pounds to provide a proper seal. EZAutomation assumes no responsibility for "liquids" damage to the unit or other equipment within the enclosure because of improper installation.

EZP-S8C-FS-PLC
EZP-S8C-FS-PLC-E
EZP-S8C-FS-PLC-D
EZP-S8C-FS-PLC-P
EZP-T8C-FS-PLC
EZP-T8C-FS-PLC-E
EZP-T8C-FS-PLC-D
EZP-T8C-FS-PLC-P

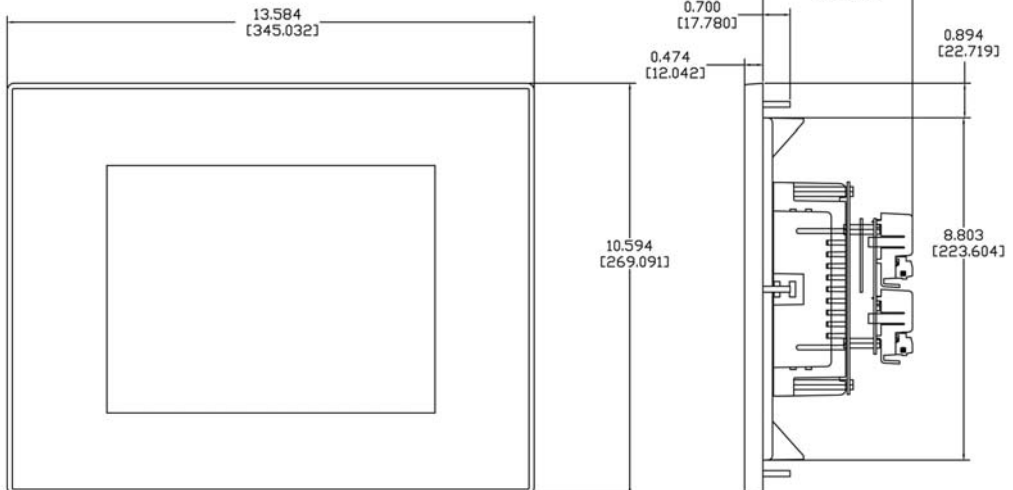
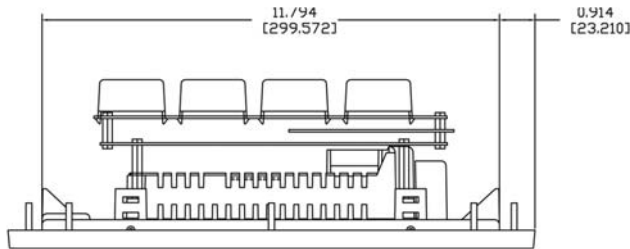
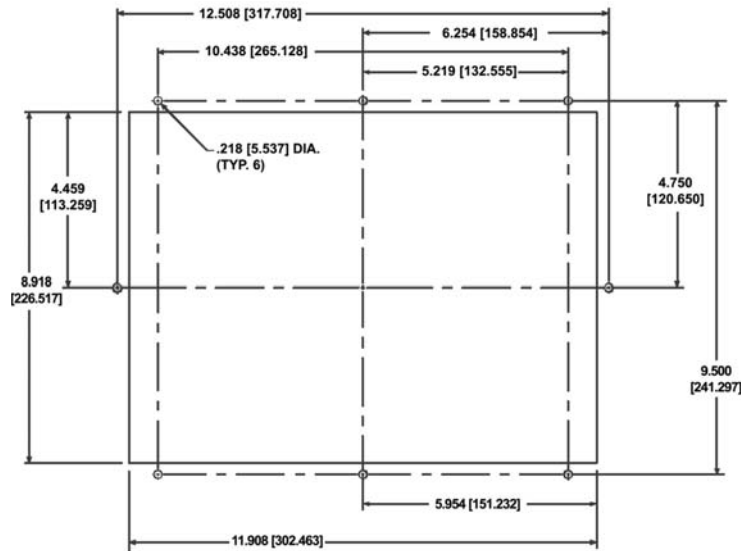
Figure 1: Detail of the top-left corner of the test specimen. The diagram shows a rectangular plate with a top-left corner fillet. Dimensions are given in inches [mm]. Horizontal dimensions: 9.843 [250.017] (total width), 4.921 [124.993] (fillet radius), 4.625 [117.475] (fillet radius), 3.882 [98.605] (fillet radius), 9.250 [234.950] (total width), 7.765 [197.231] (total width). Vertical dimensions: 3.836 [97.432] (fillet radius), 3.538 [89.865] (fillet radius), 7.672 [194.861] (total height), 7.076 [179.730] (total height). A fillet radius of .250 [6.350] DIA. (TYP. 8) is indicated.



10" TFT Color Slim Bezel Outline and Cutout Dimensions

EZP-T10C-FS-PLC
 EZP-T10C-FS-PLC-E
 EZP-T10C-FS-PLC-D
 EZP-T10C-FS-PLC-P

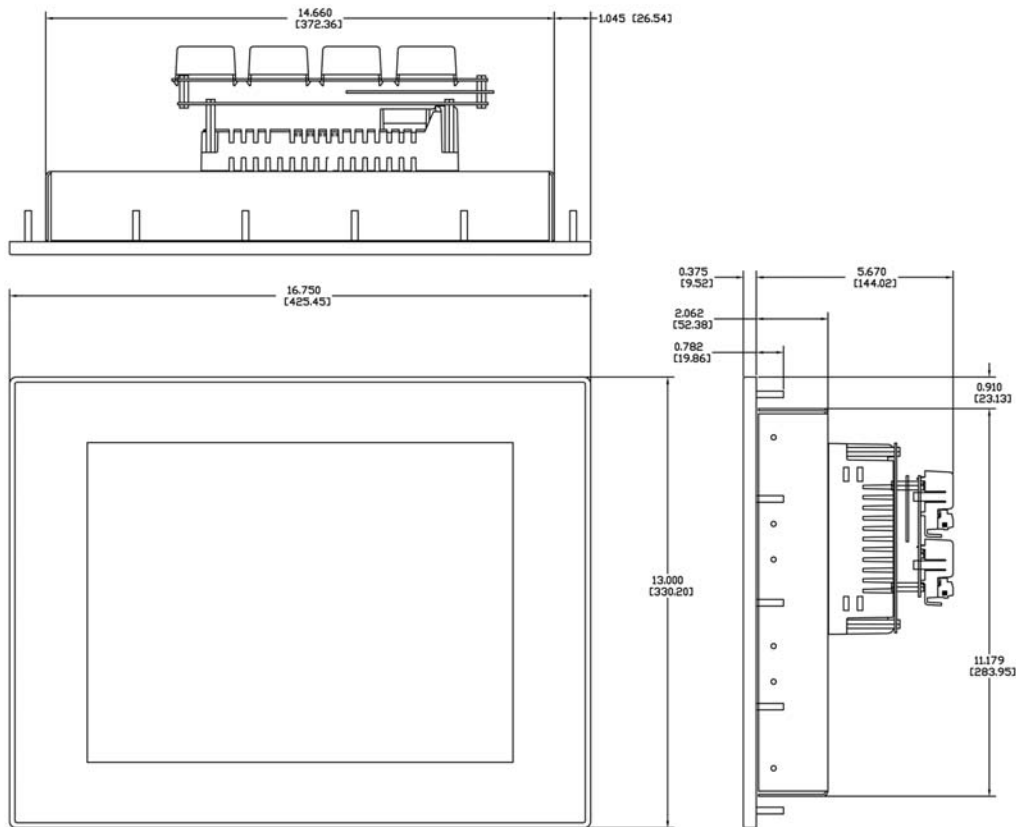
The 10-inch Slim Bezel Models are Stud Mount ONLY. All the necessary mounting hardware is provided with the unit. Use the 8 studs and 8 nuts with captive washers to secure the unit to the mounting surface.



15" TFT Color Slim Bezel Outline Dimensions

EZP-T15C-FS-PLC
 EZP-T15C-FS-PLC-E
 EZP-T15C-FS-PLC-D
 EZP-T15C-FS-PLC-P

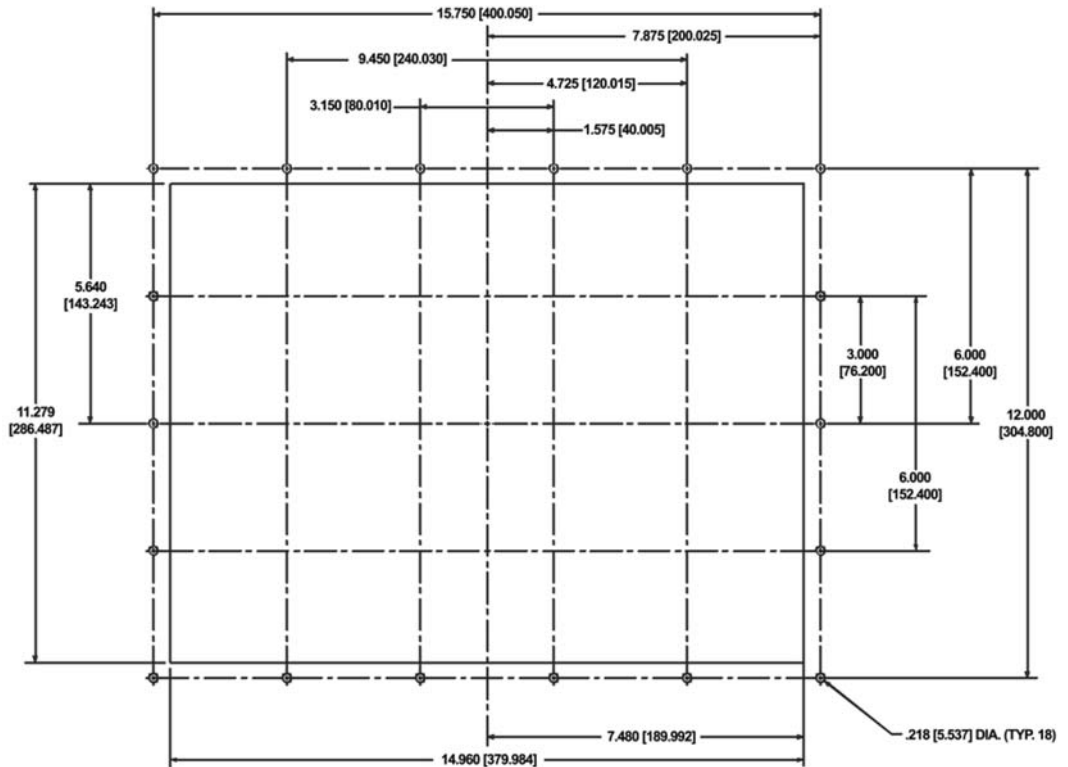
The 15-inch Slim Bezel Models are Stud Mount ONLY. All the necessary mounting hardware is provided with the unit. Use the 18 studs and 18 nuts with captive washers to secure the unit to the mounting surface.



15" TFT Cutout Dimensions

EZP-T15C-FS-PLC
EZP-T15C-FS-PLC-E
EZP-T15C-FS-PLC-D
EZP-T15C-FS-PLC-P

The 15-inch Slim Bezel Models are Stud Mount ONLY. All the necessary mounting hardware is provided with the unit. Use the 18 studs and 18 nuts with captive washers to secure the unit to the mounting surface.





NOTE: 6" models have M1-M4, whereas 8", 10" and 15" models have M1-M8.

2.6 EZIO Module Positioning

Slots Numbering System

As discussed earlier there are 2 bases you can choose from: 4 slots and 8 slots, that can support up to a maximum of 32 and 64 I/O points respectively. Use the following conventions to identify the slot numbers on the bases.



CAUTION! M2 slot cannot be used for any AC or Relay output module. Also, modules with both Analog inputs and outputs can be used only on slots M1 through M4. Review table below for all modules.

You can configure the positioning of the I/O modules on the Base by clicking on the Configure I/O button. The picture to the right shows the I/O module positioning convention employed in EZTouchPLC.

Below are the guidelines/recommendations for installing I/O modules on an EZTouchPLC base.

Module Positioning Restrictions

EZ I/O Modules		Recommendations for Positioning of Modules
DC Modules		
EZIO-8DCI	8 point DC Inputs (sink/source)	Any Slot
EZIO-8DCOP	8 point DC (source) Outputs	
EZIO-8DCON	8 point DC (sink) Outputs	
EZIO-8HSDCI	8 point High Speed DC Inputs (sink/source)	
EZIO-4DCI4DCON	4 point DC (sink/source) Inputs; 4 point DC (sink) outputs	Any Slot Except M2 (will not fit over battery)
EZIO-4DCI4DCIF	4 point DC (sink/source) Inputs; 4 point High Speed DC (sink/source) Inputs	
EZIO-4DCI4DCOP	4 point DC (Sink/Source) Inputs; 4 point DC (source) outputs	
AC Modules		
EZIO-8ACI	8 point AC Inputs	Any Slot
EZIO-8ACO	8 point AC Outputs	Any Slot Between M1 and M10 Except M2
EZIO-4ACI4ACO	4 point AC Inputs; 4 point AC Outputs	Any Slot Except M2
AC/DC Combo Modules		
EZIO-4DCOP4ACO	4 point DC (source) Outputs; 4 point AC outputs	Any Slot Except M2
EZIO-4ACI4DCOP	4 point AC Inputs; 4 point DC (source) outputs	Any Slot Except M2
EZIO-4DCI4ACO	4 point DC (sink/source) Inputs; 4 point AC Outputs	Any Slot Except M2
Analog Modules		
EZIO-8ANIV	8 channel Analog Input module (Voltage)	Any Slot Between M1 and M10 Except M2
EZIO-8ANIC	8 channel Analog Input module (Current)	
EZIO-4ANI4ANOV	4 Channel Analog Inputs; 4 Channel Analog Outputs	Any Slot Between M1 and M4 Except M2
EZIO-4ANI4ANOC	4 Channel Analog Inputs; 4 Channel Analog Outputs	
Relay Modules		
EZIO-4IORLO	4 point Relay Outputs	Any Slot Between M1 and M10 Except M2
EZIO-4ACI4RLO	4 point AC Inputs; 4 point Relay Outputs	
EZIO-4DCOP4RLO	4 point DC (sink/source) Outputs; 4 point Relay Outputs	
Specialty Modules		
EZIO-4THI	4 Channel thermocouple input module	Any Slot Between M1 and M10 Except M2
EZIO-4HSCM1	High Speed 24-Bit Counter module	Any Slot Between M1 and M10 Except M2
EZIO-4HSCM2	High Speed 24-Bit Counter module	3 Modules Max per Base



Quick and EZ Wiring and Set-up Reference

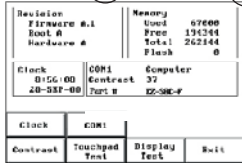
EZTouchPLC 6 inch Models



EZTouchPLC is shipped with dummy cover modules. Please remove the dummy modules and insert the proper EZI/O modules in the appropriate slots on the EZTouch-PLC base. You should leave the dummy cover module in an unused slot.

1 Main Setup Screen

After the



EZTouchPLC is powered up, you may enter the Setup Mode by simultaneously pressing the extreme upper left and lower left touch cells on the panel screen. The screen above is displayed. Information is displayed in the upper left hand corner about the current revision of the Firmware, Hardware, and Boot program. Also shown is RAM memory — Used, Free and Total, and Flash memory. Below that is displayed the time and date, whether the COM1 port is connected to a computer or a printer, and the current Contrast setting. Six buttons at the bottom are labeled Clock, COM1, Contrast, Touchpad Test, Display Test and Exit.

6 Exit

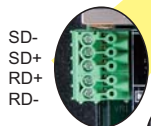
Press the Exit button to display the Powerup screen you have selected in your project (selected under Project Attributes.)

7 Reboot

To reboot the EZTouchPLC from any programmed screen, simultaneously press the extreme upper left and extreme lower left touchpad area on the panel screen.

Optional Ethernet connectivity on Enhanced model

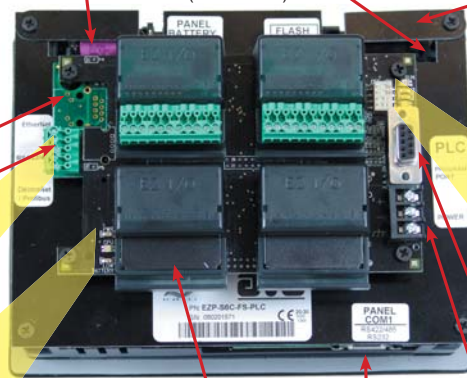
RS422/485 ASCII Port



Power LED
CPU LED
Low Battery LED

Panel Battery

Panel CPU LED
(Green = OK)
(Red = Error)



3V PLC Battery
located under this module

Panel Programming Port

Cover for expansion RAM and Flash for Panel

RS232 Programming Port and Communication Selector

SW1	SW2	PLC LED	Panel LED	RUN LED
1	0	On	Off	Off
0	0	Off	Off	On

SW1 must be ON to program PLC
SW2 must be OFF for proper operation

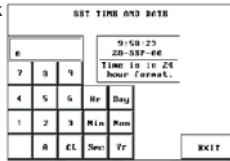


RS232 PLC Programming Port

24VDC Power Input

2 Clock Setup Screen, Set Time and Date

Press clock button, enter the current time and date. Press the keypad button of



the number you want to enter. It will show in the display window. If correct, press Hr, Min, Sec, or Day, Mon, Yr corresponding to the time or date position you are setting. If not correct, press CL to clear the window. For the month, enter the number of the month and the three letter abbreviation for the month will be displayed (e.g., 7 = July = JUL).

5 Touchpad Test Screen

Press the Touchpad test button. You can check all the touch cells, 48 or 192 depending on the model, by pressing on each touch cell. It will be highlighted after pressing to show that it has been tested. Press the square again to deselect it. Each square should beep when pressed. Press Exit to quit.

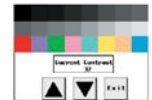
3 Touch panel COM1 Setup Screen

Press COM1 button and press "Computer" or "Printer" to determine port connection. You will need to be in "Computer" mode to program Touch panel.



4 Contrast Setup Screen

Press the Contrast button to adjust the screen contrast. Setting depends on each individual model. Some TFT models do not need contrast adjustment. Press Exit to return to the setup screen.



PLC Run/Program Set up

SW3	SW4	Tri-Color LED	Operation
1	0	Green	Run
0	1	Red	Program
1	1	Amber	Run/Program
0	0	Off	No Operation



Caution: Do not use AC output module in the bottom left slot due to height of the battery. Analog IN/OUT module can be used only on the first 4 slots. Other analog modules or High Speed counter module can be used only in the first ten slots.

EZTouchPLC™

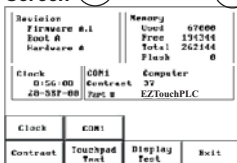
Quick and EZ Wiring and Set-up Reference

EZTouchPLC 8, 10 and 15 inch Models

EZTouchPLC is shipped with dummy cover modules. Please remove the dummy modules and insert the proper EZI/O modules in the appropriate slots on the EZTouchPLC base. You should leave the dummy cover module in an unused slot.

Main Setup Screen 1

After the



EZTouchPLC is powered up, you may enter the Setup Mode by simultaneously pressing the extreme upper left and lower left touch cells on the panel screen. The screen above is displayed. Information is displayed in the upper left hand corner about the current revision of the Firmware, Hardware, and Boot program. Also shown is RAM memory — Used, Free and Total, and Flash memory. Below that is displayed the time and date, whether the COM1 port is connected to a computer or a printer, and the current Contrast setting. Six buttons at the bottom are labeled Clock, COM1, Contrast, Touchpad Test, Display Test and Exit.

Optional Ethernet connectivity on Enhanced model

RS422/485 ASCII Port

SD-
SD+
RD-
RD+

Optional DeviceNet or Profibus port here

Power LED CPU LED

Low Battery LED

24VDC Power Input

3V PLC Battery located under this module

RS232 PLC Programming Port

Caution: Do not use AC output module in the bottom left slot due to height of the battery. Analog IN/OUT module can be used only on the first 4 slots. Other analog modules or High Speed counter module can be used only in the first ten slots.

Clock Setup Screen, Set Time and Date 2

Press clock button, enter the current time and date. Press the keypad button of



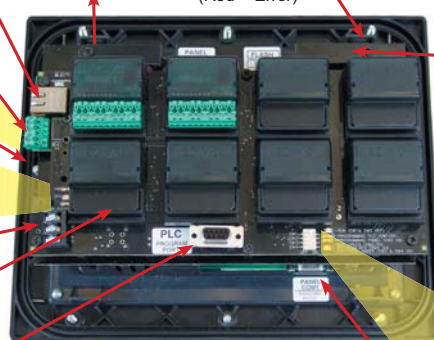
It will show in the display window. If correct, press Hr, Min, Sec, or Day, Mon, Yr corresponding to the time or date position you are setting. If not correct, press CL to clear the window. For the month, enter the number of the month and the three letter abbreviation for the month will be displayed (e.g., 7 = July = JUL).

Touchpad Test Screen 5

Press the Touchpad test button. You can check all the touch cells, 48 or 192 depending on the model, by pressing on each touch cell. It will be highlighted after pressing to show that it has been tested. Press the square again to deselect it. Each square should beep when pressed. Press Exit to quit.

Panel Battery

Panel CPU LED (Green = OK) (Red = Error)



PLC Run/Program Set up

SW3	SW4	Tri-Color LED	Operation
1	0	Green	Run
0	1	Red	Program
1	1	Amber	Run/Program
0	0	Off	No Operation

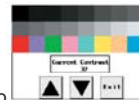
Touch panel COM1 Setup Screen 3

Press COM1 button and press "Computer" or "Printer" to determine port connection. You will need to be in "Computer" mode to program Touch panel.



Contrast Setup Screen 4

Press the Contrast button to adjust the screen contrast. Setting depends on each individual model. Some TFT models do not need contrast adjustment. Press Exit to return to the setup screen.



Exit 6

Press the Exit button to display the Powerup screen you have selected in your project (selected under Project Attributes.)

Reboot 7

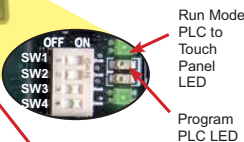
To reboot the EZTouchPLC from any programmed screen, simultaneously press the extreme upper left and extreme lower left touchpad area on the panel screen.

