

677B

**EVOLUTION™ 14 SEER  
SINGLE-PACKAGED HYBRID HEAT™ SYSTEM  
WITH PURON® (R-410A) REFRIGERANT**



# User's Information Manual

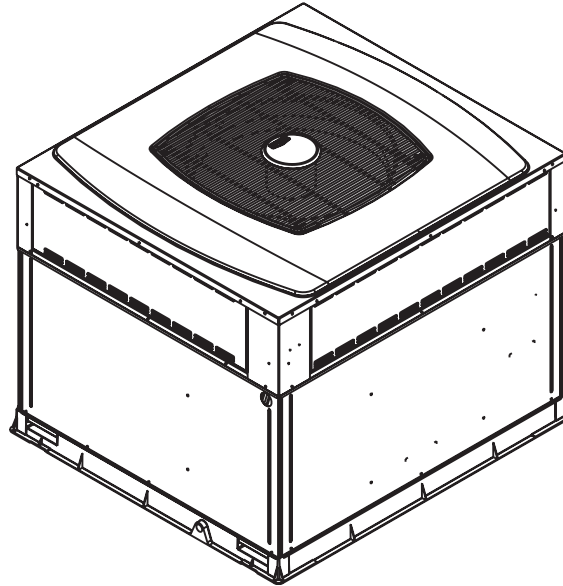


Fig. 1 - Unit 677B

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### NOTE TO EQUIPMENT OWNER:

For your convenience, please record the model and serial numbers of your new equipment in the spaces provided. This information, along with the installation data and dealer contact information, will be helpful should your system require maintenance or service.

#### UNIT INFORMATION

Model # \_\_\_\_\_

Serial # \_\_\_\_\_

#### ACCESSORIES (List type and model #)

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

#### INSTALLATION INFORMATION

Date Installed \_\_\_\_\_

#### DEALERSHIP CONTACT INFORMATION

Company Name \_\_\_\_\_

Address \_\_\_\_\_

Phone Number \_\_\_\_\_

Technician Name \_\_\_\_\_

### NOTE TO INSTALLER:


This manual must be left with the equipment owner.

## SAFETY CONSIDERATIONS

Installation and servicing of this equipment can be hazardous due to mechanical and electrical components. Only trained and qualified personnel should install, repair, or service this equipment.

Untrained personnel can perform basic maintenance functions such as cleaning and replacing air filters. All other operations must be performed by trained service personnel. When working on this equipment, observe precautions in the literature, on tags, and on labels attached to or shipped with the unit and other safety precautions that may apply.

Follow all safety codes. Installation must be in compliance with local and national building codes. Wear safety glasses, protective clothing, and work gloves. Have fire extinguisher available. Read these instructions thoroughly and follow all warnings or cautions included in literature and attached to the unit.

Recognize safety information. This is the safety-alert symbol . When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury. Understand these signal words; DANGER, WARNING, and CAUTION. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which **will** result in severe personal injury or death. WARNING signifies hazards which **could** result in personal injury or death. CAUTION is used to identify unsafe practices which **may** result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which **will** result in enhanced installation, reliability, or operation.

**Note:** Installer: This manual should be left with the equipment user.

### CAUTION

#### FOR YOUR SAFETY

Failure to follow this caution may result in personal injury.  
Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

### WARNING

#### FIRE, EXPLOSION, ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury, death or property damage.

Do not use this unit if any part has been underwater. Immediately call a qualified service technician to inspect the unit and to replace any part of the control system which has been underwater.

### WARNING

For your safety if you smell gas:

1. Do not try to light any appliance.
2. Do not touch any electrical switch; do not use any phone in your building.
3. Immediately call your gas supplier from a nearby phone. Follow the gas supplier's instructions.
4. If you cannot reach your gas supplier, call the fire department.

## UNIT INTRODUCTION

This 677B unit is a small packaged Hybrid Heat™ system that can utilize both the efficiency of heat pump heating and the comfort of gas heating. The system will optimize for ideal heating, depending on several factors. This unit uses Puron®, the ozone friendly refrigerant, for cooling and heat pump heating.

You may notice your two-stage packaged Hybrid Heat™ system runs for longer periods of time. Nearly 80% of the time it's running, it is operating in low-stage, and your indoor temperature will remain more consistent with fewer drafts, better humidity control, enhanced comfort and enhanced energy efficiency.

### WARNING

#### FIRE, EXPLOSION HAZARD

Failure to follow this warning could result in death, personal injury and/or property damage.  
Do not attempt to light by hand.

### WARNING

#### FIRE, EXPLISION, ELECTRICAL SHOCK HAZARD

Failure to follow this hazard warning could result in personal injury, death and/or property damage.

1. Do not turn off the electrical power to unit without first turning off the gas supply.
2. Before attempting to start the gas heating section, familiarize yourself with all the procedures that must be followed.

#### Starting or Shutting Off Unit

To start the unit:

1. Turn on the electrical power supply to unit.
2. Turn on the gas supply to unit.
3. Select temperature and set User Interface (UI) control to desired mode.

