
**User's
Manual**

**Model SE14
Magnetic Flow Converter**

ADMAG *SE*

IM 1E10C1-E

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1. INTRODUCTION

This instrument has been already adjusted at the factory before shipment.

To ensure correct use of the instrument, please read this manual thoroughly and fully understand how to operate the instrument before operating it.

■ Regarding This Manual

- This manual should be passed on to the end user.
- Before use, read this manual thoroughly to comprehend its contents.
- The contents of this manual may be changed without prior notice.
- All rights reserved. No part of this manual may be reproduced in any form without Yokogawa's written permission.
- Yokogawa makes no warranty of any kind with regard to this material, including, but not limited to, implied warranties of merchantability and suitability for a particular purpose.
- All reasonable effort has been made to ensure the accuracy of the contents of this manual. However, if any errors are found, please inform Yokogawa.
- Yokogawa assumes no responsibilities for this product except as stated in the warranty.
- If the customer or any third party is harmed by the use of this product, Yokogawa assumes no responsibility for any such harm owing to any defects in the product which were not predictable, or for any indirect damages.

■ Safety Precautions

- The following general safety precautions must be observed during all phases of operation, service, and repair of this instrument. Failure to comply with these precautions or with specific WARNINGS given elsewhere in this manual violates safety standards of design, manufacture, and intended use of the instrument. YOKOGAWA Electric Corporation assumes no liability for the customer's failure to comply with these requirements. If this instrument is used in a manner not specified in this manual, the protection provided by this instrument may be impaired.

The following safety symbol marks are used in this manual and instrument;



WARNING

A WARNING sign denotes a hazard. It calls attention to procedure, practice, condition or the like, which, if not correctly performed or adhered to, could result in injury or death of personnel.



CAUTION

A CAUTION sign denotes a hazard. It calls attention to procedure, practice, condition or the like, which, if not correctly performed or adhered to, could result in damage to or destruction of part or all of the product.



IMPORTANT

A IMPORTANT sign denotes an attention to avoid leading to damage to instrument or system failure.



NOTE

A NOTE sign denotes a information for essential understanding of the operation and features.

- ⊕ Protective grounding terminal.
- ⊥ Function grounding terminal. This terminal should not be used as a "Protective grounding terminal".
- ~ Alternating current.
- Direct current.

■ Warranty

- The guaranteed term of this instrument is described in the quotation. We repair the damages that occurred during the guaranteed term for free.
- Please contact with our sales office when this instrument is damaged.
- If the instrument has trouble, please inform us model code, serial number, and concrete substances or situations. It is preferable to be attached a outline or data.
- We decide after the examination if free repair is available or not.
- Please consent to the followings for causes of damages that are not available as free repair, even if it occurred during the guaranteed term.

A: Unsuitable or insufficient maintenance by the customer.

B: The handling, using, or storage that ignore the design and specifications of the instrument.

C: Unsuitable location that ignore the description in this manual.

D: Remaking or repair by a person except whom we entrust.

E: Unsuitable removing after delivered.

F: A natural disaster (ex. a fire, earthquake, storm and flood, thunderbolt) and external causes.

■ For Safety Using

For safety using the instrument, please give attention mentioned below.

**WARNING****(1) Installation**

- The instrument must be installed by expert engineer or skilled personnel. The procedures described about INSTALLATION are not permitted for operators.
- The Magnetic Flow Tube is a heavy instrument. Please give attention to prevent that persons are injured by carrying or installing. It is preferable for carrying the instrument to use a cart and be done by two or more persons.
- In case of high process temperature, care should be taken not to burn yourself because the surface of body and case reach a high temperature.
- When removing the instrument from hazardous processes, avoid contact with the fluid and the interior of the flow tube.
- All installation shall comply with local installation requirement and local electrical code.

(2) Wiring

- The instrument must be installed by expert engineer or skilled personnel. The procedures described about WIRING are not permitted for operators.
- Please confirm voltages between the power supply and the instrument before connecting the power cables. And also, please confirm that the cables are not powered before connecting.
- The protective grounding must be connected to the terminal  in order to avoid personal shock hazard.

(3) Operation

- Wait 10 min. after power is turned off, before opening the covers.

(4) Maintenance

- Please do not carry out except being written to a maintenance descriptions. When these procedures are needed, please contact to nearest YOKOGAWA office.
- Care should be taken to prevent the build up of drift, dust or other material on the display glass and data plate. In case of its maintenance, soft and dry cloth is used.

(5) Explosion Protected Type Instrument

- For explosion proof type instrument, the description in Chapter 12 "EXPLOSION PROTECTED TYPE INSTRUMENT" is prior to the other description in this user's manual.
- Only trained persons use this instrument in the industrial location.
- The protective grounding  must be connected to a suitable IS grounding system.
- Take care not to generate mechanical spark when access to the instrument and peripheral devices in hazardous locations.

2. HANDLING PRECAUTIONS

This instrument has been already tested thoroughly at the factory. When the instrument is delivered, please check externals and make sure that no damage occurred during transportation.

In this chapter, handling precautions are described. Please read this chapter thoroughly at first. And please refer to the relative matter about other ones.

If you have any problems or questions, please make contact with Yokogawa sales office.

2.1 Checking Model and Specifications

The model and specifications are shown on the Data Plate. Please confirm the specifications between the instrument that was delivered and the purchase order (refer to the chapter 10. Outline).

Please let us know Model and Serial No. when making contact with Yokogawa sales office.

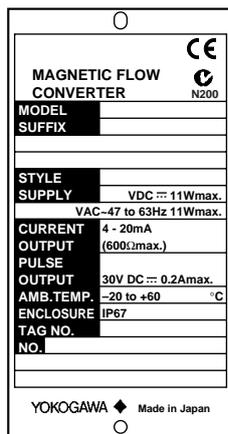


Figure 2.1 Data Plate

2.2 Accessories

When the instrument is delivered, please make sure that the following accessories are in the package.

- Data sheet (1-sheet)
- Mounting hardware
- Hexagonal wrench 1-piece (for special screw of converter)
- Unit labels
- Plug 1-piece (only for DC power supply version)

2.3 Storage Precautions

In case the instrument is expected to be stored over a long term, please give attention to the followings;

- The instrument should be stored in its original packing condition.
- The storage location should be selected according to the following conditions:
 - 1) The location where it is not exposed to rain or water.
 - 2) The location where there is few vibration or shock.
 - 3) Temperature and humidity should be:
 Temperature: -20 to 60°C (-4 to 140°F)
 Humidity: 5 to 80% RH (no condensation)
 Preferable ambient temperature and humidity are 25°C (77°F) and about 65% RH.

2.4 Installation Location Precautions

Please select the installation location considering the following items to ensure long term stable operation of the flowmeter.

- Ambient Temperature:
Please avoid to install the instrument at the location where temperature changes continuously. If the location receives radiant heat from the plant, provide heat insulation or improve ventilation.
- Atmospheric Condition:
Please avoid to install the instrument in an corrosive atmosphere. In case of installing in the corrosive atmosphere, please keep ventilating sufficiently and prevent rain from entering the conduit.
- Vibration or shock:
Please avoid to install the instrument at the location where there is heavy vibration or shock.

2.5 Cleaning Precautions

Care should be taken to prevent the buildup of dirt, dust or other material on the display glass. Such buildup may interfere with the operation of programming keys.

3. INSTALLATION

! WARNING

This instrument must be installed by expert engineer or skilled personnel. The procedures described in this chapter are not permitted for operators.

! CAUTION

Confirm that all connections are corrected before applying power to the instrument. Improper wiring may damage the flow tube or converter.

! NOTE

The terminal box cover is locked by special screw. In case of opening the terminal box cover, please use the Hexagonal Wrench attached.

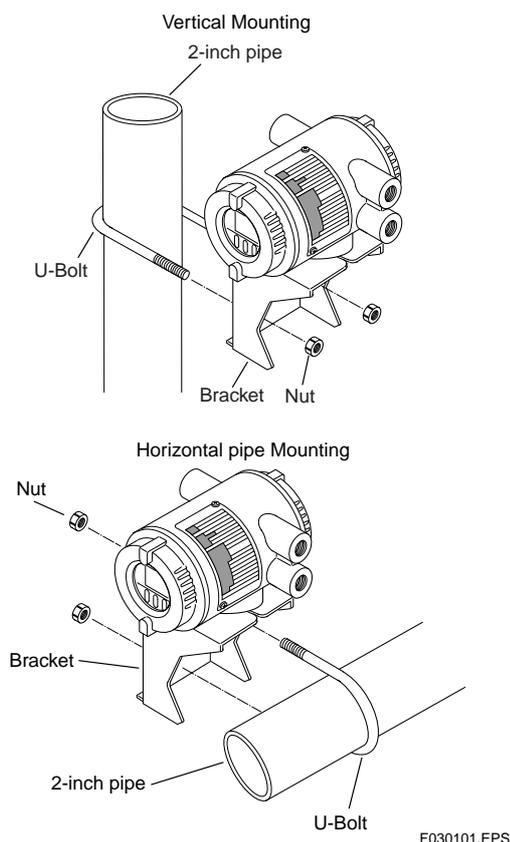
! CAUTION

Be sure to lock the cover with the special screw using the Hexagonal Wrench attached after tightening the terminal box cover.

3.1 Installing Magnetic Flow Converter

A signal cable (AM011) is used between the remote type flow tube and the converter. The maximum signal cable length is 300m (984ft).

The converter is mounted on a 2-inch (60.5mm outer dia.) vertical or horizontal pipe. See Figure 3.1.1



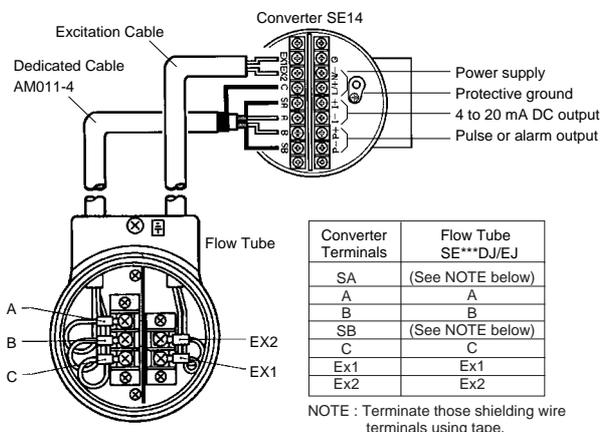
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Figure 3.1.1 Magnetic Flow Converter Installation

3.2 Wiring Precautions

This section is described wiring only for converter side. Please see "Wiring" in SE***DJ/EJ Magnetic Flow Tube User's Manual for flow tube side.

The external signal wirings are connected into the terminal inside the converter. Please connect to each terminal (Please refer to Figure 3.2.1) by taking off a cover backside the converter.



F030201.EPS

Figure 3.2.1 Wiring

3.2.1 Protective Grounding

! CAUTION

Please be sure to connect protective grounding of ADMAG SE with cable of 2mm² or larger cross section in order to avoid the electrical shock to the operators and maintenance engineers and prevent the influence of external noise. And further connect the grounding wire to the ⊕ mark (100Ω or less).

3.2.2 General Precautions

Please give attention to the followings in wiring.

CAUTION

- Please pay attention to avoid the cable is bended excessively.
- Please do not connect cables outdoors in case of rain to prevent damages from dew formation and to keep insulation inside the terminal box of the flowmeter.
- The all cable ends are to be provided with round crimp-on terminal.
- The power cables and output signal cables must be routed in separate steel conduit tubes or flexible tubes.(except 4-core 24VDC cable wiring.)
- When waterproof glands or union equipped waterproof glands are used, the glands must be properly tightened to keep the box watertight.
- Please install a external switch or circuit breaker as a means of power off (capacitance; 15A, conform to IEC947-1 and IEC947-3). The preferable location is either near the instrument or other places to easy operation. Furthermore, please indicate "power off equipment" on the those external switch or circuit breaker.
- Please be sure to fully tighten the terminal box cover before the power is turned on. After tightening the covers, please be sure to fix it with the special screw using a hexagonal wrench attached.
- Please be sure to turn off the power before opening the terminal box cover.
- In case of DC power supply, a plug is attached. When 4-core cable is used, please put that plug into unused electrical connection port.

3.2.3 Cable Types

(1) Dedicated Signal Cable(AM011)

The flow signal is transmitted via this dedicated cable. The cable is constructed with double shielding over the two conductors, and used heat-resistant vinyl as the outer jacket material.

- Finished diameter: 10.5 mm (0.413 in.)
- Maximum length: 30 m (98 ft)
- Maximum temperature: 80°C (176°F)

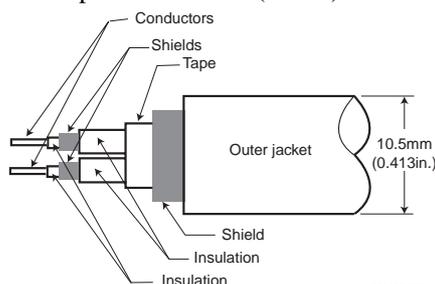


Figure 3.2.2 Dedicated Signal Cable AM011

IMPORTANT

If the cable is longer than required, cut off any extra length, rather coiling it up, and terminate the conductors as shown in Figure 3.2.3. Avoid using intermediate terminal boards to extend the cable length, or this will interrupt the shielding.

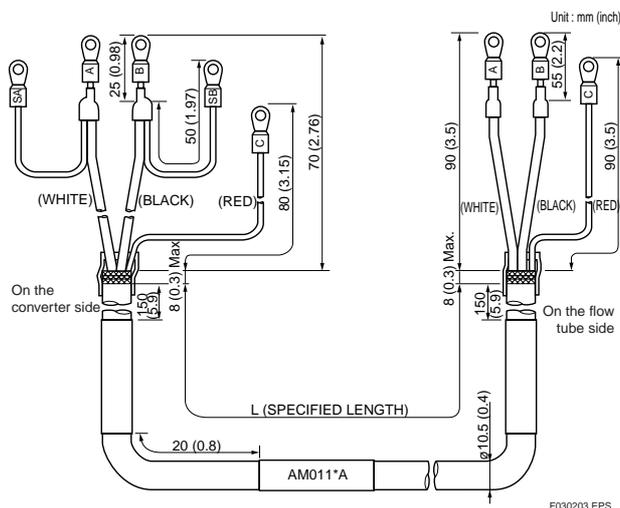


Figure 3.2.3 Treatment of Dedicated Signal Cable

CAUTION

Since A, B, SA, SB, and C all operate at different electrical potentials, securely insulate them from each other so they do not touch. The shields must not be allowed to touch each other or to touch the case. Cover each shield with vinyl tube or wrap in vinyl tape.

NOTE

Conductors A and B carry the signal from the electrodes, and C is at the potentials of the liquid it self (signal common) . Shields SA and SB are kept at the same potentials as the individual electrodes (these are actively driven shields). This is done to reduce the effect of the distributed capacitance of the cable at long cable length. Note that, since the signals from the individual electrodes are impedance converted inside the converter, errors will result if they come in contact with any other component. Great care must be taken in the cable end treatment.

(2) Power, Excitation, or Output Cable

Power Cable

- Crimp-on Terminal
- Green/Yellow covered conductors shall be used only for connection to PROTECTIVE CONDUCTOR TERMINALS.
- Conform to IEC277 or IEC245 or equivalent national authorization.

Excitation or Output Cable

- Please use Polyvinyl chloride insulated and sheathed control cables (JIS C3401) or Polyvinyl chloride insulated and sheathed portable power cables (JIS C3312) or equivalents.

Outer Diameter

- 6.5 to 12mm in diameter (10.5 to 11.5 mm for waterproof gland / ECG, /ECU)

Nominal Cross Section

- Single wire; 0.5 to 2.5mm², Stranded wire; 0.5 to 2.5mm²

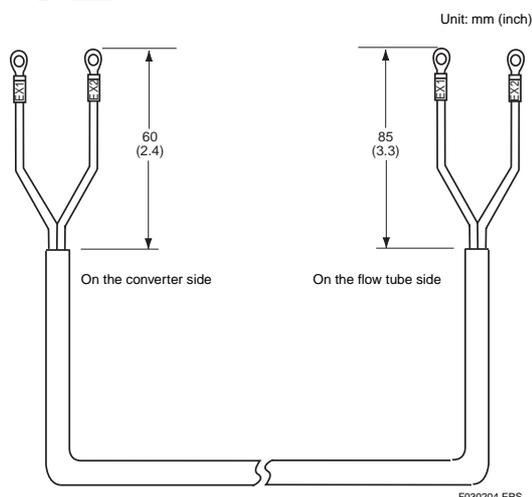


Figure 3.2.4 End Treatment of Excitation Cable

3.2.4 DC Connections

(1)Connecting Power Supply

IMPORTANT

In case of 24VDC power supply, AC power supplies or reversed polarities cannot be connected. It will cause the fuse to burn out.

IMPORTANT

In case of 24VDC power supply, the specification for the supply voltage is 24VDC (-15 to +20%), but the input voltage of the converter drops due to cable resistance so it should be used within the following range.

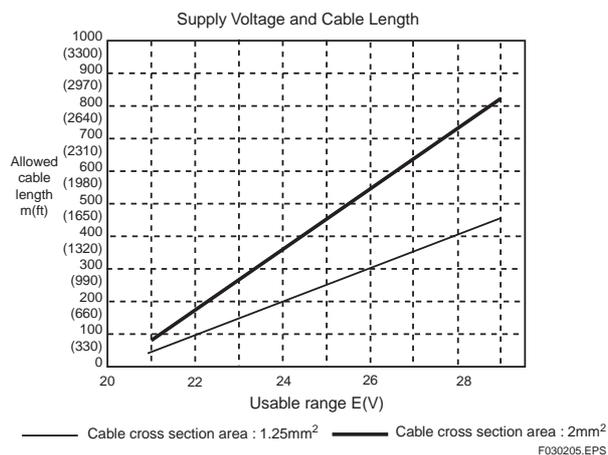


Figure 3.2.5 Supplied Power and Cable Length

(2)Setting Power Supply Frequency

IMPORTANT

In case of DC power supply, the frequency of the power supply has to be adjusted. Please adjust for the local power frequency. The power supply frequency is set in parameter B12 (or Power freq for HART). Refer to 5.4, 6.5.4, or 7.3.4 for data setting procedure.

3.2.5 Wiring Ports

Please select the most suitable standard of wiring procedure for the wiring ports by customer's own.

(1)Using the Waterproof Gland

IMPORTANT

To prevent water or condensate from entering the converter housing, waterproof glands are recommended. Do not over-tighten the glands or damage to the cables may result. Tightness of the gland can be checked by confirming that the cable is held firmly in place.

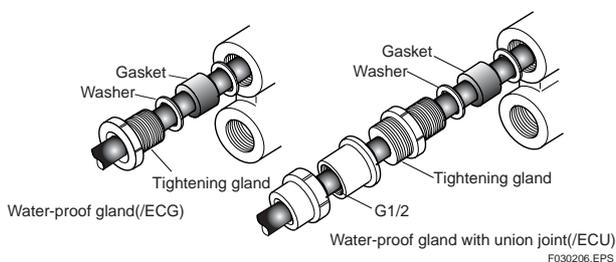


Figure 3.2.6 Waterproof Gland

(2)Conduit Wiring

In case of conduit wiring, please use the waterproof gland to prevent water flowing through the conduit pipe into the wiring connection.

Please slope the conduit pipe down, and install a drain valve at the low end of the vertical pipe.

Please open the drain valve regularly.

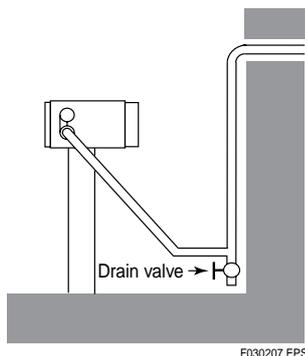


Figure 3.2.7 Conduit Wiring

3.2.6 Connecting to External Instruments



CAUTION

All the devices to be connected to current output and pulse output must be conformed to CSA1010, CSA950, or IEC950.

(1) Analog Signal Output(4 to 20mADC)

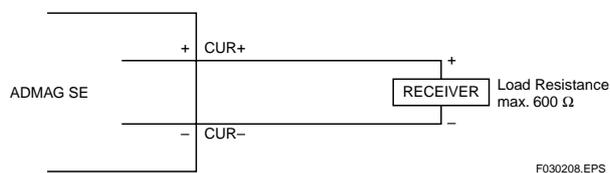


Figure 3.2.8 Connection for Analog Singal Output

(2) Pulse Output



IMPORTANT

Please give attention to voltage and polarity in wiring, because it is transistor contact (insulation type.)

- In case of the filtering constant of Electric Counter is more than the pulse width, it makes signal decreases and can not be calculated correctly.
- In case of input impedance of electric counter is large inductive noise from power supply bring bad influence to measurement. To calculate correctly, it is recommended to use shield cable or to make input impedance small enough within the limits of pulse output of flowmeter.

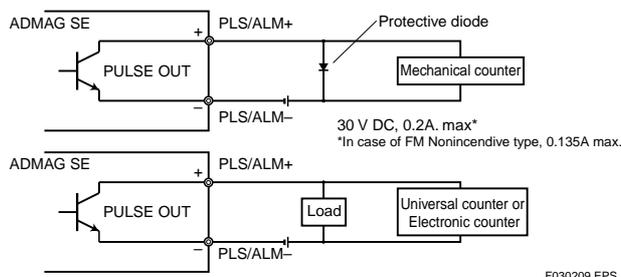


Figure 3.2.9 Pulse Output Connection

(3) Alarm or Status Output



IMPORTANT

This is a transistor contact(insulated type) so attention must be paid to voltage and polarity when making connections.

This output can not switch an AC load. To do this, another relay (see the figure below) is required.

* The alarm output works from "close"(Normal) to "open"(Alarm).

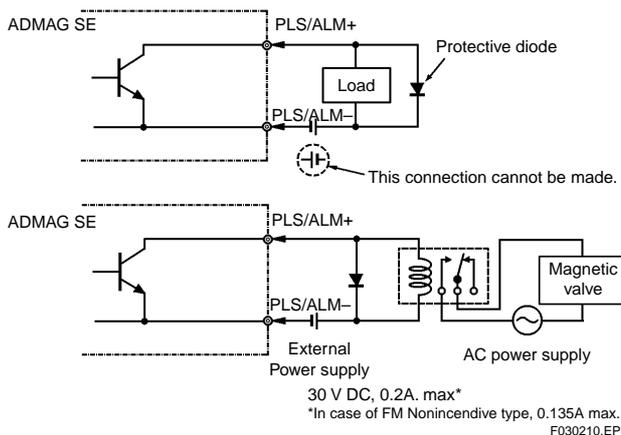


Figure 3.2.10 Contact Output Connection

4. BASIC OPERATING PROCEDURES

All data settings can be performed with the three keys on the front panel (SET,SHIFT, and INC), or using a handheld Brain Terminal (BT) or using a HART communicator. The following sections describe basic data components and how to use the three panel keys. (Please refer to Chapter 6 for the operation via Brain Terminal and Chapter 7 for the operation via HART communicator.)

4.1 Liquid Crystal Display (LCD)

ADMAG SE display panel (if equipped) shows the components as follows.

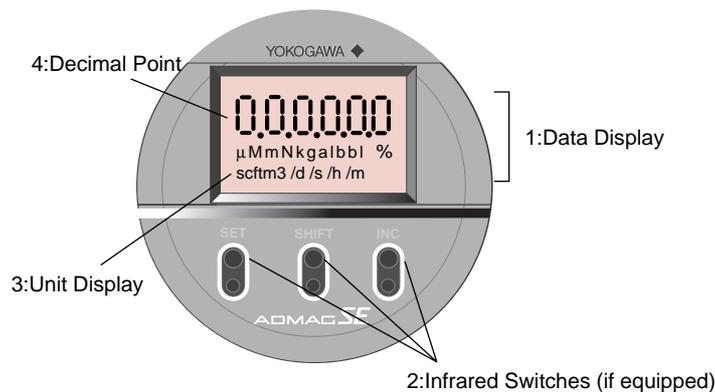
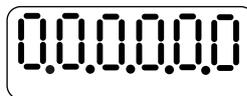


Figure 4.1 Components of Display

- 1: Data Display: Displays flow rate data, setting data and type of alarm generated.
- 2: Infrared Switches: These keys are used to change the display and type of setting data.
- 3: Unit Display: Displays flow rate units. In order to display other units, the required unit label should be selected from the provided data sheets.
- 4: Decimal Point: Displays decimal point.
 - Structure of the Display



- * The Display consists of six figure and five dots for the decimal point between them.
 - * Two types of data can be entered : direct entry of numerals and entry of desired data items using codes.
- Please refer to Chapter 11. Parameter List for information on how to change settings.



NOTE

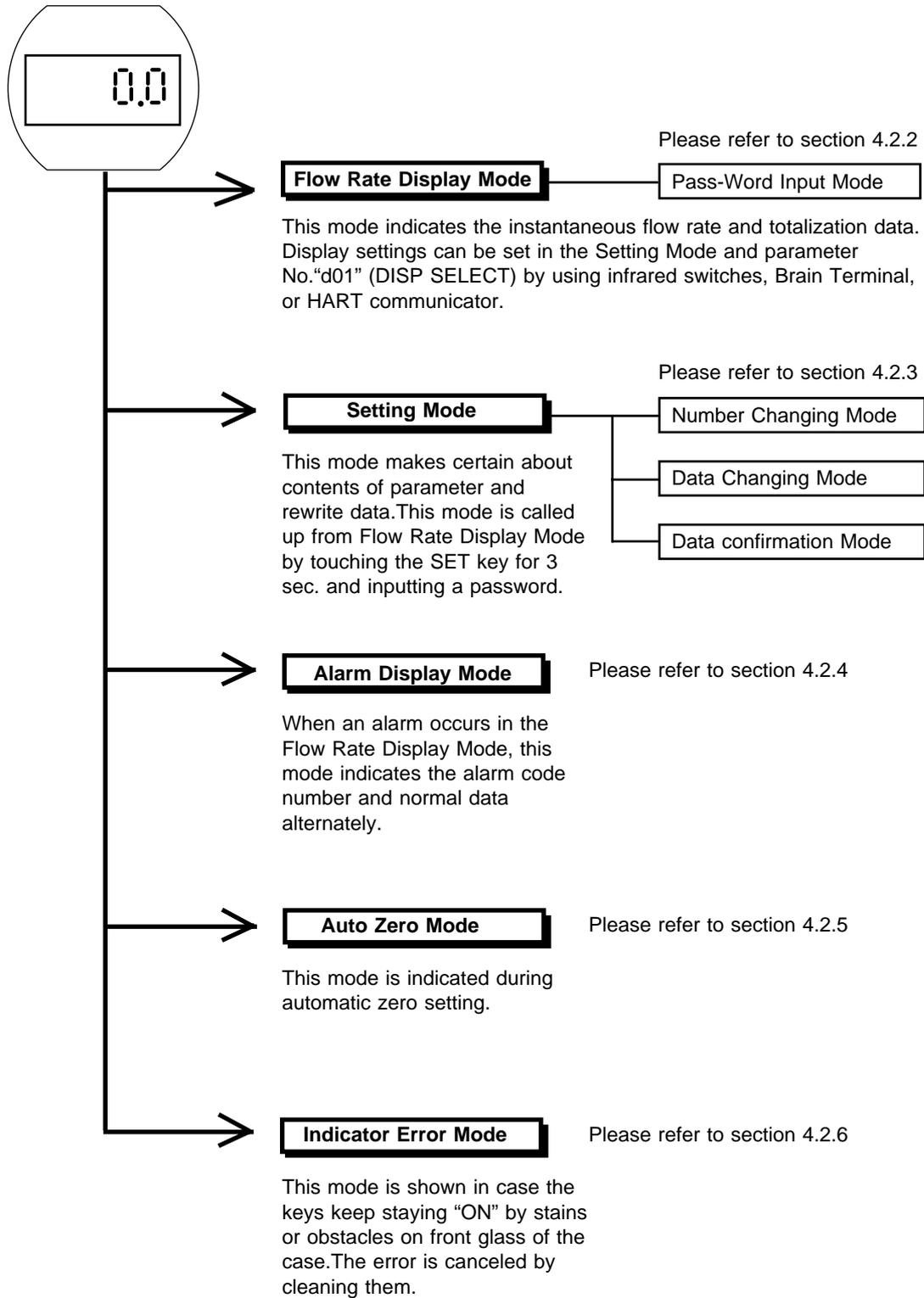
The infrared switches operates as “ON” status by detecting the infrared ray reflection from a finger put over the switches through the glass plate of the cover. Switches are just below the printed letters SET, SHIFT, or INC on the faceplate and are circled with a white line.

When you “touch” the swiches, please note the follwing.

The switches may operate even when you don’t touch the glass plate if your finger comes near just above the glass plate. so please touch the switches sliding in your finger from the lower part of the glass plate. Also be sure not to touch more than one switch at one time by covering your other fingers over the faceplate.

4.2 Types of Display Data

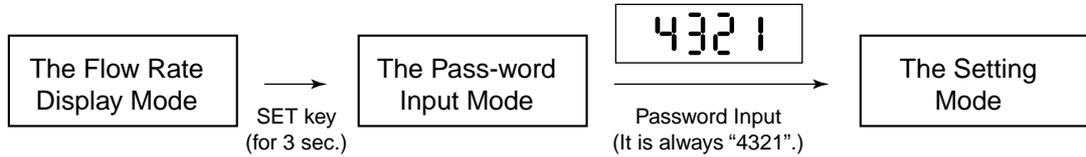
The Display Data is divided into 5 types as follows.



4.2.1 The Initial Procedure to Change the Display Mode

- The procedure of changing the display from the Flow Rate Display Mode into the Setting Mode by using infrared switches on the converter is described as follows.

(1) Procedure in General

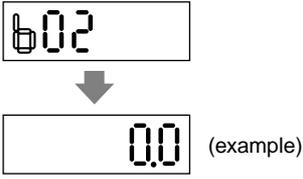


(2) Procedure in Detail

Switch Operation	Display	Description
(After power on)	(example)	
SET SHIFT INC (for 3 sec.)		To go to the Setting Mode, it is needed to go to the Password Input Mode first. Please touch the SET key for 3 sec., and the display goes into the Password Input Mode.
SET SHIFT INC 		By touching the SET key again, the display goes into the Number Input Mode. Please input the Password as follows, by touching the SHIFT and INC keys.
SET SHIFT INC 		By touching the INC key for some moment, change “0” into “4”.
SET SHIFT INC 		By touching the SHIFT key, the cursor moves to the next digit.
SET SHIFT INC 		By touching the INC key for some moment again, change “0” into “3”.
SET SHIFT INC 		By continuing this for the rest of two digits, please change the whole digits into “4321”.
SET SHIFT INC 		By touching the SET key, whole Display is blinking. And by touching the SET key again, setting the password is completed.
SET SHIFT INC 		(Setting is now completed)
SET SHIFT INC 		By touching the SET key again, the display goes to the number changing mode.

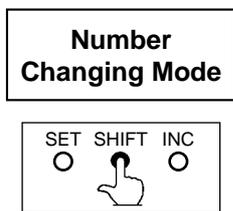
NOTE In the Password Input Mode, if keys were not operated for more than 20 sec., or if correct password were not set, the display goes back into the Flow Rate Display Mode automatically.

- The procedure of returning from the Setting Mode to the Flow Rate Display Mode by using infrared switch on the converter is described as follows.

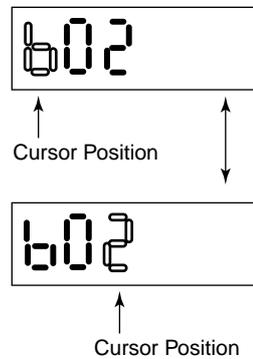
Switch Operation	Display	Description
 <p>(SHIFT key first)</p>		<p>The number changing mode of the Setting Mode.</p> <p>After all settings have been completed, touch the SET key simultaneously while touching the SHIFT key. Then the display goes back to the Flow Rate Display Mode.</p>

- Additional information on the functions of the keys is described here.