Cover for Expansion RAM and Flash for Panel

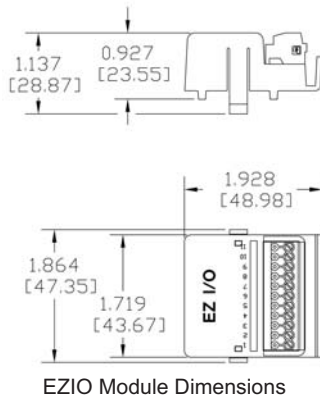
RS232 Programming Port and Communication Selector

SW1	SW2	PLC LED	Panel LED	RUN LED
1	0	On	Off	Off
0	0	Off	Off	On

SW1 must be ON to program PLC
SW2 must be OFF for proper operation



Panel Programming Port



2.7 EZIO Mounting and Wiring

EZIO Installation Overview

EZIO modules are designed with one thing in mind - modularity! Any base of EZPLC can be fitted with each and every EZIO module. All EZ Family PLCs are designed to handle any combination of EZIO modules without any need for power budgeting. Most EZIO modules consume only 20-40 mA current at 3.3V.

Mounting I/O Modules

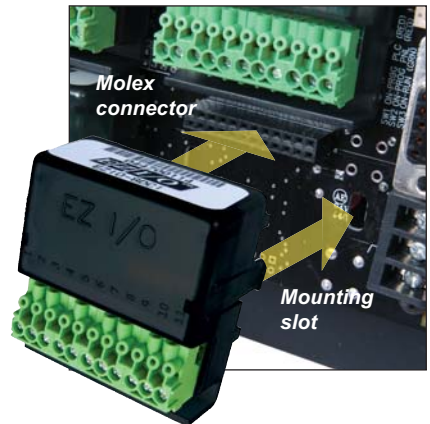
EZIO modules have a snap-on design to facilitate easy installation and removal from the base slots. The I/O modules have two clips and a Molex connector, which snap into PLC Base.

STEP 1



STEP 1 - Hold the module between your thumb and index finger so that your fingertips are on the clips.

STEP 2



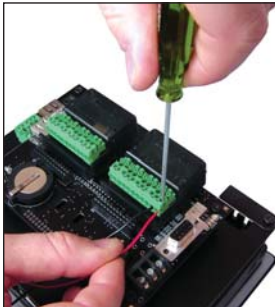
STEP 2 - Snap the module onto the board so that clips are placed on the open mounting slots. Make sure that the Molex connector is aligned with the female counterpart on the base. Push the module gently from the top to insert it completely until you hear a clicking sound.

Wiring EZIO Modules

As shown in the picture, simply insert the wire and tighten the screw. You can wire up to ONE 14 AWG wire, TWO 18 AWG wires, or FOUR 22 AWG wires in every terminal. You will need a 2.5mm blade screwdriver (P/N EZIO-SCDRV) to work with the EZIO terminal blocks and wiring.

Routing EZIO Wiring

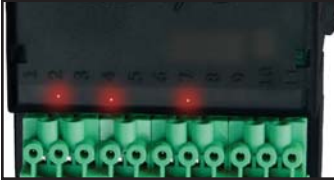
EZIO modules have wiring trays for proper routing of field wires as shown in the figure below.



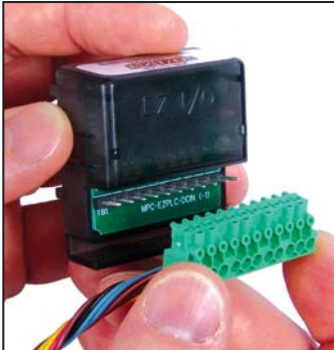
Number of Wires Allowed in Each Terminal	
1	14 AWG
2	18 AWG
4	22 AWG

Wiring Capabilities

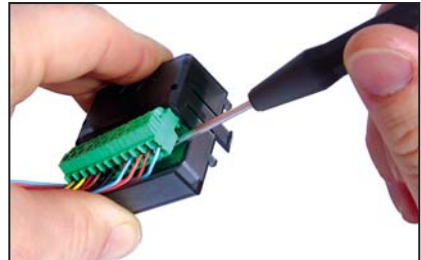
UL rated at 300 volts, 10
amps 14 AWG

**Discrete I/O Module Status Indicators**

The discrete I/O modules have LED status indicators to provide visual indication of the I/O points activity.

**Removable Terminal Blocks**

EZIO eliminates the need for rewiring your terminal block anytime you need to swap a module. Since these modules are built to withstand industrial environments, terminal blocks fit very snugly on the module. Slip the edge of the screwdriver under the terminal block and lift to pop it off.

**Removing I/O Modules**

- Hold the module in the thumb and index finger so that your fingertips are on the clips.
- Apply inward pressure on the two clips with your fingers to release the module from the mounting slots on the base.
- Pull the module out.

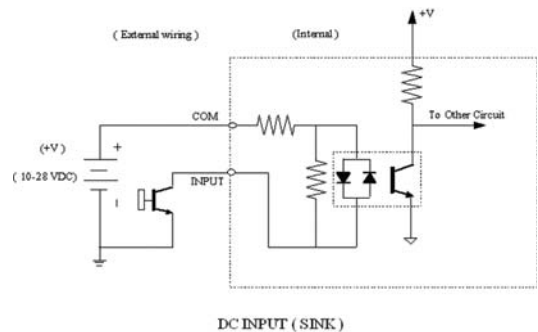
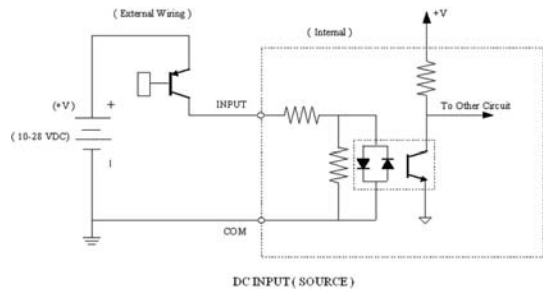
2.8 EZI/O Modules (Sold Separately)

EZIO-8DCI

8 pt. 24VDC Input Module

Module Specifications	
Number of Inputs	8 (sink/source)
Input Voltage Range	10-28 VDC
Peak Voltage	40 VDC
Input Current	1.92 mA @ 12 VDC 4.0 mA @ 24 VDC
Maximum Input Current	5 mA @ 28 VDC
Input Impedance	5.6k @ 10-28 VDC
ON Voltage Level	> 10 VDC
OFF Voltage Level	< 2 VDC
Min. ON Current	1.5 mA
Min. OFF Current	0.2 mA
OFF to ON Response	2-4 ms, typical 3 ms
ON to OFF Response	2-4 ms, typical 3 ms
Status Indicators	Red LED for each input
Commons	2 points
Fuse	No Fuse
Base Power Required (3.3V)	Typical 15mA (all inputs on)
Optical Isolation	2500 Volt
Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG

Pinout Information	
Pin No.	EZIO-8DCI
1	Input(1)
2	Input(2)
3	Input(3)
4	Input(4)
5	COM
6	Input(5)
7	Input(6)
8	Input(7)
9	Input(8)
10	COM
11	Not Connected

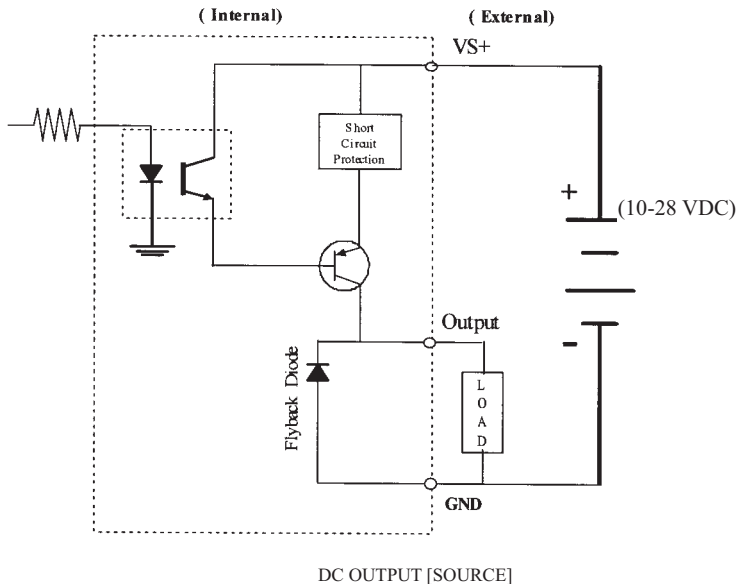


EZIO-8DCOP

8 pt. 24VDC Output Module (Source)

Module Specifications	
Number of Outputs	8 sourcing
Peak Voltage	50.0 VDC
Maximum Steady State Output Current	0.5A per output, 1.0A max per module @ 50°C
Maximum Leakage Current	100µA @ 50 VDC @ 50°C
ON Voltage Drop	2 VDC @ 0.5A
Maximum Inrush Current	0.8A for 10ms
OFF to ON Response	< 2µs
ON to OFF Response	<10µs
Status Indicators	Red LED for each output
+V Terminals & Commons	One V+, 2 Common
Short Circuit Protection	1 Amp per module, turns off outputs upon short circuit detection
Base Power Required (3.3V)	40mA, all outputs on
Optical Isolation	2500 Volt
Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG

Pinout Information	
Pin No.	EZIO-8DCOP
1	Output(1)
2	Output(2)
3	Output(3)
4	Output(4)
5	GND
6	Output(5)
7	Output(6)
8	Output(7)
9	Output(8)
10	GND
11	Customer_Supply(+VS)

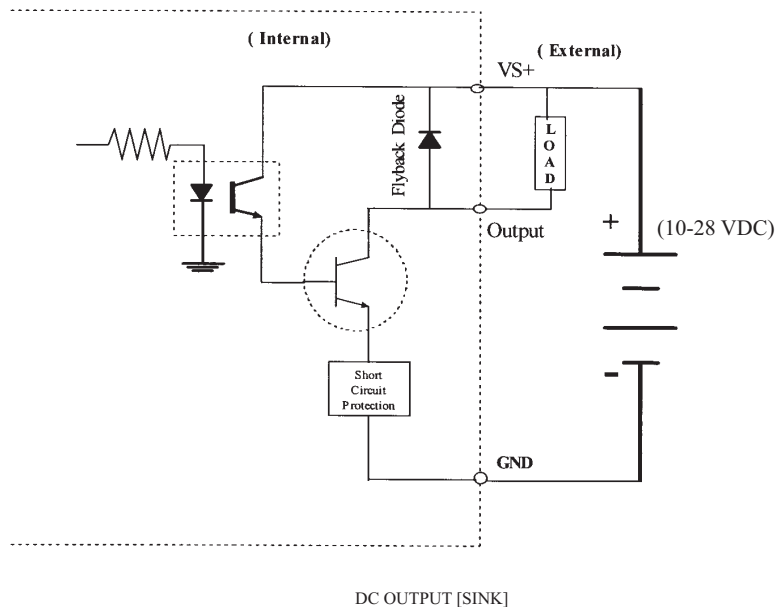


EZIO-8DCON

8 pt. 24VDC Output Sinking Module

Module Specifications	
Number of Outputs	8 sinking
Peak Voltage	50.0 VDC
Maximum Steady State Output Current	0.5A per output, 1.4A max per module @ 50°C
Maximum Leakage Current	100μA @ 50 VDC @ 50°C
ON Voltage Drop	1.3 VDC @ 0.5A
Maximum Inrush Current	1.0A for 10ms
OFF to ON Response	< 2μs
ON to OFF Response	<10μs
Status Indicators	Red LED for each output
+V Terminals & Commons	One V+, 2 Common
Short Circuit Protection	1.4 Amp per module, turns off outputs upon short circuit detection
Base Power Required (3.3V)	40mA, all outputs on
Optical Isolation	2500 Volt
Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG

Pinout Information	
Pin No.	EZIO-8DCON
1	Output(1)
2	Output(2)
3	Output(3)
4	Output(4)
5	GND
6	Output(5)
7	Output(6)
8	Output(7)
9	Output(8)
10	GND
11	Customer_Supply(+VS)

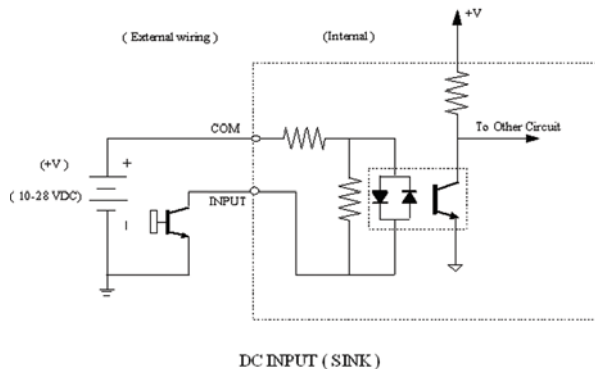
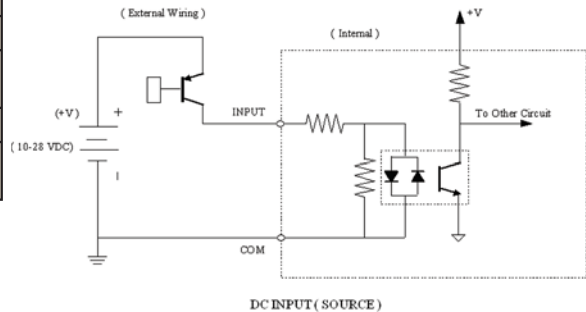


EZIO-8HSDCI

8 pt. 24VDC High Speed Input Module

Module Specifications	
Number of Inputs	8 (sink/source)
Input Voltage Range	10-28 VDC
Peak Voltage	40 VDC
Input Current	1.92 mA @ 12 VDC 4.0 mA @ 24 VDC
Maximum Input Current	5 mA @ 28 VDC
Input Impedance	5.6k @ 10-28 VDC
ON Voltage Level	> 10 VDC
OFF Voltage Level	< 2 VDC
Min. ON Current	1.5 mA
Min. OFF Current	0.2 mA
OFF to ON Response	0.2-0.4 ms, typical 0.3 ms
ON to OFF Response	0.2-0.4 ms, typical 0.3 ms
Status Indicators	Red LED for each output
Commons	2 points
Fuse	No Fuse
Base Power Required (3.3V)	Typical 15 mA (all inputs on)
Optical Isolation	2500 Volt
Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG

Pinout Information	
Pin No.	EZIO-8HSDCI
1	Input(1)
2	Input(2)
3	Input(3)
4	Input(4)
5	COM
6	Input(5)
7	Input(6)
8	Input(7)
9	Input(8)
10	COM
11	Not Connected

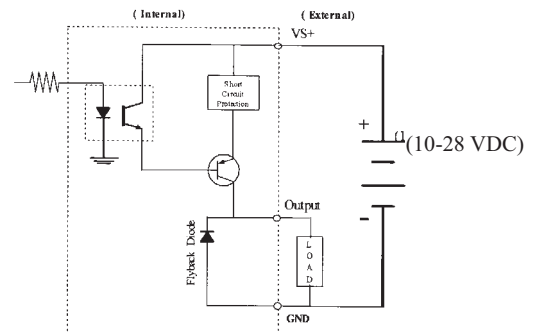
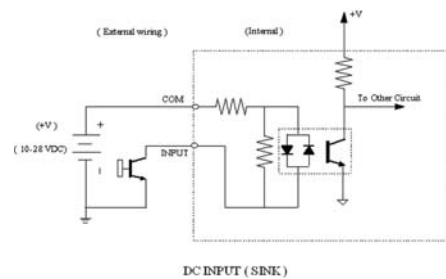
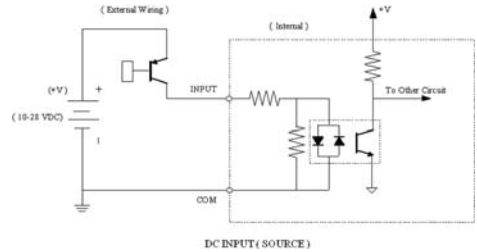


EZIO-4DCI4DCOP

8 pt. 24VDC Output Sinking Module

	Module Specifications	
DC Input Specs	Number of Inputs	4 (sink/source)
	Input Voltage Range	10-28 VDC
	Peak Voltage	40 VDC
	Input Current	1.92 mA @ 12 VDC 4.0 mA @ 24 VDC
	Maximum Input Current	5 mA @ 28 VDC
	Input Impedance	5.6k @ 10-28 VDC
	ON Voltage Level	> 10 VDC
	OFF Voltage Level	< 2 VDC
	Min. ON Current	1.5 mA
	Min. OFF Current	0.2 mA
	OFF to ON Response	2-4 ms, typical 3 ms
	ON to OFF Response	2-4 ms, typical 3 ms
	Status Indicators	Red LED for each output
	Commons	1 point
	Fuse	No Fuse
DC Output Specs	Base Power Required (3.3V)	Typical 7.5 mA (all inputs on)
	Optical Isolation	2500 Volt
	Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG
	Number of Outputs	4 (sourcing)
	Peak Voltage	50.0 VDC
	Maximum Steady State Output Current	0.5A per output, 1.0A max per module @ 50°C
	Maximum Leakage Current	100µA @ 50 VDC @ 50°C
	ON Voltage Drop	2 VDC @ 0.5A
	Maximum Inrush Current	0.8A for 10ms
	OFF to ON Response	< 2µs
	ON to OFF Response	<10µs
	Status Indicators	Red LED for each output
	+V Terminals & Commons	One V*, 1 Common
	Short Circuit Protection	1 Amp per module, turns off outputs upon short circuit detection
	Base Power Required (3.3V)	20mA, all outputs on
	Optical Isolation	2500 Volt
	Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG

Pinout Information	
Pin No.	EZIO-4DCI4DCON
1	Input(1)
2	Input(2)
3	Input(3)
4	Input(4)
5	COM
6	Output(1)
7	Output(2)
8	Output(3)
9	Output(4)
10	GND
11	Customer_Supply(+VS)

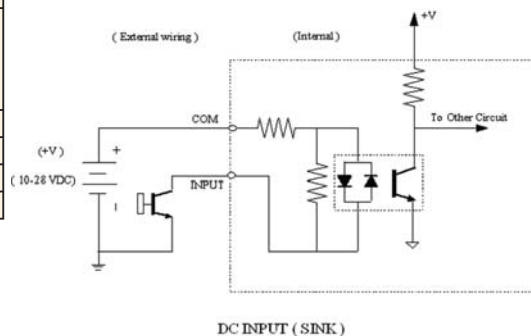
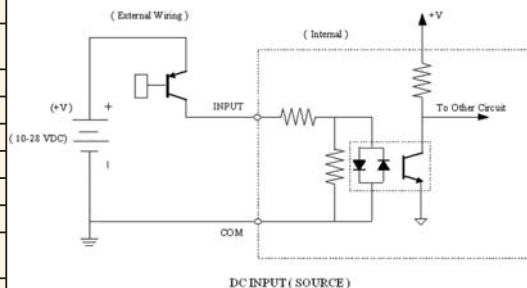


EZIO-4DCI4DCIF

4 pt. 24VDC In/4 pt. 24VDC Fast Input Module with Interrupt

	Module Specifications	
DC Input Specs (Standard)	Optical Isolation	2500 Volt
	Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG
	Number of Inputs	4 (sink/source)
	Input Voltage Range	10-28 VDC
	Peak Voltage	40 VDC
	Input Current	1.92 mA @ 12 VDC 4.0 mA @ 24 VDC
	Maximum Input Current	5 mA @ 28 VDC
	Input Impedance	5.6k @ 10-28 VDC
	ON Voltage Level	> 10 VDC
	OFF Voltage Level	< 2 VDC
	Min. ON Current	1.5 mA
	Min. OFF Current	0.2 mA
	OFF to ON Response	2-4 ms, typical 3 ms
	ON to OFF Response	2-4 ms, typical 3 ms
	Status Indicators	Red LED for each output
DC Input Specs (Fast)	Commons	1 point
	Base Power Required (3.3V)	Typical 3.5 mA (all inputs on)
	Number of Inputs	4 (sink/source)
	Input Voltage Range	10-28 VDC
	Peak Voltage	40 VDC
	Input Current	1.92 mA @ 12 VDC 4.0 mA @ 24 VDC
	Maximum Input Current	5 mA @ 28 VDC
	Input Impedance	5.6k @ 10-28 VDC
	ON Voltage Level	> 10 VDC
	OFF Voltage Level	< 2 VDC
	Min. ON Current	1.5 mA
	Min. OFF Current	0.2 mA
	OFF to ON Response	0.2-0.4 ms, typical 0.3 ms For Inputs 5, 6 and 7
	ON to OFF Response	0.2-0.4 ms, typical 0.3 ms For Inputs 5, 6 and 7
	Interrupt	Low pass filter of 20μs, 60μs typical response time from input interrupt, 1 rung of processing and output activation, For Input # 8
	Status Indicators	Red LED for each output
	Commons	1 point
	Fuse	No Fuse
	Base Power Required (3.3V)	Typical 3.5 mA (all inputs on)

Pinout Information	
Pin No.	EZIO-4DCI4DCIF
1	Input(1)
2	Input(2)
3	Input(3)
4	Input(4)
5	GND
6	Fast Input(5)
7	Fast Input(6)
8	Fast Input(7)
9	Fast Input(8) - Interrupt
10	GND
11	Not Connected

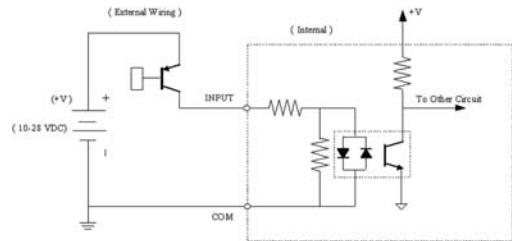


EZIO-4DCI4DCON

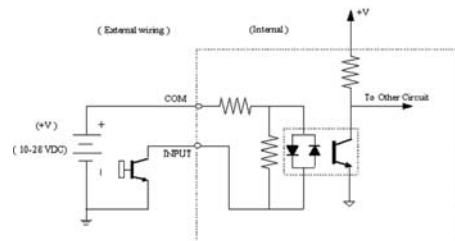
4 pt. 24VDC In/4 pt. 24VDC Out Module (Source)

