SS-CP-2281-US

Switch Test RS 232 SWITCH TEST AUTO STEP

Temperature ranges

CTC-140 A -17 to 140°C / -1 to 284°F CTC-320 A 33 to 320°C / 91 to 608°F CTC-320 B 33 to 320°C / 91 to 608°F CTC-650 A 33 to 650°C / 91 to 1202°F CTC-650 B 33 to 650°C / 91 to 1202°F CTC-1200 A 300 to 1205°C / 572 to 2200°F

Fast calibration is timesaving

The specially designed heating block profile heats up to 320°C / 608°F in just 4 minutes and to 650°C / 1202°F in only 10 minutes

High flexibility

You are not limited by fixed holes. Inter-changeable insertion tubes are used to match the diameter of your sensor-under-test

Enhanced stability

MVI circuitry ensures stability despite mains supply variations in the process environment

Timesaving features

Fast one-key-one-function access to the automatic switch test and auto stepping

Documentation made easy

RS232 communication interface and JOFRACAL calibration software package as standard

JOFRA™ CTC series

Compact

Temperature

Calibrators

Fast, timesaving, and reliable true temperature calibrator

A fast, timesaving, and reliable true temperature calibrator designed for on-site use.

The CTC series is a fast dry-block that offers both

interchangeable inserts, the MVI stability circuitry, and calibration software. Both speed and portability are superior to liquid baths. Dry-block calibrators do not require hazardous liquids and provide a wide temperature range. Calibrate your RTD's, thermocouples, thermoswitches, thermistors, and other common temperature sensing devices.





PRODUCT DESCRIPTION

The CTC series is designed for both on-site and maintenance shop use. The applications are generally critical process control but can vary based on calibration and testing requirements. The user interface is easy and intuitive. One-key-one-function gives you quick access to timesaving features such as the switch test or the auto-stepping function. All models feature a large, backlit LCD display panel, which is easy-to-read even in well-lit areas. Units feature an informative display that provides icons and information regarding the status of the CTC and the calibration in-progress. The JOFRA CTC series consists of six different models that differ in temperature ranges and immersion depths. All units offer similar features. A rugged, slim-line, aluminum outer casing with die-cast top and bottom protects the CTC series of dry-block calibrators. For easy documentation and automatic calibration, all units are delivered with RS232 serial communication and JOFRACAL calibration software.



ISO 9001 Manufacturer

Fast heating and cooling

The CTC-320 A and the CTC-650 A contain an innovative heating block profile. This design heats up the CTC-320 A to maximum temperature in just 4 minutes and the CTC-650 A in only 10 minutes. The fast performance of the heating block is due to the special profile that minimizes mass and yet, still accepts an insertion tube with a 25 mm / 1 in. outer diameter. This design is a balanced compromise between temperature stability / homogeneity and rapid heating / cooling.



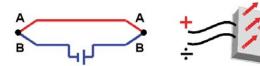
Deep immersion depth

The CTC-320 B and CTC-650 B models offer a deeper immersion depth of 200 mm / 7.9 in. If you have liquid-filled sensors or other sensors that require a deeper immersion depth, look for the B versions. While the units do not heat and cool as quickly as their shorter counterparts, they offer the capability to accommodate longer sensors.

Peltier effect (CTC-140 A)

The model CTC-140 A features Peltier elements.

In 1834, Jean Peltier, a French physicist found that an "opposite thermocouple effect" could be observed when an electric current was connected to a thermocouple. Heat would be absorbed at one of the junctions and discharged at the other junction. This effect is called the "PELTIER EFFECT".



The practical Peltier element (electronic heating pump) consists of many elements of semiconductor material connected electrically in series and thermally in parallel. These thermoelectric elements and their electrical interconnections are mounted between two ceramic plates. The plates serve to mechanically hold the overall structure together and to electrically insulate the individual elements from one another.

Maximum temperature

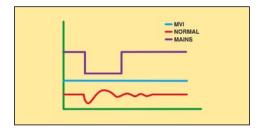
From the setup menu, the user can select the maximum temperature limit for the calibrator. This function prevents damage to the sensor-under-test caused by the application of excessive temperatures. The feature also aids in reducing drift resulting from extended periods of exposures to high temperatures. This feature can be locked with an access code.

MVI - Improved temperature stability

MVI stands for "Mains power Variance Immunity".

