

# P630 Std

## User Manual

### Volume 2





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## SURVEY

Lesson 1 – 4      Are for USERS  
Lesson 5 - 22     Are for TECHNICIANS

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Lesson 1	First exercise for user. "Run speaker tests".
Lesson 2	Same as lesson 1, but shows results as a status flag instead of colour coded curves.
Lesson 3	Same as lesson 2 but extended with the function "Chain".
Lesson 4	Exercise in using System Multiplexer.
Lesson 5	Setup of new type.
Lesson 6	Copy parameters from an existing type to a new type.
Lesson 7	Demonstration of Resonance mode.
Lesson 8	Demonstration of Scale mode.
Lesson 9	Demonstration of Edit/Convert mode.
Lesson 10	How a chain function is established.
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Lesson 20	Utilities 2: Copy a reference from one PC to another PC.
Lesson 21	Utilities 3: Convert the A4M_STAT.DAT file to ASCII text file.
Lesson 22	Utilities 3: Export and import reference to/from ASCII text file.

## Getting Started with P630 Std

To get a quick start, use the demo program “p630stddemo.exe” or the live version “p630std.exe”. The “p630stddemo” program is functioning without any P600 hardware.

Start the program by double click on the “p630stddemo” icon or on the file “p630stdmo.exe”.



Options:

<b>Run</b>	Run speaker tests. Operation mode
<b>Setup</b>	Setup and change parameters. Technician mode
<b>Global</b>	Change of global parameter. Global setup.
<b>Utility</b>	Utility functions. Technical mode
<b>Spl</b>	Setup of microphone sensitivity used for Spl scales.
<b>Pw. Mgr.</b>	Password Manager.
<b>Hw. Mgr.</b>	Hardware manager

In the following we go through all lessons. It is recommended to follow these lessons sequentially. Not all functions and possibilities are demonstrate, but hopefully adequately for a solid introduction to the most important parameters and functions.



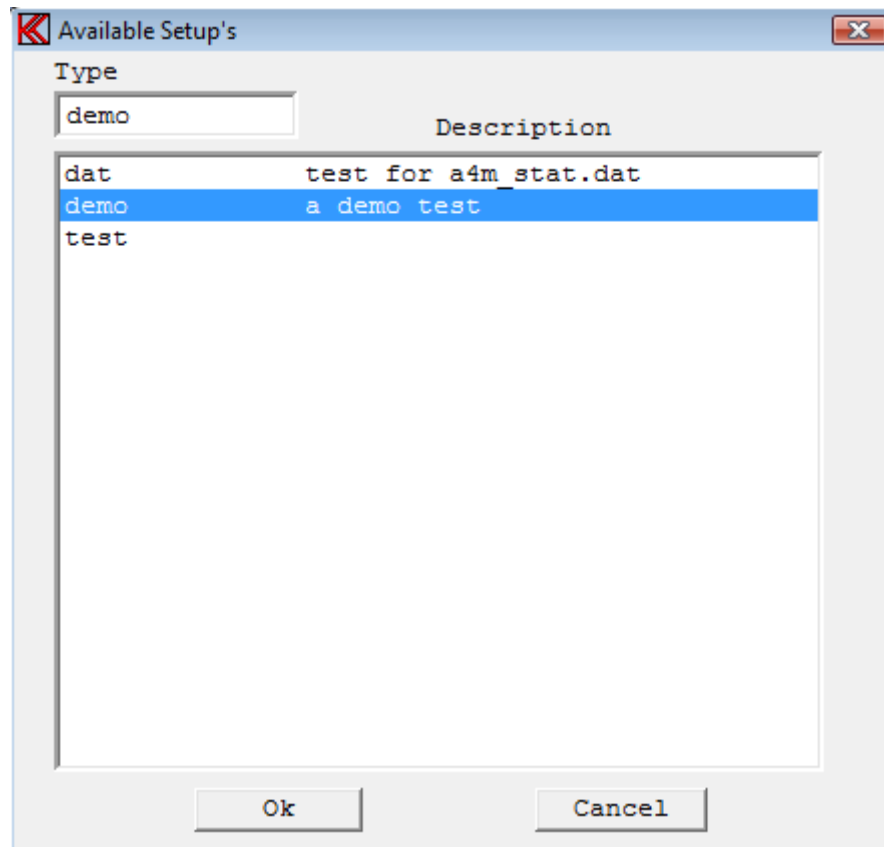
## Lesson 1

Let us pretend that a number of valid setups previously have been created in technician mode.

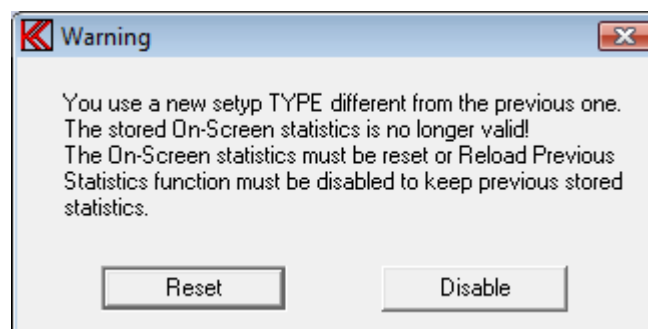
From the start-up screen:

**Step 1:** Select operator mode by activating “Run”.

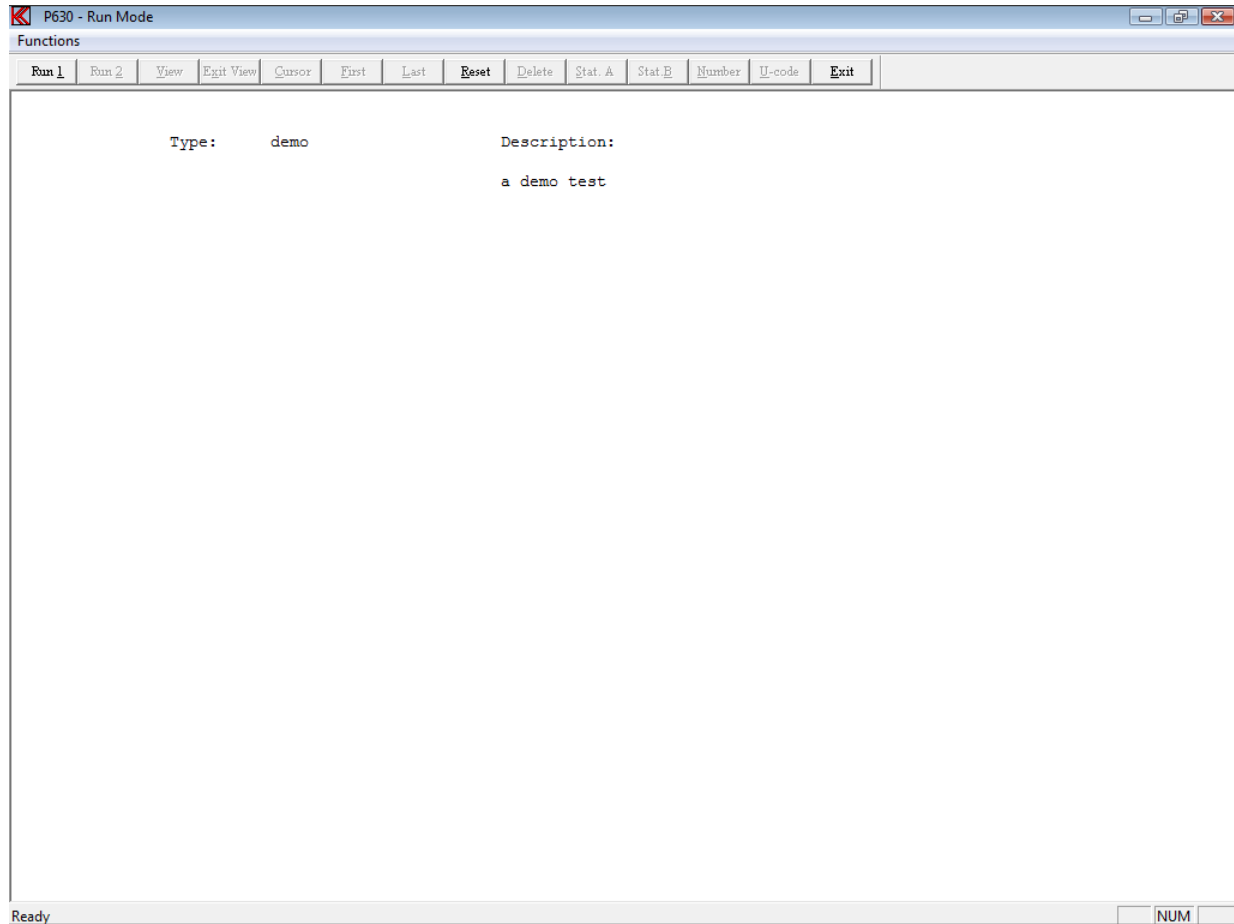
The following screen will appear:



**Step 2:** A list of "valid types" appears.  
Select "demo" and select “Ok”.

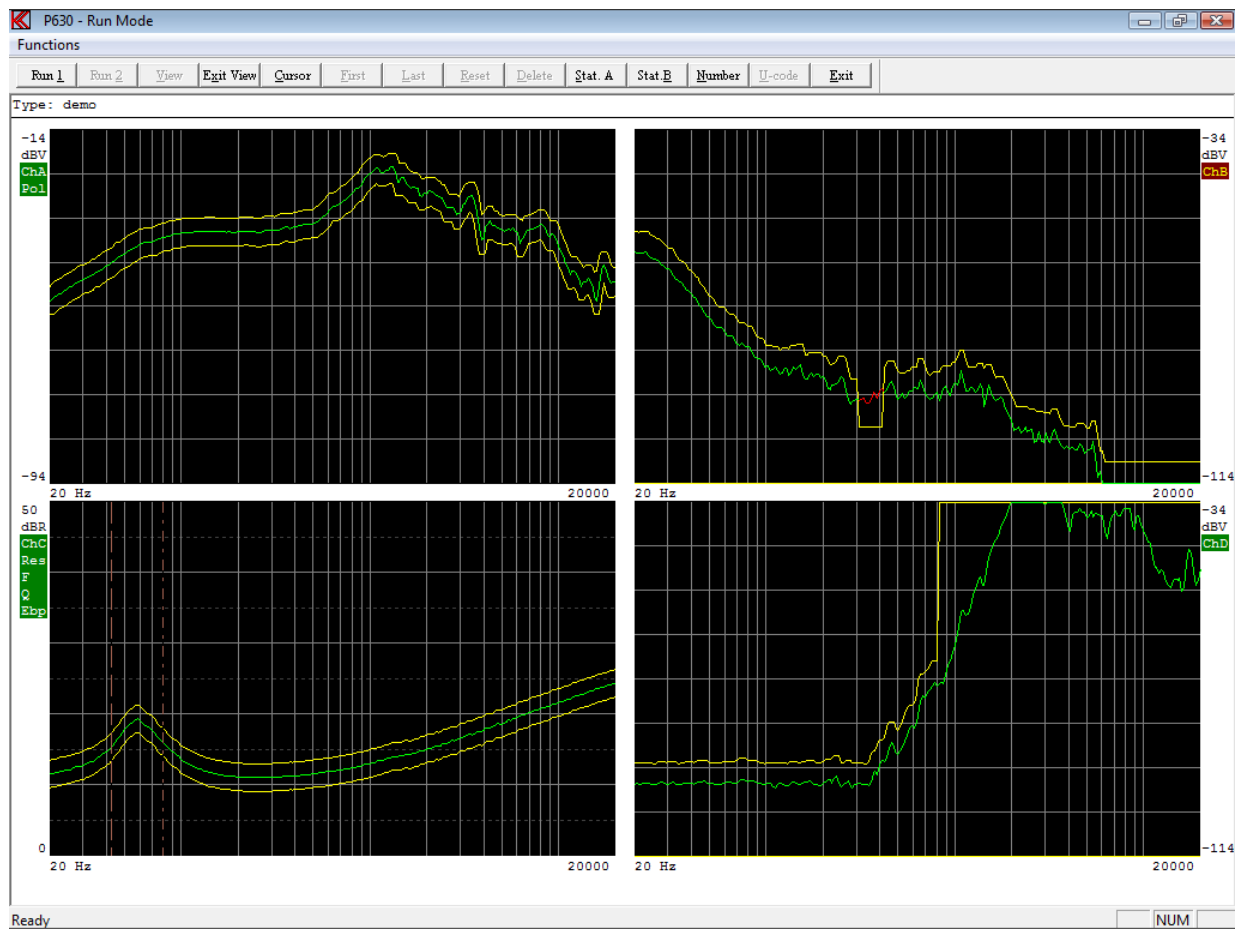


If a previous type have been called earlier in “run” mode the program check, if the online statistics is activated, for changes for called “type”. This prevents errors in statistics. If the same “type” is called or the on-screen statistics is deactivated this warning is not displayed.





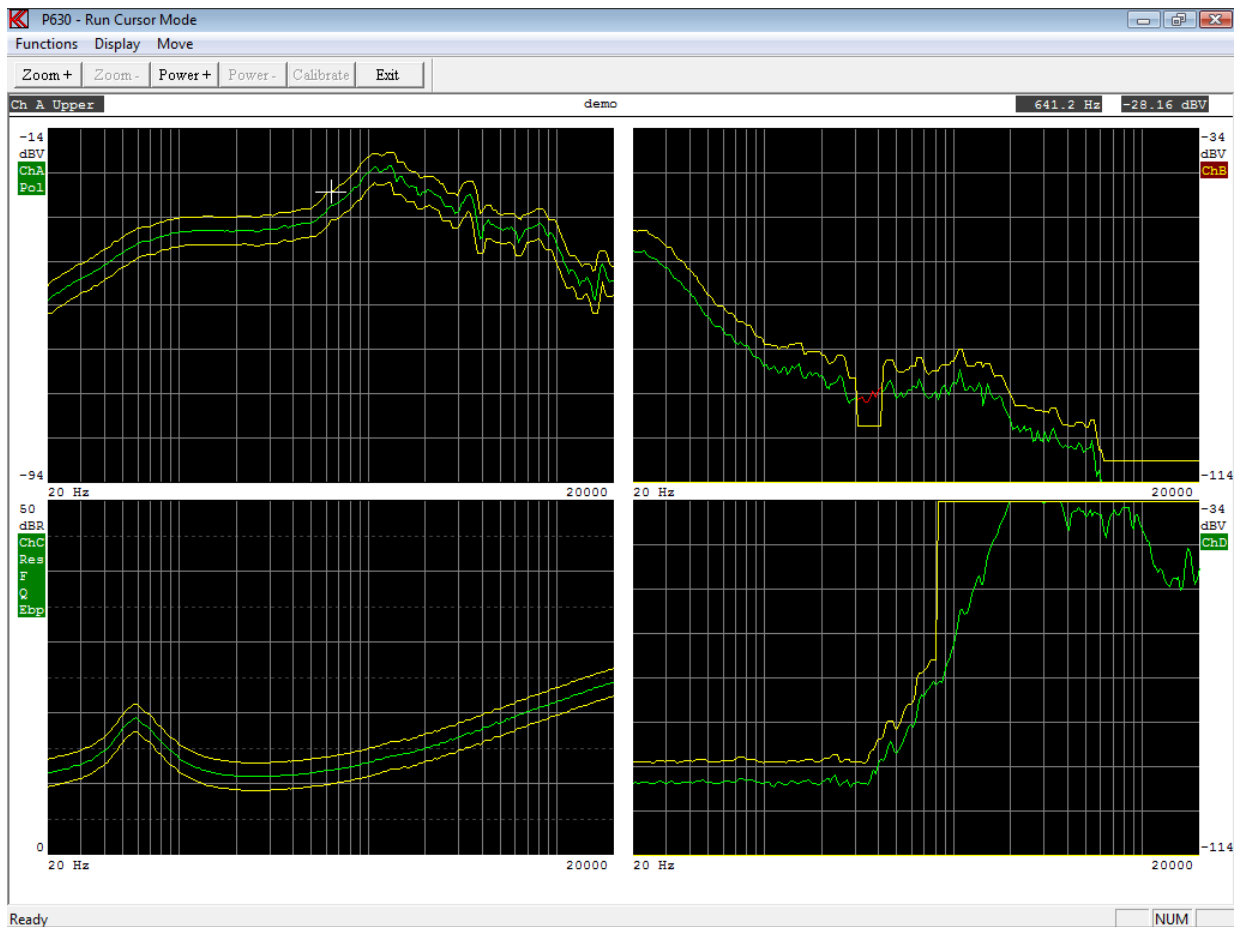
**Step 3:** Start a measurement, select “Run 1” or pressing key “1”.



If switch "Display Graph By Reject" is activated in global, the measured curves appear. Please notice that the data curves are changing colour from green to red, where data are rejected. See channel B. The test results are displayed as green flag for approved and red flag for rejected test on left and right sides.