Module Specifications		
DC Input Specs	Number of Inputs	4 (sink/source)
	Input Voltage Range	10-28 VDC
	Peak Voltage	40 VDC
	Input Current	1.92 mA @ 12 VDC 4.0 mA @ 24 VDC
	Maximum Input Current	5 mA @ 28 VDC
	Input Impedance	5.6k @ 10-28 VDC
	ON Voltage Level	> 10 VDC
	OFF Voltage Level	< 2 VDC
	Min. ON Current	1.5 mA
	Min. OFF Current	0.2 mA
	OFF to ON Response	2-4 ms, typical 3 ms
	ON to OFF Response	2-4 ms, typical 3 ms
	Status Indicators	Red LED for each output
	Commons	1 point
	Fuse	No Fuse
	Base Power Required (3.3V)	Typical 8 mA (all inputs on)
	Optical Isolation	2500 Volt
	Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG
DC Output Specs	Number of Outputs	4 sinking
	Peak Voltage	50.0 VDC
	Maximum Steady State Output Current	0.5A per output, 1.4A max per module @ 50°C
	Maximum Leakage Current	100µA @ 50 VDC @ 50°C
	ON Voltage Drop	1.5 VDC @ 0.5A
	Maximum Inrush Current	1.0A for 10ms
	OFF to ON Response	< 2µs
	ON to OFF Response	<10µs
	Status Indicators	Red LED for each output
	+V Terminals & Commons	One V*, 1 Common
	Short Circuit Protection	1.4 Amp per module, turns off outputs upon short circuit detection
	Base Power Required (3.3V)	20mA, all outputs on
	Optical Isolation	2500 Volt
	Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG

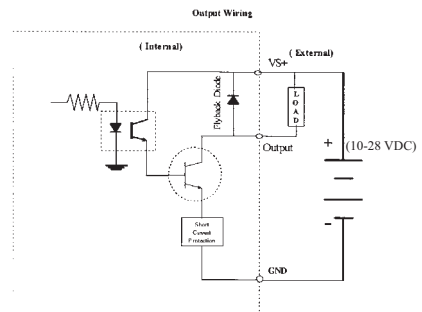
Pinout Information	
Pin No.	EZIO-4DCI4DCOP
1	Input(1)
2	Input(2)
3	Input(3)
4	Input(4)
5	GND
6	Output(1)
7	Output(2)
8	Output(3)
9	Output(4)
10	GND
11	Customer_Supply(+VS)



DC INPUT (SOURCE)



DC INPUT (SINK)

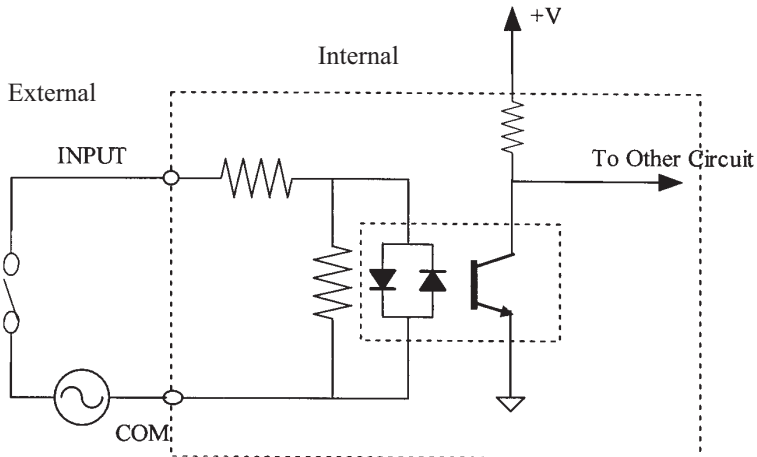


EZIO-8ACI

8 pt. 110VAC Input Module

Module Specifications	
Number of Inputs	8
Input Voltage Range	70-132 VAC
AC Frequency	47-63 Hz
Peak Voltage	180 Volt
Input Current	0.5mA @ 110 VAC
Maximum Input Current	0.6mA @ 132 VAC
Input Impedance	200K
ON Voltage Level	70 VAC
OFF Voltage Level	40 VAC
OFF to ON Response	< 10ms
ON to OFF Response	< 10ms
Status Indicators	Red LED for each input
Commons	2 Commons
Fuse	No fuse
Base Power Required (3.3V)	20mA for all 8 on
Optical Isolation	2500 Volt
Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG

Pinout Information	
Pin No.	EZIO-8ACI
1	Input(1)
2	Input(2)
3	Input(3)
4	Input(4)
5	AC_Common
6	Input(5)
7	Input(6)
8	Input(7)
9	Input(8)
10	AC_Common
11	Not Connected

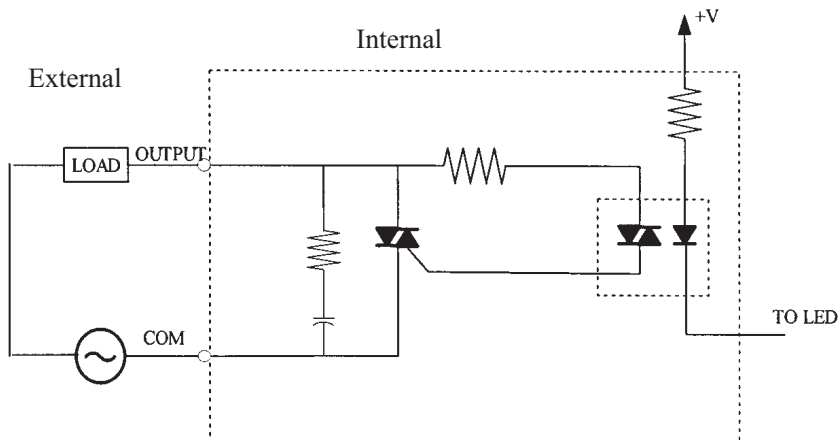


EZIO-8ACO

8 pt. 110VAC Output Module

Module Specifications	
Number of Output Points	8
Number of Commons	2
Output Voltage Range	20-132 VAC
Peak Voltage	180 Volt
ON Voltage Drop	1.2 V @ 1A
Maximum Current	1.2 A @ 25°C, 0.8A @ 50°C for each output
Maximum Leakage Current	1mA @ 132 VAC
Maximum Inrush Current	38Amps for 16.6ms
Minimum Load	15mA
OFF to ON Response	max 1/2 cycle
ON to OFF Response	max 1/2 cycle
Fuse	No fuse
Base Power Required (3.3V)	70mA for all 8 on
Optical Isolation	2500 Volt
Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG

Pinout Information	
Pin No.	EZIO-8ACO
1	Output(1)
2	Output(2)
3	Output(3)
4	Output(4)
5	AC_Common
6	Output(5)
7	Output(6)
8	Output(7)
9	Output(8)
10	AC_Common
11	Not Connected

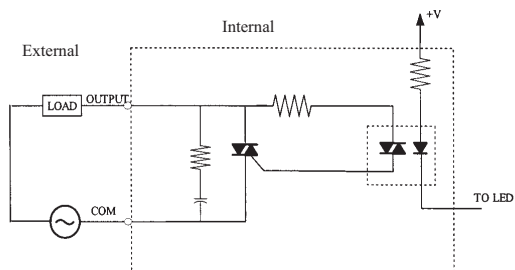
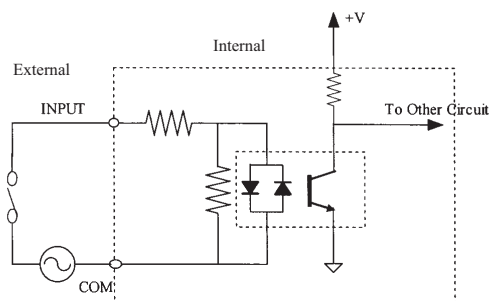


EZIO-4ACI4ACO

4 pt. 110VAC In, 4 pt. 110VAC Out Module

	Module Specifications	
AC Input Specs	Number of Inputs	4
	Input Voltage Range	70-132 VAC
	AC Frequency	47-63 Hz
	Peak Voltage	180 Volt
	Input Current	0.5mA @ 110 VAC
	Maximum Input Current	0.6mA @ 132 VAC
	Input Impedance	200K
	ON Voltage Level	70 VAC
	OFF Voltage Level	40 VAC
	OFF to ON Response	< 10ms
	ON to OFF Response	< 10ms
	Status Indicators	Red LED for each input
	Commons	1 Common
	Fuse	No fuse
	Base Power Required (3.3V)	10mA for all 4 on
AC Output Specs	Optical Isolation	2500 Volt
	Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG
	Number of Output Points	4
	Number of Commons	1
	Output Voltage Range	20-132 VAC
	Peak Voltage	180 Volt
	ON Voltage Drop	1.2 V @ 1A
	Maximum Current	1.2 A @ 25°C, 0.8A @ 50°C for each output
	Maximum Leakage Current	1mA @ 132 VAC
	Maximum Inrush Current	38Amps for 16.6ms
	Minimum Load	15mA
	OFF to ON Response	max 1/2 cycle
	ON to OFF Response	max 1/2 cycle
	Fuse	No fuse
	Base Power Required (3.3V)	35mA for all 4 on
	Optical Isolation	2500 Volt
	Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG

Pinout Information	
Pin No.	EZIO-4ACI4ACO
1	Input(1)
2	Input(2)
3	Input(3)
4	Input(4)
5	AC_Common
6	Output(1)
7	Output(2)
8	Output(3)
9	Output(4)
10	AC_Common
11	Not Connected

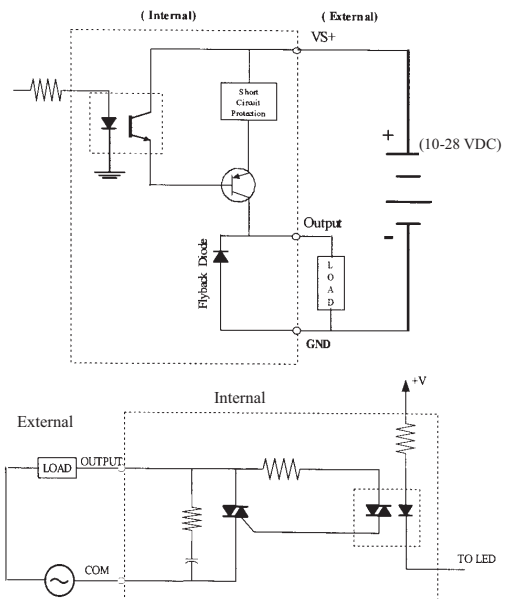


EZIO-4DCOP4ACO

4 pt. 24VDC Out (Source), 4 pt. 110AC Out Module

	Module Specifications	
DC Output Specs	Number of Outputs	4 (sourcing)
	Peak Voltage	50.0 VDC
	Maximum Steady State Output Current	0.5A per output, 1.0A max per module @ 50°C
	Maximum Leakage Current	100µA @ 50 VDC @ 50°C
	ON Voltage Drop	2 VDC @ 0.5A
	Maximum Inrush Current	0.8A for 10ms
	OFF to ON Response	< 2µs
	ON to OFF Response	<10µs
	Status Indicators	Red LED for each output
	+V Terminals & Commons	One V*, 1 Common
	Short Circuit Protection	1 Amp per module, turns off outputs upon short circuit detection
	Base Power Required (3.3V)	20mA, for all 4 on
	Optical Isolation	2500 Volt
	Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG
AC Output Specs	Number of Output Points	4
	Number of Commons	1
	Output Voltage Range	20-132 VAC
	Peak Voltage	180 Volt
	ON Voltage Drop	1.2 V @ 1A
	Maximum Current	1.2 A @ 25°C, 0.8A @ 50°C for each output
	Maximum Leakage Current	1mA @ 132 VAC
	Maximum Inrush Current	38Amps for 16.6ms
	Minimum Load	15mA
	OFF to ON Response	max 1/2 cycle
	ON to OFF Response	max 1/2 cycle
	Fuse	No fuse
	Base Power Required (3.3V)	35mA for all 4 on
	Optical Isolation	2500 Volt
	Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG

Pinout Information	
Pin No.	EZIO-4DCOP4ACO
1	AC Output(1)
2	AC Output(2)
3	AC Output(3)
4	AC Output(4)
5	AC_Common
6	DC Output(5)
7	DC Output(6)
8	DC Output(7)
9	DC Output(8)
10	GND
11	Customer_Supply(+VS)

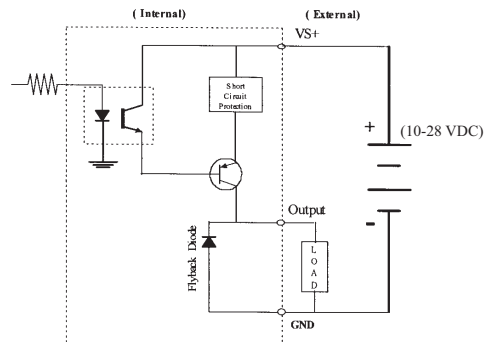
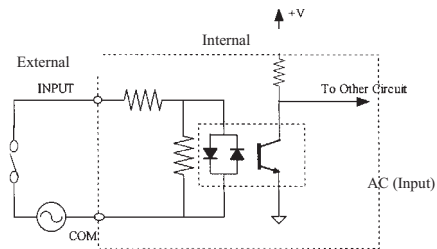


EZIO-4ACI4DCOP

4 pt. 110VAC In/4 pt. 24VDC Out Module (Source)

Module Specifications		
AC Input Specs	Number of Inputs	4
	Input Voltage Range	70-132 VAC
	AC Frequency	47-63 Hz
	Peak Voltage	180 Volt
	Input Current	0.5mA @ 110 VAC
	Maximum Input Current	0.6mA @ 132 VAC
	Input Impedance	200K
	ON Voltage Level	70 VAC
	OFF Voltage Level	40 VAC
	OFF to ON Response	< 10ms
	ON to OFF Response	< 10ms
	Status Indicators	Red LED for each input
	Commons	1 Common
	Fuse	No fuse
	Base Power Required (3.3V)	10mA for all 4 on
	Optical Isolation	2500 Volt
	Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG
DC Output Specs	Number of Outputs	4 (sourcing)
	Peak Voltage	50.0 VDC
	Maximum Steady State Output Current	0.5A per output, 1.0A max per module @ 50°C
	Maximum Leakage Current	100µA @ 50 VDC @ 50°C
	ON Voltage Drop	2 VDC @ 0.5A
	Maximum Inrush Current	0.8A for 10ms
	OFF to ON Response	< 2µs
	ON to OFF Response	<10µs
	Status Indicators	Red LED for each output
	+V Terminals & Commons	One V+, 1 Common
	Short Circuit Protection	1 Amp per module, turns off outputs upon short circuit detection
	Base Power Required (3.3V)	24mA, for all 4 on
	Optical Isolation	2500 Volt
	Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG
	Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG

Pinout Information	
Pin No.	EZIO-4ACI4DCOP
1	Input(1)
2	Input(2)
3	Input(3)
4	Input(4)
5	AC_Common
6	Output(1)
7	Output(2)
8	Output(3)
9	Output(4)
10	GND
11	Customer_Supply(+VS)



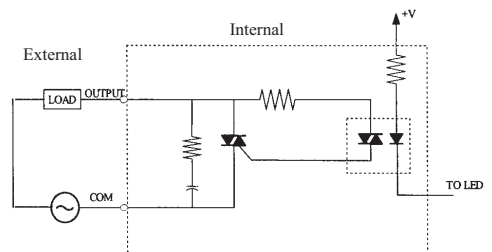
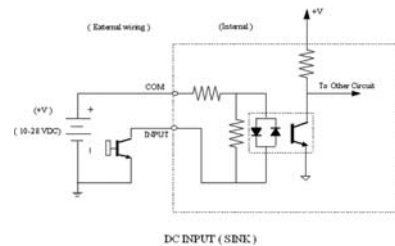
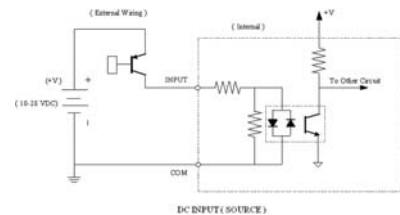
DC Output (Source)

EZIO-4DCI4ACO

4 pt. 24VDC In/4 pt. 110VAC Out Module

	Module Specifications	
DC Input Specs	Number of Inputs	4 (sink/source)
	Input Voltage Range	10-28 VDC
	Peak Voltage	40 VDC
	Input Current	1.92 mA @ 12 VDC 4.0 mA @ 24 VDC
	Maximum Input Current	5 mA @ 28 VDC
	Input Impedance	5.6k @ 10-28 VDC
	ON Voltage Level	> 10 VDC
	OFF Voltage Level	< 2 VDC
	Min. ON Current	1.5 mA
	Min. OFF Current	0.2 mA
	OFF to ON Response	2-4 ms, typical 3 ms
	ON to OFF Response	2-4 ms, typical 3 ms
	Status Indicators	Red LED for each output
	Commons	1 point
	Fuse	No Fuse
	Base Power Required (3.3V)	Typical 7.5 mA (all inputs on)
	Optical Isolation	2500 Volt
AC Output Specs	Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG
	Number of Output Points	4
	Number of Commons	1
	Output Voltage Range	20-132 VAC
	Peak Voltage	180 Volt
	ON Voltage Drop	1.2 V @ 1A
	Maximum Current	1.2 A @ 25°C, 0.8A @ 50°C for each output
	Maximum Leakage Current	1mA @ 132 VAC
	Maximum Inrush Current	38Amps for 16.6ms
	Minimum Load	15mA
	OFF to ON Response	max 1/2 cycle
	ON to OFF Response	max 1/2 cycle
	Fuse	No fuse
	Base Power Required (3.3V)	35mA for all 4 on
	Optical Isolation	2500 Volt
	Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG

Pinout Information	
Pin No.	EZIO-4DCI4ACO
1	Input(1)
2	Input(2)
3	Input(3)
4	Input(4)
5	GND
6	Output(1)
7	Output(2)
8	Output(3)
9	Output(4)
10	AC_Common
11	Not Connected

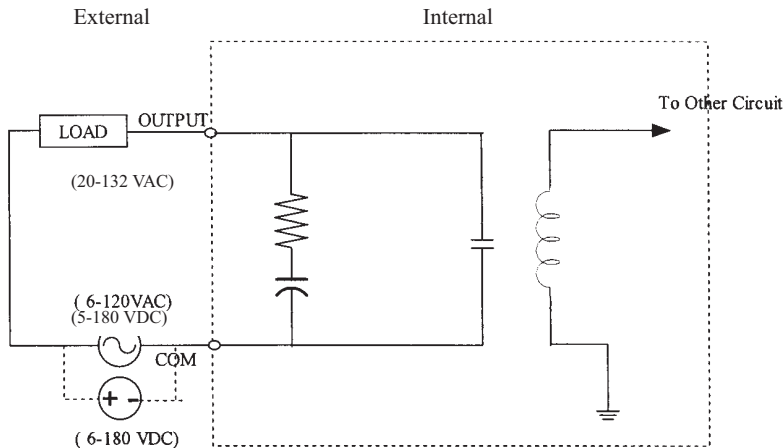


EZIO-4RLO

4 pt. Relay Out Module w/built-in Electromagnetic shield

Module Specifications	
Number of Outputs	4
Output Voltage Range	5-180 VDC or 20-132 VAC
Output Type	Relay 1 Form A (SPST)
Output Terminals Consumed	8
Peak Voltage	180 VDC/200 VAC
AC Frequency	47-63 Hz
Maximum Current (resist.)	1A/point
Maximum Leakage Current	0.5mA @ 130 VAC @ 60Hz
Maximum Switching Current	0.5A
Electromagnetic Shield	2 pF between contact and shield
Dielectric Strength	250V between contacts, 1500V between contacts and shield
OFF to ON Response	≤1ms (typical)
ON to OFF Response	≤1ms (typical)
Status Indicators	Red LEDs
Contacts	4 isolated
Base Power Required (3.3V)	50mA

Pinout Information	
Pin No.	EZIO-4RLO
1	Output(1)_Normally open
2	Output(1)_COM
3	Output(2)_Normally open
4	Output(2)_COM
5	Not Connected
6	Not Connected
7	Output(3)_Normally open
8	Output(3)_COM
9	Not Connected
10	Output(4)_Normally open
11	Output(4)_COM



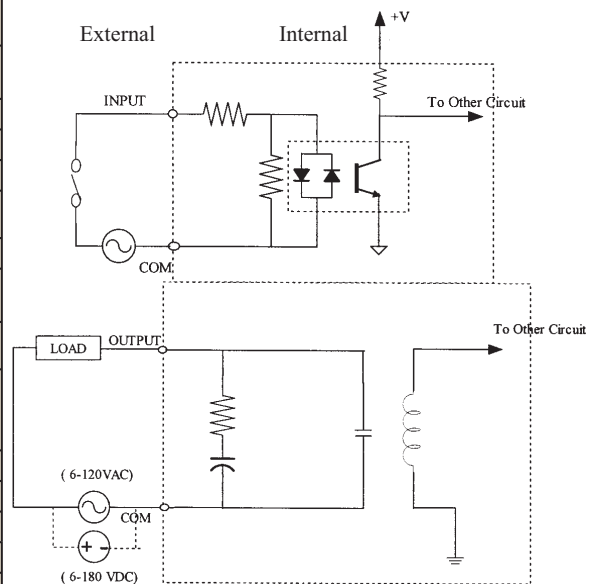
EZIO-4ACI4RLO

4 pt. 110 AC In/4 pt. Relay Out Module

w/built-in Electromagnetic shield

Module Specifications		
AC Input Specs	Number of Inputs	4
	Input Voltage Range	70-132 VAC
	AC Frequency	47-63 Hz
	Peak Voltage	180 Volt
	Input Current	0.5mA @ 110 VAC
	Maximum Input Current	0.6mA @ 132 VAC
	Input Impedance	200K
	ON Voltage Level	70 VAC
	OFF Voltage Level	40 VAC
	OFF to ON Response	< 10ms
	ON to OFF Response	< 10ms
	Status Indicators	Red LED for each input
	Commons	1 Common
	Fuse	No fuse
	Base Power Required (3.3V)	10mA for all 4 on
	Optical Isolation	2500 Volt
	Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG
Relay Output Specs	Number of Outputs	4
	Output Voltage Range	5-180 VDC or 20-132 VAC
	Output Type	Relay 1 Form A (SPST)
	Output Terminals Consumed	5
	Peak Voltage	180 VDC/200 VAC
	AC Frequency	47-63 Hz
	Maximum Current (resist.)	1A/point
	Maximum Leakage Current	0.5mA @ 130 VAC @ 60Hz
	ON Voltage Drop	1.5 V @ 1 Amp
	Maximum Switching Current	0.5A
	Electromagnetic Shield	2 pF between contact and shield
	Dielectric Strength	250V between contacts, 1500V between contacts and shield
	OFF to ON Response	≤1ms (typical)
	ON to OFF Response	≤1ms (typical)
	Status Indicators	Red LEDs
	Commons	1
	Base Power Required (3.3V)	25mA

