

# SuperNova

X-ray Diffractometer System

**User Manual** 

Version 1.9, Sept 2014

# **Agilent Technologies XRD Products**

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### **CAUTION**

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### **WARNING**

A WARNING notice denotes a hazard. It calls attention to an operating procedure, practice, or the like that, if not correctly performed or adhered to, could result in personal injury or death. Do not proceed beyond a WARNING notice until the indicated conditions are fully understood and met.

# **Safety Summary**

# **General Safety Precautions**

The following general safety precautions must be observed during all phases of operation of this instrument. Failure to comply with these precautions or with specific warnings elsewhere in this manual violates safety standards of design, manufacture, and intended use of the instrument.

Agilent Technologies Inc. assumes no liability for the customer's failure to comply with these requirements.

Before operation, review the instrument and manual for safety markings and instructions. You must follow these to ensure safe operation and to maintain the instrument in safe condition.

#### General

This product is a Safety Class 1 instrument (provided with a protective earth terminal). The protective features of this product may be impaired if it is used in a manner not specified in the operation instructions.

### **Environment Conditions**

This instrument is intended for indoor use in an installation category II, pollution degree 2 environment.

Refer to the specifications tables for the ac mains voltage requirements and ambient operating temperature range.

### **Before Applying Power**

Verify that all safety precautions are taken. The power cable inlet of the instrument serves as a device to disconnect from the mains in case of hazard. The instrument must be positioned so that the operator can easily access the power cable inlet. When the instrument is rack mounted the rack must be provided with an easily accessible mains switch.

#### **Ground the Instrument**

To minimize shock hazard, the instrument chassis and cover must be connected to an electrical protective earth ground. The instrument must be connected to the ac power mains through a grounded power cable, with the ground wire firmly connected to an electrical ground (safety ground) at the power outlet. Any interruption of the protective (grounding) conductor or disconnection of the protective earth terminal will cause a potential shock hazard that could result in personal injury.

# Do Not Operate in an Explosive Atmosphere

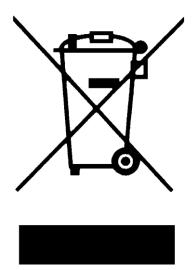
Do not operate the instrument in the presence of flammable gases or fumes.

# Do Not Remove the Instrument Cover

Operating personnel must not remove instrument covers. Component replacement and internal adjustments must be made only by qualified personnel.

Instruments that appear damaged or defective should be made inoperative and secured against unintended operation until they can be repaired by qualified service personnel.

# **Environmental Information**



This product complies with the WEEE Directive (2002/96/EC) marketing requirements. The affixed label indicates that you must not discard this electrical/electronic product in domestic household waste.

Do not dispose in domestic household waste.

To return unwanted products, contact your local Agilent office, or see www.agilent.com/environment/product/ for more information.

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# **Important Information**

This user manual applies to the SuperNova system manufactured in Poland by Agilent Technologies Singapore International (ATSI).

Product: SuperNova, single or dual source

Model Type: CCD (Eos, EosS2, Atlas, AtlasS2, Titan or TitanS2)

Electrical Ratings: 1/N AC 200-240V 50/60Hz 900W (optionally 100-120V)

# Before attempting to operate the system, PLEASE READ THE INSTRUCTIONS.

This product should only be used by persons legally permitted to do so.

If the equipment is used in a manner not specified in the User Manual, the protection provided by the equipment may be impaired.

# **Important Health and Safety Notice**

When returning components for service or repair it is essential that the item is shipped together with a signed declaration that the product has not been exposed to any hazardous contamination or that appropriate decontamination procedures have been carried out so that the product is safe to handle.

Care has been taken to ensure the information in this manual is accurate and at an appropriate level. Please inform Agilent Technologies if you have any suggestions for corrections or improvements to this manual.

SuperNova service and support is available for technical and operational issues as indicated below.

Web: <u>www.agilent.com/chem/contactus</u>

E-mail: XRDSupport@agilent.com

• Phone: +44 (0) 1865 291600 between 8 a.m. and 4.30 p.m. (UK time), Monday to Friday

• **Fax**: +44 (0) 1865 291601

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Original instructions in English language.

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# 1. Health and Safety Information

# 1.1 General

In normal operation the system is designed to operate safely. All users of SuperNova should be aware of potential hazards which exist in and around equipment of this type and the ways of avoiding possible injury and equipment damage which may result from inappropriate ways of working. A description of such potential hazards and how to avoid them is given in this section.

This manual adopts the following convention:



Indicates warning or caution. If you see this symbol on a product you must refer to the manuals for specific Warning or Caution information to avoid personal injury or damage to the product.

Warning symbols on the equipment are:



**Protective conductor terminal** 



Earth (ground) terminal



CAUTION

Risk of electric shock



**CAUTION** 

Refer to accompanying documents



**WARNING** 

Radiation Hazard. This instrument produces X-rays when energised



(CANADA) WARNING

Radiation Hazard. This instrument produces X-rays when energised



**CAUTION** 

Risk of finger squeeze between moving parts

See original manufacturers' manuals for further safety data on third party equipment supplied with the system. A list of these is given in this manual.



# WARNING

Do not take risks. You have a responsibility to ensure the safe condition and safe operation of equipment.

# <u>^</u>

#### WARNING

The equipment should only be operated and maintained by authorised operators of the system. An authorised operator is a person who has undergone specialist radiation training and has been trained in the use of SuperNova by Agilent Technologies personnel.

# 1.2 Electrical Safety

In normal use the user is protected from the dangers associated with the voltage, current and power levels used by the equipment.

### 1.2.1. Potential Electrical Hazards

The following list is not intended as a complete guide to all the electrical hazards on the system, but serves to illustrate the range of potential hazards that exist:

- electric shock
- electric burn
- fire of electrical origin
- electric arcing

### 1.2.2. Recommended Precautions



### **WARNINGS**

All of the electrical equipment supplied as part of the system should be provided with a protective ground. Do not remove protective grounds as this may give rise to an electrical safety hazard. It is vitally important that the system is properly grounded at all times.

Follow local and national electrical regulations and procedures.

Do not defeat interlocks, remove connectors, disconnect equipment, open safety covers, dismantle or modify equipment unless you are qualified and authorised to do so and you are fully conversant with its operation and potential hazards, or have total assurance through your local electrical permit to work system that the equipment has been made safe.

Ensure that the mains supply is fused at an appropriate rating, or fitted with a circuit breaker, and that it can be isolated locally via a clearly labelled, clearly visible and easily accessible isolating switch. Isolate the supply before carrying out any maintenance work.

Do not touch any unshielded wires or connectors while mains power is supplied to the system.

Do not allow water or any other foreign objects to come into contact with the equipment's electrical components.

#### WARNING



Mains voltages are present in the system. High voltages are used by the X-ray tube and power supply.

Only personnel qualified to work with high voltages and currents are permited to perform service or maintenance work on such equipment.

# 1.3 Mechanical Handling Safety

### WARNING



Lifting points are provided for safe handling of components and safe handling practice must be observed to comply with local regulations.

Check that lifting points are used only for the job intended.

The system itself and some components are heavy and require careful handling. Use safe lifting procedures for heavy items to prevent possible strain injury.

# 1.4 Safe Mechanical Practice

In normal use personnel are not required to undertake mechanical work. However, servicing or repair may necessitate access to any part of the system. Only personnel who have been trained by Agilent Technologies to carry out service work on this equipment are permitted to service the equipment.

Water connections should be made and tested in accordance with any local and national safety regulations.

# 1.5 Mechanical stress

The protection cabinet housing protects personnel from exposure to various risks (including electrical, mechanical, thermal and electro-magnetic radiation). Care should be taken to avoid mechanical damage of the cabinet housing. The metal panels of the housing shield the device against an impact energy of up to 5J, whereas the transparent window in the front door is resistant to an impact energy up to 1J (IK06 rating). If damage is found on the enclosure panels or window then stop using the instrument immediately and inform Agilent Technologies.



IK06

### WARNING

Protect the window against mechanical damage. Do not use the instrument if the window is broken.

# 1.6 Moving parts

There are a number of moving parts in the system which are powered by electric motors.

# <u>^</u>

# WARNING

Injury could result if clothing or body parts become caught in moving mechanisms.

Keep clothing, hands and body parts away from moving mechanisms.



#### WARNING

Between the moving parts of the goniometer there are a number of places at which a potential finger squeeze or shearing hazard exists. The warning triangle shown to the left is visible on the goniometer close to these places. Keep hands away from the goniometer when parts are moving.

When the protection cabinet is open the goniometer moving parts are disabled. The SuperNova system contains two **MOTION ENABLE** switches in front of the goniometer, inside the protection cabinet. During some operations, such as mounting a sample, the goniometer must be moved between defined positions while the protection cabinet is open. In order to do this **BOTH** Motion Enable switches must be pressed and held simultaneously and this ensures that both hands of the operator are kept away from the potential finger squeeze or shear locations.

In the event that the goniometer moving parts become blocked by an obstruction, the movement will be automatically stopped and a small reverse movement made so that the blockage can be safely released. The control software will report a movement error and will wait for user intervention. The procedure to follow to restart the instrument is shown in the troubleshooting section of this user manual.

# 1.7 X-ray Radiation



#### WARNING

This equipment contains an X-ray tube. Ensure that safe working practices relating to radiation are employed.

Owners and operators of the equipment are responsible to follow any local, national or international rules and guidelines related to X-ray equipment. Intentional or reckless misuse of the X-ray generator or its safety devices including safety interlocks and cabinet shielding can result in serious injury or even death.

During operation, there is an acceptable level of X-ray radiation as based on the recommendations on risk published by the International Commission of Radiological Protection (ICRP) and endorsed by the National Radiological Protection Board (NRPB) in the UK. For use in the UK, the Ionising Radiations' Regulations 1999 should be adhered to. For countries outside the UK the appropriate laws apply such as registration and inspection.

Customers should be aware of their duty of safety to their employees and visitors.



#### WARNINGS

To prevent injury to personnel and possible damage to the equipment, please note the following guidelines:

- Only authorised personnel who have received appropriate instruction and are aware of the laboratory rules that govern the use of this type of system should operate the system.
- 2. Never dismount the beam stop when the system is operational.
- 3. Do not operate the system without the collimator, unless performing the beam alignment procedure.

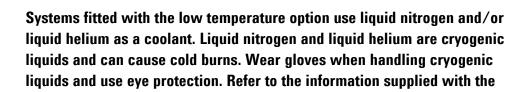
- 4. Use appropriate X-ray detection equipment to perform regular radiation checks as per any laboratory rules
- Use only genuine firmware X-ray tubes, X-ray generators, goniometer heads and collimators, as recommended by Agilent Technologies. Use of other products may compromise the performance of the shielding and safety system, and may invalidate your warranty.

# 1.8 Extreme Temperatures

equipment for more information.



### WARNING



# 1.9 Vacuum



#### WARNING

When handling and using X-ray tubes and the CCD detector, particular care should be taken to avoid injury caused by possible implosion of the vacuum tube. Wear eye protection.

The CCD detector front panel is made from beryllium and can be easily damaged by a strong force by hand or a gentle force by a sharp instrument. Such damage can result in vacuum implosion of the CCD detector. There is danger of exposure to potentially toxic beryllium material. In case of such an event take action to close the protection cabinet doors and panels and obtain specialist assistance to clean up the beryllium.