Note: **U-code** is optional function.

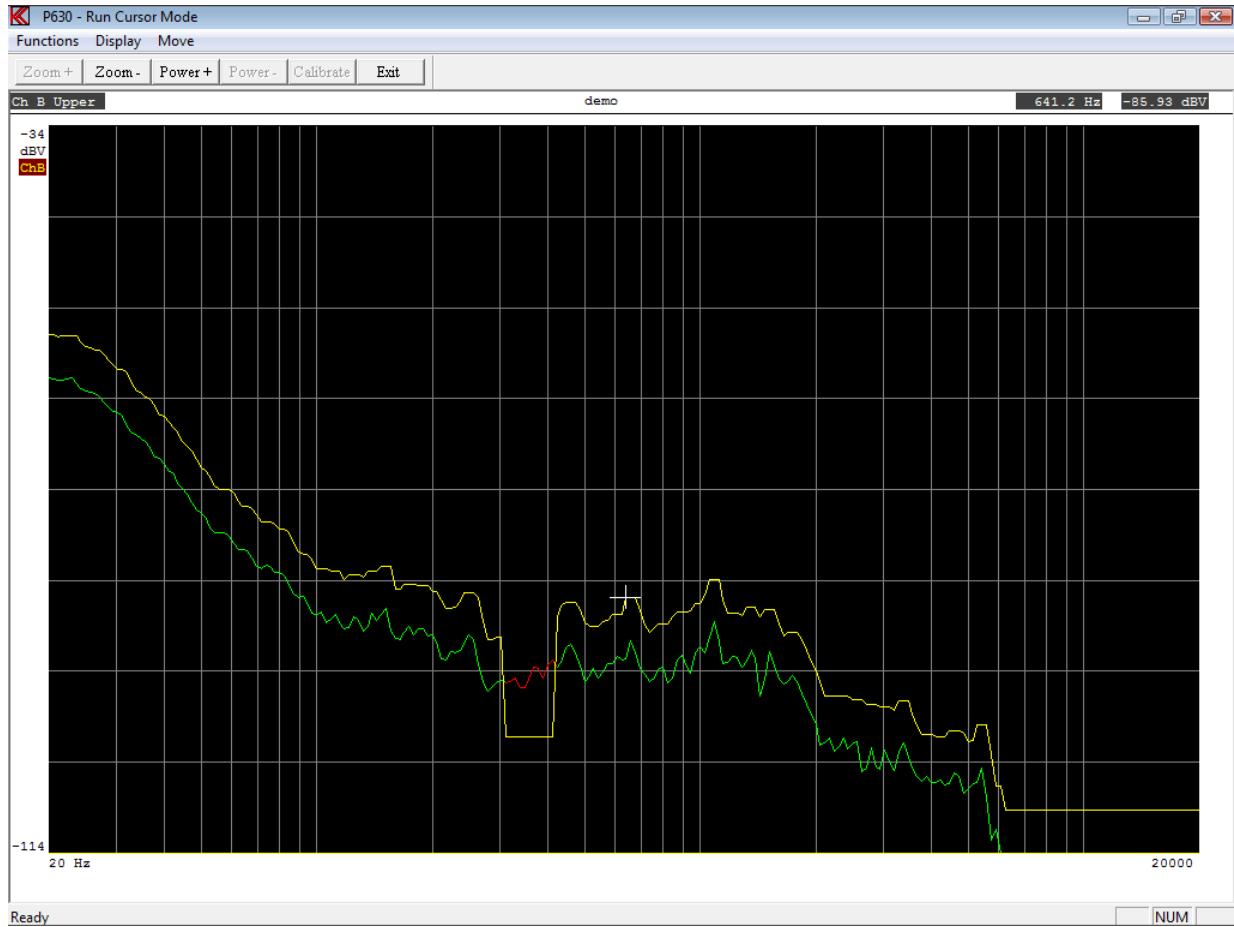
**Step 4:** Activate the cursor by activating "Cursor".



A cursor, an extended cross, appears in Ch. A. Corresponding values of frequency and level are shown in the upper right corner of the screen. Active channel and cursor focus (upper, lower or data) are shown in the upper left corner.

**Step 5:** Move cursor to the next channel (channel B) by pressing "+".

**Step 6:** Zoom in on active channel (channel B) by "Display Zoom In" or by pressing "Page Up",



Activating the arrow-keys can move the cursor. By activating “Move 0 Fast” or pressing “0” (nil), the cursor moves approx. 10 times faster.

**Step 7:** Activate “Exit” to go one menu up.

This full sequence, step 1 - 7, has simulated a typical test sequence. Normally, the operator uses step 1 - 3 for starting up and then stays in step 3 for successive measurements. Only if a test is rejected, it can be interesting to search for the reason (step 4 - 6).

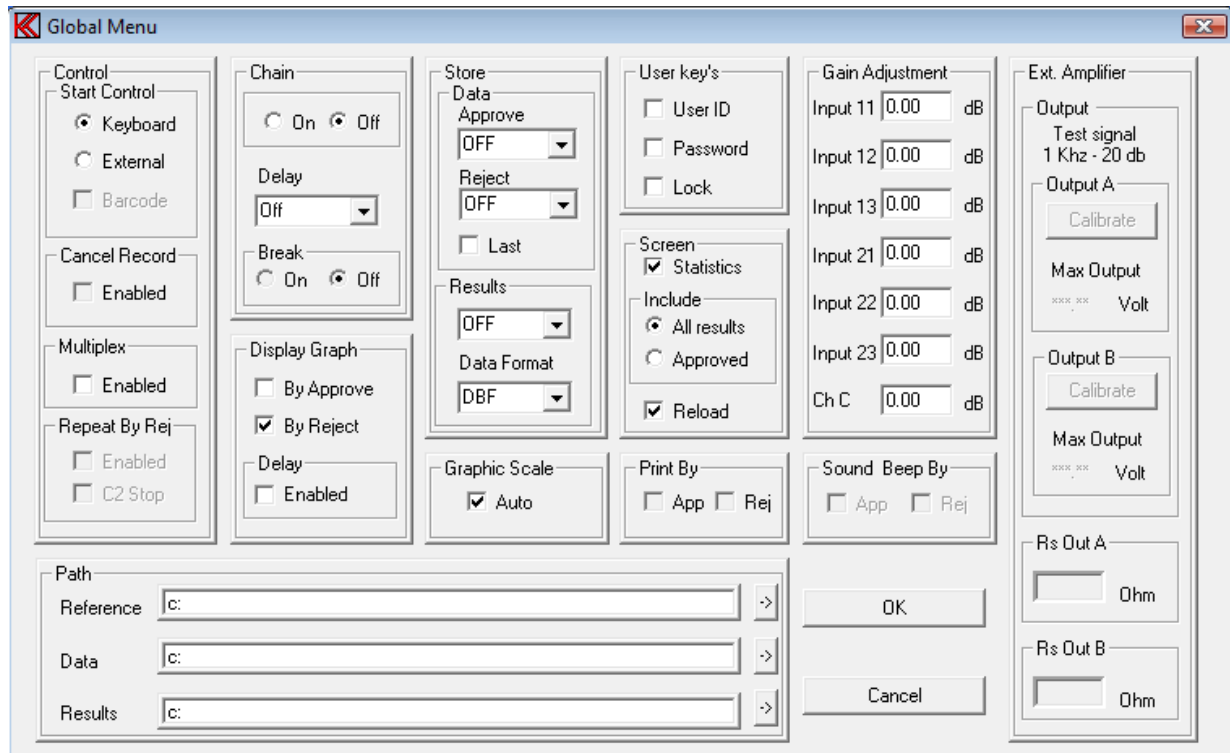
**Step 8:** Activate “Exit” to exit.



## Lesson 2

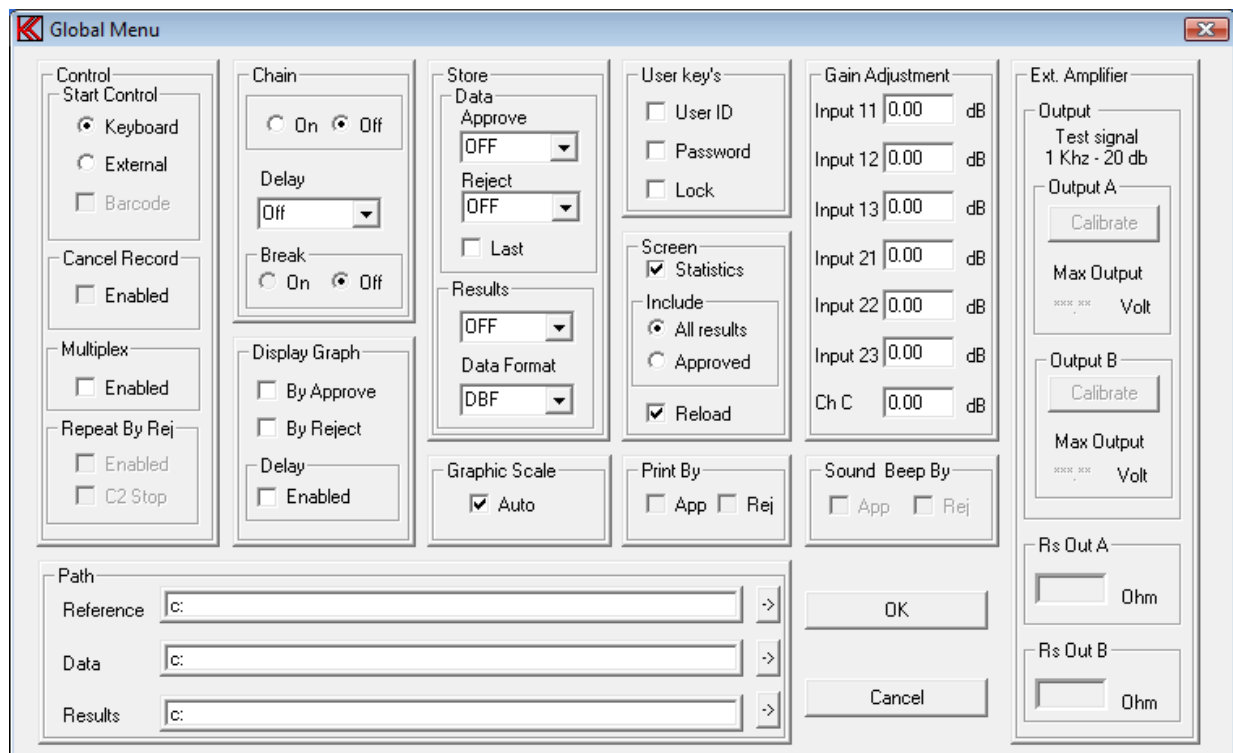
This lesson is like lesson 1, but without curve display “ON”.

**Step 1:** Go to "Change of global parameter", activate “Global”.



Note: Print is optional.

**Step 2:** Unmark “Display Graph By Reject”.



- Step 3:** Save changes and exit by activate “OK”.
- Step 4:** Select “Run speaker tests”, activate “Run”.
- Step 5:** Select type “demo”.
- Step 6:** Start test, activate “Run 1” or press key “1”.



The test sequence has been the same as step 3 in lesson 1, but this time with flags for test results - green for approved and red for rejected. If you wish to see the curves, identical to the curves in lesson 1, activate “View” for view result.

Note: **U-code** is a optional function.

**Step 9:** Exit, activate “Exit”.



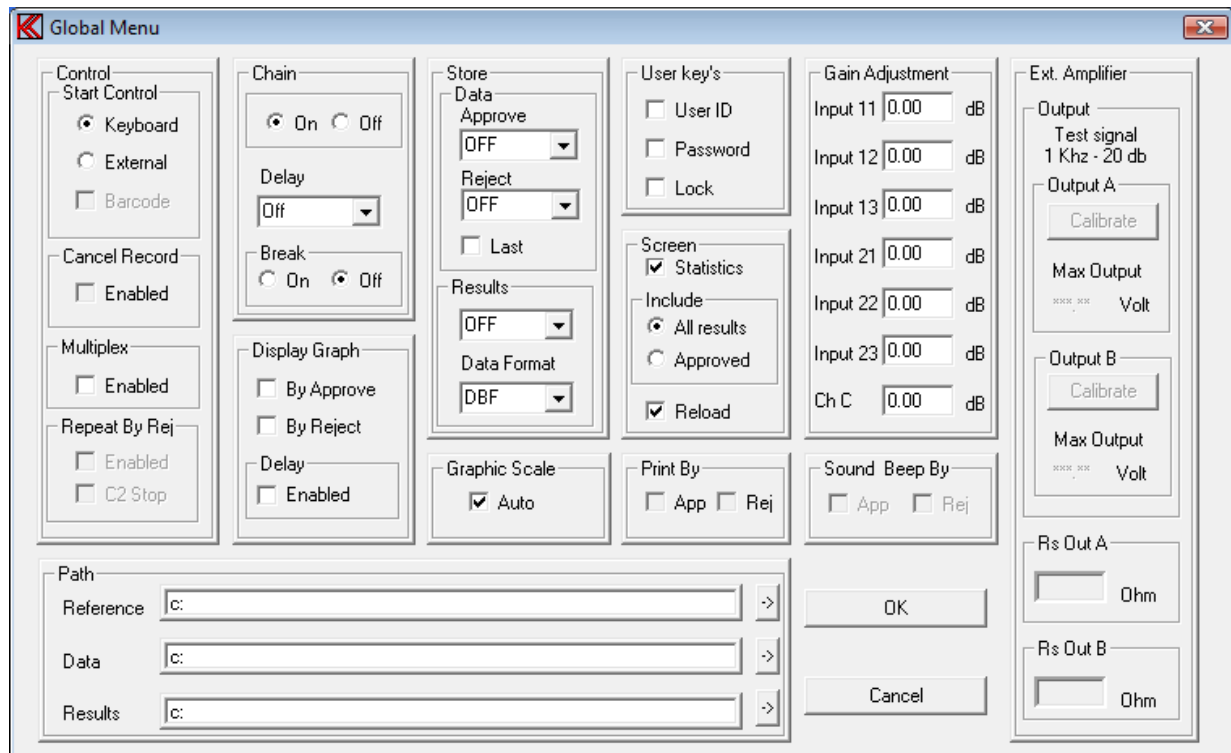


### **Lesson 3**

This lesson shows how the function “chain” works.

**Step 1:** Select "Change of global parameters", enter by activate “Global”.

**Step 2:** Change "Chain" from “OFF” to “ON”.



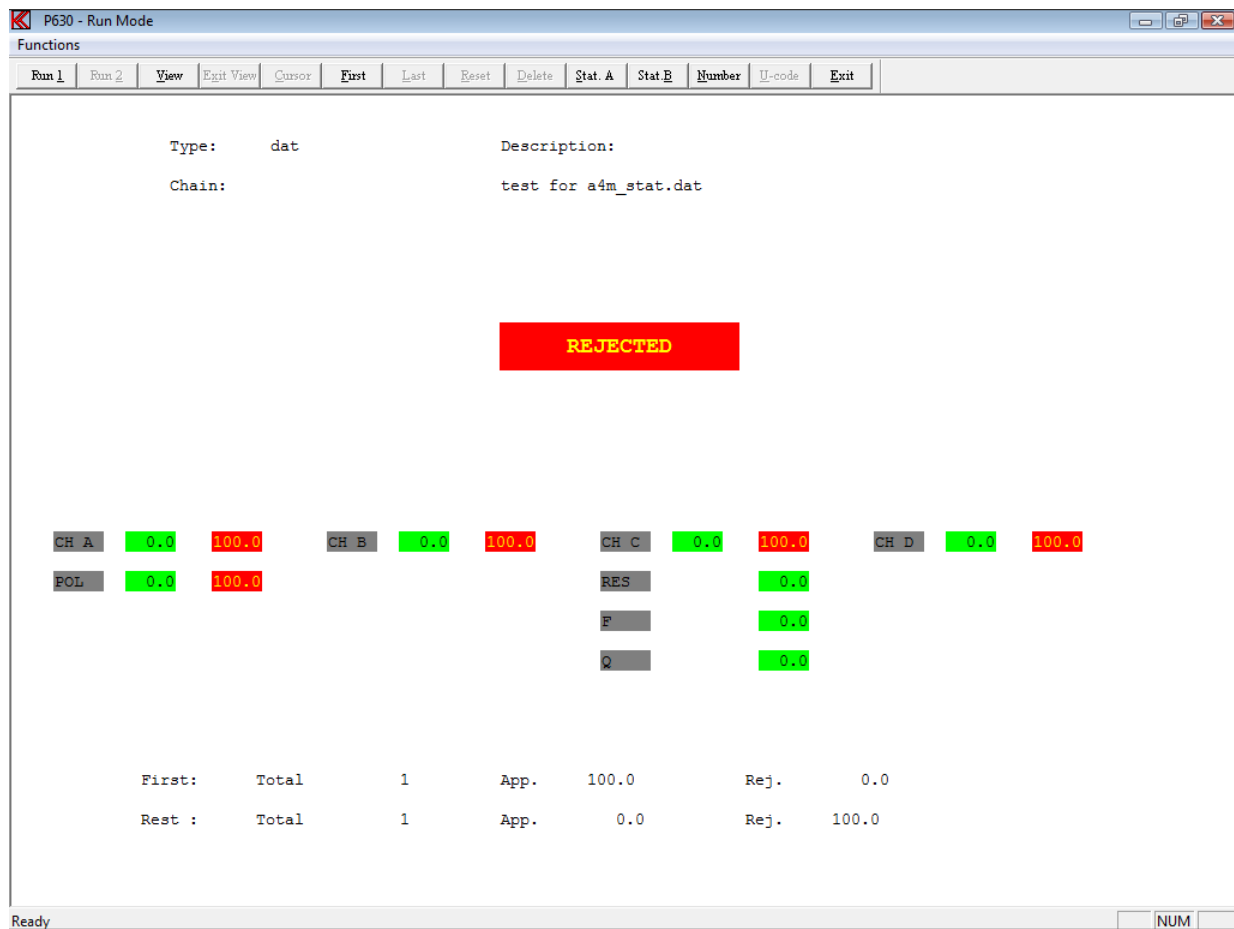
(Here you also have other options: changing the delay time and abort of test by rejected, however leave these items for the moment).