Pinout Information	
Pin No.	EZIO-4ACI4RLO
1	Input(1)
2	Input(2)
3	Input(3)
4	Input(4)
5	Customer_COM (GND)
6	Output(1)
7	Output(2)
8	Output(3)
9	Output(4)
10	Customer_COM (GND)
11	Not Connected

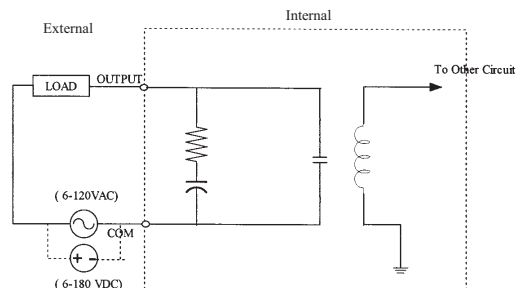
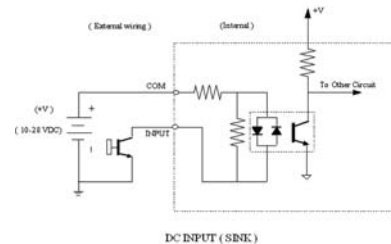
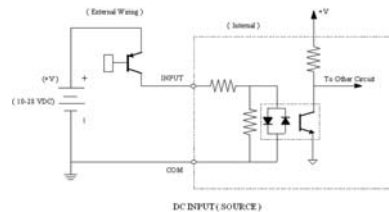


EZIO-4DCIP4RLO

**4 pt. 24VDC In/4 pt. Relay Out Module
w/built-in Electromagnetic shield**

	Module Specifications	
DC Input Specs	Number of Inputs	4 (sink/source)
	Input Voltage Range	10-28 VDC
	Peak Voltage	40 VDC
	Input Current	1.92 mA @ 12 VDC 4.0 mA @ 24 VDC
	Maximum Input Current	5 mA @ 28 VDC
	Input Impedance	5.6k @ 10-28 VDC
	ON Voltage Level	> 10 VDC
	OFF Voltage Level	< 2 VDC
	Min. ON Current	1.5 mA
	Min. OFF Current	0.2 mA
	OFF to ON Response	2-4 ms, typical 3 ms
	ON to OFF Response	2-4 ms, typical 3 ms
	Status Indicators	Red LED for each output
	Commons	2 points
	Fuse	No Fuse
	Base Power Required (3.3V)	Typical 7.5mA (all inputs on)
	Optical Isolation	2500 Volt
Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG	
Relay Output Specs	Number of Outputs	4
	Output Voltage Range	5-180 VDC or 20-132 VAC
	Output Type	Relay 1 Form A (SPST)
	Output Terminals Consumed	5
	Peak Voltage	180 VDC/200 VAC
	AC Frequency	47-63 Hz
	Maximum Current (resist.)	1A/point
	Maximum Leakage Current	0.5mA @ 130 VAC @ 60Hz
	ON Voltage Drop	1.5 V @ 1 Amp
	Maximum Switching Current	0.5A
	Electromagnetic Shield	2 pF between contact and shield
	Dielectric Strength	250V between contacts, 1500V between contacts and shield
	OFF to ON Response	≤1ms (typical)
	ON to OFF Response	≤1ms (typical)
	Status Indicators	Red LEDs
	Commons	1
	Base Power Required (3.3V)	25mA

Pinout Information	
Pin No.	EZIO-4DCIP4RLO
1	Input(1)
2	Input(2)
3	Input(3)
4	Input(4)
5	Customer_COM (GND)
6	Output(1)
7	Output(2)
8	Output(3)
9	Output(4)
10	Customer_COM (GND)
11	Not Connected

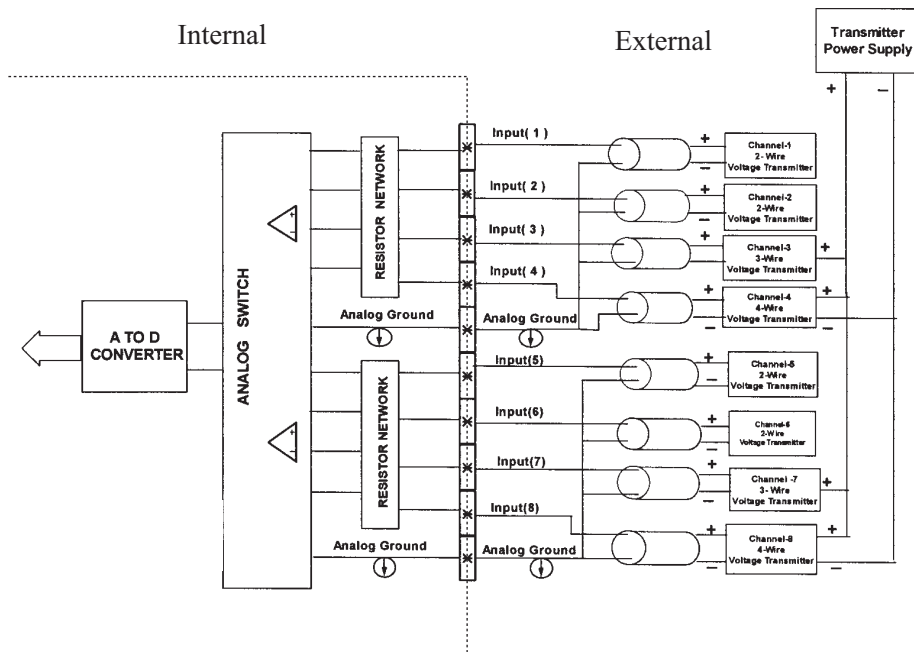


EZIO-8ANIV

8 pt. Analog In Module (Voltage)

Module Specifications	
Number of Channels	8 single ended
Input Range	0-5, 0-10V DIP switch selectable
Resolution	12 bit (4 in 4 or 6)
Step Response	200 μ s to 95% of FS
Crosstalk	1/2 count max, -80db
Input Impedance	>20K Ω
Absolute Max Ratings	± 15 V
Converter Type	successive approximation
Linearity Error (end to end)	± 2 count
Input Stability	± 2 count
Gain Error	± 2 counts
Offset Calibration Error	± 5 counts
Max Inaccuracy	$\pm 0.2\%$ at 25°C, $\pm 0.4\%$ at 0-60°C
Accuracy vs. Temperature	± 50 ppm/°C typical

Pinout Information	
Pin No.	EZIO-8ANIV
1	Input(1)
2	Input(2)
3	Input(3)
4	Input(4)
5	Customer_COM (Analog GND)
6	Input(5)
7	Input(6)
8	Input(7)
9	Input(8)
10	Customer_COM (Analog GND)
11	Not Connected

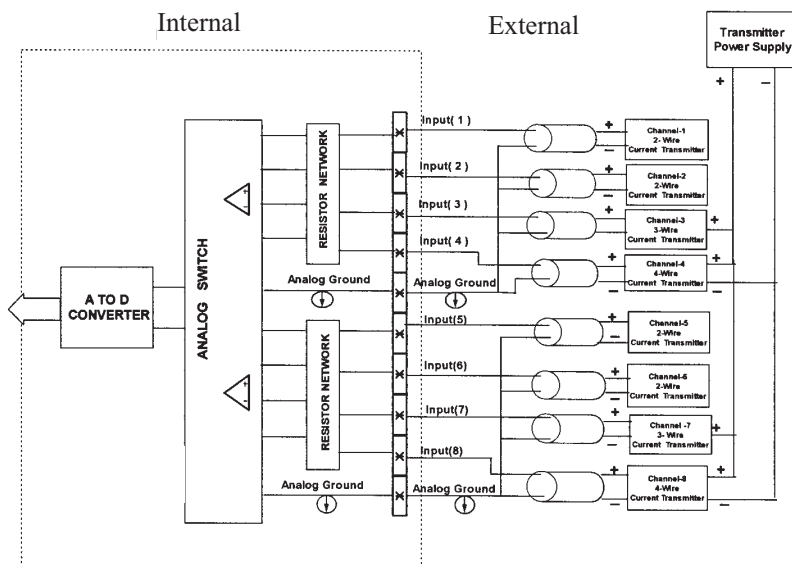


EZIO-8ANIC

8 pt. Analog In Module (Current)

Module Specifications	
Number of Channels	8 Single Ended
Input Range	0-20mA or 4-10 mA DIP switch selectable
Resolution	12 bit (1 in 4 or 6)
Step Response	200 μ s for 95% FS
Crosstalk	1/2 count max, -80db
Input Impedance	62.5 $\Omega \pm 0.1\%$
Absolute Max Ratings	-30mA to 30mA
Converter Type	Successive Approximation
Linearity Error (end to end)	± 2 counts
Input Stability	± 1 count
Full-scale Calibration Error	± 10 counts @ 20mA
Offset Calibration Error	± 5 counts
Max Inaccuracy	$\pm 0.3\%$ @ 25°C, $\pm 0.6\%$ @ 60°C
Accuracy vs. Temperature	± 50 ppm/°C typical
Recommended Fuse	.032 Amp, series 217 fast acting

Pinout Information	
Pin No.	EZIO-8ANIC
1	Input(1)
2	Input(2)
3	Input(3)
4	Input(4)
5	Customer_COM (Analog GND)
6	Input(5)
7	Input(6)
8	Input(7)
9	Input(8)
10	Customer_COM (Analog GND)
11	Not Connected

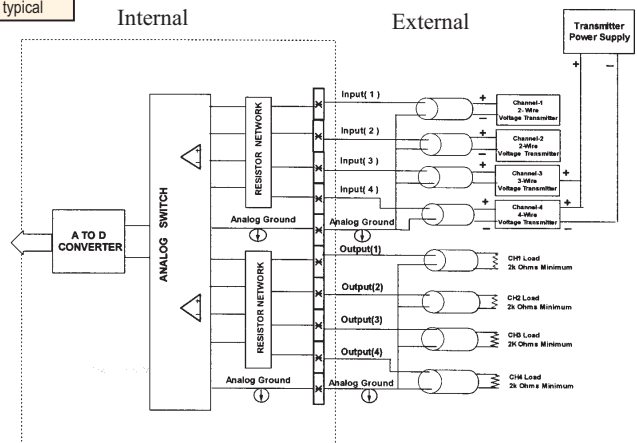


EZIO-4ANI4ANOV

4 pt. Analog In/4 pt. Analog Out Module (Voltage)

Module Specifications		
Analog Voltage Input Specs	Number of Channels	4 single ended
	Input Range	0-5, 0-10V DIP switch selectable
	Resolution	12 bit (4 in 4 or 6)
	Step Response	200 μ s to 95% of FS
	Crosstalk	1/2 count max, -80db
	Input Impedance	>20K Ω
	Absolute Max Ratings	\pm 15V
	Converter Type	successive approximation
	Linearity Error (end to end)	\pm 2 count
	Input Stability	\pm 2 count
	Gain Error	\pm 2 counts
	Offset Calibration Error	\pm 5 counts
Analog Voltage Output Specs	Max Inaccuracy	\pm 0.2% at 25°C, \pm 0.4% at 0-60°C
	Accuracy vs. Temperature	\pm 50 ppm/°C typical
	Number of Channels	4 single ended (1 common)
	Output Range	0-5 VDC, 0-10 VDC (DIP switch selectable)
	Resolution	12 bits (1 in 4096)
	Conversion Setting Time	100 μ s for FS
	Crosstalk	1/2 count max, -80db
	Peak Output Voltage	\pm 18 VDC
	Offset Error	\pm 0.15% of range
	Gain Error	\pm 0.3% of range
	Linearity Error (end to end)	\pm 1 count
	Output Stability	\pm 2 counts
	Load Impedance	2k Ω min.
	Load Capacitance	.01 microF max
	Accuracy vs. Temperature	\pm 50 ppm/C typical

Pinout Information	
Pin No.	EZIO-4ANI4ANOV
1	Output(1)
2	Output(2)
3	Output(3)
4	Output(4)
5	Customer_COM (Analog GND)
6	Input(1)
7	Input(2)
8	Input(3)
9	Input(4)
10	Customer_COM (Analog GND)
11	Not Connected

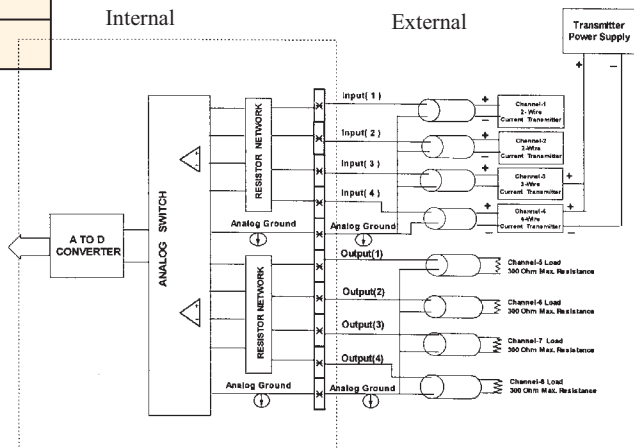


EZIO-4ANI4ANOC

4 pt. Analog In/4 pt. Analog Out Module (Current)

Module Specifications		
AC Input Specs	Number of Channels	4 Single Ended
	Input Range	0-20mA or 4-10 mA DIP switch selectable
	Resolution	12 bit (1 in 4 or 6)
	Step Response	1ms for 95% FS
	Crosstalk	1/2 count max, -80db
	Input Impedance	62.5Ω ± 0.1%
	Absolute Max Ratings	-30mA to 30mA
	Converter Type	Successive Approximation
	Linearity Error (end to end)	± 2 counts
	Input Stability	± 1 count
	Full-scale Calibration Error	± 10 counts @ 20mA
	Offset Calibration Error	± 5 counts
	Max Inaccuracy	± 0.3% @ 25°C, ± 0.6% @ 60°C
	Accuracy vs. Temperature	± 50 ppm/°C typical
	Recommended Fuse	.032 Amp, series 217 fast acting
AC Output Specs	Number of Channels	4 single ended
	Output Range	0-20mA, 4-20mA (DIP switch selectable)
	Output Type	Current Sourcing
	Resolution	12 bit (1 in 4 or 6)
	Max. Loop Voltage	30 VDC
	Load/loop Power Supply	0-300Ω/18-30 VDC
	Linearity Error (end to end)	± 2 counts
	Conversion Setting Time	100μs for FS
	Full-scale Calibration Error	± 12 counts
	Offset Calibration Error	± 6 counts
	Max. Full-scale Inaccuracy (all errors included)	± 0.3%

Pinout Information	
Pin No.	EZIO-4ANI4ANOC
1	Output(1)
2	Output(2)
3	Output(3)
4	Output(4)
5	Customer_COM (Analog GND)
6	Input(1)
7	Input(2)
8	Input(3)
9	Input(4)
10	Customer_COM (Analog GND)
11	Not Connected

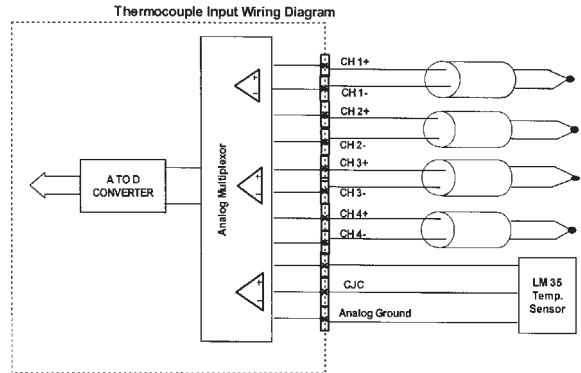


EZIO-4THI

Thermocouple Input Module

Module Specifications	
Number of Channels	4, differential
Common Mode Range	-1.5 VDC to +4.0 VDC
Common Mode Rejection	100dB min. @ VDC 50/60Hz
Input Impedance	5MΩ
Absolute Maximum Ratings	Fault-protected inputs to ±50 VDC
Accuracy vs. Temperature	± 15ppm/°C max. 0-1.25V ±35 ppm/°C max. (including max. offset change)
PLC Update Rate	4 channels per scan
Base Power Required	10mA @ 3.3 VDC supplied by base
Operating Temperature	32° to 140°F (0° to 60°C)
Storage Temperature	-4° to 158°F (-20° to 70°C)
Relative Humidity	5 to 95% (non-condensing)
Environmental Air	No corrosive gases permitted
Vibration	MIL STD 810C 514.2
Shock	MIL STD 810C 516.2
Noise Immunity	NEMA ICS3-304
Replacement Terminal Block	EZIO-TERM11CJC (comes with CJC)

Thermocouple Specifications	
Input Ranges in C	Type J -40 to 340°C Type K -80 to 450°C Type S 25 to 720°C Type T -180 to 330°C
Display Resolution	Type J,K,T ± 0.1°C; Type S ± 1°C
Cold Junction Compensation	Automatic
Conversion Time	1ms per channel
Warm-Up Time	30 minutes typically ± 1°C repeatability
Linearity Error (End to End)	± 1°C max. ± 0.5°C typical
Maximum Inaccuracy	± 3°C (excluding thermocouple error)



Pinout Information	
Pin No.	4 Thermocouple Input
1	CHAN1 + (Input)
2	CHAN1 - (Input)
3	CHAN2 + (Input)
4	CHAN2 - (Input)
5	CHAN3 + (Input)
6	CHAN3 - (Input)
7	CHAN4 + (Input)
8	CHAN4 - (Input)
9	+ 5 VDC
10	Vout (Temp. Sensor)
11	Analog GND

* IMPORTANT

This module requires an EZPLC with Firmware Revision **B.0** or Later.

To check the firmware revision of your EZPLC:

Using the EZPLC Editor Software access the menu item
EZPLC > INFORMATION... a window will open displaying the current **EXEC Software** and **BOOT Software** revisions.

To upgrade the firmware:

Download firmware at www.EZAutomation.net (downloads section). Once downloaded, use EZPLC editor and select **Setup>Upgrade Firmware** menu item.

High Speed Counter Modules with PLS Outputs

Module Specifications		
Feature	EZIO-HSCM1 (dual)	EZIO-HSCM2 (single)
Module Type	Intelligent High Speed Dual Counter Module	Intelligent High Speed Single Counter Module
Maximum Input Frequency	100KHz after 1X, 2X or 4X Multiplication	60KHz after 1X, 2X or 4X Multiplication
Minimum Pulse Width	5 μ s	
Resource Options	1X, 2X, or 4X Quadrature, Up or Down Counter, Reset	
Counter Range	16 million (24 bits)	
Preset Modes	1. This mode will preset the counter to the preset value while preset is held high. While the preset signal is high, no new count signals will be counted. 2. This mode will create an interrupt on the rising edge of the reset signal to set the counter to the preset value. 3. This mode will create an interrupt on the falling edge of the preset signal to set the counter to the preset value. 4. This mode will create a preset pulse every time that there is a rising edge of signal A and the preset signal is high.	
Reset Modes/Input	None	Same as Preset except the reset input sets the counter value to zero
Inhibit Input	None	Inhibits the counter from counting when high

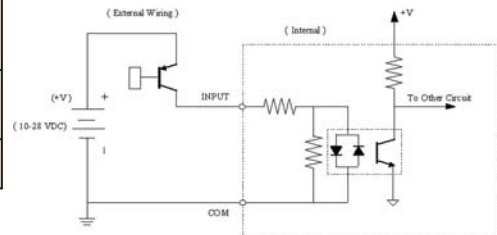
PLS Output Specifications		
Feature	EZIO-HSCM1 (dual counter)	EZIO-HSCM2 (single counter)
Number of Outputs	2 Source outputs for each counter	4 Source outputs
Response Time	100 μ s	
PLS Setpoints	1 on/off pair for each output	
Peak Voltage	50.0 VDC	
Maximum Steady State Output Current	0.5A per output, 1.0A max per module @ 50°C	
Maximum Leakage Current	100 μ A @ 50 VDC @ 50°C	
ON Voltage Drop	2 VDC @ 0.5A	
Maximum Inrush Current	0.8A for 10ms	
OFF to ON Response	< 2 μ s	
ON to OFF Response	< 10 μ s	
Status Indicators	Red LED for each output	
+V Terminals & Commons	One V+, 1 Common	
Short Circuit Protection	1 Amp per module, turns off outputs upon short circuit detection	
Optical Isolation	2500 Volt	

Counter Input Specifications		
Feature	EZIO-HSCM1 (dual counter)	EZIO-HSCM2 (single counter)
Number of Inputs	5	
Input Voltage Range	14-28 VDC	
Peak Voltage	40 VDC	
Input Current	2.5 mA @ 14 VDC 5.0 mA @ 28 VDC	
Maximum Input Current	5 mA @ 28 VDC	
Input Impedance	5.6K Ω min. @ 14-28 VDC	
ON Voltage Level	> 14 VDC	
OFF Voltage Level	< 2 VDC	
Min. ON Current	2.5 mA	
Min. OFF Current	0.2 mA	
OFF to ON Response	< 2 μ s	
ON to OFF Response	< 3 μ s	
Status Indicators	Red LED for each input	
Commons	1 point	

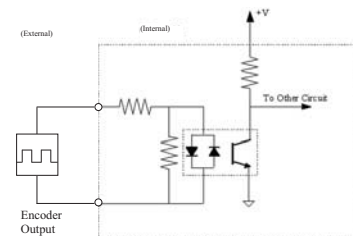
General Specifications	
Optical Isolation	2500 Volt
Wires	1 of 14 AWG, 2 of 18 AWG, 4 of 22 AWG
Operating Environment	0-60°C, Humidity non-condensing 5-95%

1 Counter Pin Out	
Pin No.	EZIO-HSCM2 (single counter)
1	Quad A encoder 1
2	Quad B encoder 1
3	Inhibit
4	Reset
5	Common
6	Preset
7	Counter 1 Output 1
8	Counter 1 Output 2
9	Counter 1 Output 3
10	Counter 1 Output 4
11	Vs+

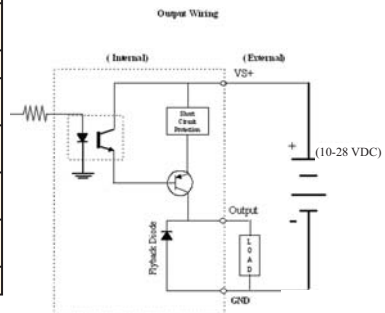
2 Counter Pin Out	
Pin No.	EZIO-HSCM1 (dual counter)
1	Quad A encoder 1
2	Quad B encoder 1
3	Quad A encoder 2
4	Quad B encoder 2
5	Common
6	Preset
7	Counter 1 Output 1
8	Counter 1 Output 2
9	Counter 2 Output 1
10	Counter 2 Output 2
11	Vs+



DC INPUT (Source)
for Control Signals



DC INPUT (Source)
for Control Signals



Specifications, Operation of Two CPUs, PLC Modes and PLC Memory Map

In this chapter....

