

BGA IRDA-WELDER User Manual

Model:T-870A



CATALOGUE

1. Features.....		2
2. Technic Parameter.....		2
3. Instrument Inventory.....		3
4. The main part function explaining.....		3
(1)Main body.....		3
(2)Front panel.....		4
(3)Back panel.....		4
(4)Focusing support and lamp body		5
(5)Line board (PCB) support.....		5
5. Installation step.....		6
(1)Lamp body and main body assembly.....		6
(2)Connection infra-red lamp body ties.....		6
(3)Connection infra-red lamp sensor plug.....		6
6. Operation method.....		7
(1)Starting and starting front inspects.....		8
(2)Sealing off/repair operation.....		8
(3)Maintenance and overhaul:		10
7. Matters needing attention		10
8、 The maintenance pledged that		10

Features

- 1、 Adopt infrared weld technology which independent exploration.
- 2、 Use infrared heat, easy to cut through, which overcomes disadvantage(bum out elements) of traditional welding machines.
- 3、 Easily operate. Just need one day training. Can operate it skillfully.
- 4、 Don't need weld tools. This machine can weld all the component between 35-50mm.
- 5、 This machine has 800W heating system. It's preating area is 240x180mm.
- 6、 Infrared heating without heated sirocco flowing. No impact on perimeter small component. Can suitable for all component , especially Micro BGA component.
- 7、 This machine is suitable for a variety of computers,notebooks and the rework or repair of their BGA components, especially suits to the computer north and south bridge.

Technic parameter

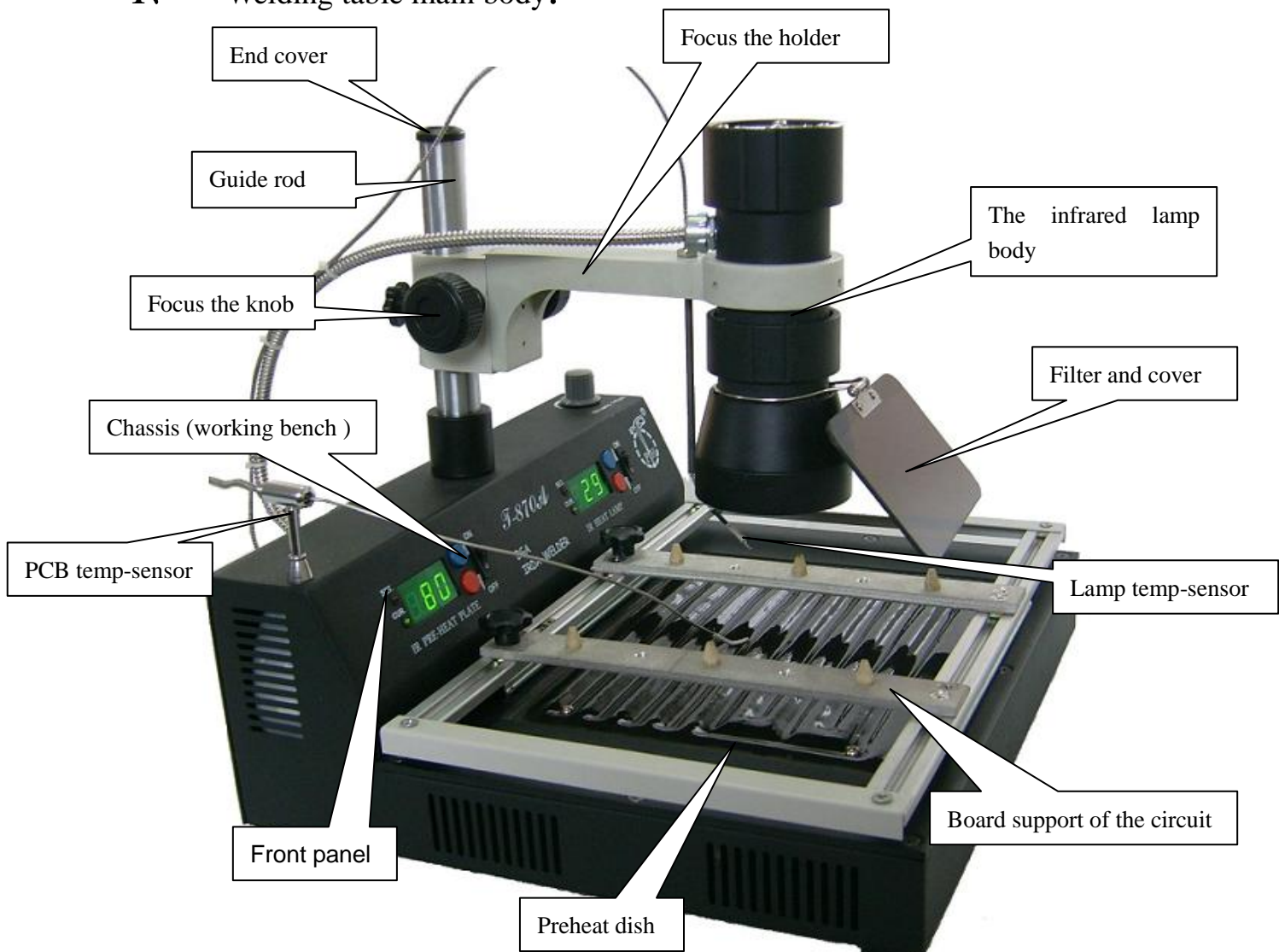
Work floor size	360X240mm
Rated voltage and frequency	AC220-230v 60/50Hz
Complete machine power	1000W
Infra-red lamp body power	150W
Preheating chassis power	800W
Infra-red lamp body heating size	Φ70mm(50x50mm)
Preheating chassis preheating size	240x180mm
Infra-red lamp body temperature range	200°C-350°C
Preheating chassis temperature range	60°C-200°C