**Step 3:** Save and exit, activate “OK”.

**Step 4:** Select "Run speaker tests", activate “Run”.

**Step 5:** Select type "test".  
("Test" has previously been set up with the chain type “demo”).

**Step 6:** Start test, activate “Run 1” or press key “1”.



Please note that "test" is carried out and result flag is displayed. Immediately thereafter the chain type "demo" is activated and carried out and result flag displayed. The number of types in a chain is infinite. To see the "test" graph use the "first" function. Warning: Take care that a type does not chains back to a type previously used in the chain. If this happens the program will work in an infinite loop.

**Step 7:** Exit.

## **Lesson 4**

This exercise shows how the System Multiplexer works. The purpose with this System Multiplexer is to handle two different test stations or production lines with a single P630 system.

The handling time is thus utilised to make a test on the other test station and vice versa.

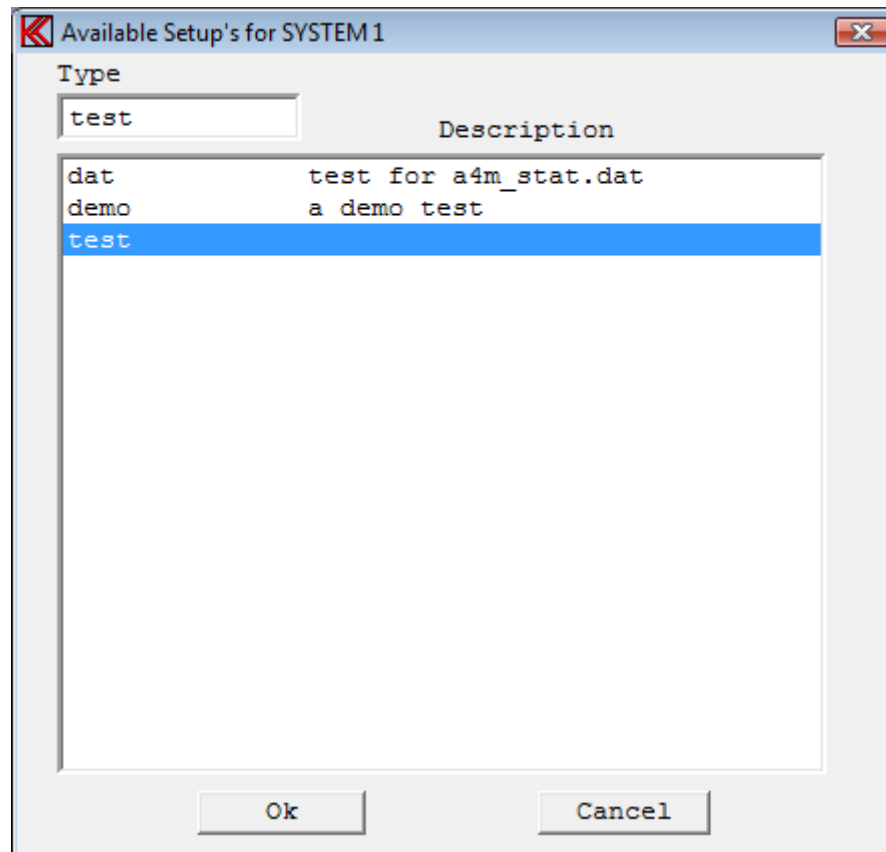
**Step 1:** Go to "Change of global parameters", press "Global".

**Step 2:** Enable "System Multiplexer" by flag "Control Multiplex". Set "Chain" off if not already done.

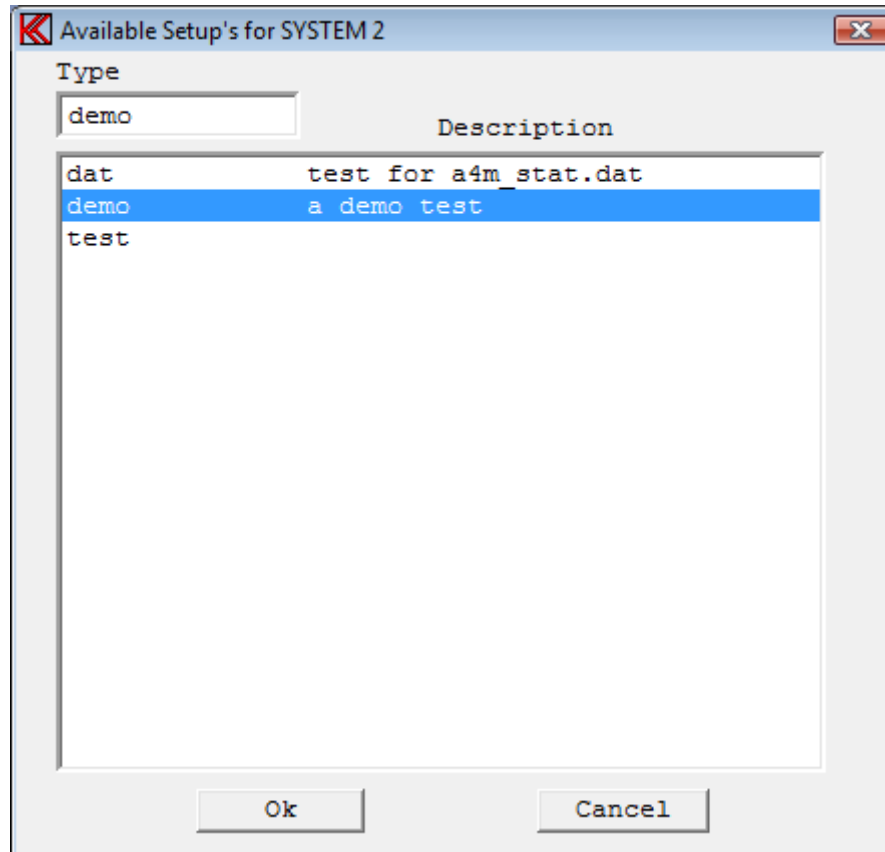
The screenshot shows the 'Global Menu' window with various configuration options. The 'Control' section has 'Start Control' set to 'Keyboard', 'Cancel Record' is 'Enabled', and 'Multiplex' is 'Enabled'. The 'Chain' section has 'Chain' set to 'On', 'Delay' is 'Off', and 'Break' is 'Off'. The 'Store Data' section has 'Approve' set to 'OFF', 'Reject' is 'OFF', and 'Last' is unchecked. The 'Results' section has 'Results' set to 'OFF' and 'Data Format' is 'DBF'. The 'Graphic Scale' is set to 'Auto'. The 'User key's' section has 'User ID', 'Password', and 'Lock' all unchecked. The 'Screen' section has 'Statistics' checked, 'Include' set to 'All results', and 'Reload' checked. The 'Gain Adjustment' section has inputs for Input 11, 12, 13, 21, 22, 23, and Ch C, all set to 0.00 dB. The 'Ext. Amplifier' section has 'Output A' and 'Output B' both set to 'Max Output' with a 'Calibrate' button. The 'Path' section has 'Reference', 'Data', and 'Results' all set to 'c:'. The 'Sound Beep By' section has 'App' and 'Rej' both unchecked. The 'OK' and 'Cancel' buttons are at the bottom right.

**Step 3:** Save and exit, press "OK".

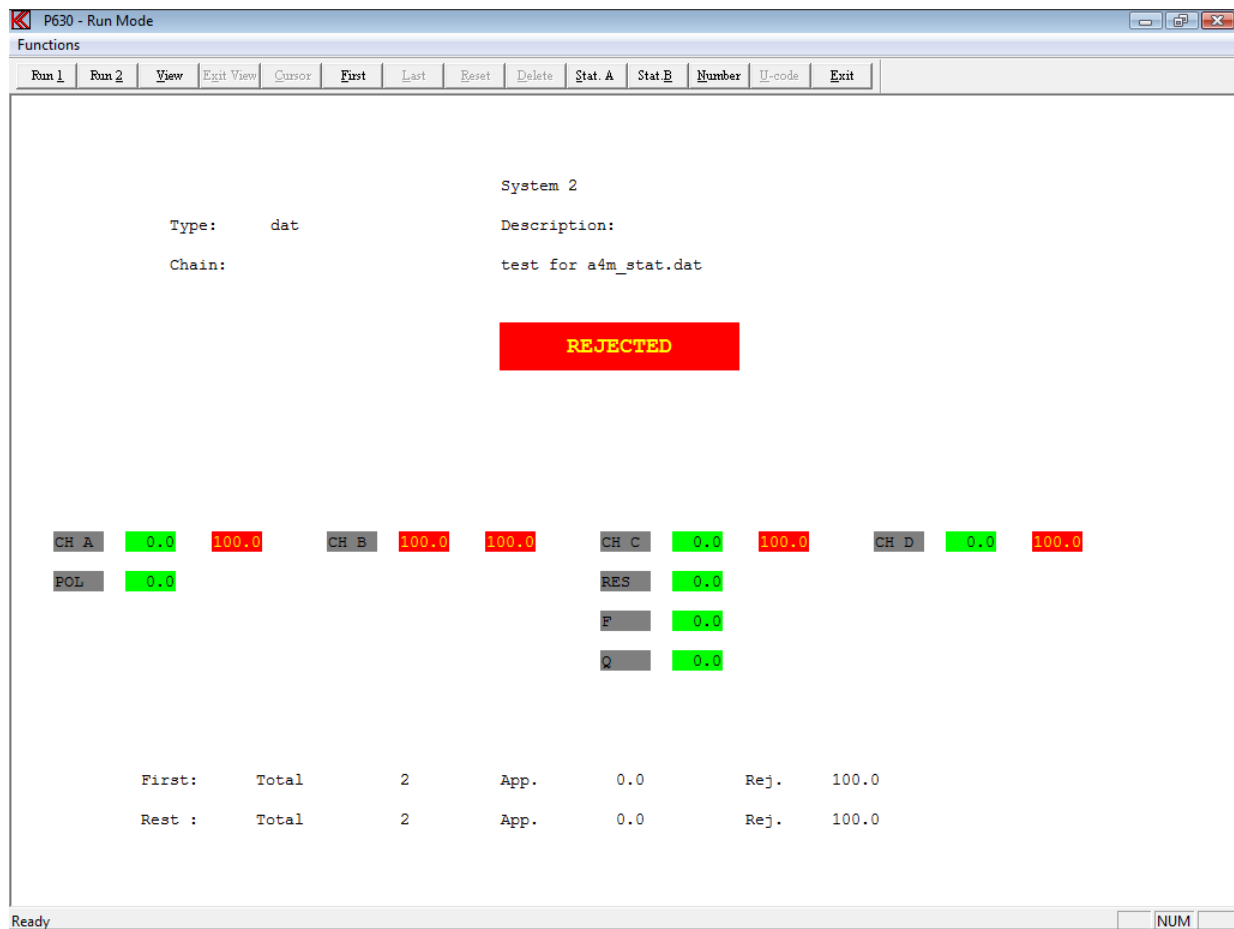
**Step 4:** Select "Run speaker tests", press "Run".



**Step 5:** For system 1 select type "test".  
For system 2 select type "demo".



Now the multiplexer system 1 will carry out type "test" each time system 1, "1", is activated, and type "demo" by activating system 2, pressing "2".



**Step 6:** Activate “Run 1” or press key “1” for start of test system 1.

**Step 7:** Activate “Run 2” or press key “2” for start of test system 2.

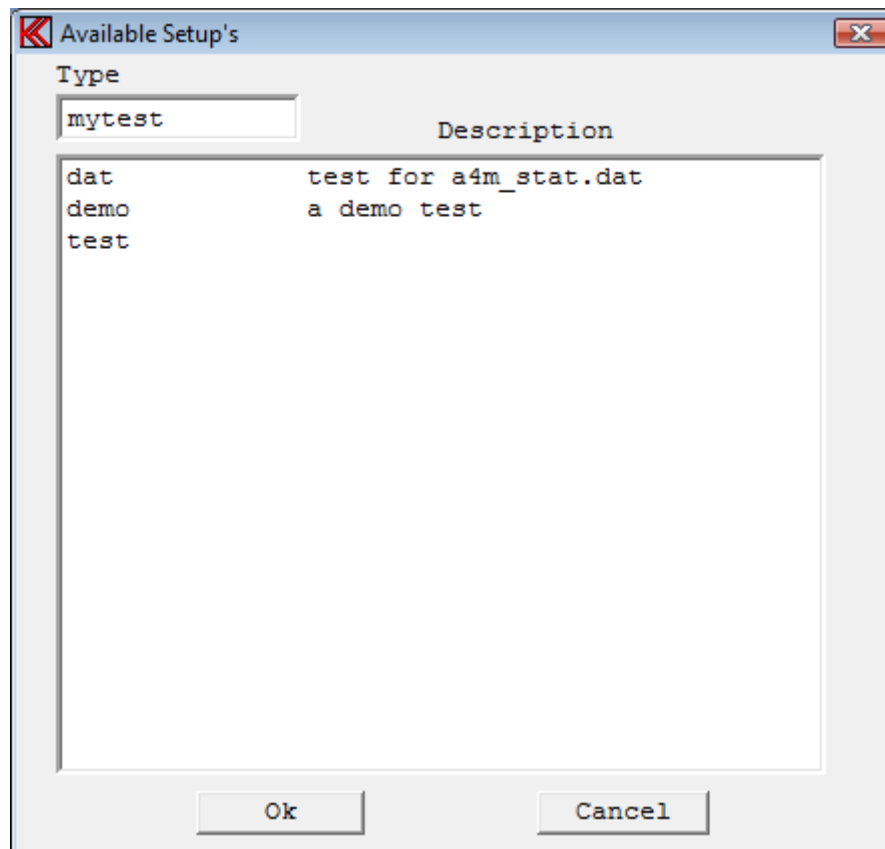
**Step 8:** Exit Run Mode”.

## **Lesson 5**

The purpose of this lesson is to create a new type and in a simple way make a set of reference curves.

**Step 1:** Enter “Setup” for "Setup/change parameter".

**Step 2:** Write name of new test “mytest” in the Type field.



**Step 3:** As this type does not exist, the system asks:  
“Do you want to create the new type: mytest”.  
Respond, "YES" for Yes.  
The following pre-set standard setup will appear:

**Setup Of Parameters**

Type  
 Name: mytest Chain: Status: Description: Help File: 3-Limit

Sweep  
☐ Reverse  
 Start: 20 Hz Stop: 20000 Hz Delay: 0 mSec Points: 250 No Time: 3.0 Sec.

Reference  
 Delete & exit  
 Save & exit  
 Exit

Sensitivity Test  
☐ Move 1000 Hz

I/O  
 N.A.

Output  
 A Output: 5.0245 Volt -9.50 dB 0 dB = 15.0 Volt

Auto Save  
☐ Data App. ☐ Data Rej. ☐ Results  
 Data Path: c: Result Path: c:

Polarity Test  
☐ On ☐ Negative ☐ After  
 Pulse Time: 50 mSec.

Compress  
 Range: Off dB Ref. Ch: Off

Loudness (test off, enter: 0.0)  
 Form: Off Test: 0.0

Input  
 Status: ☒ Ch A ☒ Ch B ☒ Ch C ☒ Ch D  
 Mux: 11 12 No Mux 13  
 Detector: Log Log Log Log  
 Gain: -20 db -20 db 0.1 ohm -20 db  
 Smoothing: Off Off Off Off

Filter  
 Status: ☐ Ch B ☐ Ch C ☐ Ch D  
 Type: Har.: Freq/Bw: Gain: +20 db +20 db Display: Absolute Absolute Limit: 45 kHz 45 kHz

A predefined standard setup appears on the screen.