The microfocus X-ray source uses a diaphragm pump to evacuate internal parts of the unit. Due to the limited degree of vacuum pumping there is little risk of implosion. Nevertheless care should be taken and the unit must not be disassembled while still under vacuum.

# 1.10 High Pressures



### **WARNING**

Know the law about high pressure gas cylinders and follow it. High pressure cylinders are often used to store gases (typically at pressures up to 200 bar). Most countries have laws about using them.

- Chain cylinders to a fixed object or keep them in specially designed trolleys
- Only use approved and tested high pressure fittings

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# 1.11 Hazardous or Toxic Materials

Beryllium and beryllium oxide are toxic materials. Follow appropriate handling, shipping, use, storage and disposal procedures and regulations. Refer to BrushWellman Material Safety Data Sheet No. M10 for further information.

Beryllium is contained in the front panel of the CCD detector and in the X-ray tubes. Care should be taken not to touch the beryllium panels/windows on the detector and tubes.

# $\wedge$

### WARNING

If Beryllium is exposed to fire, it may oxidise to highly toxic beryllium oxide powder. Do not attempt to clear up the remains of any fire, but contact the relevant local agency stating that there is an incident involving possible beryllium or beryllium oxide contamination.

# 1.12 Maintenance

The manufacturer will not be held responsible for the safety, reliability or performance of the equipment unless assembly operations, extensions, re-adjustments, modifications and repairs are carried out only by persons authorised by the manufacturer. Interchangeable parts which are subject to deterioration during operation must be serviced or interchanged during the intervals given.

# 2. Introduction

# 2.1 Scope

This manual applies to the SuperNova system designed and manufactured by Agilent Technologies.

# 2.2 How To Use This Manual

This manual is aimed at operators and maintenance personnel of the SuperNova system. Operators of the system should be computer literate, familiar with X-ray diffraction techniques, have had training in the use of the SuperNova system by Agilent Technologies staff, and have had training about radiation safety.

This manual is intended to provide operators with a practical guide to the system and its operation. This is intended to familiarise the user with how the system works and provide a better understanding of the system operation.

All personnel who are likely to operate the system or who are likely to come into contact with any of the system components should read the **HEALTH AND SAFETY INFORMATION** section of the manual. This provides basic information aimed at highlighting the safety hazards associated with the equipment.

More detailed information and instructions for component parts of the system are given in the third party manuals supplied with the system, which are listed in this manual. These manuals should also be read and understood before operating the system.

The purpose of this manual is to:

- explain how to operate the equipment
- explain how to interface to the equipment
- list performance characteristics of the equipment
- describe how the equipment operates
- assist with simple fault finding and maintenance

# 2.3 System Overview

SuperNova systems are single crystal diffractometers that use the property of X-ray diffraction to determine the crystal structure of materials. They are intended for use with single crystals of chemical substances (inorganic, organic or organo-metallic), mineralogical and biological samples. SuperNova systems may also be used in the analysis of powder samples. Intended samples should have a maximum unit cell dimension of 500 Angstrom for macromolecular PX systems.

SuperNova systems may be used with crystal conditioning devices. Specifically, low and high temperature attachments and high pressure cells. Some minor modifications may be required by Agilent Technologies to enable use of these devices.

# 3. Specifications

# 3.1 Environmental Requirements

It is essential that the climate of the laboratory is controlled to ensure that the CCD detector is not damaged. Typically air-conditioning should be installed to maintain the temperature and humidity within the ranges listed below. The Relative Humidity is particularly important as the CCD and its cooling pipes can reach  $\sim 15^{\circ}$ C, condensation should not be allowed to collect on the CCD at any time.

SuperNova may be cooled using either ambient air or an external water supply, but this <u>decision must be made when ordering</u> the instrument and Agilent Technologies should be informed so that the hardware can be preconfigured before shipment.

The configuration may also be changed at the installation by Agilent Technologies engineers but extra cost will be incurred. The environmental requirements for both configurations are shown below.

Air temperature in the room during operation. SuperNova dissipates 4000 BTU/hr heat, not including any optional cryogenic devices	18 – 25 °C
Stability of ambient temperature during operation	±1°C
Storage temperature	>10°C <40°C
Relative humidity	20 - 80 % non – condensing
Location	Clean, dust free environment >2m from air conditioning or heating units
Floor strength	Able to bear system weight of $\sim\!450~\text{kg}$ on a footprint $80\text{x}60~\text{cm}$

# 3.2 Services

# 3.2.1. Electrical Supply

Total power requirements	200-240V~ (option 100-120V~) 32 A
Number of outlets required	1 single-phase outlet 16A/200-240V (32A/100-120V) for diffractometer system (comprising goniometer, interface, water cooler, generator, etc) 4-6 single-phase outlets (for temperature attachments and computer and monitor)
Voltage fluctuation	$<\pm10$ % (with line voltage regulator fitted if necessary)
Location of outlets	On wall behind system
Protection	Circuit breakers to be fitted to all outlets

# 3.2.2. Water Cooling

This is required only if the SuperNova is not to be used with an air-to-water chiller.

Min flow rate	1 I/min
Pressure	1 – 3 bar gauge
Return line pressure	At least 1 bar less than supply line pressure ( <b>Take care to check this on closed loop water systems</b> )
Temperature stability	± 5 °C
Temperature range	10 − 20 °C

# 3.3 Performance Data

# 3.3.1. X-ray Tube

Maximum radiation dose due to scattering or leakage at 10cm distance from any outside surface:  $<1\mu S\nu/hr$ 

**Typical Operating Conditions:** 

Tube	Voltage (kV) setting	Current (mA) setting	Resulting power (W)
Mo/Cu 50W tube	50	0.8	40
Ag 44W tube	65	0.62	40

# Maximum Operating Conditions:

Tube	Voltage (kV) setting	Current (mA) setting	Resulting power (W)	
Mo/Cu 50W tube	50	1.0	50	
Ag 44W tube	65	0.67	44	

# 3.3.2. CCD Detector

# 3.3.2.1. General

CCD chip	Truesense Imaging KAF4320-E
Scintillator material	Gadox
Peltier cooling	-40°C (three stage cooler)
Temperature stability	± 0.05°C(micro-processor PID)
Analogue-to-digital resolution	True 18 bit
System noise (so-called read noise)	<12 e- RMS
Dark current	<0.05 e-/pix.s
Communication	Gigabit Ethernet
Readout time (EosS2, AtlasS2, TitanS2)	0.22s (4 x 4 binning) 0.38s (2 x 2 binning)
	0.75s (1 x 1 binning)
Readout time (Eos, Atlas, Titan)	0.28s (4 x 4 binning)
	0.46s (2 x 2 binning)
	1.59s (1 x 1 binning)

# 3.3.2.2. Eos, EosS2 detectors

Active area	95mm diagonal
Weight	10kg
Pixel size on scintillator	31μm
Fibre optic reduction	1.3; low distortion reduction taper

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### 3.3.2.3. Atlas, AtlasS2 detectors

Active area 135mm diameter

Weight 16kg

Pixel size on scintillator 48µm

Fibre optic reduction 2.0:1; low distortion reduction taper

### 3.3.2.4. Titan, TitanS2 detectors

Active area 165 mm diameter

Weight 20kg

Pixel size on scintillator 60 μm

Fibre optic reduction 2.5:1; low distortion reduction taper

### 3.3.3. PC CCD Interface

Communication Gigabit Ethernet

Drivers Win XP / Win 7

Typical host computer Pentium IV class PC → 2.8 GHz ≥1.0 Gb RAM

20" colour display

# 3.3.4. Four-circle Kappa Geometry Goniometer

Type Four-circle Kappa geometry goniometer

Sphere of omega, kappa, phi coincidence 10 µm

Maximum load Phi axis 2 kg

Resolution 0.00125 deg for Omega and Theta

0.0025 deg for Kappa 0.005 deg for Phi

Scanning speed range 0.005 to 3.0 deg/sec

CCD detector angular range -115 to 157 deg

CCD detector to sample distance 40 to 150 mm (depending on the detector)

Response time 3 ms

# 3.4 Electrical Data

	X-ray Generator	Goniometer Interface	CCD Detector
Power connection	1/N AC 200-240V (optionally 100-120V) 50/60 Hz	1/N AC 200-240V (optionally 100-120V) 50/60 Hz	1/N AC 200-240V (optionally 100-120V) 50/60 Hz
Maximum power consumption	100W	250 W	125 W
Maximum mains current	1.2A	1.2 A	1.2 A
Main fuse	6.3A	6.3 A	3.15 A
Ground terminal	None	2.5 mm <sup>2</sup> Cu	2.5 mm² Cu

	Water Cooler	AirCooler radiator
Power connection	1/N AC 100/230V 50/60 Hz	1/N AC 100/230V 50/60 Hz
Maximum power consumption	500W	80 W
Maximum mains current	2.4A (230V)	0.3 A
Main fuse	T 3.15A/230V (T6.3A/110V)	T 1A/230V (T2A/110V)
Ground terminal	2.5 mm <sup>2</sup> Cu	2.5 mm² Cu

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# 4. Technical Description

# 4.1 Overview of SuperNova

The SuperNova system consists of:

- 1. An instrument cabinet with electronics rack
- 2. Aircooler (only if water-to-air option is chosen)
- 3. A stand (optional component) for the computer, monitor, keyboard and mouse
- 4. System software installed on PC workstation



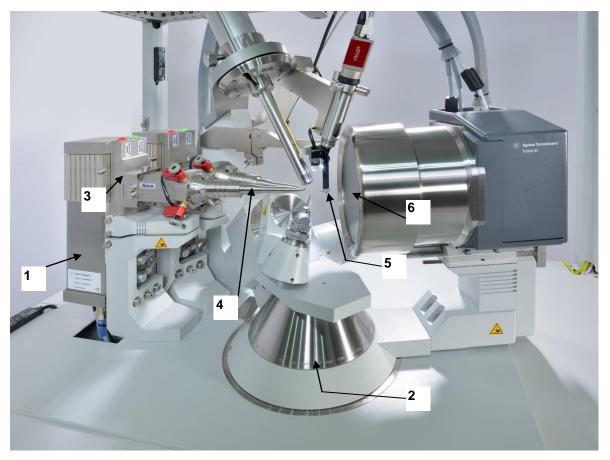
Figure 1 Components of a typical SuperNova system



Figure 2 Computer and monitor

The diffractometer and CCD area detector are mounted inside a cabinet. The cabinet experiment area is mounted on top of the electronics rack. The water cooler for the CCD detector and the X-ray source is positioned in the electronics rack. A stand to the side of the system supports the control PC, monitor, keyboard and mouse.

The diffractometer consists of one or two X-ray tubes, a 4-axis Kappa goniometer (omega, kappa, phi and theta axis) for sample orientation with a detector arm, which has a universal mount capable of supporting any Agilent Technologies CCD area detector or scintillation point detector. The CCD area detector and the point detector are used to measure the X-quanta diffracted from the sample.



