

GageList User Manual

Cloud Calibration
Management System

GageList.com



Section I: Document Revision History

Revision	Date Revised	Comments
0	10 April 2012	Original issue.
1	23 April 2012	Updated to reflect updated Login process.

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Section IV: GageList Team

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Section V: Typical Conventions

Formatting Convention	Type of Information	Example
Bold	Selected objects, menu options and buttons	Go to Open Actions view.
<i>Italics</i>	Used to: emphasize the importance of a point, introduce a term or designate a placeholder to be replaced with a real name or value.	The system supports the so called <i>wildcard character</i> search
<u>Blue Underline</u>	The names of hyperlinks and network directories.	The license file is located in the http://docs/common/licenses directory.
<i>Bold Italics</i>	Input fields are labeled in bold italics.	Enter the serial number in the <i>Unique ID</i> field.
<u>Underline</u>	Names of objects such as pages, views, forms, sections and reports.	Use <u>Setup</u> to configure the software selections.
Yellow Highlight	A notes, sidebars and important information.	NOTE Only Administrators may use this feature.

Section 1: Workflow

This flowchart provides the general workflow and main features of GageList.

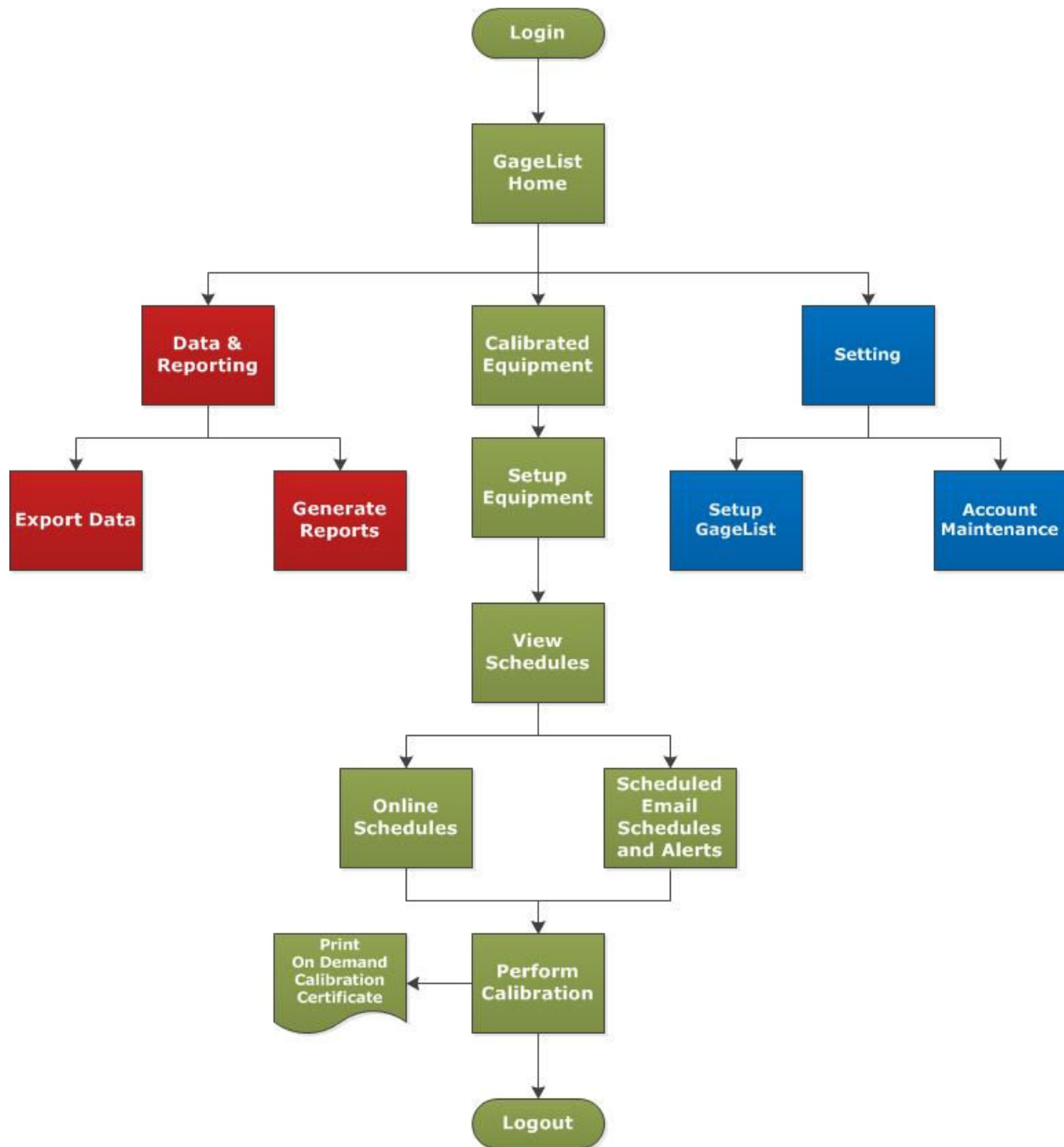


Figure 1: GageList Workflow

Section 2: Sign In to GageList

Start from <http://gagelist.com> and select **Access GageList**.



Figure 2: Access GageList Button

A new page will open.



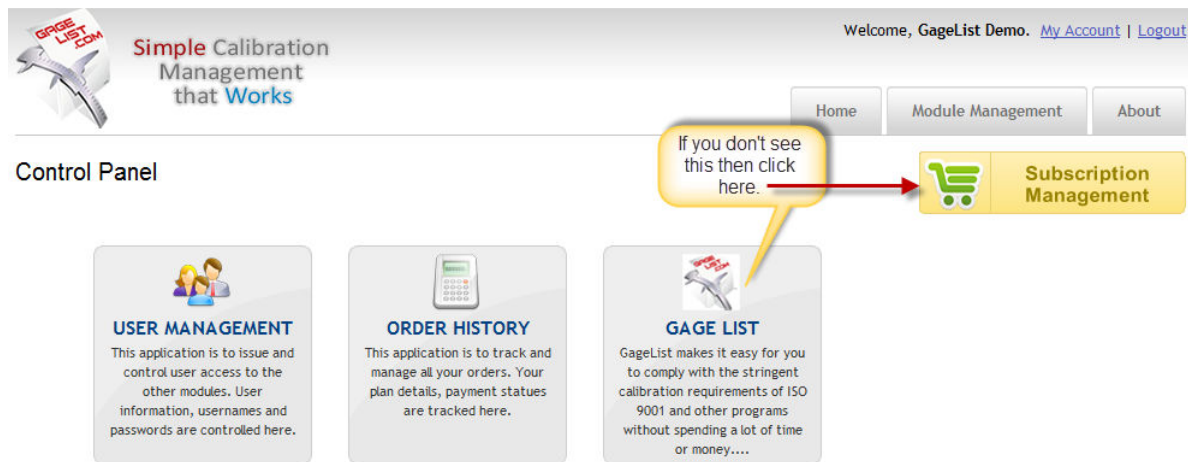
The image shows a login form for GageList. On the left is the GageList logo and the tagline "Simple Calibration Management that Works". On the right, there are two input fields: "Email Address" containing "user@example.com" and "Password" containing ".....". Below the email field is a "Remember me?" checkbox. To the right of the password field are links for "Forgot Password?" and "Register". A "Login" button is positioned to the right of the password field.