(1) Functions of **SHIFT** key

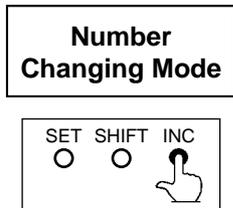


When the **SHIFT** key is touched in the Number Changing Mode, it shows as follows.



<< The Cursor Position moves alternately by touching the **SHIFT** key.

(2) Functions of **INC** key



The **INC** key in the Number Changing Mode has each working at each cursor position.

a) In case the Cursor Position is at upper figure



The parameter number changes the followings by touching the **INC** key.



b) In case the Cursor Position is at lower figure



The parameter number changes from small number to big one by touching the **INC** key. For example; 02, 03, ..., 37, 02, 03, ... (in case of parameters with "b")

4.2.2 Flow Rate Display Mode

- Flow Rate Display Mode indicates flow rates and totalization data. ADMAG SE can indicate 12 types as follows.

DISPLAY ITEM	CONTENTS	INDICATOR		BT200 SETTING	HART Communicator
		Parameter No.	Code No.		
Flow Rate (%)	Instantaneous flow rate is displayed within a range of -8 (or -108%) to 108% for the span.	d01	00	D01: DISP SELECT RATE(%)	Disp Select PV % rnge
Flow Rate Actual Flow Rate	The actual meter rate of instantaneous flow rate is displayed. (See NOTE) The decimal place is the same as for the span setting. However, since a decimal point set at the least significant bit cannot be displayed.	d01	01	D01: DISP SELECT RATE	Disp Select PV
Actual Flow Rate Totalization Values	Display actual flow rate totalization value	d01	02	D01: DISP SELECT FOR. TOTAL	Disp Select Totl
Reverse Flow Rate Totalization Values	Display reverse flow rate totalization value	d01	03	D01: DISP SELECT REV. TOTAL	Disp Select Rev. totl
Differential Between the Forward and Reverse Flow Totalization Values	Differential totalization between forward totalization and reverse totalization is displayed.	d01	04	D01: DISP SELECT DIF. TOTAL	Disp Select Diff. totl
Alternate Display of Flow Rate (%) and Forward Flow Rate Totalization Values	Display alternately between display of "RATE(%)" and "FOR. TTL" every 4 second interval.	d01	05	D01: DISP SELECT RATE %/FOR TTL	Disp Select PV % rnge/Totl
Alternate Display of Actual Flow Rate and Forward Flow Rate Totalization Values	Display alternately between display of "RATE" and "FOR. TTL".	d01	06	D01: DISP SELECT RATE/FOR TTL	Disp Select PV/Totl
Alternate Display of Actual Flow Rate and Forward Flow Rate(%)	Display alternately between display of "RATE" and "RATE(%)" every 4 second interval.	d01	07	D01: DISP SELECT RATE/RATE %	Disp Select PV % rnge/PV
Alternate Display of Flow Rate (%) and Reverse Flow Totalization Values	Display alternately between display of "RATE(%)" and "REV. TTL" every 4 second interval.	d01	08	D01: DISP SELECT RATE %/REV. TTL	Disp Select PV % rnge/Rev. totl
Alternate Display of Forward Flow Rate and Reverse Flow Totalization Values	Display alternately between display of "RATE" and "REV. TTL" every 4 second interval.	d01	09	D01: DISP SELECT RATE/REV. TTL	Disp Select PV/Rev. totl
Alternate Display of Flow Rate (%) and Differential Flow Totalization Values	Actual flow rate (%) and differential between forward and reverse totalization values are indicated alternately every 4 sec.	d01	10	D01: DISP SELECT RATE %/DIF. TTL	Disp Select PV % rnge/Diff. totl
Alternate Display of Forward Flow Rate and Differential Flow Totalization Values	Actual flow rate and forward and reverse totalization values are indicated alternately every 4 sec.	d01	11	D01: DISP SELECT RATE/DIF. TTL	Disp Select PV/Diff. totl



NOTE

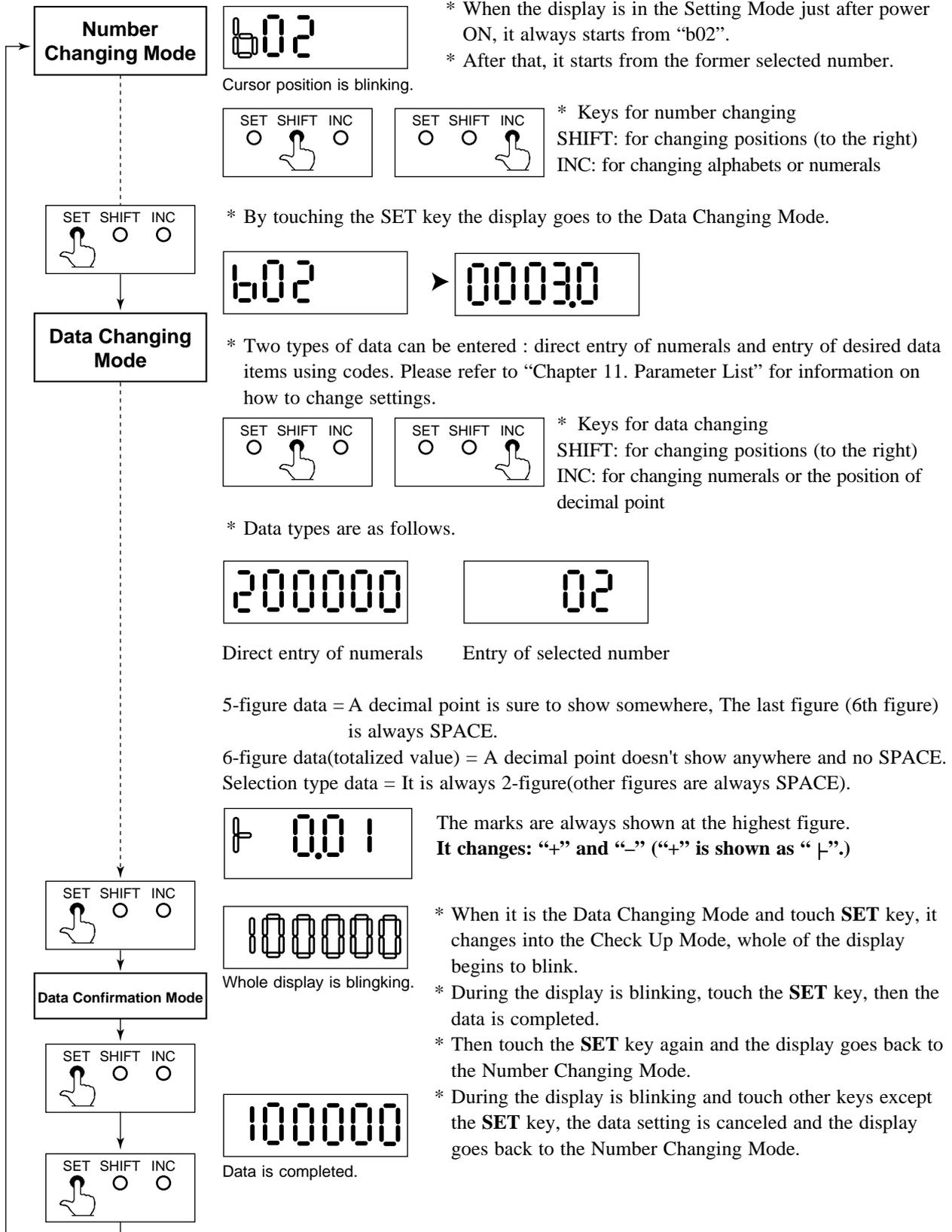
- The display can set the units by setting parameter No. "b04" and "b05".
- When special display of flow rate is specified in parameter "D10 flow user unit", this special display has higher priority in displaying than actual flow rate.

- Those 12 types function can be selected and set by changing into the Setting Mode. (Please refer to 4.2.3 Setting Mode.)
- Those 12 types function can be selected by using infrared switches, Brain Terminal, or HART communicator. (For using BT, please refer to Chapter 6. OPERATION VIA BRAIN TERMINAL(BT 200). For using HART communicator, Chapter 7. OPERATION VIA HART Communicator.)

4.2.3 Setting Mode

The Setting Mode confirms contents of parameter and rewrite data.

- Detailed procedures of data setting are explained in “ Chapter 5. Function and Data Settings”.
- Procedure of data setting

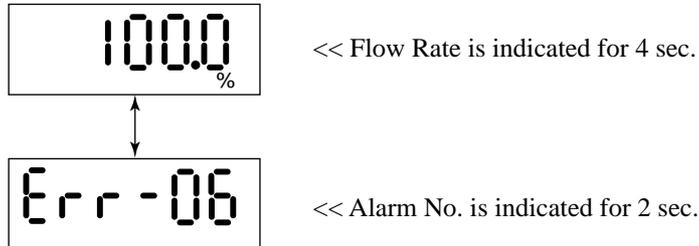


4.2.4 Alarm Display Mode

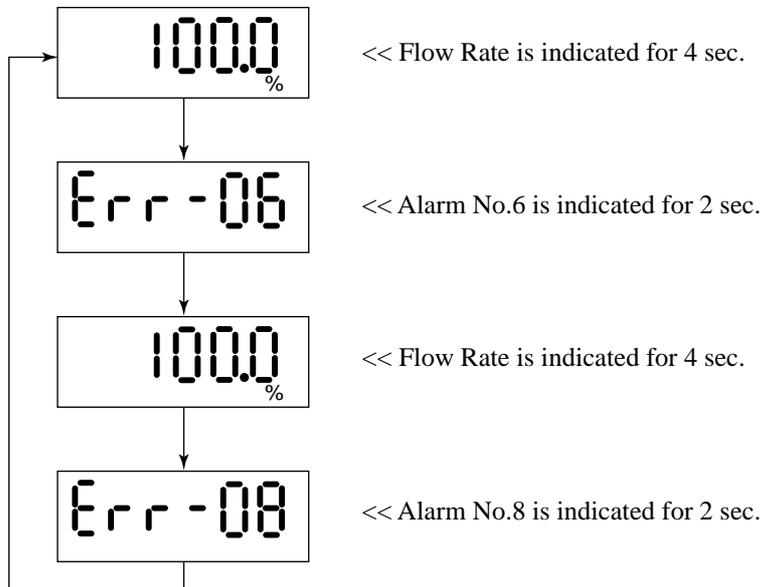
- When an alarm occurs, a content of the alarm is shown as an alarm code number. However, this mode is available during the Flow Rate Display Mode. In this mode, alarm number and flow rate are shown alternately.

For example;

- When alarm No. 6 is raised.



- When alarm No.6 and No.8 are raised at the same time.



NOTE

For further description of the alarm functions, please refer to “Chapter 8.2 Self-diagnostics Functions”.

4.2.5 Auto Zero Mode

- Three ways of the auto zero adjustment can be done by using the infrared switches on the converter, BT Terminal, or HART communicator.
Please refer to “8.1 Pre-Operation Zero Adjustment” in detail.
- The display can be changed into the Auto Zero Mode from any mode.
- The Auto Zero Mode is shown as follows (for 20sec.).



- When the Auto Zero Mode is finished, the display goes back into the Flow Rate Display Mode automatically.

4.2.6 Indicator Error Mode

In the event the glass is stained or objects are placed near or on the glass, the switches can be activated due to the infrared deflection. This will cause the "Password Input Mode" to be displayed frequently and make the normal display mode unavailable. The following comments relate to this possible occurrence.

- * When the front glass of case is stained, please wipe out the glass by soft and dry cloth.
- * In case that each key keeps touching for more 120 sec. and it is continued, the Password Input Mode is not available to enter.
- * In case all keys are “OFF” for more 3 sec. , this mode is cancelled.
- * This condition (the above-mentioned) is not an alarm, but the followings are shown on LCD to indicate this condition.
(4 to 20 mA Output , Status Output , Flow Rate Indication Value and Self-check Function work normally.)
- * When these errors are raised, the display indicates alternately as follows.



<< Flow Rate is indicated for 4 sec.



<< Warning is indicated for 2 sec.



IMPORTANT

In case of the front cover is loosened, "dSPErr" may occur, so please make sure the cover is always fastened tightly.

5. FUNCTION AND DATA SETTINGS

A Magnetic flowmeter calculates volume flow rate from a minute voltage that corresponds to the flow velocity of a fluid and outputs as a 4 to 20mA signal.



NOTE

The three parameters must be set to obtain a correct signal. Nominal size, flow span and meter factor must be set.

This chapter explains how to set flow span, other functions and data settings. Please set data correctly.



NOTE

30000

- you cannot set the leftmost digit of display to numeric value greater than "4". If the leftmost digit of the span must be "4" or more, set the numeric value beginning from the digit second from the left on the display (the fourth digit).
- If the leftmost digit of the display is set to "3", the digits to its right can be set to "0" only, regardless of the decimal point position.

Basic Key Operations

Item	Key Operation
How to change the display into the setting mode?	SET
How to move the cursor on the display during parameter setting?	SHIFT
How to change the display into the data changing mode?	SET
How to move the cursor in the data changing mode?	SHIFT
How to change the data?	INC
Finally, How to input the set data?	SET (Twice)

5.1 Setting Nominal Size

Switch Operation	Display	Description						
	<p>PASSno. (See 4.2.1 The initial procedure to change the display)</p> 	<p>Change the display into the setting mode through the password input mode. (Please refer to Chapter 4 "BASIC OPERATION PROCEDURES.")</p> <p>By touching the SHIFT and INC key, select the parameter No. "b06".</p>						
  	b02							
 	b06							
	<p>Default is set as 00 (Size Unit is mm). Below is an example to set it "01". (Size Unit is inch)</p>	<p>By touching the SET key, change the display into the data changing mode.</p>						
	b06 → 00							
	01	<p>By touching the INC key, select code "01" for inch.</p> <table border="1" data-bbox="1220 828 1404 907"> <thead> <tr> <th>Code</th> <th>Size Unit</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>mm</td> </tr> <tr> <td>01</td> <td>inch</td> </tr> </tbody> </table>	Code	Size Unit	00	mm	01	inch
Code	Size Unit							
00	mm							
01	inch							
	01	<p>By touching the SET key, whole Display is blinking. And by touching the SET key again, the data is completed.</p>						
	01							
	<p>(Setting is now completed)</p>							
	b06	<p>By touching the SET key again, the display goes back to the number changing mode.</p>						
 	b06	<p>By touching the SHIFT and INC key, select the parameter No. "b07".</p>						
	b07							
	<p>Below is an example to change to "2.0".</p>							
	b07 → 010.00	<p>By touching the SET key, change the display into the data changing mode.</p>						
 	800.00	<p>By touching the SHIFT key, the cursor moves to the next digit. By touching the INC key, change "1" into "0".</p>						
 	880.00	<p>By touching the SHIFT key, the cursor moves to the next digit.</p>						
	882.00	<p>By touching the INC key, change "0" into "2".</p>						
 	882.00	<p>By touching the SET key twice, the setting is completed.</p>						
	<p>(Setting is now completed)</p>							
	b07	<p>By touching the SET key again, the display goes back to the number changing mode.</p>						

5.2 Setting Flow Span

(1) Determining the Flow Span

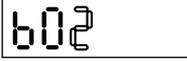
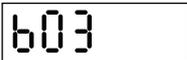
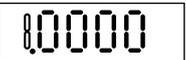
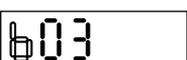
The flow rate span is the instantaneous flow rate value at which the output current is to be 20mA.

Please determine the span under considering the followings.

- Please set the maximum flow rate at the most variable flow rate line.
If the flow rate of the fluid exceeds the flow rate span value, the flow rate that exceeds this value (20mA or more) is not output and the flowmeter will not display the correct flow rate. (108% or more can't be output)
- In a line where the flow rate is comparatively stable, set a value that is 1.5 to 2.0 times larger than the normal flow rate.
- Please set a value that will correspond to a flow velocity of 0.3 to 10m/s.
Please confirm the flow velocity by sizing data or parameter No. "b13".
(Parameter No. "b13" indicates corresponding flow velocity to set span)
- The basic input value for display is flow span value. It is recommended that the accuracy of the first digit is in a 0.05 to 0.1% in case inputting the flow rate span value.
For example, 30m³/h should be set as 30.00m³/h.
- In a span setting, the maximum value that can set is "30000" except any relation with decimal position.

(2) Span Settings by Infrared Switches on the Converter (Example: Flow Span 30.0m³/h)

● Span Value Setting

Switch Operation	Display	Description
	 <p>(See 4.2.1 The initial procedure to change the display)</p>	<p>Change the display into the setting mode through the password input mode. (Please refer to Chapter 4 "BASIC OPERATION PROCEDURES.")</p> <p>By touching the SHIFT and INC key, select the parameter No. "b03".</p>
  		
  		
  		<p>Default is set as 1.0000. Below is an example to change it into 0030.0.</p> <p>By touching the SET key, change the display into the data changing mode.</p> <p>By touching the INC key, change "1" into "0".</p> <p>By touching the SHIFT key, the cursor moves to the decimal point. The decimal point on the cursor can be moved by touching the INC key.</p> <p>And by touching the SHIFT key, blinking part moves to the right.</p> <p>By touching the INC key, change "0" into "3".</p> <p>By touching the SET key, whole Display is blinking. And by touching the SET key again, the data is completed.</p> <p>By touching the SET key again, the display goes back to the number changing mode.</p>
  	  	
  		
  		
  		
  		
  		
  		
  	 <p>(Setting is now completed)</p>	
  		

● Setting Volume Measurement (m³) and Time Unit (/h)

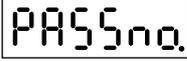
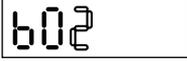
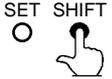
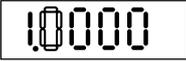
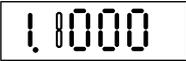
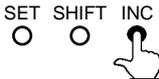
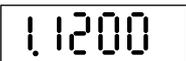
Switch Operation	Display	Description
(Select m ³)		
SET SHIFT INC <input type="radio"/>  <input type="radio"/>	b03	Change the display into the number changing mode through the setting mode. By touching the SHIFT and INC key, please select the parameter No. "b04".
SET SHIFT INC <input type="radio"/> <input type="radio"/> 	b04	
SET SHIFT INC  <input type="radio"/> <input type="radio"/>	12 Default : 12	And by touching the SET key, change into the data changing mode.
SET SHIFT INC <input type="radio"/> <input type="radio"/> 	01	By touching the INC key, set the "01" (equivalent as m ³)
SET SHIFT INC  <input type="radio"/> <input type="radio"/>	01	By touching the SET key, whole display is blinking. And touching the SET key again, the data is completed.
SET SHIFT INC  <input type="radio"/> <input type="radio"/>	01	
SET SHIFT INC  <input type="radio"/> <input type="radio"/>	b04	And by touching the SET key, the data is completed and the display goes back into the number changing mode.
(Select /h)		
SET SHIFT INC <input type="radio"/>  <input type="radio"/>	b04	By touching the SHIFT and INC key, select the parameter No. "b05".
SET SHIFT INC <input type="radio"/> <input type="radio"/> 	b05	
SET SHIFT INC  <input type="radio"/> <input type="radio"/>	03 Default : 03	By touching the SET key, change the display into the data changing mode.
SET SHIFT INC <input type="radio"/> <input type="radio"/> 	01	By touching the INC key, set the "01" (equivalent as /h)
SET SHIFT INC  <input type="radio"/> <input type="radio"/>	01	By touching the SET key, whole display is blinking. And touching the SET key again, the data is completed.
SET SHIFT INC  <input type="radio"/> <input type="radio"/>	01	* If keys that except SET key are touched during display is blinking, input data is not completed and back to former data.
(Setting is now completed)		
SET SHIFT INC  <input type="radio"/> <input type="radio"/>	b05	By touching the SET key again, the display goes back to the number changing mode.

Code	Volume Unit
00	km ³ (10 ³ Xm ³)
01	m ³
02	L(liter)
03	cm ³ (10 ⁻² Xm ³)
04	M gal
05	k gal
06	gal
07	m gal
08	k bbl
09	bbl
10	m bbl
11	u bbl
12	m
13	ft.

Code	Time Unit
00	/d
01	/h
02	/m
03	/s

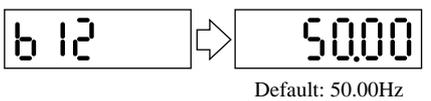
5.3 Setting Meter Factor

The meter factor is engraved on the data plate of the combined flow tube.

Switch Operation	Display	Description
	 <p>(See 4.2.1 The initial procedure to change the display)</p>	<p>Change the display into the setting mode through the password input mode. (Please refer to Chapter 4 "BASIC OPERATION PROCEDURES.")</p> <p>By touching the SHIFT and INC key, select the parameter No. "b08".</p>
		
		
	<p>Default is set as 1.0000. Below is an example to set it "1.1200".</p>	
	  	<p>By touching the SET key, change the display into the data changing mode.</p>
		<p>By touching the SHIFT key twice, the cursor moves to the next digit.</p>
		<p>By touching the INC key, change "0" into "1".</p>
		<p>By touching the SHIFT key, the cursor moves to the next digit.</p>
		<p>By touching the INC key, change "0" into "2".</p>
	 <p>(Setting is now completed)</p>	<p>By touching the SET key twice, the setting is completed.</p>
		<p>By touching the SET key again, the display goes back to the number changing mode.</p>

5.4 Power Frequency (For DC version only)

	IMPORTANT	In case of DC power supply version, setting power frequency is required in areas where the frequency differs. The meter is set to 50.00Hz at the factory.
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Display	Description
	Set the value in areas where the frequency differs in "b12".

5.5 Other Functions and Settings

5.5.1 Pulse Output

	NOTE	PLS/ALM+, PLS/ALM–terminals are for common use with pulse, alarm and other status output functions. Therefore, in case this function is used, other functions are not available to use.
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(1) Pulse Output Overview

- By setting a pulse weight, a scaled pulse is transmitted to external counters or measuring instruments.

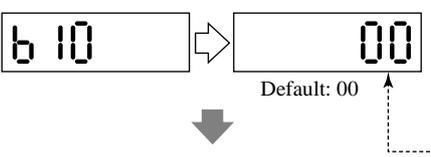
Pulse Output Overview

Item	Content
Output Specifications	Transistor contact output (contact capacity is 30V DC, 200mA)
Connecting Terminals	PLS/ALM+, PLS/ALM– When using these for pulse output, alarm output or status output are not available as the terminals are used commonly.
Pulse Width	Selection: DUTY50%, 0.5, 1, 20, 33, 50, 100ms
Output Rate	Min. 0.0001p/s, Max. 1000p/s

* Please refer to "3.2.6 Output Connection to External Instruments" for information how to connect external instruments.

(2) Procedures for Setting Pulse Output

Example setting: 10 liter output per pulse in a flow rate span of $\square\square\square$ m³/h

Display	Description														
	Pulse output can be set in parameter No. "b10" and selected "00" (Pulse output). <table border="1" style="margin-top: 10px;"> <thead> <tr> <th style="text-align: center;">Code</th> <th style="text-align: center;">Content</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">00</td> <td>Pulse output</td> </tr> <tr> <td style="text-align: center;">01</td> <td>Alarm output</td> </tr> <tr> <td style="text-align: center;">02</td> <td>Forward / reverse flow measurement</td> </tr> <tr> <td style="text-align: center;">03</td> <td>Automatic two range switching</td> </tr> <tr> <td style="text-align: center;">04</td> <td>Alarm output at low flow limit</td> </tr> <tr> <td style="text-align: center;">05</td> <td>Totalization switch</td> </tr> </tbody> </table>	Code	Content	00	Pulse output	01	Alarm output	02	Forward / reverse flow measurement	03	Automatic two range switching	04	Alarm output at low flow limit	05	Totalization switch
Code	Content														
00	Pulse output														
01	Alarm output														
02	Forward / reverse flow measurement														
03	Automatic two range switching														
04	Alarm output at low flow limit														
05	Totalization switch														

Display	Description																
	<p>After setting the number changing mode, the unit of pulse weight is set in parameter No. "F01".</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Volume Unit</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>Volume unit in that for the flow rate span $\times 10^{-9}$</td> </tr> <tr> <td>01</td> <td>Volume unit in that for the flow rate span $\times 10^{-6}$</td> </tr> <tr> <td>02</td> <td>Volume unit in that for the flow rate span $\times 10^{-3}$</td> </tr> <tr> <td>03</td> <td>Volume unit in that for the flow rate span $\times 1$</td> </tr> <tr> <td>04</td> <td>Volume unit in that for the flow rate span $\times 10^3$</td> </tr> <tr> <td>05</td> <td>Volume unit in that for the flow rate span $\times 10^6$</td> </tr> <tr> <td>06</td> <td>Number of pulses output per second at 100% output</td> </tr> </tbody> </table> <p>When pulses are to be output per some liter with the flow rate span of $\square\square\text{m}^3/\text{h}$, select "02" since $L = 10^{-3} \times \text{m}^3$</p>	Code	Volume Unit	00	Volume unit in that for the flow rate span $\times 10^{-9}$	01	Volume unit in that for the flow rate span $\times 10^{-6}$	02	Volume unit in that for the flow rate span $\times 10^{-3}$	03	Volume unit in that for the flow rate span $\times 1$	04	Volume unit in that for the flow rate span $\times 10^3$	05	Volume unit in that for the flow rate span $\times 10^6$	06	Number of pulses output per second at 100% output
Code	Volume Unit																
00	Volume unit in that for the flow rate span $\times 10^{-9}$																
01	Volume unit in that for the flow rate span $\times 10^{-6}$																
02	Volume unit in that for the flow rate span $\times 10^{-3}$																
03	Volume unit in that for the flow rate span $\times 1$																
04	Volume unit in that for the flow rate span $\times 10^3$																
05	Volume unit in that for the flow rate span $\times 10^6$																
06	Number of pulses output per second at 100% output																
	<p>Set the pulse weight "10" in parameter No. "F02".</p>																
	<p>Set the low cut range nearby 0% in parameter No. "F03". Setting Range: 0 to 100% (of span)</p>																
	<p>The pulse width can be set in parameter No. "F04".</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Pulse Width</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>50%DUTY (Max. 1000p/s Min. 0.0001p/s)</td> </tr> <tr> <td>01</td> <td>0.5ms (Max. 1000p/s Min. 0.0001p/s)</td> </tr> <tr> <td>02</td> <td>1ms (Max. 500p/s Min. 0.0001p/s)</td> </tr> <tr> <td>03</td> <td>20ms (Max. 25p/s Min. 0.0001p/s)</td> </tr> <tr> <td>04</td> <td>33ms (Max. 15p/s Min. 0.0001p/s)</td> </tr> <tr> <td>05</td> <td>50ms (Max. 10p/s Min. 0.0001p/s)</td> </tr> <tr> <td>06</td> <td>100ms (Max. 5p/s Min. 0.0001p/s)</td> </tr> </tbody> </table>	Code	Pulse Width	00	50%DUTY (Max. 1000p/s Min. 0.0001p/s)	01	0.5ms (Max. 1000p/s Min. 0.0001p/s)	02	1ms (Max. 500p/s Min. 0.0001p/s)	03	20ms (Max. 25p/s Min. 0.0001p/s)	04	33ms (Max. 15p/s Min. 0.0001p/s)	05	50ms (Max. 10p/s Min. 0.0001p/s)	06	100ms (Max. 5p/s Min. 0.0001p/s)
Code	Pulse Width																
00	50%DUTY (Max. 1000p/s Min. 0.0001p/s)																
01	0.5ms (Max. 1000p/s Min. 0.0001p/s)																
02	1ms (Max. 500p/s Min. 0.0001p/s)																
03	20ms (Max. 25p/s Min. 0.0001p/s)																
04	33ms (Max. 15p/s Min. 0.0001p/s)																
05	50ms (Max. 10p/s Min. 0.0001p/s)																
06	100ms (Max. 5p/s Min. 0.0001p/s)																
<p>Normally, these are all required settings. The following settings are made depending on the applications that are used.</p>																	
	<p>The pulse output calculation can be set in parameter No. "n01" by selecting flow rate or flow rate value after damping.</p>																
	<p>In case the pulse output transistor should be OFF ACTIVE, please change the parameter No. in "n02" to "01".</p>																

5.5.2 Display of Internal Totalization Values

- By setting a weight per a pulse, flow rate totalized value is shown on the display of the converter.

(1) Setting Totalization Pulse Weight

Example: To output 10 liter per pulse in flow rate span of $\square\square\square\text{ m}^3/\text{h}$.

Display	Description																
	<p>Set the pulse weight unit in parameter No. "E01".</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Volume Unit</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>Volume unit in that for the flow rate span $\times 10^{-9}$</td> </tr> <tr> <td>01</td> <td>Volume unit in that for the flow rate span $\times 10^{-6}$</td> </tr> <tr> <td>02</td> <td>Volume unit in that for the flow rate span $\times 10^{-3}$</td> </tr> <tr> <td>03</td> <td>Volume unit in that for the flow rate span $\times 1$</td> </tr> <tr> <td>04</td> <td>Volume unit in that for the flow rate span $\times 10^3$</td> </tr> <tr> <td>05</td> <td>Volume unit in that for the flow rate span $\times 10^6$</td> </tr> <tr> <td>06</td> <td>Number of pulses output per second at 100% output</td> </tr> </tbody> </table> <p>When pulses are to be output per some liter with the flow rate span of $\square\square\square\text{ m}^3/\text{h}$, select "02" since $L = 10^{-3} \times \text{m}^3$</p>	Code	Volume Unit	00	Volume unit in that for the flow rate span $\times 10^{-9}$	01	Volume unit in that for the flow rate span $\times 10^{-6}$	02	Volume unit in that for the flow rate span $\times 10^{-3}$	03	Volume unit in that for the flow rate span $\times 1$	04	Volume unit in that for the flow rate span $\times 10^3$	05	Volume unit in that for the flow rate span $\times 10^6$	06	Number of pulses output per second at 100% output
Code	Volume Unit																
00	Volume unit in that for the flow rate span $\times 10^{-9}$																
01	Volume unit in that for the flow rate span $\times 10^{-6}$																
02	Volume unit in that for the flow rate span $\times 10^{-3}$																
03	Volume unit in that for the flow rate span $\times 1$																
04	Volume unit in that for the flow rate span $\times 10^3$																
05	Volume unit in that for the flow rate span $\times 10^6$																
06	Number of pulses output per second at 100% output																
	<p>Set the pulse weight "10(l)" in parameter No. "E02".</p>																
<p>Default : 3%</p>	<p>Set the low cut range nearby 0% in parameter No. "E03". Setting Range: 0 to 100% (of span)</p>																
<p>Default : 01 (Damped flow rate value)</p>	<p>The flow rate totalized value calculation can be set in parameter No. "n01" by selecting "NO DAMPING" or "DAMPING".</p>																

5.5.3 Resetting for Totalization Display

(1) Presetting for Forward Totalization Display

- E04, E05 are used for reset or preset the totalization values of the display.

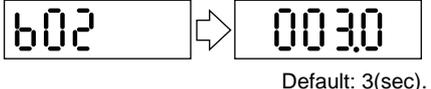
Display	Description						
	<p>The totalization value presetting enable can be selected at parameter No. "E04".</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Content</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>Totalization preset inhibit</td> </tr> <tr> <td>01</td> <td>Totalization preset enable</td> </tr> </tbody> </table>	Code	Content	00	Totalization preset inhibit	01	Totalization preset enable
Code	Content						
00	Totalization preset inhibit						
01	Totalization preset enable						
	<p>The totalization value presetting enable is selected at parameter number "E05". The initial value is "0", if it is no setting, the function is zero setting.</p>						
	<p>During the A30 :TOTAL (totalization value of flow rate) is shown, the totalization value display is becoming the value that is set at parameter number "E05", by touching SET key twice.</p>						

(2) Zero-resetting for Reverse Totalization Display

Display	Description						
	<p>The totalization value presetting enable can be selected at parameter No. "E04".</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Content</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>Totalization preset inhibit</td> </tr> <tr> <td>01</td> <td>Totalization preset enable</td> </tr> </tbody> </table>	Code	Content	00	Totalization preset inhibit	01	Totalization preset enable
Code	Content						
00	Totalization preset inhibit						
01	Totalization preset enable						
	<p>During the A31 :REV.TOTAL (totalization value of reverse flow rate) is shown, the totalization value display is becoming zero, by touching SET key twice.</p>						

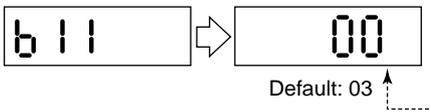
5.5.4 Damping Time Constant

- The time constant can be changed by setting the parameter No. “b02” to suppress a fluctuation or change a response time.
- The time constant influences to flow rate, pulse output and internal totalization. However, in case “00” is selected in parameter No. “n01”, the pulse output and internal totalization are not influenced by it.

