

User Manual

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IDK-2112 Series

12.1" SVGA (LED Backlight)



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Contents

| Chapter | 1 | Overview | 1 |
|---------|------------|--|----------------------------------|
| | 1.1 1.2 | General Description Specifications 1.2.1 LCD Panel. 1.2.2 LED Driver Board. 1.2.3 Touch Screen (R series). | 2 2 2 2 |
| | 1.3 1.4 | 1.2.4 Environment Mechanical Characteristics Functional Block Diagram Figure 1.1 Function block diagram | 3 5 |
| | 1.5 | Absolute Maximum Ratings1.5.1Absolute Ratings of TFT LCD Module1.5.2Absolute Ratings of Backlight Unit1.5.3Absolute Ratings of Environment | 5 5 5 |
| Chapter | 2 | Electrical Characteristics | 7 |
| | 2.1 | Power Specification | 8 8 |
| | 2.2 | Backlight Driving Conditions Table 2.3: Backlight driving conditions | 9 |
| Chapter | 3 | Signal Characteristics | 11 |
| | 3.1 | Pixel Format Image | 12 |
| | 3.2 | Signal Description Table 3.1: Symbol Description | 12 12 |
| | 3.3 | The Input Data Format | |
| | 3.4 | Interface Timing 3.4.1 Timing Characteristics Table 3.2: Timing Characteristics | 14 14 14 |
| | 3.5 | 3.4.2 Input Timing Diagram Power ON/OFF Sequence | |
| Chapter | 4 | Connector & Pin Assignment | 17 |
| | 4.1 | TFT LCD Module 4.1.1 Connector | 18 18 18 |
| | 4.2 | Backlight Unit | 18 18 19 19 19 20 |

Chapter 5 Touch Screen & Touch Controller... 21

| 5.1 | Touch Screen (Optional: for IDK-2112R only) | |
|------------|---|----|
| | 5.1.1 Touch Characteristics | |
| | 5.1.2 Optical Characteristics | |
| | 5.1.3 Environment Characteristics | |
| | 5.1.4 Mechanical Characteristics | 22 |
| | 5.1.5 Electronic Characteristics | |
| | 5.1.6 General specification | |
| 5.2 | Touch controller (Optional: for IDK-2112R only) | 23 |
| | 5.2.1 Touch Controller Characteristics | |
| | 5.2.2 Pin Assignment and Description | |
| | Figure 5.1 Board mounted header | |
| | 5.2.3 Physical dimension | |
| Appendix A | Optical Characteristics | 27 |
| A.1 | Test Conditions | |
| A.2 | Optical Specifications | |
| · <u>_</u> | | |
| Appendix B | Handling Precautions | 31 |
| B.1 | Handling Precautions | 32 |



Overview

1.1 General Description

IDK-2112R-K2SVA2E is a Color Active Matrix Liquid Crystal Display composed of a TFT-LCD panel, a driver circuit, and backlight system. The screen format is intended to support the SVGA (800(H) x 600(V)) screen and 16.2M/262k colors (RGB). All input signals are LVDS interface compatible. A driver board for the backlight is included.

1.2 Specifications

1.2.1 LCD Panel

- Display Size: 12.1" LED backlight panel
- **Resolution:** 800 x 600
- Viewing Angle (U/D/L/R): 65°/75°/80°/80°
- Brightness: 1200 cd/m²
- Contrast Ratio: 700:1
- Response Time (ms): 35ms
- **Colors:** 262K/16.2M
- Voltage: 3.3V
- Power Consumption: 9.48W
- Signal Interface: 1 channel LVDS
- Weight: R series: 980 +/-10 (Typ.) N series: 600 +/-10 (Typ.)
- Dimensions (W x H x D): R series:279.0(H) x 209.0(V) x (11.3)(D) (Typ.) N series:279.0(H) x 209.0(V) x (9.0)(D) (Typ.)