Figure 3: Account Login

Enter the email address used to register this account in the **Email Address** field and enter the password associated with this account in the **Password** field. Then select the **Login** button.

The user will now be taken to the Control Panel.

To begin, look for the GageList icon. If you do not see the GageList icon it means that GageList has not been added to the account. It can be added by an Administrator using Subscription Management.



The image shows the GageList Control Panel. At the top left is the GageList logo and tagline. At the top right, it says "Welcome, GageList Demo." with links for "My Account" and "Logout". Below this are three navigation buttons: "Home", "Module Management", and "About". The main content area is titled "Control Panel" and contains three cards: "USER MANAGEMENT", "ORDER HISTORY", and "GAGE LIST". The "GAGE LIST" card has a callout bubble pointing to a yellow "Subscription Management" button with a shopping cart icon. The callout bubble contains the text: "If you don't see this then click here." Below the "GAGE LIST" card, there is a brief description: "GageList makes it easy for you to comply with the stringent calibration requirements of ISO 9001 and other programs without spending a lot of time or money...."

Figure 4: GageList Control Panel

Select the **GageList** icon to enter GageList.

Section 3: Navigation

The menu is located on the left-hand side of most GageList pages. Use this menu to open views and pages in the content area.



Figure 5: GageList Navigation

Section 4: Setup GageList

GageList may be customized to fit each users' specific needs. The following settings may be configured. Changing a setting does not change your existing GageList Test Equipment and Calibration Records. However, it does change the options available to the users from within the forms.

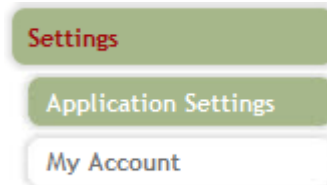


Figure 6: GageList Setup

Open the [Application Settings](#) page using the **Applications Settings** button under the [Settings](#) section.

NOTE

Only users with Administrator access will be able to modify Application Settings.

General Setting Fields

- ***Type (Equipment Type)***
- ***Interval***
- ***Calibration Environment***
- ***Type of Measurement***
- ***Default Unit of Measure***
- ***Condition Acquired/Received***
- ***Location***
- ***Calibration Instructions***
- ***Equipment Status***
- ***Equipment Assignees***

Notification Settings

- **Notification Day(s)**
- **Report to Send**
- **Include Overdue**
- **Distributions**
- **Email Subject**

Changing General Settings

Type (Equipment Type)

Type:

Accelerometer
 Air Quality Meter
 Air Velocity Meter
 Anemometer
 Balances

[Restore Default Values](#)

Figure 7: Type Selection Setup

Type is used to set the available Types of Equipment that may be selected in the Test Equipment form.

The default list includes many types of testing and measurement equipment, but most will not require a list this long. Companies with a fairly static list of types of testing and measurement equipment can select only those items they need.

Use [Restore Default Values](#) to restore this field back to the GageList defaults.

Interval

Interval:

Scheduled
 Before each use
 Each shift start
 Not scheduled
 Standardize before use

[Restore Default Values](#)

Figure 8: Interval Selection Setup

Interval is used to set the form selection options to identify when test equipment must be calibrated.

Most companies use these defaults.

Some values, such as “*Scheduled*” must always be available to ensure some features, such as email notifications, work correctly. If a user tries to delete one of these, GageList will notify them. Just add the quoted term back into the selection or select **Cancel** to leave the page without saving changes.

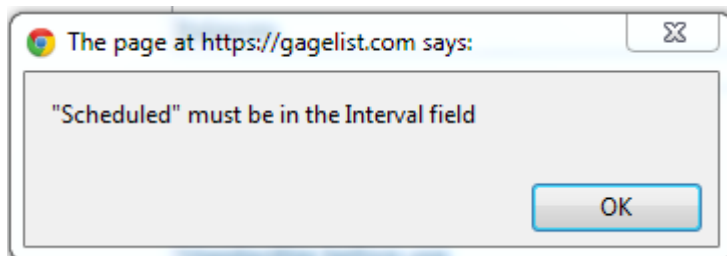


Figure 9: Interval Selection Warning

Calibration Environment

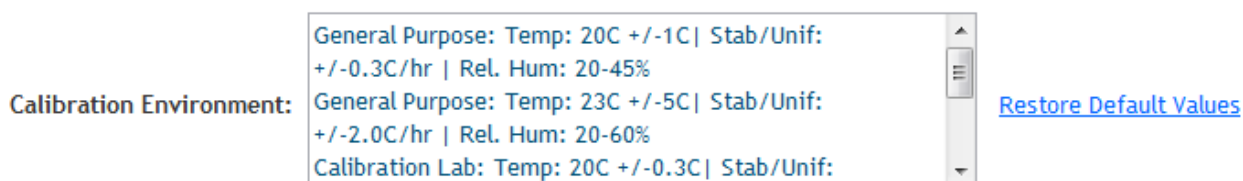


Figure 10: Calibration Environment Selection Setup

Calibration Environment sets the selections for types of calibration environments used.

These values vary from company to company. Entries may wrap to the next line. Use a carriage return (i.e., enter key) to separate one entry from the next.

Use [Restore Default Values](#) to restore this field back to the GageList defaults.

Type of Measurement

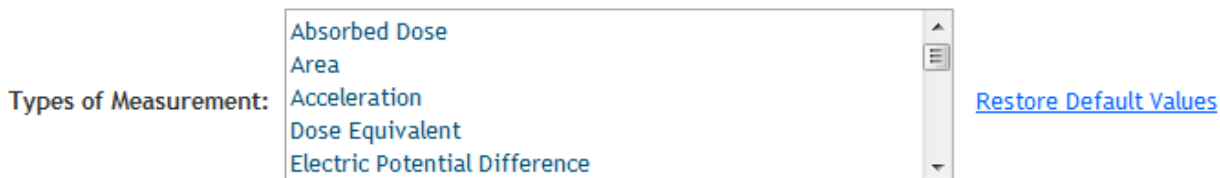


Figure 11: Types of Measurement Selection Setup

Types of Measurements is used to set the selections for the measurement types used. The default list is extensive and includes what most companies need. Most companies remove values they do not require.

Use [Restore Default Values](#) to restore this field back to the GageList defaults.

Default Unit of Measure



Figure 12: Default Unit of Measure Selection Setup

Default Unit of Measure is used to set the selection for the available measurement units.

Remember to enter both Metric and Customary units if your test equipment uses both.

Use [Restore Default Values](#) to restore this field back to the GageList defaults.

