

CONDELL 2000 User's Manual

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EMS TECHNIK BK

CONDELL 2000 User's Manual

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CONDELL 2000 TEST SYSTEM

User's Manual

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Chapter 1: Introduction

General

CONDELL 2000 is a data acquisition and analysis system. It's main application field is in the acquisition of acceleration data on a cage going up and down in a mine shaft when performing guide alignment tests.

The system is personal computer based and test results is available in graphical and text report format.

System Overview

The system consist of the following items:

- Computer
- CONDELL 2000 Software
- CONDELL 2000 Logger
- CONDELL 2000 Winder Unit

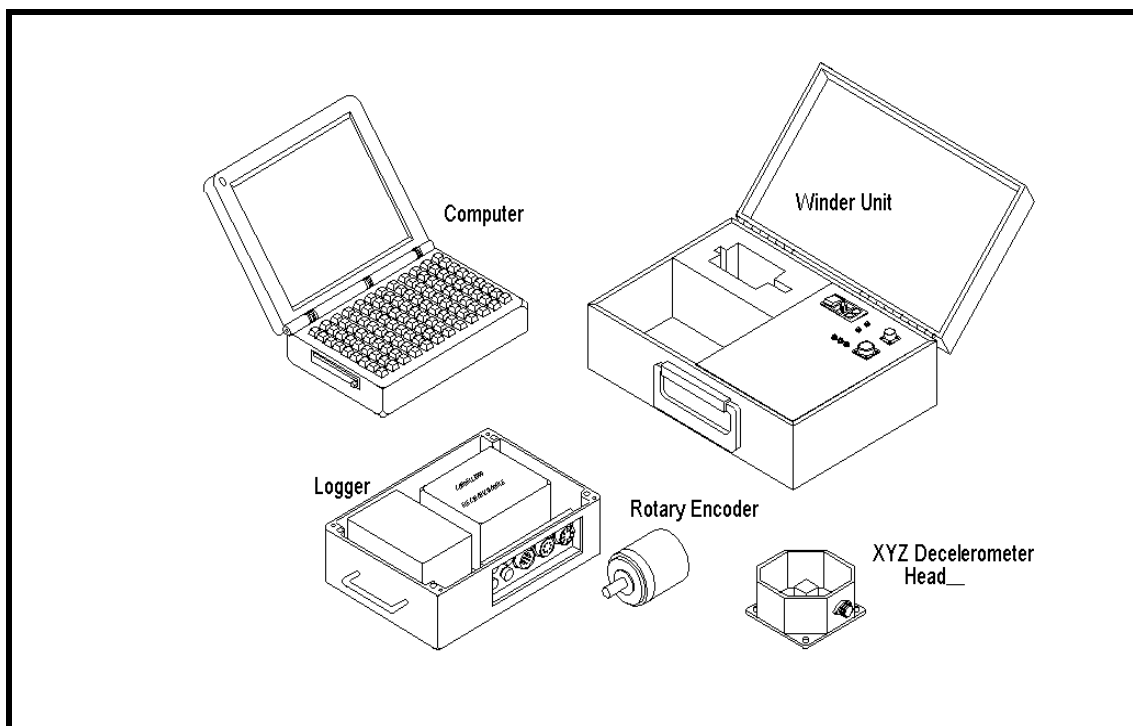


Figure 1 CONDELL 2000

The computer and Software controls the data logging process and is also responsible for assisting the user in analysing the data and report generation. The Computer communicates to the CONDELL 2000 Logger through a Local

Area Network and to the CONDELL 2000 Winder unit through a RS232 communication Link.

The Winder Unit is a microcomputer based measurement system responsible for the acquisition of the drum position data from a rotary encoder mounted on the winder's drum.

The Data Acquisition Unit is embedded PC based instrument that is responsible for acquiring signals that originate from instruments that is mounted on the cage.

System Requirements

To run the CONDELL 2000 program you must have the following hardware and software:

1. A computer running Windows XP
2. A minimum of 256MB of RAM is recommended.
3. Colour screen
4. CD ROM
5. A hard disk with at least 500MB of free space is strongly recommended. To install all the CONDELL 2000 files requires about 3MB of free disk space.
6. 10 Base-T Ethernet adapter.
7. A printer capable of printing colour graphics

Installation

The CONDELL 2000 program is distributed on a CD.

Installing the Program

Before installing the product, please scan through the READ.ME file to find any late news that affects installation. Appendix A also provide more information on the installation process.

Caution : If you are installing an updated version of CONDELL 2000, you must first un-install the previous version and back-up all your data files. Refer to the section "Un-installing the Program" for guidelines on how to do this.

The installation process is easy to do, and only takes a few minutes. The Setup Wizard guides you through the process.

1. Close any programs that are running and disable any screen savers.
You can re-enable the screen savers when the installation is complete.
2. Insert the CONDELL 2000 CD-ROM into your CD-ROM Drive.
The EMS Technik welcome screen will appear.
3. Choose your language
4. To install the CONDELL 2000 software click on the Software Installation item.
The installation wizard will appear.

During installation a dialog is displayed to indicate the installation progress and to allow you to cancel the installation if desired. Click the FINISH button to exit the SETUP program once the installation process completed successfully. The CONDELL 2000 program is now installed.
5. Most of the documentation on this system exist only in Adobe Acrobat PDF format. If such a reader does not already exist on your computer a reader can be installed by clicking on the Acrobat Reader installation item. This reader is distributed free of charge and EMS Technik does not provide any support on this program

Be sure to review the READ.ME file in the \CONDELL directory for any late-breaking news about using the product.

Directories and Files

The SETUP program will automatically create the following directories on your C-drive :

Program directory : C:\CONDELL

The Program directory specifies the drive and directory where the Condell program is located.

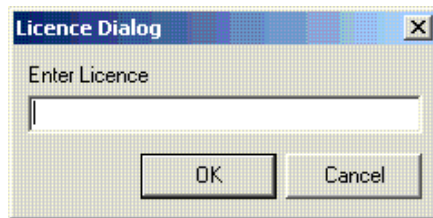
Data Base Engine directory :

C:\PROGRAM FILES\BORLAND\COMMON FILES\BDE

The SETUP program installs a Borland Paradox 7 Database Engine in the above directory.

Software Licence

The first time the software is run after installation, the user will be requested to furnish a licence number. This number can be obtained from EMS Technik.