- EZTouchPLC Models
- EZIO List
- EZTouchPLC Accessories
- EZTouchPLC Specifications
- Overview of CPUs
- PLC Operation Modes
- Panel CPU Status Indicator LEDs
- PLC Communication Ports
- Panel Communication Port
- PLC Battery Backup
- PLC CPU Operation Sequence
- EZ I/O Response Time
- PLC CPU Scan Time Consideration
- PLC Memory Map

3.1 EZTouchPLC Models

6" White on Blue Models

Model Number	Description	Connectivity
EZP-S6W-RS-PLC	6" White on Blue, 32 I/O EZPLC Base	N/A
EZP-S6W-RS-PLC-E	6" White on Blue, 32 I/O EZPLC Base	EtherNet
EZP-S6W-RS-PLC-D	6" White on Blue, 32 I/O EZPLC Base	DeviceNet
EZP-S6W-RS-PLC-P	6" White on Blue, 32 I/O EZPLC Base	Profibus

6" Monochrome Slim Bezel Models

Model Number	Description	Connectivity
EZP-S6M-FS-PLC	6" STN Mono, 32 I/O EZPLC Base	N/A
EZP-S6M-FS-PLC-E	6" STN Mono, 32 I/O EZPLC Base	EtherNet
EZP-S6M-FS-PLC-D	6" STN Mono, 32 I/O EZPLC Base	DeviceNet
EZP-S6M-FS-PLC-P	6" STN Mono, 32 I/O EZPLC Base	Profibus

6" STN Color Slim Bezel Models

Model Number	Description	Connectivity
EZP-S6C-FS-PLC	6" STN Color, 32 I/O EZPLC Base	N/A
EZP-S6C-FS-PLC-E	6" STN Color, 32 I/O EZPLC Base	EtherNet
EZP-S6C-FS-PLC-D	6" STN Color, 32 I/O EZPLC Base	DeviceNet
EZP-S6C-FS-PLC-P	6" STN Color, 32 I/O EZPLC Base	Profibus

6" TFT Color Slim Bezel Models

Model Number	Description	Connectivity
EZP-T6C-FS-PLC	6" TFT Color, 32 I/O EZPLC Base	N/A
EZP-T6C-FS-PLC-E	6" TFT Color, 32 I/O EZPLC Base	EtherNet
EZP-T6C-FS-PLC-D	6" TFT Color, 32 I/O EZPLC Base	DeviceNet
EZP-T6C-FS-PLC-P	6" TFT Color, 32 I/O EZPLC Base	Profibus

8" STN Color Slim Bezel Models

Model Number	Description	Connectivity
EZP-S8C-FS-PLC	8" STN Color, 32 I/O EZPLC Base	N/A
EZP-S8C-FS-PLC-E	8" STN Color, 32 I/O EZPLC Base	EtherNet
EZP-S8C-FS-PLC-D	8" STN Color, 32 I/O EZPLC Base	DeviceNet
EZP-S8C-FS-PLC-P	8" STN Color, 32 I/O EZPLC Base	Profibus

8" TFT Color Slim Bezel Models

Model Number	Description	Connectivity
EZP-T8C-FS-PLC	8" TFT Color, 64 I/O EZPLC Base	N/A
EZP-T8C-FS-PLC-E	8" TFT Color, 64 I/O EZPLC Base	EtherNet
EZP-T8C-FS-PLC-D	8" TFT Color, 64 I/O EZPLC Base	DeviceNet
EZP-T8C-FS-PLC-P	8" TFT Color, 64 I/O EZPLC Base	Profibus

10" TFT Color Slim Bezel Models

Model Number	Description	Connectivity
EZP-T10C-FS-PLC	10" TFT Color, 64 I/O EZPLC Base	N/A
EZP-T10C-FS-PLC-E	10" TFT Color, 64 I/O EZPLC Base	EtherNet
EZP-T10C-FS-PLC-D	10" TFT Color, 64 I/O EZPLC Base	DeviceNet
EZP-T10C-FS-PLC-P	10" TFT Color, 64 I/O EZPLC Base	Profibus

15" TFT Color Slim Bezel Models

Model Number	Description	Connectivity
EZP-T15C-FS-PLC	15" TFT Color, 64 I/O EZPLC Base	N/A
EZP-T15C-FS-PLC-E	15" TFT Color, 64 I/O EZPLC Base	EtherNet
EZP-T15C-FS-PLC-D	15" TFT Color, 64 I/O EZPLC Base	DeviceNet
EZP-T15C-FS-PLC-P	15" TFT Color, 64 I/O EZPLC Base	Profibus

3.2 EZIO Modules List

EZ I/O Modules	
DC Modules	
EZIO-8DCI	8 point DC Inputs (sink/source)
EZIO-8DCOP	8 point DC (source) Outputs
EZIO-8DCON	8 point DC (sink) Outputs
EZIO-8HSDCI	8 point High Speed DC Inputs (sink/source)
EZIO-4DCI4DCON	4 point DC (sink/source) Inputs; 4 point DC (sink) outputs
EZIO-4DCI4DCIF	4 point DC (sink/source) Inputs; 4 point High Speed DC (sink/source) Inputs
EZIO-4DCI4DCOP	4 point DC (Sink/Source) Inputs; 4 point DC (source) outputs
AC Modules	
EZIO-8ACI	8 point AC Inputs
EZIO-8ACO	8 point AC Outputs
EZIO-4ACI4ACO	4 point AC Inputs; 4 point AC Outputs
AC/DC Combo Modules	
EZIO-4DCOP4ACO	4 point DC (source) Outputs; 4 point AC outputs
EZIO-4ACI4DCOP	4 point AC Inputs; 4 point DC (source) outputs
EZIO-4DCI4ACO	4 point DC (sink/source) Inputs; 4 point AC Outputs
Analog Modules	
EZIO-8ANIV	8 channel Analog Input module (Voltage)
EZIO-8ANIC	8 channel Analog Input module (Current)
EZIO-4ANI4ANOV	4 Channel Analog Inputs; 4 Channel Analog Outputs
EZIO-4ANI4ANOC	4 Channel Analog Inputs; 4 Channel Analog Outputs
Relay Modules	
EZIO-4IORLO	4 point Relay Outputs
EZIO-4ACI4RLO	4 point AC Inputs; 4 point Relay Outputs
EZIO-4DCIP4RLO	4 point DC (sink/source) Inputs; 4 point Relay Outputs
Specialty Modules	
EZIO-4THI	4 Channel thermocouple input module
EZIO-4HSCM1	High Speed 24-Bit Counter module
EZIO-4HSCM2	High Speed 24-Bit Counter module

3.3 PLC Accessories

Part Number	Description
EZP-TOUCHPLC-EDIT	EZTouchPLC Programming Software
EZP-TOUCHPLC-M	Hardware User Manual for EZTouchPLC
EZIO-M	Hardware User Manual for EZI/O Modules
EZPLC-CM	Hardware User Manual for DeviceNet, Profibus and Ethernet options
EZPLC-BAT	EZPLC Replacement Battery
EZP-PGMCBL	Programming Cable
EZIO-DUMMY	Dummy Module for Open Slots
EZIO-TERM11	11 Pin Removable 3.5mm Phoenix Terminal Block
EZPLC-TERM5	5 Pin Removable 3.5mm Phoenix Terminal Block
EZPLC-DNTERM5	DeviceNet 5 Pin Field Terminal Block

3.4 Panel Accessories

Part Number	Description
EZP-PANELEDIT	EZPanel Programming Software
EZP-PANEL-M	Hardware User Manual
EZP-RAM-1	512K RAM Card
EZP-RAM-2	1MB RAM Card
EZP-FLASH-1	512K Flash Card
EZP-FLASH-2	1MB Flash Card
EZP-FLASH-3	2MB Flash Card
EZP-BAT	Replacement 1/2 AA, 3.6 volt Lithium Battery
EZP-BRK-1	EZTouch optional DIN Mounting Clips (pk. of 2)
EZP-COMCON3	15-pin male D-sub connectors with terminal blocks, for connecting RS422 network cable from EZTouch or EZText panels
EZ-PANEL-STUDS	Spare mounting studs (four with nuts)
EZP-6SLIMF-GSK	(6") Slim bezel FDA replacement gasket
EZP-8SLIMF-GSK	(8") Slim bezel FDA replacement gasket
EZP-10SLIMF-GSK	(10") Slim bezel FDA replacement gasket
EZP-15SLIMF-GSK	(15") Slim bezel FDA replacement gasket
EZP-COV6	Pack of 3 protective shields for any 6" EZTouch panel
EZP-COV8	Pack of 3 protective shields for any 8" EZTouch panel
EZP-COV10	Pack of 3 protective shields for any 10" EZTouch panel
EZP-COV15	Pack of 3 protective shields for any 15" EZTouch panel

3.5 EZTouchPLC Specifications

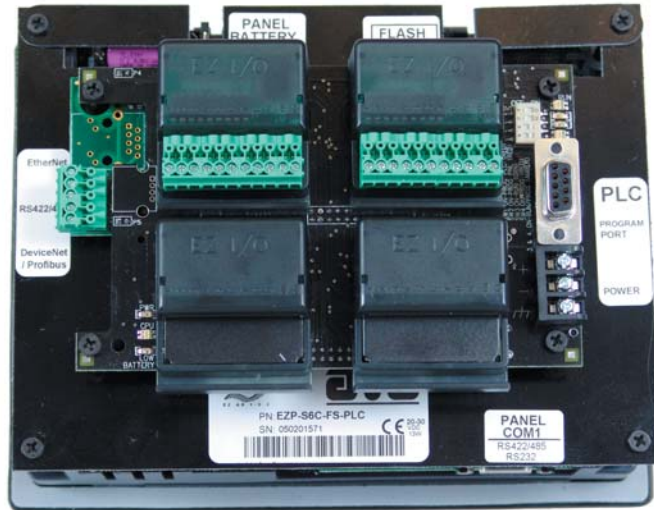
								
Specifications	6" White on Blue	6" STN Mono	6" STN Color	6" TFT Color	8" STN Color	8" TFT Color	10" TFT Color	15" TFT Color
Display Type	5.7" STN (4 Shades of Blue) 320 x 240	5.7" STN (16 Shades of Gray) 320 x 240	5.7" STN (128-color palette) 320 x 240	5.7" TFT (128-color palette) 320 x 240	8.2" STN (128-color palette) 640 x 480	8" TFT (128-color palette) 640 x 480	10.4" TFT (128-color palette) 640 x 480	15" TFT (128-color palette) 640 x 480
Brightness/Life	140 nits/25,000 hours		180 nits/25,000 hours	200 nits/50,000 hours	140 nits/25,000 hours	200 nits/40,000 hours		250 nits/40,000 hours
Touch Screen	48 Resistive Touch Cells (8x6)	192 Resistive Touch Cells (16x12)						
Num of Display Screens	Up to 999 Limited by display memory							
Display Screen Saver	Yes, Backlight Off							
HMI User Memory	256K HMI RAM Mem.	512K HMI RAM Memory						1MB HMI RAM Memory
Maximum I/O Capacity	4 Slot Base (32I/O Max)				8 Slot Base (64I/O Max)			
Maximum Power Consumption	20 Watts @ 24VDC	22 Watts @ 24VDC	23 Watts @ 24VDC	25 Watts @ 24VDC	27 Watts @ 24VDC	29 Watts @ 24VDC	29 Watts @ 24VDC	33 Watts @ 24VDC
Processors	Two 32 Bit, 40 MHz RISC Processors (One for PLC and One for HMI)							
Total PLC Memory	64 KB (Ladder)							
# of PLC Registers	8192 16Bit, 8192 Variables							
PLC Typical Scan Time	3ms (1K Boolean)							
Real Time Clock/Cal.	Built-in							
Battery Backup	Yes, Lithium coin cell battery with 5 year life expectancy, with a low battery indicator							
PLC LED Indicators	Input Power, CPU Status (Run, Program & Run/Program), Low Battery, Program PLC and Run Mode LED indicators							
I/O Supported	EZIO Snap-in modules with status LEDs and Removable Terminal Block; DC / AC / Analog / Relay / Thermocouple / High Speed Counter							
Electrical Noise	Nema ICS 2-230 Showering arc; ANSI C37.90a SWC; Level C Chattering Relay Test							
Withstand Voltage	1000VDC (1 minute) between power supply input terminal and protective ground)							
Insulation Resistance	Over 20M Ohm between power supply input and terminal and protective ground							
Enclosure	Nema 1 FDA Compliant				Nema 4, 4x (indoor);			
Operating Temperature	0C to 45C		0C to 50C	0C to 55C	0C to 50C	0C to 55C		
Storage Temperature	-20C to 60C			-25C to 65C	-25 to 60C	-25C to 65C		
Vibration	5 to 55Hz 2G's for 2 hours in X,Y,and Z axis							
Shock	10G for under 12ms in the X,Y, and Z axis							
Humidity	10-95% Non-Condensing							
Protocols Supported	ASCII In/Out; EZ Protocol, Ethernet, DeviceNet Slave, and Profibus Slave for communicating to PLC							
Built-In Serial Communication Ports	Port 1: RS232 (Programming and HMI Port Only) Port 2: RS422 (1.2K, 2.4K, 4.8K, 9.6K, 19.2K, and 38.4K Baud Rates supported)							
Agency Approval	UL, CUL, CE (pending)							
External Dimensions	8.048" x 6.145" x 3.896" (204.41 x 156.08 x 98.95mm)				10.894" x 8.748" x 3.852" (276.71 x 222.20 x 97.85mm)		13.584"x10.594"x3.856" (345x269.1x97.95mm)	16.75"x13"x5.678" (425.45x330.2x144.02mm)
Weight	2 lbs				3.5 lbs		4.5 lbs	7.5 lbs

3.6 Overview of CPUs

The EZTouchPLC has two Coldfire processors, one for the Touch panel and the other for its PLC. Not only does it have two CPUs, the EZTouchPLC has two separate switching Power supplies to maintain independent operation. The PLC CPU is one of the most crucial and important components of the EZTouchPLC. All PLC operations are carried out in this CPU so it is very important to understand its capabilities. This section will provide you with all the information regarding to the EZTouchPLC CPU and its communication specifications.



NOTE: Two separate CPUs and two separate Power supplies not only enhance the speed of operation, they work independent of each other. If the Touch panel CPU was to stop functioning, the PLC CPU is not affected!



The standard EZPLC CPU has two integrated serial communication ports. It is also offered in different models -E, -D, and -P that have additional communication capabilities with Ethernet DeviceNet and Profibus networks respectively. The EZPLC CPU offers a very robust processing power with a rich instruction set. Common features to all CPU configurations include:

- 55 RLL instructions, including data conversion, 2 types of drum sequencer, ASCII In/Out communications
- 64 KB of total program memory with 8192 total registers
- Fast scan time (3 ms of scan time for 1k Boolean instructions)
- Two integrated serial communication ports (Port 1: RS232; Port 2: RS422/485)
- The CPU is a 32 bit 40 MHz Motorola ColdFire processor
- Available Ethernet, DeviceNet, Profibus models

3.7 PLC CPU Operation Modes

The Mode DIP Switches on an EZPLC are used to switch between Program and Run modes, as well as determine the connectivity of the RS232 Port on its PLC. Use the following table as a guide to different modes.

RS232 Programming/Communication Port Enable Switch Setup

SW1	SW2	PLC LED	Panel LED	RUN LED	Connection
0	0	Off	Off	On	Panel communicating to its built-in PLC and external RS232 port is disconnected
1	0	On	Off	Off	RS232 to PLC
0	1	Off	On	Off	Port Disconnected
1	1	On	On	Off	Port disconnected

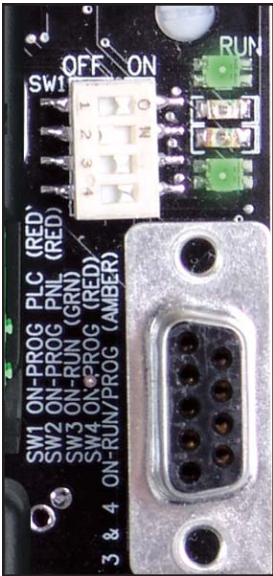


CAUTION! SW2 Must be OFF for proper operation of the EZTouchPLC.

Switches SW1 and SW2 control the connectivity of the RS232 communication/programming port on the EZPLC base to its CPU. Switch SW1 must be ON and SW2 must be OFF in order to be able to program the PLC from a computer.

Once a connection is established between the PLC and computer thru SW1, switches SW3 & SW4 help the user switch between RUN/PROGRAM modes of the PLC.

SW1
SW2
SW3
SW4



Run LED
PLC LED
HMI LED
Tri-Color LED



NOTE: Shown for 4 slot, 8 slot base has the same orientation except that the switches and LEDs are at the bottom of the motherboard.

PLC Run/Program Switch Setup

SW3	SW4	Tricolor LED	Operation/Mode
0	0	Off	No Operation
1	0	Green	Run
0	1	Red	Program
1	1	Amber	Run/Program

Program mode disables all I/O and you can modify the logic program in the PLC. Run mode enables all I/O. You can view/monitor the logic program in this mode but you can't modify it. Run/Program mode enables you to make modifications ONLINE with enabled I/O.

PLC CPU Status Indicator LEDs

The PLC has 3 Status indicator LEDs. They have specific functions that can help you in programming and troubleshooting the PLC. These LEDs provide a visual indication of CPU status. The table below lists various states of these indicators.

Indicator	Status	Description
PWR	On/Off	Power connection On/Off
CPU	On/Off	CPU functioning On/Off
Low Battery	On/Off	Backup Battery Voltage Low/OK

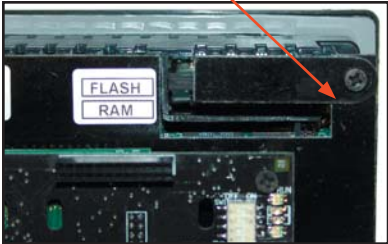


CAUTION! CPU LED will be off if there is no valid Ladder program in the PLC.



Red Power LED indicates that the PLC has power. Green CPU LED indicates that the CPU is executing a valid program. Red Low Battery LED will momentarily turn on at Power ON and then stay off if the battery is good. If the battery is low, this LED will turn on.

Panel CPU Indicator located underneath the PLC base



PLC CPU Indicators

Touch panel CPU Status LED

The Status LED provides an indication of unit status. It will illuminate as RED or GREEN. If the LED does not light, this indicates that there is NO POWER to unit or the power supply failed. Check or replace power supply. If the LED turns RED and stays RED, check power supply to ensure it has sufficient current capability. If the LED flashes RED and turns GREEN that indicates normal operation. For more information, see the Troubleshooting section of this manual.

Communications

All PLC CPU models (standard E, D, and P) have 2 built-in serial ports. Port 1 is an RS232 that can be used for programming. Port 2 is an RS-422/485 port that can be used for networking with marquees, barcode printers, scanners and other ASCII type devices.

The Ethernet EZTouchPLC model comes with a built-in Ethernet communication interface (RJ45) along with serial ports. The EZTouchPLC can also be ordered with optional DeviceNet or Profibus slave cards for communications to a larger PLC network.



Ethernet



DeviceNet



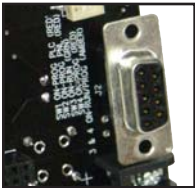
Profibus

PLC Serial Port 1 Specification

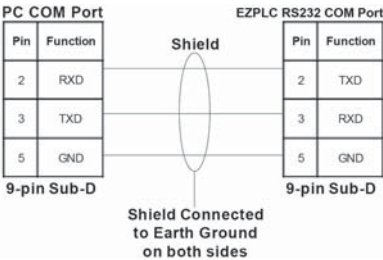
Use port 1 for programming the PLC. You will need to use an appropriate RS-232C cable for programming from a PC. This port is located on the 9-pin D-shell connector and supports EZ Protocol.



CAUTION! Keep the signal reference GND wire well protected from external noise by using shielded cable.



RS232 Wiring Diagram



PLC Serial Port 2 Specification

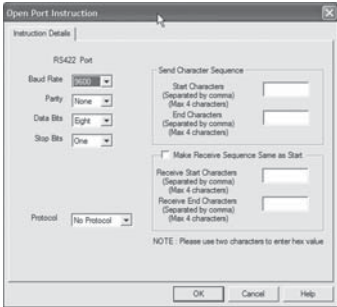
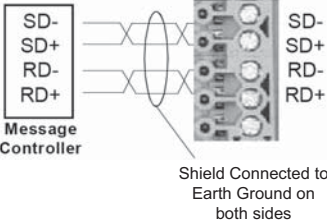
Use Port 2 to network AC drives or any other compatible device with multidrop capability over RS-422/485. This port has the same communication capabilities of many larger PLCs in a serial port. This port is located on the removable Phoenix terminal block. Port 2 supports up to 38.4k baud rate and has ASCII In/Out capability.



