



icountBS User Manual



Issue K, 05 Aug 08 © Parker Hannifin, 2008 www.parker.com/eurofilt

Laser Information

This product contains an invisible infrared 5mW laser.

Any dismantling of the product may result in dangerous exposure to laser radiation.

DANGER
INVISIBLE LASER RADIATION WHEN OPEN. AVOID DIRECT EXPOSURE TO BEAM.

Please note that users are not required to access the laser radiation source and should never do so.

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Introduction

The icountBS with its innovative industrial design has been developed for customers looking for state of the art technology, attention to detail and the compactness of a permanent laboratory particle analysis model.

Principles of operation

Combine this with on-board, laser based, leading-edge technology to bring to all industries a truly revolutionary Particle Counter.

The icountBS is a product from the next generation of Parker Hannifin's fluid particle analysis and monitoring innovations.

The icountBS features an easy to use interactive touch screen, pressurized bottle chamber for air suppression via an internal compressor pump, bottle cavity aperture design with automated door closure mechanism, sample tube cleaning sleeve minimizing contamination cross over (competitor shortfall), internal printer and is self-calibrating to ISO standards.

Accredited to US Standards and achieving full ISO certification and calibration to the latest ISO Medium Test Dust Standards, icountBS represents the most up to date technology in solid particle contamination analysis.

The icountBS brings to all industry a truly revolutionary Bottle Sampler as a remarkable cost effective market solution to fluid management and contamination control.

Safety requirements

Refer to the Parker Hannifin Quality and Servicing booklet.



Maintenance requirements

Please contact Parker Hannifin in the unlikely event of the icountBS being faulty or damaged.

Recalibration

Contact your local Parker Hannifin Sales Company for recalibration. The recommended recalibration frequency is between 12–18 months.

Storage requirements

Store in dry conditions within a temperature range of -40°C to + 90°C (-40°F to +194°F)

Benefits

- Quick sample bottle analysis with variable test time options from 15 second and volume capacities from 10ml.
- Repeatable and re-producible result performance to ISO11171 and NAS1638 particle count distributions.
- Design concept allowing for portability. DC and rechargeable battery pack power options.
- Cost-effective and economical alternative solution to external laboratory services.
- 6 variable channel size analysis
- Fluid resistant touch type screen panel
- Sample tube self cleaning sleeve minimizing contamination cross over
- Internal printer

Technical specification

Principle of Operation Calibration Dust Dimensions Weight Mechanical Composition Plastics Composition Operating Temperature Operating RH range Storage Temperature Storage RH range Channel Sizes Analysis Range Contamination Standards	Laser based light obscuration MTD or ACFTD H=525mm x W=180mm x D=410mm 18Kg Stainless steel 316, plated mild steel and aluminium Precision polyurethane RIM mouldings and ABS plastic $+5^{\circ}C$ to $+60^{\circ}C$ 20 - 85% (Tested at 30°C, No condensation) -40°C to + 90°C 10 - 90% (Tested at 30°C, No condensation) ACFTD - >2µ,>5µ,>15µ,>25µ,>50µ,>100µ MTD - >4µ(c),>6µ(c),>14µ(c),>21µ(c),>38µ(c),>70µ(c) ISO 7 to 21, NAS 0 to 12 ACFTD - ISO 4406:1987, ISO 4406:1991 & NAS 1638 MTD - ISO 4406:1999 NAS 1638
Calibration Standard	ACFTD - Fully traceable to gravimetric first principles. MTD - Traceable to ISO11171 via ISO11943*.
Fluid management Test Time	60ml/min Variable – depends on user selection of flush volume and test sample volume.
Languages	English and Japanese only.
Pre-Test Flush Volume Possible Test Sample Volume Configurations System Flow Rate Viscosity Range Fluid Compatibility Sample Bottle Size	Minimum = 10ml, Maximum = 100ml User selectable from single test up to 5 tests per run. (eg.1x100ml up to 5x10ml per run) Test = 60ml/Min, Exhaust =240ml/Min 10 to 400 cSt Mineral based oils. No specific bottle required. Maximum size = Ø75mm x 150mm height Maximum Volume Sample = 250ml
Memory Storage Output Display	Maximum of 500 tests. Test can be exported to USB memory stick. The data can then be read by Microsoft Excel. Hitachi touch screen display Backlight 256 colour STN transmissive Resolution - 320x3 (R.G.B) (H) x 240(W) dots
Display Active Area Operating System Data Input Printer Printer Paper Test Certification Power Supply Battery Power Battery Stand-by Time Battery fuse Air pressure Source	 115(H) x 86(W) mm Windows CE Via icon on touch screen Thermal dot-line printing Paper rolls - Ø50mm x 57mm/60mm length x 25m long Yet to be established. DC Output - 12V @ 6.60 Amps, 80 Watts max. AC Input - 100 to 240V @ 1.2Amps (50 - 60 Hz) 2 hours (recommended to be fully charged every 3 months) 1 month (then 1 hour of operation) 6.3 Amps (Anti Surge) 3.5 bar Mini-compressor OR 7 bar shop air.