IP Address of logger

The IP address of the logger is fixed to 192.168.1.254.

Note : Your computer's IP address must be set up to be in the same range as the logger's IP address before communication is possible between the two systems.

IP Address of Winder Unit

The IP address of the Winder Unit is fixed to 192.168.1.253.

Un-installing the program

From the **Start** menu select **Settings** and then **Control Panel**. Double click on the **Add/Remove Programs** icon and select the "CONDELL 2000" entry in the list box at the centre of the screen and click on the **Add/Remove** button. Follow the instructions to remove the program.

Not all the installed programs will be removed. Inspect each directory created by the SETUP program (refer to the previous section) and manually delete the programs and files that still remains .

Note : It is always a good idea to first backup the Permit directories before un-installing the program. This will allow you to re-install the program and the data on another computer.

A Permit directory is created when a test is executed and is used to store the captured data in.

WINDER UNIT Front Panel Signal Connection and Controls

The CONDELL 2000 Winder Unit is configured to accept the following input signals:

- 1 x Rotary encoder input

Rotary Encoder Connection

The rotary encoder input accepts inputs from an incremental shaft encoder with quadrature output signals. The Winder Unit accepts signals from encoders with voltage driver outputs.

The connection is made through a 7 pin connector on the front panel of the Winder Unit. The pin-outs for this connector is as follows:

Pin	Signal Description	Specification
1	+ Supply to Encoder	+15 to +19 VDC
2	Signal Reference	0 VDC
3	Pulse A from Encoder	Voltage Driven (8-24VDC)
4	Pulse B from Encoder	Voltage Driven (8-24VDC)
5,6,7	Not Used	

The unit supplied with the system is normally a 500 pulse per revolution encoder with voltage output driver circuits. The system is supplied with a 15 metre extension cable complete with mating connectors. The pin-outs for the 8 pin connector on the encoder's side is summarised in the following table:

Pin	Signal Description
1	Signal Reference
2	+ Supply to Encoder
3	Pulse A from Encoder
4	Pulse B from Encoder
5,6,7,8	Not Used

Three LEDs are provided to indicate encoder direction and movement.

- CW: This LED will be turned on when the encoder turns in a clock wise direction.
- CWW: This LED will be turned on when the encoder turns in a counter clock wise direction.

PULSE : This LED will start to flash on and off as soon as pulses are detected on the Pulse A signal line.

Computer Connections

The computer connects to the CONDELL 2000 Winder Unit with a 1,5 metre network cable.

An Online LED indicate the communication activity between the coimputer and the Winder Unit

Power Input Connections

Mains power is connected to the Winder Unit through the connector provided. A illuminated power ON/OFF switch is used to switch the system on or off. Two 1 Ampere fuses protect the AC supply.

Supply Voltage : 220 VAC 50 Hz
Supply Current : 100 mA

LOGGER UNIT

The CONDELL 2000 Logger is configured to accept signal inputs through three connectors mounted on the side of the Logger's housing. The following functions is provided for on the logger's control panel.

POWER Switch

A rocker switch is provided for switching power on and off.

RECORD Switch

A rocker switch is provided to put the recorder in data acquisition mode.

READY Indicator

This red indicator indicates the operational readiness of the system. If the indicator is steady on, the system is ready to function.

INIT Indicator

This yellow indicator is used to indicate the operational mode of the system.

OFF - System needs to be synchronised before it can be used
FLASH - System is synchronised and ready to acquire data.
ON - System is busy recording data

PL1 Connector

This is the network connector and is used for communication with the personal computer.

PL2 Connector

This connector has a dual function:

- Connection of the XYZ Deceleration head, and
- Connection of the battery charger.

The pin-outs and signal specifications for this connector are indicated in the following table.

Pin	Signal Description	Specification
A	Not Used	
B	0 Volt	0 Volt
C	Y - Axis signal	0 - 5 VDC
D	X - Axis signal	0 - 5 VDC
E	Z - Axis Signal	0 - 5 VDC
F	0 Volt	0 VDC
G	Battery Charger Input.	13.75 VDC
H	+12 VDC Supply to XYZ Head	12 VDC
J	Not Used	
K	+12 VDC Output	12 VDC
L	Cable Screen	
M	0 Volt	0 VDC

PL3 Connector

This connector is a utility connector. It is also used to connect the Guide Width instrumentation to the Logger.

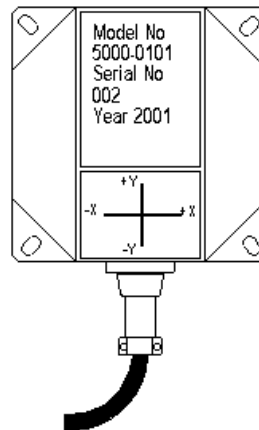
The pin-outs and signal specifications for this connector are indicated in the following table.

Pin	Signal Description	Specification
A	Analog Input 4	0 - 20 mA
B	Analog Input 5	0 - 20 mA
C	Analog Input 6	0 - 5 VDC
D	Analog Input 7	0 - 5 VDC

E	Analog Input 8	0 - 5 VDC
F	0 Volt	0 Volt
G	Cable Screen	
H	Not Used	
J	Not Used	
K	Digital Input 2	TTL
L	Digital Input 3	TTL
M	0 V Supply to Guide Sensors	0 VDC
N	+ 12 VDC Supply to Guide Sensors	+12VDC
P	Not Used	
R	Not Used	
S	Not Used	
T	Not Used	
U	Not Used	

XYZ DECELEROMETER HEAD

The XYZ Decelerometer head consists of a tri-axial accelerometer mounted into a ruggedized housing.



The specification for this sensor is as follows:

	X	Y	Z	Units
Range(nom.)	$\pm 1,6$	$\pm 1,6$	$\pm 3,5$	g
Sensitivity (nom.)	650	650	1300	mV/g
Supply	5 22			V mA

Technical Support

EMS Technik BK provides electronic mail and telephone support on an as-available basis at no extra charge. Electronic mail is the best way to ask support questions. When you ask a question by electronic mail, the person most qualified to answer your question will respond after careful consideration.

When you call for technical support, the person who happens to answer the phone will try to answer your question on the spot. Please have your serial number handy (it is printed on the installation disks) when you request support. Electronic access information and the technical support telephone number are listed on the second page of this manual.