- Step 4:** To add a comment to the description field, enter at “Type Description” following: "This is my first test". Place the cursor on another field to enter the text. Example on the Help File field.
- Step 5:** Empty “Type Help File “ field by entering spaces if not already empty. We do not want to use a help file in current moment.
- Step 6:** Change output to 6 Volt. Delete and enter “6” in “Output Volt” field. To check correct entered value place cursor in “Output dB” and click one time. Note Volt field change to nearest valid number. In this case 5.9992 Volt.
- Step 7:** Set "Ch D" OFF by unmarks the “Input Status”. We do not want to use channel D.
- Step 8:** Change the filter settings in channel B to be active. Set “Filter Status Ch B” active.

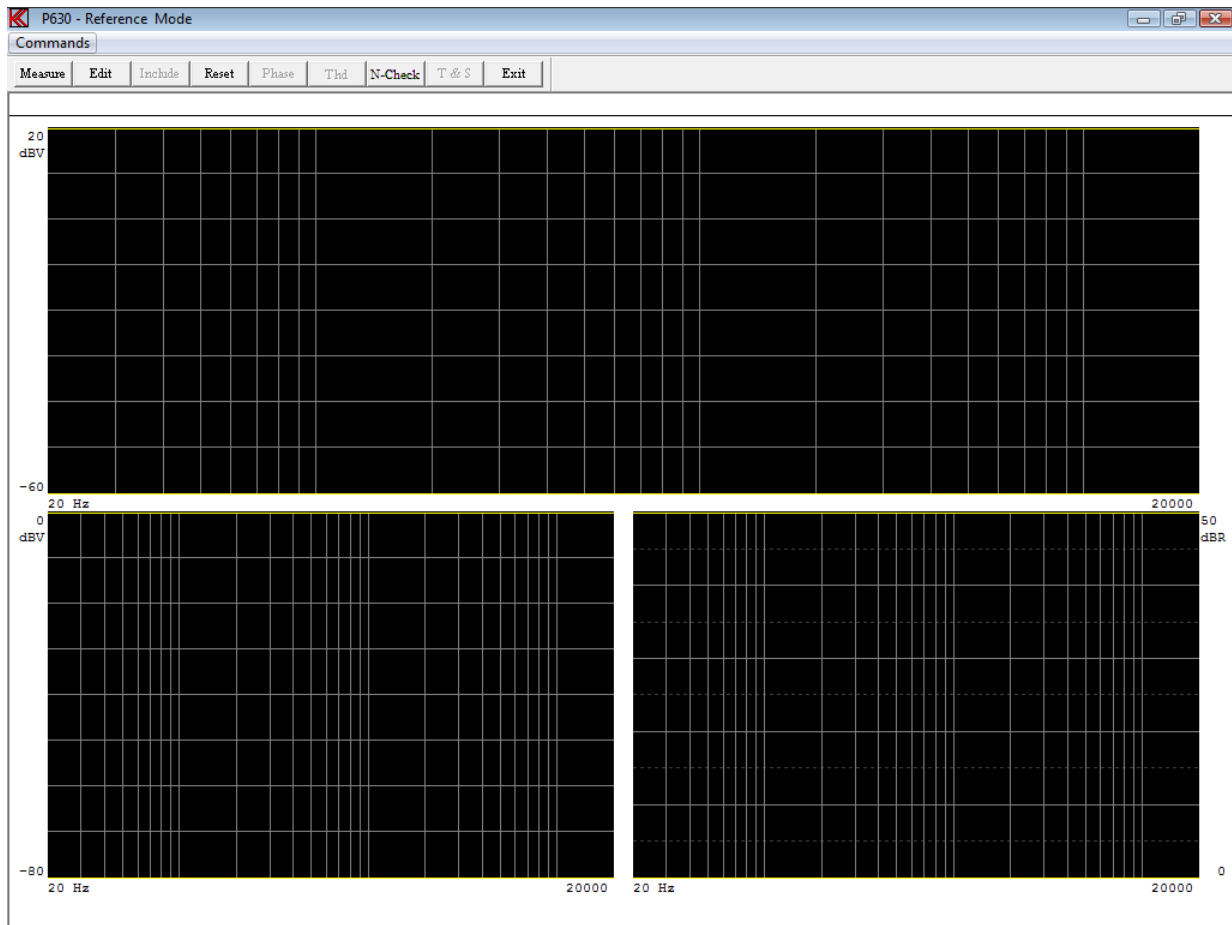


- Step 8:** Select filter type to a TRK-HP, tracking high pass, by pressing “Filter Type” and select TRK-HP by clicking in the field “TRK-HP”. When selected the field turn to blue.
- Step 9:** Select Harmonic to 5th for Rub & Buzz measuring. Select 5 by “Filter Har.” Field and click on the field. When selected the field turn to blue. Select gain to +20 db.
- Step 10:** Select band with to “oo”. Select “oo” on “Filter Freq/Bw” and highlight to blue.

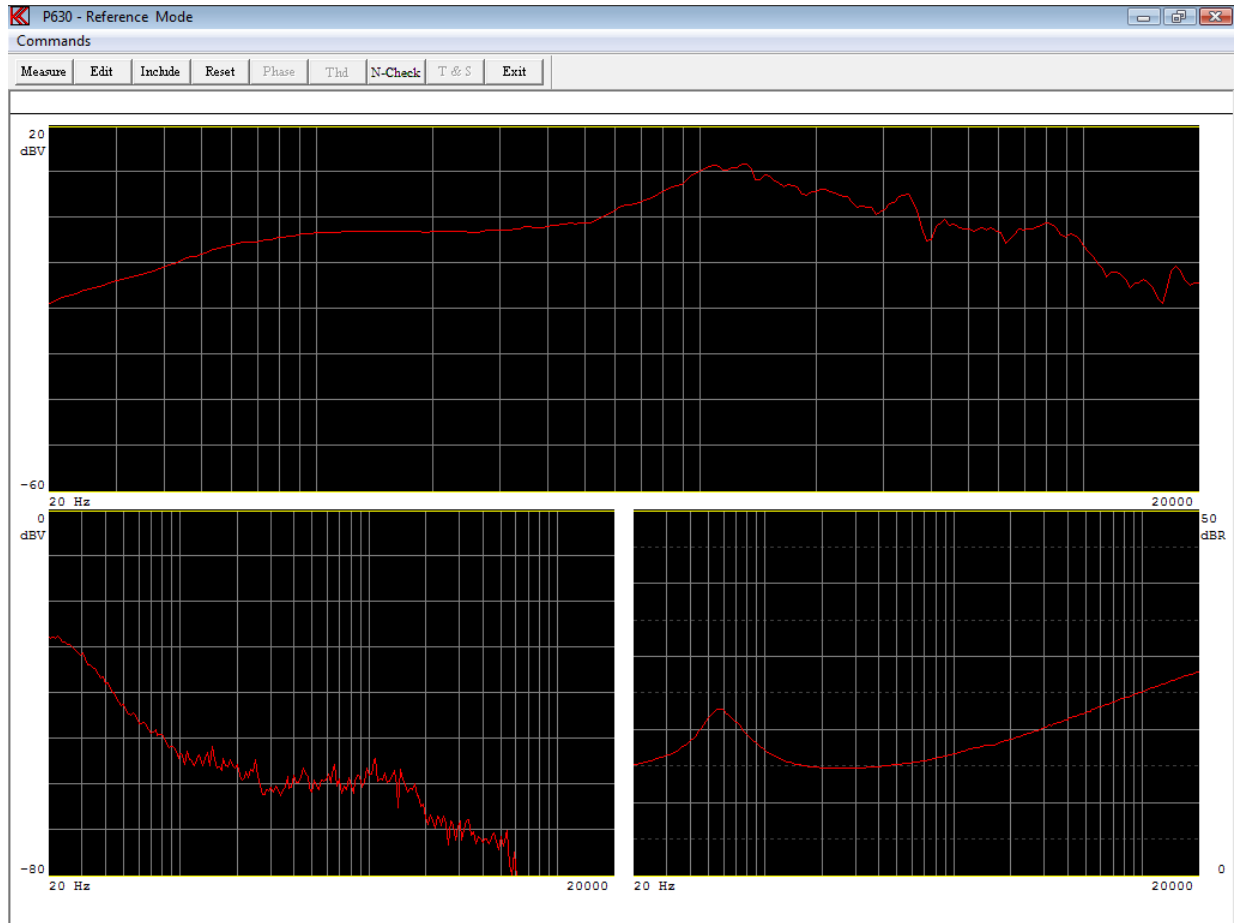
The screenshot shows the 'Setup Of Parameters' dialog box with the following configurations:

- Type:** Name: mytest, Chain: (empty), Status: (empty), Description: This is my first test, Help File: (empty), 3-Limit: (unchecked).
- Sweep:** Reverse: (unchecked), Start: 20 Hz, Stop: 20000 Hz, Delay: 0 mSec, Points: 250 No, Time: 3.0 Sec.
- Reference:** (button), **Delete & exit:** (button), **Save & exit:** (button), **Exit:** (button).
- Sensitivity Test:** Move: (unchecked), 1000 Hz, I/O: N.A.
- Output:** A, Output: 5.9992 Volt, -7.96 dB, 0 dB = 15.0 Volt.
- Polarity Test:** On: (unchecked), Negative: (unchecked), After: (unchecked), Pulse Time: 50 mSec.
- Compress:** Range: Off dB, Ref. Ch: Off.
- Loudness:** (test off, enter: 0.0), Form: Off, Test: 0.0.
- Input:** Status: Ch A (checked), Ch B (checked), Ch C (checked), Ch D (unchecked); Mux: 11, 12, No Mux, 13; Detector: Log, Log, Log, Log; Gain: -20 db, -20 db, 0.1 ohm, -20 db; Smoothing: Off, Off, Off, Off; 25.1 pt/oct.
- Filter:** Status: Ch B (checked), Ch C (unchecked), Ch D (unchecked); Type: TRK-HP; Har.: 5; Freq/Bw: oo; Gain: +20 db; Display: Absolute; Limit: 45 KHz.

- Step 11:** All testing parameters now have the desired values. Go to "Reference". Select "Reference".



**Step 12:** A screen with three empty windows appears.  
Make a measurement, activate “measure” or press key "M".

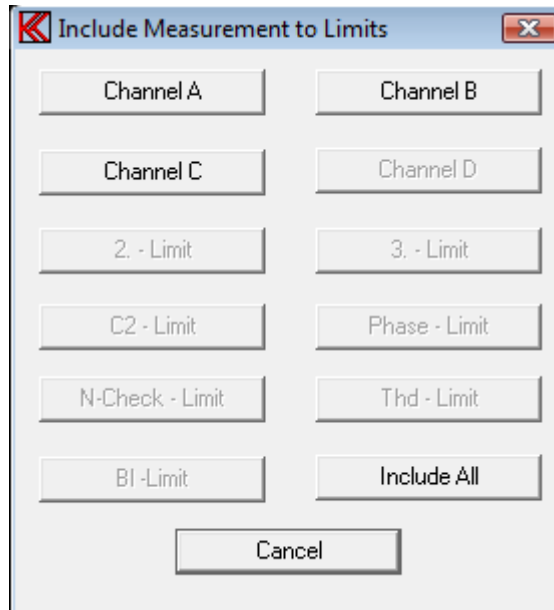


In channel A, the upper window, appears the frequency response as a red curve, two yellow curves, the lower and upper tolerance band appears at the bottom and the top of the window.

In channel B, lower left window, a Rub & Buzz measurement appears similar to channel A.

The last window shows the impedance curves. Channel C is always reserved as impedance channel.

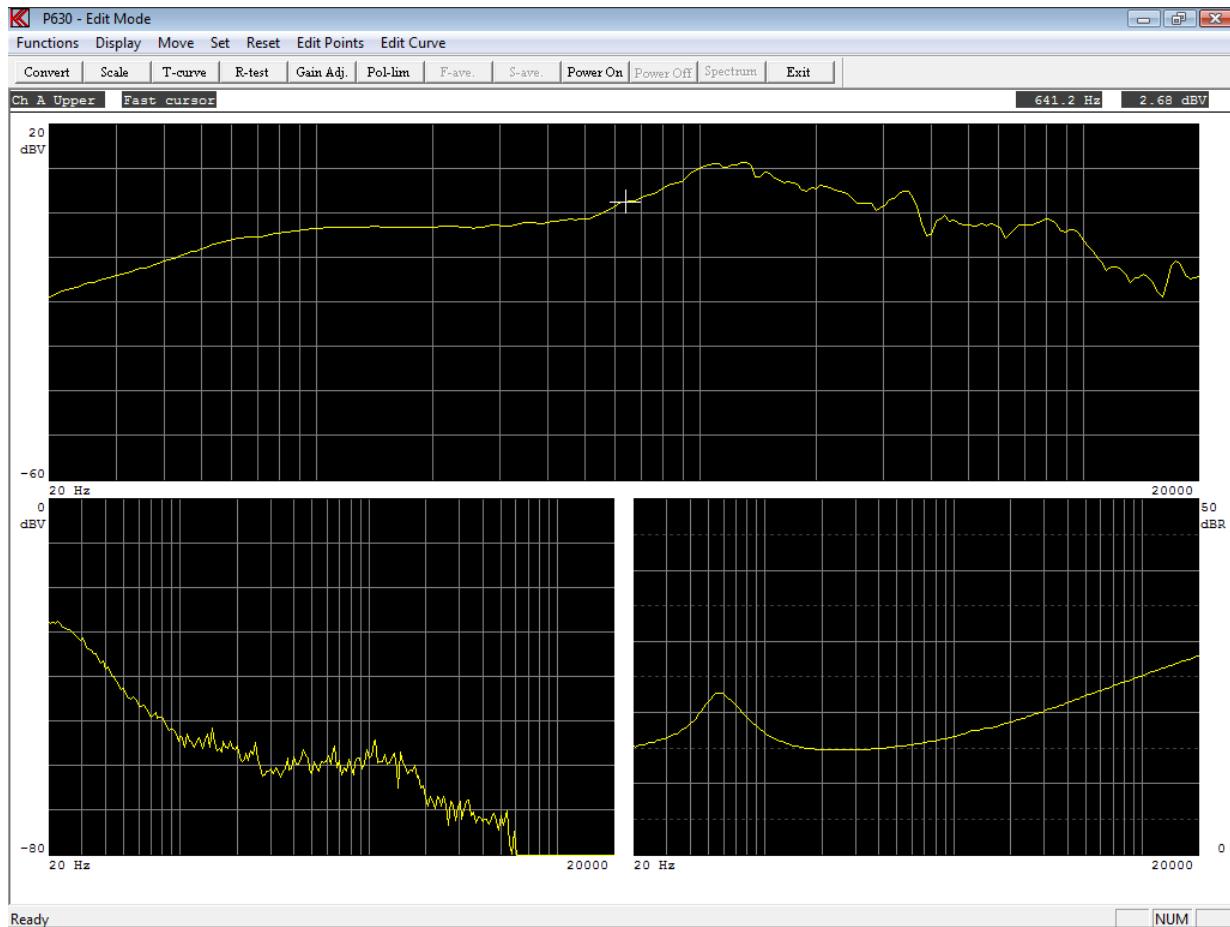
**Step 13:** “Include” the measuring data to the reference curve. Activate “Include All” or press key “I”.



The red measuring curve is now concealed behind two identical yellow upper and lower reference curves. By carrying out more measurements an envelope curve is formed by including each "good" measurement.

A number of "good" speakers can thus provide the basis for the reference curves.

- Step 14:** To further elaborate on the reference curves go to "Edit mode", activate "Edit" or press key "E".
- Step 15:** Check that the cursor is on "Ch A upper (reference curve)", if not, press "arrow up" until cursor is there.
- Step 16:** Activate "Fast cursor", by "Move, 0 Fast" or press key "0", "nil" (this makes the cursor go ten times faster than normally).



**Step 17:** Move upper reference curve 3.1 dB up. Activate “Move, 9 Move Up” or press key “9” twice. Using the numeric keyboard on the right of the keyboard makes this work easier.