Key

- 1. X-ray tube
- 2. 4-circle Kappa goniometer
- 3. X-ray Shutter

- 4. Collimator
- 5. Beamstop
- 6. Beryllium Window

Figure 3 View of a typical diffractometer

The X-rays are generated by a micro-focus sealed tube, which is mounted on the goniometer and powered by the high voltage X-ray generator. The X-ray optics consist of a high speed shutter located next to the tube shield, X-ray focussing optics and a collimator for refining the X-ray beam.

The sample can be viewed with the video microscope, which is attached to the stand doming the instrument. The image is displayed on the computer monitor.

The CCD area detector works according to the following principle: The X-rays enter the detector through a Beryllium window to the vacuum-sealed detector unit. A scintillation screen transforms the X-ray photons to light, which is conducted via a fibre optic reduction taper towards the scientific grade CCD chip. The CCD signal is digitised to 18-bit resolution by a correlated double sampling circuit with analog-to-digital converter located in

the detector head. The data transfer is via a gigabit Ethernet link to the PC workstation. The control program stores the data for further data analysis to the hard disk.

The four goniometer axis is driven by microprocessor-controlled stepping motors with 12,800 microsteps per revolution.

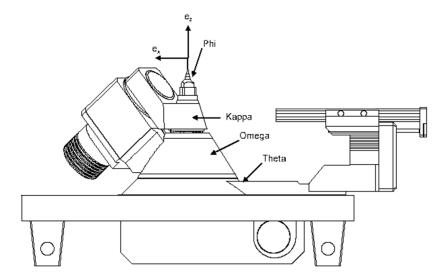


Figure 4 Goniometer phi, kappa, omega and theta axes (shown on a typical diffractometer)

The sample is aligned using a CCD video microscope. The sample picture is displayed on the control computer. A high brightness LED lighting system provides brilliant, high contrast illumination of the sample at all goniometer positions.

# 4.2 Microfocus X-ray Source

In the standard configuration, this source unit contains a sealed tube microfocus Mo or Cu X-ray tube, dual shutter, X-ray focussing optics, collimator and X-ray beamstop. The name "Mova" refers to the Mo source and "Nova" the Cu source. The optics are positioned with a combination of piezoelectric motors and manual adjustment screws. It has been designed to operate with the SuperNova X-ray generator and Water Cooler from Agilent Technologies, which are described in separate manuals.

The microfocus X-ray tube is connected to a module, to produce high voltage and filament current, which is located inside the SuperNova X-ray generator unit. The range of voltage is 10-50kV. The supplied high voltage cable should be connected between the X-ray tube and the module inside the SuperNova X-ray Generator.

The microfocus X-ray source contains both a fast shutter and a safety shutter. The safety shutter is for safety purposes only and cannot react fast enough to make time-controlled exposures of a CCD detector. Fast exposures are created using the fast shutter. The safety shutter is controlled from the SuperNova X-ray generator unit and the fast shutter from the System Interface.

As a special configuration, SuperNova may be ordered with a single Ag microfocus source and modified X-ray generator with a range of voltage: 10-65kV.

# 4.3 SuperNova X-ray Generator

SuperNova systems are supplied with the Agilent Technologies SuperNova X-ray generator.

The X-ray generator is located in the electronics rack in the instrument cabinet.

This unit contains power supplies and electronics associated with controlling one or two high voltage X-ray tubes, shutter operation and safety interlocks. It also supplies power to a pump to create vacuum in the X-ray optics and contains the vacuum measurement gauge. It has been designed to operate with the microfocus X-ray source from Agilent Technologies, which is described in a separate manual. The figure below shows two high voltage supplies mounted side-by-side inside the generator enclosure.

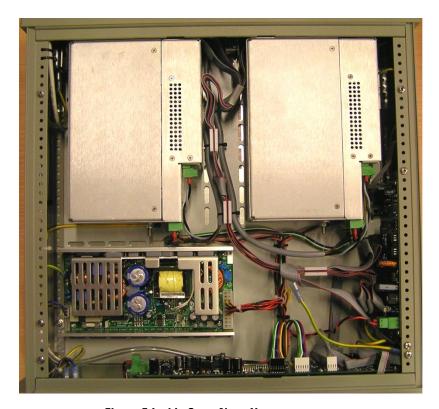


Figure 5 Inside SuperNova X-ray generator

The range of voltage is 10-50kV. The supplied high voltage cable should be connected between the X-ray tube and the module at the back of the SuperNova X-ray Generator.

The generator power trips out if the X-ray tube overheats. Warning lights on the front panel indicate the operational status of the generator.

The SuperNova generator also contains the sensor to monitor the vacuum maintained inside the microfocus X-ray source.

This unit may be specially ordered to operate the Agilent Technologies microfocus X-ray source containing the Ag X-ray tube. In this case there are some differences from the standard build of the unit. Only one X-ray source can be connected in this case (dual source is not available). The range of voltage is 10-65kV. The Ag X-ray tube should be connected the side of the unit which is referred to as "Cu" in the standard build. The "Mo" side of the unit is unused in this special configuration.

# 4.4 Water Cooler

The Water Cooler (model name KMW70) is located in the electronics rack in the instrument cabinet.

The KMW70 Water Cooler device can work with water-to-air or water-to-water heat exchangers. To transfer the unit from one mode to another some extra parts are required. They can be purchased from Agilent Technologies and will require assembly by an Agilent Technologies engineer.

The KMW70 Water Cooler in water-to-air operation requires an external Air Cooler (see Figure 6). This device transfers the heat to the environment and does not require an external (ie.tap) water supply.

While operating in water-to-water mode the device contains a water reservoir (see Figure 7) on the left-hand side of the electronic rack. This reservoir is used to fill internal circuits. It also needs an external water supply (tap water, integrated building water circuit or additional water chiller, such as Thermoflex 900) to cool the device. The heat from the internal circuits is delivered to the external water circuit.

To fill the reservoirs in the rack or AirCooler use 1:10 solution of distilled water with ethylene glycol to prevent the liquid and circuits from algae growth. 3L of liquid should be used to fill the reservoir and an additional 3L of liquid should be needed to fill the pipes. The filling ports is on the top of the AirCooler/reservoir in the rack.



Figure 6 Air Cooler module

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# 4.5 Electronics Rack

# 4.5.1. Water distribution panel





Figure 7 Water distribution panel and reservoir

The water distribution panel is mounted in the left side of the rack. This panel contains flow sensors and in-line water filters for the internal water circuits (through CCD detector and microfocus X-ray source(s)). If the KMW70 water chiller is installed in water-to-water mode then a reservoir is also mounted on this panel, which fills the internal circuits (separated from external cooling water).

# 4.5.2. IO Device for safety interlocks

Safety interlock wiring is organised through a PCB (named IO Device) in the system electrical enclosure.

After an error state the IO Device has to be reset to clear the error. This must be done in order to close the interlock circuit to allow the X-ray generator to operate. The IO Device window (shown in the figure below) is opened by clicking on the IO icon near the top right of the Crysalis<sup>Pro</sup> software main window. The user must click on the **Reset** button to clear the error. The cabinet lights can also be remotely controlled from this window.

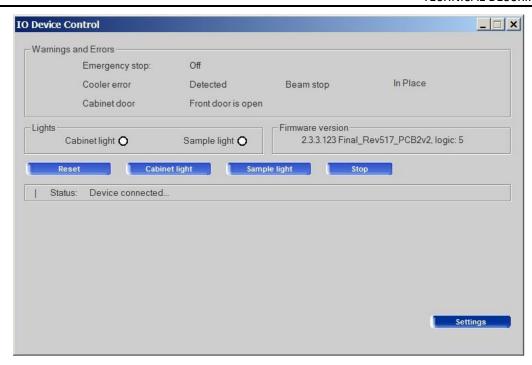


Figure 8 IO Device Control window

# 4.5.3. Vacuum sensor and pump

The vacuum sensor and electronics are mounted inside the high voltage generator. One sensor port (bottom side) is open to atmospheric pressure and the other is connected (through a fitting on the rear panel of the Generator) to a Y-piece in the hose between the vacuum pump and the microfocus X-ray source. The pump is mounted inside the electrical rack, near the top.

# 4.5.4. Ethernet switch

An Ethernet hub is mounted in the system electrical enclosure for connections between an external network and the system PC and SuperNova X-ray generator and Water Cooler. This allows the PC to remotely control and communicate with the generator and cooler via Ethernet even when isolated from an external network.

### 4.5.5 Piezo motor driver

Inside the electronics rack is mounted a driver box for the piezo motors for aligning the microfocus sources. The driver box contains four outputs for driving two motors on each of two x-ray sources.

# 4.6 Software

The programs controlling the measurement procedures of the system are WIN32 applications, which run under Windows XP or Windows 7. The data acquisition and reduction are run concurrently with the program CrysAlis<sup>Pro</sup>.

# 4.7 Low Temperature Option

If a cryogenic cooler is fitted to the diffractometer system, then the correct adapter must be used to mount the cooler on the stand for optional equipment. Further details can be obtained from Agilent Technologies.

# **4.8 Safety Features**

During operation X-rays are generated and projected in a totally enclosed cabinet constructed of steel and lead equivalent glass.

SuperNova has magnetic switches (interlocked to safety system) mounted on the front door and rear, left and right side panels of the protective enclosure. During operation the X-ray shutter will not open unless the door and panels are closed. If the door or panels are then opened whilst the X-ray shutter is open the X-ray shutter is immediately caused to close.

Access to the interior of the cabinet via the front door is required when changing samples. When the door is opened during sample change and alignment, the X-ray generator remains on for optimum performance, but the safety shutter is automatically closed.

Indicator lights mounted on the outside of the enclosure show when the X-ray generator power is on (orange light) and whether the X-ray shutter is open (red light) or closed (green). If these lights are defective then the X-ray generator will not operate (in the case of the orange light) and the X-ray shutter will not open in the case of the red and green shutter lights.

The door of the cabinet should remain locked when the system is unattended to prevent unauthorised access to the system.

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# 5. Handling, Installation, Storage and Transit Information

# **5.1 Reception and Handling**

# 5.1.1. Delivery

Carry out the following steps on delivery of the SuperNova system:

1. When the system arrives, check that there is no visible damage, with the delivery driver present. If damage has occurred contact the carrier and Agilent Technologies **immediately**.



### **WARNING**

The packing crates are heavy and could cause serious injury and damage to the equipment if not handled correctly. Use suitable lifting equipment and procedures. Only lift the packing cases from the bottom.



#### **CAUTION**

Do not remove the equipment from the packing crates until they have been moved to their designated installation site. The equipment has been carefully packed to protect the equipment from damage in transit. Removal of the packing equipment could make the equipment vulnerable to damage during transit.

- 2. Always lift packing cases from the bottom using suitable lifting equipment (refer to list of component weights in the following section.
- 3. Move packing cases into the designated installation site.
- 4. Contact Agilent Technologies to notify them that the equipment is awaiting installation by an Agilent authorised service provider.

### 5.1.2. Unpacking

- 1. Retain all packing material until installation of the system is completed.
- 2. Ensure that special tools are stored safely for use during maintenance periods.