Chapter 2: Operation

General

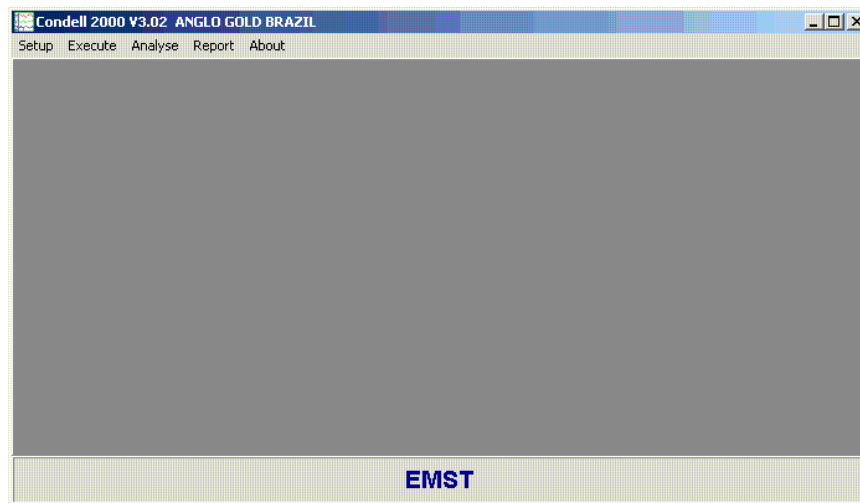
This chapter describes the basic operational procedures for the **CONDELL 2000** software.

Operational Procedures

Start the Program

Click on the **Start** button to activate the **Start-Up** menu and select the **Programs** item. Double click the **CONDELL 2000** item to start the program.

The CONDELL 2000 program screen will be displayed .



The main menu consist of the following items:

Setup,
Execute,
Analyse,
Report and
About.

The **Setup** menu will allow the user to define new Winder Definition files.

The **Execute** menu item will allow the user to do the actual tests.

The **Analyse** menu item facilitate a graphical representation of the data.

The **Report** menu item will facilitate hard copy reports.

The **About** menu item will display the program version and copy right message.

Defining a Winder

Select **Setup/Winder Definition**. The following window will be displayed:

The screenshot shows the 'Winder Definition' dialog box. It has a blue title bar with the text 'Winder definition'. Below the title bar is a dark blue header with the text 'Winder Definition' in white. The main area is light gray and contains several sections:

- Winder Definition File**: A text input field with a browse button (three dots) and a 'New' button.
- Winder Description**: A text input field and a 'Limits' button.
- Encoder Resolution**: A checkbox labeled 'Encoder Present' (unchecked) and a text input field with '500' and 'Pulses/Rev'.
- Guide Width Parameters**: Two text input fields, one with '2000' and 'mm' (Design Guide Width) and another with '2000' and 'mm' (Guide Width at bank).
- Bunton Parameters**: Two text input fields, one with 'm' (Bank to Bunton distance) and another with 'm' (Distance between Buntions).
- Position Parameters**: Two text input fields, one with '0' and 'm' (Start position) and another with '0' and 'm' (Turn-around position).

At the bottom right, there are three buttons: 'Cancel' (with a red X), 'Apply' (with a green checkmark), and 'Limits'.

Defining a definition

new winder

Click the **New** button and enter a name for the winder definition file in the 'Winder Definition File' edit field. The name must not contain more than seven characters.

Enter a description for this winder definition in the 'Winder Description' edit field.

Encoder Resolution

In the case where an encoder will be used to provide position information the **Encoder Present** check box must be checked and the encoder's resolution must be specified. This value indicates the number of pulses that will be generated by the encoder for a single drum turn.

In the case where the Bunton sensors will be used to provide position information the **Encoder Present** check box must be un-checked.

Guide Width Parameters

The **Design Guide Width** refers to width of the guide as per the original design of the shaft structure.

The **Guide Width at bank** refers to width of the guide as measured on the bank.

Bunton Parameters

The following two parameters must be defined when the Bunton structure in the shaft is used as position reference for reporting of violations.

The **Bank to Bunton distance** parameter refers to the distance in meter from the Bank to the first bunton below the bank.

The **Distance between Buntions** parameter is needed to calculate the position of each bunton in the shaft.

Position Parameters

The following two parameters must be defined when either the Bunton structure in the shaft or the encoder (drum turns) is used as position reference for reporting of violations.

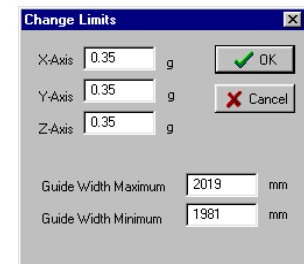
The **Start Position** parameter refers to the distance in meter from the absolute beginning of the wind (Tip position in the case of a Rock Winder) and the Bank..

The **Turn-around position** parameter refers to the position in the shaft where the cage will stop before returning to the Bank (End-of-wind).

Limits

Click the **Limits** button to edit the X-Axis, Y-Axis, Z-Axis and guide width violation limits.

Click the **OK** button to exit.



Parameter	Value	Unit
X-Axis	0.35	g
Y-Axis	0.35	g
Z-Axis	0.35	g
Guide Width Maximum	2019	mm
Guide Width Minimum	1981	mm

Click the **Apply** button to save this values.

Selecting an existing winder definition

Click the button next to the 'Winder Definition File' edit field.

A dialog box will appear showing a list of folders of all previous defined winder definitions. Double click on the applicable folder to open it. Click on the definition file and click the **Open** button to read the information from the file.