Display	Description
	The time constant can be set in parameter No. “02”. Setting Range: 0.5 to 200.0 sec.

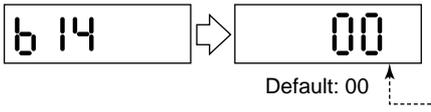
5.5.5 Current Output during Alarm Occurrence

- The current output and display values during alarming can be selected in advance.

Display	Description										
	The current output value during alarming can be set in parameter No. “b11”. <table border="1" data-bbox="917 884 1220 1019"> <thead> <tr> <th>Code</th> <th>Content</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>2.4mA or less</td> </tr> <tr> <td>01</td> <td>4.0mA</td> </tr> <tr> <td>02</td> <td>HOLD</td> </tr> <tr> <td>03</td> <td>21.6mA or more</td> </tr> </tbody> </table>	Code	Content	00	2.4mA or less	01	4.0mA	02	HOLD	03	21.6mA or more
Code	Content										
00	2.4mA or less										
01	4.0mA										
02	HOLD										
03	21.6mA or more										

5.5.6 Reversing Flow Direction

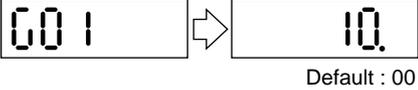
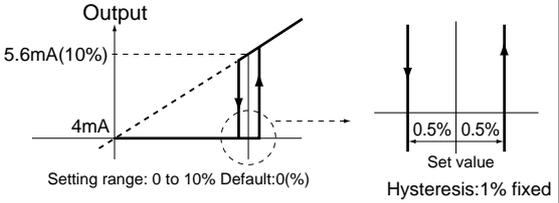
- The flow direction is set to “FORWARD” at the factory. This function enables to set flow direction from “FORWARD” to “REVERSE”.

Display	Description						
	The flow derection can be set in parameter No. “b14”. <table border="1" data-bbox="917 1355 1268 1433"> <thead> <tr> <th>Code</th> <th>Content</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>Forward direction</td> </tr> <tr> <td>01</td> <td>Reverse direction to flow arrow</td> </tr> </tbody> </table>	Code	Content	00	Forward direction	01	Reverse direction to flow arrow
Code	Content						
00	Forward direction						
01	Reverse direction to flow arrow						

5.5.7 Limiting Current Output

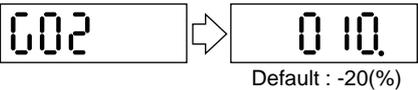
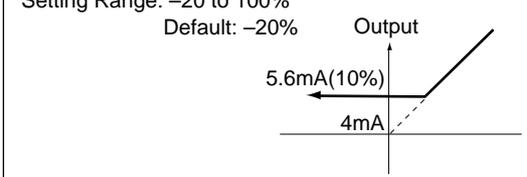
(1) 4 to 20mA Low Cut Output (Current output nearby 0% range)

- This function makes it possible to reduce fluctuations in the 0% region to reduce it to 0%.

Display	Description
	

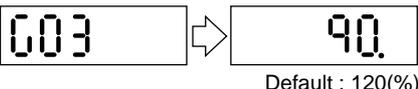
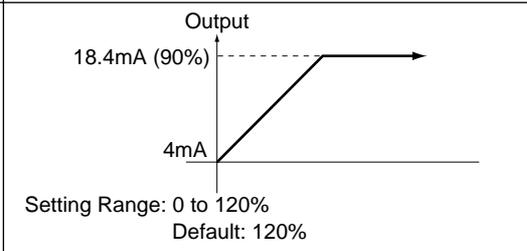
(2) 4 to 20mA Low Limit

- This function limits the low end of the analog output.
- The default value is set at -20%, and -10% as reverse flow limit. Please set in case other setting is required.
- 2.4mA or less output in alarming is also limited.

Display	Description
	

(3) 4 to 20mA High Limit

- This function limits the high end of the analog output.
- The default value is set at 120%, and please set in case other setting is required.
- 21.6mA or more output in alarming is also limited.

Display	Description
	

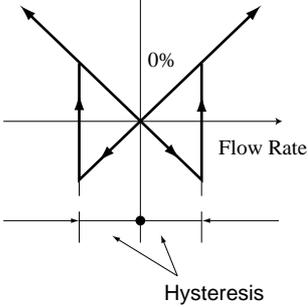
5.5.8 Forward and Reverse Flow Measurement

- This function enables to measure forward and reverse flow rate without change the detector direction.
- By setting reverse range, in case fluids flow to reverse direction the flowmeter measures it as reverse direction range automatically. In this time, a status signal that shows changing into the reverse direction is output.
- To set the internal totalizing function for forward direction can also show it for reverse direction by parameter settings.
- PLS/ALM+, PLS/ALM- are used for output connection.



NOTE

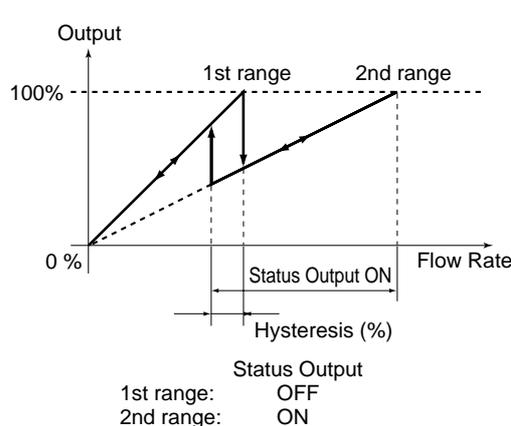
PLS/ALM+, PLS/ALM- terminals are for common use with pulse, alarm and other status output functions. Therefore, in case this function is used, other functions are not available to use.

Display	Description														
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 5px; width: 40px; text-align: center;">b 10</div> <div style="font-size: 2em;">⇒</div> <div style="border: 1px solid black; padding: 5px; width: 40px; text-align: center;">02</div> </div> <p style="text-align: center; margin-top: 5px;">Default: 00</p>	<p>F and R flow rate measurement can be selected as "02" in parameter No. "b10".</p> <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr> <th style="width: 10%;">Code</th> <th>Content</th> </tr> </thead> <tbody> <tr><td>00</td><td>Pulse output</td></tr> <tr><td>01</td><td>Alarm output</td></tr> <tr><td>02</td><td>Forward / reverse flow measurement</td></tr> <tr><td>03</td><td>Automatic two range switching</td></tr> <tr><td>04</td><td>Alarm output at low flow limit</td></tr> <tr><td>05</td><td>Totalization switch</td></tr> </tbody> </table>	Code	Content	00	Pulse output	01	Alarm output	02	Forward / reverse flow measurement	03	Automatic two range switching	04	Alarm output at low flow limit	05	Totalization switch
Code	Content														
00	Pulse output														
01	Alarm output														
02	Forward / reverse flow measurement														
03	Automatic two range switching														
04	Alarm output at low flow limit														
05	Totalization switch														
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 5px; width: 40px; text-align: center;">b 30</div> <div style="font-size: 2em;">⇒</div> <div style="border: 1px solid black; padding: 5px; width: 40px; text-align: center;">1.0000</div> </div>	<p>Reverse direction span can be set in parameter No. "b30".</p> <p>Flow rate unit is the same as forward direction span.</p> <p>Futher reverse range span should be set in the same number of places of decimals as forward range span. Example: forward flow rate : 1.000 then reverse flow rate should be 4.000.</p>														
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 5px; width: 40px; text-align: center;">b 31</div> <div style="font-size: 2em;">⇒</div> <div style="border: 1px solid black; padding: 5px; width: 40px; text-align: center;">02.</div> </div> <p style="text-align: center; margin-top: 5px;">Default: 2%</p>	<p>Hysteresis width at switching direction can be set in parameter No. "b31".</p> <p>It is the rate (%) of the smaller span, either forward or reverse span. "b31".</p> <div style="text-align: center; margin-top: 10px;">  </div> <div style="margin-top: 10px;"> <p style="text-align: right;">Status output</p> <p>Forward flow measurement: OFF</p> <p>Reverse flow measurement: ON</p> </div> <p style="margin-top: 10px;">When using reversed status (ON/OFF) is required, it can be set in "N02 Output Mode"</p>														

5.5.9 Automatic Two Range Switching

- When an input exceeds 100% of the first range, the range is automatically transferred to the second range and the status output changes state.
- PLS/ALM+, PLS/ALM–terminals are used for output connection.

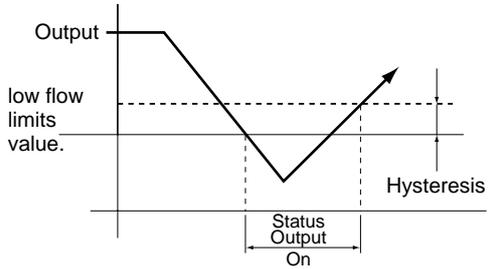
 **NOTE** PLS/ALM+, PLS/ALM–terminals are for common use with pulse, alarm and other status output functions. Therefore, in case this function is used, other functions are not available to use.

Display	Description														
<div style="display: flex; align-items: center; justify-content: center;"> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;">b 10</div> <div style="font-size: 2em; margin-right: 10px;">⇒</div> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;">03</div> </div> <p style="text-align: center; margin-left: 100px;">Default : 00</p>	<p>Automatic two range transfer can be selected "03" in parameter No. "b10".</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">Code</th> <th>Content</th> </tr> </thead> <tbody> <tr><td>00</td><td>Pulse output</td></tr> <tr><td>01</td><td>Alarm output</td></tr> <tr><td>02</td><td>Forward / reverse flow measurement</td></tr> <tr><td>03</td><td>Automatic two range switching</td></tr> <tr><td>04</td><td>Alarm output at low flow limit</td></tr> <tr><td>05</td><td>Totalization switch</td></tr> </tbody> </table>	Code	Content	00	Pulse output	01	Alarm output	02	Forward / reverse flow measurement	03	Automatic two range switching	04	Alarm output at low flow limit	05	Totalization switch
Code	Content														
00	Pulse output														
01	Alarm output														
02	Forward / reverse flow measurement														
03	Automatic two range switching														
04	Alarm output at low flow limit														
05	Totalization switch														
<div style="display: flex; align-items: center; justify-content: center;"> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;">b 33</div> <div style="font-size: 2em; margin-right: 10px;">⇒</div> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;">1.0000</div> </div> <p style="text-align: center; margin-left: 100px;">Default : 1.0000</p>	<p>Forward second range can be set by calling up parameter No. "b33". Setting restrictions: First range ≤ 2nd range.</p> <p>Further second range span should be set in the same number of places of decimals as first range span in parameter No. "b03". Example: First range : 1.000 then second range should be 4.000</p>														
<div style="display: flex; align-items: center; justify-content: center;"> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;">b 34</div> <div style="font-size: 2em; margin-right: 10px;">⇒</div> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;">10.</div> </div> <p style="text-align: center; margin-left: 100px;">Default: 10%</p>	<p>Hysteresis width at switching range can be set in parameter No. "b34". It is the rate (%) of first range span.</p> <div style="text-align: center;">  <table style="margin-left: auto; margin-right: auto;"> <tr><td colspan="2" style="text-align: center;">Status Output</td></tr> <tr><td style="text-align: center;">1st range:</td><td style="text-align: center;">OFF</td></tr> <tr><td style="text-align: center;">2nd range:</td><td style="text-align: center;">ON</td></tr> </table> </div> <p>When using reversed status (ON/OFF) is required, it can be set in "N02 Output Mode".</p>	Status Output		1st range:	OFF	2nd range:	ON								
Status Output															
1st range:	OFF														
2nd range:	ON														

5.5.10 Alarm Output at Low Flow Limit (Flow Switch)

- In case flow rate decrease under set level, an status signal is output.

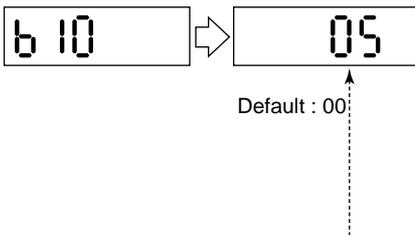
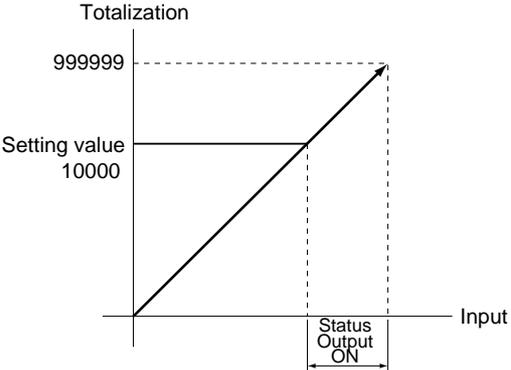
	<p>NOTE</p> <p>PLS/ALM+, PLS/ALM- terminals are for common use with pulse, alarm and other status output functions. Therefore, in case this function is used, other functions are not available to use.</p>
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Display	Description														
<div style="display: flex; align-items: center; justify-content: center;"> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;">b 10</div> <div style="font-size: 2em; margin-right: 10px;">⇒</div> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;">04</div> </div> <p style="text-align: center; margin-left: 100px;">Default : 00</p>	<p>Alarm output at low flow limits can be selected "04" in parameter No. "b10".</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">Code</th> <th style="text-align: left;">Content</th> </tr> </thead> <tbody> <tr><td>00</td><td>Pulse output</td></tr> <tr><td>01</td><td>Alarm output</td></tr> <tr><td>02</td><td>Forward / reverse flow measurement</td></tr> <tr><td>03</td><td>Automatic two range switching</td></tr> <tr><td>04</td><td>Alarm output at low flow limit</td></tr> <tr><td>05</td><td>Totalization switch</td></tr> </tbody> </table>	Code	Content	00	Pulse output	01	Alarm output	02	Forward / reverse flow measurement	03	Automatic two range switching	04	Alarm output at low flow limit	05	Totalization switch
Code	Content														
00	Pulse output														
01	Alarm output														
02	Forward / reverse flow measurement														
03	Automatic two range switching														
04	Alarm output at low flow limit														
05	Totalization switch														
<div style="display: flex; align-items: center; justify-content: center;"> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;">b 36</div> <div style="font-size: 2em; margin-right: 10px;">⇒</div> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;">- 0 10.</div> </div> <p style="text-align: center; margin-left: 100px;">Default : -10(%)</p>	<p>The Low Limit value can be set in parameter No. "b36" as percentage for 4 to 20 mA.</p>														
<div style="display: flex; align-items: center; justify-content: center;"> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;">b 37</div> <div style="font-size: 2em; margin-right: 10px;">⇒</div> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;">05.</div> </div> <p style="text-align: center; margin-left: 100px;">Default : 5(%)</p>	<p>Hysteresis width is set in parameter No. "b37".</p> <div style="text-align: center;">  </div> <p>When using reversed status (ON/OFF) is required, it can be set in "N02 Output Mode".</p>														

5.5.11 Totalization Switch Output

- In case the Internal Totalization Value increase over set level, an alarm signal is output.

	<p>NOTE</p> <p>PLS/ALM+, PLS/ALM- terminals are for common use with pulse, alarm and other status output functions. Therefore, in case this function is used, other functions are not available to use.</p>
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Display	Description														
	<p>Totalization switch can be selected as "05" in parameter No. "b10".</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Content</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>Pulse output</td> </tr> <tr> <td>01</td> <td>Alarm output</td> </tr> <tr> <td>02</td> <td>Forward / reverse flow measurement</td> </tr> <tr> <td>03</td> <td>Automatic two range switching</td> </tr> <tr> <td>04</td> <td>Alarm output at low flow limit</td> </tr> <tr> <td>05</td> <td>Totalization switch</td> </tr> </tbody> </table>	Code	Content	00	Pulse output	01	Alarm output	02	Forward / reverse flow measurement	03	Automatic two range switching	04	Alarm output at low flow limit	05	Totalization switch
Code	Content														
00	Pulse output														
01	Alarm output														
02	Forward / reverse flow measurement														
03	Automatic two range switching														
04	Alarm output at low flow limit														
05	Totalization switch														
	<p>Switch level can be selected by calling up parameter No. "E06".</p> <p style="text-align: center;">Totalization</p>  <p>When using reversed status (ON/OFF) is required, it can be set in "N02 Output Mode".</p>														

5.5.12 Alarm Output

- This function is for status output from PLS/ALM+, PLS/ALM– terminals, when an alarm occurs.



NOTE

PLS/ALM+, PLS/ALM–terminals are for common use with pulse, alarm and other status output functions.
Therefore, in case this function is used, other functions are not available to use.

- All of the alarms are able to output except empty pipe detection function that can be selected in parameter No. “n07” as out of selection.
- The status goes from close to open (OFF) during alarming.

Display	Description																				
<div style="display: flex; justify-content: center; align-items: center; gap: 20px;"> <div style="border: 1px solid black; padding: 5px; display: inline-block;">b 10</div> <div style="font-size: 2em;">⇒</div> <div style="border: 1px solid black; padding: 5px; display: inline-block;">01</div> </div> <p style="text-align: center; margin-top: 5px;">Default: 00</p>	<p>The alarm output can be selected “01” in parameter No. “b10” and P+, P– terminals are only for alarm output.</p> <table border="1" style="width: 100%; border-collapse: collapse; margin-bottom: 10px;"> <thead> <tr> <th style="width: 10%;">Code</th> <th>Content</th> </tr> </thead> <tbody> <tr><td>00</td><td>Pulse output</td></tr> <tr><td>01</td><td>Alarm output</td></tr> <tr><td>02</td><td>Forward / reverse flow measurement</td></tr> <tr><td>03</td><td>Automatic two range switching</td></tr> <tr><td>04</td><td>Alarm output at low flow limit</td></tr> <tr><td>05</td><td>Totalization switch</td></tr> </tbody> </table> <p>The empty pipe output selection can be set in parameter No. “n07”.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">Code</th> <th>Content</th> </tr> </thead> <tbody> <tr><td>00</td><td>ALARM</td></tr> <tr><td>01</td><td>NO ALARM</td></tr> </tbody> </table>	Code	Content	00	Pulse output	01	Alarm output	02	Forward / reverse flow measurement	03	Automatic two range switching	04	Alarm output at low flow limit	05	Totalization switch	Code	Content	00	ALARM	01	NO ALARM
Code	Content																				
00	Pulse output																				
01	Alarm output																				
02	Forward / reverse flow measurement																				
03	Automatic two range switching																				
04	Alarm output at low flow limit																				
05	Totalization switch																				
Code	Content																				
00	ALARM																				
01	NO ALARM																				
<div style="display: flex; justify-content: center; align-items: center; gap: 20px;"> <div style="border: 1px solid black; padding: 5px; display: inline-block;">n07</div> <div style="font-size: 2em;">⇒</div> <div style="border: 1px solid black; padding: 5px; display: inline-block;">01</div> </div> <p style="text-align: center; margin-top: 5px;">Default: 01</p>																					

* Item “n” can be called up in setting “55” in parameter No. “L02”.

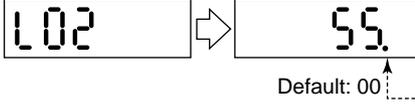
5.5.13 Data Settings Enable / Inhibit

- This function can inhibit to change all data except parameter No. “L01”.
However, auto zero adjustment function can work, if it has been set in parameter No. “C01”.
And the preset totalization value function also can work, if it has been set in parameter No. “E04”.

Displayed	Description						
<div style="display: flex; justify-content: center; align-items: center; gap: 20px;"> <div style="border: 1px solid black; padding: 5px; display: inline-block;">L01</div> <div style="font-size: 2em;">⇒</div> <div style="border: 1px solid black; padding: 5px; display: inline-block;">00</div> </div> <p style="text-align: center; margin-top: 5px;">Default: 01</p>	<p>The data settings inhibit item can be set “00” in parameter No. “L01”.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">Code</th> <th>Content</th> </tr> </thead> <tbody> <tr><td>00</td><td>INHIBIT</td></tr> <tr><td>01</td><td>ENABLE</td></tr> </tbody> </table>	Code	Content	00	INHIBIT	01	ENABLE
Code	Content						
00	INHIBIT						
01	ENABLE						

5.5.14 Procedure of Selecting Special Application Items

- Only the special application (“n” items) shipped being unpublished.
In case the “n” items should be used, it can be set “55” in parameter No. “L02”.

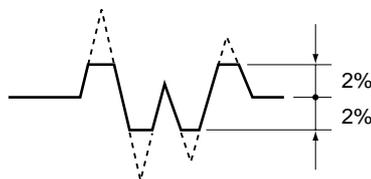
Displayed	Description						
	<p>The “n” items can be set “55” in parameter No. “L02”.</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Content</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>Accessible up to L parameters.</td> </tr> <tr> <td>55</td> <td>Accessible up to n parameters.</td> </tr> </tbody> </table>	Code	Content	00	Accessible up to L parameters.	55	Accessible up to n parameters.
Code	Content						
00	Accessible up to L parameters.						
55	Accessible up to n parameters.						

5.5.15 Rate Limit

- This function is used to remove noise that cannot be removed by increasing the damping time constant.
- In case unexpected noise from step signal or slurry is entered, a basis is set to recognize that signal is flow rate or noise.
The recognition depends on rate limit value (upper and lower limit) and dead time (sampling time).
- Determination of rate limit value and dead time.

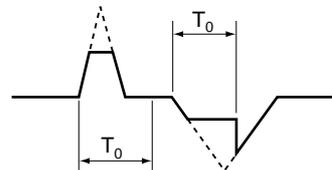
Rate limit value:

Determine the level to reduce output fluctuation.
For example, reducing 2% or more fluctuation by setting as 2% to reduce.



Dead time T_0 :

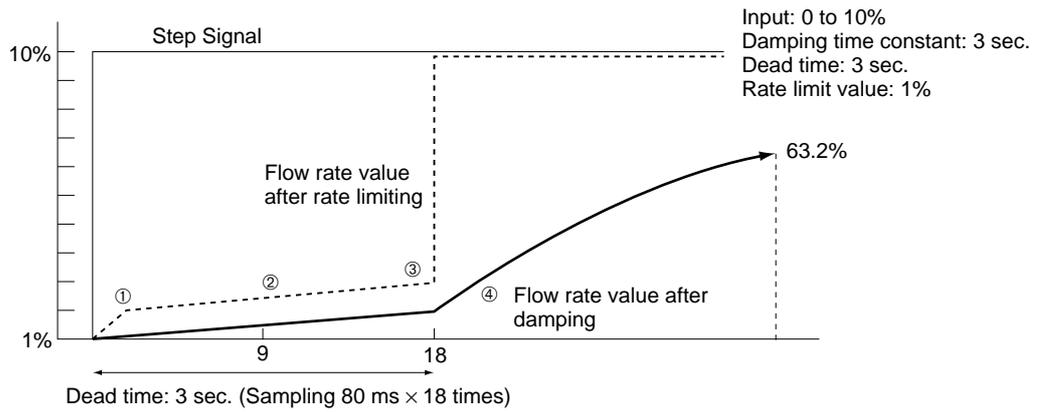
Please determine the dead time depending on output fluctuation width.
In case of noise of which is longer than the dead time, please set the dead time longer.



- **Signal processing procedures:**

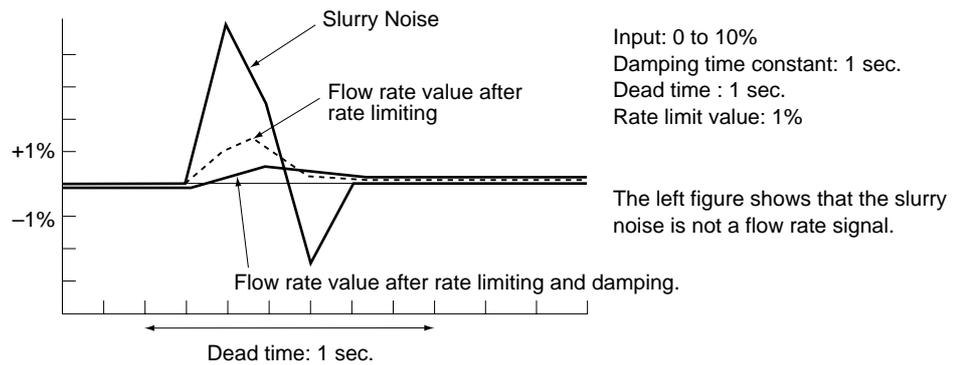
The function sets a certain upper and lower limit (rate limit value) for first order delay response values of flow rate data obtained in a previous sampling. If currently sampled flow rate data exceeds or goes below the limit is regarded as current flow rate value. Signals whose protruding portions show the same trends during a certain number of sampling times (dead time) are identified as flow rate signals.

Example 1: Step Input



- 1 Shows 1% response cause of excessive signal beyond the rate limit. However, actual output is under damping that described by a solid line.
- 2 Shows the flow rate signal (1%) of just after damping calculation (①) and rate limit value.
- 3 This signal is recognized as a flow rate signal since it does not return to within the rate limit value within the dead time.
- 4 The output signal follows the damping curve and tracks the step signal.

Example 2: Slurry Noise



Displayed	Description
<div style="border: 1px solid black; padding: 5px; display: inline-block;">n03</div> ⇒ <div style="border: 1px solid black; padding: 5px; display: inline-block; text-align: center;">05.</div> Default: 5(%)	The rate limit value can be set in parameter No. "n03". Setting Range: 0 to 10%
<div style="border: 1px solid black; padding: 5px; display: inline-block;">n04</div> ⇒ <div style="border: 1px solid black; padding: 5px; display: inline-block; text-align: center;">00.</div> Default: 0(%) (Rate limit function halt at 0)	The dead time can be set in parameter No. "n04". Setting Range: 0 to 15 sec.

6. OPERATION VIA BRAIN TERMINAL (BT200)

Products come equipped with a BRAIN communication function communicate with dedicated BRAIN terminals (BT200) or computer system. In the BRAIN Series communications system, modulated signal is superimposed onto the 4 to 20 mA DC analog signal for data transmission. Since the modulated wave is an AC signal superimposed on the analog signal will cause no error in the DC component of the analog signal. In this way, monitoring can be performed via communications while the ADMAG SE is online.

This section describes the operation procedures using BRAIN terminal. For details on the functions of the ADMAG SE, see Chapter 5, "Function and Data Settings." And also, see the "BT200 Instruction Manual" (IM 1C0A11-01E) for more detailed information.

6.1 BT200 Connections

(1) Connecting BT200 to 4 to 20 mA DC Transfer Line

The communication signal of the ADMAG SE with BRAIN communication function is superimposed onto the 4 to 20 mA DC analog signal to be transferred.

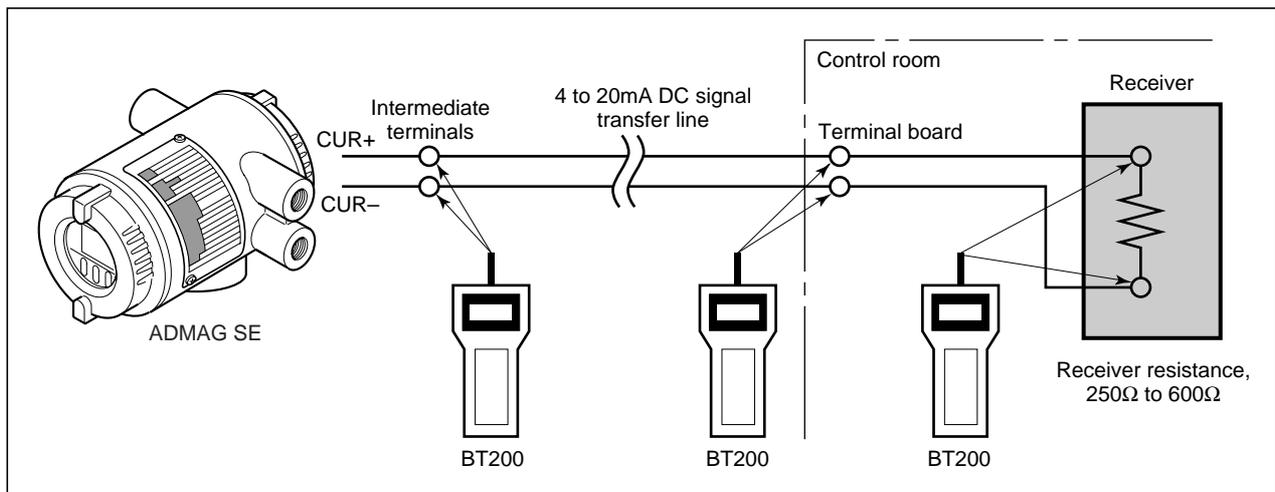


Figure 6.1 Interconnection Diagram

6.2 BT200 Keypad Layout

Figure 6.2 shows the key pad layout of BT200.

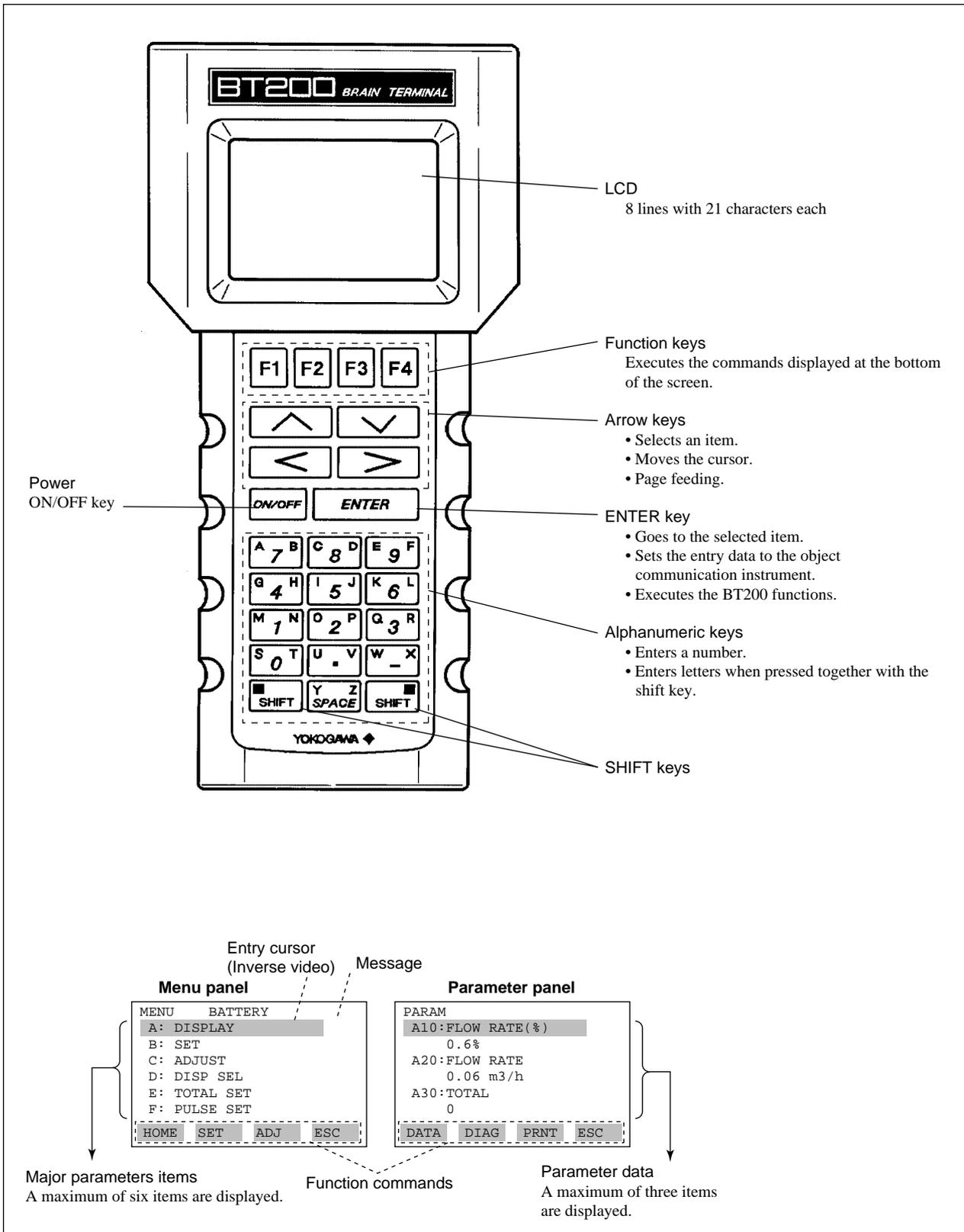


Figure 6.2 Key Layout and Functions

6.3 BT200 Key Functions

(1) Entry of Alphanumeric Characters

Numbers, codes and letters can be entered in combinations of the alphanumeric keys and the **SHIFT** key.