* (For full ISO 11171 calibration, consult Parker Hannifin)

Product features



Product Dimensions



Working and Testing

The icountBS is capable of degassing and supplying a fixed amount of oil to test. Because of this it is able to eliminate many of the variables associated with contamination monitoring.

The oil sample is degassed using compressed, cleaned air and then supplied, through a fixed displacement pumping system. Its test method is consistently controlled, thus removing more of the variables, which could occur with Bottle Sampling.

Unfortunately, there are other factors that are beyond the control of Parker Hannifin products, consideration of which could result in error limitation.

These are categorised as:

THE EFFECT OF SYSTEM CONDITIONS. FLUID SAMPLE EXTRACTION. SAMPLE HANDLING AND PREPARATION.

In most instances, the adoption of simple controlled procedures will result in reliable trend monitoring.

The Effect of System Conditions

System flow rate

Samples are best taken from a point in the system where the flow is TURBULENT (Reynolds No. greater than 4000). The turbulent flow creates a mixing action. Where the flow is streamline or LAMINAR, larger particulate may tend to settle toward the lower pipe surface and not be sampled.

System Condition Changes

Changes in the system operating condition, flow, temperature, pressure or vibration can result in previously sedimented contaminant being retained into the flowing oil. It is also possible that these changes may cause partially contaminated filter elements to shed particulate into the system. Samples should therefore, be extracted when the system is in a steady state condition and the result less likely to be distorted by contaminant peaks.

Taking a Sample

Extract a sample while the system is operating under consistently controlled conditions. Adopt a consistent technique.

Spill off at least 200ml of fluid to flush the sampling port of residual contaminant.

Leave bottle capped until ready to extract the sample.

Fill the bottle to approximately 80% and cap immediately after extracting the sample.

Fluid Sample Extraction

Flow Rate

Variations in the sampling flow rate may affect the result from bottle samples. The flow rate through a sampling port from an operating hydraulic system will vary dependant upon the system pressure, the port restriction and fluid viscosity. For best trend monitoring, it is necessary to maintain these conditions consistently when extracting Bottle Samples.

Sampling Valves

There are a number of proprietary sampling valves available, which adhere to good theoretical principles. However, they do tend to generate a level of precision and cost which is unnecessary for trend monitoring.

Sampling points

Sampling points should enable extraction of a sample without changing the system's condition. Fine control needle valves are not desirable, as they have a tendency to silt up under some operating conditions, causing the distribution of contaminants in the fluid to be changed. The sampling port should be protected to maintain cleanliness and thoroughly flushed before collecting the sample for analysis.

Sample Handling and Preparation

Bottle Cleanliness

It is preferable that bottles have sealing screw caps and both parts are cleaned to a suitable level in accordance with ISO3722.

The bottle should not contain more than one tenth of the number of particles per 100ml than are expected to be monitored. Standard Parker Hannifin bottles are supplied clean to ISO 13/11 or better in a Class 10,000 Clean Room and should not be used to accurately count oils cleaner than ISO 16/14 although they may be used for "trend monitoring" at lower levels.

NOTE: A Class 10,000 clean room is designed to never allow more than 10,000 particles (0.5 microns or larger) per cubic foot of air. So as you can quantify this, a typical office buildings' air contains between 500,000 to 1,000,000 particles (0.5 microns or larger) per cubic foot of air.

The bottle should remain capped until time of sample filling and be re-capped immediately afterwards.

Sample Mixing

Sedimentation of contaminant in a sample will occur, the rate of which is dependent upon both the fluid and particle characteristics.

Methods of sample agitation have not been provided, as they are likely to inconsistently distort the analysis of results.

Samples should be analysed, without delay, once agitated.

Where facilities are available, mixing can be achieved using "paint shakers" and/or an ultrasonic bath (for example, 5 minutes with a paint shaker, 30 seconds in an ultrasonic bath and a further 15 minutes with the paint shaker, as indicated in ISO4402:1991[E]).

Care should be taken when using ultrasonic baths to avoid distortion of the result by extended use, causing contamination breakdown.

Bottle samples can be sufficiently stirred by swirling and tumbling by hand.

