### JAD X-Tract (Extreme)

Measurement and automation software platform. Version 1.0.3



Innovative Measurement Integration

This document describes what X-Tract Extreme does and how to use it.

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#### In a nutshell

X-Tract Extreme is a generic engineering software platform that measures, stores, displays, and controls based on the measurement of physical signals such as;

Speed

**Torque** 

Power

**Temperatures** 

**Pressures** 

Fuel flow

Air flow

Angle

Electrical power

Ambient conditions

Vibration

**Acoustics** 

**Emissions** 

Oil analysis

Position

PV diagrams

Human entry

CAN bus information

Reporting on signals or mathematical derivatives thereof.

### Supported Hardware

X-Tract Extreme is designed to read from and write to several different types of hardware simultaneously:

- 1. National Instruments DAQ devices:
- 2. National Instruments Fieldpoint devices;
- 3. National Instruments network based Shared variable devices (e.g. CompactRio scan engine)
- 4. Devices supporting modbus over Ethernet protocol;
- 5. Devices supporting the proprietary JADbus protocol (similar to modbus);
- 6. Devices that support serial communication;
- 7. Norma, Newtons Fourth, Infratek, Power analysers;

8. Many others (custom interfaces can also be created on request).

#### Notable Features

- Software can be precision timed if suitable hardware (e.g. a DAQ device) is present, allowing for accurate time based calculations such as inertial energy or pressure volume diagrams;
- 2. It can deal with high-speed data (tested with 4 channels at 50HKz each), and can be used for vibration analysis via Fourier transforms and power spectrum.
- 3. Audible alarms for out-of-range channels can be configured;
- 4. Provisions are made for calculations to be performed on channels e.g. Power can be calculated based on speed and torque. Variables to these calculations can include current data or historical data (including various statistical functions);
- 5. The software has built-in functions to calculate;
  - Gear ratios;
  - Power correction factors to compensate for ambient conditions;
  - PID based control, JAD's specially designed additional calculations for improved stability, as well as bump-less transfer of control process variable;
  - Instantaneous position or angle based values.
  - Spectral analysis of vibration data, including feature extraction based on currently measured speeds.
- 6. Data can be averaged over a pre-defined window to compensate for electrically noisy signals,
- 7. Live graphical displays can represent data as;
  - time-based charts;
  - Instantaneous snapshots of high-speed data;
  - channels plotted against one another, this can include compatible data loaded from a previously recorded file.

### Versions

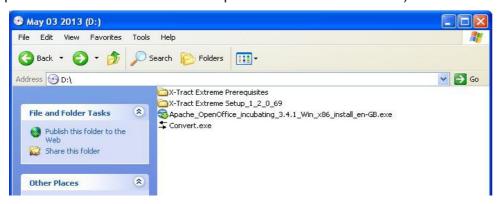
X-tract has the following version configurable via the licence key,

Version	Measure	Control	Run Scripts	Analysis	Reports
Base	x				X
PID	x	X		X	X
PID scripted	x	x	x	х	х

#### Installation

#### **Steps:**

- 1. Insert the DVD disc provided by JAD Systems, labelled X-Tract Extreme into the DVD ROM of the computer in use;
- 2. Microsoft Dot Net Framework Version 3.0 is a requirement to use X-Tract Extreme, if it is not already installed on the computer, make sure that it is installed before installing X-Tract Extreme;
- 3. Open My Computer, then the DVD ROM, in this directory there are 2 folders called "X-Tract Extreme Prerequisites" and "X-Tract Extreme Setup\_?\_?\_?", as well as OpenOffice and Convert. First install the prerequisites; (Note: the prerequisites comprises the software environment required to run X-Tract Extreme)



- 4. In the "X-Tract Extreme Prerequisites\Volume" folder double-click the "setup.exe" to run the installation, Follow the installation steps;
  - On Destination Directory window, click next;
  - Start Installation window, click next;
  - Wait until the setup has finished installing the prerequisites;
  - On Installation Complete, click finish.
- 5. Go back to the DVD ROM directory and navigate to "X-Tract Extreme Setup\_?\_? \_\_?\Volume" directory and double-click the setup.exe to run the installation of X-Tract. Follow the installation steps. (Note: this installs the actual X-Tract Extreme program)
  - On Destination Directory window, click next;
  - Start Installation window, click next;
  - Wait until the setup has finished installing the prerequisites;

- On Installation Complete, click finish.
- X-Tract Extreme should now be installed properly, and placed an icon on the desktop.

### **Using X-Tract Extreme**

#### Run X-Tract and Login

1. After installing X-Tract Extreme, there will be an icon on the desktop;



- 2. Clicking it should start X-Tract Extreme (depending on the speed of the pc, this may take a few moments);
- 3. On the resulting main menu, click the "Login" button, enter a user name and password and click the "login" button;



4. This will enable certain main menu buttons depending on the permissions given to your account.

### Configuration

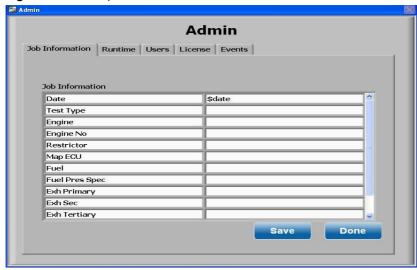
### Systems integrator configuration

X-tract Extreme should be run the first time by an administrator, the following is for administrator use only, a normal user will not have access to the configuration functions.

After installing X-Tract Extreme, the system needs to be configured based on a set of

requirements, and performance of the computer on which X-Tract Extreme will run.

- 1. Click the "Admin" button from the main menu;
- 2. The resulting window provides for three types of information;
  - Job information template, this is a template of what will be provided to the user to complete each time a test is run. Using the reserved words \$date and \$time would put the actual date or time in the field at the time the test is run; (Note: these fields will be displayed on the report, not as \$date, but in a date format e.g. 2013-05-06).