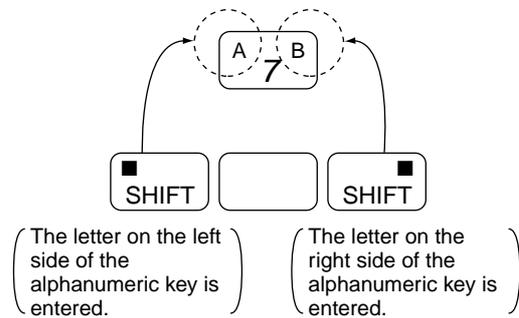
- **Entry of numbers, codes and a space (0 to 9, ., -, ')**

Entering of them is possible by using the alphanumeric keys.

Example of Entry	Key Operation
-4.3	W _ X → G 4 H → U . V → Q 3 R
1 [] -0.3	M 1 N → Y Z SPACE → W _ X → S 0 T → U . V → Q 3 R

- **Entry of letters**

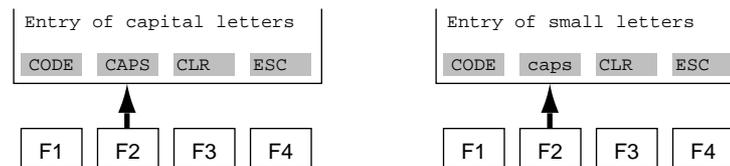
Press an alphanumeric key while one of the **SHIFT** keys is pressed and the letter on the same side of the key as the **SHIFT** key that is pressed can be entered. Press the **SHIFT** key each time when entering a letter.



Example of Entry	Key Operation
WIC	SHIFT → W _ X → SHIFT → I 5 J → SHIFT → C 8 D
J. B	SHIFT → I 5 J → U . V → SHIFT → A 7 B

- **Selection of capital/small letters**

Capital and small letters can be selected alternately by pressing the function key [F2] (CAPS).



- **Entry of codes**

Codes can be entered by pressing the function key [F1] (CODE). Every time [F1] CODE is pressed, the codes are displayed at the cursor position in the order shown below.

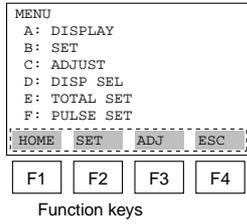
/ . - , + *) (' & % \$ " ' !

To enter characters after the above codes, move the cursor using the [>] key before entry.

Example of Entry	Key Operation
l/m	F2 → SHIFT → W 6 L → F1 → > → SHIFT → W 1 X (Small letter) (l) (/) (m)

(2) Function Keys

The functions of the function keys vary with the commands being displayed on the display panel.



Command	Description
ADJ	Calls up the zero-adjustment menu.
CAPS/caps	Changes the capital/small letter mode.
CLR	Clears entered data/deletes all data.
CODE	See the above "Entry of code."
COPY*	Prints parameters on the panel.
DATA	Updates parameter data.
DEL	Deletes one character.
DIAG	Calls up the self-check panel.
ESC	Returns to the previous panel.
FEED*	Paper feed.
HOME	Calls up the home menu (A:DISPLAY).
LIST*	Prints all parameters of the menus.
NO	Setting stop/re-setting. Returns to the previous panel.
OK	Goes to the next panel.
PARM	Parameter number setting mode.
PON/POFF*	Printer output of data whose setting was changed Mode on/off.
PRNT*	Changes to the print mode.
SET	Calls up the setting menu. (B:SETTING)
SLOT	Returns to the slot selection panel.
GO*	Starts print out.
STOP*	Stops printing.
UTIL	Calls up the utility panel.

*The command is available only for BT200-P00.

6.4 Displaying Flow Rate Data

Flow rate data can be displayed on the BT200 panel according to the following procedure.

Display	Description
<p>ON/OFF</p> <p>↓</p> <pre>--WELCOME-- BRAIN TERMINAL ID:BT200 Check cable connection and press the ENT key. UTIL FEED [] []</pre>	Turn the power on and the panel as shown on the left appears after "Please wait..." is displayed for a few seconds.
<p>↓ (ENTER)</p> <pre>PARAMETER 01:MODEL SE14-A00 02:TAG NO. ← 03:SELF CHECK GOOD [] [] [] OK</pre>	Pressing the ENTER key causes the initial data panel as shown on the left to be displayed. The tag number specified upon ordering has been entered.
<p>↓ [F4] or (ENTER)</p> <p>Inverse video bar</p> <pre>MENU [A:DISPLAY] B:SET C:ADJUST D:DISP SEL E:TOTAL SET F:PULSE SET HOME SET ADJ ESC</pre>	Pressing the F4 key [OK] or the ENTER key causes the menu panel as shown on the left to be displayed. Select "A:DISPLAY" on the menu screen with the inverse video bar and press the ENTER key to make the flow data panel appear.
<p>↓ (ENTER)</p> <pre>PARAM A10:FLOW RATE(%) 0.6 % A20:FLOW RATE 0.06 m3/h A30:TOTAL 0 DATA DIAG PRNT ESC</pre>	<ul style="list-style-type: none"> ● A maximum of three data items can be displayed on one panel. ● Data are updated at an interval of 5 seconds. ● The arrow keys, [^], [v], [<] or [>], are used for page feeding or item selection.

6.5 Setting Parameters

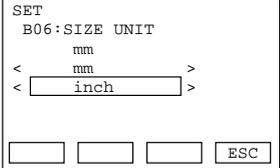
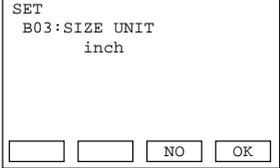
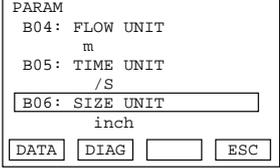
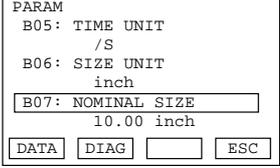
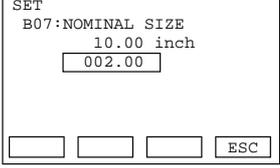
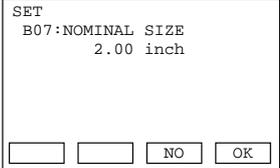
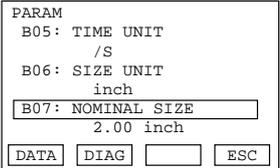
	<p>NOTE The three parameters must be set to obtain a correct signal. Nominal size, flow span and meter factor must be set.</p>
---	---

6.5.1 Setting Nominal Size

Example: Nominal Size 2.00 inch

Display	Description
 	Turn the power on and the panel as shown on the left appears after "Please wait..." is displayed for a few seconds.
<pre style="font-family: monospace;"> --WELCOME-- BRAIN TERMINAL ID:BT200 CHECK CABLE CONNECTION AND PRESS THE ENT KEY. UTIL FEED [] [] </pre>  	Pressing the ENTER key causes the initial data panel to be displayed.
<pre style="font-family: monospace;"> PARAM 01:MODEL SEL4-A00 02:TAG NO. 03:SELF CHECK GOOD [] [] [] [OK] </pre>  	Pressing the F4 key or ENTER key causes the menu panel to be displayed.
<pre style="font-family: monospace;"> MENU A:DISPLAY B:SET C:ADJUST D:DISP SEL E:TOTAL SET F:PULSE SET HOME SET ADJ ESC </pre>   	Use the arrow key to select " B:SET " with the arrow key and press the ENTER key.
<pre style="font-family: monospace;"> PARAM B01:TAG NO B02:DAMPING 3.0 s B03:FLOW SPAN 1.00 m/s DATA DIAG [] ESC </pre>  	Then, the parameter panel is displayed.
<pre style="font-family: monospace;"> PARAM B04:FLOW UNIT m B05:TIME UNIT /S B06:SIZE UNIT mm DATA DIAG [] ESC </pre>   	Select " B06:SIZE UNIT " by feeding the page with the arrow key and press ENTER key to call up the following data setup panel.
<pre style="font-family: monospace;"> SET B06:SIZE UNIT mm < mm > < inch > [] [] [] [ESC] </pre>  	Press ENTER key on the parameter panel to display the data setup panel as shown on the left. (If the security panel appears, enter the security code.*)
	Select " inch " using the arrow keys. Default:mm

* For entry of the security code, see IM1C0A11-01E.

Display	Description
	
<p style="text-align: center;">↓ (ENTER) ×2</p> 	<p>Press ENTER key twice at an interval of a few seconds. The display as shown on the left appears.</p>
<p style="text-align: center;">↓ F4</p> 	<p>If the data is correct, press F4 key [OK].</p> <p>The parameter panel is displayed again.</p>
<p style="text-align: center;">↓</p> 	<p>Select "B07:NOMINAL SIZE" by feeding the page with the arrow key.</p>
<p style="text-align: center;">↓ (ENTER)</p> 	<p>Press ENTER key to display the data setup panel.</p>
<p style="text-align: center;">↓ "2.00" (ENTER) ×2</p> 	<p>Enter "2.00" using the alphanumeric keys and press ENTER key twice at an interval of a few seconds. Default:10.00(for inch) 100.00(for mm) (If the security panel appears, enter the security code.*)</p>
<p style="text-align: center;">↓ F4</p> 	<p>If the data is correct, press the F4 key [OK].</p> <p>The parameter panel appears again. The setting is completed.</p>

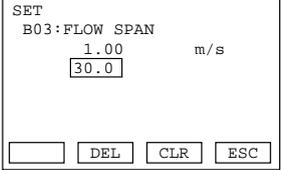
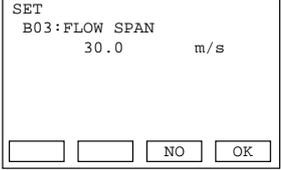
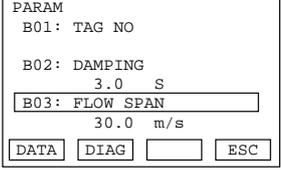
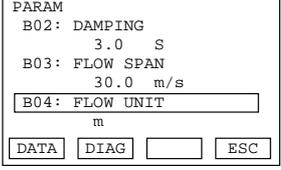
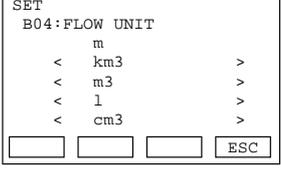
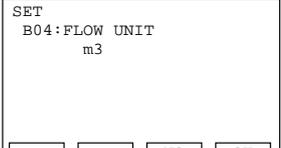
* For entry of the security code, see IM1C0A11-01E.

6.5.2 Setting Flow Span

Example: Flow span 30.0 m³/h

Display	Description
<p style="text-align: center;">ON/OFF</p> <p style="text-align: center;">↓</p> <pre> --WELCOME-- BRAIN TERMINAL ID:BT200 CHECK CABLE CONNECTION AND PRESS THE ENT KEY. UTIL FEED [] [] </pre>	<p>Turn the power on and the panel as shown on the left appears after "Please wait..." is displayed for a few seconds.</p>
<p style="text-align: center;">↓ ENTER</p> <pre> PARAM 01:MODEL SEL4-A00 02:TAG NO. 03:SELF CHECK GOOD [] [] [] [OK] </pre>	<p>Pressing the ENTER key causes the initial data panel to be displayed.</p>
<p style="text-align: center;">↓ (ENTER) or F4</p> <pre> MENU A:DISPLAY B:SET C:ADJUST D:DISP SEL E:TOTAL SET F:PULSE SET [HOME] [SET] [ADJ] [ESC] </pre>	<p>Pressing the F4 key or ENTER key causes the menu panel to be displayed.</p> <p>Use the arrow key to select "B:SET" with the arrow key and press the ENTER key.</p>
<p style="text-align: center;">↓ (ENTER)</p> <pre> PARAM B01:TAG NO B02:DAMPING 3.0 s B03:FLOW SPAN 1.00 m/s [DATA] [DIAG] [] [ESC] </pre>	<p>Then, the parameter panel is displayed.</p>
<p style="text-align: center;">↓ (ENTER)</p> <pre> SET B03:FLOW SPAN 1.0000 m/s [] 0 [] [DEL] [CLR] [ESC] </pre>	<p>Select "B03:FLOW SPAN" using the arrow key and press ENTER key to call up the following data setup panel.</p> <p>Press ENTER key on the parameter panel to display the data setup panel as shown on the left. (If the security panel appears, enter the security code.*)</p>
<p style="text-align: center;">↓ "30.0"</p>	<p>Enter "30.0" using the alphanumeric keys. Default:1.0000(m/s) (This "B03: FLOW SPAN" is for entering the value, not units.)</p>

* For entry of the security code, see IM1C0A11-01E.

Display	Description
	
	<p>Press ENTER key twice at an interval of a few seconds. The display as shown on the left appears.</p> <p>If the data is correct, press F4 key [OK].</p>
	<p>The parameter panel is displayed again.</p>
	<p>Select "B04:FLOW UNIT" by feeding the page with the arrow key.</p>
	<p>Press ENTER key to display the data setup panel.</p> <p>*km³: 10³Xm³ cm³: (10⁻²Xm)³</p>
	<p>Select "m³" with the arrow key and press ENTER key twice at an interval of a few seconds. Default:m (If the security panel appears, enter the security code.*)</p>
	<p>If the data is correct, press the F4 key [OK].</p>

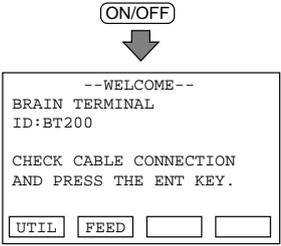
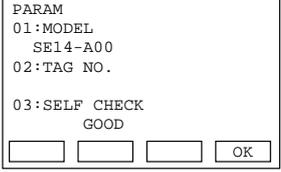
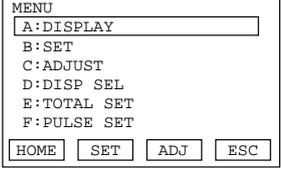
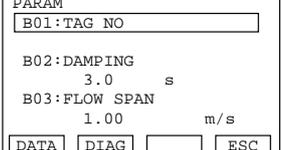
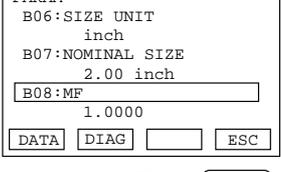
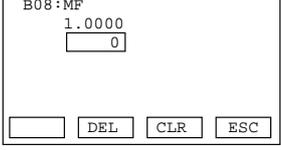
* For entry of the security code, see IM1C0A11-01E.

Display	Description
<p style="text-align: center;">↓</p> <pre> PARAM B02: DAMPING 3.0 S B03: FLOW SPAN 30.0 m3/s B04: FLOW UNIT m3 DATA DIAG [] ESC </pre>	<p>The parameter panel appears again.</p>
<p style="text-align: center;">↓ ⏪</p> <pre> PARAM B03: FLOW SPAN 30.0 m3/s B04: FLOW UNIT m3 B05: TIME UNIT /s DATA DIAG [] ESC </pre>	<p>Select "B05:TIME UNIT" by feeding the page with the arrow key.</p>
<p style="text-align: center;">↓ ENTER</p> <pre> SET B05: TIME UNIT /s < /s > < /d > < /h > < /m > [] [] [] ESC </pre>	<p>Press the ENTER key to call up the data setup panel.</p> <p>Select "/h" with the arrow key and press ENTER key twice at an interval of a few seconds. Default:s</p>
<p style="text-align: center;">↓ ⏪ ×2 ENTER</p> <pre> SET B05: TIME UNIT /h [] [] NO OK </pre>	<p>If the data is correct, press the F4 key [OK].</p>
<p style="text-align: center;">↓ F4</p> <pre> PARAM B03: FLOW SPAN 30.0 m3/h B04: FLOW UNIT m3 B05: TIME UNIT /h HOME SET ADJ ESC </pre>	<p>The parameter panel appears again. The setting is completed.</p>

6.5.3 Setting Meter Factor

The meter factor is engraved on the data plate of the combined flow tube.

Example: set “1.1200” as meter factor.

Display	Description
	<p>Turn the power on and the panel as shown on the left appears after “Please wait...” is displayed for a few seconds.</p>
	<p>Pressing the ENTER key causes the initial data panel to be displayed.</p>
	<p>Pressing the F4 key or ENTER key causes the menu panel to be displayed.</p>
	<p>Use the arrow key to select “B:SET” with the arrow key and press the ENTER key.</p>
	<p>Then, the parameter panel is displayed.</p>
	<p>Select “B08:MF” by feeding the page with the arrow key and press ENTER key to call up the following data setup panel.</p>
	<p>Press ENTER key on the parameter panel to display the data setup panel as shown on the left. (If the security panel appears, enter the security code.*)</p>
<p style="text-align: right;">“1.1200”</p>	<p>Select “1.1200” using the alphanumeric keys. Default:1.0000</p>

* For entry of the security code, see IM1C0A11-01E.

Display	Description
	<p>Press ENTER key twice at an interval of a few seconds. The display as shown on the left appears.</p>
	<p>If the data is correct, press F4 key [OK].</p> <p>The parameter panel is displayed again. The setting is completed.</p>

6.5.4 Power Frequency (For DC version only)

IMPORTANT In case of DC power supply version, setting power frequency is required.

Display	Description
	<p>Set the value in areas where the frequency differs in “B12:POWER FREQ”. Default: 50.00Hz</p>

6.6 Other Functions

Please set other needed parameters. For detail on the functions, see Chapter 5, “Functions and Settings” except “User-Defined Units” function. For “User-Defined Units” function, see 6.6.1 below.

6.6.1 User-Defined Units

This function displays the instantaneous flow rate indicated in “**A20 FLOW RATE**” in user-defined units.

(1) User-Defined Unit for Instantaneous Flow Rate

Example 1: Displaying the flow rate of a fluid (its specific gravity is 2) in weight (kg) in a flow rate span of 10 m³/h. When the flow rate is 100%, 20,000 kg/h is displayed.

Display	Description
<pre> PARAM D02:FL USER SEL PROVIDED ← D03:FL USER SPAN 20000.0 ← D10:FL USER UNIT kg/h ← DATA DIAG [] ESC </pre>	<p>Select "PROVIDED" in "D02:FL USER SEL." Default:NOT PROVIDED</p> <p>In "D03:FL USER SPAN" set the value of 100% flow rate to be displayed in "A20:FLOW RATE" The user-defined unit is set in "D10:FL USER UNIT" Default:100.0</p>
<p style="text-align: center;">↓</p> <pre> PARAM A10:FLOW RATE(%) 100.0 % A20:FLOW RATE 20000.0 kg/h ← A30:TOTAL 0 DATA DIAG PRNT ESC </pre>	<p>Set the user-defined unit in "D10:FL USER UNIT"</p> <p>The instantaneous flow rate in user-defined unit can be displayed in "A20:FLOW RATE"</p>

(2) User-Defined Unit for Totalization Value

User-defined unit can be added to the totalization display in "A30 TOTAL"

Display	Description
<pre> PARAM E04:TOTAL SET INHIBIT E05:TL SET VALUE 0 E10:TL USER UNIT kg ← DATA DIAG [] ESC </pre>	<p>Set the user-defined unit in "E10:TL USER UNIT"</p>
<p style="text-align: center;">↓</p> <pre> PARAM A10:FLOW RATE(%) 100.0 % A20:FLOW RATE 20000.0 kg/h A30:TOTAL 40000kg ← DATA DIAG [] ESC </pre>	<p>The totalization value in user-defined unit can be displayed in "A30:TOTAL"</p>

6.7 Other Important Points

- (1) The automatic power-off function turns the BT200 off automatically with no key access for about 5 minutes or more. However, this function does not operate when the BT200 is displaying "A10:FLOW RATE (%)" or "A20:FLOW RATE"
- (2) When "A10:FLOW RATE (%)" or "A20:FLOW RATE" is displayed, the data are updated every 5 seconds.
- (3) UPLOAD/DOWNLOAD functions which can copy the setting date between ADMAG SE and BT200 are provided. (For details, see the "BT200 Instruction Manual IM 1C0A11-01E.")

Parameters that can be copied are as follows:

B02 DAMPING, B03 FLOW SPAN, B04 FLOW UNIT, B05 TIME UNIT, B06 SIZE UNIT, B07 NOMINAL SIZE, B10 OUTPUT FUNC, B11 4-20 ALM OUT, D01 DISP SELECT, D02 FL USER SEL, D03 FL USER SPAN, D10 FL USER UNIT, E01 TOTAL UNIT, E02 TOTAL SCALE, E03 TOTAL LOWCUT, E04 TOTAL SET, E05 TL SET VALUE, E10 TL USER UNIT, F01 PULSE UNIT, F02 PULSE SCALE, F03 PULSE LOWCUT, F04 PULSE WIDTH, G01 4-20 LOW CUT, G02 4-20 LOW LMT, G03 4-20 H LMT

7. OPERATION VIA HART COMMUNICATOR



CAUTION

Matching of communicator DD and instrument DD

Before using model 275 HART communicator, check that the DD (Device Description) installed in the communicator matches to that of instruments to set up. To check the DD in the instrument or the HART communicator, follow the steps below. If the correct DD is not installed in the communicator, you must upgrade the DD at the HART official programming sites. For communication tools other than Model 275 HART communicator, contact vendors of each for upgrade information.

1. Checking the DD in the instrument

- 1) Connect the communicator to the instrument to set up.
- 2) Call "Device setup" and press [→].
- 3) Call "Review" and press [→].
- 4) By pressing [NEXT] or [PREV], find "Fld dev rev" to show the DD of the instrument.

[Example]

```

ADMAG SE
Review
Fld dev rev
2
HELP  PREV  NEXT  EXIT
  
```

"The instrument DD is Version 2"

2. Checking the DD in Model 275 HART communicator.

- 1) Turn on the communicator alone.
- 2) Call "Utility" from main menu and press [→].
- 3) Call "Simulation" and press [→].
- 4) Select "YOKOGAWA" from manufacturers list by pressing [↓] and press [→].
- 5) Select the model name of the instrument (i.e. ADMAG SE) by pressing [↓] and press [→] to show the DD of the communicator.

[Example]

```

HART Communicator
Fld dev rev
1 Dev v1, DD v2
2 Dev v2, DD v1
  
```

Version
1 and 2

"The communicator DD supports Version 1 and 2."

7.1 Conditions of Communication Line

7.1.1 Interconnection between ADMAG SE and HART Communicator

The HART Communicator can interface with the ADMAG SE from the control room, the ADMAG SE site, or any other wiring termination point in the loop, provided there is a minimum load resistance of 230Ω between the connection and the receiving instrument. To communicate, it must be connected in parallel with the ADMAG SE, the connections are non-polarized. Figure 7.1.1 illustrates the wiring connections for direct interface at the ADMAG SE site. The HART Communicator can be used for remote access from any terminal strip as well.

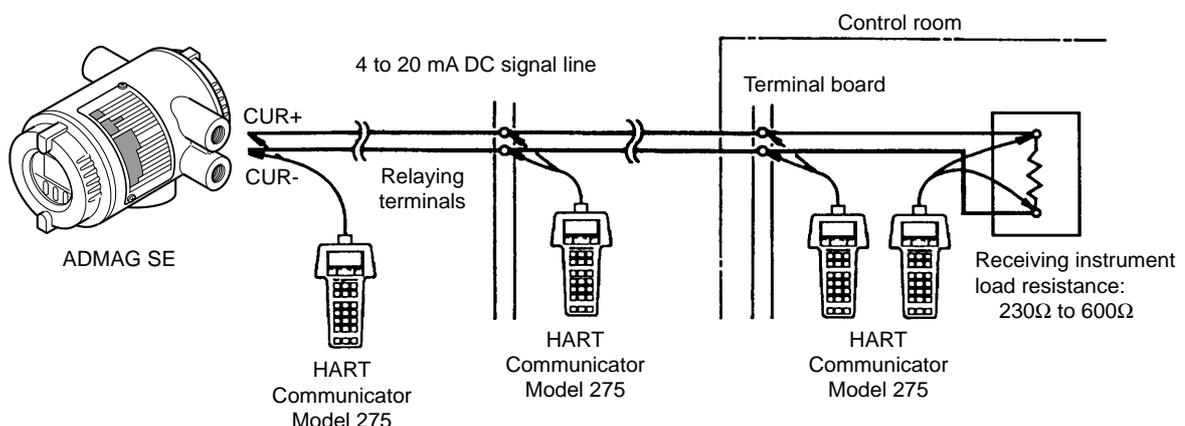


Figure 7.1.1 Interconnection Diagram

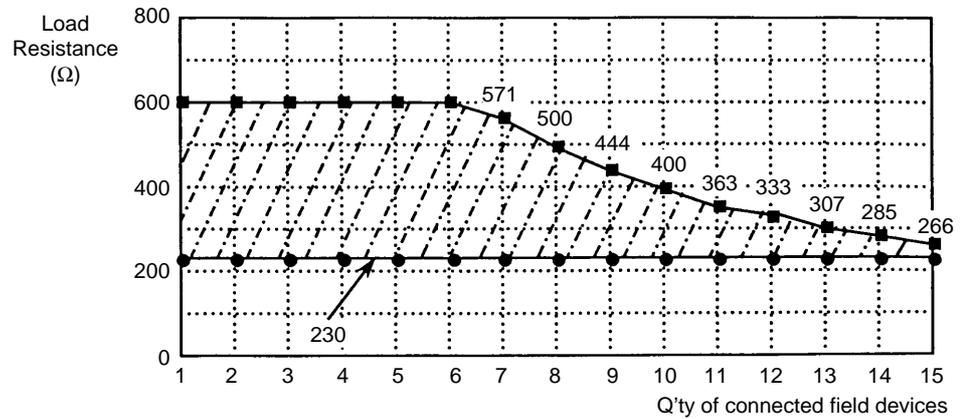
7.1.2 Communication Line Requirements

Specifications for Communication Line:

- Load resistance: 230 to 600Ω (including cable resistance)
When multidrop mode, see Figure 7.1.2.
- Minimum cable size: 24 AWG, (0.51 mm diameter)
- Cable type: Single pair shielded or multiple pair with overall shield
- Maximum twisted-pair length: 6,500 ft (2,000 m)
- Maximum multiple twisted-pair length: 3,200 ft (1,000 m)
- Use the following formula to determine cable length for a specific application;

$$L = \frac{65 \times 10^6}{(R \times C)} - \frac{(C_f + 10,000)}{C}$$

where: L = length in feet or meters
 R = resistance in ohms, current sense resistance
 C = cable capacitance in pF/ft or pF/m
 C_f = 50,000 pF



* Maximum Load Voltage: 600Ω × 25 mA = 15 V

Figure 7.1.2 Load Resistance and Quantity of Devices in Multidrop Mode

 **NOTE** The above graph shows the load resistance in case that each current output of all connected transmitters is 4 mA.

7.2 Basic Operation of the HART Communicator (Model 275)

7.2.1 Keys and Functions

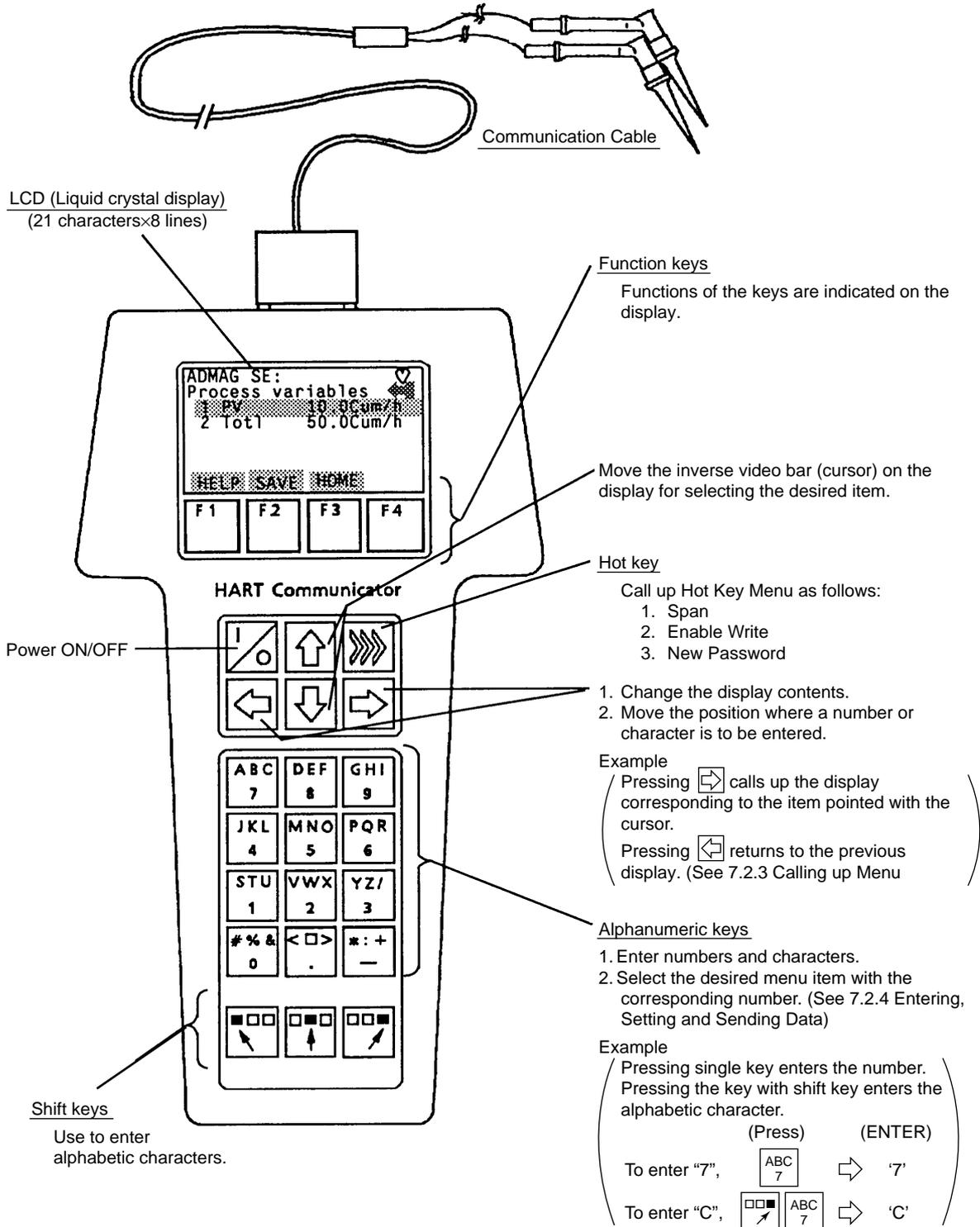


Figure 7.2.1 HART Communicator

7.2.2 Display

The HART Communicator automatically searches for ADMAG SE on the 4 to 20 mA loop when it is turned on. When the HART Communicator is connected to the ADMAG SE, it displays “**Online**” menu as shown below.