Results

The first result from a bottle sample should be disregarded, as it could be distorted by fluid from a previous sample.

To reduce the effects of mixing variations and sedimentation, it is preferable to average the results of three tests. Individual users may establish the possibility to reduce this number of tests, dependant upon their requirements and experiences.

Samples from different parts of a system will give different results. Consideration should be given to what monitoring is desired and where samples are to be extracted from for suitable trend monitoring to be performed.

It is important that whatever practices are adopted by the user, they are performed consistently.

A) Touch screen instructions

- The icountBS is operated via the touch screen on the front of the product.
- Features are chosen by simply pressing the required icons on the screen.

Common icons used:

Home

return to the main screen
Returns to previous screen.

Print

Print
Prints selected data.

B) Product set-up

- 1. Using the supplied clear waste tube, connect the waste bottle to the 'WASTE OIL' connection on the rear panel of the icountBS.
- 2. Using the supplied blue vapour tube, connect the waste bottle to the 'OIL VAPOUR' connection on the rear panel of the icountBS.
- 3. If available, Parker Hannifin recommends connecting shop air to 'SHOP AIR' inlet on rear panel on icountBS. If not the icountBS will operating using the internal compressor.
- 4. Open the pressure chamber door by pulling the yellow door latch. Note that the chamber door will not open if the chamber is pressurised. Ensure that the door seal is correctly seated and dust/dirt free.
- 5. Ensure the battery switch is 'ON' (switch in the DOWN position)
- 6. Connect the supplied power supply to the 240V mains supply and switch on.
- 7. Connect the supplied power supply jack plug to the '12vdc INPUT connection on the rear panel of the icountBS. After approximately 25 seconds, the icountBS touch screen will activate and perform a 20 seconds self test.
- 8. On initially powering up the iBS a language selection screen appears. Once the language of choice is selected this screen will not be seen again. It will, however, be possible to change the language, if desired, through the 'Config' System Settings option at a later point.
- 9. The icountBS is now ready for use.

C) Product Registration

The icountBS "Product Registration" screen may appear. The product needs to be activated. Please select one of the three on-screen options:

- 1. Visit <u>www.parker.com/reg</u> to obtain your registration key. Enter this key on the icountBS screen and then press "*Reg Now*"
- 2. Press "Skip" and start the 30 days grace
- 3. To simply turn the icountBS off, press "Turn Off"

D) Home Screen overview



Home screen

- a. "Switch Off" switches the icountBS off. The product can be re-activated by opening or closing the chamber door.
- b. "New Test" perform a test.
- c. "Browse Tests" displays previously saved tests.
- d. "Config" displays the icountBS "System Settings" screen.

E) Configuration (Config)

System Information:



"System Info" – display system information regarding the icountBS.

• "Version" and "Build" refers to the installed icountBS software.

Date / Time:

Home screen	"Config" screen	"Date / Time" screen
icoµntarker	icount	icoµntParker
	System Settings System Infor System Infor	Date / Time 16:25 a Date 17:04:2008 a Date / Time Format b Date Format dd/MM/yyyy c
Switch New Browse Config	Home	Time Format 24-Hour

- a. To set the "Time" select either the hour or minute then press "Arrows" to adjust.
 b. To set the "Date" select the day, month or year then press "Arrows" to adjust.
- To set the "Date select the day, month of year then press Arrows to adjust. To set the "Date Format" select the current format. Three options will then be shown 1. dd/MM/yyyy, 2. MM/dd/yyyy or 3. yyyy/MM/dd To set the "Time Format" select the current format. Two options will then be shown С.
- d. 1. 24-Hour or 2. AM/PM
- Press "Save" to save settings. e.

Language:

Home screen	"Config" screen	Language screen
icoµnt -Parker	icount Parker	icount -Darker
Switch Off Test Test Config	System Settings 1 Date / Time Language Home	
		a b

- a. To set the language as "English" press the Union Flag.
- b. To set the language to "Japanese" press the Nishoki.

F) To start a test

- 1. Ensure the 'Product set-up' procedures are carried out.
- 2. Ensure that the required test sample bottles are close to hand.
- 3. Open the pressure chamber door by pulling the yellow door latch. Note that the chamber door will not open if the chamber is pressurised.
- 4. Apart from the drip tray, ensure the chamber is empty.
- 5. Remove the drip tray from chamber.
- 6. Remove the cap from the test sample bottle. Place the sample bottle onto the drip tray.
- 7. Reposition the drip tray (and test sample bottle) into chamber.

Note it is necessary to tilt the test sample bottle slightly backwards on the drip tray so that it clears the icountBS sample steel dip tube (located inside the pressure chamber, top surface).