Unstable mains power supplies are a major contributor to on-site calibration inaccuracies. Traditional temperature calibrators often become unstable in production environments where large electrical motors, heating elements, and other devices are periodically cycled on or off. The cycling of supply power can cause the temperature regulator to perform inconsistently leading to both inaccurate readings and unstable temperatures.

The CTC series employ the MVI, thus avoiding such stability problems. The MVI circuitry continuously monitors the supply voltage and ensures a constant energy flow to the heating elements.



Easy-to-use, intuitive operation

All instrument controls may be performed from the front panel. The heat source is positioned away from the panel. This design helps to protect the operator.

The main functions on the CTC series are designed with one-key-one-function logic. This means that there are no submenus or difficult to remember multiple keystrokes necessary to access primary functions.

The easy-to-read, backlit display features dedicated icons, which help in identifying instrument conditions and operational steps.

Set temperature

The "Up" and "Down" arrow keys allow the user to set the exact temperature desired with a resolution of 0.1°.



Instrument setups

The CTC series stores the complete instrument setup, including: engineering units, stability criteria, resolution, display contrast, slope (ramp) rate, auto-step settings, and maximum temperature.

Stability indicator

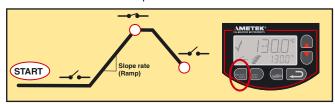
A bold checkmark on the display indicates that the calibrator has reached the desired set temperature and is stable. The operator may change the stability criteria and establish a greater sense of security in the calibration results. A convenient countdown timer is activated five minutes before the unit reaches stability.

Automatic switch test

Operators can save a lot of time using the automatic thermoswitch test function to find values for the "Open" and "Close" temperatures. Additionally, this feature displays the hysteresis (deadband) between the two points. The feature ensures a very high repeatability when testing thermoswitches. Simply press the "SWITCH TEST" key to activate the function.

Auto-stepping

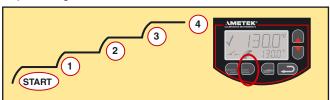
This feature saves manpower. The operator may stay in the control room, or another remote location, monitoring the output from the sensor-under-test while the ITC series calibrator is placed in the process and automatically changes the temperature using a programmed step value and rate. Up to 9 different temperature steps may be programmed, including the hold time for each step.



Re-calibration/adjustments

The CTC series has a very easy and straightforward procedure for re-calibration/adjustment. There is no need for a screwdriver or PC software. The only thing you need is a reliable reference thermometer.

Place the probe in the calibrator and follow the instructions on the display. Third-party labs and calibration facilities will be able to perform this function if a certificate from an independent source is necessary. Of course, AMETEK can provide you with a traceable calibration certificate from our labs when you require a higher level of confidence.



Liquid filled sensors and switches

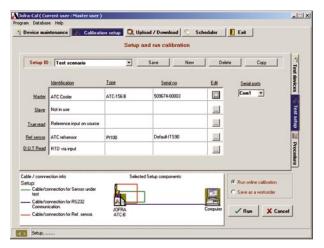
The tall B models with an immersion depth of 190 mm / 7.5 in are ideal for calibration of liquid filled sensors. The specially designed non-linear heating elements in the CTC-

650 B and the increased block mass provide a very homogeneous temperature throughout the block. It is essential for the quality of the calibration/test that the full lenght of the sensing part of the sensor is exposed to the same temperature. Calibrate analog reading devices or switches with very high repeatability.



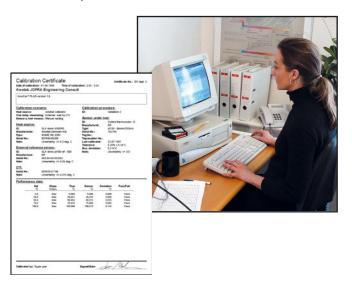
Simplified calibration documentation

All CTC series calibrators are provided with the JOFRACAL calibration software. This software allows the user to customize his or her calibration routines. The software is easy-to-use so you do not have to be a programmer to configure your own calibration procedures. The software features prompts, menus, and help functions that guide you through the configuration process.



The JOFRACAL calibration software supports automatic calibration for all JOFRA dry-block calibrators equipped with an RS232 serial data interface including the JOFRA DTI-1000 digital thermometer. For semi-automatic calibrations, the software also supports liquid baths, ice points, or other dry-block heating and cooling sources. Using the software's "SCENARIO" function allows for combining instruments in virtually any configuration.

The calibration data collected may be stored on a PC for later recall or analysis.