- 1. Enter information in the left column, and the corresponding values in the right column.
- Runtime, specifies hardware timing sources and rates, it also specifies which tabs would be seen by a normal user when they run a test;



- 1. Max Channels Specifies the maximum amount of channels to read;
- 2. HW Loop Rate the time interval (in milliseconds) that the hardware sends the acquired data up to the software;
- 3. The GUI loop rate (in milliseconds) should be an integer multiple of the hardware loop rate (in milliseconds);
- 4. Save Rate The rate at which X-Tract Extreme saves the required data to the TDMS file;
- Timing Source This Refers to the hardware that is used for the timing; (e.g. Compact DAQ is a very accurate timing source, whereas the PC is not a very good timing source)
- 6. History Length A non zero history length is only required if calculations need to be performed on historical data, or if averaging of channels is required;
- 7. JADBus Server port This is the TCP IP port used to connect to by JADBus;
- 8. Default Averaging The default averaging duration (in seconds) is applied only if a channel's averaging time is -1; (Note: See Setup Test Templates for more information)
- 9. Alarm Colours in text fields Changes the colour of text fields when an alarm is triggered;
- 10. Colour Ramps This allows different styles of colour ramps to be displayed based on alarm values; (e.g. 0 – 5 is green, 5-8 is orange and 8-10 is red)
- 11. Default Report Specifies the default TDMS file to record the acquired data to, if left blank, then the user will be prompted for a report to run;

- 12. Force Job Information Makes sure that the user currently using X-Tract Extreme, cannot stop and save the currently running test without entering the job information;
- 13. Force Specification Makes sure that the user currently using X-Tract Extreme, cannot stop and save the currently running test with out entering the Specification of the object being tested;
- 14. Force Marks Makes sure that the user currently using X-Tract Extreme, can not stop and save the currently running test without taking any marks;
- 15. Visible Tabs A user can select the tabs that are visible when running a test template.
- Users tab contains configurations for the user names, passwords and their roles in the system;



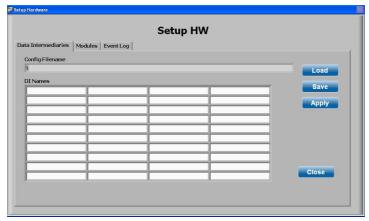
- Only Administrators can change the permissions given to a user account;
- 2. To change user permissions, login as an administrator, click the admin button and select the users tab, in this tab select user type and choose the desired option, then click the save button.
- License tab, this contains the license information, the licensing will be done/given by a JAD Systems;
  - The only important options here are save license which is used to, license the copy of X-Tract Extreme, and paste license, which is used if the licensing for the computer in use is done over the phone or email;
    - Click on save licence, notice Product (the name of the product), PC Serial Number(the serial number of the computer in use), and Key (the registration key unique to the computer in use, this will be provided by JAD Systems);

- To paste a license, that has been sent, just click the paste license button, copy the text (of the license that has been received) and paste it in the provided text area and click OK.
- The Events tab is used purely as a record of actions performed; (e.g. loading and saving of these settings)
- Click the Save button when all desired information in the administrator configuration has been completed, click the save button to save all the changes made. Then click the done button to close the window, the X-Tract Extreme Main Menu should now be visible.

#### **Setup Hardware**

To start configuring the hardware, click the setup hardware button on the X-Tract Extreme Main menu. This should bring up a new window called Setup HW, the first tab will be selected.

1. Data Intermediaries, are pre-named locations for storage of values to be output, or used as parameters to built-in modules that perform calculations. The order of the variables is from left to right; (Note: DI names can be named anything you can think of)



- Click on the load button to load a hardware template (Note: Typically named hw.hw);
- to create a new data intermediary, click on the text field and enter the name of the data intermediary (DI) name;
- When finished entering all desired Data Intermediaries, click the "Apply" button before selecting the modules tab.
- 2. Modules, Each module represents interaction with physical hardware or built-in logic functions. Communication with any of the following modules is possible; (Note: to Enable a module, click on the round button to the left of the module name, it should turn blue, now click the button next to it, to setup the module.)



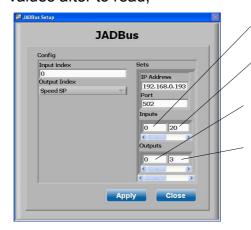
- Hardware;
  - 1. CRio interaction with a National Instruments CompactRio via the scan engine software. This module is typically configured by ensuring that the Crio is available on the network and using the search function;



- Input index is used to specify the first test template channel that would be read by the first input, the channels read after, are in order; (Note: this will typically be 0)
- Inputs are the actual data channels being read from the hardware; (Note: these inputs reference actual channels, on the hardware, these channels are then output to the test template(when run, through the data intermediaries.)
  - In the inputs table click on a drop down box and select the installed modules/channels to be read from the Compact Rio. (Note: these modules should be installed on the hardware side and should already be configured in MAX.)
- Output index Specifies which data intermediary would be output to the first output in the test template; (Note: this is usually the same as input index, but does not need to be)
- Outputs is the raw data read from the hardware being output on the test template when a test is run. (Note: The outputs are

references of the inputs, and are used in calculations and formulas in the channels configuration, later in this manual)

- In the outputs table do the same as for the inputs, however this time select modules that data needs to be output/written to instead of read from.
- 2. JADBus a proprietary TCP/IP protocol. The input and output parameters are each composed of (from left to right), first value to read, and number of values after to read:



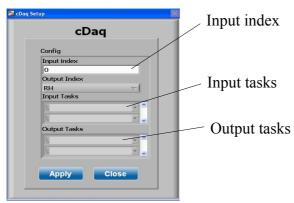
First Channel to read

Amount of channels to read after start channel

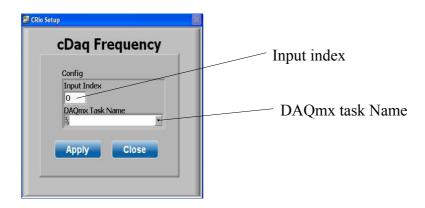
The first channel to write to connected devices

The number of channels/values to write to connected device after the first channel

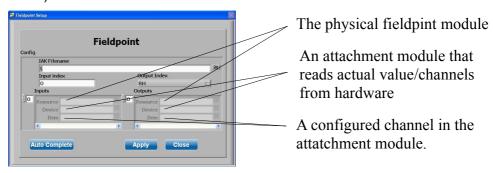
- Input index Refers to the first channel number into which values read from JADBus are placed;
- Output index refers to the first data intermediary that will be used for output to JADBus devices;
- Sets specify sets of JADBus variable to read;
  - ➤ IP Address The IP address of the hardware to connect to an read channels/values from;
  - ➤ Port The port to connect through to the hardware to read channels/values from;
  - Inputs The channels to be read from the connected source;
  - Outputs the values written back to the hardware by the software. (e.g. X-Tract Extreme will write values back to the hardware for control purposes)
- 3. CDAQ interaction with National Instruments DAQ devices through tasks configured in Measurement and Automation Explorer (MAX);