Condition Acquired/Received

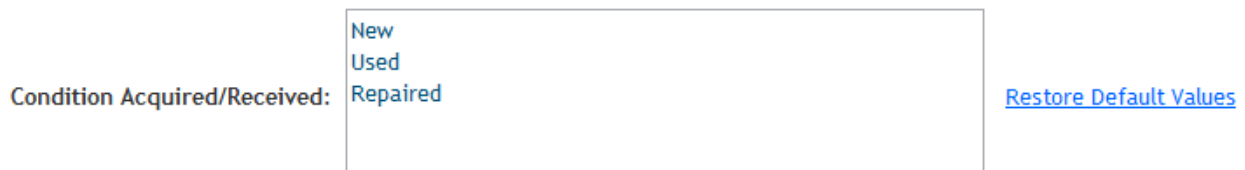


Figure 13: Condition Acquired/Received Selection Setup

Condition Acquired/Received is used to set the selections for these form values in both the Test Equipment and Calibration Record forms.

Most companies use the default values, but may add additional values such as “*Damaged*” for more resolution.

Use [Restore Default Values](#) to restore this field back to the GageList defaults.

Location

Location:

[Restore Default Values](#)

Figure 14: Location Selection Setup

Location is used to set the selections for where test equipment may be used or stored.

This may be a person, department, room, cabinet, shift or any reference to clearly identify where test equipment may be kept. Many companies use department and shift, such as “Quality Lab – 1st Shift”.

Use [Restore Default Values](#) to restore this field back to the GageList defaults.

Calibration Instructions

Calibration Instructions:

[Restore Default Values](#)

Figure 15: Calibration Instruction Selection Setup

Calibration Instructions provides a list of the available work instructions, procedures, and industry codes, that may be selected as the work instruction for the calibration of this test equipment. Some companies include the clause “In accordance with the manufacturer’s instructions” as an option.

Use [Restore Default Values](#) to restore this field back to the GageList defaults.

Equipment Status

Equipment Status:

[Restore Default Values](#)

Figure 16: Equipment Status Selection Setup

Equipment Status is used to change the options for identifying Test Equipment as in use or out of use.

It is recommended for most companies to keep these values. Some of these values may not be changed.

Use [Restore Default Values](#) to restore this field back to the GageList defaults.

Equipment Assignees

Equipment Assignees:

Figure 17: Equipment Assignees Selection Setup

Equipment Assignees is used to create a list of individuals by name, job title or other designation that test equipment may be assigned to using selection menus in the Test Equipment form.

Changing Notification Settings

Notification Day(s): Sunday Monday Tuesday Wednesday Thursday Friday Saturday
 Monday will be a default value if no days selected

Report to Send:

Include Overdue: Yes No

Distributions:

Separated by comma, e.g., jonh@espressomoon.com,smith@espressomoon.com

Email Subject:

Figure 18: Notification Settings

Notification Settings are used to configure the automated email notification system.

Use **Notification Day(s)** to select the days of the week notifications are to be sent.

Use **Report to Send** to select which schedule report to send in the email.

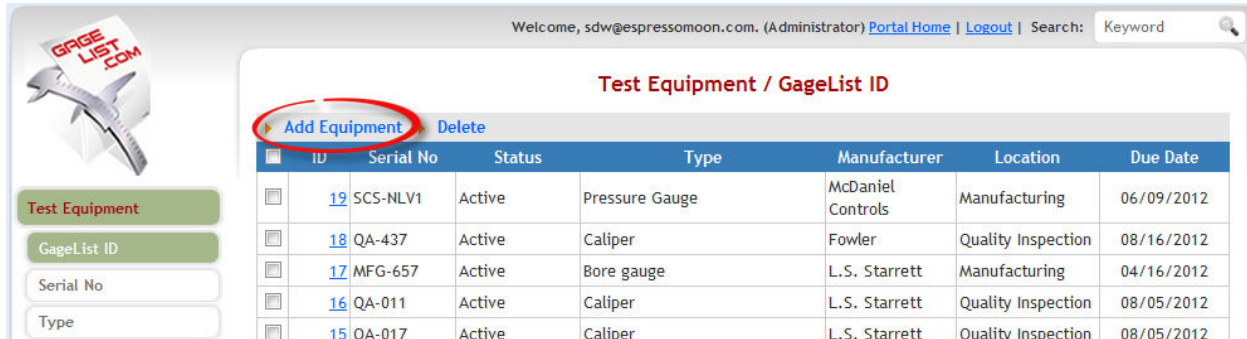
Use **Include Overdue** to select whether or not test equipment overdue for calibration should be included in the report. (Almost always “yes”).

Use **Distributions** to create a distribution list for individuals who will receive the reports.

Use **Email Subject** to change the subject line for the email messages.

Section 5: Adding Test Equipment Records

Adding Test Equipment



The screenshot shows a web application interface for managing test equipment. At the top, there is a navigation bar with the text "Welcome, sdw@espressomoon.com. (Administrator) Portal Home | Logout | Search: Keyword". Below this is a header for "Test Equipment / GageList ID". A red circle highlights the "Add Equipment" button, which is next to a "Delete" button. Below the buttons is a table with the following columns: ID, Serial No, Status, Type, Manufacturer, Location, and Due Date. The table contains five rows of equipment records.

ID	Serial No	Status	Type	Manufacturer	Location	Due Date
19	SCS-NLV1	Active	Pressure Gauge	McDaniel Controls	Manufacturing	06/09/2012
18	QA-437	Active	Caliper	Fowler	Quality Inspection	08/16/2012
17	MFG-657	Active	Bore gauge	L.S. Starrett	Manufacturing	04/16/2012
16	QA-011	Active	Caliper	L.S. Starrett	Quality Inspection	08/05/2012
15	QA-017	Active	Caliper	L.S. Starrett	Quality Inspection	08/05/2012


Figure 19: Add Equipment

To add a Test Equipment record, open the GageList ID view and select **Add Equipment**. This will open blank Test Equipment form.

NOTE

Users with Reader Access are not permitted to add Test Equipment records. User access may be changed by the primary user of this account in the Control Panel.

Test Equipment Status



The screenshot shows the "Test Equipment Status" form. At the top right, there is a "Bottom" button with a downward arrow. Below this is a "Status:" label followed by a dropdown menu currently set to "Active". Below the status dropdown is the "Last Calibration:" field with the value "04/09/2012". Below that is the "Next Calibration Due:" field, which is currently empty.

Figure 20: Test Equipment Status

The **Status** field is used to indicate the current status of the Test Equipment. This field may be changed in this form or may be changed when a calibration record is created for this equipment. These values may be modified in Application Setup.

Last Calibration indicates when the last calibration was completed for this Test Equipment. This field is updated when a Calibration Record is created.

Next Calibration Due indicates when the next calibration is due for this Test Equipment.