Instrument inventory

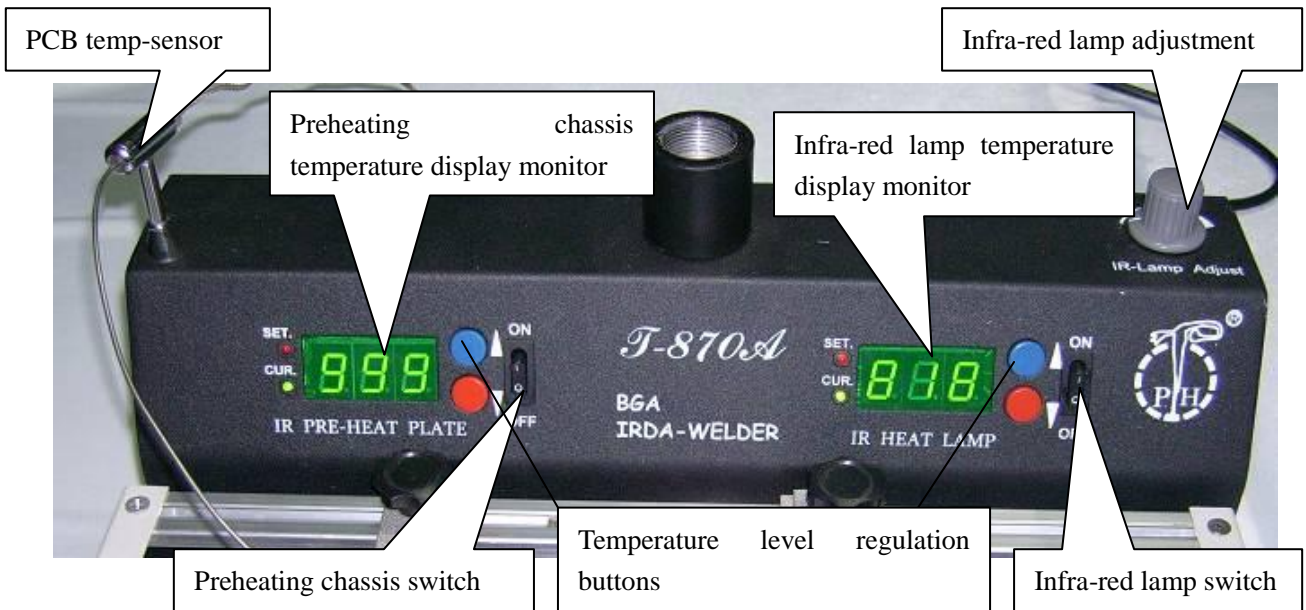
Welding table main body	1
Infra-red lamp body	1
Temperature sensor	1
Board support of the circuit	1
Power line	1
user's manual (Compact disc)	1

The main part function explaining

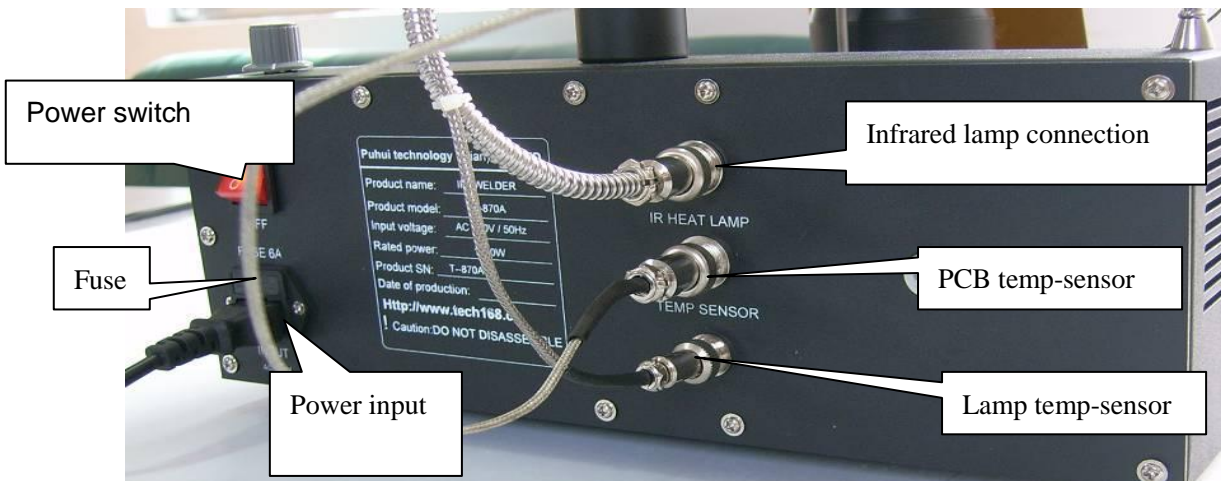
1、Welding table main body:



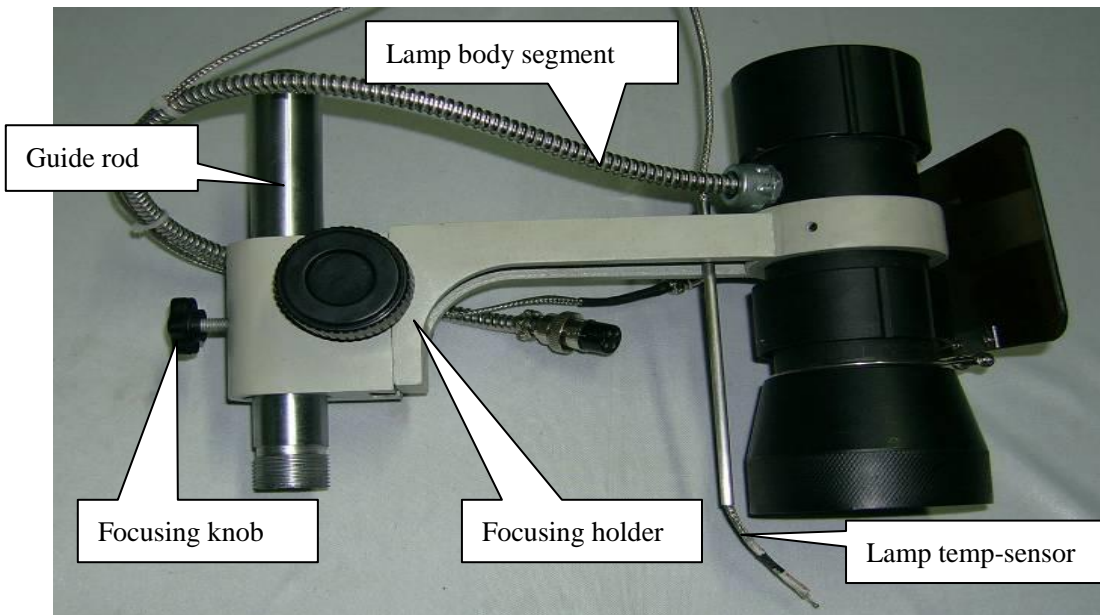
2、 Front panel



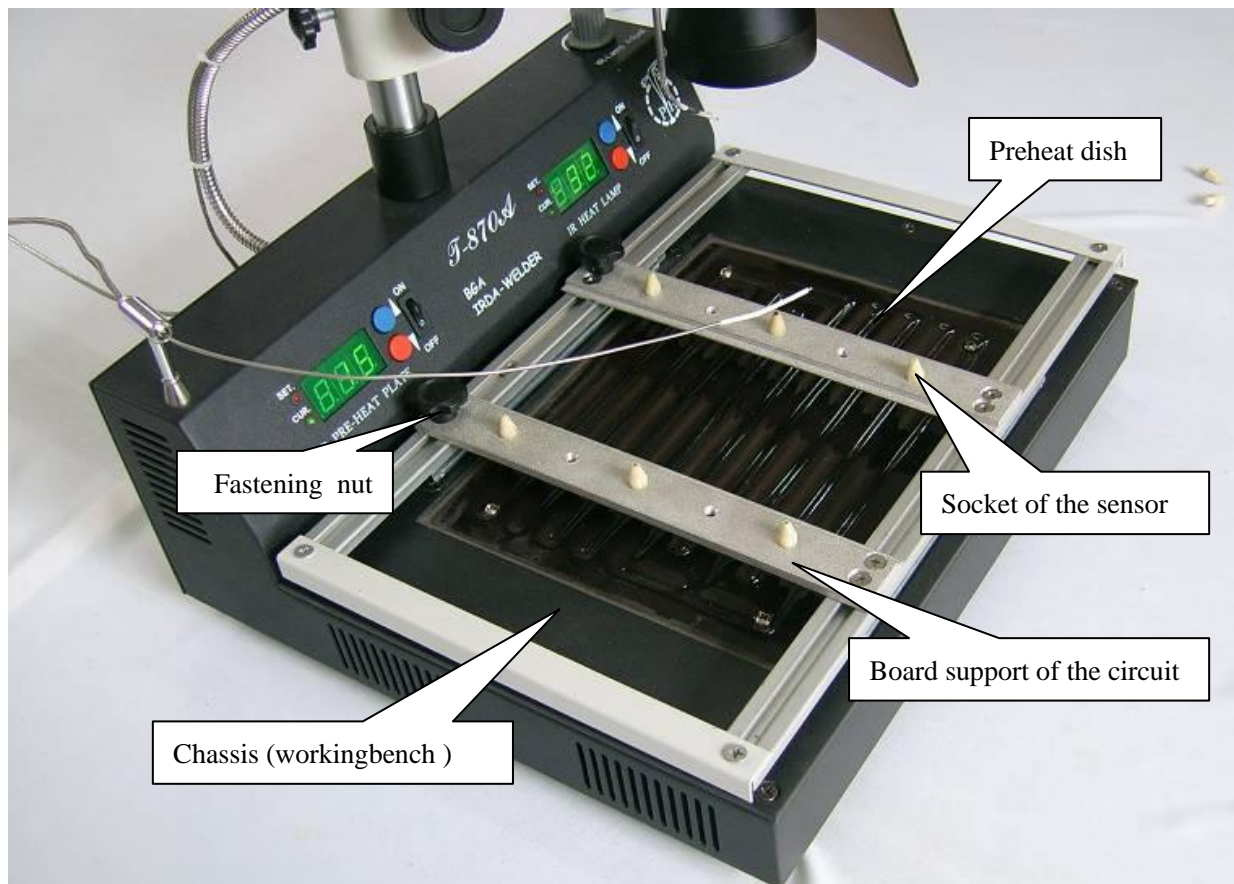
3、 Back panel



4、 Focusing support and lamp body:



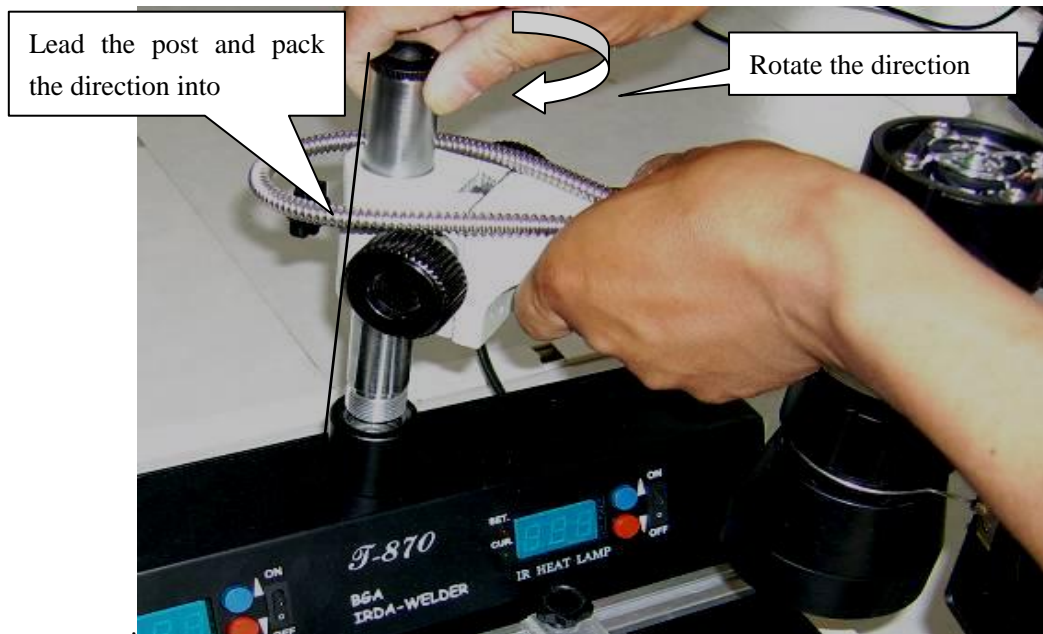
5、 Board support of the circuit:



Installation step

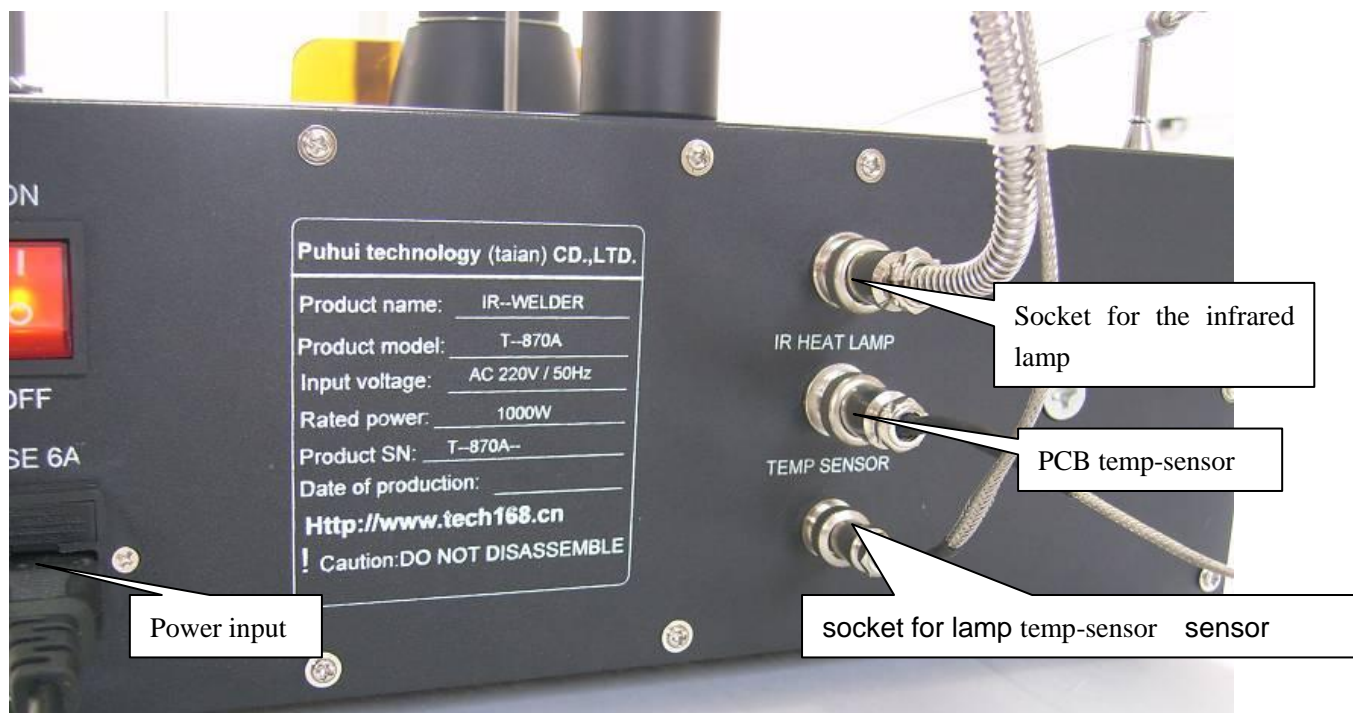
1、 Lamp body and main body assembly:

- ① Loosen the pinch nut of focusing support.
- ② Pick up focusing support, make the guide rod aim at the corresponding nut on the base, then rotate the guide rod.
- ③ Fasten the focusing support by rotating pinch nut of it.