(If ADMAG SE is not found, the communicator displays the message “No Device Found. Press OK....” Press the OK ‘F4’ function key and the main menu appears. Please retry after confirming the connection with the ADMAG SE.)

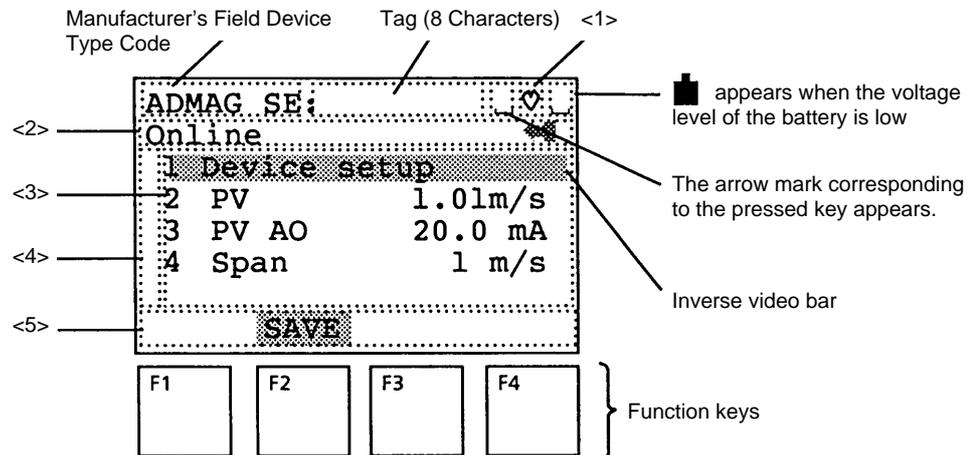


Figure 7.2.2 Display

- <1> ♥ appears and flashes during communication between the HART Communicator and the ADMAG SE. At Burst mode*, ♥ appears.
- <2> The current display menu title appears.
- <3> Each item in menu of <2> appears.
- <4> ↓ and/or ↑ appear when the items are scrolled out of the display.
- <5> On any given menu, the label appearing above a function key indicates the function of that key for the current menu.

Note: Refer to “7.3.4 Setting Parameters (7) Burst Mode”.

7.2.3 Calling Up Menu Addresses

7.3.3 Menu Tree shows the configuration of Online Menu which is needed for the operation with HART Communicator. The desired item can be displayed with ease by understanding the menu configuration.

When the HART Communicator is connected to the ADMAG SE, “**Online**” menu will be displayed after the power is turned on (See figure 7.2.2). Call up the desired item as follows:

Key operation

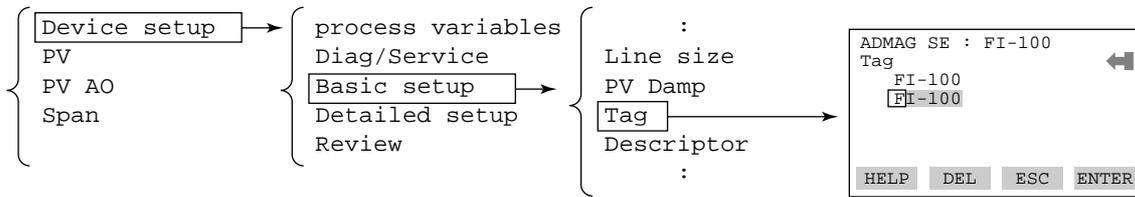
There are two choices to select the desired menu item.

1. Use the  or  key to select the desired item, and then press the  key.
2. Press the number key displayed for the desired item.

- To return to the previous display, press the  key, **EXIT (F4)**, **ESC (F3)** or **ABORT (F3)**.

Example: Call up the “**Tag**” to change the tag number.

Check where “**Tag**” is located in the menu configuration. Then, call up “**Tag**” on the display according to the menu configuration.



Display	Operation	
<div style="border: 1px solid black; padding: 5px;"> <p>1 ADMAG SE : FI-100 Online 1 Device setup 2 PV 3 PV AO 4 Span</p> </div>	 or 	<p>Display 1 appears when the HART Communicator is turned on.</p> <p>Select “Device setup”.</p>
<div style="border: 1px solid black; padding: 5px;"> <p>2 ADMAG SE : FI-100 Device setup 1 Process variables 2 Diag/Service 3 Basic setup 4 Detailed setup 5 Review SAVE HOME</p> </div>	 ×2  OR 	<p>Select “Basic setup”.</p>
<div style="border: 1px solid black; padding: 5px;"> <p>3 ADMAG SE : FI-100 Basic setup 1 PV Unit 2 Span 3 Nominal size 4 PV Damp 5 Tag HELP SAVE HOME</p> </div>	 ×4  OR 	<p>Select “Tag”.</p>
<div style="border: 1px solid black; padding: 5px;"> <p>4 ADMAG SE : FI-100 Tag FI-100 FI-100 HELP DEL ESC ENTER</p> </div>		<p>The display for Tag setting appears. (The default value of “Tag” is blank.)</p>

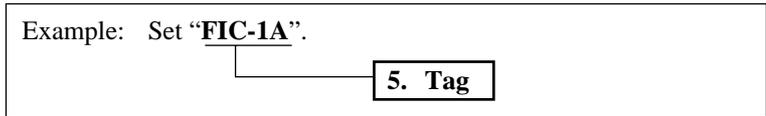
7.2.4 Entering, Setting and Sending Data

The data which are input with the keys are set in the HART Communicator by pressing **ENTER (F4)**. Then, by pressing **SEND (F2)**, the data are sent to the ADMAG SE. Note that the data are not set in the ADMAG SE if **SEND (F2)** is not pressed. All the data set with the HART Communicator is held in memory unless power is turned off, so every data can be sent to the ADMAG SE at one lot.

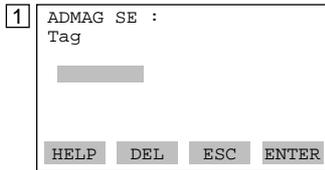
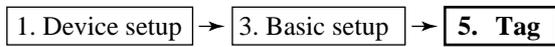
Operation

Entering data on the “**Tag**” setting display.

On alphabetic characters, only capital letters can be used for setting Tag No. with HART Communicator.



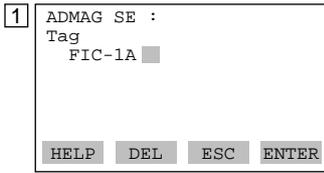
Call up “**Tag**” setting display.



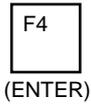
On the setting display shown above, enter the data as follows:

Character to be entered	Operation	Display
F	DEF 8	
I	GHI 9	
C	ABC 7	
-	-	
1	1	
A	ABC 7	

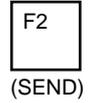
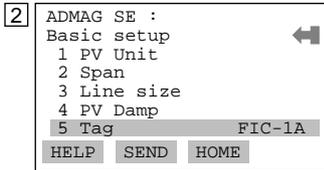
Display



Operation

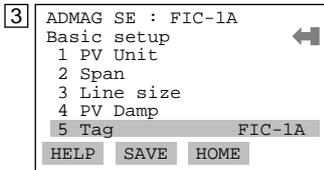


Press **ENTER (F4)** to set the data in the HART Communicator after entering the data.



Press **SEND (F2)** to send the data to the ADMAG SE.

*  is flashing during communication.



SEND label changed to **SAVE** label, and the transmission is completed.

Press **HOME (F3)**, and return "Online Menu".



NOTE

Parameter setting on the indicator of ADMAG SE is prohibited during HART Communication.

7.3 Parameters

7.3.1 Parameters Configuration

Parameters of HART Communicator is constructed hierarchically. The menu tree for Online menu is shown in 7.3.3 Menu Tree.

See “Chapter 11. Parameter List” about the usage of each parameter. Note the differences between parameters on ADMAG SE display and those on HART Communicator.

The Online menu summary is shown below.

Table 7.1.3 Online Menu Summary

No.	Display Item	Contents
1	Device setup	Set parameters for ADMAG SE.
2	PV	Display process value in engineering unit.
3	PV AO	Display analog output in mA.
4	SPAN	Display set span in engineering unit.

7.3.2 Data Renewing

There are two methods to load the data of ADMAG SE from/to HART Communicator, periodic data renewing and discretionary data renewing.

(1) Periodic Data Renewing

The following data are renewed in 0.5 to 2 seconds cycle.

PV, PV AO, PV % rng, Totl, Reverse total, Diff. total, Power freq, Velocity check

(2) Discretionary Data Renewing

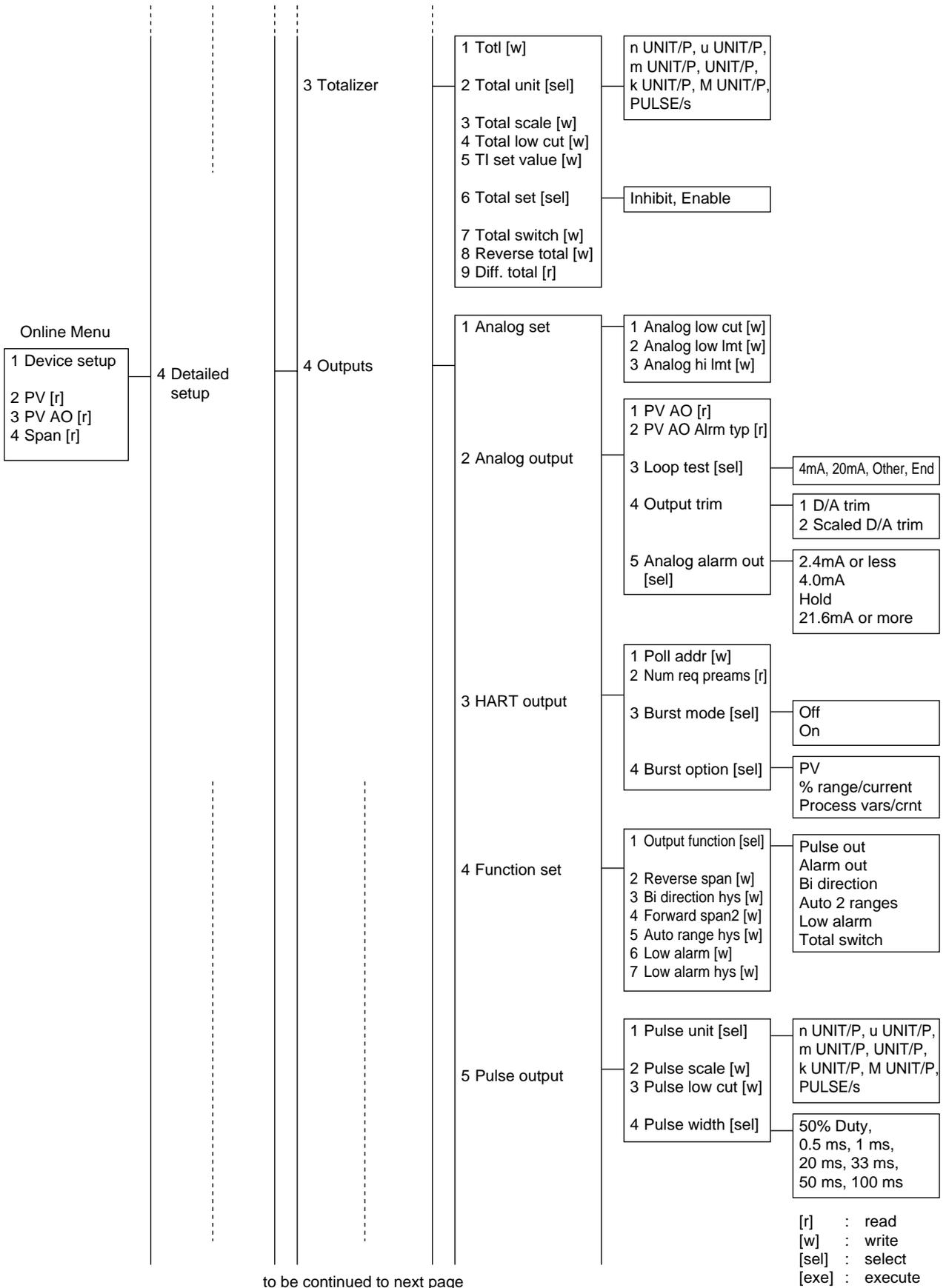
The following data can be loaded from/to ADMAG SE. Up load can be done with **SAVE (F2)** on any online menu, and down load can be done on Saved Configuration menu in Offline menu. (Refer to HART Communicator Manual.)

Descriptor, Message, Date, Tag, Span, Line size, Size unit, PV Damp, Base vol unit, Base time unit, Disp select, Fl user sel, Fl user span, Total unit, Total scale, Total low cut, Tl set value, Total set, Analog low cut, Analog low lmt, Analog hi lmt, Analog alarm out, Output function, Pulse unit, Pulse scale, Pulse low cut, Pulse width.

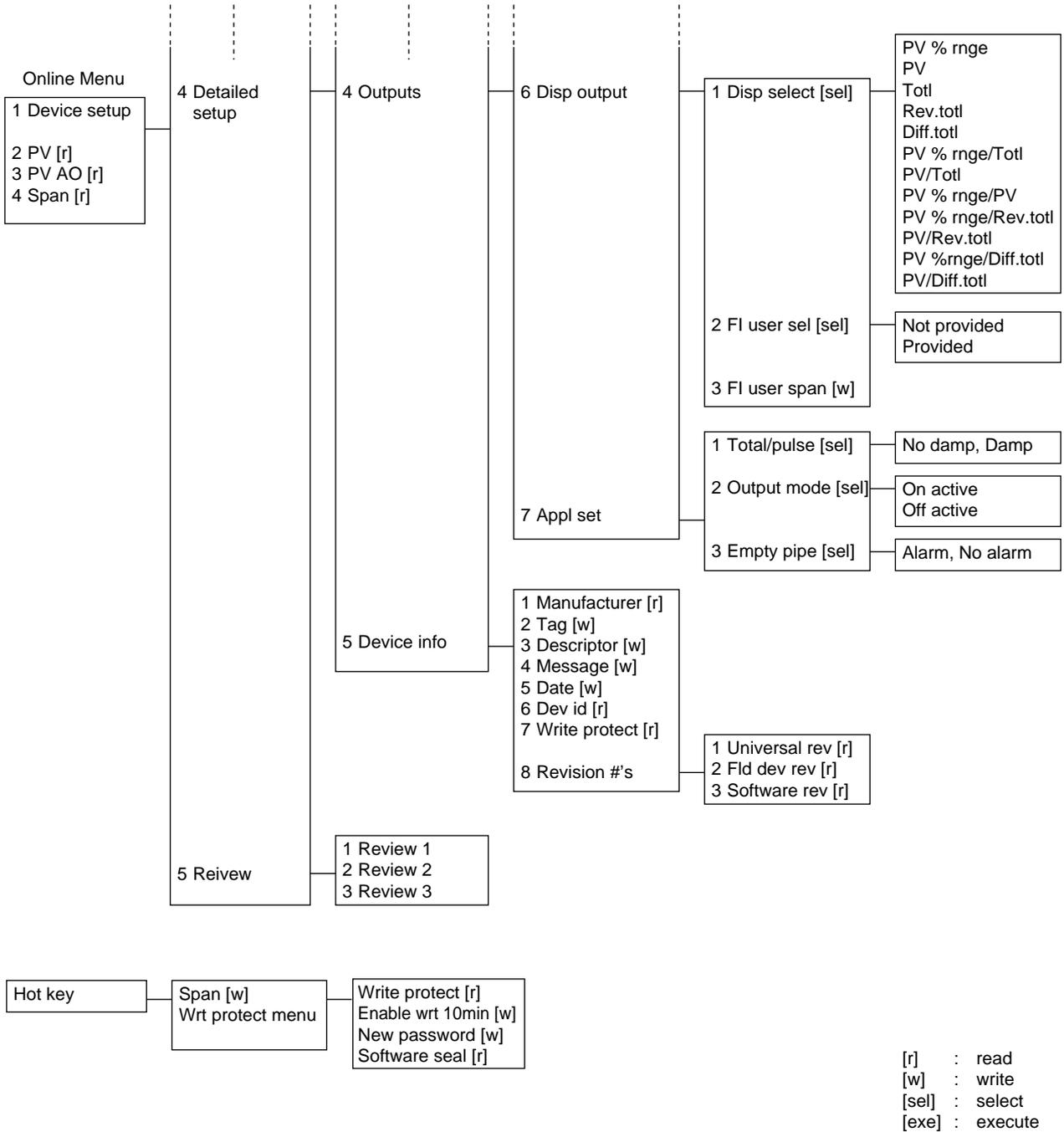


NOTE

The changed data with HART Communicator is sent to ADMAG SE by pressing **SEND (F2)** of HART Communicator.



7. OPERATION VIA HART COMMUNICATOR



7.3.4 Setting Parameters

	<p>NOTE</p> <p>The three parameters must be set to obtain a correct signal. Nominal size, flow span and meter factor must be set.</p>
---	--

(1) Nominal Size

The nominal size is engraved on the data plate of the combined flow tube.

Example: Set “2 inch”.



Call up “Size unit” setting display.



1

```

ADMAG SE :
Size unit
mm
mm
in
    
```

ESC ENTER



Select “in” (inch).

2

```

ADMAG SE :
Size unit
mm
mm
in
    
```

ESC ENTER



(ENTER)

Press **ENTER (F4)**.

3

```

ADMAG SE :
Sensor config
1 Size unit in
2 Line size
3 MF
4 Auto zero
5 Flow dir
    
```

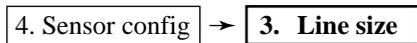
SEND HOME



(SEND)

Press **SEND (F2)** to set data to the ADMAG SE.

Call up “Line size” setting display.



1

```

ADMAG SE :
Line size
10.00 in
10.00
    
```

DEL ESC ENTER

‘2’

Enter “2” with alphanumeric keys.

2

```

ADMAG SE :
Line Size
10.00
2
    
```

DEL ESC ENTER



(ENTER)

Press **ENTER (F4)**.

3

```

ADMAG SE :
Sensor config
1 Size unit in
2 Line size
3 MF
4 Auto zero
5 Flow dir
    
```

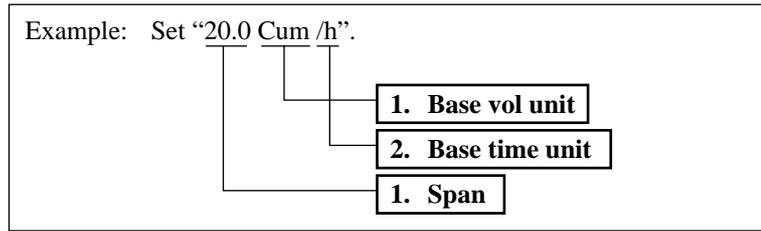
SEND HOME



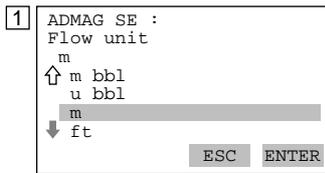
(SEND)

Press **SEND (F2)** to set data to the ADMAG SE.
By pressing **HOME (F3)**, the display returns to “Online Menu.”

(2) Span

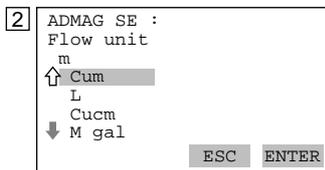


Call up "Base vol unit" setting display.



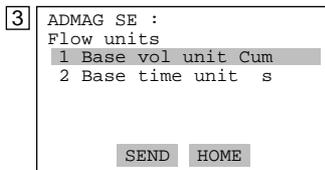
×11

Select "Cum" (m³).



(ENTER)

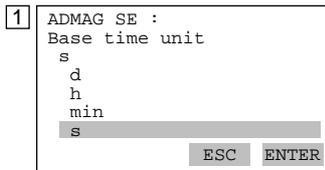
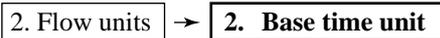
Press ENTER (F4).



(SEND)

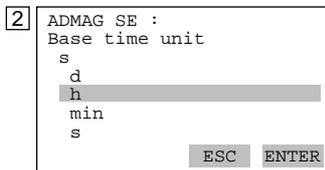
Press SEND (F2) to set data to the ADMAG SE.

Call up "Base time unit" setting display.



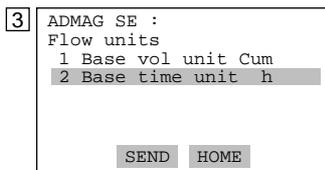
×2

Select "h".



(ENTER)

Press ENTER (F4).



(SEND)

Press SEND (F2) to set data to the ADMAG SE.

Call up “Span” setting display.

Hot key → **1. Span**

1 ADMAG SE :
Flow units Cum
1 Flow unit
2 Time unit h
SAVE HOME



Press Hot key.

2 ADMAG SE :
Hot key
1 Span 1 Cum/h
2 Enable write
3 New password
SAVE



Select “Span”.

3 ADMAG SE :
Span
1 Cum/h
1
DEL ESC ENTER

‘20.0’

Enter “20.0” with alphanumeric keys.

4 ADMAG SE :
Span
1 Cum/h
20.0
DEL ESC ENTER



(ENTER)

Press **ENTER (F4)**.

5 ADMAG SE :
Hot key
1 Span 20.0Cum/h
2 Enable write
3 New password
SEND



(SEND)

Press **SEND (F2)** to set data to the ADMAG SE.

Return to the previous display by pressing  or .



NOTE

When the span is set in engineering units using the ADMAG SE front panel key switches, consideration should be given to the least significant digit which is to be displayed for all ranges on the rate indicator of the ADMAG SE (parameter A20 FLOW RATE). For example, if the flow rate value is to be displayed to three decimal places, set the span as “20.000” as opposed to “20.”

(3) Flow Units

For actual flow unit setting, the following parameters are provided.

<1> “PV Unit”

This parameter can be set only with HART Communicator. The selectable units are shown below.

gal/min, Cum/h, L/min, m/s, ft/s

<2> Combination of “Base vol unit” and “Base time unit”

These parameters can be set with both ADMAG SE and HART Communicator. The selectable units are shown below.

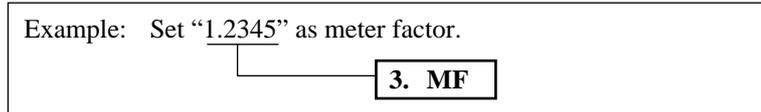
“Base vol unit”: k Cum, Cum, L, Cucm, M gal, k gal, gal, m gal, k bbl, bbl, m bbl, u bbl, m*, ft*
 * “m” and “ft” can be combined only with /s.

“Base time unit”: /d, /h, /min, /s

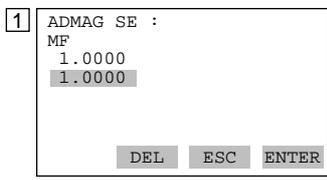
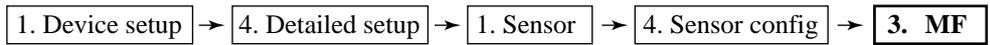
If the unit undefined in “PV Unit” is set in these parameters, the display of “PV Unit” indicates “Spcl.”

(4) Meter Factor

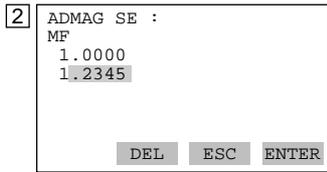
The meter factor is engraved on the data plate of the combined flow tube.



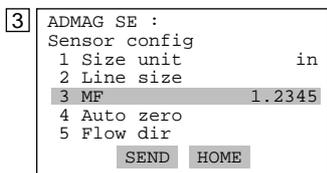
Call up “MF” setting display.



‘1.2345’ Enter “1.2345” with alphanumeric keys.



F4 Press ENTER (F4).
(ENTER)



F2 Press SEND (F2) to set data to the ADMAG SE.
(SEND)

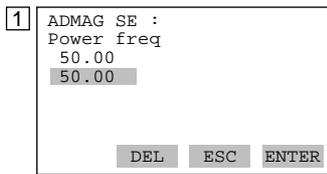
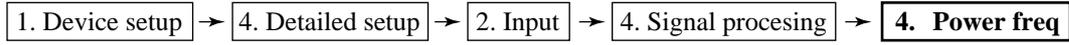
(5) Power Frequency (For DC version only)

	<p>IMPORTANT In case of DC power supply version, setting power frequency is required in area where the frequency differs. The meter is set to 50.00Hz at the factory.</p>
---	--

Example: Set "60.00".

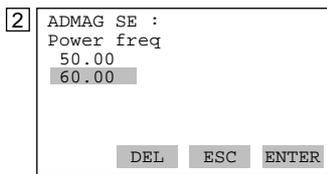
4. Power freq

Call up "Power freq" setting display.



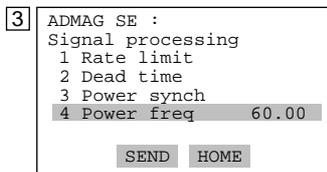
'60.00'

Enter "60.00" with alphanumeric keys.



F4
(ENTER)

Press **ENTER (F4)**.



F2
(SEND)

Press **SEND (F2)** to set data to the ADMAG SE.

(6) Trim Analog Output

Fine output adjustment is carried out with “D/A trim” or “Scaled D/A trim”.

- **D/A Trim**

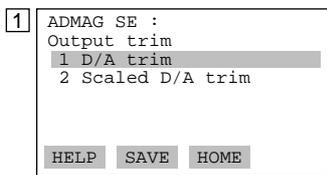
“D/A trim” is to be carried out if the calibration digital ammeter does not read 4.000 mA and 20.000 mA exactly with the output signal of 0% and 100%.

- **Scaled D/A Trim**

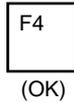
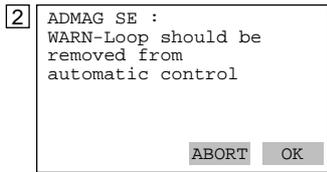
“Scaled D/A trim” is to be carried out if the output is adjusted using a voltmeter or other types of meters with 0% to 100% scale.

Example 1: For the adjustment using an ammeter ($\pm 1\mu\text{A}$ is measurable.)

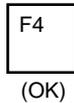
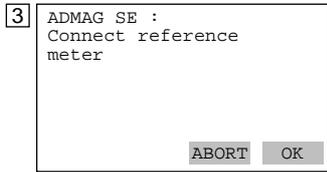
Call up “Output trim” display.



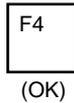
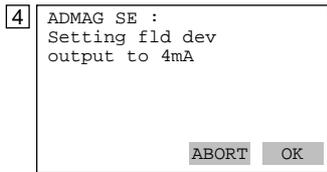
Select “D/A trim”.



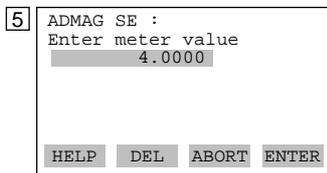
Press **OK (F4)**.



Connect the ammeter ($\pm 1\mu\text{A}$ is measurable.), and press **OK (F4)**.



Press **OK (F4)**, and the ADMAG SE outputs the output signal of 0%.



‘4.115’
F4
(ENTER)

Ammeter reading: 4.115

Enter the read value “4.115” of the ammeter, and press **ENTER (F4)**.
(The output of the ADMAG SE changes.)

6 ADMAG SE :
Fld dev output 4.000
mA equal to reference
meter?
1 Yes
2 No
ABORT OK

F4
(ENTER)

Ammeter reading: 4.000

Because the reading on the ammeter is 4.000 mA, select “Yes” and press **ENTER (F4)**.

If the reading is not 4.000 mA, select “No”.

Repeat step 5 until the ammeter reads 4.000 mA.

7 ADMAG SE :
Setting fld dev
output of 20mA
ABORT OK

F4
(OK)

Press **OK (F4)**, and the ADMAG SE outputs the output signal of 100%.

8 ADMAG SE :
Enter meter value
20.000
HELP DEL ABORT ENTER

'19.050'
F4
(ENTER)

Ammeter reading: 19.050

Carry out the same procedures as those described under 5.

9 ADMAG SE :
Fld dev output 20.000
mA equal to reference
meter?
1 Yes
2 No
ABORT ENTER

F4
(ENTER)

Ammeter reading: 20.000

“Returning fld dev to original output” appears.

10 ADMAG SE :
NOTE-Loop may be
returned to automatic
control
OK

F4
(OK)

Press **OK (F4)**.

Example 2: For the adjustment using a voltmeter

1 ADMAG SE :
Trim analog output
1 D/A trim
2 Scaled D/A trim
HELP SAVE HOME

VWX
2

Select the “Scaled D/A trim”.

2 ADMAG SE :
WARN-Loop should be
removed from
automatic control
ABORT OK

F4
(OK)

Press **OK (F4)**.

```

3 ADMAG SE :
  Trim will be scaled
  from 4.000 to 20.000
  1 Proceed
  2 Change
  ABORT ENTER
    
```

VWX
2

Select “**Change**”, and press **ENTER (F4)**.

The same operations as for “**D/A trim**” are required when selecting “**Proceed**”.

```

4 ADMAG SE :
  Set scale- Lo output
  value
  4.000000
  4.000000
  HELP DEL ABORT ENTER
    
```

'1'
F4
(ENTER)

Enter the read value on the meter when the signal is 4 mA. In this case, enter the value of the voltage across a 250Ω resistor (1 V), and press **ENTER (F4)**.

```

5 ADMAG SE :
  Set scale- Hi output
  value
  20.000000
  20.000000
  DEL ABORT ENTER
    
```

'5'
F4
(ENTER)

Enter the read value on the meter when the signal is 20 mA. Then, enter “**5**” (5 V), and press **ENTER (F4)**.

```

6 ADMAG SE :
  Trim will be scaled
  from 1.000 to 5.000
  1 Proceed
  2 Change
  ABORT ENTER
    
```

F4
(ENTER)

Select “**Proceed**” and press **ENTER (F4)**.

```

7 ADMAG SE :
  Connect reference
  meter
  ABORT OK
    
```

F4
(OK)

Connect the voltmeter, and press **OK (F4)**.

```

8 ADMAG SE :
  Setting fld dev
  output to 4mA
  ABORT OK
    
```

F4
(OK)

Press **OK (F4)**. The output signal of 0% is output.

```

9 ADMAG SE :
  Enter meter value
  1.000000
  1.000000
  DEL ABORT ENTER
    
```

'1.01'
F4
(ENTER)

Voltmeter reading: 1.010

Enter the reading of the voltmeter (1.010), and press **ENTER (F4)**.

(The output of the ADMAG SE changes.)

```

10 ADMAG SE :
  Scaled output: 1.000
  equal readout
  device?
  1 Yes
  2 No
  ABORT ENTER
    
```

F4
(ENTER)

Voltmeter reading: 1.000

Because the reading on the voltmeter is 1.000, select “**Yes**” and press **ENTER (F4)**.

If the reading is not 1.000, select “**No**”.

Repeat step **9** until the voltmeter reads 1.000 V.

11 ADMAG SE :
Setting fld dev
output to 20mA

ABORT OK

F4
(OK)

Press **OK (F4)**. The output signal of 100% is output.

12 ADMAG SE :
Enter meter value
5.000000
5.000000

DEL ABORT ENTER

'5.21'
F4
(ENTER)

Voltmeter reading: 5.210

Enter the reading of the voltmeter (5.210), and press **ENTER (F4)**.

13 ADMAG SE :
Scaled output: 5.210
equal readout
device?
1 Yes
2 No

ABORT ENTER

F4
(ENTER)

Voltmeter reading: 5.000

Select "**Yes**" and press **ENTER (F4)**.
"**Returning fld dev to original output**" appears.

14 ADMAG SE :
NOTE-Loop may be
returned to automatic
control

OK

F4
(OK)

Press **OK (F4)**.