- Input index Specifies the first test template channel to read to.
  The channels from the MAX tasks will be read in order, and
  placed at the input index entered, up to the last available
  channel:
- Output index Specifies the data intermediaries to output to in order:
  - Click on the drop down list and select a Data Intermediary. (Note: The list of Data Intermediaries are ordered, meaning the first item in the list is position 0, the second position 1,the third at position 2 etc.)
- Input Tasks (MAX) tasks that accept input from the hardware;
  - Click on the drop down and select a task to read data from (Note: These tasks should already have been configured in MAX for a cDaq, also notice that input tasks is a list of tasks, so that more than one task can be used to read data).
- Output Tasks (MAX) tasks that output data, that was read from the hardware.
  - Click on the drop down list and select a task to output data to.(Note: These tasks should already be configured in MAX for a cDaq, also note that output tasks is a list of tasks, so that data can be written to more than one task)
- 4. cDAQ Frequency is primarily use for frequency detection on a digital input; (e.g. RPM)



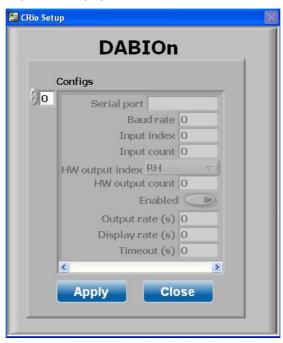
- Input index Specifies the first test template channel to read to;
- DAQmx Task Name Refers to a cDAQ task configured in MAX;
  - This task should already be configured/created in MAX, the task would have been configured for speed pick-up. Click on the drop down and select the appropriate task. (Note: cDaq frequency is used primarily for speed pick-up and is recommended when detecting speed)
- 5. Field point Interaction with National Instruments field point devices through pre-configured IAK file; (Note: The IAK file mentioned, is a file stored on the computer in use, and uploaded through MAX to the field point device, this file contains the configurations of modules attached to the field point device)



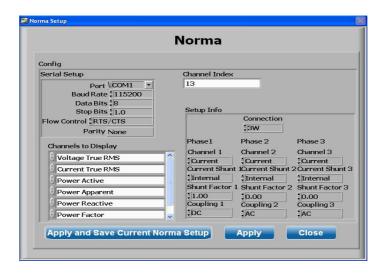
- IAK File name Load the IAK file from the X-Tract Extreme configuration folder; (Note: If it does not exist, then a new IAK file will have to be created in MAX)
  - ➤ Use the auto complete button to specify an IAK file, this will read items in alphabetical order.
- Input index Specifies the first test template channel to read to

All channels after will be read in order:

- Inputs The values read from the hardware. And displayed when running a test; (Note: these values are scaled to represent the correct type of data)
- Output index Refers to the data intermediaries to output to the field point device for control purposes;
- Outputs the values output to the to the filed point through Data Intermediaries for control.
- 6. DABIOn (Data Acquisition Board for input and output)Dabion is a JAD Systems Proprietary serial protocol for boards designed for one or more inputs and/or outputs. The values to enter would be provided with specific equipment;



7. Norma – Power analyser;



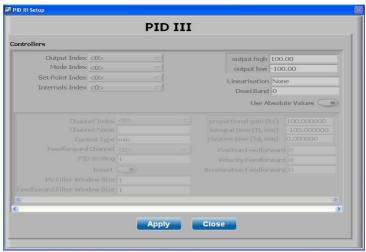
8. AVL Blow By – this tab is used to configure communication with an AVL Blow-by meter;



- Replay;
  - 1. TDMS is used to allow a user to replay a previously recorded TDMS file.



- File name the name of the TDMS file to load when running a report;
- Start time Keeps track of the time that the test started.
   Running;
- Stop time Records the time that the test was stopped;
- Replay Action None, no replay, Play Again, replay.
- Data Intermediaries:
  - PID III This calculates an appropriate output based on a measured process variable (e.g. speed) and desired set point for the that variable;



 The usage of this module requires special training. The gains specified in this module can be "tuned" while running a test. The internals index is used during tuning to output some of the internal calculations of the module to channels for use in better understanding the behaviour of the system being controlled.

(Note: Several PID loops can be configured)

2. Bumpless Transfer (Tfer) – This ensures that the transition of PID control from one process variable to another is as smooth as possible; (e.g. transition from speed based control to torque based control)



- Each PID controller (Usually at most one) may control several process values. The bump less transfer ensures that should the control mode of a PID controller change, the desired set point of that controller is the currently measured process value;
- Mode DI This refers to the control mode usually the control modes are configured as data intermediaries with the following values; (Note: are usually set to the following.)
  - > 0 = Coast (no braking force);
  - > 1 = Speed control;
  - 2 = Torque control;
  - > 3 = Power control:
  - ➤ 4 = Direct control.
- Set Point DI is specified by a user currently running a test on the system;
- Dial Refers to a dial linked to a data intermediary;
- Sources Sources is a list of different control modes, and their process values for each control mode.
- Gear Ratio This allows a user to calculate the gear ratio by specifying the engine RPM that results in the measured wheel speed;



4. Ambient Corrections – This module uses ambient air pressure, temperature and barometer readings to calculate a power correction factor to apply;



5. Output Sel – is used to route output to a specific location based on certain criteria of another channel;

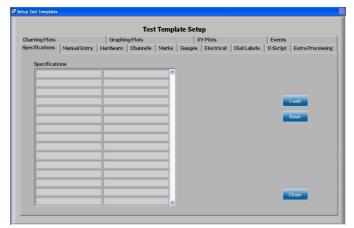


3. Event Log, this tab is used to record actions performed by the user currently using/configuring the software.

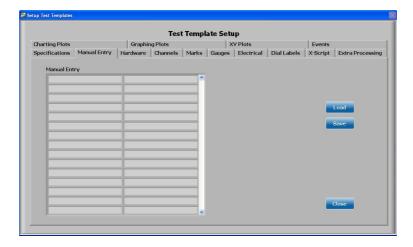
Once the hardware template has been configured as desired, make sure to save the template. (Note: You may overwrite an existing one if necessary – it is seldom the case that multiple hardware templates are required in a system.)