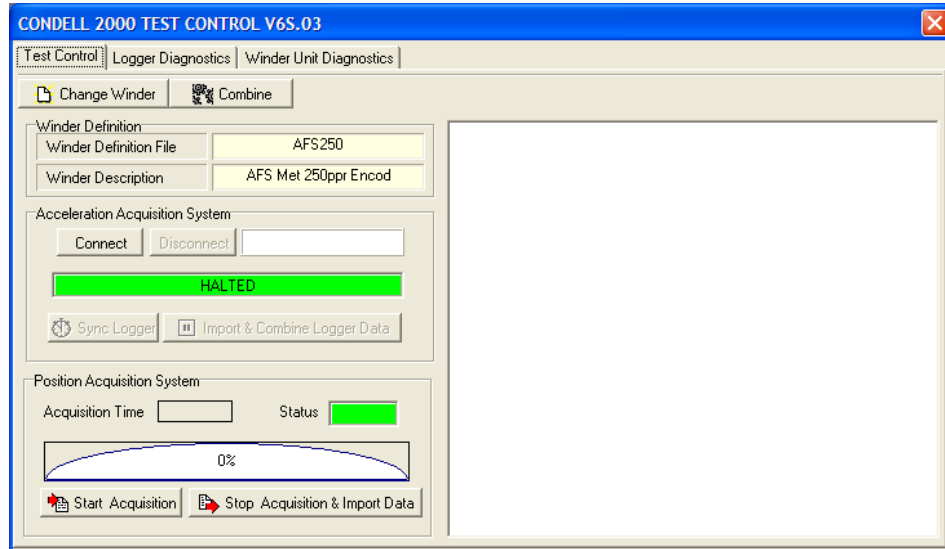
Edit the Encoder Resolution and the Guide Width parameter fields.

Click the **Limits** button and edit the X, Y, Z and guide width violation limits.

Click the **Apply** button to save this values.

Execute a Test

Select **Execute** from the main menu. The following window will appear.



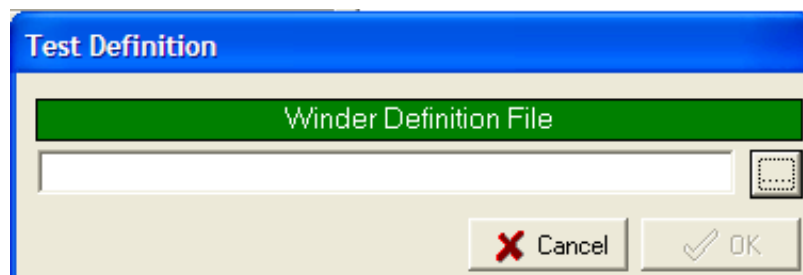
This window facilitate the following three functions:


- Execution of a test from the **Test Control** tab;
- Sensor calibration and logger diagnostics from the **Logger Diagnostics** tab;
- Winder diagnostics from the **Winder Unit Diagnostic** tab.

Test Procedure

Select a Winder Definition File

Click the **Change Winder** button on the **Test Control** tab.



The above dialog box will appear from which a particular winder can be selected by clicking on the  button. Double click on the applicable folder to open it. Click on the definition file and click the **Open** button to read the information from the file.

The Winder Definition File and Winder Description fields will be completed.

Connect Winder Unit to Computer

Connect the network cable between the computer and the Winder Unit. Connect the rotary encoder to the Winder Unit and apply power to the system by switching the **POWER** switch to the ON position.

IMPORTANT : Confirm that the Winder Unit is operational and that it is registering position data. (Refer to description of Winder Unit Diagnostic tab)

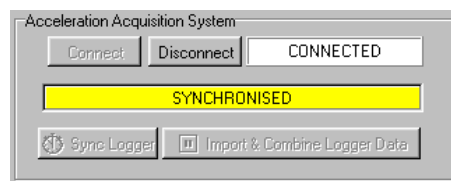
Connect Logger to Computer

Remove the network cable from the Winder Unit and connect the network cable between the logger and the computer and switch power on to logger by switching the **POWER** switch to the ON position. The red **READY** light will flash for about 20 seconds while the system is performing internal checks. After 20 seconds the light will stay on indicating that all tests was successful and the logger is now ready to be used.

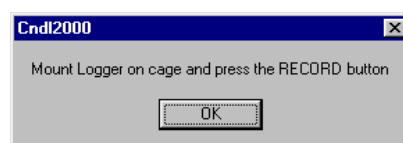
Click the **Connect** button and confirm that the computer has connected to the logger.

Synchronise time between Logger and Computer

Click the **Sync Logger** button and confirm that the logger has been synchronised.



Check that the yellow INIT light on the logger flash to indicate that the system is initialized and ready to record data. The following message will be displayed.



Mount logger on cage

Disconnect the network cable and mount the logger on the cage. Connect the XYZ decelerometer head, guide width instrumentation and/or Bunton sensors to it.

IMPORTANT : Do not switch Logger's power off. !

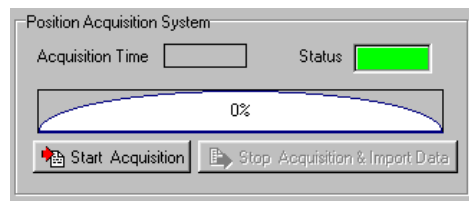
Start data acquisition process on Logger

Switch the **RECORD** switch on the logger to the ON position and check that the **INIT** light on the logger is now steady on to indicate that the logger is now recording data.

Start data acquisition process on Winder Unit

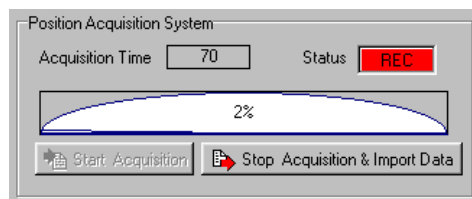
Connect again the network cable between the computer and the Winder Unit.

Click the **Start Acquisition** button.



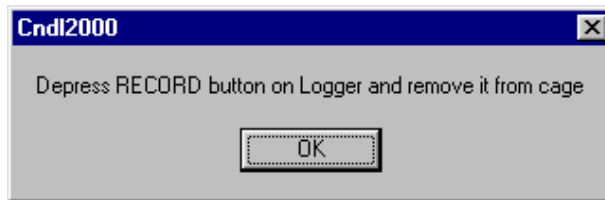
Instruct the driver of the winder to take the cage down the shaft and up again. (The maximum duration of a test must not exceed 30 minutes)

While the position acquisition process is in progress indicators will show the time elapsed and the fact that the Winder Unit is recording data.



Stop data acquisition process on Winder Unit

Click the **Stop Acquisition & Import data** button. The position data will now be transferred from the Winder Unit to the computer. The progress indicator will show the status of the import process. The following message will be displayed requesting you to stop the recording process on the logger and to remove it from the cage.



When the data is successfully imported the following message will be displayed.



Stop data acquisition process on Logger

Switch the **RECORD** button on the logger off to stop the recording process and remove it from the cage.