Ensure the test sample bottle is located centrally on the drip tray and that the icountBS sample tube (located inside the chamber) does not collide with the sample bottle when the icountBS operates

- 8. Close the chamber door then re-lock using the yellow door latch.
- 9. The icountBS is now ready to be operated via the touch screen.





<u>IMPORTANT</u> WHILST TESTING, ENSURE THE WASTE BOTTLE OIL LEVEL IS MONITORED TO PREVENT OVERFLOWING.

G) Default Test Parameters

Test parameters screen		
icount	t Parker	
Test	Parame	ters
Bottle ID	Bottle-	001
Standard [ISO 4406	:1999
Flush Volur	ne	20 ml
Number of	Samples	1
Volume per	Sample	100 ml
Print Result		on't Print
Home St	art est Defau	

- Bottle ID Bottle-xxx (where xxx = sequential number, e.g. 001, 002, 003)
- o Standard ISO 4406:1999
- Flush Volume 15ml
- Number of Samples 3
- Volume of Sample 50ml
 - Print Result Don't Print

0

H) New Test Screen (Perform a test)



Press 'New Test' a.

The 'Test Parameters' screen will appear. The parameters fields shown are all user definable. By selecting/pressing the relevant parameter field, either an options panel or QWERTY style keyboard will be displayed.

- "Bottle ID" Test sample bottle identification. Accept the default or type the required bottle identification. b. remembering to press enter on the keyboard. Note that after this test is completed, the bottle ID will revert back to the default ID.
- "Standard" Select between different Contamination Standards. C.
- d. "Flush Volume" – Total volume of fluid to be flushed through the icountBS before the sample test is performed.
- "Number of Samples" The total number of samples to be taken from the one test sample bottle. "Volume per Sample" Total volume of fluid to be take from test sample bottle. e.
- f.
- "Print Result" Option to print test result after the sample test. g.
- "Start Test" will start a sample test to the current Test Parameters. The 'Test in Progress' screen will appear. h.
- "Default" will reset the icountBS Test Parameters to the factory test parameter defaults:-İ.
- "Abort" will abort the current test. Occasionally the icountBS will require a re-boot to recover from the abort test j, command. Simply switch the mains / battery supply off, wait approximately 5 seconds and then switch back on.

Note:

The internal pump capacity is 110ml

The maximum Test Volume is 250ml (i.e. Flush Volume + Volume per Sample x Number of Samples = 250ml)

If multiple samples are required from one sample bottle and the combined Flush Volume & Volume per Sample is greater than 110ml, then the pump will empty to the connected waste bottle before drawing the next sample.

The icountBS will perform an AMF (Automatic Mini-Elush) of approximately 5ml at the end of the first Volume per sample and then again at the beginning of the next Volume per Sample.

However, if the Flush Volume and Volume per Sample is LESS than 110ml (the internal pump capacity) then the test samples are combined (see Example B).

Example A:

The icountBS unit has been configured – Flush Volume = 10ml, No of Samples = 3, Volume per sample = 60ml

Sample number	Flush Volume (ml)	Volume per Sample (ml)	AMF* (ml) Approx.	Actual Test Sample Volume (ml)
1	10	60	5	75
2	5 *	60	5	70
3	5 *	60	-	65
Total	20	180	10	210
* <u>A</u> utoma	* <u>A</u> utomatic <u>M</u> ini- <u>F</u> lush			

Example B:

The icountBS unit has been configured – Flush Volume = 20ml, No of Samples = 3, Volume per sample = 50ml

Sample number	Flush Volume (ml)	Volume per Sample (ml)	AMF* (ml) Approx	Actual Test Sample Volume (ml)
1	20	50	5	75
2	5 *	50+50	-	105
3	-	-	-	-
Total	25	150	5	180
* <u>A</u> utomatic <u>M</u> ini- <u>F</u> lush				

I) Review New Test Data

On completion, the test result is shown.



- a. Select "Show Counts" to review test counts.
- b. On the test counts screen, if the test has more than one measured sample, then press/select the and be to page through the total and each sample.
- c. Select "Show Bottle" to review test bottle detail (return back to the original screen).

The test data is automatically stored on the icountBS (refer to section K for instructions to browse test data). The icountBS is limited to 500 stored tests. By default, the icountBS will warn the user from the 450^{th} test to export or delete test data. At the 500^{th} test, the user has no further option but to export / delete test data. Refer to **section N** of this manual to change this setting.

J) Perform Another Test

Straight after review the test data it is possible to perform another test – assuming that there is plenty of fluid left in the sample bottle.