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# **5.1.3. Mechanical Handling**

# **5.1.3.1** Weights, Dimensions and Lifting Points

Description	NET Weight kg	Dimensions (width x height x depth) cm	Centre of gravity	Lifting points
Kappa goniometer	106	43 x 64 x 47	Offset from centre of unit towards side of X-ray tube mount	At four corners (DO NOT lift from below)
X-ray generator	12	48 x 13 x 43	Centre of unit	From the sides and below
Protection Cabinet	120	100 x 72 x 84	Centre of unit	By hand from bottom four corners
Electronics rack	140	60 x 104 x 77	Centre of unit	By hand from top or bottom four corners
Water cooler	35	48 x 13 x 48	Centre of unit	At the four corners and from below
AirCooler	25	70 x 93 x 32	Centre of unit	From the sides and below
Helijet	10	30 x 25 x 10 (head only)	Centre of component parts	From below with transfer tube removed
Cryojet5	15	15 x 35 x 15 (head only)	Centre of component parts	From below or using handles whilst supporting transfer tube.
MercuryITC	5	44 x 10 x 30	Centre of unit	By hand from below
GFC1	12	45 x 26 x 38	Centre of unit	Front panel handles

# **5.1.3.2 Boxed Weights and Dimensions**

Box (No.)	ltem	Weight (kgs)	Length (cm)	Width (cm)	Height (cm)
1	Goniometer	160	95	60	90
2	Electronics rack	185	92	71	134
3	Protection cabinet	220	115	100	100
4	Chiller / Accessories	195	122	80	95
5	X-ray source(s) / Generator	195	122	80	95
6	CCD detector	145	120	95	117
7	LN2 Dewar	120	70	70	155
8	Cryojet5	145	70	80	190
9	Helijet	90	60	95	55

The weights and dimension above are an estimate and should only act as an indication of the lifting requirements when the system is delivered. All boxes are fitted with the facility to use forks to unload. There is 15 cm clearance from floor to the base of each box.

It is recommended that a fork lift truck is available to unload the delivery vehicle with a pallet truck to move the packing cases into the systems final location.

# 5.2 Installation and Setting to Work

# 5.2.1. Preparation of Site and Services

# **5.2.1.1. Environmental Requirements**

It is the customer's responsibility to ensure that all local building and safety regulations are met.

Ensure that the environmental conditions of the installation site conform to the requirements stated in the SPECIFICATIONS section of this manual.

# 5.2.1.2. System Layout

Adequate space is required around the system for servicing. The minimum clearance from the walls and a suggested system layout are shown in a figure below.

When the low temperature option is fitted an extra 100 cm space on the left-hand side of the system is required.

Unpacked, the largest subassembly will fit through a door aperture of 85 cm. Check the door aperture to ensure the system can be assembled in its designated area.

#### 5.2.1.3. Electrical Services

One single-phase outlet 16A/200-240V (32A/100-120V) is required. Additionally four single-phase outlets are required as described in a figure below.

Use only the power cables supplied.

Do not connect the electrical power supply circuit to any other devices. Limit the electrical noise in the system by attaching the earth cable exclusively to an external earth terminal. The instrument is equipped with a terminal to attach an external protective grounding cable, which should have a cross-section of not less than 4mm<sup>2</sup>. The resistance between the ground connection and the instrument terminal should be not greater than 0.1 ohm. This grounding connection should be made in a secure manner to avoid accidental disconnection.

Fit a line voltage regulator if the power supply voltage fluctuates more than ±10%.

Locate the mains outlet on the wall behind the system. The mains outlet should be of the circuit breaker type. (Outlet and connecting plugs are not supplied). The mains plug should be readily accessible by the operator when the equipment has been installed.

In areas where the mains power supply is unreliable an 'uninterruptible power supply' (UPS) is recommended. The UPS should have specifications of 2200VA with single phase output and one or two battery packs, for example the following solution from APC would run SuperNova for about 200 minutes:

APC Smart-UPS XL 2200VA 230V Tower/Rack Convertible + (2)SUA48XLBP Battery Units

Description	Voltage V	Frequency Hz	Maximum nominal mains current A
X-ray generator	100 – 240	50/60	1.2
Water cooler	100 – 240	50/60	2.5
CCD detector	90-130 / 180-260	50/60	2.5
Goniometer Interface, video monitor, halogen lamp, sample illumination	90-130 / 180-260	50/60	2.5
Computer and peripherals	100 – 240	50/60	2.5
Cryojet controller (option)	100 / 240	50/60	2
Autofill controller (option)	100 / 230	50/60	0.6

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# 5.2.1.4. Water Supply (if water-to-air chiller is not used)

A cooling system is required to dissipate the heat produced by the X-ray tube. A closed circuit cooling system is supplied to minimise the effects of particles, low pressure and water temperature fluctuation on the performance of the system from local tap water supply.

The Chiller is a closed circuit cooling system suitable for this purpose. It is supplied with hoses that have a **10mm inside diameter**. The distance between the water supply and the chiller is not limited but the supply must deliver 1-3 bar gauge pressure with a minimum 1.8 litres/min flow.

The water supply should have a wall mounted shut off valve.

### 5.2.1.5. Low Temperature Option

A suitable high vacuum pump, ideally 70 Litres/sec turbo, is required to periodically evacuate the vacuum legs of the cooling device.

To demonstrate the operation of a cooling device, such as Cryojet or Cryostream, 100 litres of liquid nitrogen are required.

The customer should supply a suitable rack or table for the cooling device controller.

### 5.2.1.6. CCD Camera Pumping

A suitable high vacuum pump, ideally 70 Litres/sec turbo-molecular pump, is required to periodically evacuate the CCD camera.

# 5.2.1.7. Helijet Option

The customer should provide a minimum of 50 litres of liquid helium and a minimum of 1 full helium gas cylinder of at least 99.99% grade helium gas in order for the operation of the Helijet to be demonstrated.

### 5.2.2. Setting to Work

### 5.2.2.1. Equipment Required

Table/ shelving for cooling device controller and a table / pedestal stand for the computer, monitor, keyboard and mouse.

### 5.2.2.2. Personnel Required for Installation

5 persons for lifting of heavy components

#### **5.2.3. Installation Procedures**

Agilent Technologies personnel perform the installation. The duration of the installation is typically 3 working days, with an additional 1 day for the low temperature option. This is followed by 2 days training from an Agilent Technologies applications engineer.

# 5.2.3.1. Movement of system on wheels

The SuperNova system is equipped with feet which include integrated wheels. Note the following:

- 1. The foot is moved vertically using the red adjusting wheel such that the weight of the system is applied either through the wheel or the foot
- 2. During operation the system must be levelled and firmly set on the feet (not resting on the wheels)
- 3. The wheels can only be used by Agilent authorised service personnel

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- 4. During transporting the system on the wheels care should be taken not to tilt the system.
- 5. It is possible to use the wheels to move the system only in the following cases:
  - the floor is a smooth and even surface
  - the movement speed is not faster than 1 km/h
  - the movement is confined within the room where the system is installed

# **5.3 Storage**

Before installation commences, or when the system is not being used for extended periods, store the diffractometer in accordance with the environmental conditions for temperature and humidity stated in the SPECIFICATIONS section of this manual.

Always store SuperNova in a secure room

# 6. Operation

SuperNova is a computer-controlled system. All functions are controlled from the computer terminal. Power is switched on and off via manual switches located on the SuperNova.



### **WARNING**

Local rules and regulations may apply to the use of the diffractometer. If these exist, refer to these local rules before operating the system.

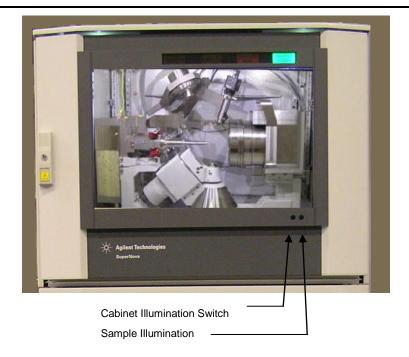
# **6.1 Controls and Indicators**

# 6.1.1. List of controls

Control	Туре	Location	Effect
Emergency Stop	Red button	Top right corner of front door of electronics rack	Shutdown X-ray generator power and stop goniometer
Motion Enable	Two metallic push buttons	Inside the protection cabinet, in front of the goniometer	Pushing and holding both buttons simultaneously enables goniometer movement while the protection cabinet is open
Cabinet Illumination	Small black button	Front of protection cabinet	Illuminate inside of enclosure
Sample illumination	Small black button	Front of protection cabinet	Illuminate crystal sample

# 6.1.2. Power

Control	Туре	Location	Effect
Diffractometer goniometer interface	Red switch	Interface front panel, left; Inside front door of electronics rack	Power on / off to goniometer
X-ray Generator	Key lock switch	Generator front panel, left; Inside front door of electronics rack	Power on / off to X-ray generator
Water cooler	Red switch	Water cooler front panel, left; Inside front door of electronics rack	Power on/off to cooling modules
DC power supply	Switch	Inside rear door of electronics rack, underneath power supply	Power on / off to CCD detector



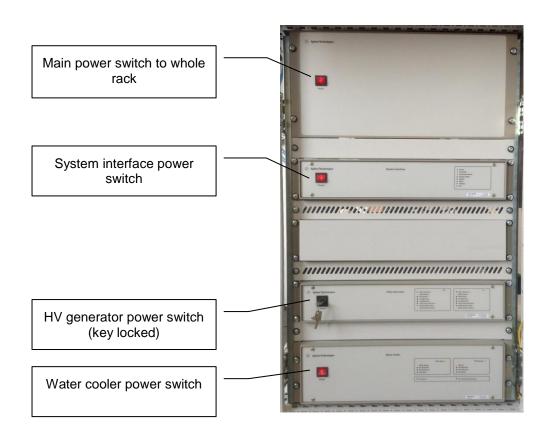


Figure 9 Location of switches

### **6.1.3.** List of indicators

Indicator	Location	Meaning
Orange light (X-ray)	Outside, top right of the protective enclosure	X-ray power is on
Red light (Shutter open)	Outside, top right of the protective enclosure	X-ray shutter open
Green Light (Shutter closed)	Outside, top right of the protective enclosure	X-ray shutter closed
Red light	Inside enclosure, on top of microfocus source	X-ray shutter open
Green light	Inside enclosure, on top of microfocus source	X-ray shutter closed
Green LEDs	Generator front panel, right; Inside front door of electronics rack	High voltage module(s) fitted inside and enabled for operation
Orange LEDs	Generator front panel, right; Inside front door of electronics rack	High voltage is ON. Interlock is closed thus enabling shutter operation. Safety shutter open / closed indicators.
Red LEDs	Generator front panel, right; Inside front door of electronics rack	Interlock is open thus disabling shutter operation. Error indicators as indicated.
Green LEDs	Water cooler front panel, right; Inside front door of electronics rack	Water cooler circuit (either for X-ray source or CCD detector) is operational
Orange LEDs	Water cooler front panel, right; Inside front door of electronics rack	Water cooler circuit (either for X-ray source or CCD detector) has closed interlock for source or CCD operation to be activated
Red LEDs	Water cooler front panel, right; Inside front door of electronics rack	Water cooler circuit (either for X-ray source or CCD detector) has an error as indicated

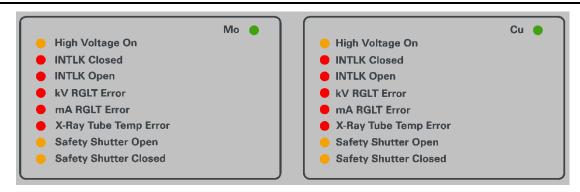


Figure 10 Status LEDs of SuperNova X-ray generator

### 6.2 Microfocus X-ray Source



Figure 11 Microfocus X-ray source mounted on SuperNova diffractometer

### 6.2.1. X-ray generation

This unit generates a focussed beam of X-rays during normal operation. The microfocus X-ray tube generates X-rays when supplied with high voltage and filament current from the X-ray generator unit. The dual shutter blocks X-ray emission from the source when either one of the two shutters is closed. The shutters are positioned between the X-ray tube and the focussing optics. X-rays shine onto the optics only when both shutters are opened.