CAUTION! Do not connect the GND terminal of this port to any external drive. Please leave it unconnected right at the port terminal.



RS422/485 Wiring Diagram



The RS422/485 port can be accessed from the ladder logic program using Communication Instructions. See the EZPLC Software Manual for information on how to configure a port to communicate with an ASCII device.

You will need to specify network properties such as Baud Rate (1200 to 38400), Parity value (None, Odd or Even), Data Bits (7 or 8), Stop Bits (1 or 2) and a Protocol.

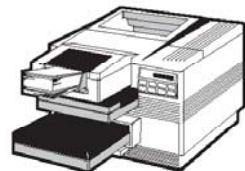


Panel COM1 Port

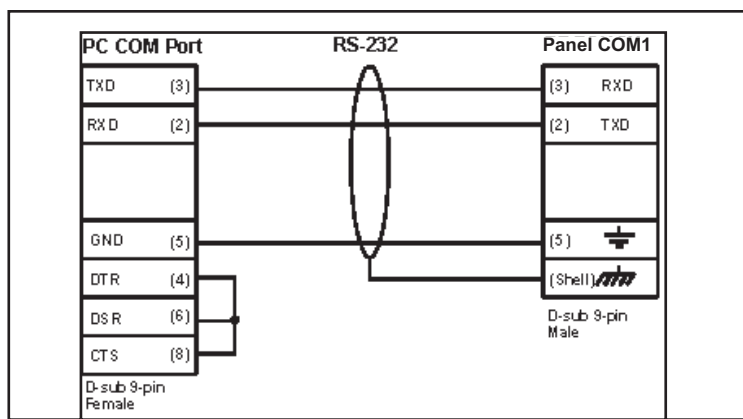
The COM1 Port is used to connect a programming computer or a printer to the Panel. *The panel only needs to be connected to a PC when you are programming the unit.* You will use the EZPanel Enhanced Editor included with EZTouchPLC Editor CD (P/N EZP-TOUCHPLC-EDIT) to design the touch panel screens. A wiring diagram for the Panel RS-232C Programming Cable is shown below. The table shows EZTouchPLC's pinout for RS-232C and RS-422A connections.



Connect a
Programming PC
or
Printer



RS-232C Panel Programming Cable (P/N EZP-PGMCBL)



COM1 Connector

Pin #	RS-232C Connection	RS-422A Connection
1	DO NOT USE TXD- (RS-422/485)	TX D- (RS-422/485)
2	TX D (RS-232C)	DO NOT USE TX D (RS-232C)
3	RXD (RS-232C)	DO NOT USE RX D (RS-232C)
4	DO NOT USE RX D- (RS-422/485)	RX D- (RS-422/485)
5	Logic GND	Logic GND
6	DO NOT USE TXD+ (RS-422/485)	TX D+ (RS-422/485)
7	DO NOT USE CTS (NOT USED)	DO NOT USE CTS (NOT USED)
8	DO NOT USE RTS (NOT USED)	DO NOT USE RTS (NOT USED)
9	DO NOT USE RX D+ (RS-422/485)	RX D+ (RS-422/485)

3.8 Battery Backup

The EZTouchPLC has a built-in 3V Lithium ion cell battery to maintain the PLC system RAM when the EZTouchPLC system is without external power. Typical battery life is 5 years, inclusive of PLC runtime and normal shutdown periods. A Low Battery LED indicator gives a low battery voltage warning. To replace the 3V Lithium cell battery, perform the following steps:



3V Lithium Cell Battery
under module M2

1. Remove the M2 EZI/O module to access the battery.
2. Connect the EZPLC with a programming computer using an RS-232C cable.
3. Open the EZTouchPLC Editor software and Save the program onto your computer's hard disk.
4. Disconnect the Power source.
5. Simply remove the old battery from the slot.
6. Gently insert a new battery (P/N EZPLC-BAT) into its place, with the Positive (+) side upwards.
7. Power up the system and reload the program from the computer.



***NOTE:** You can replace a battery without removing the main power to the EZPLC. However it is always recommended to switch off the main power.

3.9 PLC CPU Operation Sequence

A good understanding of PLC's CPU operating sequence will help you achieve the proper control for your equipment or process.

The flow chart on the next page shows the main tasks how the CPU controls all aspects of system operation.

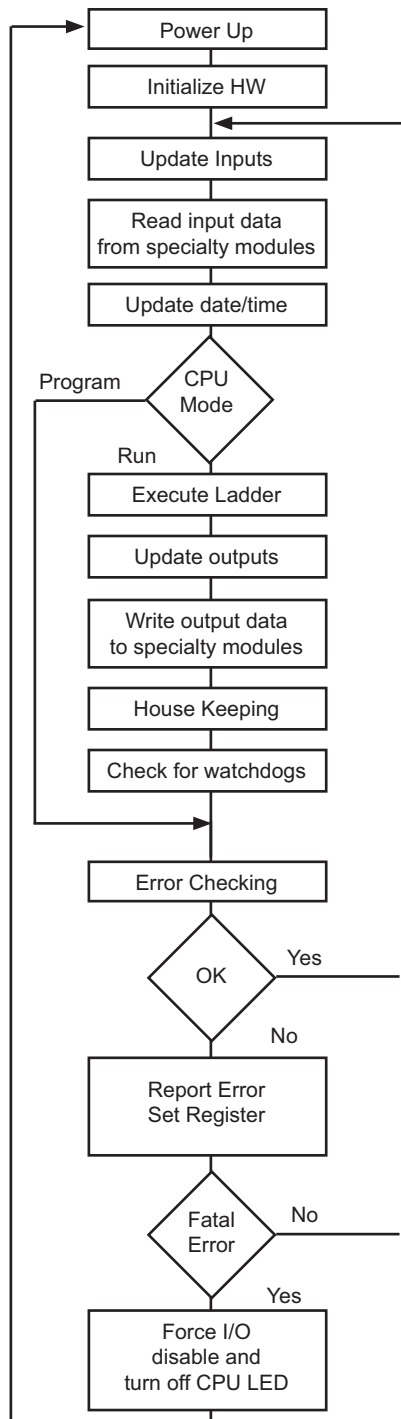
Power-up Initialization

At power-up, the CPU initializes the internal electronic hardware. It also checks to see if all the memories are intact and the system bus is operational. It sets up all the communication registers. It checks the status of the back up battery. If all registers are go, the CPU begins its cyclic scan activity as described below.

Read Inputs

The CPU reads the status of all inputs, and stores them in an image table. IMAGE TABLE is PLC's internal storage location where it stores all the values of inputs/outputs for ONE scan while it is executing ladder logic. The CPU uses this image table data when it solves the application logic program.

After the CPU has read all the inputs from input modules, it reads any input point data from the Specialty modules like High Speed Counters.



Execute Logic Program

This segment is also called Ladder Scan. The CPU evaluates and executes each instruction in the logic program during the ladder scan cycle. The rungs of a ladder program are made with instructions that define the relationship between system inputs and outputs. The CPU starts scanning the first rung of the ladder program, solving the instructions from left to right. It continues, rung by rung, until it solves the last rung in the Main logic. At this point, a new image table for the outputs is updated.

Write Outputs

After the CPU has solved the entire logic program, it updates the output image table. The contents of this output image table are written to the corresponding output points in I/O Modules. After the CPU has updated all discrete outputs in the base, it scans for the specialty modules. The output point information is sent to the specialty I/O like counters.

Immediate Inputs/Outputs

There is a possibility that an input changes after the CPU has read the inputs. If you have an application that cannot wait until the CPU returns for the next input scan, you can use **Immediate Instructions**. These instructions do not use the status of the input from the image table to solve the application program. The Immediate instructions immediately read the input status directly from I/O modules and update the Input table with appropriate status of input module read. Similarly, Immediate Output instructions do not wait for the CPU to complete the ladder scan. Immediate outputs are directly written to the image table and Outputs are updated accordingly.

Subroutines

The CPU executes subroutines when called for in the ladder program. These subroutines are useful in performing the same logic operation time and time again when called so you do not have to repeat the rung logic over and over again. Subroutines are also useful in executing a logical function, for example check limits, upon receiving an external interrupt from an EZI/O module.

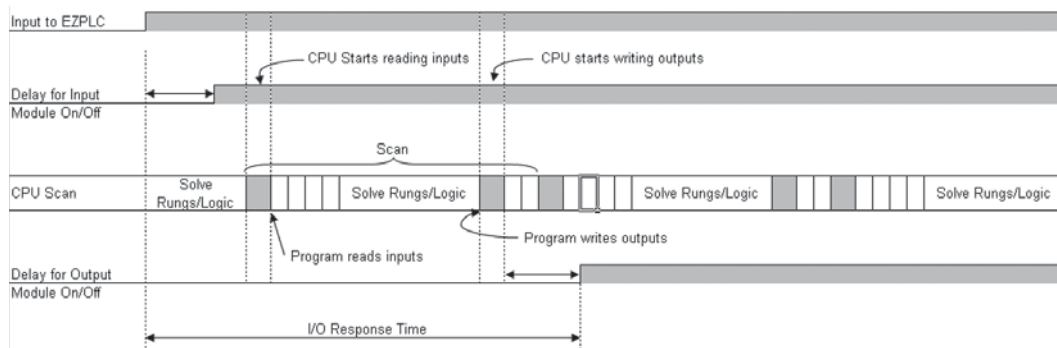
3.10 I/O Response Time

I/O response time is typically defined as the time required for the control system to note a change in an input point and update a corresponding output point.

In a majority of the applications, the processor of a PLC responds practically instantaneously to this task. There are some applications that require extremely fast I/O scan times. The following four factors affect the I/O response time of a CPU:

1. The point in the scan period when the field input changes its state
2. Delay time for Input module to change state
3. CPU scan time
4. Delay time for Output module to change state

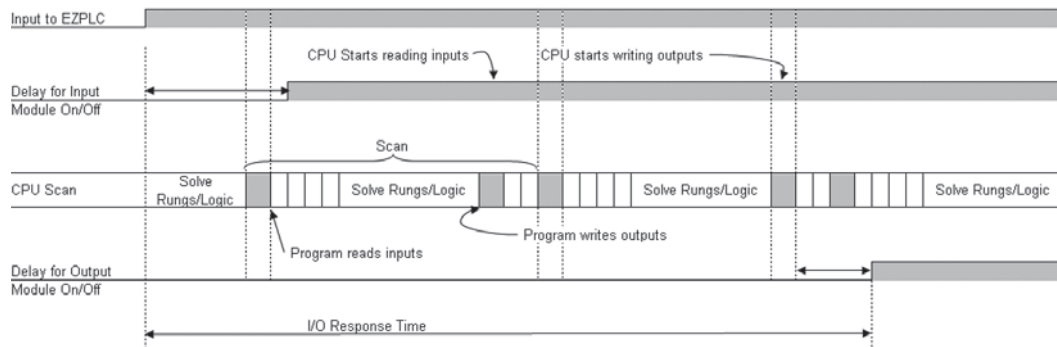
Normal I/O Response Time



See the diagram above. The I/O response time is minimum when the I/O module gets the input change before the Read Inputs portion of the Ladder execution scan cycle. In this case the input status is read, the logic program is solved, and the corresponding output point gets updated.

The total I/O response time is calculated as: $I/O \text{ Response} = \text{Delay in Input module} + \text{CPU Scan Time} + \text{Delay in Output module}$

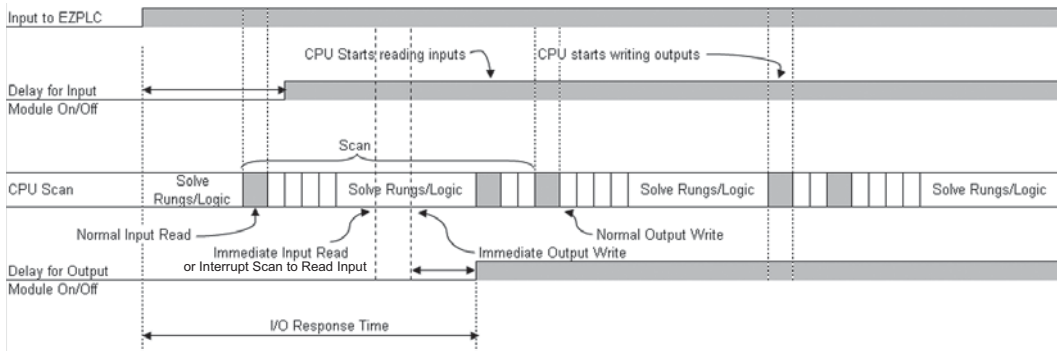
Maximum I/O Response Time



The I/O response time is maximum when the I/O module notes an input change after the Read Inputs portion of the Ladder execution scan cycle. In this case the input status gets noted only in the following Input scan. The diagram shows an example of I/O response timing for this condition.

The total I/O response time is calculated as: $I/O \text{ Response} = \text{Delay in Input module} + 2 \text{ times the CPU Scan Time} + \text{delay in output module}$.

How to get the best I/O Response time



Using Interrupt subroutines and Immediate I/O instructions is the best way to optimize the I/O Response time of your PLC system. The immediate instructions update the I/O points during the ladder logic program execution. See the EZTouchPLC Software Manual for a detailed description of Immediate instructions. The diagram shows how immediate input and output instructions affect the I/O response timing.

The total I/O response time is simply calculated as: *I/O Response = Delay in Input module + Instruction Execution Time + Delay in Output module + Instruction Execution Time = Immediate Input Instruction Execution + Immediate Output Instruction + Time for Execution of all Instructions in-between*

The total I/O response time for an external interrupt and a subroutine is calculated as: *Delay in Input Module + execution of subroutine + delay in output module. As an example, upon an interrupt you can read the status of an input bit, perform a logical operation on it based upon the value of some other registers, and turn on an output in less than 50µs.*

3.11 PLC CPU Scan Time Considerations

The scan time includes all the tasks that are performed by the operating system in a cyclic manner. As discussed previously, each scan cycle is made up of several segments. Each of these segments takes a certain amount of time to execute. Among all the segments, the amount of time it takes to execute the application program is the only one that has maximum influence on total scan time. This also happens to be the one segment you can control as a user. If your application needs a smaller scan time, then you should try to choose instructions with as fast execution time as possible. This is because different instructions take different amounts of time to execute. Your choice of I/O modules and system configuration can also affect the scan time.

If you need to check the scan time, register SR7 holds the value of the last CPU scan time. You can display this data value from the logic program.

3.12 PLC Memory Map

A PLC system handles many numbers representing different types of information regarding the process. These process/machine parameters may be anything from the status of the input or output devices, timers/counters, or other data values. Before you start programming the PLC, it would be helpful if you took a moment to familiarize yourself with how the system represents and stores the various types of data. Each PLC manufacturer has their own conventions for this in their PLCs.

Here we discuss various memory types used in the PLC of the EZTouchPLC. These memory types can be used to store a variety of information and can be used inside various RLL instructions. See a description of each of the memory types below.

Discrete Memory Type

A Discrete memory type is one bit that can be either a 1 or a 0 (On or Off). The discrete memory area is used for inputs, outputs, control relays, and timer/counter bits.

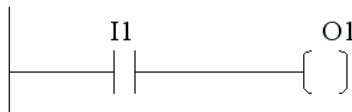
WORD Memory Type

A Word memory type is a 16-bit location that is normally used to store and manipulate numeric or ASCII data. A word memory location is also called a Register.

Mapping Conventions Used

Discrete Inputs

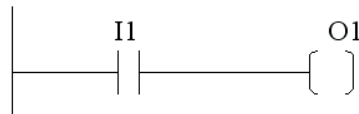
Discrete Inputs are denoted using an "I" prefix (e.g. I1, I4, etc...). The maximum number of Inputs available is 1 through 128. Discrete inputs are Read only type.



Note: All the discrete type EZIO modules are mapped to Discrete Inputs. In this example, the Output bit O1 will be turned on when input I1 allows power through rung.

Discrete Outputs

Discrete Outputs are denoted using an "O" prefix (e.g. O1, O4, etc...). The maximum number of Outputs available is 1 through 128. Discrete Outputs are Read-Write type.



Note: All the Discrete type EZIO Output modules are mapped to Discrete Outputs.

Input Register (Word)

Input Registers are denoted using an “IR” prefix (e.g. IR1, IR4, etc...). These are 16-bit Word data types (registers). The maximum number of Input Registers available is 1 through 64. You can only Read from an IR register.



Note: All the EZIO Analog Input, Thermocouple, and High Speed Counter modules are mapped to Input Registers.

Output Register (Word)

Output Words are denoted using an “OR” prefix (e.g. OR1, OR4, etc...). These are 16-bit Word data types (registers). The maximum number of Output Registers available is 1 through 64. OR are Read-Write type of Word registers.

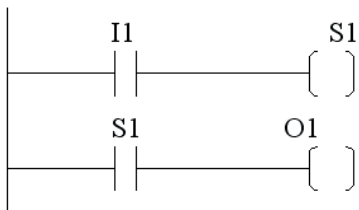


Note: All the EZIO Analog outputs, are mapped to Output Registers.

Discrete Internals (Discrete)

Discrete Internals are denoted using an “S” prefix (e.g. S1, S4, etc...). There are 1024 Discrete Internals available in the PLC. Discrete Internals are read-write type.

Discrete internal bits are mainly used to control the user logic program. They do not represent a real physical device, like switch, output coil etc. They are only internal to the CPU. You cannot program discrete internals as discrete inputs or discrete outputs for EZIO modules.



In this example, memory location S1 will be powered when input I1 turns on; you can then use a discrete internal as an input in another rung.

Register Internals (Word)

Internal Registers are denoted using an "R" prefix (e.g. R1, R4, etc...). These are 16-bit Word data types (registers). There are 8192 Internal Registers available in the PLC. R are Read-Write type of data registers.

System Discretes (Discrete)

System Discretes are denoted using an "SD" prefix (e.g. SD1, SD4, etc...). There are 16 System Discretes available in the PLC. Some of the System Discretes are READ_WRITE type and others are READ_ONLY type.

SDs are Read-Write discrete memory locations with pre-assigned functionality. There are many different types of system discretes. They help in logic program development, or provide system operating status information, etc.

System Registers (Word)

System Registers are denoted using an "SR" prefix (e.g. SR1, SR4, etc...). These are 16-bit Word data types (registers). There are 20 System Registers available in the PLC. Some of the System registers are READ_WRITE and others are READ_ONLY type.

Index and Value Registers (Word)

The Index Register data type is represented by an "XR" prefix (e.g. XR1, XR2 etc...). There are 4 XR memory locations available in EZPLC 1 through 4. "XR" is a Read-Write data type and it is mainly used to point to the correct address of "R" registers. The pointed-to "R" registers data value is stored in "#R" registers.

The Value Register data type is represented by "#R" pre-fix (e.g. #R1, #R2 etc...). There are 4 #R memory locations available in EZPLC 1 through 4. "#R" is a Read-Write data type and it is mainly used to read/write the value of "R" registers as pointed out by "XR" registers.

Both XR and #R registers are used in conjunction with each other and provide a convenient way of addressing R registers.

Example:

Let's assume data values

R59=9874, R8000=32

If XR1=59

Then #R1=9874 (the actual data value of R59)

If XR2=8000

Then #R2=32 (the actual data value of R8000)

XR contains the address of the operand (or specifies a register that contains the effective address), #R is used to read or write the actual operand. Indirect addressing is often combined with pre- or post-increment (or decrement) addressing. This allows the address of the operand to be increased or decreased by the specified number either before or after using it. Proper usage of XR variables often saves a lot of programming.

Memory Types, Address Ranges & Syntax					
MEMORY TYPE	ADDRESS RANGE	READ/WRITE	VALUE TYPE	SYNTAX EXAMPLE	DESCRIPTION
I - Discrete Inputs	1 - 128	READ_ONLY	DISCRETE	I4	Inputs are denoted using an I prefix. Inputs are used as a real world interface to a physical Input Device.
O - Discrete Outputs	1 - 128	READ_WRITE	DISCRETE	O5	Outputs are denoted using an O prefix. Outputs are used as a real world interface to a physical Output Device.
S - Discrete Internals	1 - 1024	READ_WRITE	DISCRETE	S3	Discrete Internals are denoted using an S prefix.
IR - Input Register	1 - 64	READ_ONLY	WORD (16 Bit)	IR3	Input Registers are denoted using an IR prefix. Input Registers are used as a real world interface to a physical Input Device.
OR - Output Register	1 - 64	READ_WRITE	WORD (16 Bit)	OR2	Output Registers are denoted using an OR prefix. Output Registers are used as a real world interface to a physical Output Device.
R - Register Internals	1 - 8192	READ_WRITE	WORD (16 Bit)	R123	Internal Registers are denoted using an R prefix.
SR - System Registers	1 - 20	*Some READ_ONLY, Others READ_WRITE	WORD (16 Bit)	SR6	System Registers are denoted using an SR prefix. System Registers hold various information about the EZPLC. The user may reference these registers to display that information.
SD - System Discretes	1 - 16	*Some READ_ONLY, Others READ_WRITE	DISCRETE	SD1	System Discretes are denoted using an SD prefix. System Discretes provide various functions such as a first scan pulse, 100 msec pulse, 1 second pulse, and whether or not the PLC is in RUN mode or STOP mode.
**XR - Index Registers	1 - 4	READ_WRITE	WORD (16 Bit)	XR2	Index Registers are denoted using an XR prefix. These registers contain the address of the operand (R registers) and are used in conjunction with value registers (#R).
**#R - Value Registers	1 - 4	READ_WRITE	WORD (16 Bit)	#R2	Value Registers are denoted using the #R prefix. These registers are used to read or write a value to the operand (R Registers) and are used in conjunction with Index registers.
*See the EZPLC Software Manual for more details.					
**These types are used only with the Move Block, Move Data, and Block Fill instructions.					

Maintenance and Troubleshooting

In This Chapter....