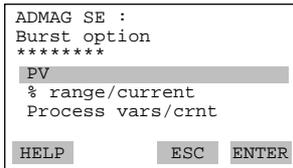
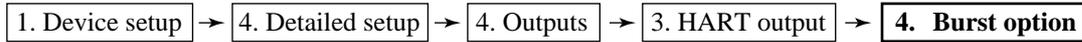
	<p>IMPORTANT</p>	<p>D/A trim should be executed only at single range mode. If D/A trim is executed at Bi direction mode, it is feared that the current output becomes 108%.</p>
--	-------------------------	--

(7) Burst Mode

The ADMAG SE continuously sends the data stored in it when the burst mode is set “On”. Either one of instantaneous flow rate, output in %, totalization values and current output can be selected and sent. The data is sent intermittently as a digital signal when the ADMAG SE is set in the burst mode.

Setting of Burst Mode

Call up “**Burst option**” display.



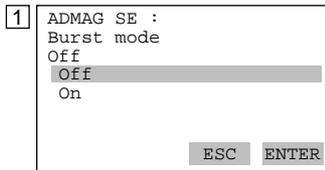
F4
(ENTER)

Set the data to be sent.

- Instantaneous flow rate (PV)
 - Output in % and current output (% range/current)
 - Instantaneous flow rate, totalization value* and current output (Process vars/crnt)
- * “Totl”, “Reverse total” or “Diff. total”

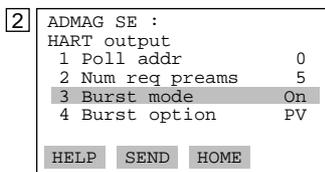
F2
(SEND)

Call up “**Burst mode**” display.



Set “ON” and press **ENTER (F4)**.

F4
(ENTER)



F2
(SEND)

Press **SEND (F2)**.

Releasing from Burst Mode

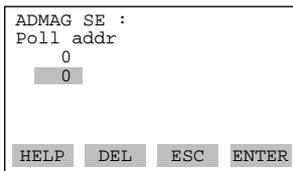
Call up “**Burst mode**” display, and set “Off”.

(8) Multidrop Mode

Field devices in multidrop mode refer to the connection of several field devices on a communication single line. Up to 15 field devices can be connected when set in the multidrop mode. To activate multidrop communication, the field device address must be changed to a number from 1 to 15. This change deactivates the 4 to 20 mA output and turns it 4 mA. Refer to Fig. 7.1.2 for the load resistance.

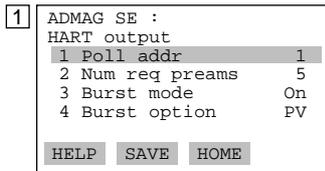
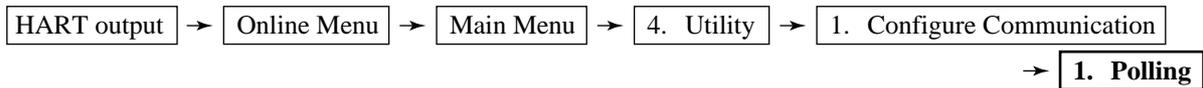
Setting of Multidrop Mode

Call up “Poll addr” display.

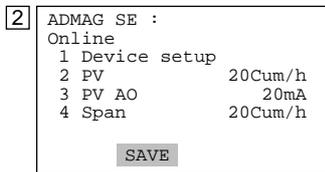


Set the polling address (a number from 1 to 15) and press **ENTER (F4)**.
Then, press **SEND (F2)** to send the data.

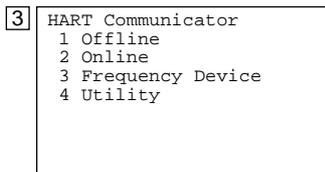
Call up “Auto Poll” display.



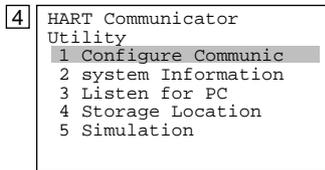
Return to “**Online Menu**” with **HOME (F3)**.



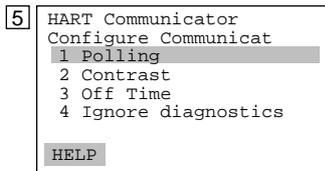
Return to “**Main Menu**” with a “previous” key.



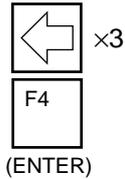
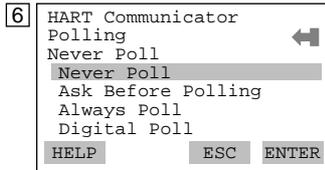
Select “**Utility**”.



Select “**Configure Communication**”.



Select “**Polling**”.



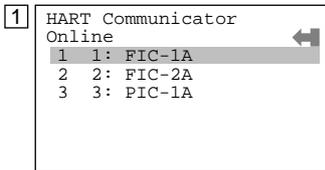
Select “**Digital Poll**” and press **ENTER (F4)**.



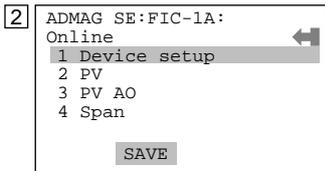
NOTE

1. If “Never Poll” is set in “Polling” when the address is set, “Online Menu” cannot be called up and displayed. Be sure to set “Digital Poll” in “Polling” after setting the polling address.
2. When the same polling address is set for two or more field devices in multidrop mode, communication with these field devices is disabled.

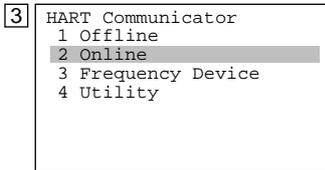
Example: Communication when set in the multidrop mode.



(1) The HART Communicator searches for the field device is set in the multidrop mode when the HART Communicator is turned on. When the HART Communicator is connected to the field device, the tag will be displayed (display 1).



(2) Select desired field device. After that, normal communication with the selected field device is possible. However, the communication speed is slow in this case (display 2).



(3) To communicate with another field device, call up display 3, and select “**Online**”.

(4) Display 1 will appear. Repeat the above operation.

Releasing from Multidrop Mode

First, call up the “**Poll addr**” display, and set the address to **0**.
 Second, call up the “**Polling**” display, and set “**Never Poll**”.



NOTE

If the above releasing method is carried out in the reverse order, “Online Menu” can not be called up.

(9) Write Protection

Write protection function is used to prevent unauthorized data being written into the device, ADMAG SE. This function becomes active by entering a password in “New password”. Write protection status is released for 10 minutes by entering the password in “Enable wrt 10min”.

 <p>NOTE</p>	<p>When the write protection function is active, data setting changes in all parameters of the ADMAG SE are inhibited and cannot be changed using either the HART Communicator or the ADMAG SE front panel key switches.</p>
--	--

Setting Password

Example: Set the password to “1 2 3 4”

Call up “Wrt protect menu” in Hot key menu.

	Hot key	→	2. Wrt protect menu	→	3. New password								
<p>1] ADMAG SE : Hot key 1 Span 1 m/s 2 Wrt protect menu</p>	<div style="border: 1px solid black; padding: 2px; width: 40px; margin: 0 auto;">VWX 2</div>	<p>Select “Wrt protect menu”.</p>											
<p>2] ADMAG SE : Wrt protect menu 1 Write protect No 2 Enable wrt 10min 3 New password 4 Software seal Keep</p> <p style="text-align: right; font-size: small;">HELP SAVE</p>	<div style="border: 1px solid black; padding: 2px; width: 40px; margin: 0 auto;">YZ/ 3</div>	<p>Select “New password”.</p>											
<p>3] ADMAG SE : Enter new password to change state of write protect</p> <p style="text-align: right; font-size: small;">DEL ABORT ENTER</p>	<table border="1" style="margin: 0 auto; border-collapse: collapse;"> <tr> <td style="padding: 2px;">STU 1</td> <td style="padding: 2px;">VWX 2</td> <td style="padding: 2px;">YZ/ 3</td> <td style="padding: 2px;">JKL 4</td> </tr> <tr> <td colspan="4" style="padding: 2px; text-align: center;">F4</td> </tr> </table> <p style="text-align: center; font-size: small;">(ENTER)</p>	STU 1	VWX 2	YZ/ 3	JKL 4	F4				<p>Set “1 2 3 4” and press ENTER (F4).</p>			
STU 1	VWX 2	YZ/ 3	JKL 4										
F4													
<p>4] ADMAG SE : Re-enter new password within 30 seconds: 1234 1234</p> <p style="text-align: right; font-size: small;">DEL ABORT ENTER</p>	<table border="1" style="margin: 0 auto; border-collapse: collapse;"> <tr> <td style="padding: 2px;">STU 1</td> <td style="padding: 2px;">VWX 2</td> <td style="padding: 2px;">YZ/ 3</td> <td style="padding: 2px;">JKL 4</td> </tr> <tr> <td colspan="4" style="padding: 2px; text-align: center;">F4</td> </tr> </table> <p style="text-align: center; font-size: small;">(ENTER)</p>	STU 1	VWX 2	YZ/ 3	JKL 4	F4				<p>Set “1 2 3 4” again and press ENTER (F4).</p>			
STU 1	VWX 2	YZ/ 3	JKL 4										
F4													
<p>5] ADMAG SE : Change to New password</p>	<p>“Write protect” status changes from “No” to “Yes”.</p>												
<p>6] ADMAG SE : It changed the state of protection related password</p> <p style="text-align: right; font-size: small;">OK</p>	<div style="border: 1px solid black; padding: 2px; width: 40px; margin: 0 auto;">F4</div> <p style="text-align: center; font-size: small;">(OK)</p>	<p>Press OK (F4).</p>											

Changing Password

Example: Change the password from “1 2 3 4” to “6 7 8 9 A”.

Call up “Wrt protect menu” in Hot key menu.

Hot key → **2. Wrt protect menu** → **2. Enable wrt 10min**

- | | | | |
|---|--|--|--|
| 1 | ADMAG SE :
Enter current
password to enable to
write for 10
minutes:

DEL ABORT ENTER | “1 2 3 4”
<div style="border: 1px solid black; display: inline-block; padding: 2px 10px;">F4</div>
(ENTER) | Enter the password and press ENTER (F4) . |
| 2 | ADMAG SE :
Release the write
protection for 10
minutes.

ABORT OK | <div style="border: 1px solid black; display: inline-block; padding: 2px 10px;">F4</div>
(OK) | Press OK (F4) .
Write protect status is released for 10 minutes. |
| 3 | ADMAG SE :
If you wish to
release completely,
you have to change
password to all of
spaces.

ABORT OK | <div style="border: 1px solid black; display: inline-block; padding: 2px 10px;">F4</div>
(OK) | Press OK (F4) . |
| 4 | ADMAG SE :
Wrt protect menu
1 Write protect No
2 Enable wrt 10min
3 New Password
4 Software seal Keep

HELP SAVE | <div style="border: 1px solid black; display: inline-block; padding: 2px 10px;">YZ/
3</div> | Select “ New password ”. |
| 5 | ADMAG SE :
Enter new password to
change state of write
protect

DEL ABORT ENTER | “6 7 8 9 A”
<div style="border: 1px solid black; display: inline-block; padding: 2px 10px;">F4</div>
(ENTER) | Set “ 6 7 8 9 A ” and press ENTER (F4) . |
| 6 | ADMAG SE :
Re-enter new Password
write 30 seconds:
6789A
6789A

DEL ABORT ENTER | “6 7 8 9 A”
<div style="border: 1px solid black; display: inline-block; padding: 2px 10px;">F4</div>
(ENTER) | Set “ 6 7 8 9 A ” again and press ENTER (F4) . |
| 7 | ADMAG SE :
Change to New password

_____ | | |
| 8 | ADMAG SE :
It changed the state
of protection related
password.

OK | <div style="border: 1px solid black; display: inline-block; padding: 2px 10px;">F4</div>
(OK) | Press OK (F4) . |

**NOTE**

1. “**Enable wrt 10min**” releases write protection status for 10 minutes. While write protection status is released, it is possible to enter a new password in the “**New password**”. It will not be possible when 10 minutes have elapsed.
 2. To release write protection status completely, enter 8 spaces in the “New password”. This causes “**Write protect**” status to change from “**Yes**” to “**No**”.
 3. If both ADMAG SE and HART Communicator power off and on again within 10 minutes after releasing of write protection status, the enabled write protection status becomes unavailable.
 4. “L01:TUNING” which is the write protection for ADMAG SE front panel key switches, can be set “00:INHIBIT” or “01:ENABLE” only when “Write Protect” on HART Communicator shows “No”.
- * “Joker password” and “Software Seal”
- When you forget the password that has been registered, it is possible to release the mode for 10 minutes by using a joker password. Enter **YOKOGAWA** to release “**Write protect**” status for 10 minutes. If this joker password is used, the status shown in the parameter “Software seal” is changed from “Keep” to “Break”. Press Hot key and select “2. Wrt Protect menu”. Current status is shown in “4. Software seal”. This status will be returned from “Break” to “Keep” by registering a new password.

(10) Other Functions and Operation

Please set the other needed parameters with the same way. The following document is useful for your operation.

Product Manual for the HART Communicator: MAN 4250

8. ACTUAL OPERATION

After you have installed the flow tube into the process piping, wired the input / output terminals, set up the required parameters and performed the pre-operation zero adjustment, the magnetic flowmeter should output an accurate flow signal from its terminals as soon as the measured fluid begins to flow.

This section describes procedures of zero adjustment and alarms countermeasure.

8.1 Pre-Operation Zero Adjustment

This section describes three procedures for performing zero adjustment. Using the data setting keys on the converter front panel, using a BT200 or using a Hart Communicator. Zero adjustment is made to set the instrument output to 0% (4mA) when the flow rate is 0.



IMPORTANT

1. Zero adjustment should be done only when the fluid is filled in the flow tube and the fluid velocity is completely zero by closing the valve.
2. Zero adjustment should be done prior to the other operation. For 20 seconds during the zero adjustment, any setting cannot be accepted.

8.1.1 Zero Adjustment Using Data Setting Keys

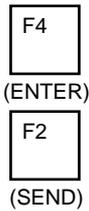
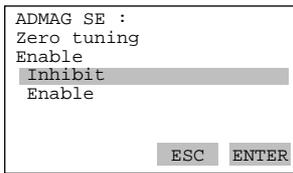
Display	Description						
	Call up "C01" (ZERO TUNING) on the setting mode and touch SET key to make the data display.						
SET 	<table border="1"> <thead> <tr> <th>Code</th> <th>Content</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>INHIBIT</td> </tr> <tr> <td>01</td> <td>ENABLE</td> </tr> </tbody> </table> Set "01" and touch SET key twice.	Code	Content	00	INHIBIT	01	ENABLE
Code	Content						
00	INHIBIT						
01	ENABLE						
SET 	Call up "C02" (MAGFLOW ZERO) and touch SET key.						
SET 	Touch SET key twice.						
SET 	"-Zero-" is displayed for about 20 seconds.						
 	It changes into the Flow Rate Display Mode after the zero adjustment is completed.						

8.1.2 Zero Adjustment Using BT200

Display	Description
<pre> MENU A: DISPLAY B: SET C: ADJUST D: DISP SEL E: TOTAL SET F: PULSE SET HOME SET ADJ ESC </pre> <p style="text-align: center;">↓ (ENTER)</p>	<p>Call up the menu panel and select “C:ADJUST” with the arrow key.</p>
<pre> PARAM C01: ZERO TUNING INHIBIT C02: MAGFLOW ZERO 0.05 C60: SELF CHECK GOOD DATA DIAG ESC </pre> <p style="text-align: center;">↓ (ENTER)</p>	<p>Press ENTER key to call up the panel displaying the parameter subitems. Confirm the inverse video bar is on “C01:ZERO TUNING”.</p>
<pre> SET C01: ZERO TUNING ENABLE </pre> <p style="text-align: center;">↓ (ENTER)</p>	<p>Press ENTER key to call up the data setup panel and select “ENABLE”.</p>
<pre> PARAM C01: ZERO TUNING ENABLE C02: MAGFLOW ZERO 0.05 C60: SELF CHECK GOOD DATA DIAG ESC </pre> <p style="text-align: center;">↓ (ENTER)</p>	<p>Press the ENTER key to set the data and return to the parameter sub items panel. Select “C02:MAGFLOW ZERO”with the arrow key.</p>
<pre> SET C02: MAGFLOW ZERO 0.05 +0.05 </pre> <p style="text-align: center;">↓ (ENTER) ×2</p>	<p>Pressing the ENTER key causes the data setup panel to be displayed.</p>
<pre> SET C02: MAGFLOW ZERO AUTOZERO FEED NO OK </pre> <p style="text-align: center;">↓ (F4)</p>	<p>While “C02:MAGFLOW ZERO” is displayed, press the ENTER key twice at an interval of a few seconds. Then, “AUTO ZERO” is now displayed.</p>
<pre> PARAM C01: ZERO TUNING ENABLE C02: MAGFLOW ZERO 0.02 C60: SELF CHECK GOOD DATA DIAG ESC </pre>	<p>After about 20 seconds, pressing the “F4” [OK] of the function key causes the menu panel to be displayed. The zero correction is displayed. Then the panel returns to data display mode.</p>

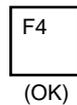
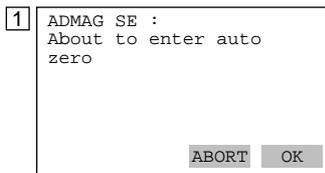
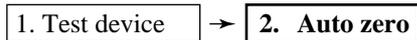
8.1.3 Zero Adjustment Using HART Communicator

Call up “Zero tuning” display.

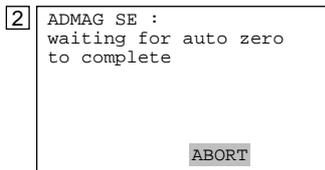


Select “Enable” and press ENTER (F4) and SEND (F2).

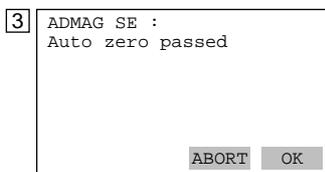
Call up “Auto zero” display.



Press OK (F4).



Wait for about 20 seconds.



Press OK (F4).

This parameter is only for execution.



IMPORTANT

1. Zero adjustment should be done only when the fluid velocity is completely zero by closing the valve.
2. Do not turn off the power to the ADMAG SE immediately after zero adjustment. Powering off within 20 seconds after zero adjustment will return adjustment to the previous setting.

8.2 Self-diagnostics Functions

- The self-diagnostics function displays instrument internal errors, input/output signal abnormalities, setting errors, and other problems.
- When an alarm occurs, the alarm number that the error has occurred and normal data are alternately indicated on the indicator of ADMAG SE.
However, alarms are only displayed during flow rate data display mode and when parameter numbers are being changed in the setting mode. (Alarms are not displayed when data items are being changed.)
- The current output during the alarm occurrence can be selected from among the followings. See “8.2.1 Output Status during Alarm Occurrence.”
 - 2.4mA or less
 - 4mA
 - HOLD
 - 21.6mA or more
- When the BT200 is used, alarms are displayed in “**A60 to N60:SELF CHECK**” parameter.
- When the HART Communicator is used, alarms are displayed in “**Status group 1 to 3**” parameters. There are two methods for self-diagnostics, every transmission and manually executing the “Self test” command. See “8.2.2 Self-diagnostics Using HART Communicator.”
- When an error message appears, follow “8.2.3 Error Description and Countermeasure.”.

8.2.1 Output Status during Alarm Occurrence

Indicator of SE	Display detail		Alarm Contact Output	Current Output	Total/Pulse Output
	BRAIN Terminal	HART Communicator			
---	GOOD	Self test OK	ON	Normal	Normal
---	ERROR	Error	OFF	Fixed*	Stop
Err-02	uP FAULT	uP fault	OFF	21.6mA or more**	Stop
Err-03	EEPROM FAULT	EEPROM fault	OFF	21.6mA or more**	Stop
Err-05	A/D FAULT	A/D fault	OFF	Fixed*	Stop
Err-06	SIGNAL OVERFLOW	Signal overflow	OFF	Fixed*	Stop
Err-07	COIL OPEN	Coil open	OFF	Fixed*	Stop
Err-08	SPAN VEL.>10m/s	Vel. span>10m/s	OFF	Fixed*	Stop
Err-09	SPAN VEL.<0.3m/s	Vel. span<0.3m/s	OFF	Fixed*	Stop
Err-10	P.SPAN>1000p/s	P.span>1000p/s	OFF	Fixed*	Stop
Err-11	P.SPAN>500p/s	P.span>500p/s	OFF	Fixed*	Stop
Err-12	P.SPAN>25p/s	P.span>25p/s	OFF	Fixed*	Stop
Err-13	P.SPAN>15p/s	P.span>15p/s	OFF	Fixed*	Stop
Err-14	P.SPAN>10p/s	P.span>10p/s	OFF	Fixed*	Stop
Err-15	P.SPAN>5p/s	P.span>5p/s	OFF	Fixed*	Stop
Err-16	P.SPAN<.0001p/s	P.span<.0001p/s	OFF	Fixed*	Stop
Err-17	T.SPAN>1000p/s	T.span>1000p/s	OFF	Fixed*	Stop
Err-18	T.SPAN>.0001p/s	T.span<.0001p/s	OFF	Fixed*	Stop
Err-19	4-20 LMT ERROR	Analog lmt error	OFF	Fixed*	Stop
Err-20	EMPTY PIPE	Empty pipe	OFF	Fixed*	Stop
Err-21	MULTIRANGE ERROR	Multi range err	OFF	Fixed*	Stop
Err-22	COIL SHORT	Excitation failure	OFF	Fixed*	Stop
Err-23	EEPROM NO SET	EEPROM no set	OFF	21.6mA or more**	Stop
Err-24	EEPROM DEFAULT	EEPROM default	OFF	Fixed*	Stop
Err-25	—	Dev id not entered	OFF	Fixed*	Stop

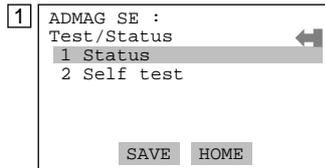
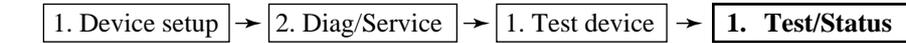
Note) *Depending on the setting in “4-20 ALM OUT (Analog alarm out)”.

**When optional code /C1 is selected, current output becomes 2.4mA or less.

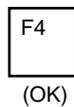
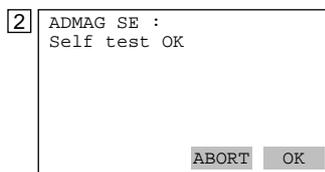
8.2.2 Self-diagnostics Using HART Communicator

Self-diagnostics of the ADMAG SE and check of incorrect data setting can be carried out with the HART Communicator. There are two methods for self-diagnostics of the ADMAG SE, self-diagnostics for every transmission and manually executing the “Self test” command. When an error message appears, follow “8.2.3 Error Description and Countermeasure.”

Call up “**Test/Status**” setting display.

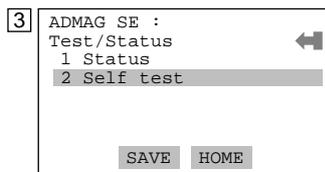


Select “**Self test**”.

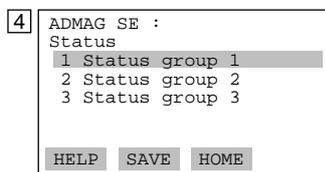


If there is no error detected, “**Self test OK**” will be displayed. Press **OK (F4)**.

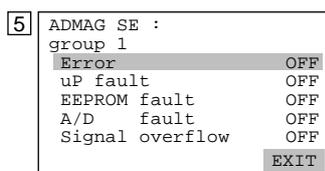
When an error occurs, an error message appears and the results of self-diagnostics appear in the “**Status**”.



Call up “**Status**”.



The status menu is separated 3 groups. About items of each group, see “8.2.3 Error Description and Countermeasure”.



Select the desired group.

If there is no error, the result of diagnostics is indicated as “**OFF**”. If “**ON**” is indicated, a countermeasure for that error is necessary.

8.2.3 Error Description and Countermeasure

Display detail				Description	Countermeasure
Indicator of SE	BRAIN Terminal	HART Communicator			
---	GOOD	—	Self test OK	Normal status	—
---	ERROR	Status group 1	Error	Alarm occurrence (At occurrence of error No.2 to 25)	—
Err-02	uP FAULT		uP fault	Microprocessor failure	Contact the nearest Yokogawa office or service center.
Err-03	EEPROM FAULT		EEPROM fault	EEPROM failure	
Err-05	A/D FAULT		A/D fault	A/D converter failure	
Err-06	SIGNAL OVERFLOW		Signal overflow	Excessive input signal	Check the followings: <ul style="list-style-type: none"> • Mix of the signal, power supply, excitation and other cables • Stray currents in the measured fluid • Incorrect grounding
Err-07	COIL OPEN		Coil open	Flow tube coil open-circuit	Contact the nearest Yokogawa office or service center.
Err-08	SPAN VEL.>10m/s		Vel. span>10m/s	Span velocity setting exceeds 11m/s.	Change settings.
Err-09	SPAN VEL.<0.3m/s		Vel. span<0.3m/s	Span velocity setting is 0.2m/s or less.	
Err-10	P.SPAN>1000p/s		Status group 2	P.span>1000p/s	Pulse output rate exceeds 1100p/s at 50% duty. It exceeds 1000p/s at 0.5ms pulse width.
Err-11	P.SPAN>500p/s	P.span>500p/s		Pulse output rate exceeds 500p/s at 1ms pulse width.	
Err-12	P.SPAN>25p/s	P.span>25p/s		Pulse output rate exceeds 25p/s at 20ms pulse width.	
Err-13	P.SPAN>15p/s	P.span>15p/s		Pulse output rate exceeds 15p/s at 33ms pulse width.	
Err-14	P.SPAN>10p/s	P.span>10p/s		Pulse output rate exceeds 10p/s at 50ms pulse width.	
Err-15	P.SPAN>5p/s	P.span>5p/s		Pulse output rate exceeds 5p/s at 100ms pulse width	
Err-16	P.SPAN<.0001p/s	P.span<.0001p/s		Pulse output rate is 0.00005p/s or less.	
Err-17	T.SPAN>1000p/s	T.span>1000p/s		Totalization rate exceeds 1100p/s.	
Err-18	T.SPAN>.0001p/s	T.span<.0001p/s		Totalization rate is 0.00005p/s or less.	
Err-19	4-20 LMT ERROR	Analog lmt error		Analog low limit setting exceeds analog high limit setting.	
Err-20	EMPTY PIPE	Empty pipe	Pipe is not filled with fluid or insulating material attached to electrodes.	Fill the flow tube with fluid or clean the flow tube inside.	
Err-21	MULTIRANGE ERROR	Multi range err	“Span” setting exceeds “Forward span2” setting at Auto 2 ranges.	Change settings.	
Err-22	COIL SHORT	Excitation failure	Excitation circuit failure	Contact the nearest Yokogawa office or service center.	
Err-23	EEPROM NO SET	EEPROM no set	Default values have not been set in EEPROM.		
Err-24	EEPROM DEFAULT	EEPROM default	EEPROM has been initialized.		
Err-25	---	Dev id not entered	Device ID has not been entered.		

9. MAINTENANCE

9.1 Loop Test (Test output)

This function enables you to set up any desired value, and to output it from the converter for test. Since this function corresponds to flow rate totalization display and pulse output, this makes it possible to check operation of individual function. The test functions of status output are also provided.



IMPORTANT

- Test outputs take priority of the flow signal.
Do not forget to return to the normal operation mode after the loop test.
- In case "BI DIRECTION" is set at OUTPUT FUNCTION (Parameter No. b10), the setting range is available -108 to +108. Please set the loop test value in +/- percentage based on the larger flow span within forward and reverse flow span.
- In case "AUTO 2 RANGES" is set at OUTPUT FUNCTION (Parameter No.b10), the loop test setting value should be set in percentage based on the second range.

9.1.1 Settings for Test Output Using Data Setting Keys

(1) Current Output (Corresponding to flow rate, totalization display and pulse output value)

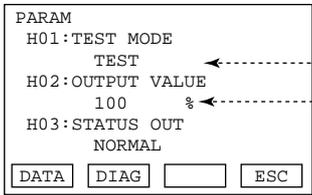
Display	Description						
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px; display: inline-block;">H01</div> SET <input type="radio"/> ↓	Call up "H01" (TEST MODE) on the setting mode and touch SET key to make the data display.						
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px; display: inline-block;">01</div> SET <input type="radio"/> ×2 ↓	<table border="1" style="margin-left: auto; margin-right: auto; border-collapse: collapse;"> <thead> <tr> <th style="width: 30%;">Code</th> <th>Content</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">00</td> <td>Normal operation</td> </tr> <tr> <td style="text-align: center;">01</td> <td>Test output</td> </tr> </tbody> </table> Set "01" and touch SET key twice.	Code	Content	00	Normal operation	01	Test output
Code	Content						
00	Normal operation						
01	Test output						
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px; display: inline-block;">H02</div> SET <input type="radio"/> ↓	Call up "H02" (OUTPUT VALUE) and touch SET key.						
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px; display: inline-block;">100.00</div> SET <input type="radio"/> ×2 Setting value: -8 (-108) to 108%	Set the value in % span. (The figure shows a 100% setting.) Flow rate, totalization display and pulse output functions correspond to this set value.						

(2) Status Output (For status output, alarm output or pulse output)

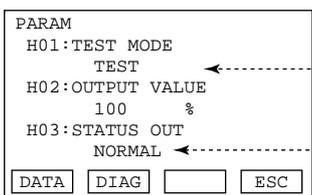
Display	Description								
 <p>H01</p> <p>SET ○</p> <p>↓</p>	<p>Call up “H01” (TEST MODE) on the setting mode and touch SET key to make the data display.</p>								
 <p>01</p> <p>SET ○×2</p> <p>↓</p>	<table border="1"> <thead> <tr> <th>Code</th> <th>Content</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>Normal operation</td> </tr> <tr> <td>01</td> <td>Test output</td> </tr> </tbody> </table> <p>Set “01” and touch SET key twice.</p>	Code	Content	00	Normal operation	01	Test output		
Code	Content								
00	Normal operation								
01	Test output								
 <p>H03</p> <p>SET ○</p> <p>↓</p>	<p>Call up “H03” (STATUS OUT) and touch SET key.</p>								
 <p>02</p> <p>SET ○×2</p>	<table border="1"> <thead> <tr> <th>Code</th> <th>Content</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>Normal operation</td> </tr> <tr> <td>01</td> <td>Contact output status (ON)</td> </tr> <tr> <td>02</td> <td>Contact output status (OFF)</td> </tr> </tbody> </table> <p>Select the output status and touch SET key twice.</p>	Code	Content	00	Normal operation	01	Contact output status (ON)	02	Contact output status (OFF)
Code	Content								
00	Normal operation								
01	Contact output status (ON)								
02	Contact output status (OFF)								

9.1.2 Setting for Test Output Using BT200

(1) Current Output (Corresponding to flow rate, totalization display and pulse output value)

Display	Description						
 <p>PARAM</p> <p>H01:TEST MODE</p> <p>TEST ←</p> <p>H02:OUTPUT VALUE</p> <p>100 % ←</p> <p>H03:STATUS OUT</p> <p>NORMAL</p> <p>[DATA] [DIAG] [] [ESC]</p>	<p>Select “TEST” in “H01: TEST MODE”.</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Content</th> </tr> </thead> <tbody> <tr> <td>NORMAL</td> <td>Normal operation</td> </tr> <tr> <td>TEST</td> <td>Test output</td> </tr> </tbody> </table> <p>Set the value in % of span in “H02:OUTPUT VALUE”. (The figure shows a 100% setting.)</p> <p>Flow rate, totalization display and pulse output functions correspond to this set value.</p>	Code	Content	NORMAL	Normal operation	TEST	Test output
Code	Content						
NORMAL	Normal operation						
TEST	Test output						

(2) Status Output (For status output, alarm output or pulse output status)

Display	Description														
 <p>PARAM</p> <p>H01:TEST MODE</p> <p>TEST ←</p> <p>H02:OUTPUT VALUE</p> <p>100 %</p> <p>H03:STATUS OUT</p> <p>NORMAL ←</p> <p>[DATA] [DIAG] [] [ESC]</p>	<p>Call up “H01: TEST MODE” on the setting mode and select “TEST”.</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Content</th> </tr> </thead> <tbody> <tr> <td>NORMAL</td> <td>Normal operation</td> </tr> <tr> <td>TEST</td> <td>Test output</td> </tr> </tbody> </table> <p>Select the status to be output in “H03: STATUS OUT”.</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Content</th> </tr> </thead> <tbody> <tr> <td>NORMAL</td> <td>Normal operation</td> </tr> <tr> <td>CLOSED(ON)</td> <td>Contact output status (ON)</td> </tr> <tr> <td>OPEN(OFF)</td> <td>Contact output status (OFF)</td> </tr> </tbody> </table>	Code	Content	NORMAL	Normal operation	TEST	Test output	Code	Content	NORMAL	Normal operation	CLOSED(ON)	Contact output status (ON)	OPEN(OFF)	Contact output status (OFF)
Code	Content														
NORMAL	Normal operation														
TEST	Test output														
Code	Content														
NORMAL	Normal operation														
CLOSED(ON)	Contact output status (ON)														
OPEN(OFF)	Contact output status (OFF)														

9.1.3 Setting for Test Output Using HART Communicator

(1) Loop Test

This feature can be used to output a fixed current from 2.72 mA to 21.28 mA for loop check.