### **WARNING**

The X-ray tube is contained within a shielded housing. The shielding should NEVER be removed whilst the high voltage generator is active as this would cause human exposure to damaging X-rays. The tube shield housing should only be removed by fully trained operatives.

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The alignment and performance of the X-ray tube depends on the correct setting within the generator unit. When initially provided by Agilent Technologies the X-ray generator will be correctly set for the associated microfocus X-ray source.

The microfocus X-ray tube is a consumable item which in time will need to be replaced. This should only be carried out by an Agilent authorized service provider.

The voltage should be increased before the current in order to ensure proper X-ray tube operation. Thus, current cannot be increased above zero until a minimum of 10kV has been set on the voltage parameter.

The maximum parameters are 50kV and 1mA in the standard configuration and 65kV and 1mA in the special build for Ag X-ray source. The Ag source contains a filter, mounted between the tube and focussing optic, which is not removable by the user. Only Agilent Technologies service engineers may make modifications to the filter.

### 6.2.2. Water cooling

Generation of X-rays causes the production of heat and thus the microfocus X-ray source requires water cooling for removal of heat and high stability of the temperature. On the underside of the source unit there are two "quick connectors" for the input and output of cooling water. The direction of water flow is not important. The Water Cooler unit should be used to supply cooling water to the microfocus X-ray source. The X-ray generator unit is interlocked to the cooling unit and thus high voltage cannot be applied until cooling water is flowing normally. Do not switch off the water supply while the microfocus X-ray tube is operational since this will cause it to shutdown quickly and this will shorten the lifetime of the tube. The tube should first be ramped down slowly to zero power before stopping the water flow.

#### **6.2.3. Temperature Sensor**

The microfocus X-ray source contains a temperature sensor in contact with the microfocus X-ray tube. This sensor is connected to the X-ray generator unit through the cable which includes the safety shutter connection. If the temperature of the tube exceeds a set limit then the X-ray generator will shut down the high voltage in order to allow the tube to cool down. Such overheating may be caused by failure of cooling water supply or by a fault inside the X-ray tube. Do not turn on the tube again until the fault has been discovered and corrected.

### 6.2.4. Vacuum pump

The X-ray focussing optics must be operated in a vacuum environment. Without vacuum the X-rays will degrade the quality of the optics and worsen the performance of the source. Vacuum is produced using a diaphragm pump connected to the microfocus X-ray source. The pump must be connected with a vacuum pipe to the source before starting to generate X-rays. The X-ray generator unit automatically starts the pump when high voltage is turned on.

The pin-hole on the end of the collimator can be exchanged even when the vacuum pump is operational since part does not form part of the pumped volume.

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### 6.2.5. Safety shutter operation

The safety shutter will only open if the safety interlocks are closed. This shutter is automatically controlled and will open and close depending on the interlock status. The front panel of the X-ray generator indicates whether the interlock circuit is open or closed.

If the beam stop is open then an intermittent alarm will sound.

The fast shutter also cannot be opened if the interlock is open. If the protection cabinet is opened while the two shutters are opened then the interlock circuit is opened and causes the two shutters to close. When the cabinet is closed again the safety shutter will automatically open but the fast shutter will remain closed until the user again commands it to open by the use of the software.

### **6.2.6.** Beamstop rotation operation

The beamstop may be rotated between 'down' and 'up' positions. The 'down' position is for normal operation and covers the primary beam (or two beams in the case of a dual source SuperNova) to prevent them from reaching the CCD detector. The 'up' position moves the beamstop 90 degrees towards the rear of the instrument and thus opens access around the crystal position to aid crystal mounting, especially when mounting in liquid nitrogen (underneath a low temperature device such as Cryojet or Cryostream) is required.

The beamstop must be moved back to the 'down' position before making an X-ray exposure. The beamstop contains an interlock switch which will result in a beeping noise sounding when the beamstop is in the 'up' position and will also prevent the X-ray shutter from opening.

The software collision model of the instrument assumes the beamstop is in the 'down' position. Therefore do not move the goniometer axes while the beamstop is in the 'up' position since a collision might occur. When moving the beamstop between positions take care not to strike the CCD detector beryllium window with the end of the beamstop. If this happens then the beamstop may become misaligned and in the worst case the beryllium window may be damaged.

The beamstop handle is rotated by hand, gripping it in the position shown in the figure below. Pulling the beamstop handle forwards and downwards will rotate the beamstop from the 'down' to the 'up' position. The opposite movement will return it to the 'down' position. The beamstop will be felt to click into position at both the 'up' and 'down' positions.



Figure 12 Rotating the beamstop position

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### 6.3 System Start-Up

Safety devices in the diffractometer protect against damage to the system and the operator during start up. The following initial switch on procedure should be followed.

- 1. Plug in all mains power cords to their wall mounted sockets (system, accessories).
- 2. Ensure that the external circuit water cooling is turned on only for water-to-water cooling mode.
- 3. Open the front door of the electrical rack and switch on the top red switch.
- 4. Turn on the Water Cooler (red switch on front panel).
- Both modules are started simultaneously by pressing that power switch on the front panel. During the start-up phase all error status LEDs will be illuminated. When they are turned off that module of the unit is operating normally.
- 6. Only when start-up has completed successfully the CCD detector will be supplied with power (from the CCD module), and the "flow acknowledge" signal from the X-ray module will appear.
- 7. Allow 60 minutes for the CCD detector to cool the Peltier and chip to -40°C.



#### **CAUTION**

The CCD detector requires 60 minutes cool down time. Allow another 12 hours cool down time for all internal parts to equalise in temperature and give optimum detector performance.

- 8. Turn on the interface using the red switch located on the left side of the interface front panel and wait 10 seconds. Ensure 2 green LEDs are illuminated on the right of the interface.
- 9. Turn on the PC and computer monitor.
- 10. Launch the CrysAlis<sup>Pro</sup> program from a desktop shortcut. The goniometer should auto-initialise providing a system ready dialogue in the CrysAlis history window (if command prompt window is opened).
- 11. Turn on the x-ray generator (key switch on front panel).

### 6.3.1 Microfocus X-ray Tube Warm-up Procedure

Normal operation of the microfocus X-ray source is at 40W power settings: 50kV and 0.8mA for Mo/Cu or 65kV and 0.62mA for Ag. Use Crysalis<sup>Pro</sup> software to choose the power settings. The graphical interface is shown in Figure 13 below. The SuperNova X-ray generator will automatically ramp up the settings at the proper rate. After reaching the operating values it is recommended to wait for 20 minutes to attain optimal x-ray intensity.

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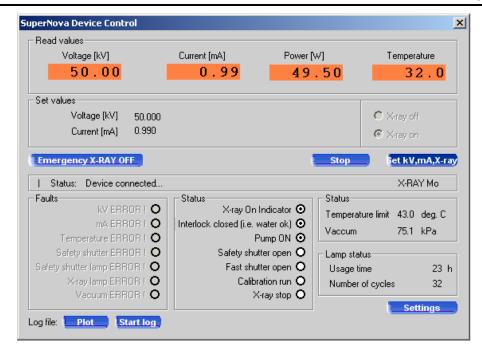


Figure 13 Crysalis<sup>Pro</sup> interface to X-ray generator

### 6.4 System Standby and Normal Shutdown Procedure

Depending on the period of diffractometer inactivity, follow one of the 3 procedures below.

### 6.4.1 Shutdown Procedure (Diffractometer not expected to be used for 2-3 days)

- 1. Ramp down the X-ray generator to zero settings and then turn off HV using Crysalis<sup>Pro</sup> software (improves lifetime of the x-ray tube).
- 2. Park the goniometer in its home position simply by exiting the CrysAlis<sup>Pro</sup> program.
- 3. Turn off the cabinet & sample illumination using the front panel mounted switches.
- 4. Warm up/turn off sample cooling device (following manufacturers guidelines) where applicable.
- 5. Shutdown the PC and turn off computer Monitor.

#### 6.4.2 Shutdown Procedure (Diffractometer not expected to be used for 1-3 weeks)

- 1. Follow the Shutdown Procedure (Diffractometer not expected to be used for 2-3 days).
- 2. Turn off x-ray generator (by using the key switch on the front panel).
- 3. Turn off the diffractometer interface (red illuminated switch located on the left side of the front face).

### 6.4.3 Shutdown Procedure (Diffractometer not expected to be used for more than 3 weeks)

- Follow the Shutdown Procedure (diffractometer not expected to be used for 1-3 weeks).
- Turn off the Water Cooler, which in turn shuts down the CCD detector. (It is advisable to leave this item running unless absolutely necessary. Cooling the CCD detector from room temperature will be the time limiting factor when re-starting the diffractometer).

- 3. Turn off system power using red switch on top panel inside front door of electronics rack.
- 4. Turn off mains water supply (for water-to-water mode)
- 5. Unplug system power cords if required.

### 6.5 Emergency Shutdown

The emergency shutdown procedure should be used:

• If there is a fire or any other emergency requiring the evacuation of personnel from the area

### 6.5.1. Emergency Shutdown Procedure

1. Press red emergency stop button located on the front right of the SuperNova.



### **WARNING:**

The emergency stop button will only shut down HV from the X-ray generator. Other equipment on the SuperNova system will still be powered on.

- 2. Switch off all power at the mains electrical supply.
- 3. Turn off mains water supply (for water-to-water mode).

### 7. Maintenance Schedules

### 7.1 Introduction

Various maintenance tasks must be performed to ensure that the diffractometer system continues to operate safely and reliably. These tasks are detailed in the maintenance schedules given below.



#### **WARNINGS**

- 1. Maintenance tasks must only be carried out by authorised operators who have undergone specialist radiation training. Refer to local rules for further details.
- 2. Failure to perform scheduled maintenance tasks properly and at the correct intervals can affect the safety and performance of this system.
- 3. Before performing any maintenance task ensure that you have read and understood the HEALTH AND SAFETY INFORMATION at the beginning of this manual and any local rules governing the use of the diffractometer system

Planned maintenance that can be performed by the user is limited to replacing consumable items, alignment procedures, pump-down procedures, and checking radiation levels and safety features. The user's authorised service representative should carry out other tasks. If in any doubt about the performance of the diffractometer, contact Agilent Technologies.

### 7.2 Weekly Maintenance Schedule

#### **Tools and Materials:**

None

Action	Personnel	Estimated task duration	Estimated elapsed time
1. Check door safety interlocks	Authorised Operator	2 minutes	2 minutes

### 7.3 Monthly Maintenance Schedule

### **Tools and Materials:**

Radiation meter

Action	Personnel	Estimated task duration	Estimated elapsed time
1. Check Emergency Stop	Authorised Operator	10 minutes	10 minutes
2. Check X-ray radiation levels	Authorised Operator	20 minutes	20 minutes

### 7.4 Six Monthly Maintenance Schedule

This maintenance schedule should also be completed after adjustment of beam, collimator, CCD detector position etc.