1.2.2 LED Driver Board

- Efficiency: 85%
- Output Current & Voltage: 800mA/9.3V
- Dimensions (W x H x D): 60 x 16 x 5mm

1.2.3 Touch Screen (R series)

- **Touch Screen:** 5-Wire Resistive
- Light Transmission: 80% ± 3%
- **Durability:** 10 million times

1.2.4 Environment

- Operating Temperature: -20~70°C
- **Storage Temperature:** -30 ~ 85°C
- Humidity: 5~ 95% @ 39°C, non-condensing

1.3 Mechanical Characteristics

IDK-2112N Series



D

IDK-2112R Series



1.4 Functional Block Diagram

The following diagram shows the functional block of the 12.1 inches Color TFT-LCD Module:



Figure 1.1 Function block diagram

1.5 Absolute Maximum Ratings

Absolute maximum ratings of the module are as follows:

1.5.1 Absolute Ratings of TFT LCD Module

| Item | Symbol | Min. | Max. | Unit | Conditions |
|-------------------------|--------|------|------|--------|------------|
| Logic/LCD Drive Voltage | Vin | 0.3 | +3.6 | [Volt] | Note 1, 2 |

1.5.2 Absolute Ratings of Backlight Unit

| Item | Symbol | Min. | Max. | Unit | Conditions |
|-----------------------|--------|------|------|------|------------|
| LED Light Bar Current | ILed | | 800 | [mA] | Note 1, 2 |

1.5.3 Absolute Ratings of Environment

| Item | Symbol | Min. | Max. | Unit | Conditions | |
|-----------------------|--------|------|------|-------|--------------------------------|--|
| Operating Temperature | TOP | -20 | +70 | [oC] | – Note 3 | |
| Operation Humidity | HOP | 5 | 95 | [%RH] | | |
| Storage Temperature | TST | -30 | +85 | [oC] | For IDK-2112N- K2SVA2E only | |
| | | -30 | +80 | [oC] | For IDK-2112R- K2SVA2E only | |
| Storage Humidity | HST | 5 | 95 | [%RH] | | |

Note1: With in Ta= 39°C **Note2:** Permanent damage to the device may occur if you exceed maximum values



Electrical Characteristics

2.1 Power Specification

| Table 2.1: Power specification | | | | | | | |
|--------------------------------|----------------------------|------|-------|------|--------|--|--|
| Symbol | Parameter | Min. | Тур. | Max. | Unit | Condition | |
| VDD | Logic/LCD Drive Voltage | 3.0 | 3.3 | 3.6 | [Volt] | 10% | |
| IDD | Input Current | - | 280 | | [mA] | 64 Gray Bar Pattern (VDD=3.3V, at 60Hz) | |
| PDD | VDD Power | - | 0.924 | | [Watt] | 64 Gray Bar Pattern (VDD=3.3V, at 60Hz) | |
| IRush | Inrush Current | - | - | 1.5 | [A] | Note 1 | |

Input power specifications are as follows:

Note1 Measurement condition:



2.1.1 Signal Electrical Characteristics

Input signals shall be low or Hi-Z state when VDD is off.

| Table 2.2: Signal electrical characteristics | | | | | | | |
|--|---|------|------|------|------|-----------------------|--|
| Symbol | Parameter | Min. | Тур. | Max. | Unit | Condition | |
| VTH | Differential Input High Threshold | - | - | 100 | [mV] | VCM=1.2V | |
| VTL | Differential Input Low Threshold | 100 | - | - | [mV] | VCM=1.2V | |
| VID | Input Differential Voltage | 100 | 400 | 600 | [mV] | | |
| VICM | Differential Input Common Mode Voltage | 1.1 | - | 1.45 | [V] | VTH / VTL = ±100mV | |

Note LVDS Signal Waveform.



2.2 Backlight Driving Conditions

Parameter guideline for LED Light Bar Driver under stable conditions at 25°C (Room Temperature):

| Table 2.3: Backlight driving conditions | | | | | | | | |
|---|--------|--------|-------|------|------|-----------|--|--|
| ltem | Symbol | | Value | es | Unit | Condition | | |
| | | Min. | Тур. | Max. | | | | |
| LED Voltage | VL | | 9.3 | | V | Note 2, 3 | | |
| LED Current | IL | | | 800 | mA | Note 2 | | |
| LED life time | - | 50,000 | - | - | Hr | Note 1 | | |

Note1. The "LED life time" is defined as the module brightness decrease to 50% original brightness so that the ambient temperature is 25°C and typical LED Current at 800mA.

Note 2. The LED driving condition is defined for each LED module (3 LED serial).

Note 3. The variance of LED Light Bar power consumption is 10%. To calculate a value use this for reference (IL x VL x 3 = PLED).