FUNCTIONAL SPECIFICATIONS

Mai	ıne	en	וואם	באוז	tın	ne

Voltage CTC-140/320/650/120	0 115V(90-127), 230	V(180-254)
Voltage CTC-650 B	115V(105-127),230	V(210-254)
Frequency		45 - 65 Hz
Power consumption (max.) CT	C-140 A	150 VA
Power consumption (max.) CT	C-320 B	600 VA
Power consumption (max.) CT	C-1200 A	650 VA
Power consumption (max.) CT	C-320 A / 650 A/B	1150 VA

Temperature range

\sim		1 4 0	
(.	TC-1	140	- A

Maximum	140°C / 284°F
Minimum @ ambient temp.	0°C / 32°F30°C / -22°F
Minimum @ ambient temp. 2	3°C / 73°F17°C / 1°F
Minimum @ ambient temp. 4	0°C / 104°F2°C / 28°F
CTC-320 A/B	33 to 320°C / 91 to 608°F
CTC-650 A/B	33 to 650°C / 91 to 1202°F
CTC-1200 A	300 to 1205°C / 572 to 2200°F

Resolution (user-selectable)

Selectable	1°	0	r (١.	1°	C	/ º	F

Stability

CTC-140 A	±0.05°C / 0.09°F
CTC-320 A/B	±0.1°C / 0.18°F
CTC-650 A / 1200 A	±0.1°C/ 0.18°F
CTC-650 B	±0.05°C/ 0.09°F

Measured after the stability indicator has been on for 10 minutes. Measuring time is 30 minutes.

Time to stability (approximate)

CTC-140 A	5 minutes
CTC-320/650 A/B	8 minutes
CTC-1200 A	20 minutes

Accuracy

CTC-140 A	±0.4°C / 0.7°F
CTC-320 A/B	±0.5°C / 0.9°F
CTC-650 A	±0.9°C / 1.62°F
CTC-650 B	±0.6°C / 1.08°F
CTC-1200 A	±2.0°C / 3.6°F

Specification when using the internal reference. (Load 4 mm OD reference probe in the center of the insert).

Immersion depth

CTC-140 A (insulation included)	115 mm / 4.5 in
CTC-320 A / 650 A / 1200 A	110 mm / 4.3 in
CTC-320 B / 650 B	190 mm / 7.5 in

Heating time

CTC-140 A	
-17 to 23°C / 1 to 73°F	
23 to 140°C / 73 to 284°F	15 minutes
CTC-320 A	
23 to 320°C / 73 to 608°F	4 minutes
CTC-650 A	
23 to 650°C / 73 to 1202°F	10 minutes
CTC-320 B	
23 to 320°C / 73 to 608°F	20 minutes
CTC-650 B	
23 to 650°C / 73 to 1202°F	39 minutes
CTC-1200 A	
23 to 1205°C / 73 to 2200°F	45 minutes

Cooling time

CTC-140 A	
100 to 0°C / 212 to 32°F	
0 to -15°C / 32 to 5°F	16 minutes
140 to 100°C / 284 to 212°F	2 minutes
CTC-320 A	
320 to 100°C / 608 to 212°F	16 minutes
CTC-650 A	
650 to 100°C / 1202 to 212°F	28 minutes
CTC-320 B	
320 to 100°C / 608 to 212°F	22 minutes
CTC-650 B	
650 to 100°C / 1202 to 212°F	65 minutes
CTC-1200 A	
1205 to 300°C / 2200 to 572°F	120 minutes

Switch input (dry contact)

Test voltage	Maximum 5	VDC
Test current	Maximum 2	.5 mA

JOFRACAL software

Minimum hardware requirements:

- INTEL[™] 486 processor (PENTIUM[™] 200 MHz recommended)
- 16 MB RAM (32 MB recommended)
- 40 MB free disk space on hard disk prior to installation
- Standard VGA (800 x 600, 16 colors) compatible screen (1024 x 786, 256 colors recommended)
- CD-ROM drive for installation of the program
- 1 free RS232 serial port





