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## Introduction

Thank you for choice our product. Before using, please kindly read this manual.

### **NOTE:**

- Do not touch the glue application station directly.
- Do not put anything on the machine, it will effect binding books.
- Only use AC220V/50HZ/60HZ, power supply big than 2 KW, this machine can not work normally in small power supply.
- Use right electricity power with earth wire.
- Clean the machine every month.
- **Check the staff gauge in the air compressor every month, fill in DB-10 # transformer oil if need.**
- **Only use DB-10# transformer oil can be used.**

### **Note**

Maybe some content is different to the real machine with the developing of machine.

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## 1. Open the box and installation

1)A3/A4(without step switch)



A. Open the box

Open the box, the packing list as below:

- 1、 Main machine
- 2、 User manual
- 3、 Power line
- 4、 Cutter
- 5、 Glue
- 6、 Tools
- 7、 DB—10 # transformer oil
- 8、 Step switch (A3)

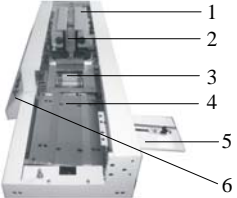
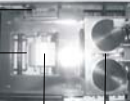



2) Accessory



### Note

Keep the packing box etc. for next shipping.

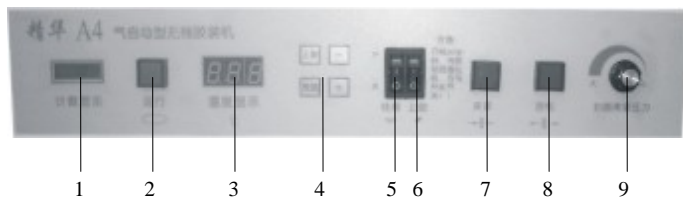
## 2. Parts name

	<p>A. Parts name</p> <p>1、 Book feeding station</p> <p>2、 Book feeding platform</p> <p>3、 Glue application station</p> <p>4、 Cover feeding station</p> <p>5、 Cover position platform</p> <p>6、 Operation panel</p>
	<p>7、 Glue pole knob</p> <p>8、 Glue pole</p> <p>9、 Glue roller</p> <p>10、 Cutting station</p>
	<p>11、 Clean bag</p> <p>12、 Air compressor</p>
	<p>13、 Flow valve</p> <p>14、 Electronic valve</p> <p>15、 Filter</p>
	<p>16、 Power switch</p> <p>17、 Power plug</p>

### Note

Check the staff gauge in the air compressor every month, fill in DB-10 # transformer oil if need.

### 3. Operation panel



- 1、 Total count display.
- 2、 Run Key, start to bind book.
- 3、 Temperature display.
- 4、 Temperature controller, “上限”: Up limit temperature, “差值”: Heat preservation, “+” “-” : Crease or reduce. Press “+” “-” two keys for 3 seconds, open or close the glue mill function.
- 5、 Notch, notch book.
- 6、 Glue, glue book.
- 7、 Clamp, clamp paper.
- 8、 Release, release paper.
- 9、 Adjust the pressure of cover clamp.

#### **Note**

Before using A3, please install two step switch first, otherwise it can not work normally.

#### 4. Specification

Model	A4	A3
Power supply	220V/50Hz/60Hz	220V/50Hz/60Hz
Power consume	800W	1200W
Weight	180Kg	240Kg
Size(HWD)	910×480×1180mm	920×580×1430mm
Max book length	320mm	450mm
Max book thickness	50mm	50mm
Glue melt time	30min	30min
Run speed	200	400
Book clamp	Air compress	Air compress
Transformer oil	DB-10 # transformer oil	DB-10 # transformer oil

#### Note

Maybe some content is different to the real machine with the developing of machine.

Check the staff gauge in the air compressor every month, fill in DB-10 # transformer oil if need.

## 5. Operation

### 1) A3/A4 (Without step switch)



### 2)



Book thickness adjust

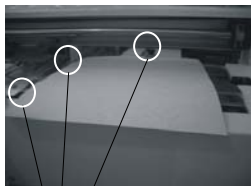
### (A)、Before using

- 1、 Find one horizontal area for this machine
- 2、 Remove all fix parts witch used for shipping
- 3、 Check the staff gauge of air compressor
- 4、 Install step switch (A3) , turn on the power
- 5、 Adjust the temperature if need
- 6、 Run the glue roller after the glue melting
- 7、 Wait to bind book

### (B)、Operate

- 1、 Adjust the book thickness
- 2、 Feed book, press clamp key  
(press step switch is same to A3) , if need to adjust the book position, press release key

3)



Cover position

- 3、Feed cover. Adjust cover position then feed cover
- 4、Turn on the notch switch and glue switch, adjust the cover pressure
- 5、Press run button (press step switch to A3 is same)
- 6、Binding book automatic
- 7、Back to waiting position
- 8、Binding next book

**Note**

Do not open the book in half hours after binding, because the glue do not freeze completely in short time



## 6. Note items

Please kindly note below items before using or when using.

- 1、 Keep the packing box etc. for next shipping
- 2、 Do not touch the glue application station directly.
- 3、 Do not put anything on the machine, it will effect binding books.
- 4、 Only use AC220V/50HZ/60HZ, power supply big than 2 KW, this machine can not work normally in small power supply.
- 5、 Use right electricity power with earth wire.
- 6、 Clean the machine every month.
- 7、 **Check the staff gauge in the air compressor every month, fill in DB-10 # transformer oil if need.**
- 8、 **Only use DB-10# transformer oil can be used.**
- 9、 Use right glue for different paper.
- 10、 Please use the binding machine on the environment without humidity, torridity or mouse etc.