Signal Characteristics

3.1 Pixel Format Image

The following figure shows the relationship between input signal and LCD pixel format.



3.2 Signal Description

| Table 3.1: Symbol Description | | | | | | | |
|-------------------------------|--------|--|--|--|--|--|--|
| Pin No. | Symbol | Description | | | | | |
| 1 | VDD | Power Supply, 3.3V (typical) | | | | | |
| 2 | VDD | Power Supply, 3.3V (typical) | | | | | |
| 3 | GND | Ground | | | | | |
| 4 | SEL68 | 6/ 8bits LVDS data input selection [H: 8bits L/NC: 6bit] | | | | | |
| 5 | RIN0- | LVDS receiver signal channel 0 | | | | | |
| 6 | RIN1+ | LVDS Differential Data Input (R0, R1, R2, R3, R4, R5, G0) | | | | | |
| 7 | GND | Ground | | | | | |
| 8 | RIN1- | LVDS receiver signal channel 1 | | | | | |
| 9 | RIN1+ | LVDS Differential Data Input (G1, G2, G3, G4, G5, B0, B1) | | | | | |
| 10 | GND | Ground | | | | | |
| 11 | RIN2- | LVDS receiver signal channel 2 | | | | | |
| 12 | RIN2+ | LVDS Differential Data Input (B2, B3, B4, B5, HS, VS, DE) | | | | | |
| 13 | GND | Ground | | | | | |
| 14 | CLKIN- | | | | | | |
| 15 | CLKIN+ | — LVDS receiver signal clock | | | | | |
| 16 | GND | Ground | | | | | |
| 17 | RIN3- | LVDS receiver signal channel 3, NC for 6 bit LVDS Input | | | | | |
| 18 | RIN3+ | LVDS Differential Data Input (R6, R7, G6, G7, B6, B7, RSV) | | | | | |
| 19 | RSV | Reverse Scan Function [H: Enable; L/NC: Disable] | | | | | |
| 20 | NC/GND | Reserved for AUO internal test. Please treat it as NC. | | | | | |

Note1 Input Signals shall be in low status when VDD is off.

Note2 High stands for "3.3V", Low stands for "0V", NC stands for "No Connection". **Note3** RSV stands for "Reserved".

Chapter 3 Signal Characteristics

3.3 The Input Data Format

3.3.1 SEL68



Note1: Please follow PSWG.

Note2: R/G/B data 7:MSB, R/G/B data 0:LSB

| Signal Name | Description | Remark | | | |
|-------------|--------------------|--|--|--|--|
| +RED5(R5) | Red Data 5 (MSB) | | | | |
| +RED4(R4) | Red Data 4 | | | | |
| +RED3(R3) | Red Data 3 | Red-pixel Data | | | |
| +RED2(R2) | Red Data 2 | Each red pixel's brightness data consists of | | | |
| +RED1(R1) | Red Data 1 | these 6 bits pixel data. | | | |
| +RED0(R0) | Red Data 0 (LSB) | | | | |
| | Red-pixel Data | | | | |
| +GREEN5(G5) | Green Data 5 (MSB) | | | | |
| +GREEN4(G4) | Green Data 4 | | | | |
| +GREEN3(G3) | Green Data 3 | Green-pixel Data | | | |
| +GREEN2(G2) | Green Data 2 | Each green pixel's brightness data consists of | | | |
| +GREEN1(G1) | Green Data 1 | these 6 bits pixel data. | | | |
| +GREEN0(G0) | Green Data 0 (LSB) | | | | |
| _ | Green-pixel Data | | | | |

| +BLUE5(B5) | Blue Data 5 (MSB) | | | | | |
|------------|-------------------|--|--|--|--|--|
| +BLUE4(B4) | Blue Data 4 | | | | | |
| +BLUE3(B3) | Blue Data 3 | Blue-pixel Data | | | | |
| +BLUE2(B2) | Blue Data 2 | Each blue pixel's brightness data consists of | | | | |
| +BLUE1(B1) | Blue Data 1 | these 6 bits pixel data. | | | | |
| +BLUE0(B0) | Blue Data 0 (LSB) | | | | | |
| | Blue-pixel Data | | | | | |
| CLK | Data Clock | The typical frequency is 40MHz. The signal is used to strobe the pixel data and DE signals. All pixel data shall be valid at the falling edge when the DE signal is high. | | | | |
| DE | Display Timing | This signal is strobed at the falling edge of CLK. When the signal is high, the pixel data shall be valid to be displayed. | | | | |
| | | | | | | |

Note: Output signals from any system shall be low or Hi-Z state when VDD is off.