Test bottle screen	Test parameters screen
icoµntarker	icount – Parker
ISO 4406:1999 16/14/10	Test Parameters
Bottle ID :- Bottle-001	Bottle ID Bottle-001
Number of Samples 3	Standard ISO 4406:1999
Volume per Sample 50 ml	Flush Volume 20 ml
Total Volume Tested 150 ml Test Date 21.04.2008	Number of Samples
Test Line 11:52	Volume per Sample 100 ml
Home New Test Show Print	Print Result Don't Print Home Start Test Default
а	

a. Press "New Test" to perform another test and display the 'Test Parameters' screen. Refer to **section H** of this manual.

K) Browse Previous Tests

The review / browse previously stored tests.

Home screen	Browse Test screen		Test bottle scre	en
icount -Parker	icoµntarker		icoµnt	Parker
	Test Name Date Bottle-001 21.04.2008 11:52	b	ISO 4406:19 16/14/10	99
			Bottle ID :- Number of Samples	Bottle-001 3
			Volume per Sample Total Volume Tested	50 ml 150 ml
			Test Date 4 Test Time Test User Di	11:52 efault User
	Select All Clear Selection Display Standard As Tested	с		
Switch New Browse Config Solution	Home Show Export Delete Options		Home New Test Con	now unts
а	d			

a. Press "Browse Tests" to browse previous tests. The browse test screen will be displayed.

Note the test names displayed on this list are individual tests that have been stored on the icountBS.

- b. Select / highlight the required test.
- c. Select the standard to be displayed. "As Tested" is the default value and will display the selected test in the standard it was originally tested in. Other standards are available to view tests in a different standard to the original.
- d. Press "Show" to display the sample test bottle details.

Refer to section I of this manual to review the counts for this particular bottle.

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L) Exporting test data

Export one test

Ensure that a USB memory pen is connected to the rear of the icountBS.

Browse Test screen		
icount	Parker	
Test Name	Date	
Bottle-001	21.04.2008 11:52	
Calast All	Class Sciencia	
Select All	Liear Selection	
Display Standard	As Tested	
Home Show Exp	ort Delete Options	
1	b	

- a. Select / highlight the required test.
- b. Press "Export".

A Microsoft Office Excel Comma Separated Values File (.csv) is automatically saved to the USB memory pen. Note that a directory named 'icountBS' is created on the root directory of the USB memory pen. The exported .csv file(s) are located here.

Export multiple tests

Ensure that a USB memory pen is connected to the rear of the icountBS.



- c. Individually press/select the required test files
- d. Press "Export".

A Microsoft Office Excel Comma Separated Values File (.csv) is automatically saved to the USB memory pen. Note that a directory named 'icountBS' is created on the root directory of the USB memory pen. The exported .csv file(s) are located here.

Export all stored tests

Ensure that a USB memory pen is connected to the rear of the icountBS.



- e. Individually press/select the required test files
- f. Press/select "Select All"
- g. Press "Export".

A Microsoft Office Excel Comma Separated Values File (.csv) is automatically saved to the USB memory pen. Note that a directory named 'icountBS' is created on the root directory of the USB memory pen. The exported .csv file(s) are located here.

M) Delete test data

Please note that once the test data is deleted, this information is unrecoverable from the icountBS.



- a. Select / highlight the required test(s) OR press "Select All".
- b. Press "Delete".

N) Browse Options

The browser on the icountBS can be reconfigured to the suit the users requirements. For example, sort by date, sort by name, etc.



- a. Select "Options"
- b. Sort Results By "Date", then select either "Most Recent First" or "Oldest First" OR Sort Results By "Name", then select either "A-Z" or "Z-A" to sort alphabetically.
- c. Select the "Filter Results By Date" tick box to allow the user to search between stored test dates.
- d. This option allows the user to select "All" test data or test data that has already been "Exported" and test data that has "Not Exported".
- e. Select either option if required.

Interpreting data

Solid contaminants in fluid power systems vary in size, shape, form and quantity. The most harmful contaminants are normally between 6 microns and 14 microns. The ISO code is the preferred method of reporting quantity of contaminants.

The ISO code number corresponds to contamination levels pertaining to three sizes.

The first scale number represents the number of particles larger than 4μ m(c) per 100 milliliter of fluid, the second number for particles larger than 6 μ m(c) per 100 milliliter of fluid and the third number for particles larger than 14 μ m(c) per 100 milliliter of fluid.



Interpolation is acceptable; extrapolation is not permissible.