Test Equipment Information

Test Equipment Information ▲ Top | Bottom ▼

GageList ID: 20

Serial No:

Reference Standard: Yes No

Type:

Manufacturer:

Manufacturer's Website:

Model:

Measurement Types:

Units of Measure:

Range or Size:

Accuracy:

Date Acquired:

Source/Vendor:

Condition Acquired:

Figure 21: Test Equipment Information

The **GageList ID** is a unique system-generated identification number for this Test Equipment.

The **Serial Number** field is used to identify the serial number or other unique identification used by the company to identify this Test Equipment. This serial number must be unique.

Use **Type** to identify the type of test equipment. These selection values may be modified in Application Setup.

Use **Manufacturer** to identify the company that made this Test Equipment. GageList includes many manufactures. If the manufacturer is not listed, please notify customer support so that we may add it.

When a manufacturer is selected, the manufacture's website will be listed in the **Manufacturer Website** automatically (if this data is available)

Enter the Test Equipment model in the **Model** field.

Use **Measurement Types** to indicate what types of measurements the Test Equipment is capable of performing. For example, a caliper would have a measurement type of "length". These selection values may be changed in Application Setup.

Use **Unit of Measure** to indicate what units the Test Equipment is capable of measuring in. For example, a caliper may have units of “inch” and “mm”. These selection values may be changed in Application Setup.

Use **Range or Size** to indicate the measurement range of the Test Equipment. For example a typical 6 inch digital caliper may have a range of “0 – 6 inches”.

Use **Accuracy** to indicate the allowable accuracy for the Test Equipment. For example, a caliper may have an allowable accuracy of “+/- 0.001 inches”.

Use **Date Acquired** to indicate the date the Test Equipment was purchased or initially made available.

Use **Source/Vendor** to indicate where the Test Equipment was initially obtained from such as a vendor or transfer from another division.

Use **Condition Acquired** to indicate the initial condition of the equipment when received from the Source/Vendor. These selection values may be changed in Application Setup.

Test Equipment Assignment

Test Equipment Assignment [▲ Top](#) | [Bottom ▼](#)

Location:

Assigned To:

Figure 22: Test Equipment Assignment

Use **Location** to identify the current assigned location of the equipment. This is usually the place or department the equipment is normally stored. These selection values may be changed in Application Setup.

Use **Assigned To** to identify the individual or job title of the person responsible for the care of the equipment. These selection values may be changed in Application Setup.

Calibration Information

Calibration Information ▲ Top | Bottom ▼

Interval:

Environment:

Instructions:

Other Information:

Figure 23: Calibration Information

Use **Interval** to identify when the Test Equipment requires calibration. If, “Scheduled” is selected, then indicate the interval period by selecting the choices of Years, Months and Days. For example, if a caliper has a 6 month calibration interval, then first select “Scheduled” as the **Interval** and then select “6” as the **Months**. These selection values may be changed in Application Setup.

Interval:

Years Months Days

▼ ▼ ▼

Figure 24: Scheduled Interval

NOTE

Only *Scheduled* equipment will be automatically included in the planning and scheduling features of GageList.

Use **Environment** to indicate the environmental conditions under which the Test Equipment must be calibrated under. These selection values may be changed in Application Setup.

Use **Instructions** to indicate the work instructions, specifications or other documents that the equipment is to be calibrated to. These selection values may be changed in Application Setup.

Use **Other Information** to include any additional information that may be useful.

Calibration Test Template

Calibration Test Template

[▲ Top](#) | [Bottom ▼](#)

Would you like to set up a default Calibration Test Template to be used for all future calibrations of this test equipment?

 Yes No

Figure 25: Calibration Test Template

This information is optional and typically only used by companies who perform internal calibration or have special requirements for calibration or calibration data. If this is the case, select “No”.

If calibration data is required and the same calibration tests are performed on this Test Equipment during calibration, it may be useful to create a [Calibration Test Template](#). This template will be available each time the equipment is calibrated.

Calibration Test Template

[▲ Top](#) | [Bottom ▼](#)

Would you like to set up a default Calibration Test Template to be used for all future calibrations of this test equipment?

 Yes No

Test Number	Attribute	Nominal Minimum Maximum	Reference Standard ID
1			

[+ Add Row](#)

Figure 26: Calibration Test Template Table

To create a template, first select “Yes” to reveal the [Calibration Test Template](#). Then select **Add Row** to add the first row. Populate the row and add additional rows as needed.

Test Number is the sequential order of the test.

Attribute is the test performed.

Nominal | Minimum | Maximum identifies the expected value and the acceptable range when measuring for the **Attribute**.

Reference Standard ID can be used to indicate a common reference standard, such as a set of Gauge Blocks that is typically used to measure this **Attribute**.

NOTE

These values may be changed during calibration.

Here is an example of a Test Calibration Template for a 10,000 psi pressure gauge.

Calibration Test Template ▲ Top | Bottom ▼

Would you like to set up a default Calibration Test Template to be used for all future calibrations of this test equipment? Yes No

Test Number	Attribute	Nominal Minimum Maximum	Reference Standard ID	
1	0 psi	0 0 0	DWeightMst-001	🔍 ✖
2	2500 psi	2500 2450 2550	DWeightMst-001	🔍 ✖
3	5000 psi	5000 4950 5050	DWeightMst-001	🔍 ✖
4	7500 psi	7500 7450 7550	DWeightMst-001	🔍 ✖
5	10000 psi	10000 9950 10050	DWeightMst-001	🔍 ✖
6	7500 descending psi	7500 7450 7550	DWeightMst-001	🔍 ✖
7	5000 descending psi	5000 4950 5050	DWeightMst-001	🔍 ✖
8	2500 descending psi	2500 2450 2550	DWeightMst-001	🔍 ✖
9	0 descending psi	0 0 0	DWeightMst-001	🔍 ✖

➕ Add Row

Figure 27: Calibration Test Template Table Populated

Calibration History

Calibration History ▲ Top | Bottom ▼

Calibration Date	Results	Start Status	Finish Status	Next calibration scheduled on completion
03/24/2012	Adjustments Required? Yes Repairs Required? No This Test Equipment Falls within Specifications? Yes	Active	Active	06/24/2012 Show
04/01/2012	Adjustments Required? No Repairs Required? No This Test Equipment Falls within Specifications? Yes	Active	Active	07/01/2012 Show

Figure 28: Calibration History

Calibration History provides an ongoing list of all calibration records in GageList for this Test Equipment.

Use the “+” to expand the section and “-” to collapse the section.

Record History

Record History ▲ Top | Bottom ▼

Date/Time	User	Status
3/22/2012 9:42:08 PM	Demo User	Active
3/22/2012 9:41:46 PM	Demo User	Active
3/22/2012 9:39:23 PM	Demo User	Active
3/19/2012 11:55:56 AM	Demo User	Active
3/19/2012 11:38:34 AM	Demo User	Active
3/19/2012 4:15:38 AM	Demo User	Active
3/19/2012 4:15:33 AM	Demo User	Active
3/19/2012 4:15:23 AM	Demo User	Active
3/16/2012 6:02:51 PM	Demo User	Active
3/16/2012 6:02:49 PM	Demo User	Active
3/9/2012 3:22:47 PM	Demo User	Active
3/9/2012 3:22:35 PM	Demo User	Active
3/9/2012 3:21:15 PM	Demo User	Active
3/9/2012 3:04:38 PM	Demo User	Active

Figure 29: Record History

Each time this form is saved this Record History is updated. This information is useful to audit when and who last changed a record.