3.4 Interface Timing

3.4.1 Timing Characteristics

| Table 3.2: Timing Characteristics | | | | | | |
|-----------------------------------|----------|-----------------------|------|------|------|--------------------|
| Signal | | Symbol | Min. | Тур. | Max. | Unit |
| Clock frequen | су | 1/ T _{Clock} | 34 | 40 | 48.3 | MHz |
| | Period | Τ _V | 608 | 628 | 1024 | |
| Vertical Section | Active | T_{VD} | - | 600 | - | T _{Line} |
| | Blanking | T _{VB} | 8 | 28 | 423 | |
| | Period | т _н | 960 | 1056 | 1060 | |
| Horizontal Section | Active | T _{HD} | - | 800 | - | T _{Clock} |
| | Blanking | Т _{НВ} | 220 | 256 | 440 | |

Note1 Frame rate is 60 Hz. **Note2** DE mode.

3.4.2 Input Timing Diagram



3.5 **Power ON/OFF Sequence**

VDD power and lamp on/off sequence is as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.



Power Sequence Timing

| Parameter | | Value | | | |
|-----------|------|-------|------|------|----------|
| | Min. | Тур. | Max. | | |
| T1 | 0.5 | - | 10 | [ms] | <u> </u> |
| T2 | 30 | 40 | 50 | [ms] | <u> </u> |
| Т3 | 200 | - | - | [ms] | <u> </u> |
| T4 | 10 | - | - | [ms] | <u> </u> |
| T5 | 10 | - | - | [ms] | <u> </u> |
| T6 | 0 | - | - | [ms] | |
| T7 | 10 | - | - | [ms] | |
| Т8 | 100 | - | - | [ms] | |

| Т9 | 0 | 16 | 50 | [ms] | |
|-----|------|----|----|------|--|
| T10 | - | - | 10 | [ms] | |
| T11 | 1000 | - | - | [ms] | |

The above on/off sequence should be applied to avoid abnormal functioning in the display. Please make sure to turn off the power when you plug the cable into the input connector or pull the cable out of the connector.



Connector & Pin Assignment

4.1 TFT LCD Module

The physical interface connectors are capable of accommodating the following signals.

4.1.1 Connector

| Table 4.1: Connector | | | | |
|------------------------------|-----------------------|--|--|--|
| Connector Name / Description | Signal Connector | | | |
| Manufacture | STM | | | |
| Connector Model Number | MSB240420-E | | | |
| Adaptable Plug | P240420 or compatible | | | |

4.1.2 Pin Assignment

| Table 4.2: Pin Assignment | | | | |
|---------------------------|-------------|---------|-------------|--|
| Pin No. | Signal Name | Pin No. | Signal Name | |
| 1 | VDD | 2 | VDD | |
| 3 | GND | 4 | SEL68 | |
| 5 | RIN0- | 6 | RIN0+ | |
| 7 | GND | 8 | RIN1- | |
| 9 | RIN1+ | 10 | GND | |
| 11 | RIN2- | 12 | RxIN2+ | |
| 13 | GND | 14 | CLKIN- | |
| 15 | CLKIN+ | 16 | GND | |
| 17 | RIN3- | 18 | RIN3+ | |
| 19 | RSV | 20 | NC/GND | |

4.2 Backlight Unit

These connectors are capable of accommodating the following signals.

| Connector Name / Designation | LED Light Bar Connector / Backlight lamp |
|------------------------------|--|
| Manufacturer | SPEEDCON |
| Type Part Number | WF-SMT90 1.5mm Wire to board Heater |

4.2.1 Signal for LED light bar connector

| | Connector No. | Pin No. | Input | Color | Function |
|-------|---------------|---------|-------|-------|---------------------------------|
| Lower | — CN2 | 1 | HI 2 | Red | Power supply for backlight unit |
| | | 2 | GND 2 | Black | Ground for backlight unit |