ISO contamination numbers

Range	Number of particles per 100 ml		
number	More than	Up to and including	
24	8 x 10 ⁶	8 x 10 ⁶	
23	4 x 10 ⁶	16 x 10 ⁶	
22	2 x 10 ⁶	4 x 10 ⁶	
21	1 x 10 ⁶	2 x 10 ⁶	
20	500 x 10 ³	1 x 10 ⁶	
19	250 x 10 ³	500 x 10 ³	
18	130 x 10 ³	250 x 10 ³	
17	64 x 10 ³	130 x 10 ³	
16	32 x 10 ³	64 x 10 ³	
15	16 x 10 ³	32 x 10 ³	
14	8 x 10 ³	16 x 10 ³	
13	4 x 10 ³	8 x 10 ³	
12	2 x 10 ³	4 x 10 ³	
11	1 x 10 ³	2 x 10 ³	
10	500	1 x 10 ³	
9	250	500	
8	130	250	
7	64	130	
6	32	64	
5	16	32	
4	8	16	
2	4	٥ 4	
1	1	2	

For example: code 20/18/13 indicates that there are between 500,000 and 1,000,000 particles larger than 2 microns, and between 130,000 and 250,000 particles larger than 5 microns, and between 4,000 and 8,000 particles larger than 15 microns.

Reference ISO 4406:1999

When the raw data in one of the size ranges results in a particle count of fewer than 20 particles, the scale number for that size range is labelled with the symbol '>'.

For example, a code of **14/12/>7** signifies that there are more than 8,000 and up to and including 16,000 particles equal to or larger than 4μ m(c) per 100 ml and more than 2,000 and up to and including 4,000 particles equal to or larger than 6μ m(c) per 100 ml. The third part of the code, >7 indicates that there are more than 64 and up to and including 130 particles equal to or larger than 14μ m(c) per 100 ml. But the 14μ m(c) part of the code could actually be 7, indicating a particle count more than 130 particles per 100 ml.

ISO4406 particle distribution chart

Including various ISO level contamination grades.



NAS 1638 chart

Size ı	range µm	5-15	15-25	25-50	50-100	>100
	00	125	22	4	1	0
er	0	250	44	8	2	0
un d s	1	500	89	16	3	1
imu	2	1,000	178	32	6	1
arti	3	2,000	356	63	11	2
л ц р	4	4,000	712	126	22	4
Classes (based or ntamination limits 100ml)	5	8,000	1,425	253	45	8
	6	16,000	2,850	506	90	16
	7	32,000	5,700	1,012	180	32
	8	64,000	11,400	2,025	360	64
	9	128,000	22,800	4,050	720	128
	10	256,000	45,600	8,100	1,440	256
CO	11	512,000	91,000	16,200	2,880	512
	12	1,024,000	182,400	32,400	5,760	1,024

ISO/NAS/SAE comparison chart

DS 5540/4	Defence S	Std. 05/42	NAS 1629	SAE 740	
D3 3340/4	Table A	Table B	NAS 1030	5AE 749	
11/8			2		
12/9			3	0	
13/10			4	1	
14/9		400F			
14/11			5	2	
15/9	400				
15/10		800F			
15/12			6	3	
16/10	800				
16/11		1,300F			
16/13			7	4	
17/11	1,300	2,000			
17/14			8	5	
18/12	2,000				
18/13		4,400F			
18/15			9	6	
19/13	4,400	6,300F			
19/16			10		
20/13	6,300				
20/17			11		
21/14	15,000				
21/18			12		
22/15	21,000				
23/17	100,000				

The above comparisons relate to the particle count data only. To confirm to any particular standard, reference should be made to the recommended experimental procedure.

Component cleanliness guidelines

Suggested acceptable contamination levels for various hydraulic systems.

Target contamination class to ISO 4406		Suggested maximum particle level		Sensitivity	Type of system	Typical components	
6 µm	14 µm	6 µm	14 μm				
13	9	4,000	250	Super critical	Slit-sensitive control systems with very high reliability. Laboratory or aerospace.	High performance servo valves	
15	11	16,000	1,000	Critical	High performance servo and high pressure long life systems, e.g. aircraft, machine tools etc.	Industrial servo valves	
16	13	32,000	4,000	Very important	High quality reliable systems. General machine requirements.	Piston pumps, proportional valves, compensated flow controls	
18	14	130,000	8,000	Important	General machinery and mobile systems. Medium pressure, medium capacity.	Vane pumps, spool valves	
19	15	250,000	16,000	Average	Low pressure heavy industrial systems, or applications where long lift is not critical.	Gear pumps, manual and poppet valves, cylinders.	
21	17	1,000,000	64,000	Main protection	Low pressure systems with large clearances.	Ram pumps	

ISO contamination charts

Typical system applications and code numbers

These typical applications and ISO code numbers are taken from the UK Contamination and Control Research Programme (1980 – 1984)