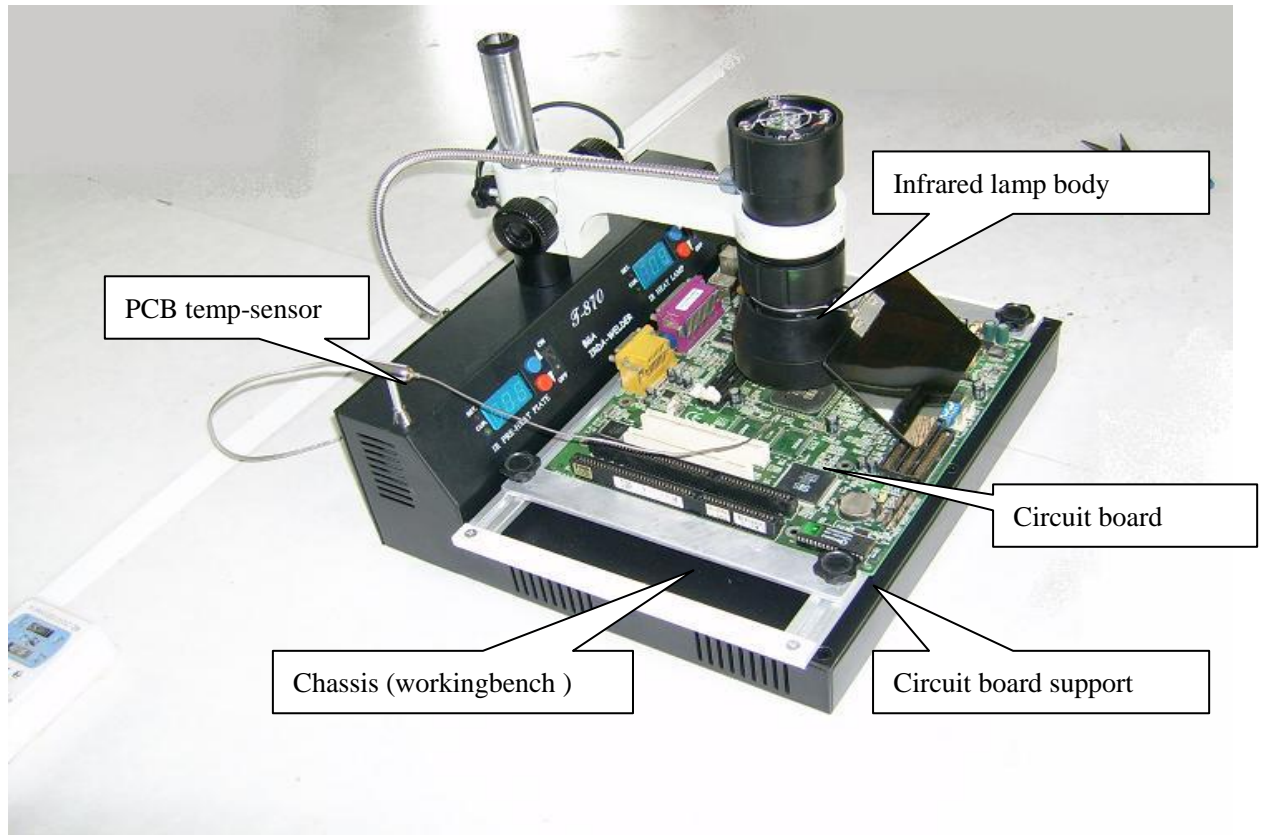


2、 Connection of infra-red lamp body cable and temperature sensor :