#### **Setup Test Templates**

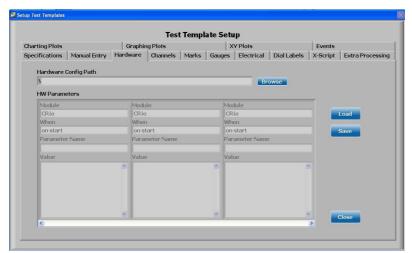
1. Specifications;



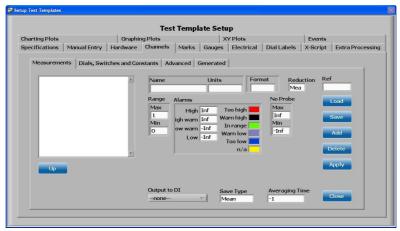
- A table of specifications that can be entered, These are typically for a user's reference during the execution of a test. Using the table of specifications typically implies one template for each product type being tested, Specifications can be saved and loaded after run-time;
  - 1. Click on an empty text field and enter a desired value; (e.g. Engine type, Engine Name, etc)
  - 2. Click on the next Tab "Manual Entry".
- 2. Manual Entry;



- Manual Entry template. This is a table to be completed when a test is executed. Values entered in this table are typically measurements taken by hand, and entered manually. The table would be saved together with other data acquired during execution of a test, and could then form part of a report.
  - 1. Click on an empty text field and enter the desired values.
- 3. Hardware;



- A hardware template specified by the system integrator is referenced by file name. The name stored is relative to the X-Tract Extreme configuration directory.
  - 1. Click the browse button and select the hardware template; (Note: the hardware template will in most cases be named hw,hw)
  - 2. Click on the save button note that X-Tract Extreme won't save an empty template and will tell the user to either create channels(covered in the next section) or to load an existing template;
  - 3. In the hw parameters box, click on the module text field an select the module in use, click on when and select the desired selection, type in the parameter name and then the value.
- 4. Channels:



- Channels;
  - 1. Measurement Channels A measurement channel is data acquired from one of the sources specified in the hardware template;
    - To add a channel click add, X-Tract Extreme should have added an unnamed channel. Now click on the name, erase the current text, enter the desired channel name (e.g. speed,torque), then click apply, the unnamed text in the left has now changed to what was entered.
  - 2. Dials, Switches and Constants are used for human controlled values in the system, such as control set points;
    - Constant control category, specifies which control on the user interface is toggled by the user to set the channels value;
    - Initial value, specifies the value the channel will take on at the start of a test.
      - ➤ To add a channel, do the same as for measurement channels. Notice that the No Probe field, is not I this tab, and there is a new field called "Constant Control Category".
  - 3. Advanced Channels Advanced channels allow a channel to be created based on the value of a data intermediary or other channel;
    - Advanced Control Category pecifies the type of source that is provided to the channel with its value; (Note: This can be 1) another channel 2) a data intermediary or 3) an external program.)
    - Do the same as Measurement channels to add a channel.
  - 4. Generated Channels:

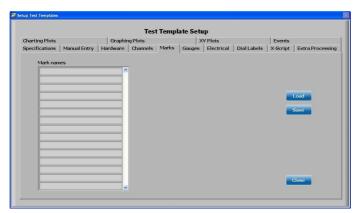
- Formula the formula that calculate the value of the channel Parameters to the formula;
- Again, to add a channel do the same as for measurement channels.

#### To Add Channels;

- 1. Firstly, if a template already exists, Click the load button, and select a template, once it is loaded, we can move on;
- 2. Click the add button, X-Tract Extreme will create a new unnamed channel in the list to the left:
- 3. Click on the name field to the right of the list of channels, change it to the desired name;
- 4. In the units text field, enter the data type; (e.g. kPa,Nm,kW,RPM,A,V)
- 5. In the format field, ether leave it blank or enter "%.2f"; (Note: Refer to the list below for more information on the format field, also check for case sensitivity)
- 6. The reduction field, this will usually be set to mean(average), but can be set to, Min, Max, and Rms as well;
- 7. Ref this field is used as a reference in scripts and generated channels for calculations and formulas; (Note: when referencing a channel by reference, put the name in square brackets (e.g. ([rpm]\*[kw])/9549.3))
- 8. Range set the Max field to the highest possible value that the data read could reach. The set the Min field to the lowest possible value the data could reach:
- 9. Alarms to set alarms, the low field should be set to a desired low point, when the channel values are equal to or less than the low setting, an alarm will be triggered, the same applies to High, High warn and low warn. The colour for each range/point can be changed to the right of the fields; (Note: if no alarm is desired set the fields to inf for high and high warn and -inf for low and low warn.)
- 10. Output to DI if set will place the channel's value into the specified data intermediary every time the channel's value changes;
- 11. Save Type select the type that should be present in the report; (Note: refer to the list below for more information on save type.)
- 12. Averaging Time enter a value with no decimal places. (e.g. 1, 2, 3, 4, -1)
- · Channels have;

- 1. A unique name; (Note: channel names must not be duplicated)
- 2. Units; (e.g. V, A, Nm,kW,mBar)
- 3. Format leaving this blank will result in the default formatting of 1 decimal place. When saving data, the exact value measured is saved respective of this format specifier. Typical formats are "%.xf" where x is a number that specifies the decimal places; (e.g. 2 for 2 decimal places "%.2f")
- 4. Range these values are used when the channel is displayed on a gauge, and reflect to highest and lowest possible values on the gauge;
- 5. Alarms typically set to -inf or inf (Note: inf = infinity), which state that an alarm will never go raised, however if the high and low alarm values are an actual value not set to inf or -inf, an alarm will be raised when the channel values go out of this range;
- 6. Output to DI when a data intermediary is selected here, then when the channel value changes, the named data intermediary will be set to the channel value;
- 7. Save Type This specifies what value to of the channel will be saved. Sometimes channel values are read in chunks of up to several thousand in short time intervals. A user can specify that the min, min,mean, all or none of these values are saved to the TDMS file;
- 8. Averaging Time this specifies a windowed average for the channel value. Used typically to smooth a noisy signal;
- 9. Ref this value depends on the order in which the channels appear in the template, and is used when referring to the channel in formulas and scripts.