**Step 18:** Move cursor to “Ch A lower (reference curve)”. Press once on “arrow up”.

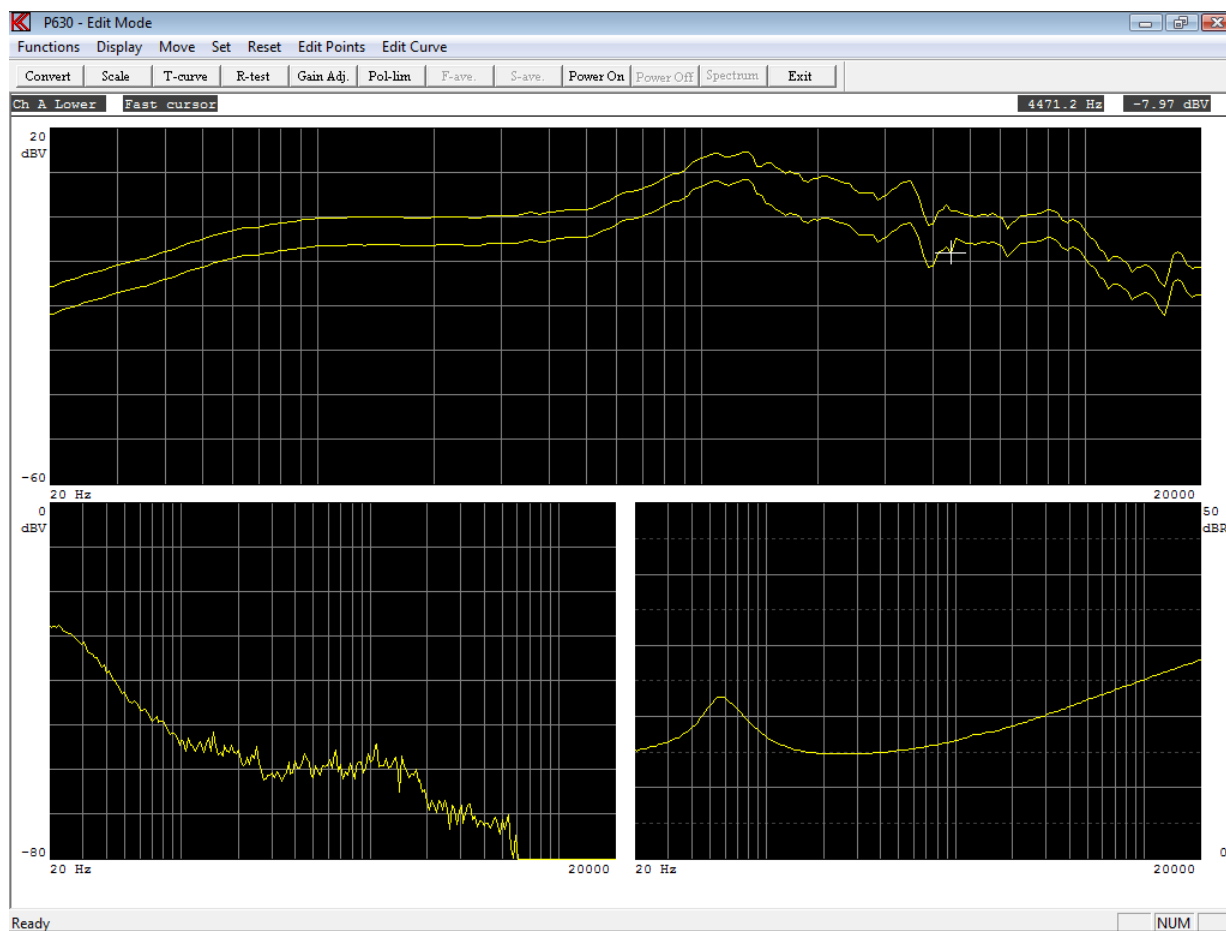
**Step19:** Move lower reference curve -3,1 dB down. Activate “Move, 3 Down” or press key “3” twice.

Next we want to move the entire envelope curve between 1474,0 – 4471.2 Hz -3,1 dB

**Step 20:** Move cursor to 1474.0 Hz. Press “right arrow” three times.

**Step 21:** Move the point 1474.0 Hz -3,1 dB down. Activate “Edit, Point 2 Down” or press key “2” twice.

**Step 22:** Press <CTL> “arrow right” four times or activate “Move, Move Part Right” four times.

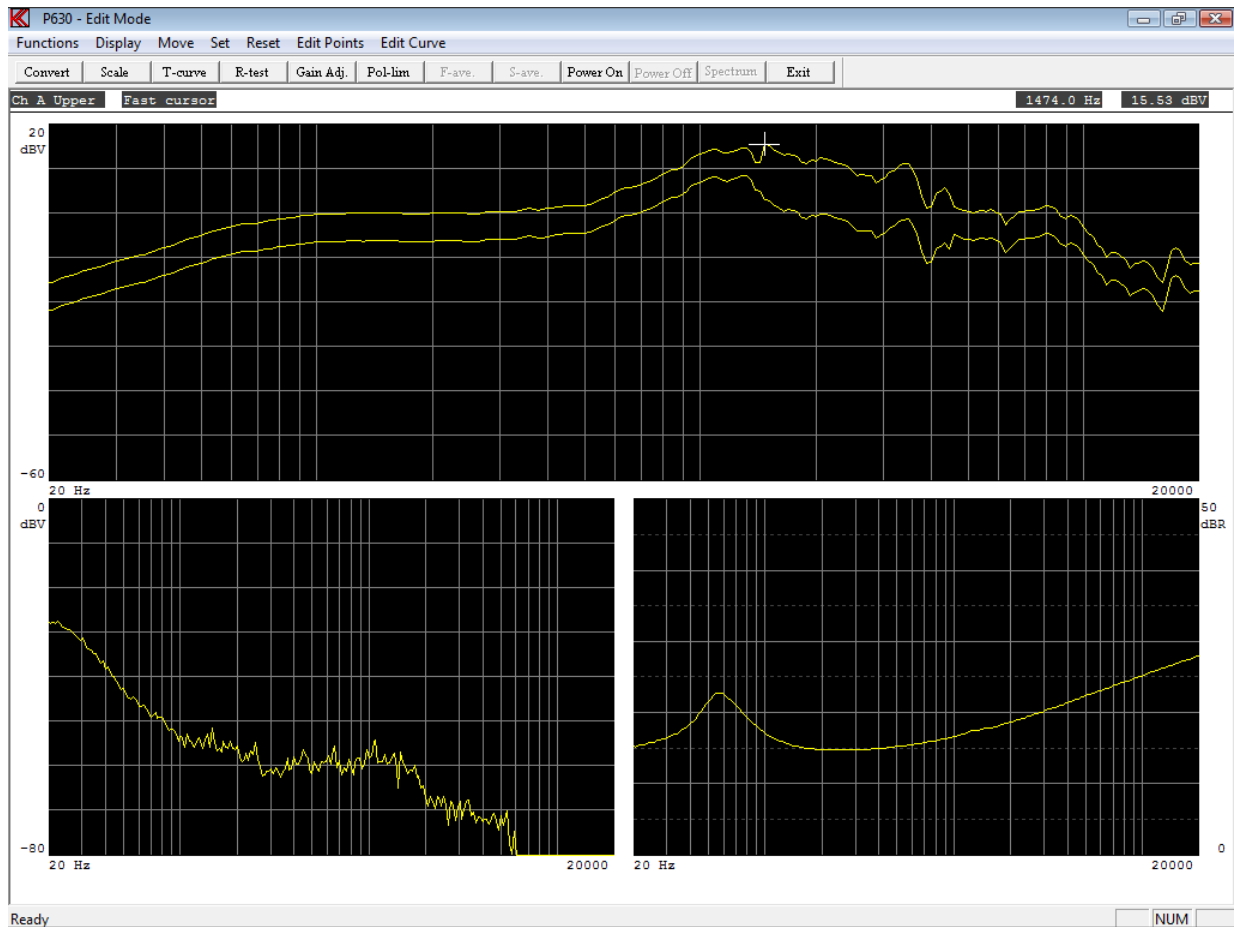


Next, move the entire envelope curve between 4471.2 Hz - 1474.0 Hz +3,1 dB.

**Step 23:** Move cursor to upper reference curve. Press “arrow down” once.

**Step 24:** Move the point 4471.2 Hz 3,1 dB up. Activate “Edit Point, 8 Up” or press key “8” twice.

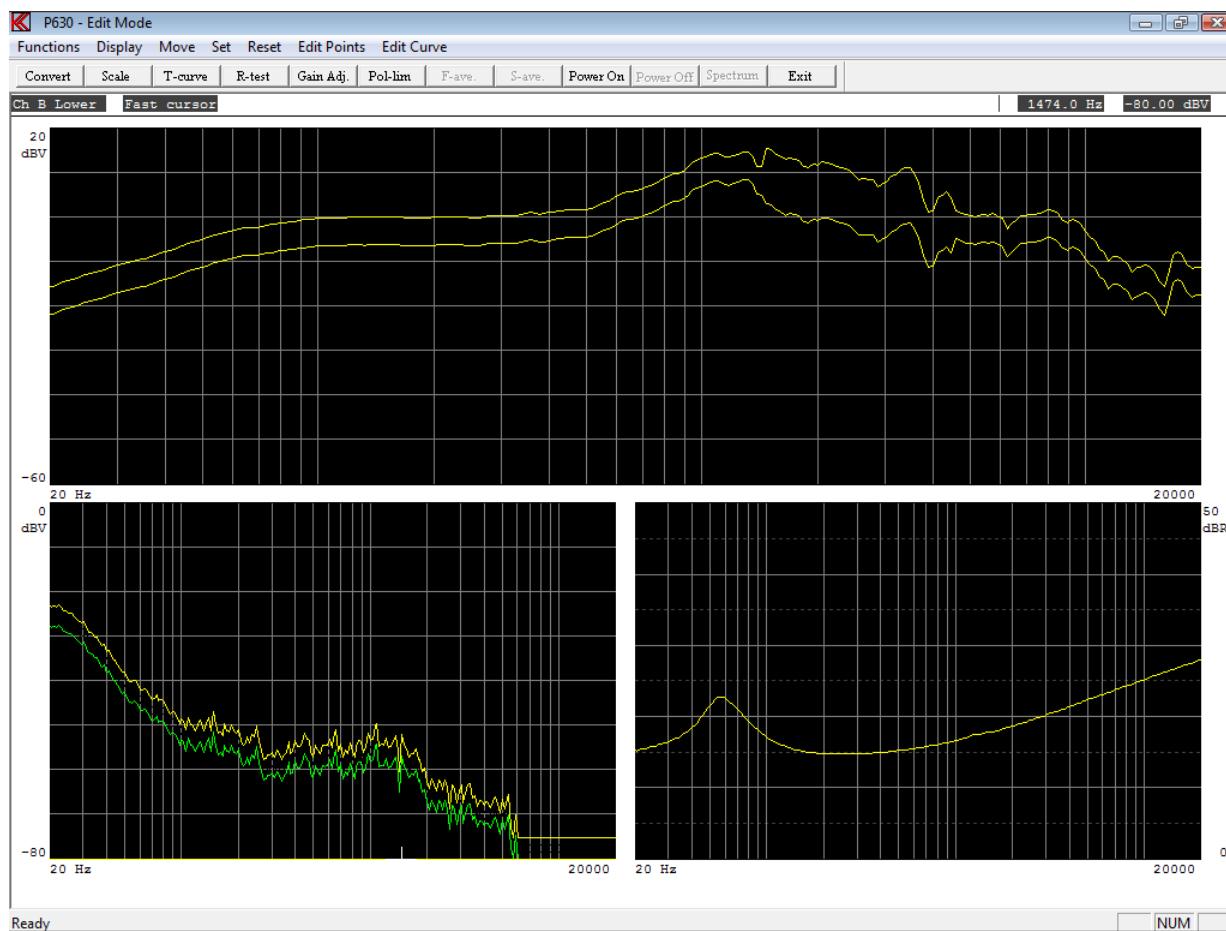
**Step 25:** Press <CTL> “arrow left” four times or activate “Move, Move Part Left” four times.



**Step 26:** Go to channel B. Press "+" once and the cursor moves to the next window, channel B.

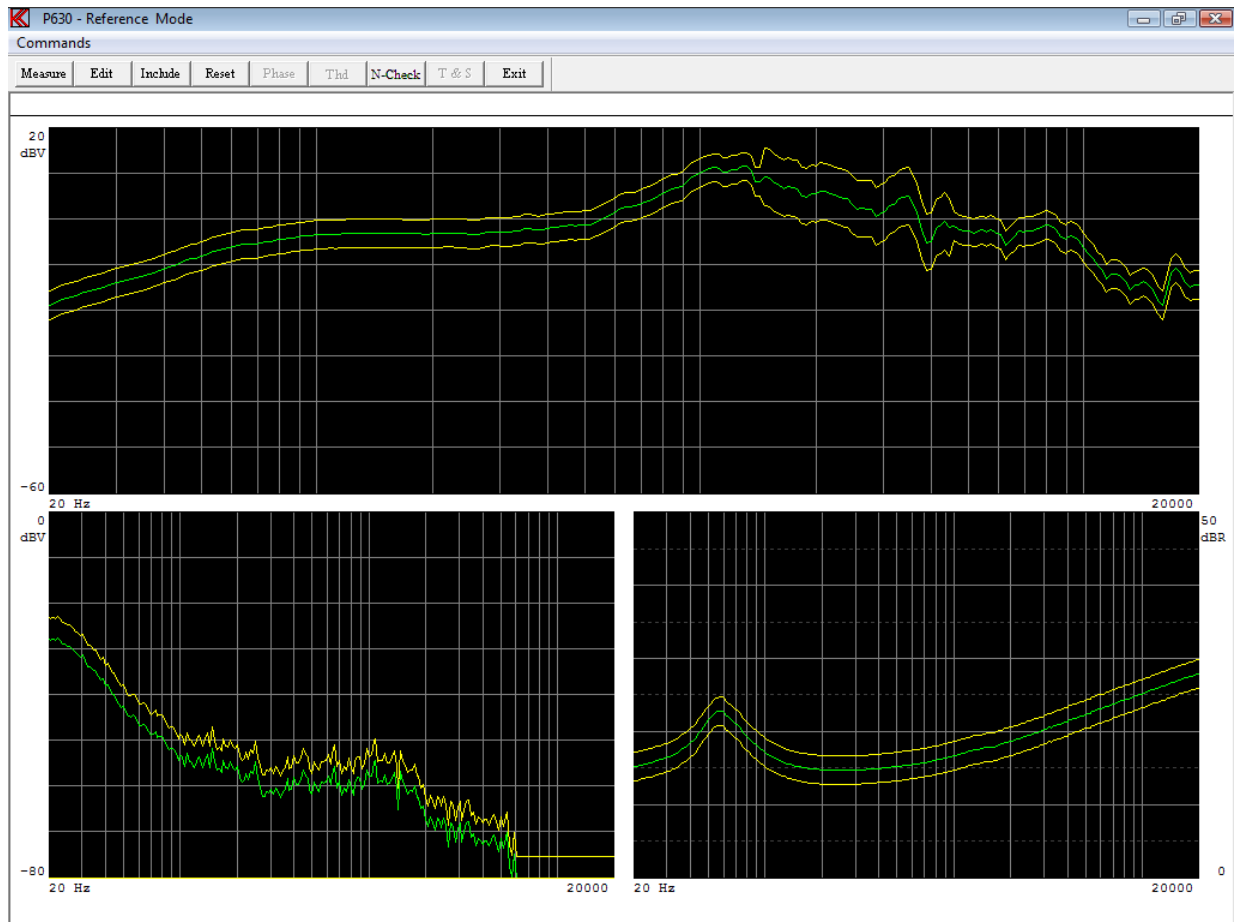
**Step 27:** Move upper reference curve 4,7 dB up. Activate by "Move, 9 Move Up" or press key "9" three times.

**Step 28:** Reset lower reference curve. Press <CTL> "page down".



- Step 29:** Go to the impedance channel "Ch C". Press "+" once and the cursor moves to the next window, channel C.
- Step 30:** Move lower reference curve -2.0 dB down. Activate by "Move, 3 Move Down" or press key "3" twice.
- Step 31:** Move cursor to upper reference curve. Press "arrow down" once.
- Step 32:** Move upper curve 2.0 dB up. Activate by "Move, 9 Move Up" or press key "9" twice.
- Step 33:** Everything is now ready for test. Exit.

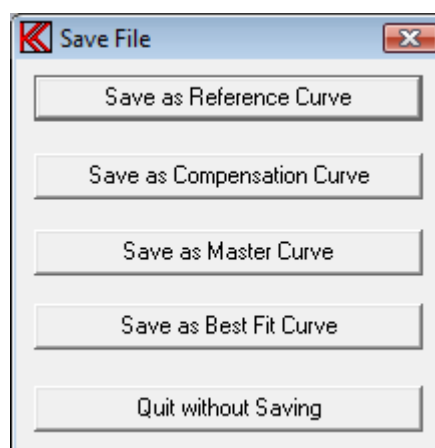




**Step 34:** Leave "Reference mode". Exit.

**Step 35:** The whole setup is now ready to store. Activate "Save & exit".

**Step 36:** Save setup as "Reference curve". Activate "Save as Reference Curve".



**Step 37:** Now "mytest" is ready to be used. Go to "Run" and test type "mytest" (see lesson 2).



## **Lesson 6**

This exercise shows how an existing type setup is copied to another or a new type.