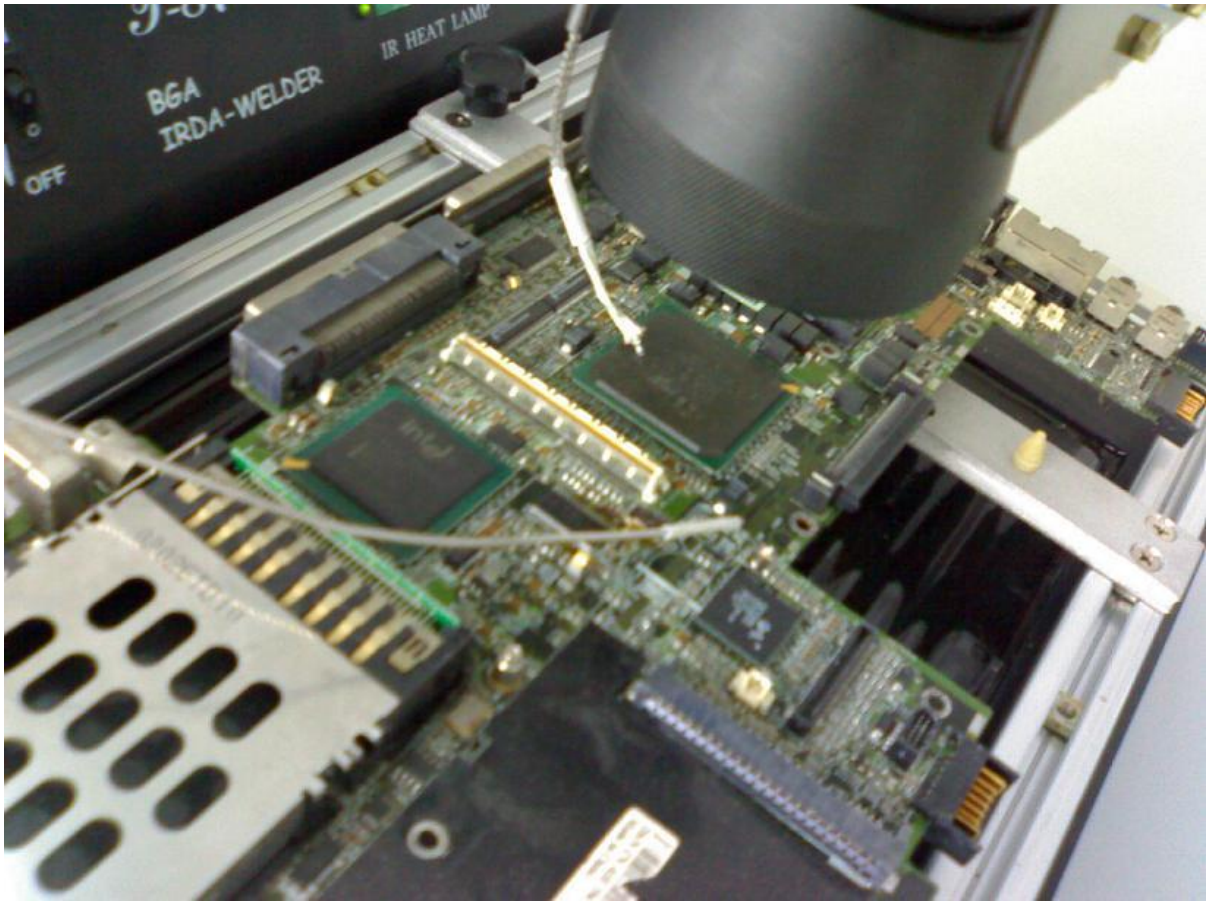
- ① Get the adapter of connecting wire plug in the socket of infrared lamp connecting wire
- ② Rotate setscrew clockwise.