To shut off unit:

**Note:** If the unit is being shut down because of a malfunction, call your dealer as soon as possible.

1. Set UI control to OFF.
2. Turn off gas supply to unit.
3. Turn off electrical power supply to unit.

#### OPERATING YOUR UNIT

The operation of your unit is controlled by the Evolution™ UI. You simply program the UI and it maintains the indoor temperature at the level you select. See UI manual for detailed instructions.

To better protect your investment and to eliminate unnecessary service calls, familiarize yourself with the following facts:

##### Step 1—Cooling Mode

With the SYSTEM control set to COOL, your unit will run in cooling mode until the indoor temperature is lowered to the level you have selected. On extremely hot days, your unit will run for longer periods at a time and have shorter “off” periods than on moderate days.

##### Step 2—Hybrid Heating Mode

Your Hybrid Heat system combines the strengths of two heating sources; an electric heat pump and a gas furnace. A Hybrid Heat system provides more control over your monthly energy bills by allowing you to choose the most economical method of heating. As conditions change, the system automatically switches between the two sources to maintain greater efficiency than with a single-source heating system.

With the UI control set to HEAT, your unit will normally operate the electric heat pump until the room temperature is raised to the level you have selected. If the demand for heat cannot be met by the electric heat pump, your UI control will automatically switch to gas heat until the call for heat is satisfied.

On colder days, your system may automatically switch to gas heat as the primary heating source to maximize the overall system efficiency and maintain your comfort level.

### MAINTENANCE AND SERVICE

This section discusses maintenance that should be performed on your system. Most maintenance should be performed by your dealer. You, as the owner, may wish to handle some minor maintenance for your new unit.

#### Routine Maintenance

All routine maintenance should be handled by skilled, experienced personnel. Your dealer can help you establish a standard procedure.

To assure proper functioning of the unit, flow of condenser air must not be obstructed from reaching the unit. Clearance from the top of the unit is 48 in. Clearance of at least 36 in. is required on sides except the power entry side (42 in. clearance) and the duct side (12 in. minimum clearance).

#### Maintenance and Care for the Equipment Owner

Before proceeding with those things you might want to maintain yourself, please carefully consider the following:

⚠ **WARNING**

**FIRE, EXPLOSION, ELECTRICAL SHOCK HAZARD**

Failure to follow this warning could result in personal injury, death or property damage.

**BEFORE SERVICING OR PERFORMING MAINTENANCE ON YOUR UNIT:**

1. TURN OFF GAS SUPPLY TO YOUR UNIT.
2. TURN OFF ELECTRICAL POWER TO YOUR UNIT.

⚠ **WARNING**

**ELECTRICAL SHOCK HAZARD**

Failure to follow this warning could result in death, personal injury and/or property damage.

When removing access panels or performing maintenance functions inside your unit, be aware of sharp sheet metal parts and screws. Although special care is taken to reduce sharp edges to a minimum, be extremely careful when handling parts or reaching into the unit.

#### Air Filters

The air filter(s) should be checked every 3 or 4 weeks and changed or cleaned whenever it becomes dirty. Dirty filters produce excessive stress on the blower motor and can cause the motor to overheat and shut down.

This unit must have air filters in place before it can be operated. These filters can be located in one of at least two places. In many applications, the installer will provide return air filter grilles mounted on the wall or ceiling of the conditioned structure. In the instance of filter grilles, the filters can simply be removed from the grille and replaced.

The other typical application is an accessory filter rack installed inside the unit itself. The following information is given to assist in changing filters used in these internal filter racks.

Table 1 indicates the correct filter size for your unit. Refer to Fig. 2 to access filters installed in the accessory filter rack.

**Table 1—Indoor Air Filter Data**

Unit Size	Filter Size
677B024–030	20x24x1
677B036	24x30x1
677B042–060	24x36x1

To replace or inspect filters in accessory filter rack (See Fig. 2):

1. Remove the filter access panel using a 5/16-in. nut driver.
2. Remove the filter(s) by pulling it out of the unit. If the filter(s) is dirty, clean or replace with a new one.

When installing the new filter(s), note the direction of the airflow arrows on the filter frame.

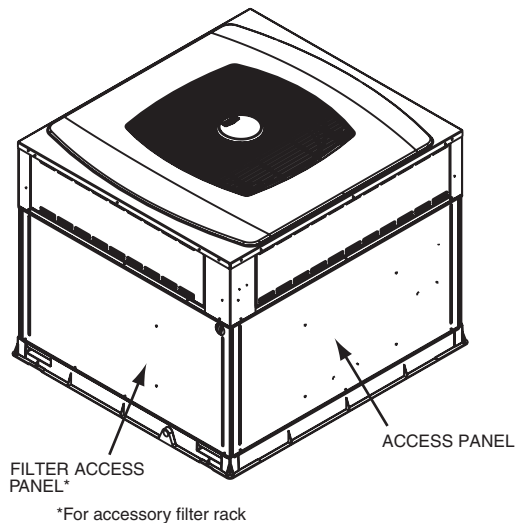
If you have difficulty locating your air filter(s) or have questions concerning proper filter maintenance, contact your dealer for instructions. When replacing filters, always use the same size and type of filter that was supplied originally by the installer.

