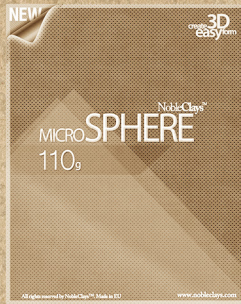
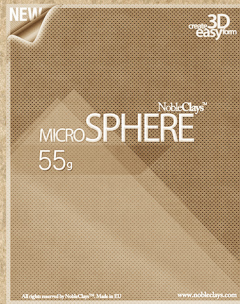


NobleClays™

micro SPHERE





NobleClays™

micro
SPHERE

new
formula

1. PREPARATION
2. FORMATION
3. DRYING
4. BURNING
5. USEFUL INFORMATION

This is the first in Poland silver sterling clay ready for immediate use.

Possibility of longer working with clay, increased flexibility and plasticity of the clay is one of the new strengths of our clay.

Certainly, these features improve the quality of your work.

NobleClays™ microSPHERE

powder and clay contains nanometric
and micrometric particles of microsphere and biopolymer.
Powders and clays are used for the manufacture of all metal clay jewelry
and other items made of metal clay.

NobleClays™ microSPHERE

in the form of clay out of the box is immediately ready for use.

FORMATION

NobleClays™ microSPHERE

clay shapes in a scheduled form by carving, rolling, imprinting, applied with a syringe, etc.

It is also possible append additional elements (dampen concatenated elements, press and allow to dry).

DRYING

Dry it thoroughly shaped elements at temperatures **below 100°C**.

Items to 3mm thick

- 24 hours at room temperature.
- Hair dryer 30 to 60 minutes.
- Mushrooms dryer and / or fruit and vegetables dryer 30 to 60 minutes.
- Heater for drinks and food 30 to 60 minutes.
- Heat Gun (carefully! very hot air at the outlet) 30 to 60 minutes.
- Plate heat 30 to 60 minutes.
- Kiln of cooking stove 30 to 60 minutes.
- Kiln 30 to 60 minutes.

Items more than 3mm to 5mm thick

- 1.5 x time (for example, 1.5 x 30 minutes = 45 minutes)

Items more than 5mm to 10mm thick

- 3 x time (egg 30 minutes x 3 = 90 minutes)

Massive, heavy elements (be especially careful)

Drying may take a lot longer.

It is better to dried too much (over dried) the massive, thick objects,
than not thoroughly dried object firing in kiln.

FIRING

Noble Clays' microSPHERE is clay designed to create 3D forms.

When dry, it becomes delicate and hard at the same time like pumice stone.

It can be sawn, cut and grind.

microSPHERE when subjected to high temperatures scatters like sand.

During firing - 350°C - biopolimer burns, leaving the microspheres in the form of dust.

USEFUL INFORMATION

The time of clay plasticity can be extended by adding 1 drop of glycerin per 5 grams of clay.

NobleClays™ microSPHERE

clay can be rolled to a thickness of 0.2 mm between two layers of food foil.

Easily removable from the form.

Ideal for large forms. Perfect to create framework.

Allows you to create hollow balls - just cover prepared dried microSPHERE ball with clay,
burn in the kiln and then just pour out microSPHERE.

Non-toxic. Very easy to work with.

Create your shape with microSPHARE and it will become the internal framework of Your piece.

STORAGE

NobleClays™ microSPHERE

products are packaged in hermetically sealed containers to maintain freshness of the product.

Products should be stored at 5 to 25°C.

Original sealed containers can store about 24 months.

Gently adding water on dried clay then by kneading and rolling can restore the desired consistency.

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