Setting of Loop Test

Example: Set “12mA (50%)” as test output.

2. Loop test

Call up “Loop test” display.

1. Device setup → 2. Diag/Service → **2. Loop test**

1

ADMAG SE :
 WARN-Loop should be
 removed from
 automatic control
ABORT OK

F4
(OK)

Set the control loop in manual mode, and press **OK (F4)**.

2

ADMAG SE :
 Choose analog output
 level
 1 4mA
 2 20mA
 3 Other
 4 End
ABORT ENTER

↓ ×2
F4
(ENTER)

Select “**Other**”, and press **ENTER (F4)**.

1. 4mA:
Outputs a 4mA current signal
2. 20mA:
Outputs a 20mA current signal
3. Other:
Sets a desired output with the alphanumeric keys
4. End: Exits

3

ADMAG SE :
 Output
 4.000
HELP DEL ABORT ENTER

'1 2'
F4
(ENTER)

Enter “**12**”, and press **ENTER (F4)**.

4

ADMAG SE :
 Fld dev output is
 fixed at 12.000 mA
ABORT OK

F4
(OK)

Press **OK (F4)**.
A fixed current of 12mA is output.



NOTE

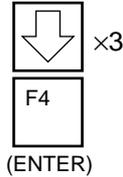
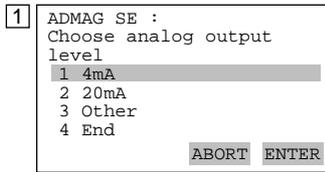
1. In case “Bi direction” is set at “Output function”, the setting range is available with -108 to $+108\%$. Please set the loop test value in \pm percentage based on the larger flow span within forward and reverse flow span.
2. In case “Auto 2 ranges” is set at “output function”, the loop test setting value should be set in percentage based on the second range.

Releasing from Loop Test:

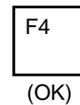
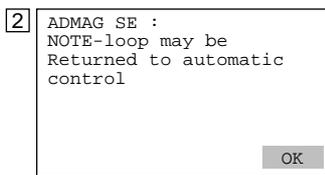
There are four methods which cause the simulated output to return to a normal flow reading.

1. Wait 10 minutes to automatically release from the test mode.
2. Turn the power off to the ADMAG SE.
3. Execute “End”. (See the following for this procedure.)
4. Abort “Loop Test”. Press **ABORT (F3)**.

On “Loop test” display.



To finish the loop test, select “End”, and press **ENTER (F4)**.

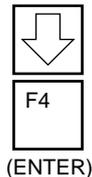
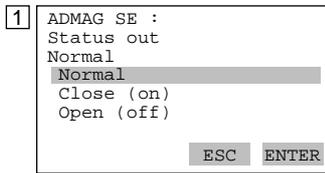
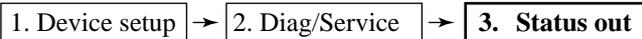


Press **OK (F4)**.

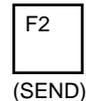
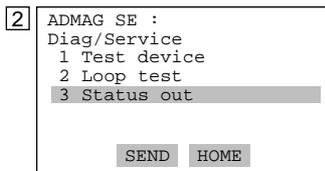
(2) Status Output Test

ADMAG SE has one status output for alarm or other functions. It can be output for test. After the status output test, return the status output parameter to “Normal”.

Call up “Status out” display.



Select “Closed” (example) and press **ENTER (F4)**.



Press **SEND (F2)**.

	NOTE	When the status output test is executed, the current output is fixed 4 mA.
--	-------------	--

9.2 Trouble Shooting

Although magnetic flowmeters rarely require maintenance, failures occur when the instrument is not operating correctly.

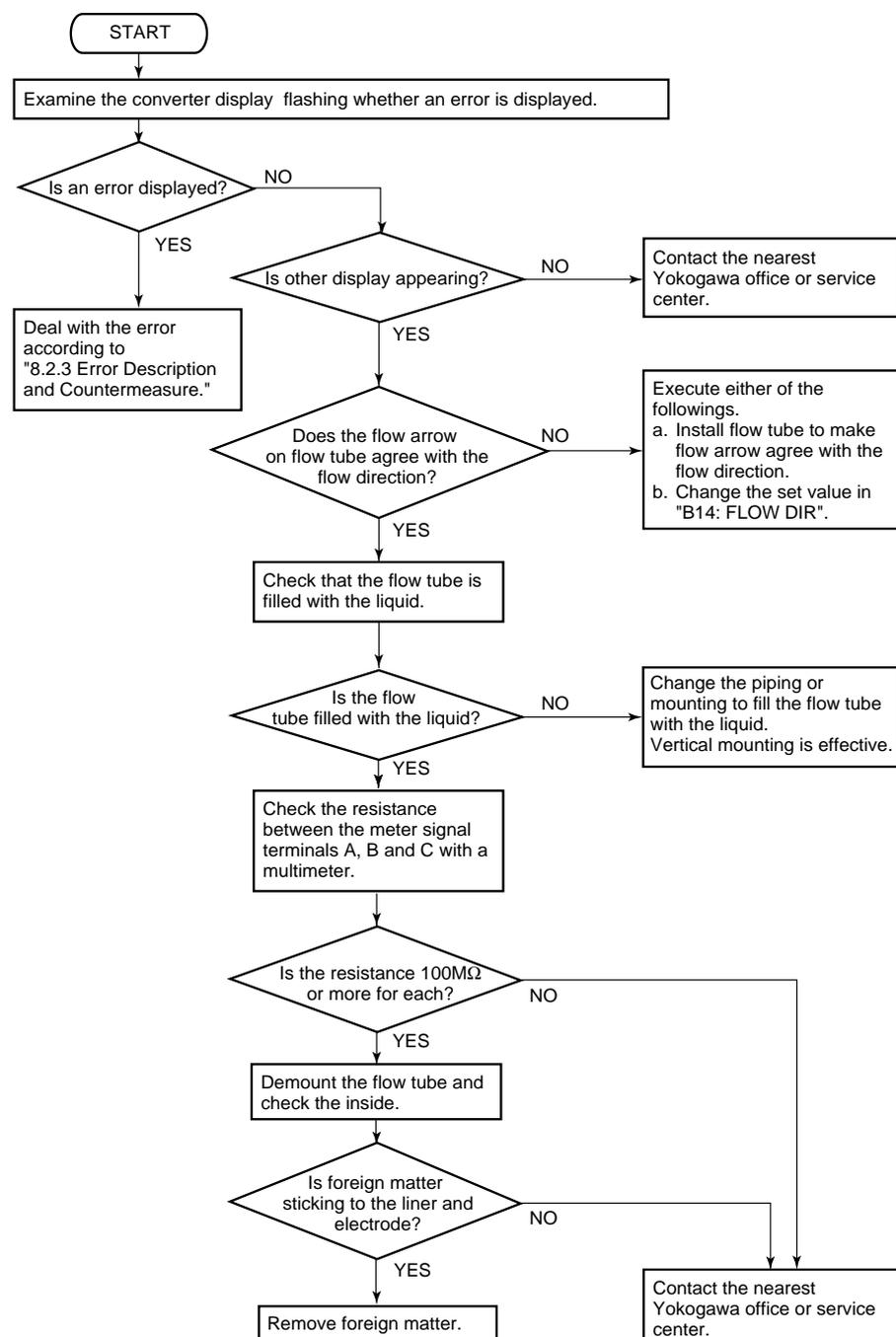
The following trouble shooting are described from the viewpoint of receiving instrument indication.



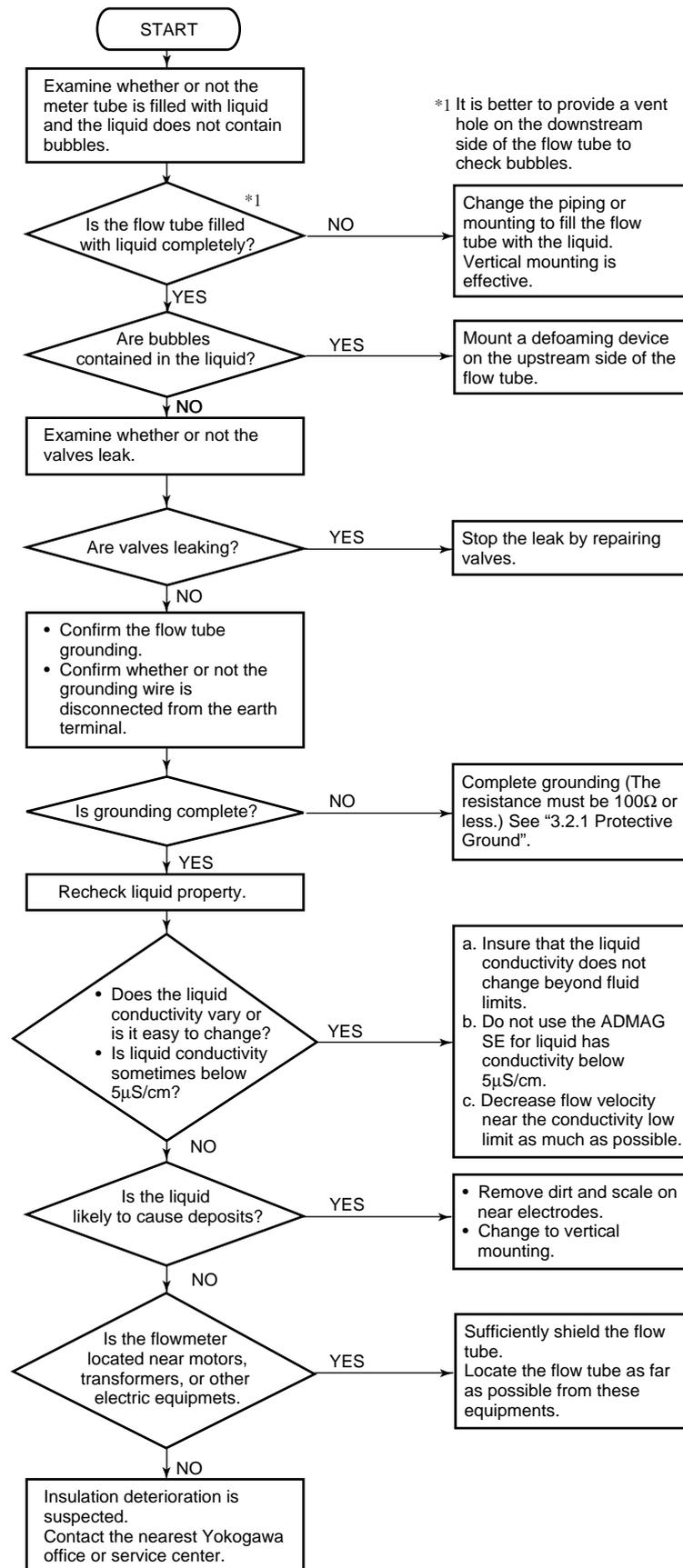
CAUTION

Please avoid removing the converter unit from the case, replacing fuse and alter LCD orientation. When these procedures are needed, please contact the nearest Yokogawa office.

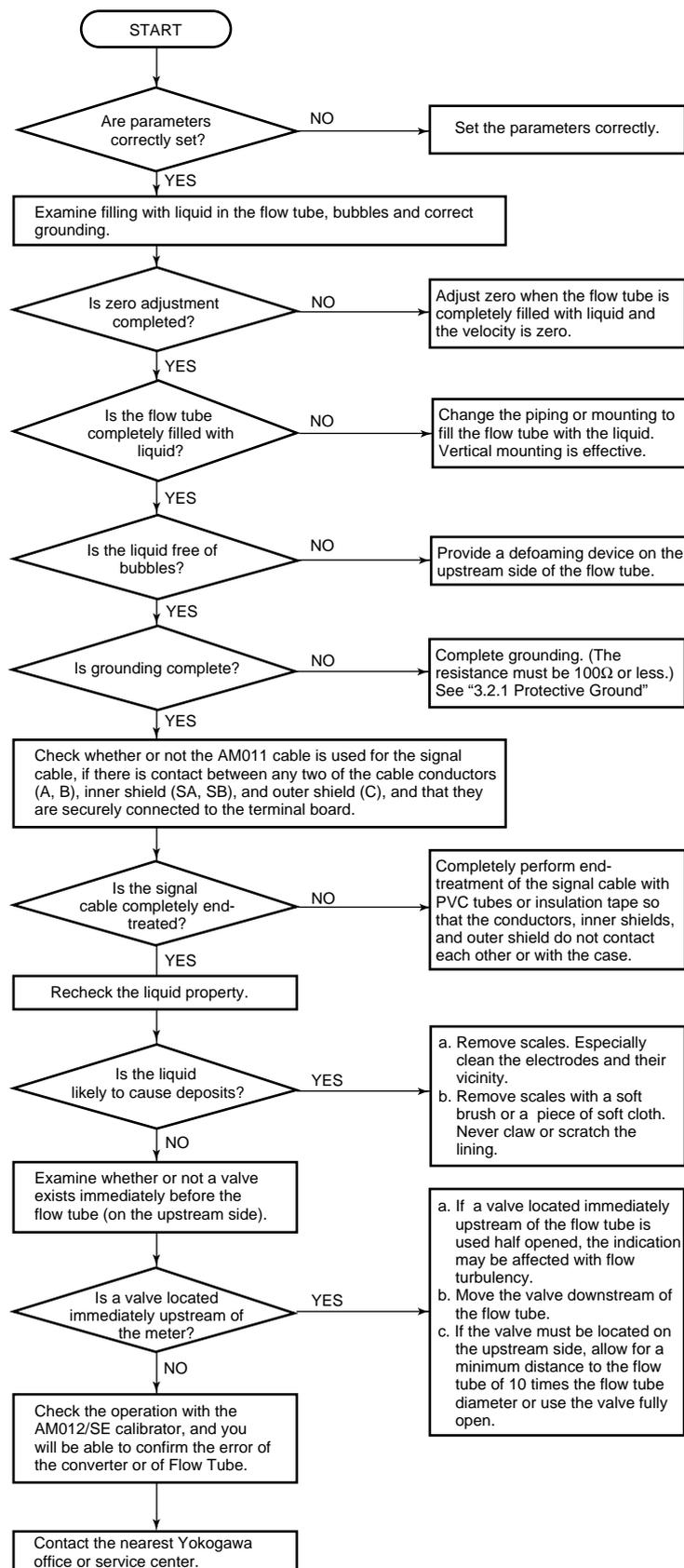
9.2.1 No Indication



9.2.2 Unstable Zero



9.2.3 Disagreement of Indication with Actual Flow Rate



10. OUTLINE

■ STANDARD SPECIFICATIONS

- Note
- For models with no setting switches, a hand-held terminal is necessary to set parameters.
 - Pulse output, status output and alarm output use common terminals, therefore, these functions are not available at the same time.

Excitation method: Pulsed DC excitation

Output Signal:

Current Output: 4 to 20 mA DC

(Load resistance 600Ω maximum)

Transistor Contact Output(Open-collector):

Pulse, alarm or status output selected by parameter setting (Contact rating : 30V DC(OFF), 200mA*(ON))

* In case of FM-Nonincendive type, 135mA

Communication:

HART or BRAIN

(Superimposed on the 4 to 20mA DC signal)

Conditions of Communication Line:

Load Resistance: (including cable resistance)

HART: 230 to 600Ω, depending on qty of field devices connected to the loop (multidrop mode)

BRAIN:250 to 600Ω

Load Capacitance: 0.22 μF maximum

Load Inductance: 3.3 mH maximum

Distance from Power Line: 15 cm(0.6 ft) or more
(Parallel wiring should be avoided.)

Input Impedance of Receiver Connected to the Receiving Resistance: 10kΩ or larger (at 2.4kHz)
(only for HART)

Maximum Cable Length: 2 km* (6500 ft) (when polyethylene-insulated PVC-sheathed control cables (CEV cables) are used)

* In case of FM-Nonincendive type, 1.5km(4875ft)

Instantaneous Flow Rate Display Function:

Flow rate can be displayed either in engineering units or in percent of span. (for models with indicator)

Totalizer Display Function:

Totalized volume in engineering units can be displayed by setting a totalizing factor. (for models with indicator)

Span Setting Function:

Volumetric flow setting is available by setting volume unit, time unit, flow rate value and flow tube size.

Volume Unit: m³, l, cm³, gallon(US), barrel(=158.987L)

Velocity Unit: m, ft

Time Unit: sec., min., hour, day

Flow Tube Size: mm, inch

Data Security During Power Failure:

Data storage in EEPROM - no back-up battery required.

Damping Time Constant:

Settable from 0.5 second to 200 seconds. (63% response time)

Pulse Output Function:

Scaled pulse can be output by setting a pulse factor.

Pulse Width: Duty 50% or fixed pulse width (0.5, 1, 20, 33, 50, or 100ms) - user selectable.

Output Rate: 0.0001 to 1000pps (when pulse output function is selected.)

Status Output Function:

One of the followings is selected by parameter setting.

• **Auto 2 Ranges Status Output :**

Indicates the selected range for automatic dual range function.

• **Forward and Reverse Status Output :**

Indicates the flow direction for forward and reverse flow measurement mode.

• **Totalization Status Output :**

Indicates that the internal totalized value exceeds the set value.

• **Low Limit Alarm :**

Indicates that flow rate under the low limit set value.

Alarm Output Function :

Indicates that an alarm occurs (Normal Close Fixed).

Self Diagnostics Function:

Converter failure, flow tube failure, erroneous setting, etc. can be diagnosed and displayed (for models with indicator).

Touch Control:

Parameter setting operation by infrared switches. (for models with indicator and setting switches)

Electrical Connection:

ANSI 1/2NPT female, DIN Pg13.5 female, ISO M20 X 1.5 female, JIS G1/2 female

Terminal Connection: M4 size screw terminal

Case Material: Aluminum alloy

Coating: Polyurethane corrosion-resistant coating

Deep sea moss green (Munsell 0.6GY3.1/2.0)

Protection: IP67, NEMA 4X, JIS C0920 water tight type

Mounting: 2-inch pipe mounting

Grounding: 100Ω or less

*In case of explosion proof type, the protective grounding must be connected to a suitable IS grounding system.

■ STANDARD PERFORMANCE

SE***DJ/EJ+SE14(Up to 300m cable length)

Accuracy :

Size in mm (inch)	Span in m/s (ft/s)	Accuracy
15 to 400 (0.5 to 16)	0.3 to 1 (1 to 3)	0.5% of span
	1 to 10 (3 to 33)	0.25% of span (at indications below 50% of span)
		0.5% of rate (at indications 50% of span or more)

T01.EPS

Repeatability: 0.1% of flowrate (1mm/s minimum)

Maximum Power Consumption:

11W for SE***DJ/EJ+SE14

Insulation Resistance:

- 100MΩ between power terminals and ground terminal at 500V DC.
- 100MΩ between power terminals and each output terminal at 500V DC.
- 20MΩ between each output terminal (except for EX1 and EX2) and ground terminal at 100V DC.
- 20MΩ between (EX1 or EX2) and ground terminal at 50V DC.

Withstand Voltage:

- 1500V AC between power terminals and ground terminal for 1 minute. (for -A1/A2 power supply)
- 500V AC between power terminals and ground terminal for 1 minute. (for -D1 power supply)



CAUTION

When performing the Voltage Breakdown Test, Insulation Resistance Test or any unpowered electrical test, wait 10 seconds after the power supply is turned off before removing the housing cover. Be sure to remove the Short Bar at terminal "G". After testing, return the Short Bar to its correct position. Screw tightening torque should be 1.18N-m(0.88ft-lb) or more, because the G-terminal is thought as a protective grounding and should conform to the Safety Requirements.

Safety Requirement Standard:

IEC1010, EN61010

EMC Conformity Standard:

EN61326
EN61000-3-2, EN61000-3-3
AS/NZS 2064

NORMAL OPERATING CONDITION

Ambient Temperature: -20 to 60 °C (-4 to 140 °F)

Ambient Humidity: 5 to 95%RH (no condensation)

Rated Power Supply Voltage:

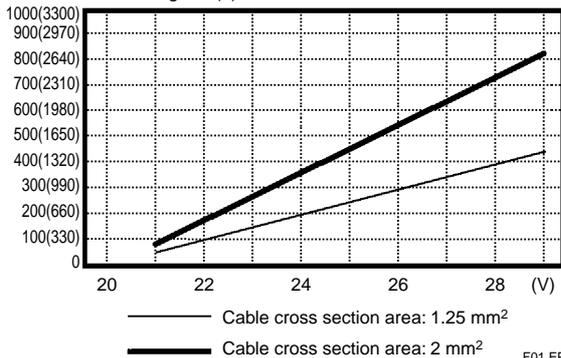
100V AC/DC Version:
Range 80 to 127V AC, 47 to 63Hz
90 to 110V DC

230V AC Version: Range 180 to 264V AC

24V DC/AC Version:
Range 20.4 to 28.8 V DC/AC

Supplied Power and Max. Cable Length for 24V DC version:

Allowable cable length m(ft)



F01.EPS

Altitude at installation side:

Max.2000m above sea level

Installation category based on IEC1010:

II (See Note)

Pollution level based on IEC1010: 2(See Note)

- Note: • The "Installation category" implies the regulation for impulse withstand voltage. It is also called the "Overvoltage category". "II" applies to electrical equipment.
- "Pollution level" describes the degree to which a solid, liquid or gas which deteriorates dielectric strength is adhering. "2" applies to a normal indoor atmosphere.

Fuse: 2A 250V (Time-Lag type)

TERMINAL CONNECTION

Terminal Symbols	Description	
SA	A shield	
A] Flow signal input	
B		
SB	B shield	
C	Common	
EX1	□ Excitation current output	
EX2		
PLS/ALM OUT	□ Pulse, alarm or status output	
CURREN	□ Current output 4 to 20mA DC	
		I+
I-		
POWER SUPPLY	□ Power supply and Ground	
		L+
		N-
G	Ground	
⊕	Protective grounding	

T03-1.EPS

ACCESSORIES

- Data sheet 1
- Unit labels sheet 1
- Hexagonal wrench 1
- (for special screw of terminal cover/display cover.)
- Plug 1 (in case of DC power supply version)
- Mounting bracket 1set

MODEL AND SUFFIX CODE

Magnetic Flow Converter:

Model	Suffix code	Description
SE14	Magnetic Flow Converter
Aux.Cod	-J.....	Always J
Output	D.....	4-20mA and Pulse or Alarm, Simultaneous 2-output (BRAIN)
	E.....	4-20mA and Pulse or Alarm, Simultaneous 2-output (HART)
Indicator	NN.....	Non Indicator
	H1.....	With Indicator
	H2.....	With Indicator and Setting SW
Power Supply	-A1.....	80 to 127V AC / 90 to 110 VDC
	-A2.....	180 to 264 V AC
	-D1.....	20.4 to 28.8V DC/AC
Electrical Connection (Refer to Note1)	0.....	JIS G1/2 Female
	2.....	ANSI 1/2NPT Female
	3.....	DIN Pg 13.5 Female
	4.....	ISO M20X1.5 Female
Optional Codes	/□.....	

Note 1 : Only ANSI 1/2NPT electrical connection is available for FM or CSA explosion proof type. JIS G1/2 electrical connection is not available for any explosion proof type.

T05.EPS

Dedicated Signal Cable:

Model	Suffix Code	Description
AM011	Dedicated cable for magnetic flowmeter
End treatment	-0.....	Non termination
	-4.....	Terminated
Cable length	-L□□□.....	Enter the length in m (Max 300m)
Style code	*A.....	Style A
Optional specification	/C□.....	Number of end treatment parts

Note 1 : A user provided two conductor cable is required for coil excitation.
Note 2 : The maximum temperature for the signal cable is 80°C(176°F).

T10.EPS

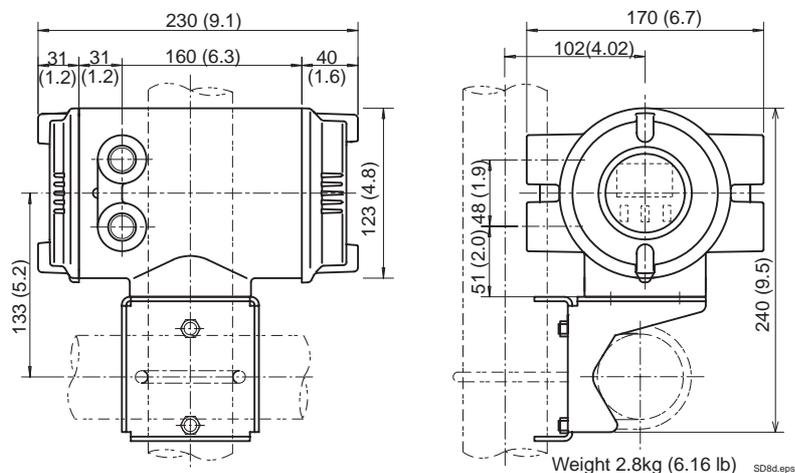
■ Optional Specification

Item	Specification	Code
Waterproof Glands	Waterproof glands are attached to all wiring ports. For JIS G1/2 only.	/ECG
Waterproof Glands with Union Joints	Waterproof glands (union joints) are attached to all wiring ports. For JIS G1/2 only.	/ECU
DC Noise Suppression	Eliminating DC Noise (Size 15mm(0.5in.) or larger; Conductivity 50 μ S/cm or higher)	/ELC
Burn Out Down	Current output at CPU failure is set to "Downward(2.4mA DC or less)" Without /C1 : Upward(21.6mA DC or more)	/C1
Lightning Protector	Built-in Lightning Protector	/A
Painting Color Change	Black, Munsell code; N1.5	/P1
	Jade Green, Munsell code; 7.5BG4/1.5	/P2
	Metallic Silver	/P7
Epoxy Coating	Coating is changed to Epoxy coating.	/X1
High Anti-corrosion Coating	Coating is changed to three-layer coating. (Urethane coating on two-layer Epoxy coating)	/X2
Calibration Certificate	Level 2: Declaration and Calibration Equipment List	/L2
	Level 3: Declaration and Primary Standard List	/L3
	Level 4: Declaration and YOKOGAWA Measuring Instruments Control System	/L4
CENELEC ATEX (KEMA) Explosion Proof Type	Explosion proof EExdIICT6 ; Group II Category 2 G (only for size 15 to 200mm)	/KF2
FM Explosion Proof Type	Explosion proof/Nonincendive (only for size 15 to 200mm)	/FF1/FN1
CSA Explosion Proof Type	Explosion proof (only for size 15 to 200mm)	/CF1
SAA Explosion Proof Type	Explosion proof ExdIICT6 (only for size 15 to 200mm)	/SF1
GOST Certificate	Calibration Certificate for GOST (Only for products produced at YMF)	/GOS

Note : In case of requirement of EN10204 3.1B for Material Certificate, contact YOKOGAWA office.

■ EXTERNAL DIMENSION

Magnetic Flow Converter



11. PARAMETER LIST

11.1 Parameters for ADMAG SE Indicator and BRAIN Terminal

This chapter describes ADMAG SE parameters for its indicator and BRAIN Terminal.

● Description of Items

Indicator	BRAIN Terminal	Name	Data Range, Units	Decimal Point	Default Value	R/W	Description
							Parameter number for ADMAG SE indicator
							Parameter number for BRAIN terminal
							Parameter name
							The figure in () shows the number for selecting data on ADMAG SE indicator. The desired number can be entered when ADMAG SE indicator is in the setting mode. Indicates the range of allowable settings and the units used. 16 alphanumerics can be entered when "16 ASCII characters" is specified.
							Numbers indicate the position of decimal point and its range of movement within the data display. Example : 0 to 4 : Can be moved in the range 0 to 4 4 : Fixed at 4
							Indicate initial set value (When shipped from the factory)
							R: Read only W: Write enabled
							Describes the nature of the parameter

List of Parameters for ADMAG SE Indicator and BRAIN Terminal

Indicator	BRAIN Terminal	Name	Data Range, Units	Decimal Point	Default Value	R/W	Description
—	A00	DISPLAY				R	Major outputs display functions.
A10	A10	FLOW RATE(%)	-10.0 to 110.0%	1		R	Displays instantaneous flow rate in %.
A20	A20	FLOW RATE	±300.0	0 to 4		R	Displays instantaneous flow rate in engineering unit.
A30	A30	TOTAL	0 to 999999	0		W	Displays and presets forward direction totalized flow rate.
A31	A31	REV.TOTAL	0 to 999999			W	Displays and resets reverse direction totalized flow rate.
A32	A32	DIF.TOTAL	-999999 to 999999			R	Displays differential totalized flow rate between forward and reverse. (A32=A30-A31)
—	A60	SELF CHECK	GOOD ERROR μF FAULT EEPROM FAULT A/D FAULT SIGNAL OVERFLOW COIL OPEN SPAN VEL.> 10 m/s SPAN VEL.< 0.3 m/s P.SPAN > 1000 p/s P.SPAN > 500 p/s P.SPAN > 25 p/s P.SPAN > 15 p/s P.SPAN > 10 p/s P.SPAN > 5 p/s P.SPAN < 0001 p/s T.SPAN > 1000 p/s T.SPAN < 0001 p/s 4 - 20 LMT ERROR EMPTY PIPE MULTIRANGE ERROR COIL SHORT EEPROM NO SET EEPROM DEFAULT			R	Displays self-check result. See "8.2 Self-diagnostics Functions."