Note: The step for entering password is not listed.

**Step 1:** Go to “Setup / change parameter” activate “Setup”.

**Step 2:** Select the type "mytest" (see lesson 5).

**Step 3:** Enter "mytestcopy" in field “Type Name”.

Note that when Name is changed the Description field is cleared.

**Step 4:** Enter new description “my new copy of mytest” in field “Type Description”

**Step 5:** Enable polarity test at 5 mSec. if not already done.

**Setup Of Parameters**

Type  
Name: mytestcopy  
Chain:   
Status:   
Description: my new copy of mytest  
Help File:   
3-Limit: ☐

Sensitivity Test  
☐ Move 1000 Hz  
I/O: N.A.  
Output: A 5.9992 Volt  
-7.96 dB  
0 dB = 15.0 Volt

Polarity Test  
☐ On ☐ Negative ☐ After  
Pulse Time: 50 mSec.

Compress  
Range: Off dB  
Ref. Ch: Off

Loudness (test off, enter: 0.0)  
Form: Off  
Test: 0.0

Input  
Status: ☒ Ch A ☒ Ch B ☒ Ch C ☐ Ch D  
Mux: 11 12 No Mux 13  
Detector: Log Log Log Log  
Gain: -20 db -20 db 0.1 ohm -20 db  
Smoothing: Off Off Off Off  
Off 25.1 pt/oct

Sweep  
☐ Reverse  
Start: 20 Hz  
Stop: 20000 Hz  
Delay: 0 mSec  
Points: 250 No  
Time: 3.0 Sec.

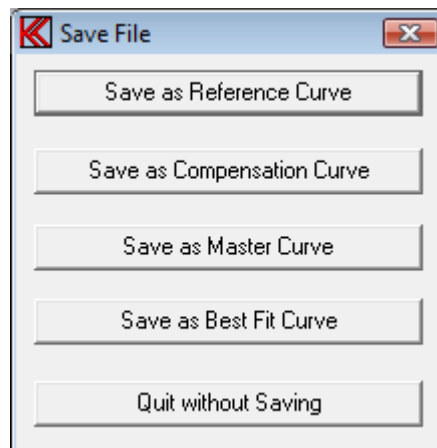
Reference  
Delete & exit  
Save & exit  
Exit

Auto Save  
☐ Data App. ☐ Data Rej. ☐ Results  
Data Path: c:  
Result Path: c:

Filter  
Status: ☒ Ch B ☐ Ch C ☐ Ch D  
Type: TRK-HP  
Har.: 5  
Freq/Bw: oo  
Gain: +20 db  
Display: Absolute  
Limit: 45 KHz

**Step 6:** Save new setup by “Save & Exit”.

**Step 7:** Save setup as “Save as Reference Curve”.



**Remark:** Normally there is only little direct use for copying a type to a new type, but this feature is very useful when you only have a few corrections from a previously setup type. The corrections are made between step 3 and step 4.

## **Lesson 7**

This lesson shows how to install a resonance test.

Note: The step for entering password is not listed.

- Step 1:** Enter "Setup / change parameters" activate "Setup".
- Step 2:** Establish new type with name "resonance".
- Step 3:** "Create new type," press "YES".
- Step 4:** Write "Example of Rs, Q and F" in field "Type Description".
- Step 5:** Set output to 4 Volt.  
Reset field "Output Volt" and enter "4".
- Step 6:** Disable Polarity Test. Unmark "Sensitivity Test, On" if not already unmarked.  
(This test is not to be used in this example).
- Step 7:** Set "Ch A" OFF by unmark "Input Status Ch A".
- Step 8:** Set "Ch B" OFF by unmark "Input Status Ch B".
- Step 9:** Set "Ch D" OFF by unmark "Input Status Ch D".

The channel C is always the impedance channel. If you want to carry out an impedance measurement,  $f_{res}$ , Q and F, this channel must be "ON". Make sure  $R_s = 0.1$ . Select  $R_s$  with Gain field in Ch C.

**Setup Of Parameters**

Type	Chain	Status
Name: resonance		
Description: Example of Rs, Q and F		
Help File: <input type="text"/>		

☐ 3-Limit

---

**Sensitivity Test**  
☐ Move 1000 Hz

**I/O**  
 I/O: N.A

**Output**  
 Output: A  
 4.0003 Volt  
 -11.48 dB  
 0 dB = 15.0 Volt

---

**Polarity Test**  
☐ On ☐ Negative ☐ After  
 Pulse Time: 50 mSec.

---

**Compress**  
 Range: Off dB  
 Ref. Ch: Off

**Loudness (test off, enter: 0.0)**  
 Form: Off  
 Test: 0.0

---

**Input**  
 Status: ☐ Ch A ☐ Ch B ☒ Ch C ☐ Ch D

Mux	Detector	Gain	Smoothing
11	Log	-20 db	Off
12	Log	-20 db	Off
No Mux	Log	0.1 ohm	Off
13	Log	-20 db	Off

Off 25.1 pt/oct

---

**Sweep**  
☐ Reverse  
 Start: 20 Hz  
 Stop: 20000 Hz  
 Delay: 0 mSec  
 Points: 250 No  
 Time: 3.0 Sec.

**Reference**

---

**Auto Save**  
☐ Data App. ☐ Data Rej. ☐ Results  
 Data Path: c:  
 Result Path: c:

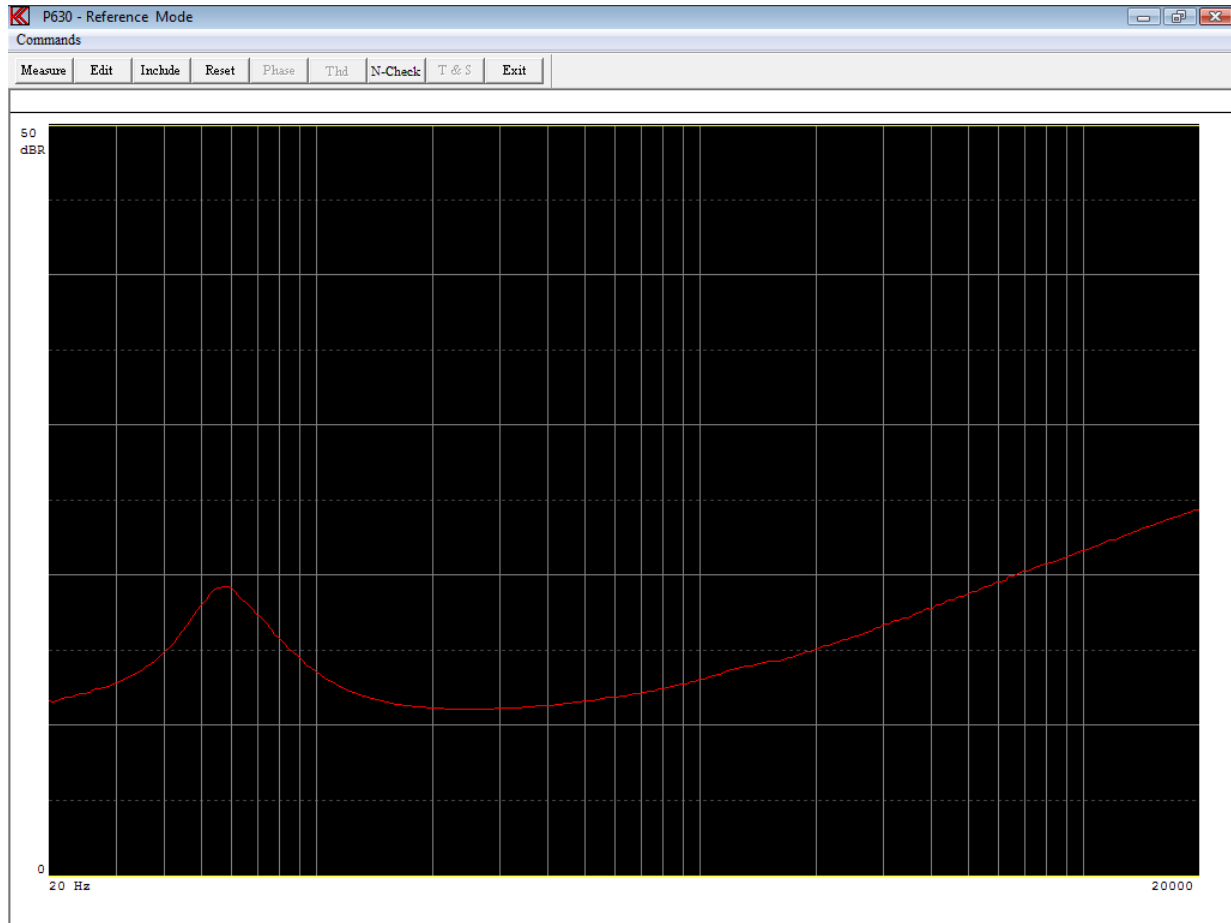
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**Filter**  
 Status: ☐ Ch B ☐ Ch C ☐ Ch D

Type	Har.	Freq/Bw	Gain	Display	Limit
			+20 db	Absolute	45 kHz

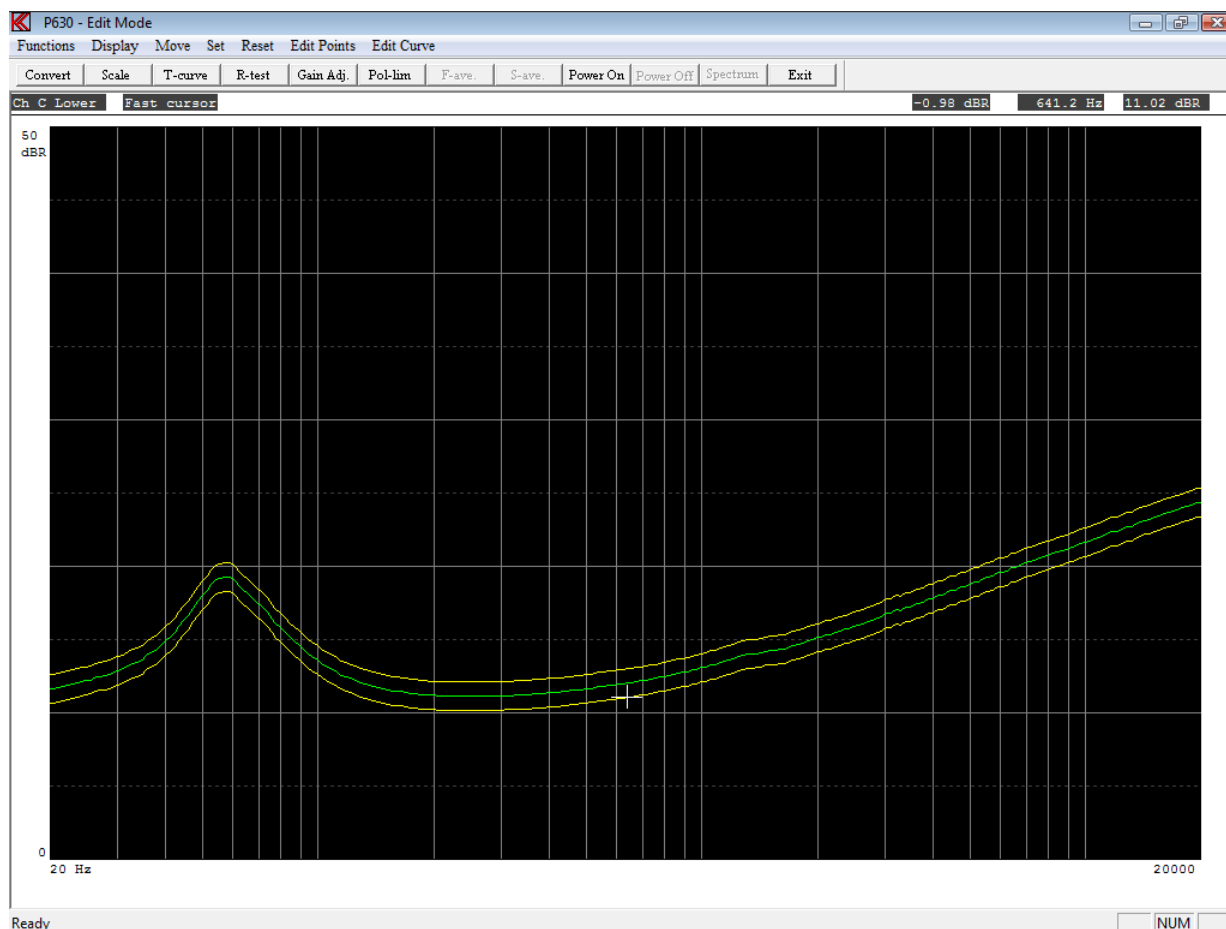
**Step 10:** Go to “Reference settings” by clicking on “Reference”.

**Step 11:** Carry out a measurement. Click on “Measure” or press key “M”.



- Step 12:** Include measured data to the reference curve. Click on “Include” or press key “I”.
- Step 13:** Include channel C by clicking on “Channel C”.
- Step 14:** Go to “Edit mode” by “Edit” or press key “E”.
- Step 15:** Activate “Fast cursor”. Press key “0”, once or use “Move, 0 Fast”.
- Step 16:** Cursor is active on upper reference curve.  
Move upper reference curve + 1 dB up. Press "9" once or “Move, 9 Move Up”.
- Step 17:** Move cursor to lower reference curve. Press “arrow up” once.
- Step 18:** Move lower reference curve -1 dB down. Press "3" once or “Move, 3 Move Down”.
- Step 19:** Refresh display. Press "Page Down" once.

If you anytime want to update the graphic display, press "Page up" or "Page Down".



**Step 20:** Go to "Resonance test". Click on "R-test" or press key "R".

**Step 21:** Activate "Fast cursor". Press key "0" once.

**Step 22:** Move cursor towards 47,2 Hz by using left arrow. Deactivate fast cursor by pressing "0", nil.  
Make the final movements using left or right arrow.

To carry out a resonance test the upper and lower frequency must be selected. The resonance frequency must be between these. This test is carried out in "run mode". By "opening" the reference curve between upper and lower test frequency and by placing the tolerance band appropriate, the following tests are made:

- Test resonance between lower and upper values.
- Test Q for upper limit.
- Using the factor  $F = f_{res}/Q$ :  
Test Q for lower limit and check factor F.

If the curve between "low" and "high" test frequencies is outside, but accepted with the upper and lower reference curves, this part of the curve is changing into red, "rejected".

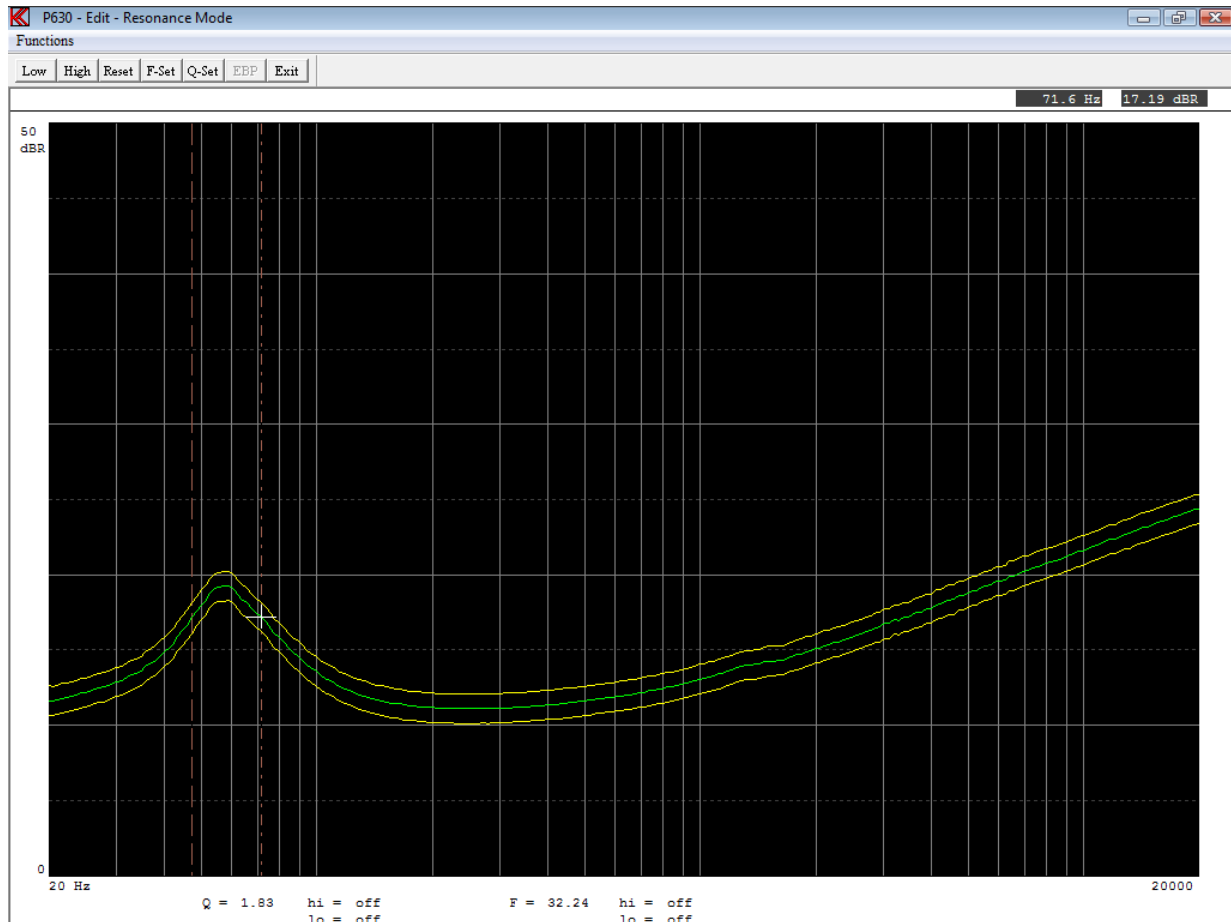
These tests are always carried out when "low" and "high" frequencies are active. If you don't want the test, reset freq. by "Reset" or key "4".