Use the “+” to expand the section and “-” to collapse the section.

Section 6: Editing Test Equipment Records

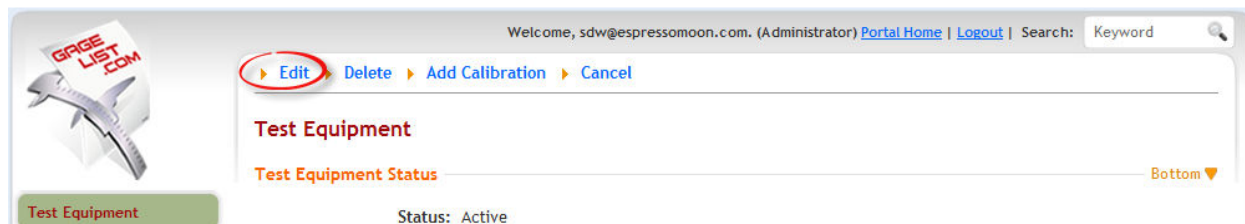


Figure 30: Edit Test Equipment Record

Select **Edit** from within the Test Equipment record to put the document in edit mode.

NOTE

Users with Reader Access are not permitted to edit records. User access may be changed by the primary user of this account in the Control Panel.

Section 7: Deleting Test Equipment Records

About Deleting Test Records

There are two places where test equipment may be deleted from the system. These are: an equipment view or from within the Test Equipment form.

NOTE

Users with Reader Access are not permitted to delete records. User access may be changed by the primary user of this account in the Control Panel.

Deleting from a view

From the view, first select one or more records to be deleted. Then select **Delete**.

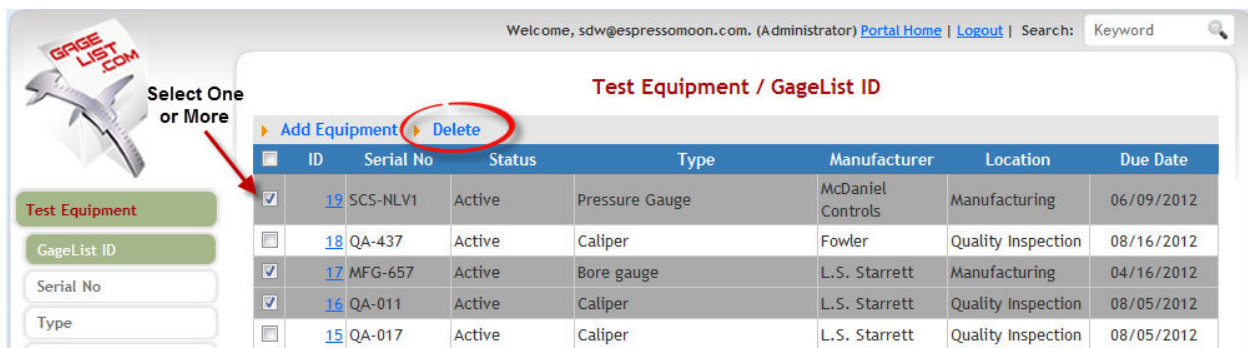


Figure 31: Delete Test Equipment from View

A warning will appear notifying the user that the action will delete both the selected Test Equipment records and all associated Calibration Records. Select **OK** to delete the Test Equipment record and all related Calibration Records. Select **Cancel** to stop the operation without deleting any records.

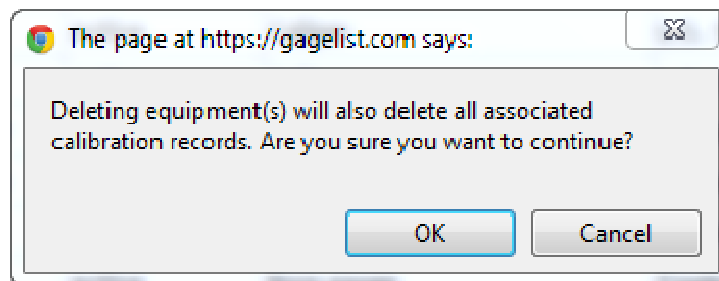


Figure 32: Delete Warning

Deleting from a Test Equipment Records

It is also possible to delete Test Equipment records from within the form. Select **Delete** when viewing a Test Equipment record.

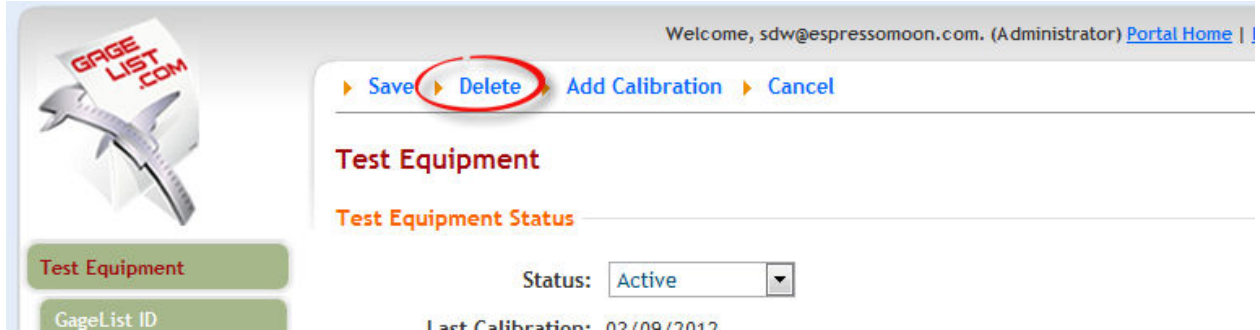


Figure 33: Delete Test Equipment from Form

A warning will appear notifying the user that the action will delete both the selected Test Equipment records and all associated Calibration Records. Select **OK** to delete the Test Equipment record and all related Calibration Records. Select **Cancel** to stop the operation without deleting any records.

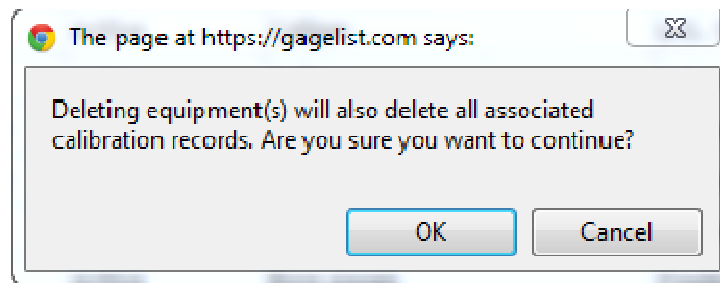


Figure 34: Delete Warning

Instead of deleting Test Equipment consider setting the status to "*Inactive*". This will flag the test equipment as out of use but retain the records.