⚠ **WARNING**

**FIRE AND UNIT OPERATION HAZARD**

Failure to follow this warning could result in personal injury, death or property damage.

Never operate your unit without filters in place. An accumulation of dust and lint on internal parts of your unit can cause loss of efficiency.



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**Fig. 2 - Accessory Filter Rack Access Panel**

#### Fans and Fan Motors

Periodically check the condition of fan wheels and housings and fan motor shaft bearings. Contact your dealer for the required annual maintenance.

#### Indoor and Outdoor Coils

Cleaning of the coils should only be done by qualified service personnel. Contact your dealer for the required annual maintenance.

#### Condensate Drain

The drain pan and condensate drain line should be checked and cleaned at the same time the cooling coils are checked by your dealer.

#### Compressor

All compressors are factory shipped with a normal charge of the correct type of refrigeration grade oil. A compressor should rarely require additional oil.



## WARNING

### PERSONAL INJURY AND UNIT DAMAGE HAZARD

Failure to follow this warning could result in personal injury, death or property damage.

Do not insert sticks, screwdrivers, or any other objects into revolving fan blades.

The fan must be kept free of all obstructions to ensure proper cooling. Contact your dealer for any required service.

#### Electrical Controls and Wiring

Electrical controls are difficult to check without proper instrumentation. If there are any discrepancies in the operating cycle, contact your local dealer and request service.

#### Refrigerant Circuit

The refrigerant circuit is difficult to check for leaks without the proper equipment. If inadequate cooling is suspected, contact your local dealer for service.



## WARNING

### EXPLOSION AND BURN HAZARD

Failure to follow this warning could result in personal injury, death or property damage.

System under pressure. Relieve pressure and recover all refrigerant before system repair or final unit disposal. Use all service ports and open all flow-control devices, including solenoid valves.

#### Unit Panels

After performing any maintenance or service on the unit, be sure all panels are fastened securely in place to prevent rain from entering unit cabinet and to prevent disruption of the correct unit airflow pattern.

#### **Regular Dealer Maintenance**

In addition to the type of routine maintenance you might be willing to perform, your unit should be inspected regularly by a properly trained service technician. An inspection (preferably each year, but at least every other year) should include the following:

1. Inspection and, if required, cleaning of the outdoor and indoor coils.
2. Inspection and, if required, cleaning of the indoor coil drain pan.

3. Inspection and cleaning of blower wheel housing and motor.
4. Inspection of all supply-air and return-air ducts for leaks, obstructions, and insulation integrity. Any problems found should be resolved at this time.
5. Inspection of the unit base to ensure that no cracks, gaps, etc., exist which may cause a hazardous condition.
6. Inspection of the unit casing for signs of deterioration.
7. Inspection of all electrical wiring and components to assure proper connection.
8. Inspection for leaks in the refrigerant circuit. Pressure check to determine appropriate refrigerant charge.
9. Inspection of compressor oil level by service person to ensure proper oil level is maintained in the compressor when it is installed and running.
10. Operational check of the unit to determine working conditions. Repair or adjustment should be made at this time.

Your servicing dealer may offer an economical service contract that covers seasonal inspections. Ask for further details.

Complete service instructions can be found in the unit Installation, Start-up and Service Instructions.

#### **Warranty Certificate**

Your unit has a limited warranty. Be sure to read the warranty carefully to determine the coverage for your unit.

#### **Before you call for service...**

...check for several easily-solved problems.

#### **If insufficient heating or cooling is suspected:**

( ) Check for sufficient airflow. Check the air filter for dirt. Check for blocked return-air or supply-air grilles. Be sure they are open and unobstructed. If these checks do not reveal the cause, call your servicing dealer.

#### **If your unit is not operating at all, check the following list for easy solutions:**

( ) Check to be sure that the temperature specified by your User Interface is set below the indoor temperature during the cooling season or above the indoor temperature during heating season. Be sure the User Interface is set to COOL or HEAT and not OFF.

( ) If your unit still fails to operate, call your servicing dealer for troubleshooting and repairs. Specify the model and serial numbers of your unit. (Record them in this manual in the space provided.) If the dealer knows exactly which unit you have, he may be able to offer suggestions over the phone, or save valuable time through knowledgeable preparation for the service call.

#### **In Case of Trouble**

If you perform the steps above and unit performance is still unsatisfactory, shut off the unit and call your dealer.



Heating & Cooling Systems

TO OBTAIN INFORMATION ON PARTS: Consult your installing dealer or classified section of your local telephone directory under the "Heating Equipment" or "Air Conditioning Contractors & Systems" heading for dealer listing by brand name. Have available the Model No., Series Letter, & Serial No. of your equipment to ensure correct replacement part.