**Step 23:** Set "Low freq" by selecting "Low" or press key "1" (frequency is at 47.2 Hz).  
A brown dot-and-dash line appears.

**Step 24:** Move cursor to 71,6 Hz by using right arrow.

**Step 25:** Set "High freq" by selecting "High" or press key "2".  
A brown dotted line appears at 71.6 Hz.



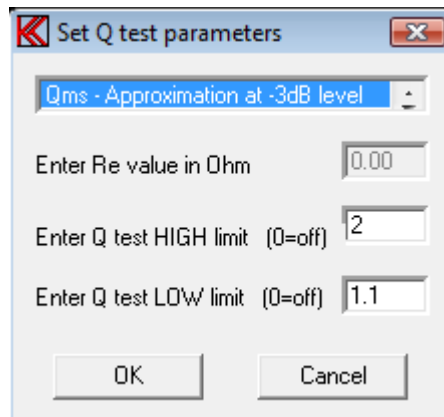
**Step 26:** Enter Q Set menu by enter "Q-Set" or press key "Q".

The screenshot shows the 'Set Q test parameters' dialog box. It has a title bar with a red 'X' icon and the text 'Set Q test parameters'. The main area contains a dropdown menu with 'Qms - Approximation at -3dB level' selected. Below the dropdown are three input fields: 'Enter Re value in Ohm' with a value of '0.00', 'Enter Q test HIGH limit (0=off)' with a value of '0.00', and 'Enter Q test LOW limit (0=off)' with a value of '0.00'. At the bottom are 'OK' and 'Cancel' buttons.

**Step 27:** Select Q test: Qms - Approximation at -3dB level (default).

**Step 28:** Select Q test upper limit to 2.0.

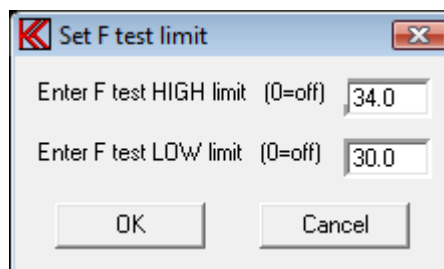
**Step 29:** Select Q test lower limit to 1.1 and press “OK”.

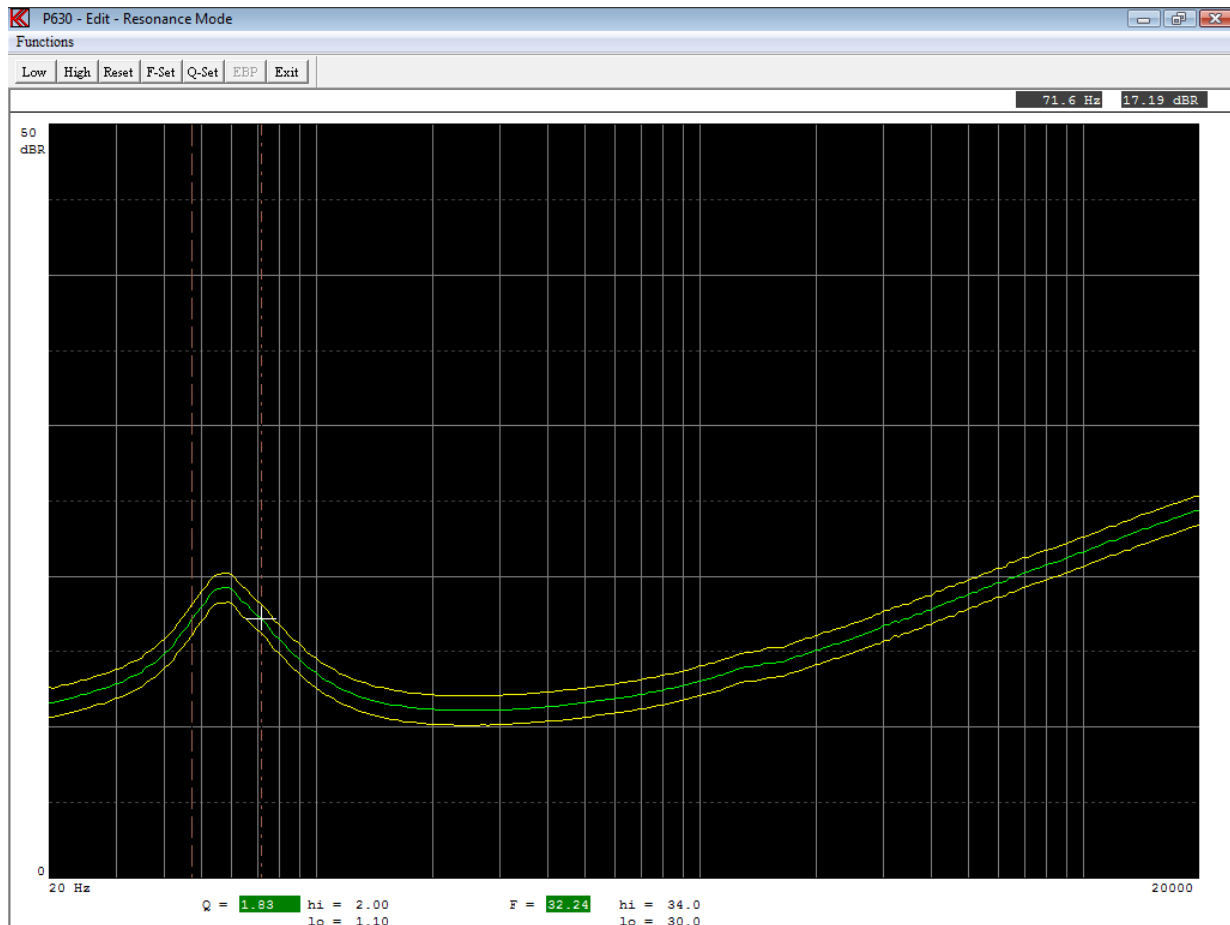


**Step 30:** Enter F Set menu by enter “F-Set” or press key “F”.

**Step 31:** Select F test upper limit to 34.0 hertz.

**Step 32:** Select F test lower limit to 30.0 hertz and press “OK”.





**Step 33:** Exit from Resonance mode.

**Step 34:** Exit from Edit mode.

**Step 35:** Exit from Reference mode.

**Step 36:** Save setup by "Save & exit".

**Step 37:** Save as Reference Curve.

Now, the test can be exercised, see lesson 1 or 2. All test data are stored in the statistic file A4STAT.DBF or A4STAT.TXT if "Store statistics" in global setup is "ON".

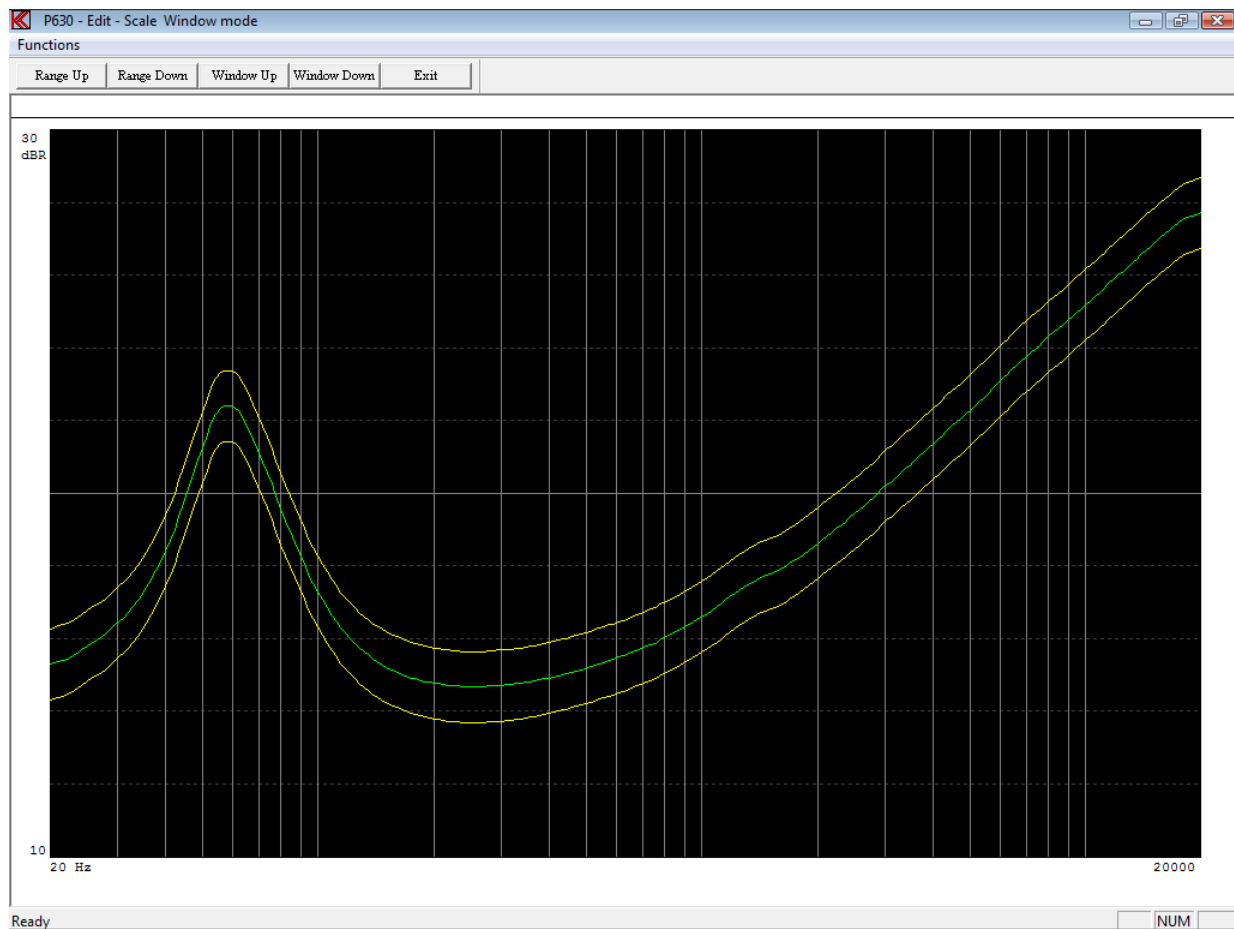


## **Lesson 8**

This lesson shows how the "Scale" operation functions. Scale is a constant "zoom" function of graphic display.

Note: The step for entering password is not listed.

- Step 1:** Enter "Setup / change parameters" activate "Setup".
- Step 2:** Select type "resonance" (see lesson 7).
- Step 3:** Enter in the field Type Name "Rscale".
- Step 4:** Write, "scaled version" in "Type Description" field.
- Step 5:** Go to "Reference settings" by clicking on "Reference".
- Step 6:** Carry out a measurement. Click on "Measure" or press key "M".
- Step 7:** Go to "Edit mode" by "Edit" or press key "E".
- Step 8:** Go to "Scale mode" by "Scale" or press key "S".
- Step 9:** Enlarge range. Activate "Range Down" twice or press key "2" twice.
- Step 10:** Move window up. Activate "Window UP" twice or press key "3" twice.



**Step 11:** Exit Edit - Scale Window mode.

**Step 12:** Exit Edit mode.

**Step 13:** Exit Reference Mode.

**Step 14:** Enter "Save & Exit".

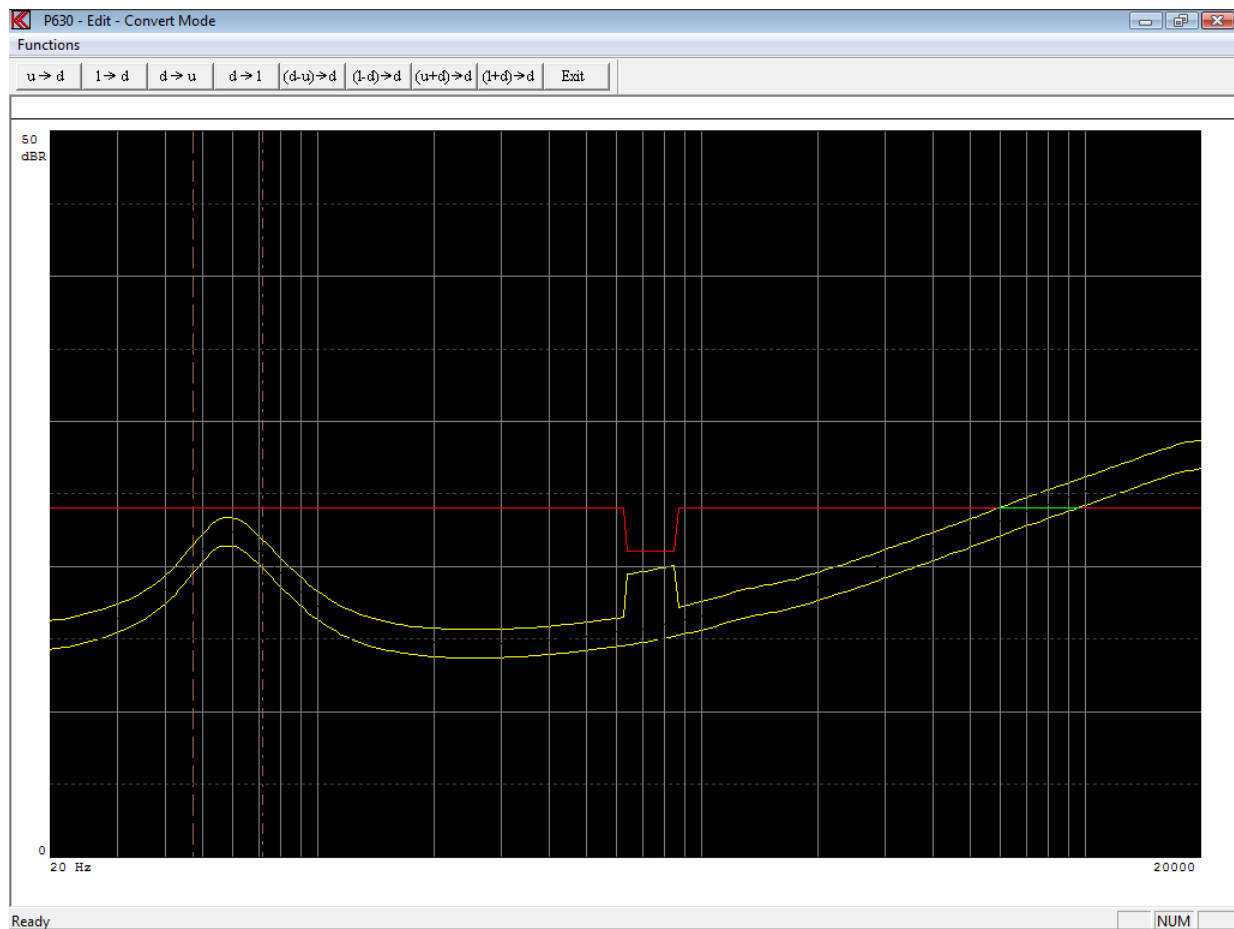
**Step 15:** Save as Reference Curve.

## **Lesson 9**

This lesson gives a simple example of how to convert between data and reference curves.

Note: The step for entering password is not listed.