Ref. AHEM Guide to Contamination Control in Hydraulic Power Systems - 1985

Solid Contaminant Code No 13/10

Application: Aircraft test stands



Number of particles per 100 ml greater than indicated size

Solid Contaminant Code No 18/11 Application: Mobile systems

Solid Contaminant Code No 17/12

Application: Marine installations

Number of particles per ml greater than indicated size



Number of particles per 100 ml greater than indicated size

Number of particles per ml greater than indicated size



Number of particles per 100 ml greater than indicated size

Number of particles per ml greater than indicated size

Solid Contaminant Code No 18/13

Application: Mechanical handling

Number of particles per ml greater than indicated size



Number of particles per 100 ml greater than indicated size

Number of particles per ml greater than indicated size



Number of particles per 100 ml greater than indicated size

Solid Contaminant Code No 16/11

Application: Injection moulding; Metalworking; Unused commercial-grade oil

Troubleshoot guide

Problem

The chamber does not pressurise. Message appears - "System Fault code 5302 please switch off and try again"

Cause

The door seal may be split or dirty causing the chamber to leak under pressure. The door location pin has not engaged the door chamber handle. The chamber door latch has not engaged. The chamber door locking pin has not engaged

Solution

- 1. Press "ok" on the touch screen to remove the System Fault message or abort the current test.
- 2. Open the chamber door and inspect door seal / seal groove. Clean, re-grease (with high vacuum
- 3. Whilst performing the test procedures again, check the alignment of door location pin against the
- 4. If the icountBS fails to recover, then contact Parker Hannifin.

Problem

Data can not be exported. Message appears - "USB Disk Not Found"

Cause

For exporting data, the icountBS requires an USB memory pen/stick to be connected.

Solution

1. Connect a USB memory pen / stick to the USB port to the USB connection on the rear panel of the

Problem

The icountBS does not function (i.e. locked / frozen)

Cause

The sample bottle has not been centrally aligned with the dip tube inside the chamber. This has resulted in the dip tube being 'wedged' against the sample bottle.

Solution

- 1. Switch the icountBS off and then re-start.
- 2. If the icountBS fails to recover, then contact Parker Hannifin.

Problem

The icountBS compressor continuously runs.

Cause

System communication error.

Solution

- 1. Switch the icountBS off and then re-start.
- 2. If the icountBS fails to recover, then contact Parker Hannifin.

Problem

Test counts are displaying '0000000'

Cause

The counting sensor has not detected any particles.

Solution

- 1. Switch the icountBS off then re-start and then perform another test.
- 2. If the icountBS still shows '0000000' counts, then contact Parker Hannifin.

Problem

Total sample volume is more than 250ml Message appears - "Total volume require exceeds 250ml"

Cause

The maximum sample volume is 250ml (ie. Flush Volume + Volume per Sample x Number of Samples = 250ml max)

Solution

1. Return to Test Parameters screen and re-enter.

Problem

Remains pressurised.

Cause

- 1. Electrical failure
- 2. Mechanical failure.

Solution

Remove Red Plug from the Emergency Air Dump Valve on the Rear Panel.
 WARNING!! Allow 5 seconds for the air to fully deflate before attempting to open the Door.
 A very small amount of air will remain in the Sample Chamber but the door can be safely opened.

Issue K, 05 Aug 08 © Parker Hannifin, 2008 www.parker.com/eurofilt

Part number Matrix

Кеу	Key Fluid Type		Са	libration	Future Option	Future Option	Future Option	Mo Se	isture nsor	C	ptions		Power Supply
IBS	1	Mineral	1	ACFTD	0	0	0	1	No	0	None	0	UK
	2	Aggressive	2	MTD				2	-	1	-	1	USA
	3	Aviation Fuel										2	Europe

Кеу	Fluid Type	Calibration	Future Option	Future Option	Future Option	Moisture Sensor	Options	Power Supply
IBS	1	2	0	0	0	1	0	2

Accessories	Part Number
250ml Sample Bottle Kit (Pair)	ACC6NW001
Sample Bottle Pack (50 x B89911)	ACC6NW002
Vapour / Waste Bottle	ACC6NW003
Waste Bottle Folder Holder	ACC6NW004
Printer Paper Reel (x1)	ACC6NW005
UK Power Supply	ACC6NW006
USA Power Supply	ACC6NW007
European Power Supply	ACC6NW008
Transit Case	Contact Parker
1m waste tube (clear)	ACC6NW009
1m vapour hose (blue)	ACC6NW010
USB Memory Stick / pen	ACC6NW011
icountBS CD Manual	ACC6NW012

Parker's Motion & Control Technologies

At Parker, we're guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion or control technology need. Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker.