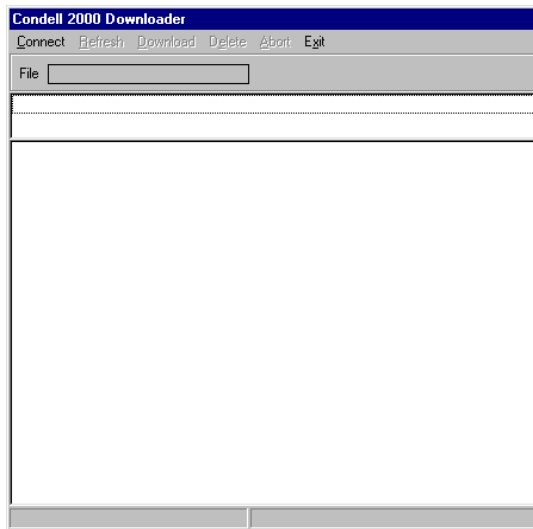
The yellow INIT light will stay on for a few seconds while the logger is saving the recorded data to its internal disc. When the data is saved the INIT light will turn off

IMPORTANT : Do not switch Logger's power off. !

Transfer the Logger's data to the computer

Connect the network cable between the logger and the computer.

Click the **Import & Combine data** button. The following window will appear which will help you to retrieve the data from the logger.



1. Click the **Connect** menu item. The system will confirm the presence of the logger and will display a number of system messages. Do not worry about the content of these messages. Observe that word 'Connect' is displayed at the left bottom side of the window.
2. Click the **Download** menu item and observe the downloading of the data to the computer.
3. When the downloading is finish click the **Disconnect** menu item.
4. Click the **Exit** menu item to close this window.

The position data will now be combined with the data acquired by the logger. A message will be displayed while this process is in progress.

Logger Diagnostics

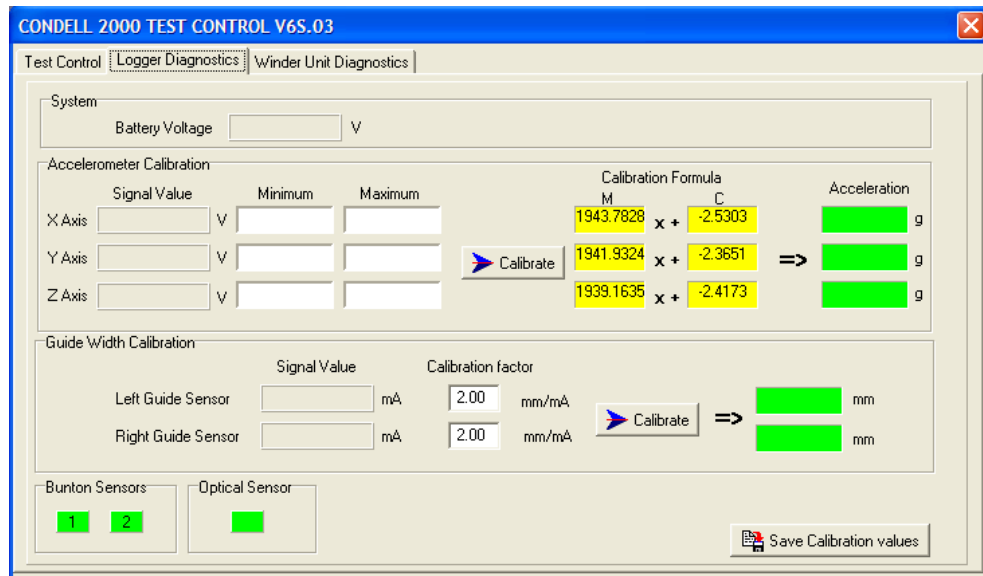
Click on the Logger Diagnostics tab to display the following screen. This tab facilitates the calibration of the XYZ Decelerometer head as well as the calibration of the Guide Width sensors.

XYZ Decelerometer head calibration procedure

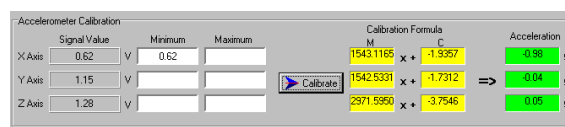
The actual voltages read from the decelerometer head will be displayed in the Signal Value fields. These voltage values will be taken as inputs to the calibration formula and the results will be displayed in green Acceleration fields on the right hand side of Acceleration Calibration group box. The calibration formula used is :

$$\text{Acceleration} = M * \text{Signal Value} + C$$

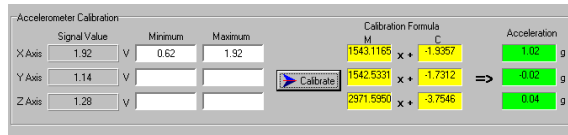
The M and C values can not be changed manually but will be adjusted by the computer at step 16 of the calibration procedure.



- Step 1 : Connect the Decelerometer head to the logger.
- Step 2 : Connect the network cable between the Logger and the computer.
- Step 3 : Switch power on to the Logger.
- Step 4 : Select the Logger Diagnostic tab on the CONDELL 2000 TEST CONTROL window. (If it is already selected, deselect it and select it again).
- Step 5 : Observe that the voltage values change as the head is moved by hand.
- Step 6 : Place the Decelerometer head on a flat and horizontal level surface with the negative side of the X-AXIS pointing downward.
- Step 7 : Click with the mouse on the Minimum field of the X-Axis. The voltage reading will be copied to this field.



- Step 8 : Place the Decelerometer head on a flat and horizontal level surface with the positive side of the X-AXIS pointing downward.
- Step 9 : Click with the mouse on the Maximum field of the X-Axis. The voltage reading will be copied to this field.



Step 10 : Place the Decelerometer head on a flat and horizontal level surface with the negative side of the Y-AXIS pointing downward.

Step 11 : Click with the mouse on the Minimum field of the Y-Axis. The voltage reading will be copied to this field.

Step 12 : Place the Decelerometer head on a flat and horizontal level surface with the X-Axis and Y-Axis in a horizontal plane and the mounting side of the head facing upward.

Step 13 : Click with the mouse on the Minimum field of the Z-Axis. The voltage reading will be copied to this field.

Step 14 : Place the Decelerometer head on a flat and horizontal level surface with the X-Axis and Y-Axis in a horizontal plane and the mounting side of the head facing downward.