Section 8: Calibrating Test Equipment

The Test Equipment to be calibrated should already be entered into the system.

NOTE

This feature is only available to Users with sufficient access rights. User access may be changed by the primary user of this account in the *Control Panel*.

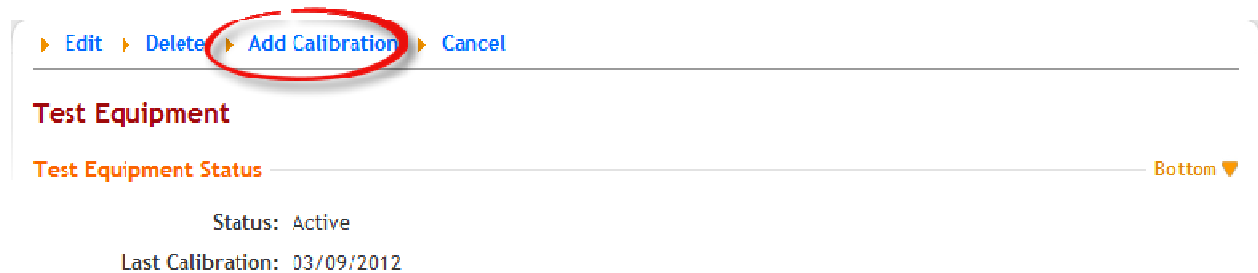


Figure 35: Add Calibration from Test Equipment Record

To add a Calibration Record, open the Test Equipment record and select **Add Calibration**. This will open a new Calibration Record.

Calibration Status

This section provides information about the record and calibration history. This information is populated at the time the record is created and may not be edited.

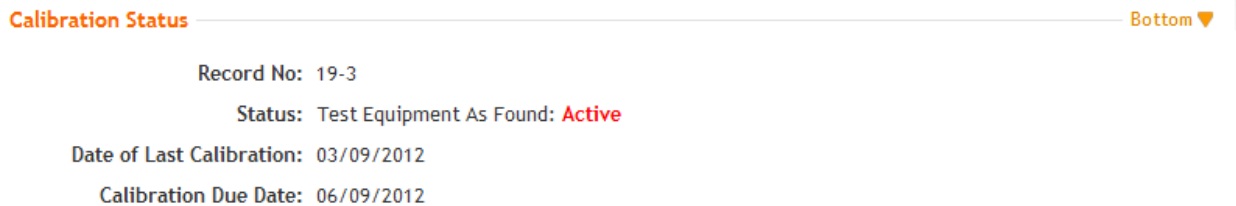


Figure 36: Calibration Status

The **Record No** is a system generated unique identification number for this record. This number is in the formal of A-B, where A is the GageList ID number for the Test Equipment calibrated and B is a sequential number of the calibration record for the same equipment.

Status identifies the status the Test Equipment was in when received for calibration.

Date of Last Calibration is the date the last calibration was performed on this Test Equipment.

Calibration Due Date is the date the calibration is due for calibration prior to this calibration activity.

Test Equipment Information

The Test Equipment Information section provides information about the Test Equipment calibrated with this record. This information is populated at the time the record is created and may not be edited.

GageList ID:	19
Serial No:	SCS-NLV1
Reference Standard:	No
Type:	Pressure Gauge
Manufacturer:	McDaniel Controls
Manufacturer's Website:	mcdanielcontrols.com
Model:	MPB/SA
Measurement Types:	Pressure
Units of Measure:	Pounds per Square Inch (psi)
Range or Size:	10,000 psi
Accuracy:	+/- 0.5% FS

Figure 37: Test Equipment Information

The **GageList ID** is a unique system-generated identification number for this Test Equipment.

The **Serial Number** field is used to identify the serial number or other unique identification used by the company to identify this Test Equipment.

Type identifies the type of test equipment.

Manufacturer and **Manufacturer's Website** identify the company that made this Test Equipment.

Model identifies the model of the Test Equipment.

Measurement Types indicates what types of measurements the Test Equipment is capable of performing.

Unit of Measure indicates what units the Test Equipment is capable of measuring in.

Range or Size indicates the measurement range of the Test Equipment.

Accuracy indicates the allowable accuracy for the Test Equipment.

Date Acquired indicates the date the Test Equipment was purchased or initially made available.

Source/Vendor indicates where the Test Equipment was initially obtained from such as a vendor or transfer from another division.

Condition Acquired indicates the initial condition of the equipment when received from the **Source/Vendor**.

Test Equipment Assignment at Time Calibration Record was Created

Test Equipment Assignment at Time Calibration Record was Created [▲ Top](#) | [Bottom ▼](#)

Location: Manufacturing
Assigned To: Chinh Tran

Figure 38: Test Equipment Location and Assignment

Location indicates the assigned location at the time the record was created.

Assigned To indicates the person who is assigned the Test Equipment at the time the record was created.

Calibration Information

Calibration Information [▲ Top](#) | [Bottom ▼](#)

Condition Received:

Interval: Scheduled

Years	Months	Days
0	3	0

Uncertainty:

Instructions: SOP 8.2.4-4 Calibration of Pressure Gauges

Figure 39: Calibration Intervals

Select **Condition Received** to indicate how the Test Equipment was received for calibration.

NOTE

These selection options may be changed in Application Setup.

Use the **Uncertainty** field to enter uncertainty or margin of error values, if required.

Instructions identify the required instructions for calibration of the Test Equipment.

Calibration Test - External

Calibration Test Internal External [▲ Top](#) | [Bottom ▼](#)

This record can record the actual calibration tests (Internal) or refer to another external record (External) for that information.

Record Location
(e.g., File, Network Drive, Link, URL, etc.)

Figure 40: External Calibration Test

If the Certificate of Calibration was generated externally from GageList (e.g., from a Calibration Laboratory) then set **Calibration Test** to “External”.

Record Location may be used to identify where the certificate of calibration is maintained.

NOTE
Presently GageList does not allow attachments. If you are interested in an attachment feature, please tell GageList Support.

Calibration Test - Internal

Calibration Test Internal External ▲ Top | Bottom ▼

Figure 41: Internal Calibration Test

If the calibration certificate is to be generated from within GageList, then set **Calibration Test** to “Internal”.

NOTE
Also, “Internal” may be used when the data from an externally generated calibration certificate is to be entered into GageList.

Calibration Test

Calibration Test Internal External ▲ Top | Bottom ▼

This record can record the actual calibration tests (Internal) or refer to another external record (External) for that information.

Calibration performed under the following environmental conditions: General Purpose: Temp: 23C +/-5C | Stab/Unif: +/-2.