#### 5. Marks;

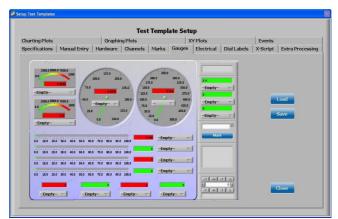


Marks - these are named points in time, which are used at reporting time,
 These tie closely with customer-specific procedure followed for

performing tests. (e.g. An engine builder could run the engine at "10%" load "20%" load "30%" load, etc. up to "100%" load, and take a mark when the conditions have been met . During the report one could extract the Speed, Torque and power at those respective points in time)

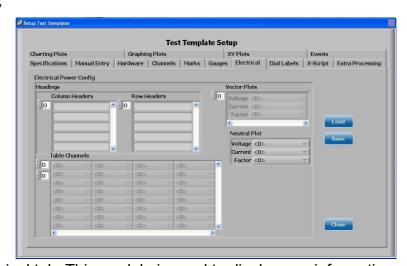
1. Click on one of the greyed out text fields and enter the desired name for the set point in the desired order. (Note: When running a test, to take marks at the desired/required point in time, press the space bar.)

#### 6. Gauges;



- Gauges this allows a user to specify where (by default) a channel appears on the user interface.
  - 1. Click on the combo boxes to select a channel to display/view. (Note: the channels refer to the channels created earlier in the channels tab)

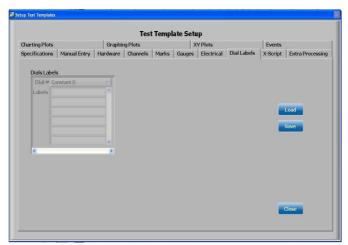
#### 7. Electrical;



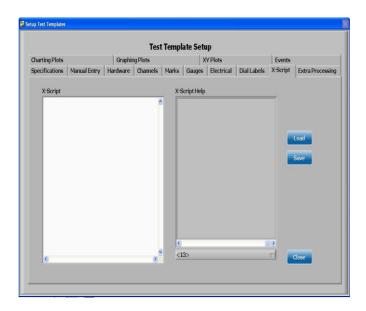
The Electrical tab, This module is used to display any information on current

channels/values being read from the hardware, and was original designed for 3 phase power analysis.

8. Dial Labels;



- Dial labels allows a user to replace numerical values on a dial with a textual caption. (e.g. Instead of having control modes labels 0, 1, 2, 3 and 4 we could have then labelled as "Coast, Speed, Torque, Power and Direct". Only dial number 2 supports this feature.)
  - 1. to display channel values when running a test, click on the Dial Labels tab and select a dial number from the drop down list, and enter a label/labels for that dial.
- 9. X-Script;

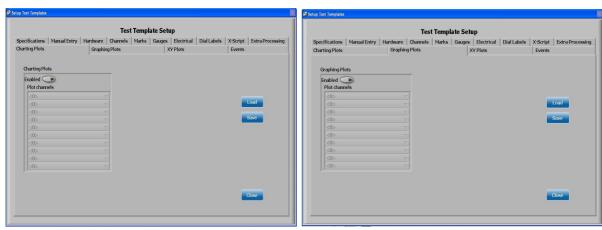


- X-Script is a basic program that controls user inputs, waits for events to happen and takes marks. The usable commands are documented on the right hand portion of the screen.
  - Before writing a script take a look at the help provided, just select a key word from the drop down list to view its function; (e.g. #comment, :label.)
  - 2. Then once a user feels the he/she is familiar enough with the X-script, click on the white space and start writing a script.

#### 10. Extra Processing;



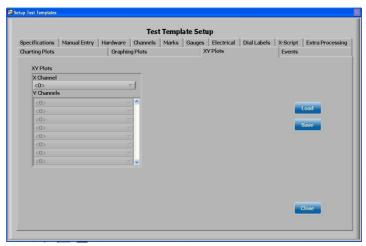
- Tachometer the tachometer is used to derive a frequency based on a sinusoidal or square wave analogue input.
- Configure vibration Allows a user to extract vibration features from the system, such as power-in-band calculation.
- 11. Charting and Graphing plots;



• This tab "Charting Plots" is used to configure the channels that a user needs to plot against a graph or chart. Charts add to the graph displayed over time,

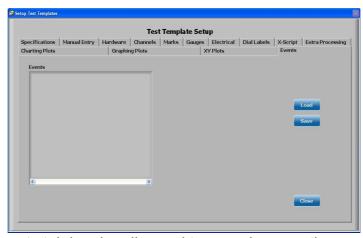
while a graph displays a snapshot of instantaneous high speed data. (Note: charting, graphing is disabled by default to enable charting, toggle the enable button on, it will turn green, then select the channels in the drop down box to be plotted.)

#### 12. XY Plots:



- This tab "XY Plots" is used to plot channels on a XY plot, a XY chart plots
  one or more channels against another channel, plot points are added each
  time a mark point is taken;
- This is disabled by default and can be enabled by selecting a x channel, to be compared with the y channels, to select x and y channels, click on the drop down box and select the desired channel/channels.

#### 13. Events.

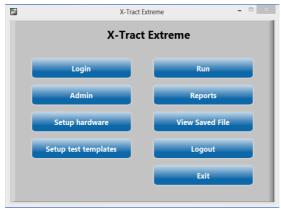


 The Events tab is primarily used to record user actions such as, loading or saving a template, or changing channel values etc.

Once the template

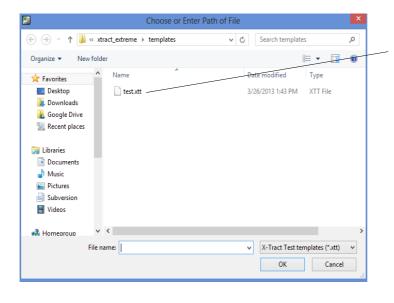
has been fully created according to the requirements, click the save button to save the template. The default location for templates is "My Documents\LabView Data\xtract\_extreme\templates.

#### Running a test



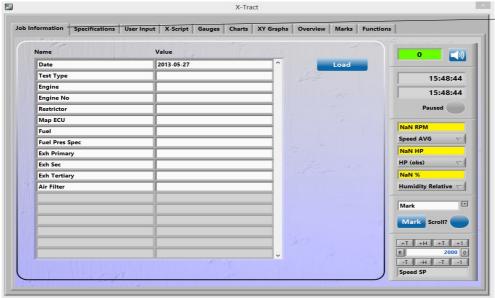
In the X-Tract Extreme Main menu click on the Run button to run a test,

 A dialogue will pop-up and ask a user to select a template to run. Select the template then click OK;



Test Template, select the test template and click ok or double click on it

- After the test template has been selected by the user, X-Tract Extreme will start a
  test run, meaning that X-Tract Extreme will now start reading, writing performing
  calculations and saving data read from the system under test;
- When a test is run the following window will open on the screen;



The default tab selected when running a test is the Job info tab.

