

## Pro Tips

### NOZZLE REMOVAL

Make sure the pen is **HOT** (blue or green LED) before trying to unscrew the nozzle. When screwing the nozzle back on don't force it.

Nozzle Removal Tool ▶  
(included)

### TEMPERATURE ADJUSTMENT

Manual temperature optimization for minor flow adjustment and expertly consistent 3Doodles. Turn it 90° to the right to crank up the heat, or 90° to the left to turn it down.



Use the mini screwdriver  
(included)

### WELD PLASTIC

You can join 3Doodled pieces by touching the hot tip of the 3Doodler to both parts to melt them together while extruding. Don't worry about rough edges; you can trim those later.



## In a Jam?

### PUSH FIRST

If it's still not working then follow the step by step instructions in the user manual or message us at [cs@the3Doodler.com](mailto:cs@the3Doodler.com) or visit our YouTube channel at: [youtube.com/3Doodler](https://youtube.com/3Doodler)

## Plastics & Accessories

Choose from 60+ vibrant plastic colors. Transform your Doodling with our latest accessories including the Nozzle Set.



Nozzle removal tool ▶  
with 6 new nozzles

## Inspiration

### JOIN THE COMMUNITY

Discover and share instant inspiration (and hundreds of free stencils!) with our global community at: [the3Doodler.com/community](https://the3Doodler.com/community)

For more information, customer service, repairs, or warranty inquiries please contact us at [cs@the3Doodler.com](mailto:cs@the3Doodler.com)

# 3Doodler<sup>2.0</sup>

#WhatWillYouCreate?

# Quick Start Guide

# Button Features

## 1. PLUG IN YOUR 3DOODLER

& select your temperature (HI or LO).

## 2. INSERT YOUR STRAND

Press the fast or slow button.

## 3. READY SET DOODLE

It may take a few seconds for your plastic to extrude.

### SLOW SPEED

Hold down on the small button for slow.

### FAST SPEED

Hold down on the big button for fast.

### DOUBLE CLICK

Constant Doodling without holding down any buttons

- Hold down button to pause
- Single click to stop

### BOTH BUTTONS

Hold down on both buttons to reverse your strand while the LED flashes.

For more detailed instructions and additional tips please see the user manual or visit [the3Doodler.com](http://the3Doodler.com)

SET YOUR 3DOODLER TO THE CORRECT TEMPERATURE:

HI

ABS

FLEXY

LO

PLA

WOOD

## Get a grip

### BY PUSHING DOWN

To Doodle effectively on a flat surface, push the nozzle firmly into the surface while Doodling.

## Snip Snip

### THOSE ENDS!

Keep it clean. Snip your ends to avoid any unnecessary jams in your 3Doodler.