Template available? Yes

✔ Apply Template

Test Number	Attribute	Nominal Minimum Maximum	Reference Standard ID	As Found	As Left (or Not Applicable)	Pass/Fail
1						<input type="checkbox"/> N/A <input type="radio"/> Pass <input checked="" type="radio"/> Fail ❌
2						<input type="checkbox"/> N/A <input type="radio"/> Pass <input checked="" type="radio"/> Fail ❌
3						<input type="checkbox"/> N/A <input type="radio"/> Pass <input checked="" type="radio"/> Fail ❌

+ Add Row

Figure 42: Internal Calibration Test and Table

When **Calibration Test** is set to “Internal”, a table for recording calibration results is revealed.

The **Test Number, Attribute, Nominal | Minimum | Maximum** and **Reference Standard ID** may be populated either manually or by applying the template from the Test Equipment record, if one is available. See below for more information on using templates.

To manually enter calibration results, select **Add Row** to add a row for each attribute tested.

Test Number indicates is populated when a row is created. It may also be edited manually if needed.

Use **Attribute** to enter the characteristic being tested. For example, for a caliper, the attribute may be “1 inch” to indicate that the caliper should be checked against a 1 inch reference standard.

Use **Nominal | Minimum | Maximum** to indicate the Nominal (or expected) test value along with the Minimum and Maximum allowable test values.

NOTE
 The following formulas are typically used to determine Minimum and Maximum values.
Minimum = Nominal – Lower Tolerance
Maximum = Nominal + Upper Tolerance

Calibration results should be entered into the **As Found** and **As Left** fields. Use **As Found** to indicate the result before any adjustments or repairs. Use **As Left** to indicate the results after any adjustments or repairs. If not adjustments or repairs were required, then select **N/A**.

Next select either “Pass” or “Fail” in the **Pass/Fail** field to indicate whether or not the equipment meets requirements for this **Attribute**.

Calibration Test – Apply Template

Calibration Test Internal External ▲ Top | Bottom ▼

This record can record the actual calibration tests (Internal) or refer to another external record (External) for that information.

Calibration performed under the following environmental conditions: General Purpose: Temp: 23C +/-5C| Stab/Unif: +/-2.

Template available? Yes

✔ Apply Template

Test Number	Attribute	Nominal Minimum Maximum	Reference Standard ID	As Found	As Left (or Not Applicable)	Pass/Fail
1	0 psi	0 0 0	DWeightMst-C			<input type="checkbox"/> N/A <input type="radio"/> Pass <input checked="" type="radio"/> Fail ✖
2	2500 psi	2500 2450 2	DWeightMst-C			<input type="checkbox"/> N/A <input type="radio"/> Pass <input checked="" type="radio"/> Fail ✖
3	5000 psi	5000 4950 5	DWeightMst-C			<input type="checkbox"/> N/A <input type="radio"/> Pass <input checked="" type="radio"/> Fail ✖
4	7500 psi	7500 7450 7	DWeightMst-C			<input type="checkbox"/> N/A <input type="radio"/> Pass <input checked="" type="radio"/> Fail ✖
5	10000 psi	10000 9950	DWeightMst-C			<input type="checkbox"/> N/A <input type="radio"/> Pass <input checked="" type="radio"/> Fail ✖
6	7500 descending	7500 7450 7	DWeightMst-C			<input type="checkbox"/> N/A <input type="radio"/> Pass <input checked="" type="radio"/> Fail ✖
7	5000 descending	5000 4950 5	DWeightMst-C			<input type="checkbox"/> N/A <input type="radio"/> Pass <input checked="" type="radio"/> Fail ✖
8	2500 descending	2500 2450 2	DWeightMst-C			<input type="checkbox"/> N/A <input type="radio"/> Pass <input checked="" type="radio"/> Fail ✖
9	0 descending ps	0 0 0	DWeightMst-C			<input type="checkbox"/> N/A <input type="radio"/> Pass <input checked="" type="radio"/> Fail ✖

+ Add Row

Figure 43: Internal Calibration Test with Template Applied

Template Available indicates whether or not a template is available in the Test Equipment. To use this feature, **Template Available** must be “Yes”.

To apply a template, select **Apply Template**. This will populate the table using the template information from the Test Equipment record.

This information may be modified as needed. Changing information in this table will not change the template information in the Test Equipment record.

Calibration results should be entered into the **As Found** and **As Left** fields. Use **As Found** to indicate the result before any adjustments or repairs. Use **As Left** to indicate the results after any adjustments or repairs. If not adjustments or repairs were required, then select **N/A**.

Next select either “Pass” or “Fail” in the **Pass/Fail** field to indicate whether or not the equipment meets requirements for this **Attribute**.

Calibration Adjustments and Repairs

Adjustments Required? Yes No
 Repairs Required? Yes No

Figure 44: Adjustments and Repairs

Use **Adjustments Required** to indicate whether or not any adjustments were made to the Test Equipment as part of this calibration.

Use **Repairs Required** to indicate whether or not any repairs were made to the Test Equipment as part of the calibration.

Test Equipment Pass or Fail

This Test Equipment Falls within Specifications Yes No ▲ Top | Bottom ▼

Figure 45: Test Equipment Pass or Fail

Use **Test Equipment Falls within Specification** to indicate whether or not the Test Equipment passed or failed calibration and is acceptable for use.

NOTE

This field is the Accept/Reject control point for this form. Select “Yes” only if the Test Equipment meets all specified criteria.

Review and Approval

Review and Approval

[▲ Top](#) | [▼ Bottom](#)

Additional Comments:

Calibration Date:

Next calibration due: Computed on "Save"

Update Equipment Status:

Time: Cost:

Calibration Date:	
By:	
Next Due:	
ID:	19

Figure 46: Calibration Review and Approval

Once the Test Equipment has been calibrated, Review and Approval is used to record the final (electronic) approval of the record.

NOTE

If an ink signature is required, use the **Certificate of Calibration** to print a hardcopy. This certificate includes a signature line for this purpose.

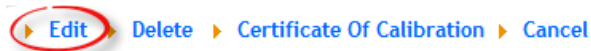
Use **Additional Comments** to add any repair and adjustment notes or information about the record or equipment.

Use **Calibration Date** to select the date the Test Equipment was calibrated on. This is the date used to calculate the next calibration date for scheduled Test Equipment.

If the Test Equipment has a calibration interval of "Scheduled", the **Next Calibration Due** will display the next due date for the Test Equipment based on the **Calibration Date**.

Use **Update Equipment Status** to select the condition of the Test Equipment at the time this record is completed. This field will be used to update the Test Equipment record.

Section 9: Editing Calibration Records



Calibration Record

Figure 47: Edit Calibration Record

Select **Edit** from within the Calibration Record to put the document in edit mode.

NOTE

Users with Reader Access are not permitted to edit records. User access may be changed by the primary user of this account in the Control Panel.

Section 10: Deleting Calibration Records

There are two places where Calibration Records may be deleted from the system. These are from a Calibration Record view or from within the Calibration Record form.