Step 15 : Click with the mouse on the Maximum field of the Z-Axis. The voltage reading will be copied to this field.

Step 16 : Click on the **Calibrate** button. The different voltage inputs will be taken to calculate M and C values for each axis. These values will then be used to calculate the acceleration in g's.

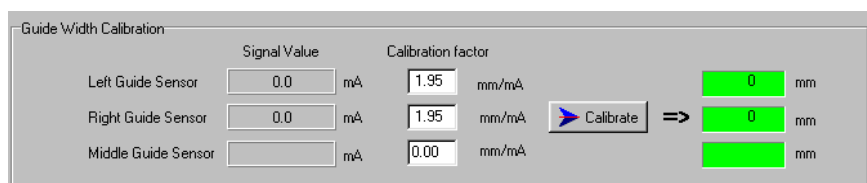
Step 17 : Click the Save button at the bottom of the screen to save these calibration values in the configuration file. These new values will be used to calculate any future g-values.

Guide width calibration procedure

The actual current values read from the Guide Width sensors will be displayed in the Signal Value fields. These current values will be taken as inputs to the calibration formula and the results will be displayed in green fields on the right hand side of Guide Width Calibration group box. The calibration formula used is :

$$\text{Reading (mm)} = \text{Calibration Factor(mm/mA)} * \text{Signal Value (mA)}$$

The Calibration Factors must be input manually.



- Step 1 : Connect the Guide Width sensors to the logger.
- Step 2 : Connect the network cable between the Logger and the computer.
- Step 3 : Switch power on to the Logger.
- Step 4 : Select the Logger Diagnostic tab on the CONDELL 2000 TEST CONTROL window. (If it is already selected, deselect it and select it again).
- Step 5 : Observe that the current values change as the sensors is moved by hand.
- Step 6 : Input the Calibration Factors.
- Step 7 : Click on the **Calibrate** button. The different current inputs will be taken to calculate the guide width values for each axis.
- Step 8 : Click the Save button at the bottom of the screen to save these calibration factors in the configuration file. These new factors will be used to calculate any future guide width values.

Bunton sensor indicators

Two indicators is provided at the bottom of the window to indicate the detect status of the two sensors.

- Step 1 : Connect the Bunton sensors to the logger.
- Step 2 : Put an obstruction in front of one of the two sensors and observe that the status of one of the indicators change from green to red.
- Step 3 : Repeat the procedure for the other sensor.

Optical sensor indicator

This feature is not available for this hardware version

Winder Unit Diagnostics

Click on the Winder Unit Diagnostics tab to display the following screen.

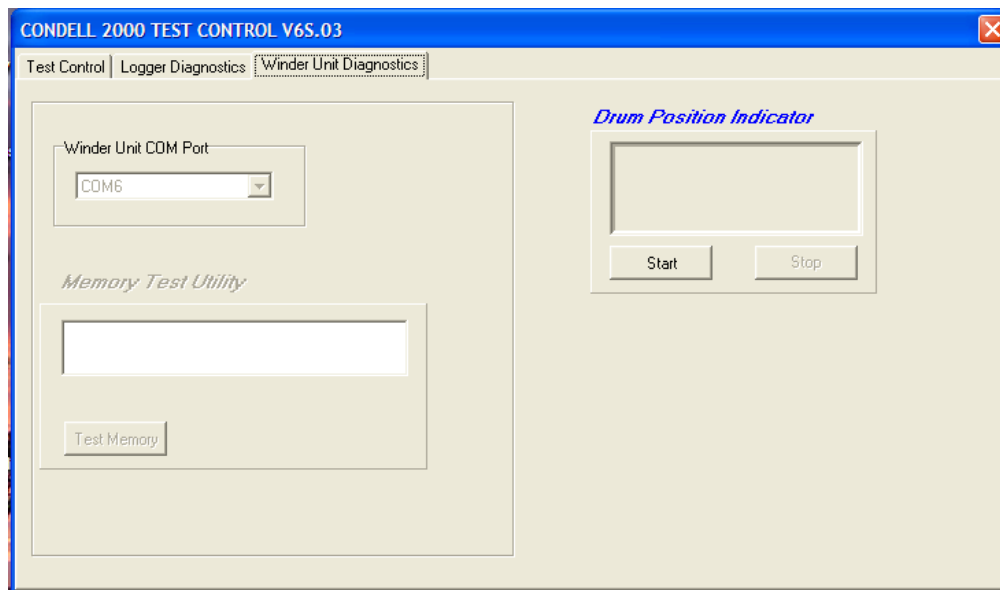
Winder Unit Communication Port & Memory

This feature is disabled on this version of the software

Drum Turn Indicator

Click the **Start** button to start updating the drum turn indicator field. The encoder resolution value specified for the current winder definition will be taken to calculate the drum turn value.

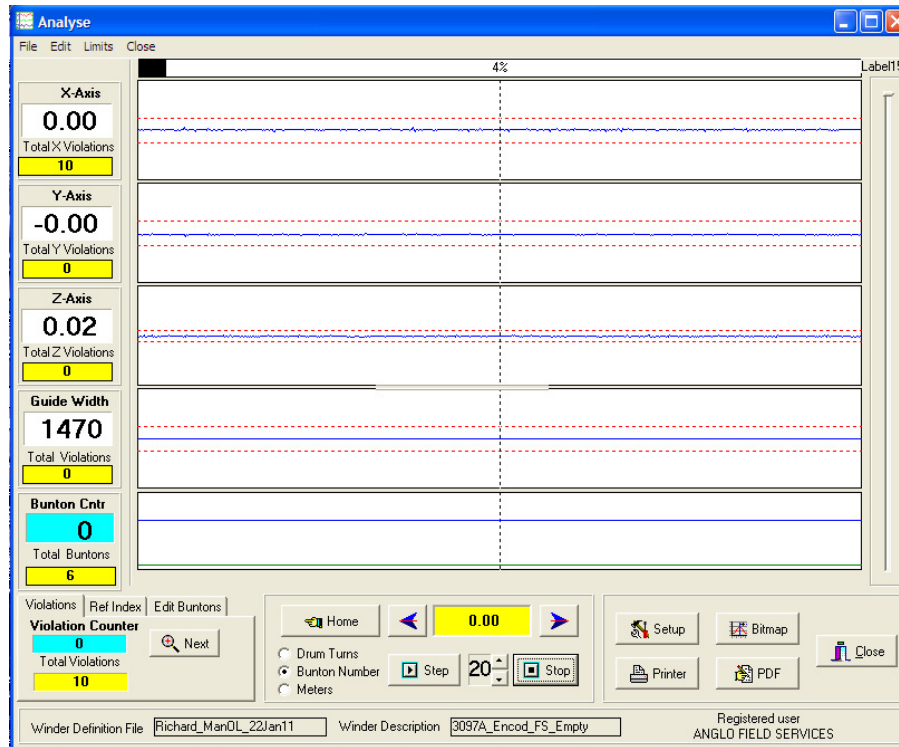
Click the **Stop** button to stop updating the drum turn indicator field.