AEROSPACE **Key Markets**

- Aircraft engines
- Business & general aviation Commercial transports
- Land-based weapons systems ٠
- Military aircraft
- Missiles & launch vehicles
- Regional transports
- Unmanned aerial vehicles

Kev Products

- Flight control systems & components
- Fluid conveyance systems Fluid metering delivery
- & atomization devices
- Fuel systems & components
- Hydraulic systems & components Inert nitrogen generating systems
- Pneumatic systems & components
- Wheels & brakes

CLIMATE CONTROL Kev Markets

- Agriculture
- Air conditioning •
- Food, beverage & dairy •
- Life sciences & medical Precision cooling
- Processing
- Transportation

Key Products

- CO² controls ٠
- Electronic controllers •
- Filter driers •
- Hand shut-off valves Hose & fittings .
- Pressure regulating valves .
- Refrigerant distributors •
- Safety relief valves
- Solenoid valves

PNEUMATICS

Key Markets

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Aerospace

Factory automation

Machine tools

Air preparation

Key Products

Manifolds

Life science & medical

Packaging machinery

Brass fittings & valves

Pneumatic accessories

Quick disconnects

Structural extrusions

Rotary actuators

& couplings

Pneumatic actuators & grippers

Pneumatic valves & controls

Rubber & thermoplastic hose

Thermoplastic tubing & fittings

Vacuum generators, cups & sensors

Transportation & automotive

Conveyor & material handling

Thermostatic expansion valves



ELECTROMECHANICAL Key Markets

- Aerospace ٠ Factory automation
- Life science & medical
- Machine tools
- Packaging machinery
- Paper machinery
- Plastics machinery & converting
- Primary metals
- Semiconductor & electronics
 - Textile

Wire & cable

- **Kev Products**
- AC/DC drives & systems Electric actuators, gantry robots •
- & slides
- Electrohydrostatic actuation systems
- Electromechanical actuation systems
- Human machine interface
- Linear motors • Stepper motors, servo motors,
- drives & controls Structural extrusions

PROCESS CONTROL

Food, beverage & dairy

Analytical sample conditioning

Fluoropolymer chemical delivery

High purity gas delivery fittings.

Instrumentation fittings, valves

Process control manifolds

Medium pressure fittings & valves

Chemical & refining

Medical & dental

Microelectronics

Power generation

products & systems

valves & regulators

& regulators

fittings, valves & pumps

Oil & gas

Key Products

Key Markets

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FILTRATION **Key Markets**

- Food & beverage
- Industrial machinery
- Life sciences Marine
- Mobile equipment
- Oil & gas
- Power generation
- Process
- Transportation

Key Products

- Analytical gas generators
- Compressed air & gas filters
- Condition monitoring Engine air, fuel & oil filtration •
- & systems Hydraulic, lubrication &
- coolant filters Process, chemical, water
- & microfiltration filters Nitrogen, hydrogen & zero
- air generators

SEALING & SHIELDING

Chemical processing

Energy, oil & gas

General industrial

Information technology

Telecommunications

Key Markets

Aerospace

Consumer

Fluid power

Life sciences

Semiconductor

Transportation

Dynamic seals

EMI shielding

Elastomeric o-rings

Extruded & precision-cut.

fabricated elastomeric seals

High temperature metal seals

Thermal management

Homogeneous & inserted elastomeric

Metal & plastic retained composite

Key Products

shapes

seals

• Military

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ENGINEERING YOUR SUCCESS.



FLUID & GAS HANDLING

- **Key Markets**
- Aerospace
- Aariculture
- Bulk chemical handling Construction machinery
- Food & beverage
- Fuel & gas delivery Industrial machinery
- ٠
- ٠ Mobile
- Oil & das
- Transportation
- Welding

Kev Products

- Brass fittings & valves .
- Diagnostic equipment
- Fluid conveyance systems
- Industrial hose
- PTFE & PFA hose, tubing & plastic fittings
- Rubber & thermoplastic hose & couplings

- Tube fittings & adapters
- Quick disconnects

HYDRAULICS **Key Markets** Aerospace

Aerial lift

Forestry

Oil & gas

Key Products

Agriculture

Construction machinery

Power generation & energy

Industrial machinery

Truck hydraulics

Diagnostic equipment

Hydraulic motors & pumps

Hydraulic valves & controls

Rubber & thermoplastic hose

Tube fittings & adapters

Hydraulic cylinders

Hydraulic systems

Power take-offs

Quick disconnects

& couplings

& accumulators

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