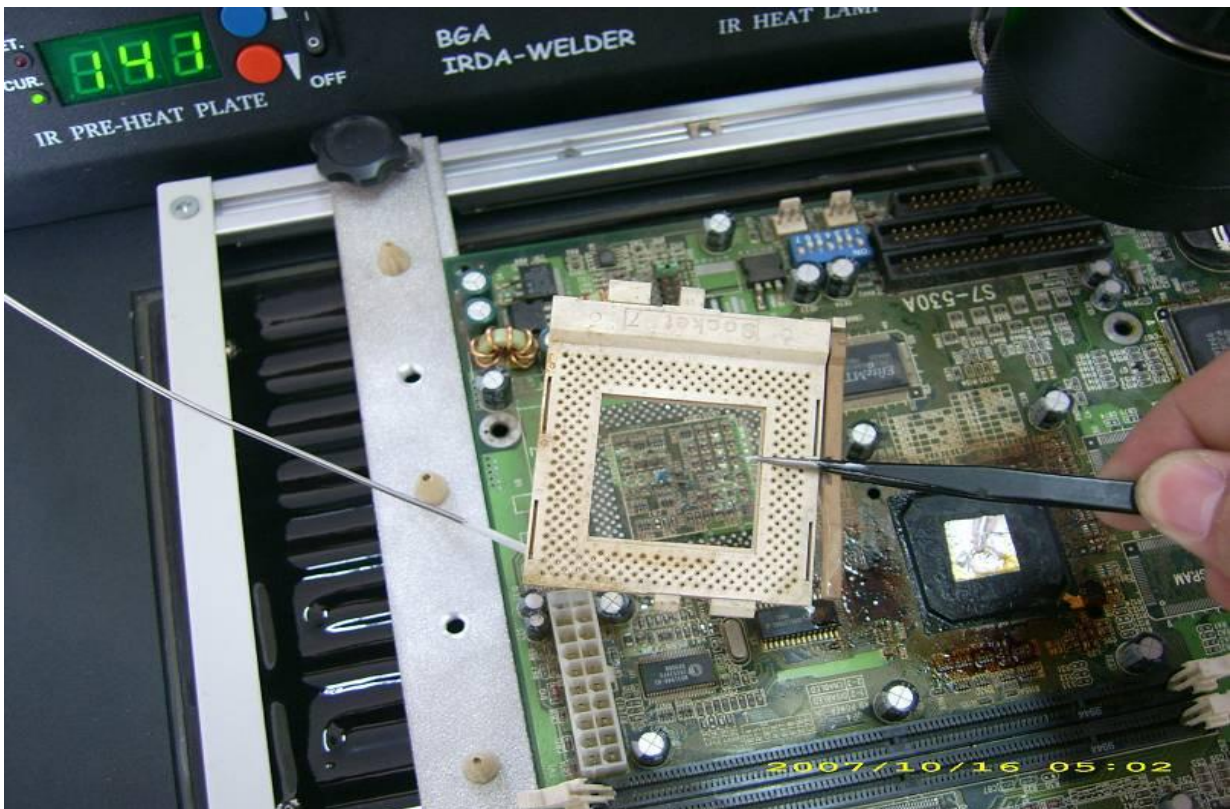
Operation method



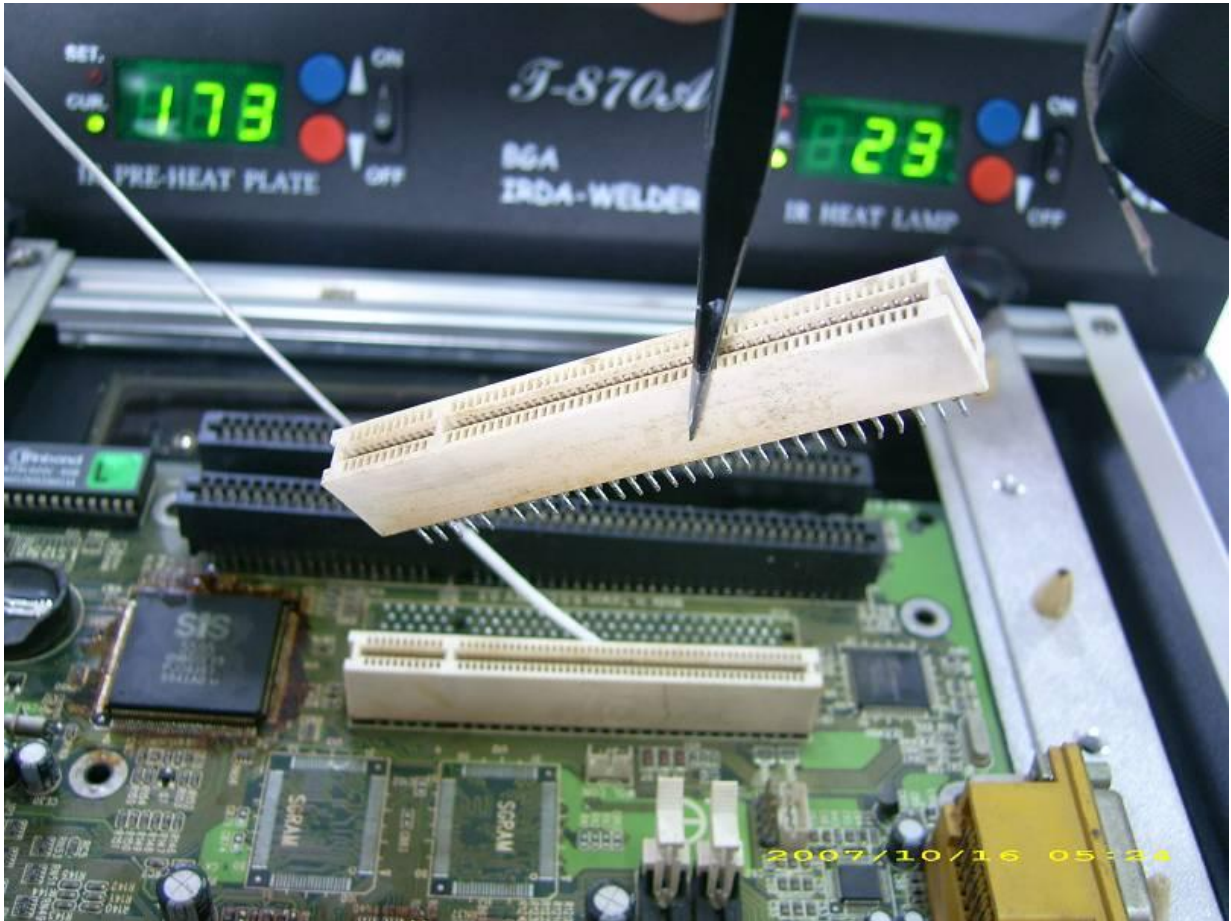
North bridge repair scene



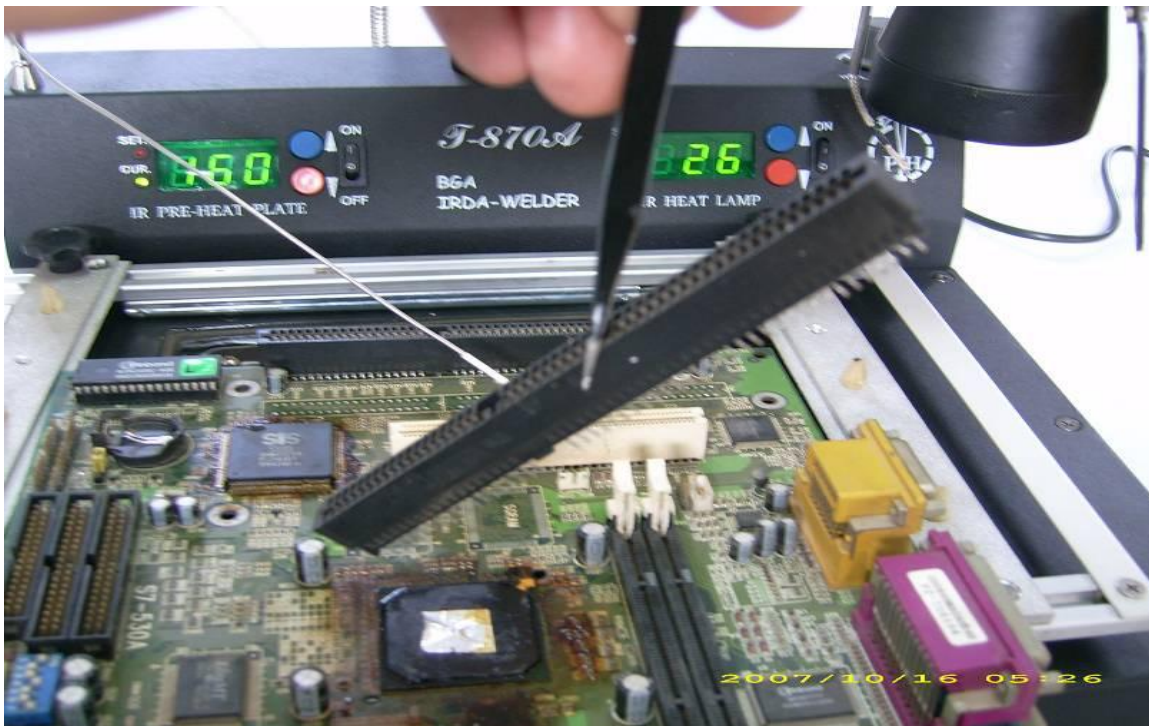
Position of infra-red lamp temperature sensor