Automatic switch test
Finds switching tempOpen, close, hysteresis Slope rate, programmable0.1 to 9.9 °C/°F
Auto stepping
Programmable
Enhanced stability
Unstable mains protection
Multi-information display
Stability indicator
Training mode (heating/cooling block disabled)
Simulation of all functions
Service facilities
Adjustment of the unit from the keypad
Setup facilities
Stability criteriaExtra time before
Instrument dimensions
CTC-140A, CTC-320A, CTC-650A L x W x H:241 x 139 x 325 mm / 9.5 x 5.5 x 12.8 in CTC-320B, CTC-650B, CTC-1200A L x W x H:241 x 139 x 408 mm / 9.5 x 5.5 x 16.1 in
Instrument weight
CTC-140A 7 kg / 15.5 lb CTC-320A 5 kg / 11 lb CTC-650A 6 kg / 13 lb CTC-320B 7 kg / 15.5 lb CTC-650B 10.5 kg / 23 lb CTC-1200A 12 kg / 26.5 lb
Insert dimensions (Diameter x Lenght)
$\begin{tabular}{lllllllllllllllllllllllllllllllllll$



PHYSICAL SPECIFI	CATIONS
Weight of non-drilled insert (approx	kimate)
CTC-140 A	
Shipping (including optional carryi	ng case)
Weight: CTC-140 A	
Shipping (without carrying case)	
Weight: CTC-140 A	
Shipping (carrying case only)	
Weight: 507 x 232 x 415 m	
Miscellaneous	
Serial data interface	0 to 40°C / 32 to 104°F 0 to 50°C / -4 to 122°F 0 to 90% RH IP-10



CE Conformity......EN61326-1: 1997/A1:1998 EN61010-1 : 1993/A2:1995



STANDARD DELIVERY

- CTC dry-block calibrator (user specified)
- Mains power cable (user specified)
- Traceable certificate temperature performance
- Insert (user specified)
- Tool for insertion tubes
- User's manual
- Reference manual (English)
- Test cables (1 x red, 1 x black)
- RS232 cable (9-pin)
- JOFRACAL calibration software
- CTC-140A only: 3 pcs. insulation plugs for:
 6, 10, 13 mm (1/4, 3/8, 1/2 in) sensors
- CTC-1200 A only: Insulation plugs (3 pcs) matching the insert



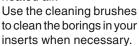
ACCESSORIES

Part no.	Description
122832	Cleaning brush, 4 mm (3/Pkg)
60F174	Cleaning brush, 6 mm (3/Pkg)
122822	Cleaning brush, 8 mm (3/Pkg)
104216	Heat shield
123469	Insulation plug kit for CTC-140 A only (3 pcs.): 6 mm / 1/4 in, 10 mm / 3/8 in, 13 mm / 1/2 in
65-F100	Insulation tube 100 mm / 4 in
105173	10 insulation plates
124528	Reference sensor Ø4,5 mm x 500 mm type N for
	CTC-1200 A
124414	Insulation plug kit for CTC-1200 A (3 pcs.):
	12 mm - ½ in
124415	Insulation plug kit for CTC-1200 A(3 pcs.):
	3 and 4 mm - 1/8 in
124416	Insulation plug kit for CTC-1200 A (3 pcs.):
	5 and 6 mm - 1/4 and 3/16 in
124518	Insulation plug kit for CTC-1200 A (3 pcs.):
	7, 8 and 9 mm - 5/16 in
124519	Insulation plug kit for CTC-1200 A (3 pcs.):
	10 and 11 mm - 3/8 and 7/16 in
124520	Suspension holder for sensors for CTC-1200 A



Inserts, heat shield, and cleaning brushes

Always use the original inserts where material and physical dimensions have been optimized. A drilling guide is included if you buy undrilled inserts. The heat shield protects the sensor/transmitter under test from the heated air.





Insulation tube and plates - 65-F100 / 105173

Improve your calibration uncertainty by insulating the sensor-under-test.

Minimize the heat dissipation from the top of the block and through the sensor-under-test. This insulation is important for all dry-block calibrators without the dual-zone heating block.

Available on the JOFRA ITC and ATC series.



Carrying case - Option C

The optional protective carrying case ensures safe transportation and storage of the instrument and all associated equipment.



Heat shield - 104216

An external heat shield is available and may be placed on top of the calibrator to reduce the hot air stream around the sensor-under-test. This is especially important for testing thermocouples having head-mounted transmitters with cold-junction compensation.



Specification Sheet

SS-CP-2281-US



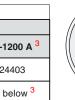
INSERTS FOR CTC SERIES

Inserts for CTC-140 A and CTC-320 A/B are made of aluminum. Inserts for CTC-650 A/B are made of brass. Inserts for CTC-1200 A are made of high-temperature steel alloy.