#### Tools:

Ylid test crystal - (C<sub>10</sub>H<sub>11</sub>SO<sub>2</sub>)

Action	Personnel	Estimated task duration	Estimated elapsed time
1. Refining machine parameter file	Authorised Operator	30 mins	4 – 5 hours
Check alignment of video     microscope	Authorised Operator	30 mins	30 mins
Check alignment of low temperature attachment (if fitted)	Authorised Operator	30 mins	30 mins
4. Cleaning water filters	Authorised Operator	30 mins	30 mins
5. Refilling water reservoir	Authorised Operator	30 mins	30 mins

### 7.5 Yearly Maintenance Schedule

### **Tools and Materials:**

Special 'T' tool

Phillips screw driver

Rotary vacuum pump capable of obtaining a pressure of 1x10-1 mbar

Vacuum tubing and adaptor

Action	Personnel	Estimated task duration	Estimated elapsed time
1. CCD detector – pump out vacuum	Agilent Engineer	1 hour	16 hours

### 7.6 10,000 Hours Maintenance Schedule

#### **Tools and Materials:**

Set of Allen keys

Set of flat-headed screwdrivers

Water receptacle (e.g. Bucket)

Special tools –special tool 1 and special tool 2 (see section 8 for identification)

### MAINTENANCE SCHEDULES

Action	Personnel	Estimated task duration	Estimated elapsed time
1. Changing the X-ray tube	Agilent Engineer	1 - 2 hours	1 - 2 hours
2. Alignment of X-ray optics	Agilent Engineer	2 – 3 hours	2 – 3 hours

## 8. Maintenance Instructions



### **WARNINGS**

- 1. Read and understand the Health and Safety Information section of this manual before performing any maintenance procedures.
- 2. Follow any local, national or international rules and guidelines that apply to this equipment when performing maintenance tasks.
- 3. Maintenance tasks must only be performed by authorised operators of the diffactometer.

## 8.1 Refining the Machine Parameter File

**Task Time:** 4-5 hours

When: After adjustment of beam, collimator, CCD detector position etc. Otherwise twice a year.

**Tools:** Ylid test crystal - (C<sub>10</sub>H<sub>11</sub>SO<sub>2</sub>)

#### Procedure:

See operating section 'Refining of Machine Parameter File' in software manual.

## 8.2 Aligning the Video Microscope

(Including Sample Centring and Sphere of Confusion Check)

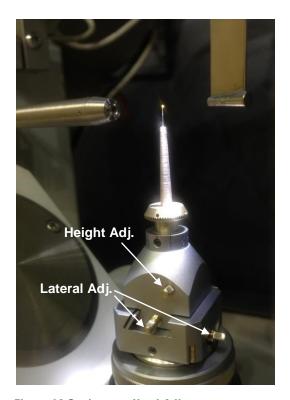
Task Time: <30 minutes

When: When it becomes impossible to centre a sample correctly on the video microscope screen,

although this can also indicate the much more serious (and unlikely) problem of the

Goniometer being out of alignment.

**Tools:** Pre-mounted 0.3 mm steel ball



**Figure 14 Goniometer Head Adjustments** 

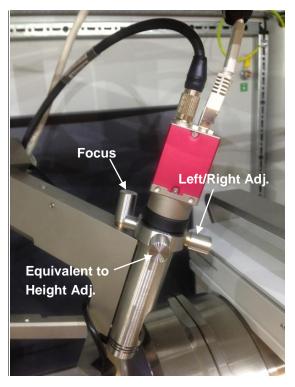


Figure 15 Video Microscope Adjustments

When first assembled the Goniometer sample centre and the video microscope focal point should be close to each other, however the field of view is approximately 1.2mm x 0.8mm and its depth of field is similarly limited. Adjustments need to be made so that the sample centre and microscope focal point coincide exactly. Both the Goniometer head and the video microscope have adjustments to move their centres in three planes. Agilent Technologies Ltd supply a pre-mounted 0.3mm steel ball to aid this procedure.

The three adjustments for the microscope can be seen in the picture above. The first is to adjust the focal length of the unit, the next has the equivalent adjustment to the height of the sample on the Goniometer (when sample is in 'Lower' or 'Upper' position). Finally there is the left / right adjustment.

To centre both the video screen and check the Sphere of confusion, use the following procedure:-

#### **Procedure**

1. Press 'F12' on the computer keyboard to start the alignment procedure (a new window opens)

- 2. Mount the 0.3mm steel ball onto the Goniometer.
- 3. Press the 'Lower' then '0' buttons and wait for the Goniometer to stop moving (note that if the cabinet is open the Motion Enable buttons will need to be simultaneously pressed).
- 4. Find the steel ball on the video screen using the Goniometer Head adjustments.
- 5. Press '180' and watch the steel ball as it is rotated, it will probably move off screen. Use the adjustments on both the Head and Microscope equally to move the ball back to the centre, press '0'. The ball should end up close to the centre of the screen, adjust again to make it central, repeat as necessary until the movement of the ball is minimised.
- 6. Press '90' and move the ball to the centre using the Head only.
- 7. Press '270' and watch the ball as it rotates. If the microscope is correctly centred left to right it will be possible to centre the ball using only the Head adjustments, if not small adjustments of the microscope may be required, repeat until the ball appears to spin on the spot for all four angle positions.
- 8. Press '0', then 'Upper', watching the ball as it moves (note that if the cabinet is open the Motion Enable buttons will need to be simultaneously pressed).
- 9. Use the height adjustments on both the Head and the microscope equally to re-centre the ball, send back to 'Lower' and repeat until there is no movement of the ball as the Goniometer moves between the two positions.
- 10. Confirm that the left-right position is ok for 'Upper' as well as 'Lower'.
- 11. Adjust the focus on the microscope to bring the ball into sharp focus. Once this process is complete the microscope should not need adjusting again, unless it is knocked or extra weight is added to, or removed from the support arm, for example, a low temperature environment is added or removed. All sample centring should involve only the adjustments on the Head.



### NOTES

An indication that the microscope is not properly centred is if the sample cannot be centred to the middle of the video screen, then small adjustments of the microscope may be needed during the sample centring process. The focus may also need adjusting occasionally if the Crystal size varies widely from one experiment to another.

For a correctly centred sample, and video microscope, the variation in position of the sample (Sphere of Confusion) as it rotates to any of the positions on the remote control (except home) should be one small division on the display (10µm). In the unlikely event that correct centring cannot be achieved contact Agilent Technologies for advice.

When fully centred in the Upper and Lower positions the Goniometer should be sent back to 'Home' once this is complete the ball (or Crystal) will appear to be displaced towards the left of the video screen. This is an optical illusion caused by the angle of the microscope with respect to the Crystal at 'Home' and can be ignored.

### 8.3 Checking the Door Safety Interlocks

Task Time: 2 minutes

When: Once a week

Tools: None

#### **Procedure**



#### **WARNING**

Ensure the interlocks are not defeated. No warning buzzer to be heard. If interlock defeated there is the risk of exposure to X-ray radiation.

- 1. With the diffractometer in normal operation and at normal X-ray generator settings, with the shutter open, open the front doors of enclosure cabinet. The X-ray shutter should immediately close.
- 2. Close the enclosure doors. From the software open the shutter again.
- 3. Open the side panels of the cabinet. The X-ray shutter should immediately close.
- 4. Close the side panels. From the software open the shutter again.
- 5. Open the back panel of the cabinet. X-ray shutter should immediately close.
- 6. Close the back panel.
- 7. Record the date, persons testing and sign off the outcome.

### 8.4 Checking the Emergency stop

Task Time: 10 minutes

When: Once a month

Tools: None

#### **Procedure**

- With the diffractometer running at minimum settings (for example 10 kV, 0.05 mA), press red Emergency Stop button.
- 2. The x-ray generator should switch off immediately, release the emergency stop button, restart the x-ray generator. Return to required settings.
- 3. The Crysalis software will indicate that the emergency stop was activated: switch off the interface, restart the interface and then type command **gon reinit** in order to restart the system.
- 4. Record details of the test in the local radiation log, stipulating the date, person testing, outcome and signature.

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### 8.5 Checking the X-ray Radiation Levels

Task Time: 20 minutes

When: Once a month

**Tools:** Radiation meter

#### **Procedure**

- 1. With the X-ray generator on (at normal settings) and the shutter closed, use the radiation meter to sweep the area around the X-ray tube housing, fast shutter and collimator for any radiation leak (inside the enclosure).
- 2. Close the protective enclosure doors and open the X-ray shutter (command sh o in CrysAlisPro)
- 3. Sweep the outside of the enclosure using the radiation meter, paying particular attention to the plane of the X-ray tube, the area of the secondary beam stop (mounted on the enclosure window) and the door seals.
- 4. Record details of the test in the local radiation log, stipulating the date, person testing, outcome and signature

## 8.6 Pumping Out Vacuum of CCD detector

**Task Time:** 16 hours

When: Once a year

**Tools:** Special 'T' tool (carried by Agilent Technologies service engineer)

1 set of Allen keys

Rotary vacuum pump capable of obtaining a pressure of 1x10-1 mbar

Vacuum tubing and adaptor

#### **Procedure**

- 1. Switch off the Water Cooler (this will also stop the HV Generator and prevent X-rays from being generated).
- 2. Wait for 12 hours for the detector to warm up.
- 3. Unscrew cover from pump-out port (see Figure 12 below). For the Eos detector this is underneath the collision protection cover which is removed by loosening four screws (as shown in Figure 17 below). On the S2 detector range the pump-out port is accessed from the rear end of the detector by removing a circular cover (as shown in Figure 18 below) by inserting the appropriate hexagon key and rotating anticlockwise until the cover becomes loose and drops out.

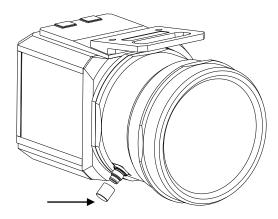


Figure 16 View of the pump out port of the Titan CCD detector

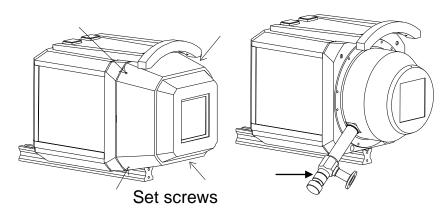


Figure 17 View of the pump out port of the Eos CCD detector

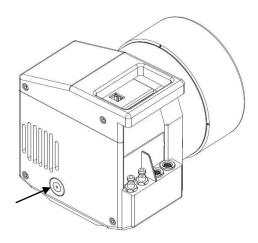


Figure 18 View of the pump out port cover on the AtlasS2 detector

- 4. Screw into place the 'T' tool (the S2 detector range requires a longer version of this tool, which is inserted into the opening on the rear side).
- 5. Attach vacuum pump to the side arm of 'T' tool using a suitable adaptor and vacuum tubing.



#### CAUTION

Only use new, clean tubing. Apply vacuum before removing the CCD detector vacuum seal to prevent oil etc. diffusing into the detector and causing damage.