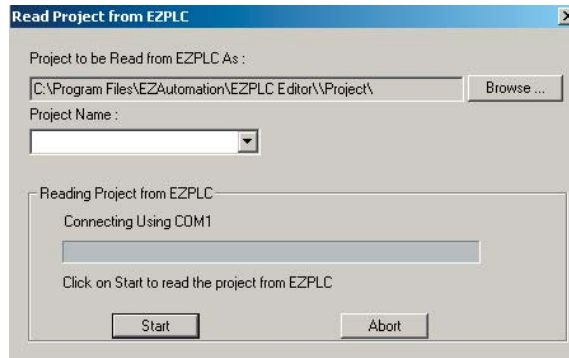
- Panel Side Maintenance and Troubleshooting
 - How to Install Flash Card and Load User Program
 - Save User Program to Computer Disk
 - Lithium Battery Replacement
 - Gasket Replacement
 - RAM Upgrade
 - Flash Program Backup
 - Fluorescent Backlight Bulb Replacement
 - Touchscreen/Chemical Compatibility
 - Panel Troubleshooting
- Hardware Maintenance for PLC
- PLC System Troubleshooting
 - PLC Operation
 - PLC Communication

4.1 Shutting Off Power to EZTouchPLC

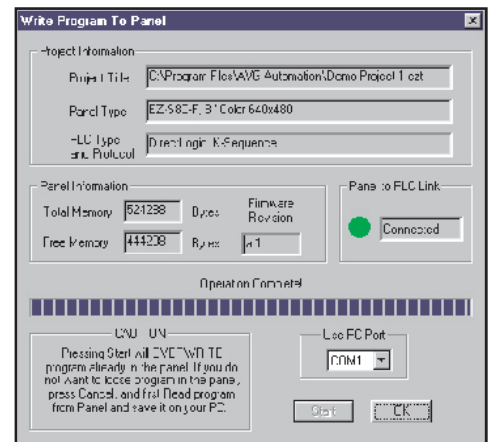
Removing power from the EZTouchPLC does not normally cause a loss of the user program that is stored in the panel or PLC unless the battery voltage is low or the battery has been removed. A low battery can be programmed to a hard-coded system alarm that will display a message on all user-programmed screens.* It is recommended that you back up your user program on multiple PC disks. EZTouchPLC's touch panel allows plug-in FLASH and RAM cards. The RAM card expands the available memory of panel (HMI), whereas the FLASH card provides a non-volatile storage of the user program (HMI Only).

To save a program to computer disk, perform the following steps:

1. Have the programming computer connected to the panel and Panel Editor Programming Software running.
2. From the Start Screen (Project Information, Step 1) under **SELECT ACTION**, click on **Read Program from Panel and Edit OFF-LINE**. The screen shown below will appear.



3. Save the project to the computer hard drive or a floppy disk by clicking on the **Browse** Button and navigating to the directory and folder where you want to save the project. Click on the **Start** button.
4. Shut off power and perform the maintenance task.
5. Reapply power to the panel and with programming software running, click on **Edit Program OFF-LINE** and select the saved project file.
6. Click on **File > Transfer to Panel**. The **Write Program to Panel** screen, shown to the right, will appear. Click on the **Start** button to transfer the program to the Panel.



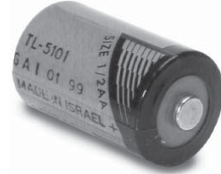
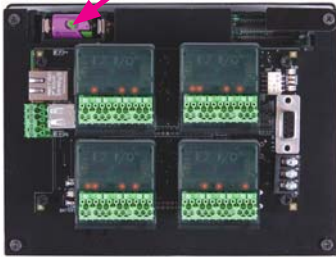
Lithium Battery Replacement (Panel)



BEFORE REMOVING BATTERY, back up the user program and save.

Typical battery life is 5 years.

Battery under protective cover



1. Connect EZTouchPLC to a computer and follow the instructions on the page 4-3 to **save the user program to disk.**
2. Disconnect the power source.
3. The battery is located in the upper-left hand corner as shown in the figure below. Remove the old battery and replace it with a new 1/2 AA, 3.6 V Lithium Battery (Part Number EZP-BAT).
4. Reconnect the power source, connect to the PC, run the Panel Programming Software, and transfer the user program that was previously saved to disk.

Lithium Battery Replacement (PLC)

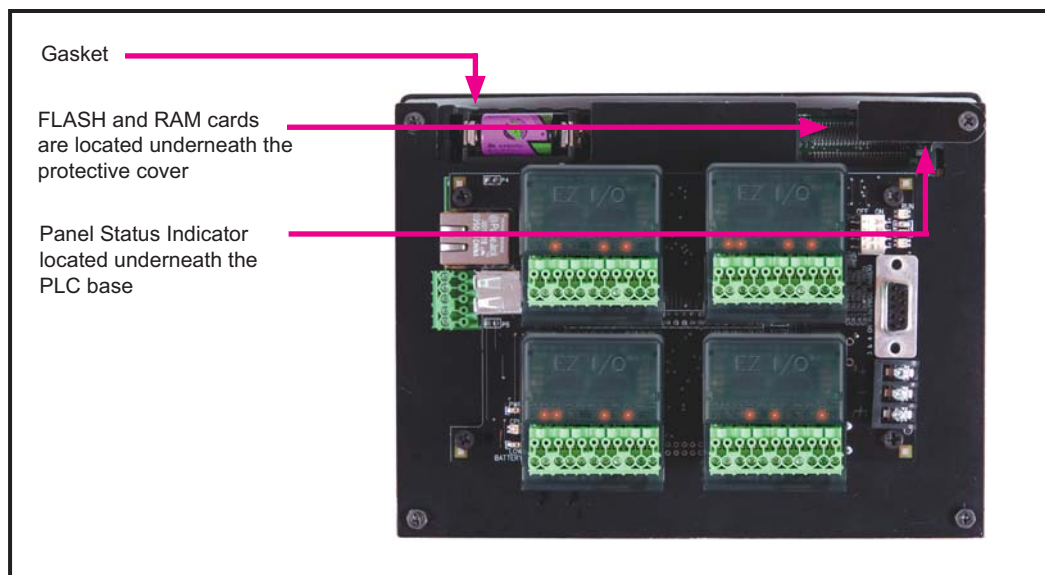


3V Lithium Cell Battery
under module M2

The EZTouchPLC has a built-in 3V Lithium ion cell battery to maintain the system RAM retain its data when the EZTouchPLC system is without external power. Typical CPU battery life is 5 years, inclusive of PLC runtime and normal shutdown periods. A Low Battery LED indicator gives a low battery voltage warning. To replace the 3V Lithium cell battery, perform the following steps:

1. Remove the M2 EZI/O module to access the battery.
2. Connect the EZTouchPLC with a programming computer using an RS-232C cable.
3. Open the EZTouchPLC Editor software and Save the program onto your computer's hard disk.
4. Disconnect the Power source.
5. Simply remove the old battery from the slot.
6. Gently insert a new battery (P/N EZPLC-BAT) into its place, with the Positive (+) side upwards.
7. Power up the system and reload the program from the computer.

***NOTE:** You can replace a battery without removing the main power to the EZPLC. However, it is always recommended to switch off the main power.



Gasket Replacement

The standard gasket may need to be replaced if it becomes damaged or worn. To replace the gasket (P/N **EZP-SLIM6-GSK**, **EZP-SLIMF8-GSK**, or **EZP-SLIMF10-GSK**) perform the following steps:

1. Ensure that all pieces of old gasket have been removed from the gasket slot.
2. Remove the new replacement gasket from its plastic bag and position it over the gasket slot.
3. Press the gasket into the slot. Friction between the slot and gasket will hold it in place during installation.

6-, 8-, 10-, and 15- inch Slim Bezel Gasket Replacement (P/N's **EZP-6SLIMF-GSK**, **EZP-8SLIMF-GSK**, **EZP-10SLIMF-GSK**, or **EZP-15SLIMF-GSK**)

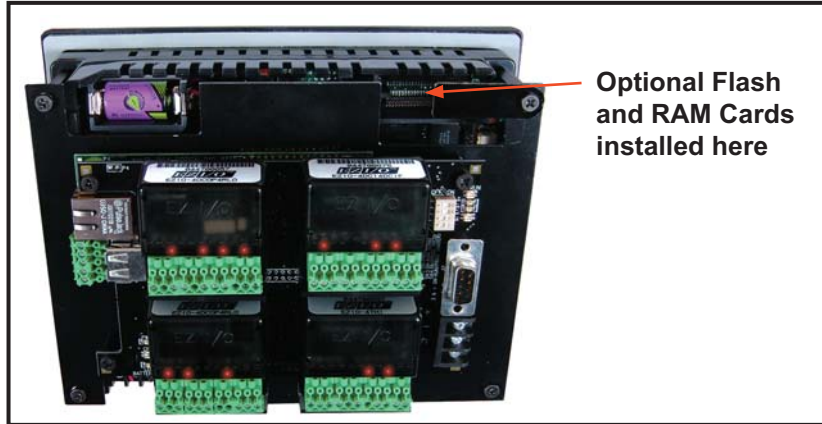
Please note that this gasket is **NOT REUSABLE**. If you remove the panel from its mounting surface for any reason, discard the old gasket and **REPLACE IT** with a new gasket to remount the panel.

Panel Status Indicator Light

The Status LED provides an indication of unit status. It will illuminate as RED or GREEN. If the LED does not light, this indicates that there is NO POWER to unit or the power supply failed. Check or replace 24 VDC power supply. If it's ok, send the unit back to the factory for repair. If the LED turns RED and stays RED, your power supply may be too small (see page 55.) If the LED flashes RED and turns GREEN, that indicates normal operation. For more information, see the *Troubleshooting* Chapter of this manual.



DO NOT REMOVE THE RAM OR FLASH CARD WHILE POWER IS APPLIED TO THE PANEL. TO DO SO WILL IRREPARABLY DAMAGE THE CARD. BACK UP YOUR USER PROGRAM AND REMOVE POWER TO THE UNIT BEFORE REMOVING A MEMORY CARD. SEE PROGRAM BACKUP INSTRUCTIONS, PAGE 4-7.



Optional Flash and RAM Cards installed here



RAM Upgrade

The User RAM memory of all standard units, except the 6" White on Blue Model P/N EZZ-S6W-RS-PLC can be upgraded. The other 6, 8, and 10 inch models are 512Kb standard. If your program requires more than the standard 512Kb memory, you can upgrade to 1MB of memory from the standard 512Kb before inserting the optional 512Kb RAM Card (P/N EZZ-RAM-1), or you can upgrade to 1.5MB by inserting the optional 1MB RAM Card (P/N EZZ-RAM-2). The 15-inch model is 1MB standard. You can upgrade to 1.5MB by inserting the optional 512Kb RAM Card, or upgrade to 2MB with the optional 1MB RAM Card. To install card, perform the following steps:



Please Note: Your FLASH Program Backup must either match or be larger than your RAM memory to ensure that all of your program is saved. See next page (4-7).

1. Back-up your user program (see page 4-3) and **REMOVE POWER TO THE UNIT.**
2. The RAM card slot is located in the upper right hand corner of the back of the unit (bottom slot).
3. Simply insert the new card, being careful to seat the card properly into the backplane connector. (Do not force the card, it should connect easily if properly aligned.)
4. Reapply power to the panel.
5. Upload the saved user program.



1) DO NOT REMOVE THE RAM OR FLASH CARD WHILE POWER IS APPLIED TO THE PANEL. TO DO SO WILL IRREPARABLY DAMAGE THE CARD. BACK UP YOUR USER PROGRAM AND REMOVE POWER TO THE UNIT BEFORE REMOVING A MEMORY CARD. SEE PROGRAM BACKUP INSTRUCTIONS.

2) USE ONLY EZAUTOMATION FLASH CARDS IN THE EZPANEL ENHANCED. USE OF ANOTHER CARD WILL DAMAGE THE UNIT AND WILL VOID WARRANTY.



FLASH Program Backup

All the EZPanel Enhanced models, except the 6" White on Blue Model P/N EPZ-S6W-RS-PLC can have Flash Program Backup Cards. This feature allows you to store your user program into nonvolatile memory. The FLASH Card easily installs in the slot provided in the back of the unit. Depending on the size of your program, choose from three available memory sizes — 512Kb (P/N EZP-FLASH-1), 1MB (P/N EZP-FLASH-2), and 2MB (P/N EZP-FLASH-3). *Note: the user RAM size must match your user Flash size: 512Kb RAM = 512Kb Flash, 1MB RAM = 1MB Flash, 1.5MB RAM = 2MB Flash (must be larger, use 2MB), and 2MB RAM = 2MB Flash.* With the panel connected to a programming PC and the EZPanel Enhanced Editor Programming Software running, click on Panel >Flash > RAM to FLASH from the main menu. Once the program is backed up onto the card, you can use it to load the program into different units — no programming computer is necessary. To install either card:

1. Back-up your user program and **REMOVE POWER TO THE UNIT.**
2. The FLASH card slot is located in the upper right hand corner on the back of the unit (upper slot).
3. Simply insert the new card, being careful to seat the card properly into the backplane connector. (Do not force the card, it should connect easily if properly aligned.)
4. Reapply power to the panel.
5. Upload the saved user program.
6. In EZPanel Enhanced Editor Programming Software click on Panel > FLASH > RAM to FLASH.

Fuse Reset

The internal fuse does not require replacement. It is reset by removing power for 5 minutes and then reapplying power to the unit.

Fluorescent Backlight Bulb Replacement

Generally, backlight bulb life far exceeds the manufacturer's expected life. (The manufacturer's expected half-life rates are provided in the table below.)

Using the Screen Saver feature should significantly extend the life of the fluorescent backlight bulb! (Refer to the Panel Editor Programming Software Help or Manual. To program the Screen Saver feature, go to Panel Editor Programming Software's main menu item **Objects > System Objects > Screen Saver.**)

Enhanced EZ Touch Panel Model	Manufacturer's Expected Bulb Half-Life
6" White on Blue	25,000 Hours
6" Monochrome	25,000 Hours
6" STN Color	25,000 Hours
6" TFT Color	50,000 Hours
8" STN Color	25,000 Hours
8" TFT Color	40,000 Hours
10" TFT Color	40,000 Hours
15" TFT Color	40,000 Hours

Precautions

To ensure the longevity and effectiveness of the EZPanel Enhanced please take note of the following precautions:



- Do not press sharp objects against the screen.
- Do not strike the panel with hard objects.
- Do not press the screen with excessive force.
- Once the panel is mounted and has power applied, do not place any objects over the ventilation slots. This will result in heat buildup and may damage the unit.

Standard Bezel**Touchscreen/Chemical Compatibility**

The **6 and 15-inch plastic (standard) bezel models' touchscreens have a polyester surface**. The following list is provided to make you aware of the general compatibility between chemicals that may be present in your work environment and the polyester surface of the touchscreen. Use the chart to determine those chemicals that are safe to use around your EZTouchPLC and those that may harm the touchscreen. The list rates these chemicals as **E—Excellent**, **G—Good**, **F—Fair**, and **N—Not Recommended**. Because the ratings are for ideal conditions at 57°C, consider all factors when evaluating your application.

Chemical	Rating	Chemical	Rating
Acetone	G	Aniline	G
Auto fuel	E	Auto lubricants	E
Auto Hydraulics	E	Bromine (wet)	N
Butyl Cellosolve	E	Butyl Ether	G
Chloroform	G	Clorox	E
Coffee	E	Cupric Sulfate	E
Cyclohexanone	N	Cyclohexanol	E
Downy	E	Diethyl Ether	G
Dioctyl Phthalate	G	Ethyl Acetate	E
Ethanol	E	Ethylene Chloride	G
Fantastic	E	Formula 409	E
Grape Juice	E	Heptane	E
Hexane	E	Hydrogen Peroxide	N
Isopropyl Alcohol	E	Ketchup	E
Lemon Juice	E	MEK	F
Methylene Chloride	N	Mineral Acids (dilute)	E
Mineral Acids (strong)	G	Mr. Clean	E
Mustard	G	Naphtha	G
Phenol	N	Sodium Hydroxide (dilute)	G
Sodium Hydroxide (strong)	F	Sodium Hypochlorite	E
Spray 'N Wash	E	Tea	E
Toluene	E	Tomato Juice	E
Top Job	E	Trichloroacetic acid	F
Triethanolamine	G	Vinegar	E
Wisk	F	Xylene	E
Zinc Chloride	E		

Slim Bezel

The **8 and 10-inch slim bezel models' touchscreen has a polycarbonate surface**. The following list is provided to make you aware of the general compatibility between chemicals that may be present in your work environment and the polyester surface of the touchscreen. Use the chart to determine those chemicals that are safe to use around your EZTouchPLC and those that may harm the touchscreen. The list rates these chemicals as **E—Excellent**, **G—Good**, **F—Fair**, and **N—Not Recommended**. Because the ratings are for ideal conditions at 57°C, consider all factors when evaluating your application.

Chemical	Rating	Chemical	Rating
Acetaldehyde	N	Acetamide	N
Acetic Acid @ 5%	G	Acetic Acid @ 50%	G
Acetone	N	Acetonitrile	N
Acrylonitrile	N	Adipic Acid	E
Alanine	N	Allyl Alcohol	F
Alum. Hydroxide	N	Aluminum Salts	G
Amino Acids	E	Ammonia	N
Ammonium Acetate	E	Ammonium Glucate	F
Ammonium Hydroxide @ 5%	N	Ammonium Hydroxide @30%	N
Ammonium Oxalate	E	Ammonium Salts	G
n-Amyl Acetate	N	Amyl Chloride	N
Aniline	N	Benzaldehyde	N
Benzene	N	Benzoic Acid	G
Benzyl Acetate	G	Benzyl Alcohol	G
Bromine	F	Bromobenzene	N
Bromoform	N	Butadiene	N
n-Butyl Acetate	N	n-Butyl Alcohol	F
sec-Butyl Alcohol	F	tert-Butyl Alcohol	F
Butyric Acid	N	Calcium Hydroxide	N
Calcium Hypochlorite	N	Formaldehyde @ 40%	G
Formic Acid @ 3%	G	Formic Acid @ 50%	G
Formic Acid @ 99%	F	Fuel Oil	G
Gasoline	F	Glacial Acetic Acid	NGlycerin
E	n-Heptane	G	
Hexane	N	Hydrochloric Acid @ 5%	E
Hydrochloric Acid @ 20%	F	Hydrochloric Acid @ 35%	N
Hydrofluoric Acid @ 5%	F	Hydrofluoric Acid @ 48%	N
Hydrogen Peroxide @ 5%	E	Hydrogen Peroxide @ 30%	E
Hydrogen Peroxide @ 90%	E	Isobutyl Alcohol	G
Isopropyl Acetate	N	Isopropyl Alcohol	E
Isopropyl Benzene	N	Kerosene	E
Lactic Acid @ 3%	G	Lactic Acid @ 85%	G
Methoxyethyl Oleate	N	Methyl Alcohol	F
Methyl Ethyl Ketone	N	Methyl Isobutyl Ketone	N
Methyl Propyl Ketone	N	Methylene Chloride	N
Mineral Oil	G	Nitric Acid @ 10%	G
Nitric Acid @ 50%	F	Nitric Acid @ 70%	N
Nitrobenzene	N	n-Octane	F
Orange Oil	F	Ozone	G
Carbazole	N	Carbon Disulfide	N
Carbon Tetrachloride	N	Cedarwood Oil	F
Cellosolve Acetate	N	Chlorine @ 10% in air	G
Chlorine @ 10% moist	F	Chloroacetic Acid	N
p-Chloroacetophenone	N	Chloroform	N
Chromic Acid @ 10%	N	Chromic Acid @ 50%	N
Cinnamon Oil	F	Citric Acid @ 10%	G
Cresol	N	Cyclohexane	G
Decalin	N	o-Dichlorobenzene	N
p-Dichlorobenzene	N	Diethyl Benzene	N
Diethyl ether	N	Diethyl Ketone	N

Chemical	Rating	Chemical	Rating
Diethyl Malonate	N	Diethylene Glycol	F
Diethylene Glycol Ethyl Ether	N	Dimethylformamide	N
Dimethyl Sulfoxide	N	1, 4-Dioxane	F
Dipropylene Glycol	F	Ether	N
Ethyl Acetate	N	Ethyl Alcohol	G
Ethyl Alcohol @ 40%	G	Ethyl Benzene	N
Ethyl Benzoate	N	Ethyl Butyrate	N
Ethyl Chloride Liquid	N	Ethyl Cyanoacetate	N
Ethyl Lactate	N	Ethylene Chloride	N
Ethylene Glycol	F	Ethylene Glycol Methyl Ether	N
Ethylene Oxide	N	Fluorides	E
Fluorine	F	Formaldehyde	G
Perchloric Acid	N	Perchloroethylene	N
Phenol Crystals	N	Phosphoric Acid @ 5%	E
Phosphoric Acid @ 85%	G	Pine Oil	E
Potassium Hydroxide @ 1%	N	Potassium Hydroxide conc.	N
Propane Gas	N	Propylene Glycol	F
Propylene Oxide	F	Resorcinol sat.	F
Resorcinol @ 5%	F	Salicylaldehyde	F
Salicylic Acid Powder	G	Salicylic Acid sat.	G
Salt Solutions Metallic	E	Silver Acetate	G
Silver Nitrate	E	Sodium Acetate sat.	G
Sodium Hydroxide @ 1%	N	Sodium Hydroxide @ 50%+	N
Sodium Hypochlorite @ 15%	F	Stearic Acid Crystals	G
Sulfuric Acid @ 6%	E	Sulfuric Acid @ 20%	G
Sulfuric Acid @ 60%	F	Sulfuric Acid @ 98%	N
Sulfur Dioxide Liquid	G	Sulfur Dioxide dry	G
Sulfur Salts	N	Tartaric Acid	G
Tetrahydrofuran	N	Thionyl Chloride	N
Toluene	N	Tributyl Citrate	N
Trichloroethane	N	Trichloroethylene	N
Triethylene Glycol	G	Tripropylene Glycol	G
Turpentine	N	Undecyl Alcohol	F
Urea	N	Vinylidene Chloride	N
Xylene	N	Zinc Stearate	E

Touchscreen Cleaning

The EZTouchPLC touchscreen has a scratch resistant coating. This adds a slight chemical barrier to the screen, but the coating's primary purpose is to protect the screen from abrasion. The EZTouchPLC touchscreen should be cleaned as needed with warm, soapy water.