Removal of CPU block



Removal of GAP slot



Removal of expansion slot

1、Examination and starting:

①、Inspect the infrared lamp body, the temperature sensor and the power line and see if they are in good connection.

②、Turn on the power switch. Self-checking uses (the previous setting value is shown on the keyboard display monitor after you turn on the machine) .

③、The front panel has two switches: one controls the preheating dish, the other the infrared lamp separately. Press the “▲” or “▼” buttons on the “IR PRE-HEAT PLATE” on the front panel to choose a temperature between 60 and 200°C for the preheating dish. Press the “ON” button and the preheating dish will start to warm up. Press “OFF”, and the heater will shut down; Press the “▲” or “▼” buttons on the “IR HEAT LAMP” on the front panel to choose a temperature between 200 and 450°C for the lamp. Press the “ON” or “OFF” buttons accordingly to switch the lamp on or off.

2、Sealing off/repair operation:

①、 Inserting of the PCB board:

Put PCB on the corresponding notch in PCB support, and adjust the pinch nuts of locating ring and fasten with the hand wheel. Make sure the PCB board is in a secured position.

②、 Before starting with sealing off/repair:

Adjusts the PCB board position, so that its centre is vertically aligned with the infra red lamp. Adjust the height of infrared lamp body, the ideal height between lamp and the component is 20-30mm.

Place the temperature sensor of the infrared lamp near the chip in a suitable position. If the circuit board is adhered by solid sealing colloid, you can switch on the pre heater plate to melt the colloid. If not, please take other proper measures. The temperature to melt colloid can't be too high; generally the

ideal temperature should be between 120 to 140 . The preheat interval is approximately 3 - 5 minutes.

③、 Sealing off/repair process:

According to product technological requirement or PCB board size, adjust the temperature of the preheating chassis to about 60-200; switching it on about 3-5 minutes in advance will stabilize the temperature.

Select the suitable heating temperature of infrared lamp between 200-450°C, according to the chip size that need to be unsoldered. For general guidance: According to the chip size, adjusts the infra-red lamp temperature to about 22mm and the preheating chassis temperature to about 60-200 .

When you unsolder chips which are smaller than 20 x 20 mm, you adjust the infrared lamp's temperature to 220-240 .

When working on bigger chips like 30x30mm, according to your experience, you may adjust the infra-red lamp to 240-260 ; preheat the dish to about 140-200 first for 3 - 5 minutes. Once the temperature has stabilized, you may complete the sealing off/repair process very conveniently. Please pay attention to the timing to prevent the chip from burning out.

④ **Soldering process**

Clean up the welding plate with the brush. Put the tin ball and spread soldering flux (not too thick, only a thin layer of it) on the soldering plate. Put the chip in the accurate place after the solvent volatilizes out of soldering flux, heat the tin ball until it melts, once the tin ball melts, the chip will be soldered in the right place automatically. Pick out the PCB to check if the chip works after it cools down. If not, solder it again.

3、Maintenance and overhaul:

①、 **Complete machine maintenance:**

After the machine has been used for a period of time, clean the focusing frame, the guide rod, the PCB board support and the sliders and treat them with a lubricant to protect them from rust.

②、 **Preheating chassis and infra-red lamp body maintenance:**

Clean the pre heating chassis and in particular the infrared lamp body with dehydrated alcohol. Otherwise residue from evaporated soldering paste could otherwise decrease the effectiveness of the infrared lamp.

③、 **Infra-red lamp replacement:**

Use a special inside caliper gauge or a pair of long mouth pliers to first take out the inside spring. Then push the lamp gently out of the body through the air vent.

Cautions:

1. Do not cut the power off right after the work finished. You need to wait until the fan cools down the lamp body.
2. Keep the lamp body clean and the ventilation opening free of any obstructions.
3. The guide rod and the focusing support should be spread with lubrication regularly.
4. Pull out the power plug if you don't use it for a long term.
5. Be careful of operating under high temperature conditions.

Warranty:

The complete machine has a warranty period of 1 year from the time of purchase and lifelong service support as well as a long-term factory price supply.

The life of the infrared lamp should be around 1000 working hours, guaranteed usable for 3 months. We provide online Q/A and troubleshooting support and technical advice service.

Reminder: These machines are very heavy, between 8 to 15 kilograms and are not designed to be shipped on airplanes, but in containers that do not move. We are not the shipping company, the airplane crew, the customs agent or the carrier in your country and therefore take no responsibility for damage caused in transit.

Corollary: When our machines leave QC, they are tested, 100% new and in perfect condition.

These machines consist of modules. Should you receive a faulty or damaged module, we will be happy to replace it. However, we will not replace the complete machine; this is not covered by our warranty.

PUHUI is responsible to give proper guidance of the use and installation of the machine; if you don't follow these, it will void the warranty.

Statement:

The images and screenshots in this product manual may vary slightly from the actual purchased product.