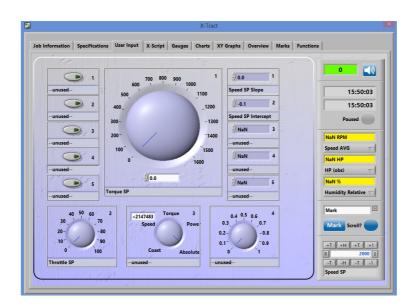
- 1. This is where the job information is actually entered. The entered job information will be reflected on the report that will be created from the recordings of the test run.
  - ➤ To enter the job information, click on an empty text field to the right ("value") of the names column ("Name").
- The specifications tab. These are values needed to pass the test as per the defined testing procedure; (e.g. If a specification exists for RPM and its value is 2300, then the engine should reach 2300 RPM or above to pass the test.)



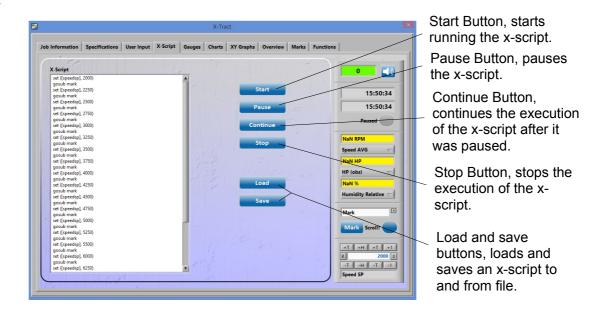
1. A user can load and save a specification. A specification can also be

configured in the test template and will be present when a test is run using that test template.

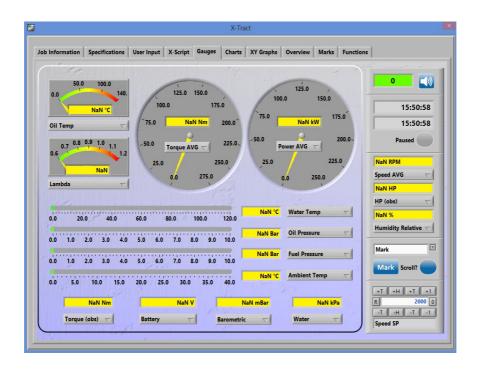
- To add a specification field, click in the column to the right, labelled "Name", and enter the name of the specification;
- Then in the column "Value" type the value of the specification. (e.g. in the right column type "RPM" and in the left column "Value" type 2300, a specification is now set, to save the specification click the save button and enter a name for the specification and click save/ok.)
- The user input tab this tab allows a user to adjust certain user controlled channel's values while the test is running; (e.g. Control set point)



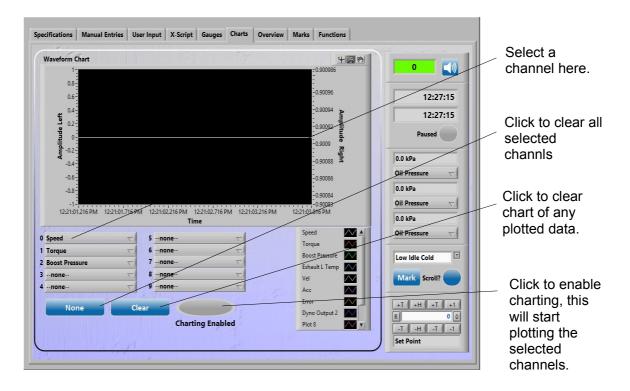
• The X-Script tab, in this tab the user can write a script to automate the process of taking marks. A user can start, pause, continue, stop ,load and save a X-script;



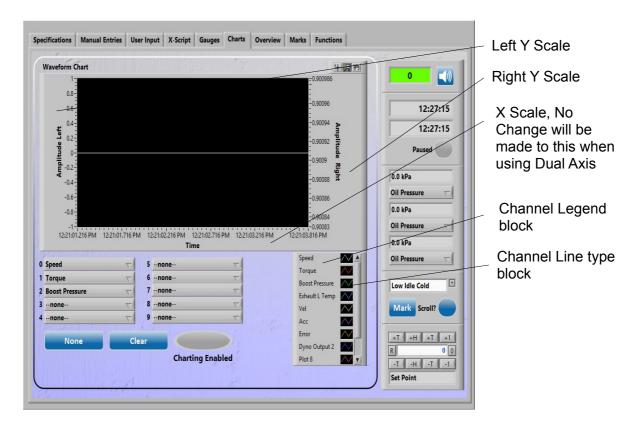
- An x-script must be started while running a test, and can also be configured/written while running a test or in a test template, it is recommended to configure/write x-script in the test template.
  - ➤ To start the x-script, click the start button, the x-script will then perform all the action written to it until the last line/command;
  - > To stop the x-script click the stop button;
  - > To pause the x-script click the pause button;
  - To continue after pausing an x-script click on the continue button;
  - ➤ To load a x-script from a file click the load button and select the x-script file to open;
  - ➤ To save a x-script to file click the save button and enter a name for the x-script and click save/ok.
- The Gauges Tab, this tab is a collection of gauges and labels used to display the values/channels read into X-Tract Extreme:



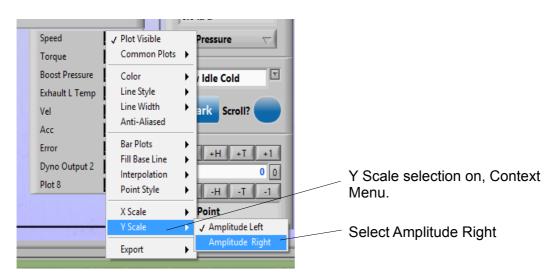
- 1. To change which gauge displays which channel, just click on a drop down list and select a channel to be displayed, and the gauge will change accordingly. (up to 9 channels can be selected) and remember it is 10 channels.
- The Charts tab, A user can select channels to plot on a chart up to 9 channels can be plotted at the same time.