Analyzing the data

Click the **Analyse** menu item on the main menu.

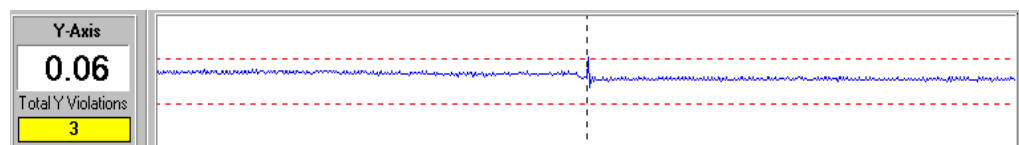
The following window will appear:



Click the **File/Open** menu item. A dialog box will appear showing a list of folders of all previous defined winder definitions. Double click on the applicable folder to open it. Click on the data file and click the **Open** button to read the information from the file. The data will be processed and displayed after a short while.

The program calculates and report the number of times that the signals violates the limits imposed by the user of the system. It also register the exact position at which the violation has occurred.

Signal Traces



The vertical cursor in the centre of the screen is taken as the reference point for all measurements. The value of the signal at the cursor is displayed in a field left of each trace. If the cursor position coincide with a violation on the trace the background colour of the value field will be red. The units for the displayed value depends on the trace. The X, Y & Z acceleration data's units is in g ($1g = 9.8 \text{ m}^2/\text{s}$). The guide width trace's


units is in mm. The total number of violations on that particular trace is displayed in a yellow field. The Y-Axis trace is taken as an example.

The violation limits is shown as red dotted lines. A violation refers to the condition where the trace goes outside the two limits

All information displayed in this window refers to the values measured at the vertical reference line in the centre of the screen

Violation Counter tab

The Violation tab at the bottom left corner of the Analyse window indicates the total number of violations that was detected in the data from the start of the test to the end. The number of the current violation is also displayed.

The  button instruct the program to search for the next violation

Ref Index tab

On this tab it is possible to indicate which reference system must be used to index the data. Two possibilities exists:

- | | |
|-----------------|---|
| Drum Position - | This system reference the data to the actual drum position as measured by the rotary encoder. |
| Bunton Number - | This system used the buntions in the shaft to reference the data against. The Bunton Counter system is used to detect the buntions in the shaft |

Edit Buntions tab

Two butons control the bunton definition process. The procedure to define buntions is explained in a separate document.

- | | |
|-------------|---|
| Clear All - | This button clear all previously defined buttons and must be pressed to start a new definition. |
| Generate - | This button start a process where the presence of buntions is automatically detected and numbered |

Navigation controls

The following buttons and controls enable the user to navigate through the data file.



The Drum Turns / Bunton Number / Meters selection specifies which of these information will be displayed in the yellow field.



Reset the traces to the beginning



Moves traces one step increment to the left (Limited functionality)



Moves the traces one step increment to the right



Selects the step increment.

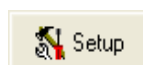


Automatically steps through the data. The speed is determined by the step increment.



Stops the stepping process.

Printer & Reporting controls



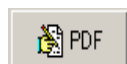
Select and change printer properties



Performs a screen print to the selected printer.



Save the screen as an bitmap to disk. A copy is also saved on the clipboard.

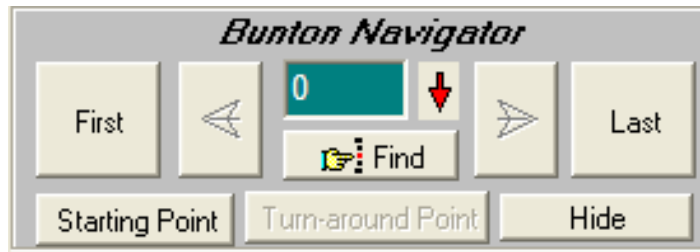


Generate a PDF document .





The Bunton Navigator

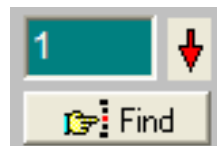
When buntons are used as position reference the user will use this navigator to navigate between buntons.

The navigator is enabled when the user right-click in the Bunton area of the screen.



The function of the buttons is as follows:

-  First Navigate to the first bunton.
-  Last Navigate to the last bunton
-  Navigate to the previous bunton
-  Navigate to the next bunton



Enter the number of the bunton to navigate to and click the **Find** button. Click on the Up/Down arrow to indicate if this button must be found in the up or downward direction.

The **Starting Point** button will position the traces at previously defined starting point.

The **Turn-around Point** button will position the traces at previously defined turn-around point.

The **Hide** button will hide the Bunton Navigator

Generate an CSV file from the data.

Click the **File | Create Exel CSV File** menu item on the main menu to create a CSV file in the current permit directory.

The definition of the data fields is as follows:

- Field 1 : Encoder position data
- Field 2 : Index data
- Field 3 : X - axis data
- Field 4 : Y - axis data
- Field 5 : Z - axis data
- Field 6 : Guide Width left data
- Field 7 : Guide Width Right data
- Field 8 : Bunton data

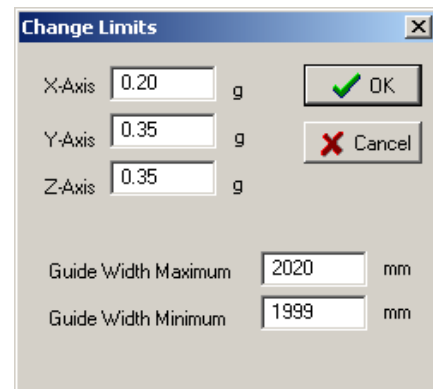
Copy the traces to the clipboard.