11. PARAMETER LIST

Indicator	BRAIN Terminal	Name	Data Range, Units	Decimal Point	Default Value	R/W	Description
—	B00	SET				R	Major parameter setting.
—	B01	TAG NO	ASC II 16 characters			W	Sets tag no. up to 16 characters.
b02	B02	DAMPING	0.5 to 200 sec	1	3.0	W	Sets damping time constant of output.
b03	B03	FLOW SPAN	1 to 3.0000	0 to 4	1.0000	W	Sets flow span in selected unit.
b04	B04	FLOW UNIT	(00) km ³ (10 ³ Xm ³) (01) m ³ (02) l (liter) (03) cm ³ (10 ⁻² Xm ³) (04) M gal (05) k gal (06) gal (07) m gal (08) k bbl (09) bbl (10) m bbl (11) μ bbl (12) m (13) ft			m	Selects volume unit of flow span.
b05	B05	TIME UNIT	(00) / d (01) / h (02) / m (03) / s		/ s	W	Selects time unit of flow span.
b06	B06	SIZE UNIT	(00) mm (01) inch		mm	W	Selects flow tube nominal size unit.
b07	B07	NOMINAL SIZE	1 to 3000.0	1	100.0	W	Sets flow tube nominal size in selected unit.
b08	B08	MF	0.2500 to 3.0000		1.000	W	Sets meter factor.
b10	B10	OUTPUT FUNC	(00) PULSE OUT (01) ALARM OUT (02) BI DIRECTION (03) AUTO 2 RANGES (04) LOW ALARM (05) TOTAL SWITCH		PULSE OUT	W	Selects status output functions.
b11	B11	4 - 20 ALM OUT	(00) 2.4 mA OR LESS (01) 4.0 mA (02) HOLD (03) 21.6 mA OR MORE		21.6 mA OR MORE	W	Selects current output during alarm occurrence.
b12	B12	POWER FREQ	47.00 to 63.00 Hz	2	50.00	W	Sets AC power frequency for DC power

11. PARAMETER LIST

Indicator	BRAIN Terminal	Name	Data Range, Units	Decimal Point	Default Value	R/W	Description
b13	B13	VELOCITY CHK	0 to 32.767 m/s	3		R	Displays span in m/s.
b14	B14	FLOW DIR	(00) FORWARD (01) REVERSE		FORWARD	W	Selects flow direction.
b30	B30	REV.SPAN	1 to 3.0000	0 to 4	1.0000	W	Sets span for reverse direction.
b31	B31	BI DIREC HYS	0 to 10%		2	W	Sets hysteresis when change in flow direction.
b33	B33	FOR.SPAN2	1 to 3.0000	0 to 4	1.0000	W	Sets the second span for forward direction.
b34	B34	AUTO RNG HYS	0 to 15%		10	W	Sets hysteresis when change in Auto 2 ranges.
b36	B36	LOW ALARM	-10 to 110%		-10	W	Sets low limit alarm.
b37	B37	L. ALARM HYS	0 to 15%		5	W	Sets hysteresis for low limit alarm.
—	B60	SELF CHECK	GOOD to EEPROM DEFAULT			R	Displays self-check result.
—	C00	ADJUST				R	Automatic zero adjustment functions.
C01	C01	ZERO TUNING	(00) INHIBIT (01) ENABLE		ENABLE	W	Inhibits or enables automatic zero adjustment.
C02	C02	MAGFLOW ZERO	0 to ±99.99	2	0.00	W	Executes automatic zero adjustment and displays zero correction value.
—	C60	SELF CHECK	GOOD to EEPROM DEFAULT			R	Displays self-check result.
—	D00	DISP SEL				R	Display functions.
d01	D01	DISP SELECT	(00) RATE(%) (01) RATE (02) FOR. TOTAL (03) REV. TOTAL (04) DIF. TOTAL (05) RATE(%) / FOR. TTL (06) RATE / FOR. TTL (07) RATE / RATE(%) (08) RATE(%) / REV. TTL (09) RATE / REV. TTL (10) RATE(%) / DIF.TTL (11) RATE / DIF.TTL		RATE(%)	W	Selects display items on flowmeter indicator.
d02	D02	FL USER SEL	(00) NOT PROVIDED (01) PROVIDED		NOT PROVIDED	W	Selects whether “PV” is displayed with user-defined unit.
d03	D03	FL USER SPAN	0 to 3000	0 to 4	100	W	Sets value displayed in “PV” at 100% output when “Fl user sel” is provided.
—	D10	FL USER UNIT		ASCII 8 characters		W	Sets user-defined unit displayed in “A20.”
—	D60	SELF CHECK	GOOD to EEPROM DEFAULT			R	Displays self-check result.

11. PARAMETER LIST

Indicator	BRAIN Terminal	Name	Data Range, Units	Decimal Point	Default Value	R/W	Description
—	E00	TOTAL SET				R	Totalization functions.
E01	E01	TOTAL UNIT	(00) n UNIT / P (01) μ UNIT / P (02) m UNIT / P (03) UNIT / P (04) k UNIT / P (05) M UNIT / P (06) PULSE / s		PULSE/s		Selects totalization rate unit. (“UNIT” in the selection on the left represents the “Base vol unit” selected.)
E02	E02	TOTAL SCALE	0 to 3.0000	0 to 4	0	W	Sets totalization rate.
E03	E03	TOTAL LOWCUT	0 to 100%		3	W	Sets low cut width of totalization.
E04	E04	TOTAL SET	(00) INHIBIT (01) ENABLE		INHIBIT	W	Inhibits or enables forward direction totalization and reverse direction totalization from being preset and reset, respectively.
E05	E05	TL SET VALUE	0 to 999999		0	W	Sets forward direction totalization present value.
E06	E06	TOTAL SWITCH	0 to 999999		0	W	Set switching level when using status output function as totalization switch function.
—	E10	TL USER UNIT	ASCII 8 characters			W	Sets user-defined unit displayed in “A30.”
—	E60	SELF CHECK	GOOD to EEPROM DEFAULT			R	Displays self-check result.
—	F00	PULSE SET				R	Pulse output functions.
F01	F01	PULSE UNIT	(00) n UNIT / P (01) μ UNIT / P (02) m UNIT / P (03) UNIT / P (04) k UNIT / P (05) M UNIT / P (06) PULSE / s		PULSE/s	W	Selects pulse rate unit. (“UNIT” in the selection on the left represents the “Base vol unit” selected.)
F02	F02	PULSE SCALE	0 to 30000	0 to 4	0	W	Sets pulse rate.
F03	F03	PULSE LOWCUT	0 to 100%		3	W	Sets low cut width of pulse output.
F04	F04	PULSE WIDTH	(00) 50% DUTY (01) 0.5 ms (02) 1 ms (03) 20 ms (04) 33 ms (05) 50 ms (06) 100 ms		50% DUTY	W	Selects pulse width.
—	F60	SELF CHECK	GOOD to EEPROM DEFAULT			R	Displays self-check result.

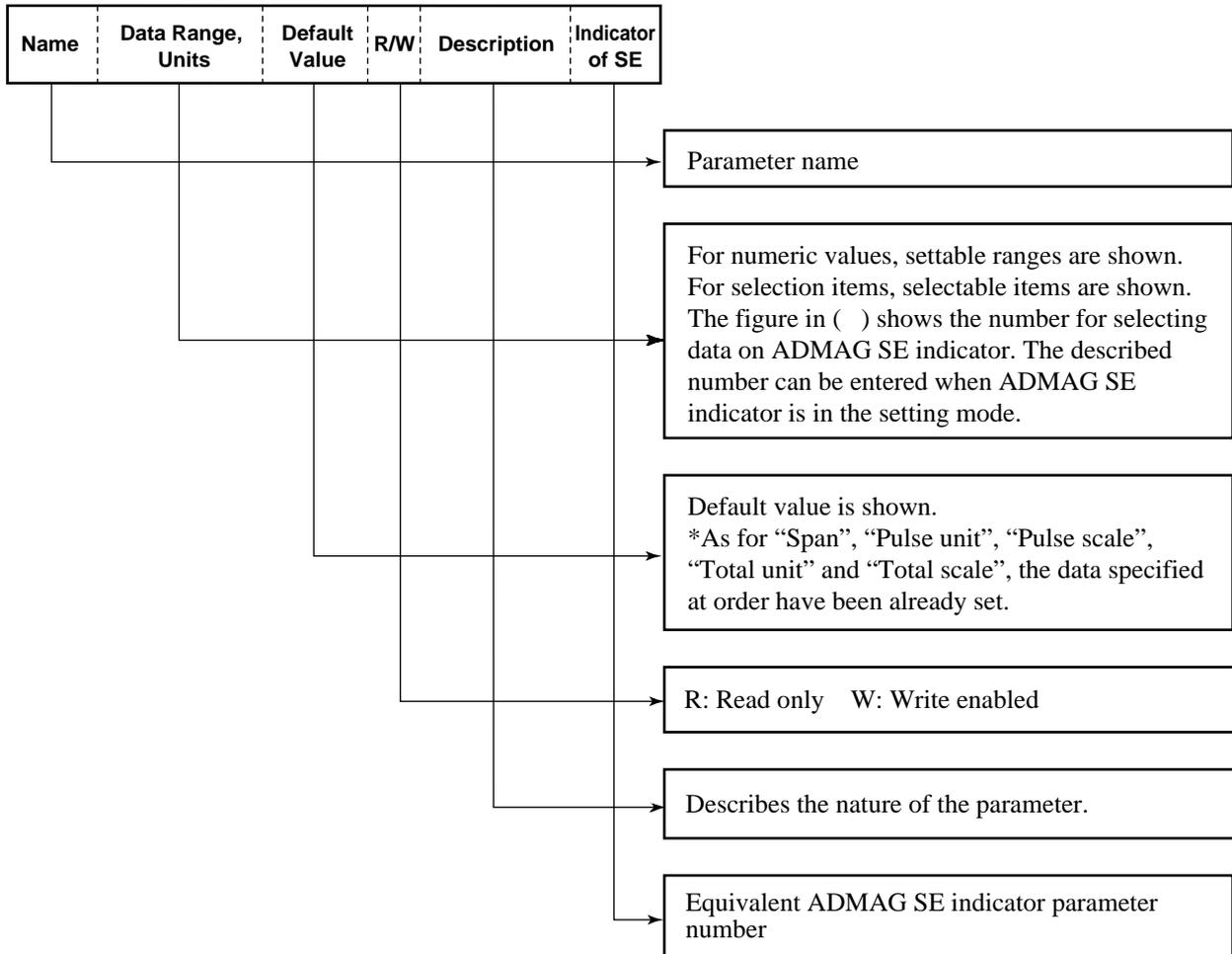
11. PARAMETER LIST

Indicator	BRAIN Terminal	Name	Data Range, Units	Decimal Point	Default Value	R/W	Description
—	G00	4 - 20 SET				R	Current output functions.
G01	G01	4 - 20 LOW CUT	0 to 10%		0	W	Sets low cut width of current output.
G02	G02	4 - 20 LOW LMT	-20 to 100%		-20	W	Sets low limit of current output.
G03	G03	4 - 20 H LMT	0 to 120%		120	W	Sets high limit of current output.
—	G60	SELF CHECK	GOOD to EEPROM DEFAULT			R	Displays self-check result.
—	H00	TEST				R	Output circuit test mode.
H01	H01	TEST MODE	(00) NORMAL (01) TEST		NORMAL	W	Selects test mode.
H02	H02	OUTPUT VALUE	-108 to 108		0	W	Sets test output value.
H03	H03	STATUS OUT	(00) NORMAL (01) CLOSED (ON) (02) OPEN (OFF)		NORMAL	W	Selects test status output.
—	H60	SELF CHECK	GOOD to EEPROM DEFAULT			R	Displays self-check result.
—	L00	OTHER				R	Data setting restriction functions.
L01	L01	TUNING	(00) INHIBIT (01) ENABLE		ENABLE	W	Inhibits or enables data setting with indicator switches or BT200.
L02	L02	KEY	00 55 << TO "N" >>		0	W	Enables "N" items display. Sets "55" for access to "N" items.
—	L60	SELF CHECK	GOOD to EEPROM DEFAULT			R	Displays self-check result.
—	N00	APPL SET					Special application.
n01	N01	TOTAL / PULSE	(00) NO DAMP (01) DAMP		DAMP	W	Selects whether instantaneous flow rate values or damped ones are used for totalization and pulse output.
n02	N02	OUTPUT MODE	(00) ON (01) OFF		ON	W	Selects active level of status output set in "B10." (except "ALARM OUT")
n03	N03	RATE LIMIT	0 to 10%		5	W	Sets the level to reduce output fluctuation.
n04	N04	DEAD TIME	0 to 15 s		0	W	Sets dead time to reduce output fluctuation. When "0" is set, "Rate limit" is not available.
n05	N05	POWER SYNCH	(00) YES (01) NO		YES	W	Selects synchronization between excitation frequency and power frequency.
n07	N07	EMPTY PIPE	(00) ALARM (01) NO ALARM		NO ALARM	W	Selects alarm effectiveness when flow tube is not filled with fluid.
—	N60	SELF CHECK	GOOD to EEPROM DEFAULT				Displays self-check result.

11.2 Parameters for HART Communicator

This chapter describes ADMAG SE parameters for HART Communicator. Note the differences between parameters on ADMAG SE indicator and those on HART Communicator.

● Description of Items



List of Parameters for HART Communicator

Name	Data Range, Units	Default Value	R/W	Description	Indicator of SE
PV	-32400 to 32400		R	Displays instantaneous flow rate in engineering unit.	A20
Totl	0 to 999999	0	W	Displays and presets forward direction totalized flow rate.	A30
PV AO	2.40 to 21.6 mA		R	Displays current output.	—
Span	0.0001 to 30000	1.0000	W	Sets flow span in selected unit.	b03
Status group 1	Error μP fault EEPROM fault A/D fault Signal overflow Coil open Vel. span> 10 m/s Vel. span< 0.3 m/s		R	Displays self-diagnostics result. “ON” shows error status. “OFF” shows normal status. See “8.2 Self-diagnostics Functions.”	—
Status group 2	P. span> 1000p/s P. span> 500p/s P. span> 25p/s P. span> 15p/s P. span> 10p/s P. span> 5p/s P. span< .0001p/s T. span> 1000p/s		R	Ditto	—
Status group 3	T. span< .0001p/s Analog lmt error Empty pipe Multi range err Coil short EEPROM no set EEPROM default Dev id not entered		R	Ditto	—
Self test	—	—	W	Executes self-diagnostics.	—
Auto zero	—	—	W	Executes automatic zero adjustment.	C02
Zero tuning	(00) Inhibit (01) Enable	Enable	W	Inhibits or enables automatic zero adjustment.	C01
D/A trim	ZERO: 3.2 to 5.6 mA SPAN: 18.4 to 21.6 mA		W	Performs fine adjustments of zero and span of current output.	—
Scaled D/A trim	ZERO: 3.2 to 5.6 mA SPAN: 18.4 to 21.6 mA		W	Performs fine adjustments of zero and span of scaled analog output.	—
Loop test	4 mA 20 mA Other (2.72 to 21.28 mA) End	4 mA	W	Sets test output value.	H02
Status out	(00) Normal (01) Closed (on) (02) Open (off)	Normal	W	Selects test status output.	H03
PV Unit	gal/min L/min Cum/h ft/s m/s (Spcl)	m/s	W	Selects engineering unit of “PV”. Displays “Spcl” in case of setting unit except 5 units on the left.	—

11. PARAMETER LIST

Name	Data Range, Units	Default Value	R/W	Description	Indicator of SE
Line size	0.01 to 300.0 mm/inch	100.0	W	Sets flow tube nominal size in selected unit.	b07
PV Damp	0.05 to 200.0 sec.	3.0	W	Sets damping time constant of output.	b02
Tag	Enter characters	—	W	Sets tag no. up to 8 characters.	—
Descriptor	Enter characters	—	W	Sets user-defined characters up to 16.	—
Message	Enter characters	—	W	Sets user-defined characters up to 32.	—
Date	01/01/00 to 12/31/99	0	W	Sets month/day/year.	—
Base vol unit	(00) k Cum (01) Cum (02) L (03) Cucm (04) M gal (05) k gal (06) gal (07) m gal (08) k bbl (09) bbl (10) m bbl (11) u bbl (12) m (13) ft	m	W	Selects volume unit of flow span.	b04
Base time unit	(00) d (01) h (02) min (03) s	s	W	Selects time unit of flow span.	b05
Velocity check	0 to 32.767 m/s		R	Displays span in m/s.	b13
Size unit	(00) mm (01) in	mm	W	Selects flow tube nominal size unit.	b06
MF	0.2500 to 3.0000	1.0000	W	Sets meter factor. (Actual flow test data has been entered.)	b08
Flow dir	(00) Forward (01) Reverse	Forward	W	Selects flow direction.	b14
PV % rng	-110.0 to 110.0%		R	Displays instantaneous flow rate in %.	A10
Rate limit	0 to 10%	5	W	Sets the level to reduce output fluctuation.	n03
Dead time	0 to 15 sec	0	W	Sets the dead time to reduce output fluctuation. When "0" is set, "Rate limit" is not available.	n04
Power synch	(00) Yes (01) No	Yes	W	Selects synchronization between excitation frequency and power frequency.	n05
Power freq	47.00 to 63.00 Hz	50.00	W	Sets AC power frequency for DC power supply.	b12
Total unit	(00) n UNIT/P (01) u UNIT/P (02) m UNIT/P (03) UNIT/P (04) k UNIT/P (05) M UNIT/P (06) PULSE/s	PULSE/s	W	Selects totalization rate unit. (“UNIT” in the selection on the left represents the “Base vol unit” selected.)	E01
Total scale	0.0000 to 30000	0	W	Sets totalization rate.	E02
Total low cut	0 to 100%	3	W	Sets low cut width of totalization.	E03

11. PARAMETER LIST

Name	Data Range, Units	Default Value	R/W	Description	Indicator of SE
Tl set value	0 to 999999	0	W	Sets forward direction totalization preset value.	E05
Total set	(00) Inhibit (01) Enable	Inhibit	W	Inhibits or enables forward direction totalization and reverse direction totalization from being preset and reset, respectively.	E04
Total switch	0 to 999999	0	W	Sets switching level when using status output function as totalization switch function.	E06
Reverse total	0 to 999999	0	W	Displays and resets reverse direction totalized flow rate.	A31
Diff. total	-999999 to 999999	0	R	Displays differential totalized flow rate between forward and reverse. (Diff. total = Totl – Reverse total)	A32
Analog low cut	0 to 10%	0	W	Sets low cut width of current output.	G01
Analog low lmt	-20 to 100%	-20	W	Sets low limit of current output.	G02
Analog hi lmt	0 to 120%	120	W	Sets high limit of current output.	G03
PV AO Alm typ	—	Hi	R	Displays burn out direction of current output.	—
Analog alarm out	(00) 2.4 mA or less (01) 4.0 mA (02) Hold (03) 21.6 mA or more	21.6 mA or more	W	Selects current output during alarm occurrence.	b11
Poll addr	0 to 15	0	W	Sets polling address when multidrop mode.	—
Num req preams	5	5	R	Displays number of request preambles.	—
Burst mode	Off On	Off	W	Selects the mode for the burst mode functionality.	—
Burst option	PV % range/current Process vars/crnt	PV	W	Selects sending items (instantaneous flow rate, output in %, totalization value and/or current output) when burst mode.	—
Output function	(00) Pulse out (01) Alarm out (02) Bi direction (03) Auto 2 ranges (04) Low alarm (05) Total switch	Pulse out	W	Selects status output functions.	b10
Reverse span	0.0001 to 30000	1.0000	W	Sets span for reverse direction.	b30
Bi direction hys	0 to 10%	2	W	Sets hysteresis when change in flow direction.	b31
Forward span2	0.0001 to 30000	1.0000	W	Sets the second span for forward direction.	b33
Auto range hys	0 to 15%	10	W	Sets hysteresis when change in Auto 2 ranges.	b34
Low alarm	-10 to 110%	-10	W	Sets low limit alarm.	b36
Low alarm hys	0 to 10%	5	W	Sets hysteresis for low limit alarm.	b37
Pulse unit	(00) n UNIT/P (01) u UNIT/P (02) m UNIT/P (03) UNIT/P (04) k UNIT/P (05) M UNIT/P (06) PULSE/s	PULSE/s	W	Selects pulse rate unit. ("UNIT" in the selection on the left represents the "Base vol unit" selected.)	F01

11. PARAMETER LIST

Name	Data Range, Units	Default Value	R/W	Description	Indicator of SE
Pulse scale	0.0000 to 30000	0	W	Sets pulse rate.	F02
Pulse low cut	0 to 100%	3	W	Sets low cut width of pulse output.	F03
Pulse width	(00) 50% Duty (01) 0.5 ms (02) 1 ms (03) 20 ms (04) 33 ms (05) 50 ms (06) 100 ms	50% Duty	W	Selects pulse width.	F04
Disp select	(00) PV % rng (01) PV (02) Totl (03) Rev. totl (04) Diff. totl (05) PV %rng/Totl (06) PV/Totl (07) PV %rng/PV (08) PV %rng/Rev.totl (09) PV/Rev.totl (10) PV %rng/Diff.totl (11) PV/Diff.totl	PV % rng	W	Selects display items on flowmeter indicator.	d01
Fl user sel	(00) Not provided (01) Provided	Not provided	W	Selects whether PV is displayed with user-defined unit.	d02
Fl user span	0 to 30000	100	W	Sets value displayed in "PV" at 100% output when "Fl user sel" is provided.	d03
Total/pulse	(00) No damp (01) Damp	Damp	W	Selects whether instantaneous flow rate values or damped ones are used for totalization and pulse output.	n01
Output mode	(00) On active (01) Off active	On active	W	Selects active level of status output set in "Output function" (except "Alarm out").	n02
Empty pipe	(00) Alarm (01) No alarm	No alarm	W	Selects alarm effectiveness when flow tube is not filled with fluid.	n07
Manufacturer	Yokogawa	Yokogawa	R	Displays "Yokogawa".	—
Dev id	—	Its own ID No.	R	Displays device ID.	—
Write protect	Yes No	No	R	Displays status of "Write Protect".	—
Universal rev	—	—	R	Displays version of universal commands.	—
Fld dev rev	—	—	R	Displays version of communication commands for field device.	—
Software rev	—	—	R	Displays version of software for field device.	—
Enable wrt 10min	Enter characters	—	W	Release write protection when the password set in "New Password" is entered.	—
New password	Enter characters	—	W	Sets new password up to 8 characters.	—
Software seal	(00) Keep (01) Break	Keep	R	Displays software seal status.	—

12. EXPLOSION PROTECTED TYPE INSTRUMENT

In this section, further requirements and differences for explosion proof type instrument are described. For explosion proof type instrument, the description in this chapter is prior to other description in this User's Manual.



NOTE

The terminal box cover and display cover is locked by special screw. In case of opening the cover, please use the Hexagonal Wrench attached.



CAUTION

Be sure to lock the cover with the special screw using the Hexagonal Wrench attached after tightening the cover.

12.1 CENELEC ATEX(KEMA)



WARNING

Only trained persons use this instrument in industrial locations.

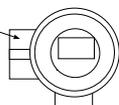
(1) Technical Data

No. KEMA 98ATEX3230
 Type of Protection : EEx dIIC T6; Group II
 Category 2 G
 Electrode Circuit U_m : 250V ac/dc
 Excitation Circuit : 41Vmax. 6/6.25Hz
 Enclosure : IP67
 Temperature Code : T6

(2) Electrical Connection

The type of electrical connection is stamped near the electrical connection port according to the following codes.

Screw Size	Marking
ISO M20x1.5 female	△ M
ANSI 1/2NPT female	△ A
DIN Pg13.5 female	△ D



(3) Installation



WARNING

- All wiring shall comply with local installation requirements and local electrical code.
- In hazardous locations, the cable entry devices shall be of a certified flameproof type, suitable for the conditions of use and correctly installed.
- Unused apertures shall be closed with suitable flameproof certified blanking elements. (The plug attached is flameproof certified.)

(4) Operation



WARNING

- Wait 10 min. after power is turned off, before opening the covers.
- Take care not to generate mechanical spark when access to the instrument and peripheral devices in hazardous locations.

(5) Maintenance and Repair



WARNING

The instrument modification or parts replacement by other than authorized representative of Yokogawa Electric Corporation is prohibited and will void the certification.

(6) Data Plate

WARNING	
AFTER DE-ENERGIZING, DELAY 10 MINUTES BEFORE OPENING	
ADMAG SE MAGNETIC FLOWCONVERTER	
MODEL	
SUFFIX	
STYLE	
SUPPLY	VDC ≐ 11Wmax.
	VAC-47 to 63Hz 11Wmax.
CURRENT	4 - 20mA ≐
OUTPUT	(600Ωmax.)
PULSE	
OUTPUT	30V DC ≐ 0.2Amax.
Tamb	-20 to +60 °C
ENCLOSURE	IP67
TAG NO.	
NO.	*1)
*2) II 2G	
KEMA No. : KEMA 98ATEX 3230 EEx d II C T6 ENCLOSURE : IP67	
YOKOGAWA	
Made in *3)	

MODEL : Specified model code
 SUFFIX : Suffix codes of the model code
 STYLE : Specified style code
 SUPPLY : Power supply voltage of apparatus
 CURRENT OUTPUT : Output signal of apparatus
 PULSE OUTPUT : Output signal of apparatus
 Tamb : Ambient temperature
 ENCLOSURE : Enclosure protection number
 TAG NO. : Tag number
 NO. : Manufacturing serial number
 CE : CE marking
 ExII 2G : Group II Category 2 Gas atmosphere
 KEMA No. : KEMA 98ATEX3230 : Certificate number
 EExd IICT6 : Protection type and temp. class

⚠ **WARNING:** Warning to apparatus

YOKOGAWA ◆ : Name and address of manufacturer

*1) The third figure from the last shows the last one figure of the year of production. For example, the year of production of the product engraved as follows is year 1998.

No. F261GA091 813



Produced in 1998

*2) The identification number of the notified body :
0344

*3) The product-producing country

12.2 FM

Model SE14/FF1/FN1 can be selected the type of protection(FM Explosionproof or Nonincendive) for use in hazardous locations.



WARNING

- For the installation of this converter, once a particular type of protection is selected, any other type of protection can not be used. The installation must be in accordance with the description about the type of protection in this user's manual.
- In order to avoid confusion, unnecessary marking is crossed out on the label other than the selected type of protection when the flow converter is installed.

12.2.1 FM Explosionproof (Optional Code /FF1)

(1) Technical Data

Explosionproof for Class I Division 1 Groups A, B, C and D. Dust-ignitionproof for Class II/III Division 1 Groups E, F and G.

Temp. Code : T6

Enclosure : NEMA 4X

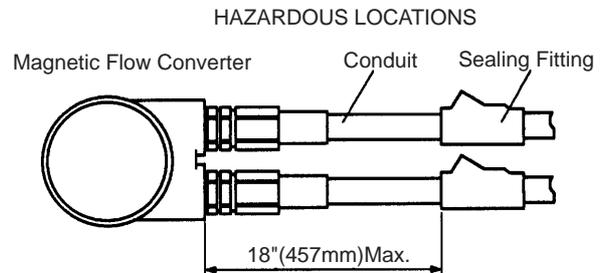
Ambient Temperature : -20 to +60°C

(2) Wiring



WARNING

- All wiring shall comply with National Electrical Code ANSI/NFPA 70 and local electrical code.
- "SEAL ALL CONDUITS WITHIN 18 INCHES". Wiring shall be in conduit as shown in the figure.



(3) Operation



WARNING

- OPEN CIRCUIT BEFORE REMOVING COVER. SEAL ALL CONDUITS WITHIN 18 INCHES.
- INSTALL IN ACCORDANCE WITH THE USER'S MANUAL IM1E10C1-E.
- Take care not to generate mechanical spark when access to the instrument and peripheral devices in hazardous locations.

(4) Maintenance and Repair



WARNING

The instrument modification or parts replacement by other than authorized representative of Yokogawa Electric Corporation is prohibited and will void the approval of Factory Mutual Research Corporation.

12.2.2 FM Nonincendive (Optional Code /FN1)

(1) Technical Data

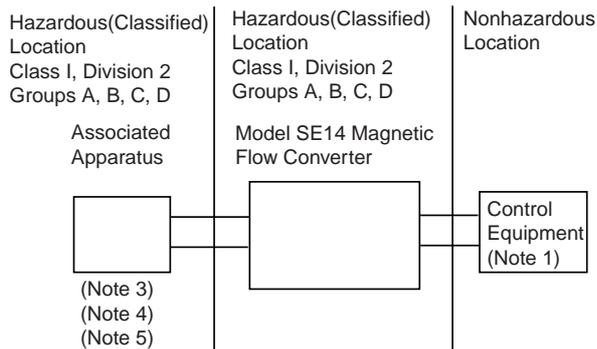
Nonincendive for Class I Division 2 Groups A, B, C and D. Suitable for Class II Division 2 Groups F and G. Class III Division 1 and 2 Hazardous (Classified) Locations.

Temp. Code : T4

Enclosure : NEMA 4X

Ambient Temperature : -20 to +60°C

(2) Wiring (Following contents refers "DOC. No. NFM008-A13 P.1 and P.2")



Nonincendive Field Wiring Parameters:

Output signal	Signal name	Voc (V)	Isc (mA)	Ca (μF)	La (mH)
Analog output	Current Output	19.7	21.6	0.3	10

The nonincendive field wiring concept allows interconnection of two FM Approved Nonincendive Apparatuses with nonincendive field wiring parameters not specifically examined in combination as a system when:
 $Voc \leq Vmax$, $Isc \leq Imax$, $Ca \geq Ci + C$ cable, $La \geq Li + L$ cable

Input signal	Signal name	Vmax (V)	Imax (mA)	Ci (μF)	Li (mH)
Contact output	Transistor Output	30	135	0.1	0

The nonincendive field wiring concept allows interconnection of two FM Approved Nonincendive Apparatuses with nonincendive field wiring parameters not specifically examined in combination as a system when:
 Voc or $Vt \leq Vmax$, Isc or $It \leq Imax$,
 $Ca \geq Ci + C$ cable, $La \geq Li + L$ cable



NOTE

- Control equipment connected to the Model SE14 magnetic flow converter must not use or generate more than 250V rms or V dc.
- Installation should be in accordance with the National Electrical Code ANIS/NFPA 70.
- The configuration of associated Apparatus must be Factory Mutual Research Corporation Approval under Nonincendive Field Wiring Concept or be a simple apparatus (a device which can neither generate nor store more than 1.2V, 0.1A, 25mW, or 20 micro-J, ex. Switches, thermocouples, LED's and RTD's).
- Associated Apparatus manufacture's installation drawing must be followed when installing this equipment.
- Associated Apparatus connection is representative of each input and output signal connection. Each signal shall be wired in a separate shielded cable.
- No revision to drawing without prior Factory Mutual Research Corporation Approval.

(3) Operation



WARNING

- DO NOT DISCONNECT WHILE CIRCUIT IS LIVE UNLESS LOCATION IS KNOWN TO BE NONHAZARDOUS.
- NI CLI DIV2, GPS ABCD WITH NONINCENDIVE FIELD WIRING PARAMETERS TO CLI DIV2, GPS ABCD PER DWG NFM008-A13 P.1 & P.2. (Refer to (2))
- Do not connect BRAIN TERMINAL or HART Communication in Hazardous locations.

(4) Maintenance and Repair



WARNING

The instrument modification or parts replacement by other than authorized representative of Yokogawa Electric Corporation is prohibited and will void the approval of Factory Mutual Research Corporation.

12.3 CSA

(1) Technical Data

Class I, Groups B, C & D; Class II, Groups E, F & G; Class III; Encl Type 4X
 Electrode Circuit : 41V max. 6//6.25Hz
 Temperature Code : T6
 Ambient Temperature : -20 to +60°C

(2) Wiring



WARNING

- All wiring shall comply with Canadian Electrical Code Part I and Local Electrical Code.
- Note a warning label worded as follows.
Warning : A SEAL SHALL BE INSTALLED WITHIN 50cm OF THE ENCLOSURE.
 UN SCELLEMENT DOIT ÊTRE INSTALLÉ À MOINS DE 50cm DU BOÎTIER.

(3) Operation**WARNING**

Note a warning label worded as follows.

Warning : OPEN CIRCUIT BEFORE REMOVING COVER.
OUVRIR LE CIRCUIT AVANT D'EN LEVER LE COUVERCLE.

Take care not to generate mechanical spark when access to the instrument and peripheral devices in hazardous locations.

(4) Maintenance and Repair**WARNING**

The instrument modification or parts replacement by other than authorized representative of Yokogawa Electric Corporation is prohibited and will void the certification.

(4) Maintenance and Repair**WARNING**

The instrument modification or parts replacement by other than authorized representative of Yokogawa Electric Corporation is prohibited and will void CSA Explosionproof Certification.

12.4 SAA

(1) Technical Data

SA Certificate No.:	AUS EX 3764X
Type of Protection :	Ex d II C T6
Enclosure Type :	IP67
Excitation Circuit :	41V max. 6/6.25Hz
Temperature Code :	T6
Ambient Temperature :	-20 to +60°C

(2) Installation**WARNING**

- All wiring shall comply with local installation requirements and local electrical code.
- In hazardous locations, the cable entry devices shall be of a certified flameproof type, suitable for the conditions of use and correctly installed.

(3) Operation**WARNING**

- Open circuit before opening the covers.
- Take care not to generate mechanical spark when access to the instrument and peripheral devices in hazardous locations.