Troubleshooting Panel Side

Problem: Panel won't power up

Action:

1. Connect power to the EZTouchPLC (24 VDC).
2. Apply power while observing the LED in the back of the panel.
 - a. LED does not light means: NO POWER to unit or power supply failed. Check power supply or replace.
 - b. LED turns RED and stays RED means: your power supply may be too small (1.5 A supply is recommended!) Make sure that your current capacity is sufficient. For example:

$$I = P/V \quad \text{I.E. Current} = \text{PWR (watts)} / \text{Supply voltage}$$

$$I = 33 \text{ (15" model)} / 24 \text{ VDC}$$

$$I = 1.37 \text{ A}$$
 - c. LED flashes RED and turns GREEN means: normal operation.
 - (1) the display does not light after 10 seconds, see Display Blank, below.
 - (2) the display lights, normal operation.

See "Connections and Wiring," this manual, for more information.

Problem: Cannot communicate with Panel from Programming Computer

Action:

1. Check cable, ensure that it is the correct cable (EZP-PGMCBL) and that it is properly connected at both ends.
2. Check panel for power.
3. Check to ensure the correct PC COM port is selected in the EZTouch-PLC Editor Programming Software and that it is available in the PC.
4. Check the COM1 setting in Setup Mode on the panel (see page 2-19, this manual).

See "Connections and Wiring," this manual, for more information.

Problem: No Communications between PLC and Panel

Action:

Check Switch Settings on the PLC base to be:

SW1 OFF

SW2 OFF

Problem: Memory Card is Non-Functional

Action:

1. Make sure that the Flash Card is in top slot, and the RAM Card is in the bottom slot.

See “Connections and Wiring,” this manual, for more information.

Problem: Display Blank

Action:

1. Display indicates “NO POWER UP SCREEN” If this message is displayed the panel battery needs to be replaced.
2. Display is blank. Push extreme upper left and extreme lower left touch cells on the front of the panel (top and bottom of column 1 on panel.)
 - a. There is no change, the display remains blank. Indicates UNIT FAILURE, return for service.
 - b. Unit SETUP screen appears, screen is hard to read. Adjust screen contrast control for 6- or 8-inch units (10-inch and 15-inch units have no contrast adjustment).
 - c. Unit SETUP screen appears normal. Unit has no user program — install user program.

See “Connections and Wiring,” this manual, for more information.

Problem: Display hangs when unit is powered up, “Initializing...” message remains on screen (unit has invalid RAM memory)

Action:

1. Remove power. While pressing extreme upper and lower left touch cells on the panel, reapply power.
2. You will now be in setup mode, press exit to enter run mode. Screen will be blank.
3. Run Panel Editor Programming Software. Select Panel > Clear Memory from main menu bar, or upload a new user program to the panel.



4.2 Hardware Maintenance for PLC Side

Routine maintenance checks should be performed on the PLC to avoid any risk of hardware problems. The PLC is designed to be a very rugged controller so that just a few checks periodically will help keep it up and running.

The key points to be checked include:

- Ambient operating conditions
- CPU battery

Maintaining the Ambient Operating Conditions

Keeping the PLC's environment within specified operating conditions is the best method to minimize the maintenance. Always ensure that:

1. Ambient temperature inside the cabinet is within the PLC's temperature ratings.
2. Employ cooling methods like blower fans to reduce 'hot spots' around the PLC, if any other equipment inside or outside of the cabinet is producing heat.
3. Periodically inspect and clean if there are any air filters on the cabinet. Ensure that PLC is free from dust, humidity and corrosive gasses.

CPU Backup Battery

It is important that you check the Low Battery LED Indicator periodically. If the 3V Lithium cell battery needs to be replaced, perform the following steps:

1. Connect the PLC with a programming computer using an RS-232C cable.
2. Open the PLC Editor software and Save the program onto your computer's hard disk.
3. Disconnect the Power source.
4. Simply remove the old battery from the slot.
5. Gently insert a new battery (P/N EZPLC-BAT) into its place, with the Positive (+) side upwards.
6. Power-up the system and reload the program from your computer.



***NOTE:** You can replace a battery without removing the main power to the PLC, however it is always recommended to switch off the main power.

Error Checking

The PLC system performs a standard diagnostic routine during each CPU scan. This is called the error-checking step. The primary task of this step is to identify various types of CPU and I/O failures. We classify these errors/failures broadly into two categories: Fatal and Non-fatal

Fatal Errors

These errors are the ones that lead to the system failure. During the CPU scan if a fatal error is detected, the PLC is automatically switched out of Run mode and all I/O points are disabled. Some instances of fatal errors include – Wrong parity value, Wrong I/O configuration, Programming errors, etc. The PLC will not go into Run mode from the program, if it detects such fatal errors.

Non-Fatal Errors

These errors just need your attention and are not detrimental to PLC operation. Unlike fatal errors, the PLC will continue in Run mode despite the occurrence of non-fatal errors. When you identify such errors, you can proceed with an orderly shutdown, switch the PLC into Program mode and take the required corrective action. Some examples of non-fatal errors are – Low backup battery voltage, minor programming errors, I/O module error, etc.

4.3 System Troubleshooting

Problem		Possible Cause	Suggested Action
Operation	None of the LEDs on PLC are On.	Disconnected or faulty power source	Check and repair power source.
			Check the wiring for loose contacts and secure if found any.
			For 24 VDC powered units, make sure that proper polarity is observed.
	PWR LED on PLC is Off.	Input power level is outside of PLC's power rating specifications	Ensure that the power being presented to the power terminals is within specified range
	CPU LED is Off.	Incorrect power supply to the EZTouchPLC	Ensure correct power supply per specifications
		Error in the logic program	Check your logic program.
			Pay special attention to Program Control Instructions and make sure you have used Next or Return statements at the end of Jump and Subroutine Instructions
		Electrical noise	Follow instructions to avoid electrical noise in Chapter 3.
			Consider installing an Isolation transformer if you think the noise is making it's way through the Power source
			Check to ensure that RS232 signal GND is not connected to Earth ground, and the shield is connected to Earth ground on both sides
			Check to ensure that RS422/485 port signal GND point is not connected
		Improper grounding	Most noise problems occur due to improper grounding. Follow the instructions in Chapter 3 for grounding guidelines.
		CPU Hardware failure	Power cycle the PLC once to see if an intermittent high frequency noise has caused the failure.
			If yes, take proper steps (e.g. grounding, noise filters) to reduce the noise.
			If problem persists, call EZAutomation for assistance.

Problem		Possible Cause	Suggested Action
Operation	Low Batt LED is On.	Low battery voltage	Follow instructions in the Maintenance section of this chapter to replace the Lithium coin cell battery
	LEDs on one or more I/O modules are Off.	Incorrect power supply to the EZ I/O module	Ensure correct power supply per specifications
		Improper installation of module	Check the connectors for loose contacts and secure if found any.
			Make sure to mount the EZ I/O module properly on the base
			Make sure to connect the Terminal block properly on the EZ I/O module
	On-Line programming does not work.	Disconnected or loose wiring	Check the wiring for loose contacts and secure if found any.
		Wrong position of Mode DIP switches	Check if the Tricolor LED near dipswitches is Green or Amber
			Switch SW3 must be in ON (1) position.
Communication	No communication with PLC	Disconnected or loose cable	Ensure you are using a correct communication cable.
			Check the wiring for loose contacts and secure if found any.
			Check if the cable has any broken wires
			Replace/repair wiring if not proper
	No communication with the programming computer (RS232 Port error)	Wrong/broken cable	Make sure you are using a correct communication cable. (RS-232C)
			Check the pins and wiring on the cable
		Wrong position of Mode DIP switches	Make sure if the Run LED near dipswitches is Off and PLC LED is On
			Switch SW1 must be in ON (1) position.
			Check if the Tricolor LED near dipswitches is Green or Amber
			Switch SW3 must be in ON (1) position.
		Wrong Comm Port Settings	Check and correct the comm port attributes
			Open the PLC Editor and click on the Configuration button
Enter/correct parameters like Unit number, Group number and Comm Port name			

Problem		Possible Cause	Suggested Action
Communi- cation	No communication with the ASCII device on RS422/485 network	Wrong Comm Port Assignment on the Computer	Check if correct Serial Port (Com1 or Com2) of the computer is selected
		Wrong/broken/loose cable	Check and correct the wiring to send/receive pins on the RS422 port
			Ensure right alignment of the Phoenix terminal block on which this port is located
		Wrong Comm Port Settings	Check and correct the comm port attributes
			Open the PLC logic program and look for the OpenPort Instruction.
			Check/correct parameters like Baud rate, Parity, Data/Stop Bits and protocol
		Mismatching comm settings of connected device	Check if the connected device is sending correct data
			Check/correct parameters like Baud rate, Parity, Data/Stop Bits and protocol on the connected device
			Most communication problems occur due to improper grounding. Follow the instructions in Chapter 3 for grounding of both devices.
	No communication with the Device Level Network	Network option board not installed correctly	Check that the Option board is inserted properly in the slot
		Wrong Settings - DeviceNet	Check if the Network type selected is DeviceNet
			Open the Setup -> Device Network menu of PLC Editor
			Check/Correct the network properties like MAC Id, Baud rate etc
		Wrong Settings - Profibus	Open the Setup -> Device Network menu of PLC Editor
			Check if the Network type selected is Profibus
			Check/Correct the network properties such as Node address
	No communication with the Ethernet network	Wrong Comm Port Settings	Open the PLC Editor and click on the Ethernet/Configuration button
			Enter/correct parameters like Unit number, Group number and Comm Port name
			Open the Setup -> Ethernet menu of PLC Editor
			Check/Correct the network properties such as IP address, Subnet Mask etc

Still Need HELP?**Technical Support**

Most of the frequently encountered problems regarding EZTouchPLC operation are answered in the manuals and Help. However, if you still need answers to your questions, please call our technical support at 1-877-774-EASY (3279)

Warranty Repairs

If your EZTouchPLC is under warranty, contact us at 1-877-774-EASY (3279)

Out of Warranty Services

If your EZTouchPLC is out of warranty, contact EZAutomation at 1-877-774-EASY (3279) for an evaluation of repair costs. You can then decide whether it is more economical to proceed with the repairs or to upgrade your system with a new EZTouchPLC.

Index

Symbols

10" TFT Color Slim Bezel Models 3-3
 15" TFT Color Slim Bezel Models 3-3
 24VDC Power Input 2-19
 3V Lithium Cell Battery 3-11
 4 pt. 110VAC In, 4 pt. 110VAC Out Module 2-32
 4 pt. 110VAC In/4 pt. 24VDC Out Module
 (Source) 2-34
 4 pt. 110 AC In/4 pt. Relay Out Modulew/built-in
 Electromagnetic shield 2-37
 4 pt. 24VDC In/4 pt. 110VAC Out Module 2-35
 4 pt. 24VDC In/4 pt. 24VDC Fast Input Module
 with Interrupt 2-28
 4 pt. 24VDC In/4 pt. 24VDC Out Module
 (Source) 2-29
 4 pt. 24VDC In/4 pt. Relay Out Modulew/built-in
 Electromagnetic shield 2-38
 4 pt. 24VDC Out (Source), 4 pt. 110AC Out
 Module 2-33
 4 pt. Analog In/4 pt. Analog Out Module
 (Current) 2-42
 4 pt. Analog In/4 pt. Analog Out Module
 (Voltage) 2-41
 4 pt. Relay Out Module w/built-in Electromagnetic
 shield 2-36
 6-inch Slim Bezel models
 DIN Clip Mounting 2-13
 6" Monochrome Slim Bezel Models 3-2
 6" STN Color Slim Bezel Models 3-2
 6" TFT Color Slim Bezel Models 3-2
 6" White on Blue Models 3-2
 64KB Memory 1-14
 8" STN Color Slim Bezel Models 3-3
 8" TFT Color Slim Bezel Models 3-3
 8192 Registers 1-14
 8 pt. 110VAC Input Module 2-30
 8 pt. 110VAC Output Module 2-31
 8 pt. 24VDC High Speed Input Module 2-26
 8 pt. 24VDC Input Module 2-23
 8 pt. 24VDC Output Module (Source) 2-24
 8 pt. 24VDC Output Sinking Module 2-25,2-27
 8 pt. Analog In Module (Current) 2-40
 8 pt. Analog In Module (Voltage) 2-39

A

AC/DC Combo 1-6
 AC/DC Transient Protection 2-7
 AC Combo 1-6
 AC Inductive Transient Protection 2-7
 AC Input 1-6
 AC Output 1-6
 AC Output Module 2-7
 Agency Approvals 2-4
 Ambient Operating Conditions 4-14

Analog Combo 1-6
 Analog Input 1-6

B

Bases 1-6
 Battery 1/2 AA, 3.6 V Lithium Battery 4-4
 low battery 4-2
 replace 4-4
 Battery Backup 3-11
 Boot program 2-19,2-20
 brackets 2-13
 Bulb Replacement 4-8

C

Cabinets 2-5
 Cabinet Door Grounding Straps 2-6
 Cabinet Grounding 2-6
 Cabinet Wiring 2-6
 cable 4-12
 Cabling 2-5
 captive washers 2-15,2-16,2-17
 card slot 4-7
CAUTION
 battery removal 2-13,4-4
 DIN Clips 2-13
 removing RAM or Flash card 4-6,4-7
 thread locking compound 2-11

chemical barrier 4-11
 Chemical Compatibility 4-9
 Choke Isolation 2-5
 Cleaning 4-11
 clearance 2-11
 Clock Setup Screen 2-19
 COM1 Port 3-10
 Communications 3-8
 from EZ Touch to Computer 4-12
 Conducted RFI 2-5
 Connect Power 1-10
 Contrast Setup Screen 2-19
 cooling 2-11
 CPUs 1-6
 CPU (Card Engine) 1-7
 CPU Backup Battery 4-14
 CPU LED 2-19,2-20
 cutout 2-11
 Cutout Dimensions 2-17

D

Day 2-19,2-20
 DC Combo 1-6
 DC Input 1-6
 DC Output 1-6
 DC OUTPUT [SINK] 2-10
 DC Output Module 2-7

DC Powered EZTouchPLC System 2-8
 DC Sinking Transient Protection 2-7
 DeviceNet 3-8
 DIN Clip Mounting 2-13
 DIN Clip tab 2-12
 Disconnecting Main Power 2-2
 Discrete I/O Module Status Indicators 2-22
 Discrete Inputs 3-15
 Discrete Internals (Discrete) 3-16
 Discrete Memory Type 3-15
 Discrete Outputs 3-15
 Display Blank 4-13

E

Edit Program OFF-LINE 4-3
 Electrical Considerations 2-4
 Electrical Noise 2-4
 Enter Panel Program 1-12
 Enter Program 1-11
 Environmental Specifications 2-3
 Error Checking 4-14
 Ethernet 3-8
 Execute Logic Program 3-12
 EZ-BAT 4-4
 EZ-BRK-1 2-13
 EZ-FLASH-1 4-7
 EZ-FLASH-2 4-7
 EZI/O Modules 2-23
 EZIO-4ACI4ACO 2-32
 EZIO-4ACI4DCOP 2-34
 EZIO-4ACI4RLO 2-37
 EZIO-4ANI4ANOC 2-42
 EZIO-4ANI4ANOV 2-41
 EZIO-4DCI4ACO 2-35
 EZIO-4DCI4DCIF 2-28
 EZIO-4DCI4DCON 2-27,2-29
 EZIO-4DCIP4RLO 2-38
 EZIO-4DCOP4ACO 2-33
 EZIO-4RLO 2-36
 EZIO-4THI 2-43
 EZIO-8ACI 2-30
 EZIO-8ACO 2-31
 EZIO-8ANIC 2-40
 EZIO-8ANIV 2-39
 EZIO-8DCI 2-23
 EZIO-8DCON 2-25
 EZIO-8DCOP 2-24
 EZIO-8HSDCI 2-26
 EZIO Installation Overview 2-21
 EZIO Modules List 3-4
 EZIO Module Positioning 2-18
 EZIO Mounting and Wiring 2-21
 EZPanel Operator Interface 1-7
 EZTOUCH10-GSK 4-5

EZTOUCH6-GSK and EZTOUCH6S-GSK 4-5
 EZTOUCH8-GSK 4-5
 EZTouchPLC Base 1-7
 EZTouchPLC In Control Cabinets 2-4
 EZTouchPLC Models 3-2
 EZTouchPLC Mounting 2-11
 EZTouchPLC Part Numbers 1-8
 EZTouchPLC Specifications 3-5
 EZTouchPLC System Overview 1-6

F

Fail-Safe Operation 2-2
 Fast Scan Time 1-13
 Fatal Errors 4-14
 Firmware 2-19,2-20
 FLASH Card 4-7
 Flash memory 2-19,2-20
 Flash option card 4-2
 FLASH Program Backup 4-7
 Fluorescent Backlight Bulb Replacement 4-8
 Free Flow Logic 1-14
 Front Bezel 2-12
 front bezel 2-13
 fuse 4-7
 Fuse Reset 4-7

G

Gasket Replacement 4-5
 6-inch Slim Bezel Models 4-5
 gasket slot 4-5
 Grounding 2-5

H

Hardware 2-19,2-20
 Hardware Maintenance for PLC Side 4-14
 HELP 1-3,4-18
 High Speed Counter Modules with PLS Outputs 2-44
 Hr 2-19,2-20

I

I/O Configuration 1-7
 I/O Modules 1-7
 I/O Response Time 3-12
 I/O Response time 3-14
 ideal conditions 4-9
 Immediate Inputs/Outputs 3-12
 Index and Value Registers (Word) 3-17
 Indicator Light 4-5
 Input Register (Word) 3-16
 Installation Considerations 2-3
 Install I/O Modules 1-10
 internal fuse 4-7
 Introduction 1-2

L

LED 3-8,4-5,4-12
 Lithium Battery Replacement 4-4
 Lithium Cell Battery 3-11
 Low Battery LED 2-19,2-20

M

Main Setup Screen 2-19
 Mapping Conventions Used 3-15
 Maximum I/O Response Time 3-13
 Memory Card 4-13
 metal brackets 2-13
 Min 2-19,2-20
 Mix-n-Match EZI/O 1-13
 Module Positioning Restrictions 2-18
 Mon 2-19,2-20
 Mounting 2-13
 Hardware 2-12
 Mounting I/O Modules 2-21
 Mounting Panel 2-12

N

NEMA4 rated enclosure 2-11
 Non-Fatal Errors 4-15
 nonvolatile storage 4-2
 Normal I/O Response Time 3-13
 No Power Budgeting 1-13

O

Operating Conditions 4-14
 Optical Isolation 2-4
 Organization of the Manual 1-4
 outline 2-11
 Outline & Cutout Dimensions 2-12
 Output Register (Word) 3-16
 Out of Warranty Services 4-18
 Overview of CPUs 3-6

P

Panel Accessories 3-4
 Panel Battery 2-19
 Panel COM1 Port 3-10
 Panel Programming Port 2-19
 Panel Status Indicator Light 4-5
 Patent No 1-2
 Physical Layout 2-4
 PLC Accessories 3-4
 PLC CPU Operation Modes 3-7
 PLC CPU Operation Sequence 3-11
 PLC CPU Scan Time Considerations 3-14
 PLC CPU Status Indicator LEDs 3-8
 PLC Memory Map 3-15
 PLC Run/Program Set up 2-19
 PLC Run/Program Switch Setup 3-7

PLC Serial Port 1 Specification 3-9
 PLC Serial Port 2 Specification 3-9
 polyester surface 4-9
 Power
 Supply 4-12
 Power-up Initialization 3-11
 Power Cable Core 2-8
 Power Cable Ferrite Core 2-8
 Power LED 2-19,2-20
 Precautions 4-8
 Profibus 3-8
 Purpose of the Manual 1-3

Q

Quick and EZ Start to Get Familiar with EZTouchPLC 1-10
 Quick and EZ System Overview 1-7
 Quick and EZ Wiring 2-19,2-20

R

Radiated RFI 2-5
 RAM
 card slot 4-6
 memory 2-19,2-20,4-6
 Upgrade 4-6
 RAM Upgrade 4-6
 Read Inputs 3-11
 Reboot 2-19
 Register Internals (Word) 3-17
 Relay Combo 1-6
 Relay Output 1-6
 Removable Terminal Blocks 2-22
 Removing Battery 4-4
 memory card 4-6
 power 4-2
 Removing I/O Modules 2-22
 RFI 2-4
 Rich Instruction Set 1-14
 Routing EZIO Wiring 2-21
 RS-232C Panel Programming Cable 3-10
 RS-232 EZTouch Panel Programming Cable 3-10
 RS232 PLC Programming Port 2-19,2-20
 RS232 Programming/Communication Port Enable Switch
 Setup 3-7
 RS232 Wiring Diagram 2-5
 RS422/485 port 3-9
 RS422/485 Wiring Diagram 2-5

S

Safety Circuits 2-2
 Safety Considerations 2-2
 Safety Techniques 2-2
 scratch resistant coating 4-11
 Screen Saver 4-8
 Sec 2-19,2-20

SELECT ACTION 4-2
Set-up Reference 2-19,2-20
Setup Mode 2-19,2-20
Shielding 2-5
Shielding of Cables 2-4
Shutting Off Power to EZTouchPLC 4-2
Slim Bezel Outline & Cutout Dimensions 2-12
Slim Bezel Outline and Cutout Dimensions 2-14,2-15
Slim Bezel Outline Dimensions 2-16
Slots Numbering System 2-18
Sourcing (P type) and Sinking (N type) I/O 2-9
Specialty 1-6
Status LED 3-8
Stud Mounting 2-11
Subroutines 3-12
System Components 1-10
System Discretes (Discrete) 3-17
System Registers (Word) 3-17
System Troubleshooting 4-15

T

Technical Support 1-3,4-18
Test the Program 1-13
Thermocouple Input Module 2-43
time and date 2-19,2-20
top slot 4-13
Touchpad Test Screen 2-19
Touchscreen/Chemical Compatibility 4-8,4-9
Touchscreen Cleaning 4-11
Touch Panels 1-6
Troubleshooting 4-12
Troubleshooting Panel Side 4-12

V

Variables 1-14

W

Warranty Repairs 4-18
Wiring
 diagram 3-10
Wiring Capabilities 2-22
Wiring EZIO Modules 2-21
WORD Memory Type 3-15
Write Outputs 3-12

Y

Yr 2-19,2-20