Cable Length : 250mm+/-10mm

4.2.2 LED Driver Board

4.2.2.1 Specification:

| Table 4.3: \$ | Specification | | | | | |
|-----------------|-----------------------------------|--------------------------------------|------|------|------|------|
| Symbol | Characteristics | Condition | Min. | Тур. | Max. | Unit |
| | Voltage | | 10 | 12 | 15 | V |
| Input | Efficiency | Vin=12V, Iout=800mA, Vout=9.3V | | 85 | | % |
| | Power | 1 port output | 0.3 | | 20 | W |
| | Voltage | | 3 | 9.3 | 20 | V |
| Output | Current | | 100 | | 800 | mA |
| Output | Current Accuracy | 100mA≤lout≤800m A | | ±5 | ±10 | % |
| | Protection | OVP | | | | |
| | Thermal Shutdown | | | 165 | | °C |
| Environment | Operating Junction Temperature | | | | 125 | °C |
| Environment | Operating Tempera- ture | | -20 | | 70 | °C |
| | Storage Temperature | | -40 | | 85 | °C |
| | Dimmer range (Note. 1) | | 5 | | 100 | V |
| PWM Dim- mer | Dimmer VH | | 2 | | 5 | V |
| | Dimmer VL | | 0 | | 1.5 | V |
| | Dimmer Frequency | | 0.25 | 0.5 | 1 | KHz |
| ON/OFF | Von | | 3.5 | | 5.5 | V |
| | off | | 0 | | 2 | V |



Note1: When the input uses a PWM signal, the high-level digital output must be greater than the total output level of only 5% out.

4.2.2.2 Input connector pin define

| Table 4.4: Inp | Table 4.4: Input connector pin define | | | | | |
|----------------|---------------------------------------|--|--|--|--|--|
| Pin No. | Pin Define | | | | | |
| 1 | Vin(+12V) | | | | | |
| 2 | Vin(+12V) | | | | | |
| 3 | GND | | | | | |
| 4 | GND | | | | | |
| 5 | ON/OFF(0V: Off ; +5V: On) | | | | | |

| Table 4.4: | Input connector pin define | |
|------------|----------------------------|--|
| 6 | Dimming (PWM) | |

4.2.2.3 Output connector pin define

| Table 4.5: Output connector pin define | | | | | |
|--|------------|--|--|--|--|
| Pin No. | Pin Define | | | | |
| 1 | VLED- | | | | |
| 2 | VLED+ | | | | |

4.2.2.4 Dimension



Figure 4.1 Dimensions



Touch Screen & Touch Controller

5.1 Touch Screen (Optional: for IDK-2112R only)

5.1.1 Touch Characteristics

The touch panel is a resistance type that customers use with a flat display like LCD. Once a user touches it with a stylus or finger, the panel circuit sends coordinate points to PC from voltage changes at the contact point.

5.1.2 Optical Characteristics

| | ltem | Specification | Remarks |
|---|--------------|---------------|-------------|
| 1 | TRANSPARENCY | $80\%\pm3\%$ | BYK-Gardner |
| 2 | HAZE | 8.0% ± 3% | BYK-Gardner |

5.1.3 Environment Characteristics

| | ltem | Specification | Remarks |
|---|-----------------------|---------------|-------------------------|
| 1 | Operation temperature | -20°C ~ 70°C | Note: All terms under 1 |
| 2 | Storage temperature | -40°C ~ 80°C | atmosphere |
| 3 | Operation Humidity | 20% ~ 80%RH | |
| 4 | Storage temperature | 20% ~ 90%RH | |

5.1.4 Mechanical Characteristics

| | ltem | Specification | Remarks |
|---|----------------------|--|--|
| 1 | Hardness of surface | Pencil hardness 3H. | JIS K-5600-5-4 150gf, 45 degree |
| 2 | FPC peeling strength | 1) 5N (5N Min.) 2) 19.6N (19.6N Min.) | Peeling upward by 90° Peeling downward by 90° |
| 3 | Operation force | Pen 0.05N~1.96N Finger (5~200gf) | Dot-Spacer Within "guaranteed active area", but not on the edge and Dot-Spacer. |

5.1.5 Electronic Characteristics

| | ltem | Specification | Remarks |
|---|--------------------------|--|------------------|
| 1 | Rated Voltage | DC 7V max. | |
| 2 | Resistance | X axis: $200\Omega \sim 500\Omega$ (Figure as below) | FPC connector |
| | | Y axis: $200\Omega \sim 800\Omega$ (Figure as below) | |
| 3 | Linearity | X ≤1.5% (Figure as below) Y ≤1.5% (Figure as below) | Reference: 250gf |
| 4 | Chattering | ≤ 15ms Max | |
| 5 | Insulation Resistance | \geq 20M Ω min (DC 25V) | |