Click the **Edit** menu item on the main menu to select which traces must be copied to the clipboard .

Changing the violation limits.

Click the **Limits** menu item on the main menu. The following window will appear which allow you to change the limits for each trace. Click the **Close** button to exit.

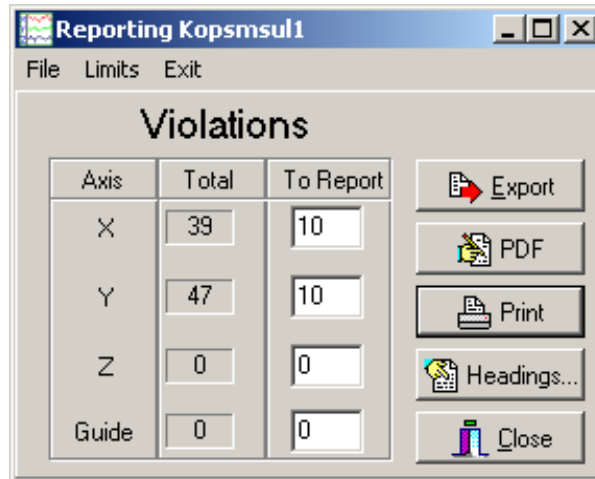
The program will re-calculate the number of violations on each trace and reset the traces to their beginning.



Axis	Value	Unit
X-Axis	0.20	g
Y-Axis	0.35	g
Z-Axis	0.35	g
Guide Width Maximum	2020	mm
Guide Width Minimum	1999	mm

Reporting

Click the **Report** menu item on the main menu. The following window will be displayed:



Select file to report.

Click the **File/Open** menu item. A dialog box will appear showing a list of folders of all previous defined winder definitions. Double click on the applicable folder to open it. Click on the data file and click the **Open** button to read the information from the file. The fields in the displayed window will be updated to reflect the number of violations on each channel as well as the number of violations that will be reported.


Select number of violations to report

The number of violations that is going to be reported may be changed to any figure lower or equal to the total number of violations on that channel.

Change Violation Limits.

Click the **Limits** menu item to change the violation limits.

Define the report headings.


Click the  button to enable the editing of four possible report heading lines .




The screenshot shows a window titled "Reporting Kopsmsul1" with a menu bar containing "File", "Limits", and "Exit". The main area is titled "Violations" and contains a table with the following data:

Axis	Total	To Report
X	39	10
Y	47	10
Z	0	0
Guide	0	0


To the right of the table are buttons for "Export", "PDF", "Print", "Headings...", and "Close". Below the table is a section titled "Change headings:" with four text input fields labeled "Heading 1:", "Heading 2:", "Heading 3:", and "Heading 4:". The first two fields contain the text "ANGLO GOLD" and "DECELERATION VIOLATION REPORT" respectively. An "OK" button with a red checkmark is at the bottom of this section.

Click the  button to close the headings editing window.


Export Report.

Click the  button to generate a comma delimited file that can be imported to a spread sheet program like Excel or Quattro Pro. The file will be saved in the selected winder definition folder.

Print PDF Report.

Click the  button to print the violation report in PDF format.

Print Report.

Click the  button to print the violation report to the current system printer. A preview of the report will be displayed. The report may be printed from this preview form.

Appendix A: Software Installation Procedure

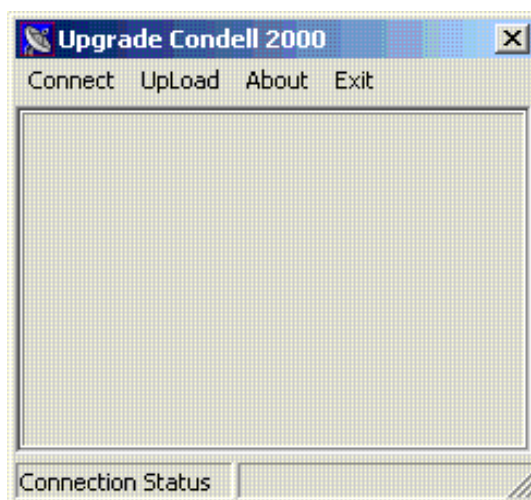
1. Uninstall any previous version of Condell 2000
2. Install the software from the installation disks
3. Follow Procedure B1 in appendix B to reset the logger's IP address to the default value.
4. Follow the Procedure B2 in appendix B to change the IP Address to an address of your choice.

Appendix B: Upgrading of Logger's program

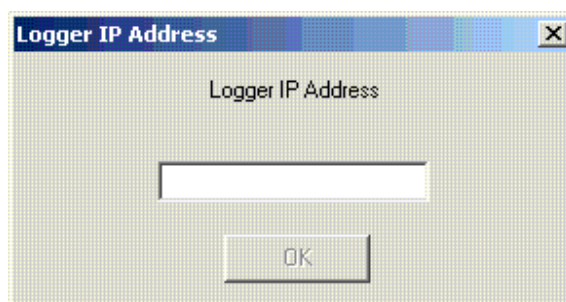
This procedure assumes that it is already possible to communicate with the Condell 2000 data logger and that the user wish to change the IP address to some other value.

The purpose of this procedure is to transfer a new program to the Condell 2000 logger.

1. Connect the logger to the computer.
2. Switch power on to the logger
3. Wait for the initialization process to finish (INIT light must stop flashing).
4. Start the **CNDL2UPGRADE.EXE** windows program (This program is installed in the C:\CONDELL directory)
5. Click the **Connect** menu item and observe that the Connection Status indication at the bottom of the screen change to 'CONNECT'.



6. If for any reason the computer can not connect to the logger the Cndl2Upgrade program will request the user to enter the IP address of the logger.
7. Enter the IP address of the logger and click OK.



8. Click the **Upload** menu item. Select and open the CNDL2DOS.EXE program in the C:\CONDELL directory to be uploaded to the Logger .
9. If the upload process was successful the Connection Status field at the bottom of the screen will display ' File Transferred'. If an error occurred during the file transfer process a 'Failure Sending File' message will be displayed.
10. Click **Exit** to close the program

11. Restart the Logger for the new program to take effect.
12. Observe that the initialization process has finished correctly. (INIT light must stop to flash)