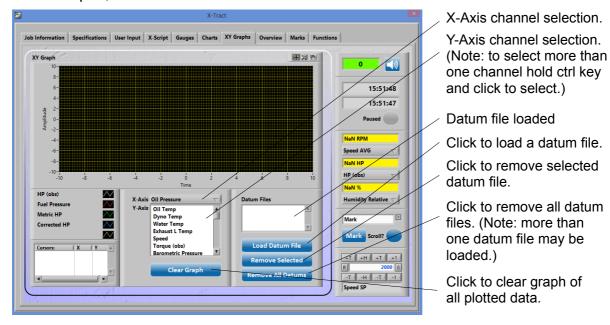
- 1. To enable charting, after all desired channels are selected click the "Charting enabled button", and the chart should start plotting the data. The None button just deselects all the selected channels, the clear button clears the chart of any data already plotted.
- 2. Dual axis charts and Graphs, dual axis charts and graphs consist of a chart/graph that has an X axis indicated on the bottom of the chart/graph, and a Y axis indicated on the left of the chart/chart, plus a second Y axis indicated on the right of the chart/graph.



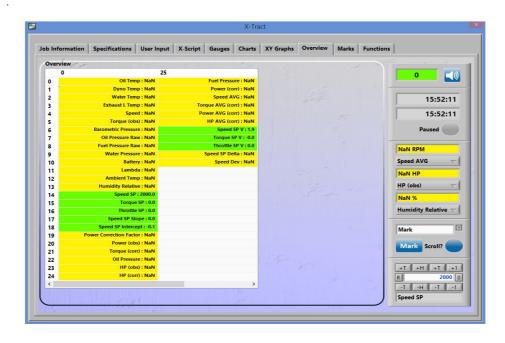
3. To Enable Dual Axis Charting and Graphing, simply right click on the channel line type block (small black box with a coloured pattern) in the channel legend block. A context Menu will pop-up by the cursor, hover over the "Y Scale" menu item, in the menu to the right select "Amplitude Right". This applies to both charts and graphs.



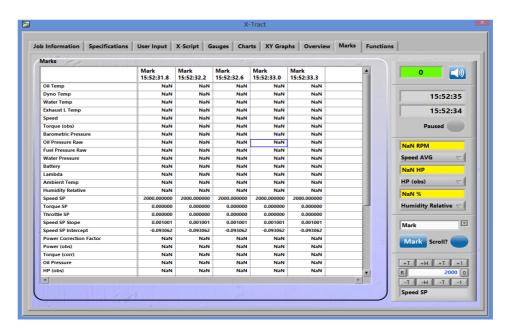
· XY Graphs;



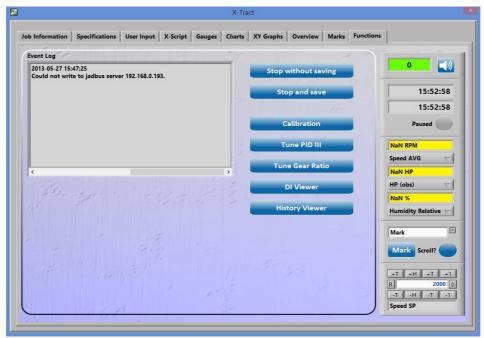
- 1. In this tab a user can plot channels against another channel. Values from previously recorded tests can also be plotted here. Select a channel from the drop down list, this is the X-Axis, the from the list below select a one or more channels to be plotted on the Y-Axis. To compare the graph to one or more previously recorded tests, use the "Load Datum File" button.
- Overview, displays all configured channels, including data intermediaries and dial values;



- 1. The overview tab is used to check weather a channel is being read or not, as seen above if the channel is highlighted green it is being read, and if it is highlighted in yellow it is not being read.
- Marks these represent the stages through which a test process progresses (a mark is simply a point in time with a name attached to it).

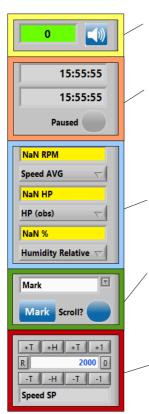


 Functions - the functions tab is where a user stops and saves a test run. It is also the tab used by the system integrator to calibrate sensor readings.



- 1. To stop and save a test run click the "Stop and save button", a dialogue screen will open and ask the user to save the TDMS file which is the record of data to a directory; (Note: JAD Systems recommend that the name of the TDMS file be the job number of the object being tested.)
- 2. To stop without saving a test run, click the "Stop without saving" button and the test run will stop and be discarded by X-Tract Extreme;
  - ➤ The Functions tab also keeps a record of actions, typically the connection status to the hardware:
  - Calibrations require administrator access and not system integrator access
  - ➤ Tune PID III this section should not be tampered
  - Tune Gear ratio usable by anyone running a test. The user is expected to manually enter the RPM as reported by the vehicle, and the gear ratio is then calculated.
  - ➤ The "DI Viewer" displays the current status of all the Data intermediaries configured in the test template;
  - The "History Viewer" displays all data records in the past x seconds or minutes, this is configurable in the admin settings. (Note: the DI Viewer and history viewer are typically used by trained technicians in debugging an installation.)

 Notice that the panel to the right of the run screen, is visible regardless of the selected tab, this panel displays: A comparison of current time and time as per saved data. When a test is paused, the bottom time will stop increasing. The pause button is used to prevent data being saved to disk.



This section of the panel, contains two things, an indicator which changes colour when an alarm is triggered and a button, which if clicked mutes the alarm sound and turns it on with another click.

A comparison of current time and time as per saved data. When a test is paused, the bottom time will stop increasing. The pause button is used to prevent data being saved to disk.

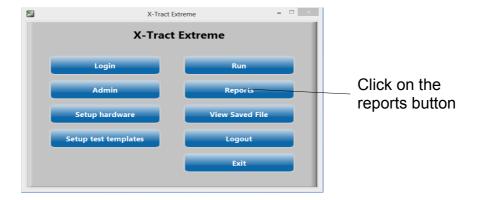
In this section, a user can select up to three channels to be displayed.

In this section, there is a drop down box where a user can select or enter the name of a mark to take. The values in this list are specified in the test template.

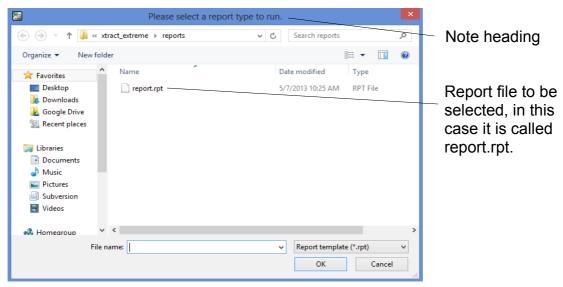
The last item on this panel is a specialised data entry field, and allow one-click changes to the channel. The +T, +H, +T and +1 increment the value by 1000, 100, 10 and 1 respectively. The -T, -H, -T and -1 decrement the value. The R button rounds the value to the nearest integer. 0 takes it to zero. Additionally the value can also be typed in using the keyboard.