All specifications on hole sizes are referring to the outer diameter of the sensor-under-test.

The correct clearance size is applied in all predrilled inserts.

Inserts, undrilled						
	Instruments					
Inserts	CTC-140 A ¹	CTC-320 A	CTC-650 A	CTC-320 B	CTC-650 B	CTC-1200 A ³
5-pack, undrilled inserts	60F448	100175	100194	60F356	60F420	124403
Undrilled insulation plug	123937	N/A	N/A	N/A	N/A	see below ³



Undrilled inserts (CTC-320 / 650 A/B)

Undrilled inserts

(CTC-140 A)

4,5 mm

Undrilled inserts (CTC-1200 A)



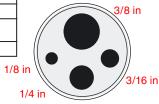
Multi-hole type 1 (CTC-140 A)



Multi-hole type 2 (CTC-140 A)



Multi-hole type 1 (CTC-320 A / 650 A)



Multi-hole type 2 (CTC-320 A / 650 A)

Spare part no. for predrilled inserts - metric (mm)

	Instruments						
Probe diameter	CTC-140 A ¹	CTC-320 A	CTC-650 A	CTC-320 B	CTC-650 B	CTC-1200 A ³	
3 mm	123428	123436	123444	N/A	N/A	124503	
4 mm	60F451	100177	100196	60F359	60F423	124406	
5 mm	123429	123437	123445	123452	123460	124504	
6 mm	60F453	100179	100198	60F361	60F425	124407	
7 mm	123430	123438	122516	123453	123461	124505	
8 mm	105185	100182	100201	105190	105195	124506	
9 mm	105186	100183	100202	105191	105196	124507	
10 mm	105187	100185	105188	105192	105197	124508	
11 mm	123431	100188	100204	105193	105198	124509	
12 mm	123432	100186	100206	105194	105199	124510	
13 mm	123433	60F339	105189	123454	123462	N/A	
14 mm	N/A	100190	100208	123455	123463	N/A	
15 mm	N/A	100191	100209	123456	123464	N/A	
16 mm	N/A	123439	123446	123457	123465	N/A	
18 mm	N/A	123440	122517	123458	123466	N/A	
20 mm	N/A	123441	122518	123459	123467	N/A	
Package of the above inserts	124679	124681	124685	124683	124687	124689	
Multi-hole type 1	123479 ²	123475	123476	N/A	N/A	N/A	

Spare part no. for	predrilled inserts - imperial (inch)

Spare part no. ioi preunileu inserts - impenai (incir)						
	Instruments					
Probe diameter	CTC-140 A ¹	CTC-320 A	CTC-650 A	CTC-320 B	CTC-650 B	CTC-1200 A ³
1/8 in	60F450	100176	100195	60F358	60F422	124511
3/16 in	60F452	100178	100197	60F360	60F424	124512
1/4 in	60F454	100180	100199	60F362	60F426	124404
5/16 in	60F456	100181	100200	60F364	60F428	124513
3/8 in	60F458	100184	100203	60F366	60F430	124514
7/16 in	60F460	100187	100205	60F368	60F432	124515
1/2 in	60F462	100189	100207	60F370	60F434	124405
9/16 in	60F464	60F344	60F408	60F372	60F436	N/A
5/8 in	60F466	100192	100210	60F374	60F438	N/A
11/16 in	N/A	60F348	60F412	60F376	60F440	N/A
3/4 in	N/A	100193	100211	60F378	60F442	N/A
3/16 in	N/A	60F352	60F416	105184	60F444	N/A
7/8 in	N/A	60F354	60F418	60F377	60F446	N/A
Package of the above inserts	124680	124682	124686	124684	124688	124690
Multi-hole type 2	123480 ²	123477	123478	N/A	N/A	N/A

CTC-140 A only: Remember to use matching insulation plugs (see accessories). CTC-140 A only: All multi-hole inserts are delivered with a matching insulation plug. Note 2:

CTC-1200 A only: Remember to order matching insulation plugs (see accessories).