- 6. Switch on vacuum pump and leave for 5 minutes.
- 7. Depress 'T' tool plunger and screw into place. This screws into the o-ring sealed metal stopper that secures the detector vacuum.
- 8. Withdraw plunger to remove stopper. Secure plunger in place.
- 9. Leave under vacuum for 16 hours.
- 10. Depress 'T' tool plunger to replace stopper and unscrew plunger



#### CAUTION

Do not turn off the vacuum pump until the CCD detector has been sealed using the relevant stopper.

- 11. Switch off vacuum pump and disconnect pipes.
- 12. Unscrew 'T' tool and replace cover on pump-out port (or collision cover in the case of Eos, leaving 1mm gap to allow the cover to move). On the S2 detector range replace the circular cover on the rear side and lock it into place by inserting the appropriate hexagon key and rotating clockwise until tight.
- 13. Switch on the Water Cooler.

### 8.7 Aligning Low Temperature Attachment

Task Time: 30 mins

When: When the low temperature device's cold stream is observed to be misaligned from the

crystal sample which is mounted and centred on the goniometer.

**Tools:** 1 set of Allen keys

#### **Procedure**

The following instructions show how to align Helijet on the Xcalibur or SuperNova diffractometers. A similar procedure will be used for aligning other low temperature attachments. Each of them will require a different compatible support ring (to be attached to the support arm which is universal for all attachments). The support rings for low temperature attachments from most major producers can be purchased from Agilent Technologies.

For low temperature attachments, such as Oxford Instrument's Cryojet and Oxford Cryosystem's Cryostream the compatible support ring also allows the attachment to be translated up and down (towards or away from the crystal) and held in place with a side-mounted locking screw. Before proceeding with the alignment procedure ensure that the attachment has been translated to the bottom position, closest to the crystal.

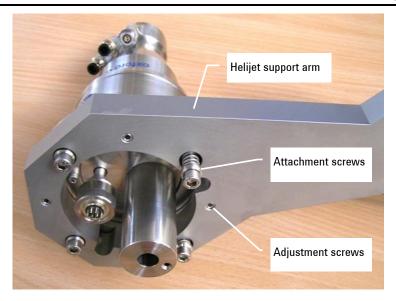


Figure 19 Helijet adapter plate screws

Retract the adjustment screws in the support arm so that the support ring is clamped against the underside
of the support arm. The attachment screws might require tightening to provide sufficient clamping force
through the springs.

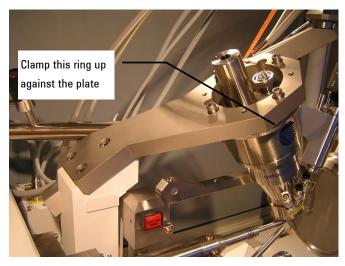


Figure 20 Starting position for Helijet alignment



Figure 21 Helijet alignment tip

- 2. Place the alignment tip in the end of the Helijet nozzle.
- 3. Fit a metal pointer to the XYZ head (as shown in the photo above) and place on the goniometer.
- 4. Align optically the end of the metal pointer (using the XYZ screws on goniometer head) with the centre of the goniometer using the F12 command from the Crysalis<sup>Pro</sup> software.
- 5. Adjust the Helijet alignment screws until the alignment tip nearly comes in contact with the end of the metal pointer. By screwing in all of the alignment screws equally the Helijet will move down towards the pointer (and vice-versa). By screwing in only one of the alignment screws the Helijet will move sideways relative to the pointer.
- 6. Ensure all four of the adjustment screws are <u>touching</u> the support ring and are not loose in space above the ring.
- 7. Ensure all four attachments screws are tight so that the Helijet remains clamped in the aligned position.
- 8. Remove the goniometer head.
- 9. Remove the alignment tip.

### 8.8 Cleaning Water Filters

Task Time: 2 hours

When: Once a year or as required

**Tools:** Large size spanner

Container to catch water spillage

Cleaning brush

In order to clean the CCD coolant filter the CCD detector will need to be turned off for a period of time while the filter is opened. This will cause the CCD to warm up and therefore this procedure should not be carried out frequently, but only on a regular preventive maintenance visit or in the case of a coolant flow error on the CCD detector circuit.

#### **Procedure**

- Use CrysAlisPro software to turn off the X-ray source power. Wait for the active source power to ramp down to zero.
- 2. Open the front door of the electronics rack.
- 3. Switch off the Water Cooler using the front panel mounted red switch (this will also stop the HV Generator and prevent X-rays from being generated).
- 4. The CCD detector will be turned off automatically by the previous step.
- 5. Open the left side of the electrical rack and locate the two water filters as shown in the figure below.

- 6. Using an appropriately sized spanner unscrew the brass nuts, one at a time, as indicated by arrows in the figure below. Be ready to catch water spillage.
- 7. From the inside remove the metal sieve and clean under running water or with a brush as necessary.



Figure 22 Water filters

- 8. Replace the metal sieve in the correct orientation.
- 9. Replace the brass nut (and o-ring seal) and tighten with correct torque to seal against water leakage.
- 10. Start the Water Cooler and wait for a minute to observe that there are no water leaks. Repair if necessary.
- 11. Observe the front panel of the Water Cooler to check that there are no error indications.
- 12. In the case of a level warning refill the reservoir according to the procedure below.
- 13. Close the left side of the electronics rack.
- 14. Wait about 60 minutes for the CCD detector to cool down.
- 15. Close and re-open the CrysAlisPro software to ensure re-connection to the CCD detector

### 8.9 Refilling water reservoir

The system includes a small water reservoir mounted either in the AirCooler or inside the left side of the electronics rack (for water-to-water cooling option). The software may report to the user a water level warning, and if no action is taken, later a water level error which will shut down the water cooler for the CCD detector. The front panel of the water chiller in the electrical rack will also show this warning with a flashing LED. In case of this warning or error the user is required to refill the reservoir. The procedure is as follows:

- 1. Water-to-water version: Open the left side panel of the electronics rack by turning the locks at the top and bottom using the same key used to open the protection cabinet doors.
- 2. Locate the reservoir tank which is towards the front side of the rack.
- 3. Open the filling port on the top of the reservoir (or on the top of the AirCooler).
- 4. Pre-mix a solution of 10% ethylene glycol 90% distilled water.
- 5. If fitted, locate the viewing window on the side of the reservoir.
- 6. Pour the solution into the filling port until the level is visible in the viewing window.

- 7. If no viewing window is fitted then fill until just below the filling port.
- 8. Close the filling port.
- 9. Close the left side panel of the electronics rack.
- 10. If the water chiller of the CCD detector had shut down due to the level error, then open the front door of the electronics rack, switch off the water chiller using the front panel illuminated switch, wait 5s, and switch on again.
- 11. The system should then restart automatically. Observe that the level error LED is not illuminated on the front of the water chiller.
- 12. Close the front door of the electronics rack.

# 9. Trouble Shooting

Symptom	Fault	Solution
X-ray shutter will not open	Protective cabinet doors or side     panels are not closed properly	Close doors and side panels properly
	2. X-ray generator signal light defective	Check light connections and bulb.  Replace bulb
	3. Beamstop is in 'up' position	Move beamstop to 'down' position to block x-ray beam
	4. Shutter-open and /or shutter closed lights defective	Check light connections and bulbs Replace bulbs
	5. Protective cabinet doors were opened whilst the shutter was open and safety circuit was activated	In CrysAlis <sup>Pro</sup> re-start experiment
Intermittent beeping sound from the system	Beamstop is in 'up' position	Move beamstop to 'down' position to block x-ray beam
Vacuum pump does not start	Power is not connected to the vacuum pump	Connect cable between power output on X-ray generator rear panel and the vacuum pump.
Vacuum pump is noisy	Sufficient vacuum cannot be created in the x-ray optics	Check the vacuum pipe is securely fitted between the pump and the ypiece in the enclosure below the SuperNova system. Check that the transparent hoses are securely fitted between the y-piece and the SuperNova and the vacuum sensor in the enclosure below the SuperNova system. Check that the collimator is fitted to the SuperNova. Check that the pipe is connected to the sensor port on the back panel of the X-ray Generator.
Generator will not generate X-rays	1. No power to generator	Switch on at rear panel     Press POWER ON button on front panel

Symptom	Fault	Solution
	Emergency stop has been pressed and not released	Twist emergency stop button clockwise to release
		Reset generator using POWER ON button on front panel
	3. No cooling water through X-ray 1.	1. Turn on the Water Cooler
	source	2. Confirm all water hoses are connected properly
		3. Confirm no error states on Water Cooler front panel
		4. Confirm cable connected between rear panel of Water Cooler and X-ray generator.
	4. Cabinet X-ray warning lamp is disconnected or not functioning.	Confirm cable is connected to warning lamp (inside protection cabinet on top frame of front right door), then contact Agilent XRD Service.
	5. X-ray tube is over the maximum temperature. Error will be shown on generator front panel.	Reset generator using POWER ON button on front panel. Contact Agilent XRD Service for advice.
Problem reading kV and mA from generator	Ethernet cable(s) not connected properly.	Check Ethernet connections between PC and hub (right side of electrical enclosure) and between generator and hub.

Symptom	Fault	Solution
Goniometer lost angle positions from memory	1. Power loss to goniometer	Restore power to SuperNova, restart the PC and CrysAlis <sup>Pro</sup> program.
		Switch off the SuperNova interface;     wait 5 seconds and then switch on.
		3. In CrysAlis <sup>Pro</sup> open command prompt and type <b>KM4 MGCUTIL</b> and press 'enter'.
		4. Click on 'parameters' and the two 'Edit deg' buttons. Set both to 1.0000 and click on 'slow'. Click 'enter'
		5. Select offending angle from the radio boxes. Click on "Set angles" and 'Start'. Input actual position of each axis, as read from the mechanical goniometer. Pay special attention to '+' or '-'
		6. Select "Rsync all" and click 'Start'.  Note that at the end of the Rsnync operation the "Rsync" flags should read 1. This is located on the text line below the parameter button.
		7. Select "Hsync all" and click 'Start'.  Note that at the end of the Hsnync operation the "Hsync" flags should read 1. This is located on the text line below the parameter button. Click on 'OK'
		8. Type "gon reinit" in the command bar and press "enter". This will reinitialise all drives and leave the goniometer in its home position ready for operation.
	2. Emergency stop button pressed	Release the emergency stop button by twisting clockwise and follow the instructions on PC screen:
		Power off interface; wait 5 seconds and then power on.
		Type "gon reinit" in CrysAlis <sup>Pro</sup> and press "enter". This will reinitialise all drives and return the goniometer to the position it was at when the emergency stop button was pressed

Symptom	Fault	Solution
Goniometer movement error	Goniometer stopped after collision or blockage prevents movement	Remove the blockage from the goniometer and follow the instruction on the PC screen.
		Power off interface; wait 5 seconds and then power on.
		Type "gon reinit" in CrysAlis <sup>Pro</sup> and press "enter". This will reinitialise all drives and return the goniometer to the position it was at when the movement error occurred.
		If the error persists then close and reopen the CrysAlisPro software. When the software initialises it will test the goniometer slits definitions and if a fault is found it will ask the user to re-run the slit definition. Follow the instructions on the PC screen.
Strange artefacts on CCD images (lines, blocks, chequer board)	Errors occurring on Ethernet     communication between detector and     PC.	Reset the CCD detector by switching off the Water Cooler power on the front panel, waiting 10s, and restarting.
		Check that the Ethernet link restarts shortly afterwards by checking Windows icon bar.
		3. Close and restart Crysalis <sup>Pro</sup> .
Blank images due to X- ray shutter not opening	Protection cabinet doors are not closed properly.	Ensure all doors/panels are closed and secured. If the safety circuit is closed a green lamp is illuminated within the control electronics. Access is via the top panel of the electronics cabinet behind the front door.