### Running a Report

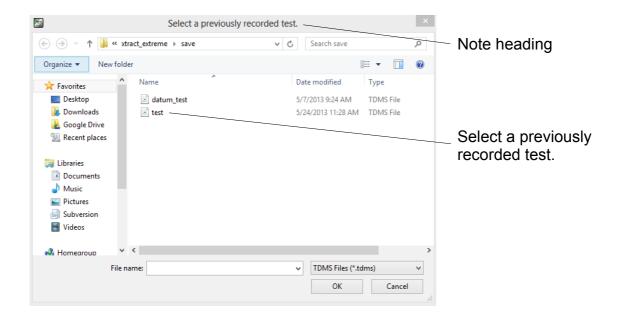
When a test has already been run, a user can view the report by clicking on the reports button in the main menu of X-Tract Extreme. After a test has been saved, a report can be automatically generated based on the newly-saved data. Additionally reports can be generated at a later stage.



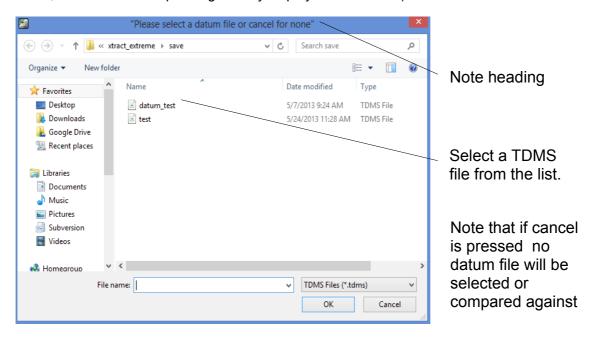
1. After clicking the reports button a dialogue will ask the user to select a report file to run; (Note: the report file will have a .rpt file extension)



2. After selecting a report file, X-Tract Extreme will show another dialogue, this time to select the TDMS file, this TDMS file is the file where the data read from all the channels are recorded by X-Tract Extreme. Select a TDMS file;

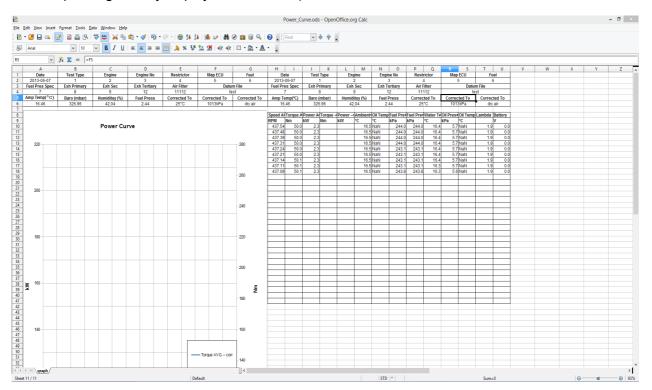


3. Now, X-Tract Extreme will do some processing, and then again show a dialogue to open yet another file. This file is the datum file, also a TDMS file, how ever this file is used to compare a test run (the previous TDMS file selected) against; (Note: Depending on the report template, the user may or may not be required to perform additional tasks", after which the report is generally displayed to the user.)



4. After selecting all the correct files, a spreadsheet will open and display all the relevant data of the test, as shown by the image below. (Note: Depending on the report

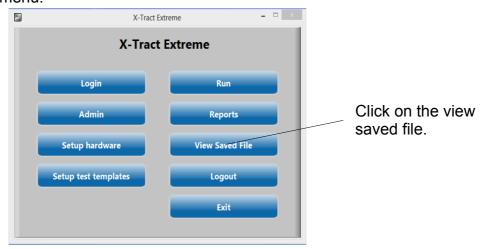
template, the user may or may not be required to perform additional tasks", after which the report is generally displayed to the user.)



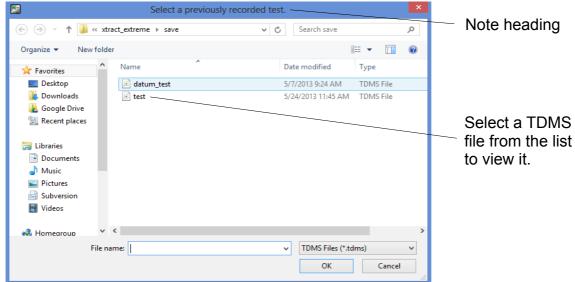
Extra training on customising reports can be offered.

### Viewing a saved file

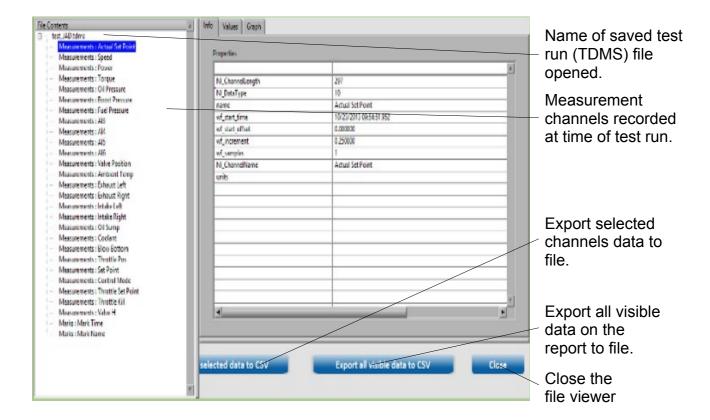
To view a previously saved test run click on the view saved file button on the X-Tract Extreme main menu.



1. A dialogue will be shown, to select a TDMS file that was previously saved, when running a test;



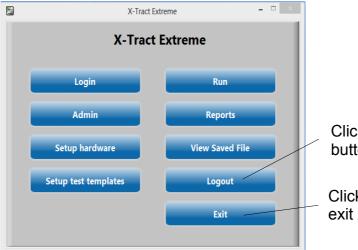
2. X-Tract Extreme will open the file, in the window that just opened there are a few different features; See image below.



- The info tab, contains details about a channel such as, name, type, reference, units, etc;
- The values table contains, all the recorded values for each channel;
- Graph Tab, displays a graph of the selected channel, the chart is interactive. Dual Axis graphing can also be used in this graph.

### **Logout and exit X-Tract Extreme**

A user has completed the test run and, has finished reporting then, it is time to logout and exit Extract.



Click the logout button and then.

Click the Exit button to exit X-Tract Extreme.

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