5.1.6 General specification

| | ltem | Specification |
|---|-----------------|------------------------------|
| 1 | Frame size | 261.80±0.30 X 199.80±0.30 mm |
| 2 | View Area | 249.80±0.30 X 188.50±0.20 mm |
| 3 | Active Area | 246.80±0.30 X 185.50±0.20 mm |
| 4 | Total Thickness | 2.20±0.20 mm |
| 5 | Tail length | 205.00±6.00 mm |

5.2 Touch controller (Optional: for IDK-2112R only)

Advantech ETM-RES04C Touch Control Board is the ultimate combo board. This touch panel controller provides optimum performance for your analog resistive touch panels for 5-wire models. Communication with the PC is directly through USB and RS-232 connector. The design is superior in sensitivity, accuracy and friendly operation. The touch panel driver emulates mouse left and right button functions.



5.2.1 Touch Controller Characteristics

5.2.1.1 Specifications

Electrical Features

- +5 Vdc/ 100 mA typical, 50mV peak to peak maximum ripple and noise.
- Bi-directional RS-232 serial communication and USB 1.1 full speed
- Report rate of RS-232 is 180 points/sec (max.), USB is 200 points/sec (max.)
- Unaffected by environmental EMI
- Panel resistance of 5-wire resistive model is from 50 to 200 ohm (Pin to pin on same layer)
- Touch resistance under 3K ohm

Serial Interface

- EIA 232E (Serial RS-232)
- No parity, 8 data bits, 1 stop bit, 9600 baud (N, 8, 1, 9600)
- Support Windows 2000/ Vista/ XP/ 7, Windows CE 5.0/ 6.0/ 7.0, Windows NT4, Linux, DOS, QNX

USB Interface

- Conforms to USB Revision 1.1 full speed.
- If the USB is connected to the controller, the controller will communicate over the USB, and will not communicate over the serial port.
- Supports Windows 2000/ Vista/ XP/ 7, Windows CE 5.0/ 6.0/ 7.0, Linux, QNX

Touch Resolution

2,048 x 2,048 resolution

Response Time

Max. 20 ms

5.2.1.2 Environmental Feature

Reliability

MTBF is 200,000 hours

Temperature Ranges

- Operating : -25°C ~ 85°C
- Storage : -25°C ~ 85°C

Relative Humidity

■ 95% at 60°C, RH Non-condensing

Acquired RoHS certificate Regulatory FCC-B, CE approvals Dimension: 75 mm x 20 mm x 10 mm

5.2.2 Pin Assignment and Description

5.2.2.1 Connector and LED Location



5.2.2.2 Combo Interface Connector, JP1, Pins and signal descriptions

The combo interface connector, USB and RS-232, is a box 2.0mm 10-pins 90 degree, Male type with lock connector, intended to be used with single wired pins in 5+5 pins header. The pins are numbered as shown in the table below.

| USB Pin # | Signal Name | Signal Function |
|--------------|----------------|-----------------|
| 1 | G | Ground |
| 2 | V | USB Power |
| 3 | G | Ground |
| 4 | D+ | USB D+ |
| 5 | D- | USB D- |

| RS-232 Pin # | Signal Name | Signal Function |
|-----------------|----------------|-----------------|
| 1 | G | Ground |
| 2 | V | Power |
| 3 | G | Ground |
| 4 | TxD | Serial Port |
| 5 | RxD | Serial Port |

| Signal Name | DB-9 pin # | RS-232 pin # | RS-232 pin # Sourced by Signal Descri | |
|----------------|------------|--------------|---------------------------------------|-------------------------------------|
| RxD | 2 | 5 | ctlr | serial data from controller to host |
| TxD | 3 | 4 | host | serial data from host to controller |



RS232 Interface

Figure 5.1 Board mounted header

5.2.2.3 Touch Screen Connector, JP2, Pins and signal descriptions

The Touch Screen connector, JP2, is a single row by 2.54mm 5-pins 90 degree, Male type connector. The pins are numbered as shown in the table below.