Symptom	Fault	Solution
	2. Shutter open/closed lamps are defective.	To check if LED arrays are working; turn off the interface, wait 5 seconds and turn back on the interface. For a short period all shutter indicators should be illuminated (e.g open/closed on the exterior of the cabinet and the Shutter Open (red) lamp inside the cabinet on the beamstop mounting)  If the LED arrays do not function as indicated contact Agilent XRD Service.
	3. X-ray generator is not turned on or is not generating X-rays.	1. Ensure generator is turned on and that the software indicates that X-ray power settings are normal.  2. Ensure that the orange X-ray LED array is illuminated (see section above for fault finding the X-ray generator system).
	4. Shutter signal cable	Ensure that the shutter cable (Fischer connection) is secured to the optics/shutter housing.
	5. Beamstop	Ensure beamstop is rotated into data collection position (i.e. vertical)
	6. Emergency stop has been pressed.	Ensure main emergency stop has not been pressed (generator will also not function). If yes, twist to release and turn off/on the interface.
Goniometer will not move	Goniometer will not move when the cabinet is open	Press and hold the two Motion Enable buttons simultaneously to allow the goniometer to move.

### Water Cooler:

Symptom	Fault	Solution
Unit cannot be turned on from the front panel	Mains power is not connected	Connect mains power at the rear panel.
Level error LED lights after switching on module	Air Cooler/Reservoir water level is too low	Fill the Air Cooler/Reservoir with coolant (solution of 90% distilled water and 10% of glycol).

Flow error LED lights after switching on module	Some air bubbles remain in the water circuit	Turn off and on the device. If needed, repeat the procedure a few times to get rid of the air in hoses and pipes.
Flow error LED flashes during operation	Liquid cannot flow through the internal circuit (through CCD detector or X-ray source)	Check if the hoses are properly connected and valves are open. Check if the filter is not blocked and clean it if necessary.
Air Cooler/Reservoir error LEDs lights	Air Cooler/Reservoir power or signal cable is not connected	Turn off the KMW70 Water Cooler power supply at the front panel. Connect Air Cooler/Reservoir signal cable to the unit and the power supply cable to the back panel of the system. Turn on the unit.
Int/Ext Temp Error LED lights	Liquid in the circuit is too hot	a). In water-to-air mode, reduce the air temperature in the room below 25 deg. C. Provide good air flow space around the Air Cooler b). In water-to-water mode, reduce the temperature of water in the external circuit or increase flow rate.

### X-ray generator:

Problem	Cause	Action
Unit cannot be turned on from the front panel	Mains power is not connected	Connect mains power and switch on at the front panel
Unit sounds the intermittent alarm when switched on	Beamstop is up	Lower the beamstop
Vacuum pump does not start	Power is not connected to the vacuum pump	Connect cable between CON-10 on rear panel and the vacuum pump
Vacuum pump is noisy	Sufficient vacuum cannot be created in the x-ray optics	Check the vacuum pipe is securely fitted between the pump and the y-piece in the enclosure below the protection cabinet. Check that the transparent hoses are securely fitted between the y-piece and

		the microfocus source and the vacuum sensor connection on the rear panel of the generator. Check that the collimator is fitted to the microfocus source.
HV On is not possible	The x-ray tube may be too hot, cooling water may not be flowing through the microfocus source or the emergency stop may have been pressed.	Check that the emergency stop button is released. Check that the water cooler generator module is switched on and showing no error states. Check that the generator temperature error LED is not on. Then switch off the generator on the front panel and switch on again to reset the status. Switch on HV.
Temperature error LED is lit	X-ray tube has overheated and HV has been switched off	Switch off the generator on the front panel and switch on again to reset the status. Contact Agilent XRD Support for advice before proceeding.
Safety shutter does not open and intermittent alarm is sounding	Beamstop is up	Lower the beamstop
Safety shutter does not open but without alarm sounding	Protection cabinet panel or door is open	Close protection cabinet panels and doors.
HV is on but cannot set mA above zero	kV setting is too small	Set kV to at least 10 and then raise mA setting.
	kV setting is correct but no emission is possible	X-ray tube filament may be broken. Contact Agilent Technologies to change the tube.
kV or mA error LED lights when changing settings	Setting is ramping quickly so that actual value lags behind requested	After completing the ramping the error LED should go off.

# 10. Spares

## 10.1 Fuses

Device	Location	Value	Package	Designators
Power distribution	Electronics rack (right side)	10 A / 250 V fast	5x20 mm	F1
Air Cooler	Air Cooler	1 A / 250 V fast		F1
Chiller	Back of the chiller	3.15 A / 250 V fast		F1

## 10.2 Bulbs

Device	Location	Description
Protection cabinet X-ray and shutter indicators	On cabinet front door	M-LIGHT LED modules (yellow, green, red)
Shutter open indicator	On beamstop base	MultiLED T5, 5 RED 12 V / 25 mA (Swisstac)
Protection cabinet illumination	Inside (top) protection cabinet	MEGA X1R WHITE LED
Sample illumination	On beamstop arm	LED WHITE 10MM 6DEG

# 11. Disposal Instructions

## 11.1 X-ray Tube and CCD Detector

The X-ray tube and CCD detectors have beryllium windows. Dispose of Beryllium in accordance with local government regulations.

## **11.2 Third Party Equipment**

Refer to third party manuals for information about disposing of third party equipment.



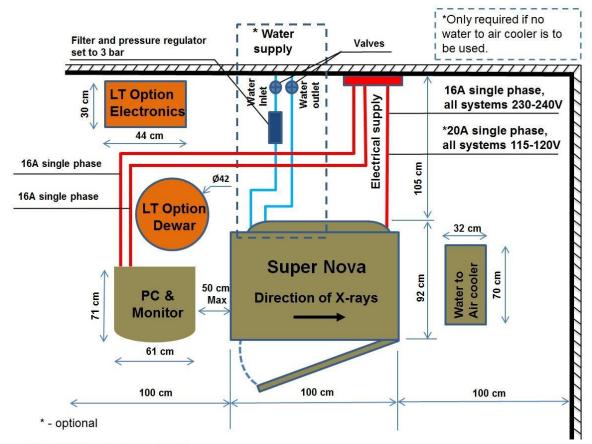
## 12. Additional Information

## **12.1 Third Party Information**

Information marked optional is only supplied when that option is fitted to the system.

Title	Supplier	
Material Safety Data Sheet M10 Beryllium	Brushwellman	
Cryojet User Manual	Oxford Instruments	optional
Cryostream User Manual	Oxford Cryosystems	optional
Helijet User Manual	Agilent Technologies	optional

## **12.2 Drawings**



Min Ceiling height- 2.2M

Figure 23 SuperNova Suggested Layout

SuperNova Dimensions (in cm)

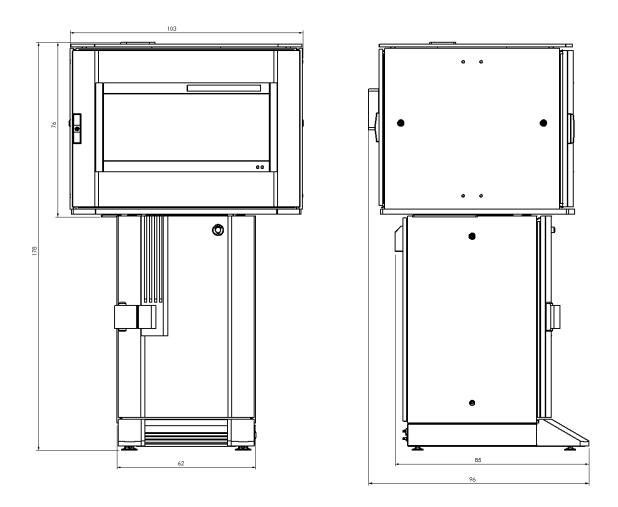


Figure 24 SuperNova System Dimensions (extended cabinet)

## **Appendices**

### Appendix 1 X-ray Tubes Wavelengths

Anode	Kα	Kα	<b>Κ</b> β□	$\mathbf{K}\mathbf{\alpha}_{\square} \square \mathbf{K}\mathbf{\alpha}_{\square}$
Cr	2.28976(2)	2.293663(6)	2,08492(2)	1.00170
Co	1.78901(1)	1.79290(1)	1.62083(2)	1.00217
Cu	1.540598(2)	1.544426(2)	1.39225(1)	1.00248
Mo	0.7093187(4)	0.713609(6)	0.632305(9)	1.00605
Ag	0.5594214(6)	0.563812(4)	0.497081(4)	1.00785
W	0.180199(2)	0.185080(2)	0.158986(3)	1.02709

### **Appendix 2 Standard Crystal Parameters**

Compound name: Ylid (2-Dimethylsulfuranylidene-1,3-indandione)

Compound formula:  $(C_{10}H_{10}O_2S)$ 

Cell constants: a = 5.947 Å  $\alpha = \beta = \gamma = 90^{\circ}$ 

b= 9.026 Å c= 18.399 Å

### **Appendix 3** Temperature Scales Conversion

To convert Fahrenheit to Celsius: subtract 32 from F then multiply by 5/9 C=5/9(F-32)

To convert Celsius to Fahrenheit: multiply by 9/5 then add 32 F=(9/5C)+32

To convert Celsius to Kelvin: add 273.15 K=C+273.15

To convert Fahrenheit to Kelvin first convert F to C then add 273.15

### Appendix 4 Maintenance Records

The attached record sheets are provided as examples of the type of records of maintenance checks that should be completed for SuperNova. These records are to show only that maintenance has been completed as directed

in this manual. Other maintenance records should be kept as required by any local, national or international regulations.

Weekly	Weekly Maintenance Record Sheet						
Week No.	Date of maintenance	Name of person performing test	Signature	Comments			
1							
2							
3							
4							
5							
6							
7							
8							
9							
10							
11							
12							
13							
14							
15							
16							
17							
18							
19							
20							
21							
22							

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Weekly	Weekly Maintenance Record Sheet						
Week No.	Date of Name of person performing test		Signature	Comments			
23							
24							
25							
26							
27							
28							
29							
30							
31							
32							
33							
34							
35							
36							
37							
38							
39							
40							
41							
42							
43							
44							
45							
46							

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Weekly Maintenance Record Sheet					
Week No.	Date of maintenance	Name of person performing test	Signature	Comments	
47					
48					
49					
50					
51					
52					

Monthly	Monthly Maintenance Record Sheet						
Month	Date of maintenance	Name of person performing test	Signature	Emergency Stop Check OK? Y/N	X-ray radiation check OK? Y/N	Comments	

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Six Monthly Maintenance Record Sheet						
Date of maintenance	Name of person performing test	Signature	Comments			

Yearly Maintenance Record Sheet							
Date of maintenance	Name of person performing test	Signature	Machine parameter file refined? Y/N	CCD detector vacuum pumped? Y/N	Comments		

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