ORDERING INFORMATION

Order number	Description
	Base model number
CTC140A	CTC-140 A, -17 to 140°C / -1 to 284°F
CTC320A	CTC-320 A, 33 to 320°C / 91 to 608°F
CTC650A	CTC-650 A, 33 to 650°C / 91 to 1202°F
CTC320B	CTC-320 B, 33 to 320°C / 91 to 608°F - Deep immersion depth
CTC650B	CTC-650 B, 33 to 650°C / 91 to 1202°F - Deep immersion depth
CTC1200A	CTC-1200 A, 300 to 1205°C / 572 to 2200°F
	Power supply
115	115 VAC, 50/60Hz
230	230 VAC, 50 Hz

230 VAC. 50 Hz Mains power cable type EUROPEAN, 230 V, В USA/CANADA, 115 V UK, 240 V C D SOUTH AFRICA, 220 V E F ITALY, 220 V AUSTRALIA, 240 V G DENMARK, 230 V SWITZERLAND, 220 V Н ISRAEL, 230 V Insert type and size

003 Metric, pre-drilled, 3 mm Metric, pre-drilled, 4 mm 004 Metric, pre-drilled, 5 mm 005 006 Metric, pre-drilled, 6 mm 007 Metric, pre-drilled, 7 mm 008 Metric, pre-drilled, 8 mm 009 Metric, pre-drilled, 9 mm 010 Metric, pre-drilled, 10 mm 011 Metric, pre-drilled, 11 mm 012 Metric, pre-drilled, 12 mm 013

Metric, pre-drilled, 12 mm
Metric, pre-drilled, 13 mm
Metric, pre-drilled, 14 mm
Metric, pre-drilled, 15 mm
Metric, pre-drilled, 16 mm
Metric, pre-drilled, 16 mm
Metric, pre-drilled, 18 mm
Metric, pre-drilled, 20 mm
Inch, pre-drilled, 3/16 in
Inch, pre-drilled, 3/16 in
Inch, pre-drilled, 5/16 in
Inch, pre-drilled, 5/16 in
Inch, pre-drilled, 3/8 in
Inch, pre-drilled, 3/8 in

500 Inch, pre-drilled, 1/2 in Inch, pre-drilled, 9/16 in 562 Inch, pre-drilled, 5/8 in 625 Inch, pre-drilled, 11/16 in 688 750 Inch, pre-drilled, 3/4 in 813 Inch, pre-drilled, 13/16 in 875 Inch, pre-drilled, 7/8 in M01 Multi-hole insert type 1 M02 Multi-hole insert type 2 **Options**

Carrying case

C F G H X

CTC650A230AM01CFXX

014

015

016

018

020

125

187

250

312 375

437

Placeholder character for unused option

Sample order number (all 18 characters)

JOFRA CTC-650 A dry-block, 230 VAC power with European power cord and insert: Pre-drilled multi-hole type 1 (1 x 3 mm, 1 x 4 mm, 1 x 5 mm, 1 x 6 mm, 1 x 9 mm) incl. carrying case and traceable certificate.

Traceable certificate (standard for Europe, Asia, Australia and Africa)
NIST traceable certificate (standard for Western Hemisphere)

Accredited certificate with 5 std. points except CTC-1200 A

Accredited certificate with 4 std. points for CTC-1200 A

software pressure

signal





AMETEK

Calibration Instruments

offers a complete range of calibration equipment for pressure, temperature, and signal - including software.

JOFRA Temperature standards

Portable precision thermometer. Dry-block calibrators: 4 series, more than 20 models - featuring speed, portability, accuracy, and advanced documenting functions.

M&G Primary pressure standards

Pneumatic floating-ball or hydraulic piston deadweight testers - easy-to-use with accuracies up to 0.015% of reading.

JOFRA Pressure standards

Convenient electronic systems ranging from -1 to 700 bar (25 inHg to 10,000 psi) - multiple choices of pressure ranges, pumps, and accuracies, fully temperature-compensated for problem-free and accurate field use.

JOFRA Signal calibration

Process signal measurement and simulation for easy control loop calibration and measurement tasks - from handheld field instruments for multi or single signals to laboratory reference level bench top instruments.

...because calibration is a matter of confidence

www.ametekcalibration.com

AMETEK Inc. is a leading global manufacturer of electronic instruments and electric motors with annual sales of more than \$1.3 billion. The Company has approximately 8,300 employees at more than 70 plants and operations in the United States and 18 other countries.

(Not available for CTC-320 B / 650 B)

(Not available for CTC-1200 A)

(Not available for CTC-1200 A)

(Not available for CTC-1200 A)

(Not available for CTC-140 A / CTC-1200 A)

(Not available for B models and CTC-1200 A)

(Not available for B models and CTC-1200 A)



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