NOTE

Users with Reader Access are not permitted to delete records. User access may be changed by the primary user of this account in the Control Panel.

Deleting from a view

From the view, first select one or more records to be deleted. Then select **Delete**.

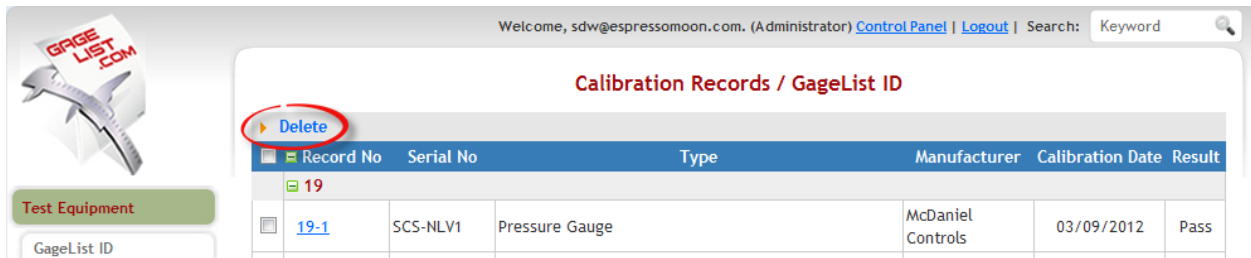


Figure 48: Delete Calibration Record from View

A warning will appear notifying the user that the action will delete the selected calibration records. Select **OK** to delete the Calibration Record. Select **Cancel** to stop the operation without deleting any records.

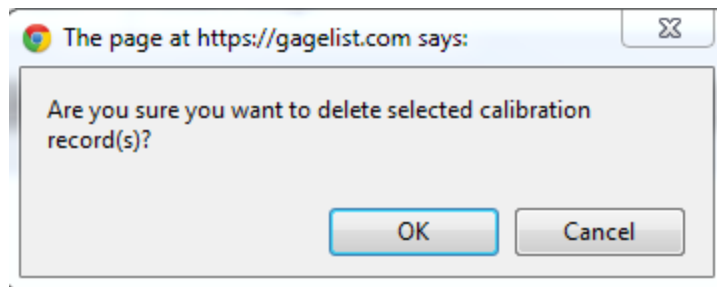


Figure 49: Delete Warning

Deleting from a Calibration Records

1.1.1. It is also possible to delete Calibration Records from within the form. Select **Delete** when viewing a Calibration Record.

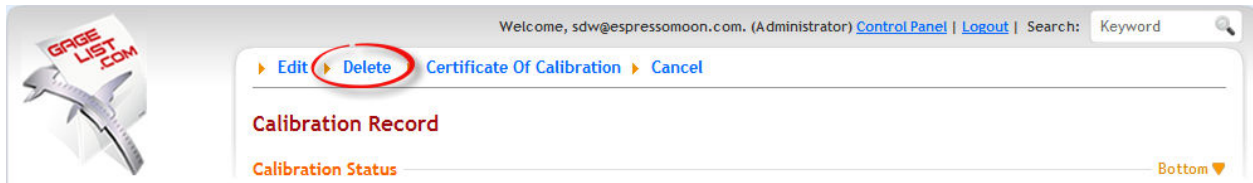


Figure 50: Delete Calibration Record from Form

A warning will appear notifying the user that the action will delete both the selected Calibration Record. Select **OK** to delete the Calibration Record. Select **Cancel** to stop the operation without deleting any records.

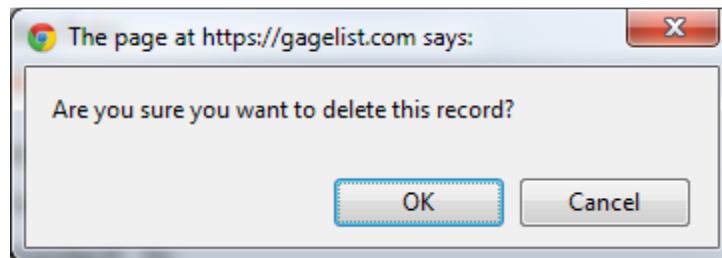


Figure 51: Delete Warning

Section 11: Certificates of Calibration

GageList includes a Certificate of Calibration feature to create printable and screen-viewable certificates to create hardcopy records and for audit objective evidence.

GageList calibration records are password controlled, and certificates include a signature line in case an ink signature is required.

The company's address is also included in the certificate as required by some industry standards. The company address may be modified in My Account.



Figure 52: Creating Certificates of Calibration

To create a Certificate of Calibration open the Calibration Record to be used to generate the certificate.

Select Certificate of Calibration. The certificate will open in a new window.

NOTE

If the certificate does not appear in a new window, verify that the browser's "popup" controls allow popups from this website.

Print the certificate.

Section 12: Report and Data Export

Reports and Data Export includes a list of available reports and data export features.

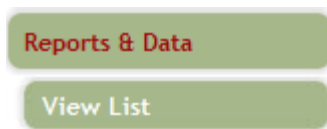


Figure 53: Reports and Data Export

Select the View List under Reports & Data to view Reports and Data Export.

Reports

1. Calibrations by Reference Standard ID
2. Calibrations Days Late

Figure 54: Reports

All available reports are listed under the Reports category. Select the name of the report to generate.

Reports / Data Export

Don't see a report you want? Contact support@gagelist.com and tell us about it.

Figure 55: Send Suggestions

NOTE

Please let us know if you have an idea for a report. Send an email to support@gagelist.com to tell us about it.

Export Data

Export Type: Excel CSV

Test Equipment

Calibration Records

Settings

Figure 56: Export Data

Use **Export Data** to download the data from your account in MS Excel and CSV format.

Use **Test Equipment** to download Test Equipment record data.

Use **Calibration Records** to download Calibration Record data.

Use **Settings** to download Application Setting data. This can be used as a backup or to create a point of reference in Application Settings such as selection values.

Section 13: Getting Help

Please contact GageList with issues, questions, comments and suggestions. We also want to hear about any calibration-related audit findings to help us improve our product. (All audit findings will be kept in strict confidence. See our [Privacy Policy](#).)

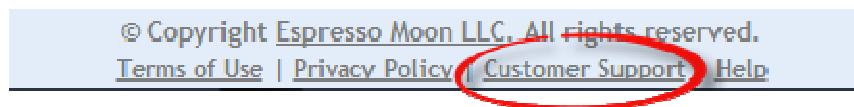


Figure 57: Customer Support Link

The best way to contact us is use the [Customer Support](#) link on the bottom of almost every GageList page.

Support

GageList Support Can Help
 Experiencing difficulties or have questions? Please submit a ticket for customer service here.

Please note items marked with a red * asterisk are required fields to process this online form.

Priority * Emergency High Medium Low

Department *

Your Email *

Figure 58: Customer Support Ticket

The [Customer Support](#) link opens a [Support Ticket](#). Please complete and send the form with detailed information.

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GageList User Manual