| JP2 Pin # | Signal Name | Signal Description |
|--------------|-------------|--|
| 1 | H / UR | Drive signal attached to the touchscreen substrate upper right corner when viewed from a user's perspective. |
| 2 | Y / UL | Drive signal attached to the substrate upper left corner. |
| 3 | СОМ | - |
| 4 | X / LR | Drive signal attached to the substrate lower right corner. |
| 5 | L/LL | Drive signal attached to the substrate lower left corner. |
| | | |

| | RLL | Н | хs | Y | L | | |
|---|-----|---|----|---|---|---|---|
| | 26 | | | | | | |
| 1 | 5 | 1 | | | 5 | 5 | 1 |

5.2.3 Physical dimension

ETM-RES04C-EEH4EE Touch Control Board (Unit: mm)





Optical Characteristics

A.1 Test Conditions

| Item | Symbol | Value | Unit |
|---------------------|---------------------------|------------------------|------------------|
| Ambient Temperature | Та | 25±2 | °C |
| Ambient Humidity | На | 50±10 | %RH |
| Supply Voltage | V _{CC} | 3.3 | V |
| Input Signal | According to typical valu | ue in "3. ELECTRICAL (| CHARACTERISTICS" |
| Converter Voltage | V _i | 12 | V |
| Converter Duty | | 100% | |

A.2 Optical Specifications

The relative measurement methods of optical characteristics are shown below. The following items should be measured under the test conditions and stable environment shown in Note 5.

| Item | Conditions | Min. | Тур. | Max. | Unit | Remarks |
|----------------------|------------------------------|-------|-------|-------|----------|-----------|
| White Luminance | I _F = 800mA/1 LED | - | 1200 | - | [cd/m2] | Note 4 |
| | Line (center point) | | | | | |
| Uniformity | 5 Points | 80 | - | - | % | Note 5, 6 |
| Contrast Ratio | | 500 | 700 | - | | Note 2 |
| Response Time | Rising | - | 25 | 35 | [msec] | Note 3 |
| | Falling | - | 10 | 20 | [msec] | - |
| | Raising + Falling | - | 35 | 55 | [msec] | - |
| Viewing Angle | Horizontal(Right) | 70 | 80 | - | [degree] | Note 1 |
| | CR = 10 (Left) | 70 | 80 | - | [degree] | _ |
| | Vertical(Upper) | 55 | 65 | - | [degree] | |
| | CR = 10 (Lower) | 65 | 75 | - | [degree] | |
| Color / Chromaticity | Red x | 0.556 | 0.606 | 0.656 | | |
| Coordinates (CIE | Red y | 0.300 | 0.350 | 0.405 | | |
| 1931) | Green x | 0.254 | 0.304 | 0.354 | | |
| | Green y | 0.527 | 0.577 | 0.627 | | |
| | Blue x | 0.099 | 0.149 | 0.199 | | |
| | Blue y | 0.077 | 0.127 | 0.177 | | |
| | White x | 0.263 | 0.313 | 0.363 | | |
| | White y | 0.279 | 0.329 | 0.379 | | |
| Color Gamut | | | 55 | - | % | |

Note 1 Definition of Viewing Angle (θ_X , θ_Y)





Note 3 Definition of Response Time (TR, TF):



Note 4 Definition of Luminance of White (LC):

Measure the luminance of gray level 255 at center point LC = L(5)

L (x) is corresponding to the luminance of the point X at Figure in Note (6).

Note 5 Measurement Setup:

The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after the Backlight has been on for 20 minutes in a windless room.



Note 6 Definition of White Variation (δ W): Measure the luminance of gray level 255 at 5 points





Handling Precautions

B.1 Handling Precautions

The optical characteristics are measured under stable conditions at 25°C (Room Temperature)

- 1. Since front polarizer is easily damaged, pay attention not to scratch it.
- 2. Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3. Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4. When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5. Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6. Since CMOS LSI is used in this module, take care of static electricity and insure people are earthed when handling.
- 7. Do not open or modify the Module Assembly.
- 8. Do not press the reflector sheet at the back of the module to any directions.
- 9. In case if a Module has to be put back into the packing container slot after once it was taken out from the container, please press at the far end of the LED light bar reflector edge softly. Otherwise the TFT Module may be damaged.
- 10. At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11. After installation of the TFT Module into an enclosure, do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
- 12. Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.



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