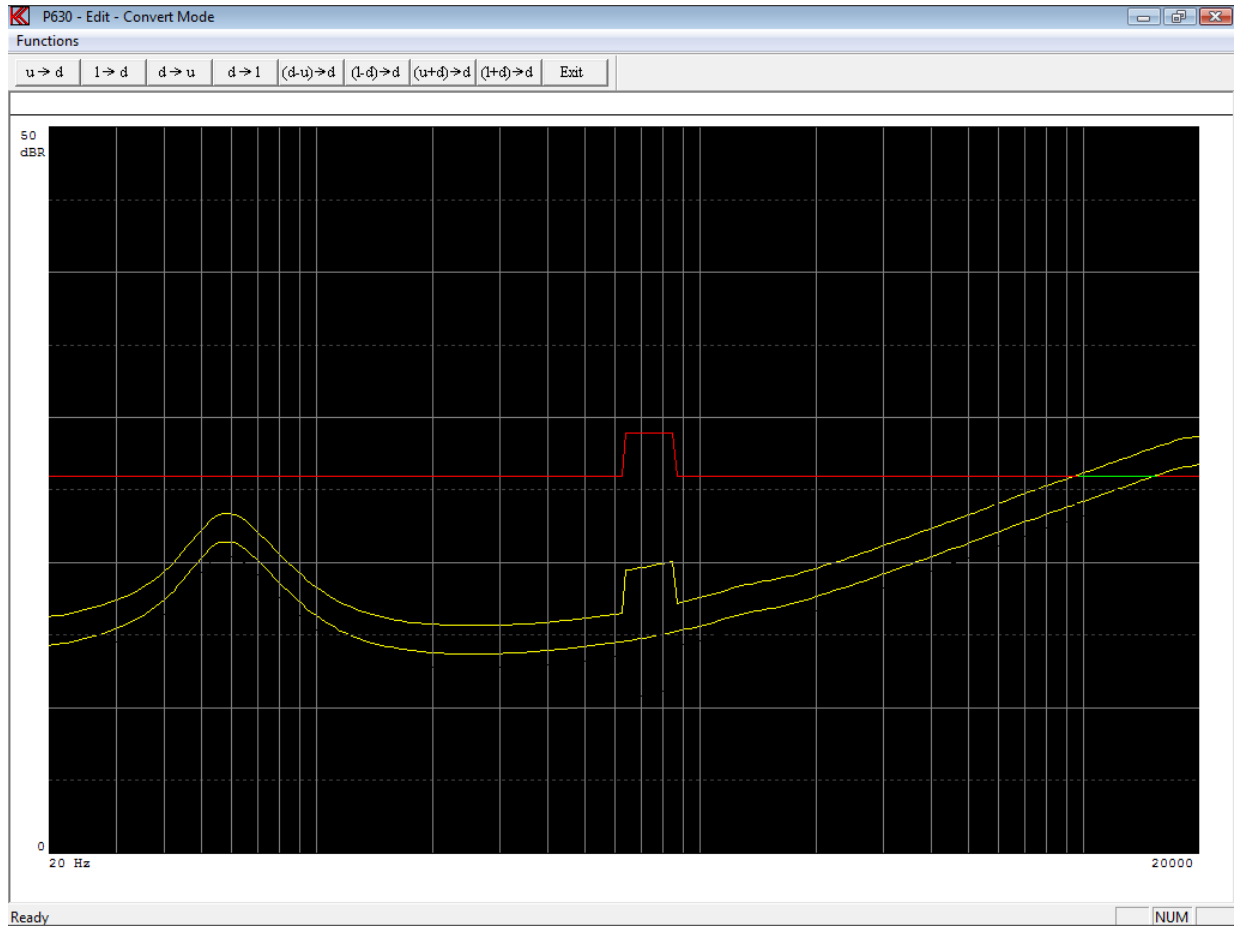
- Step 1:** Enter “Setup / change parameters” activate “Setup”.
- Step 2:** Select type “resonance” (see lesson 7).
- Step 3:** Go to “Reference settings” by clicking on “Reference”.
- Step 4:** Carry out a measurement. Click on “Measure” or press key “M”.
- Step 5:** Go to “Edit mode” by “Edit” or press key “E”.
- Step 6:** Activate “Fast cursor”. Press key “0” once or use “Move, 0 Fast”.
- Step 7:** Write points up. Press “8” three times or use “Edit Points, 8 Up” tree times.
- Step 8:** Move part of curve to the right. Press “CTL arrow right” once.
- Step 9:** Select Curve Convert mode. Click “Convert” or press key “C”.
- Step 10:** Convert Data minus Upper Limit to Data. Click on “(d-u)->d” or press key “5”.  
The difference between these two curves appears.



**Step 11:** Convert Lower Limit plus Data to Data. Click “(l+d)->d” or press key “8”.

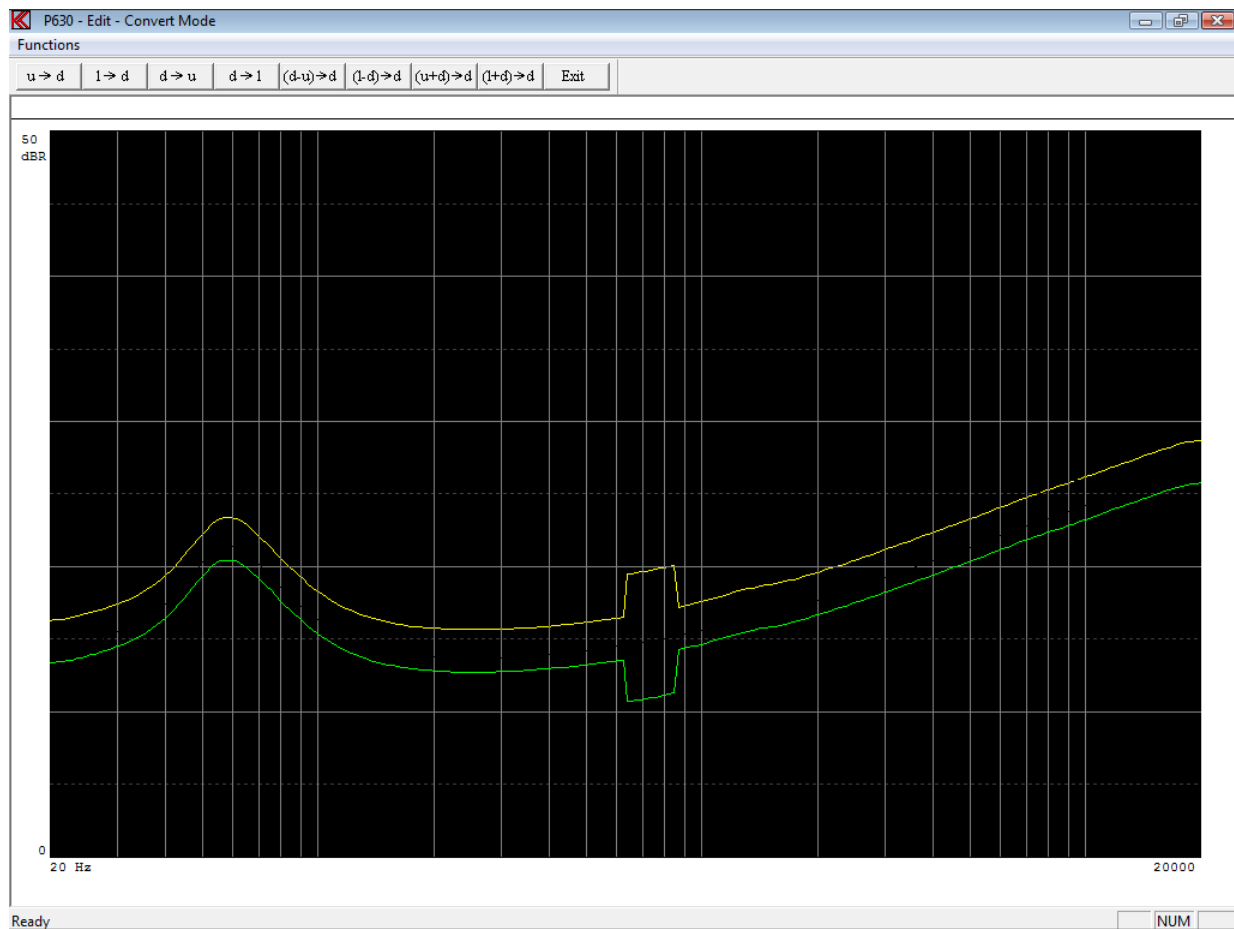
**Step 12:** Convert Lower Limit minus Data to Data. Click “(l-d)->d” or press key “6”.





**Step 13:** Convert Lower Limit minus Data to Data once more. Click “(l-d)->d” or press key “6”.

**Step 14:** Copy Data to Lower Limit. Click “d -> l” or press key “4”.



- Step 15:** Exit from “Convert mode”.
- Step 16:** Exit from “Edit mode”.
- Step 17:** Exit from “Reference mode”.
- Step 18:** Exit from “Setup Of Parameters”.

## Lesson 10

This lesson shows how the function "Chain" is activated.

Note: The step for entering password is not listed.

**Step 1:** Go to "Setup / change parameter" activate "Setup".

**Step 2:** Select the type "mytest" (see lesson 5).

**Step 3:** Write "resonance" in the field "Type Chain".

**Setup Of Parameters**

Type  
Name: mytest Chain: resonance Status:   
Description: This is my first test  
Help File:   
-> ☐ 3-Limit

Sensitivity Test  
☐ Move 1000 Hz

I/O  
N.A.

Output  
A 5.9992 Volt  
-7.96 dB  
0 dB = 15.0 Volt

Polarity Test  
☐ On ☐ Negative ☐ After  
Pulse Time: 50 mSec.

Compress  
Range: Off dB  
Ref. Ch: Off

Loudness (test off, enter: 0.0)  
Form: Off  
Test: 0.0

Input  
Status: ☒ Ch A ☒ Ch B ☒ Ch C ☐ Ch D  
Mux: 11 12 No Mux 13  
Detector: Log Log Log Log  
Gain: -20 db -20 db 0.1 ohm -20 db  
Smoothing: Off Off Off Off  
Off 25.1 pt/oct

Sweep  
☐ Reverse  
Start: 20 Hz  
Stop: 20000 Hz  
Delay: 0 mSec  
Points: 250 No  
Time: 3.0 Sec.

Reference  
Delete & exit  
Save & exit  
Exit

Auto Save  
☐ Data App. ☐ Data Rej. ☐ Results  
Data Path: c:   
Result Path: c:

Filter  
Status: ☒ Ch B ☐ Ch C ☐ Ch D  
Type: TRK-HP  
Har.: 5  
Freq/Bw: oo  
Gain: +20 db  
Display: Absolute  
Limit: 45 KHz

**Step 4:** "Save & Exit".

**Step 5:** Save as Reference Curve.

When a setup has a valid type in the chain field, and chain is ON in global setup, the test sequence will continue until chain type is not found or is empty. If chain break is ON the chain function is terminated by "rejected" test.

If it turns out that a chain type by accident chains itself or another type earlier in the test sequence. The program can be terminated by “CTL + ALT + DEL” all at same time. Then select P630 program end “End Task”.

## **Lesson 11**

This sequence shows how to use a compensation curve.

A compensation curve can be used in different ways.

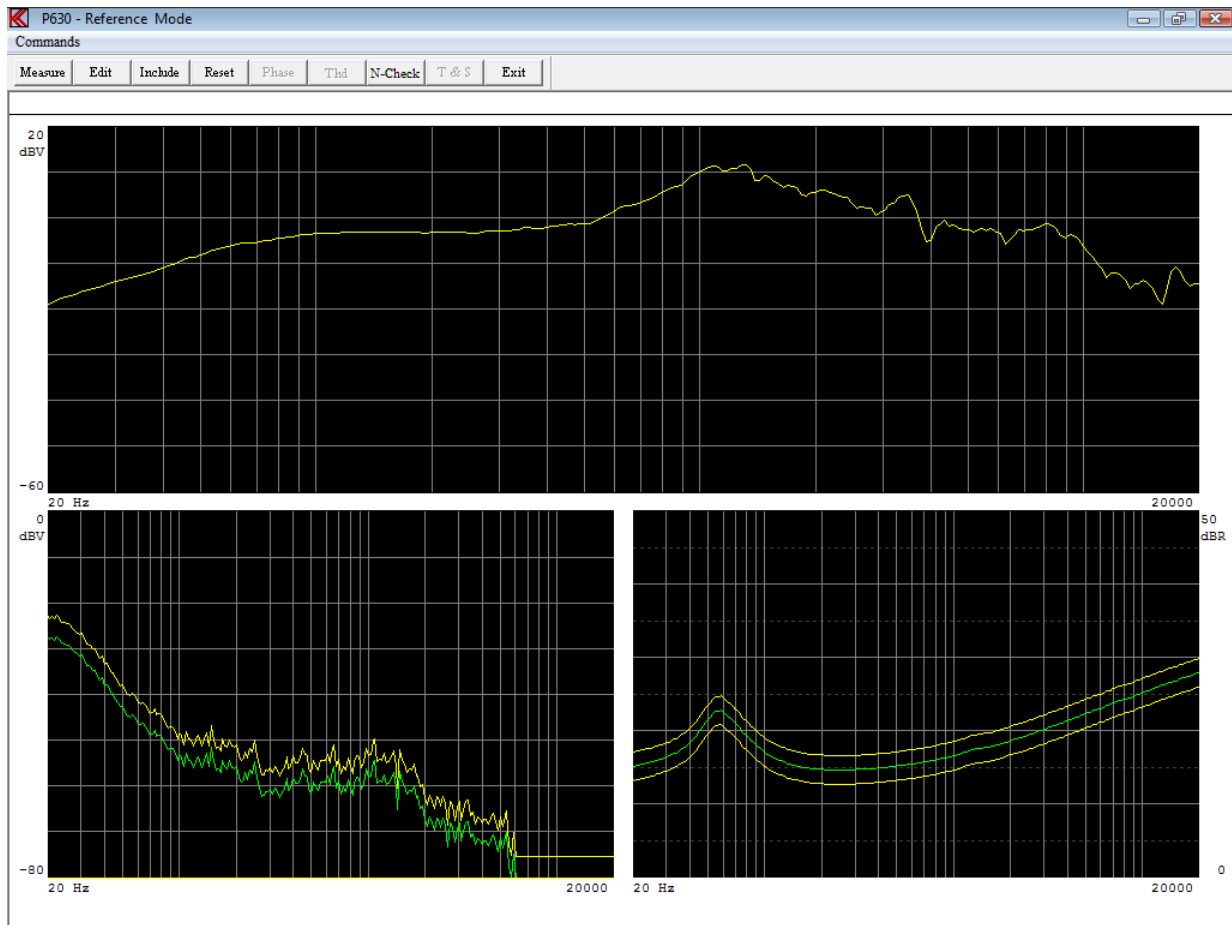
The function subtracts the compensation curve from measured data in channel A before listing and presentation.

This function can be used to:

- A. Comparison of difference between test stations. Each test station has its own compensation curve.
- B. Test of differences. If a reference loudspeaker frequency curve is stored as compensation, only differences will be shown. This makes it easier to evaluate the frequency curve variations.

Note: The step for entering password is not listed.

- Step 1:** Go to “Setup / change parameter” activate “Setup”.
- Step 2:** Select type “mytestcopy” (see lesson 6).
- Step 3:** Enter “Reference mode”. Click “reference”.
- Step 4:** Carry out a measurement. Press key “M” or click “Measure”.
- Step 5:** Go to “Edit mode”. Press key “E” or click “Edit”.
- Step 6:** Check cursor to be on channel A.  
Reset reference. Press key “CTL END” or click “Reset, Channel Limit”.
- Step 7:** Exit “Edit Mode”.
- Step 8:** Include data to reference curve. Click “Include” or press key “I”.
- Step 9:** Include channel A.



**Step 10:** Exit Reference Mode.

**Step 11:** Save & Exit.

**Step 12:** Save as Compensation Curve.

Now we are ready to edit the reference curve in channel A.

**Step 13:** Go to “Setup / change parameter” activate “Setup”.

**Step 14:** Select type “mytestcopy”.

**Setup Of Parameters**

Type	Chain	Status
Name: mytestcopy		Compensation Curve
Description: my new copy of mytest		
Help File:		<input type="checkbox"/> 3-Limit

Sensitivity Test	I/O	Output
<input type="checkbox"/> Move 1000 Hz	N.A	A Output
		5.9992 Volt
		-7.96 dB
		0 dB = 15.0 Volt

Polarity Test	Compress	Loudness (test off, enter: 0.0)
<input type="checkbox"/> On <input type="checkbox"/> Negative <input type="checkbox"/> After	Range Off dB	Form Off
Pulse Time 50 mSec.	Ref. Ch Off	Test 0.0

Input	Ch A	Ch B	Ch C	Ch D
Status	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Mux	11	12	No Mux	13
Detector	Log	Log	Log	Log
Gain	-20 db	-20 db	0.1 ohm	-20 db
Smoothing	Off	Off	Off	Off
			Off	25.1 pt/oct

Sweep	Reference
<input type="checkbox"/> Reverse	
Start 20 Hz	
Stop 20000 Hz	
Delay 0 mSec	
Points 250 No	
Time 3.0 Sec.	
	Delete & exit
	Save & exit
	Exit

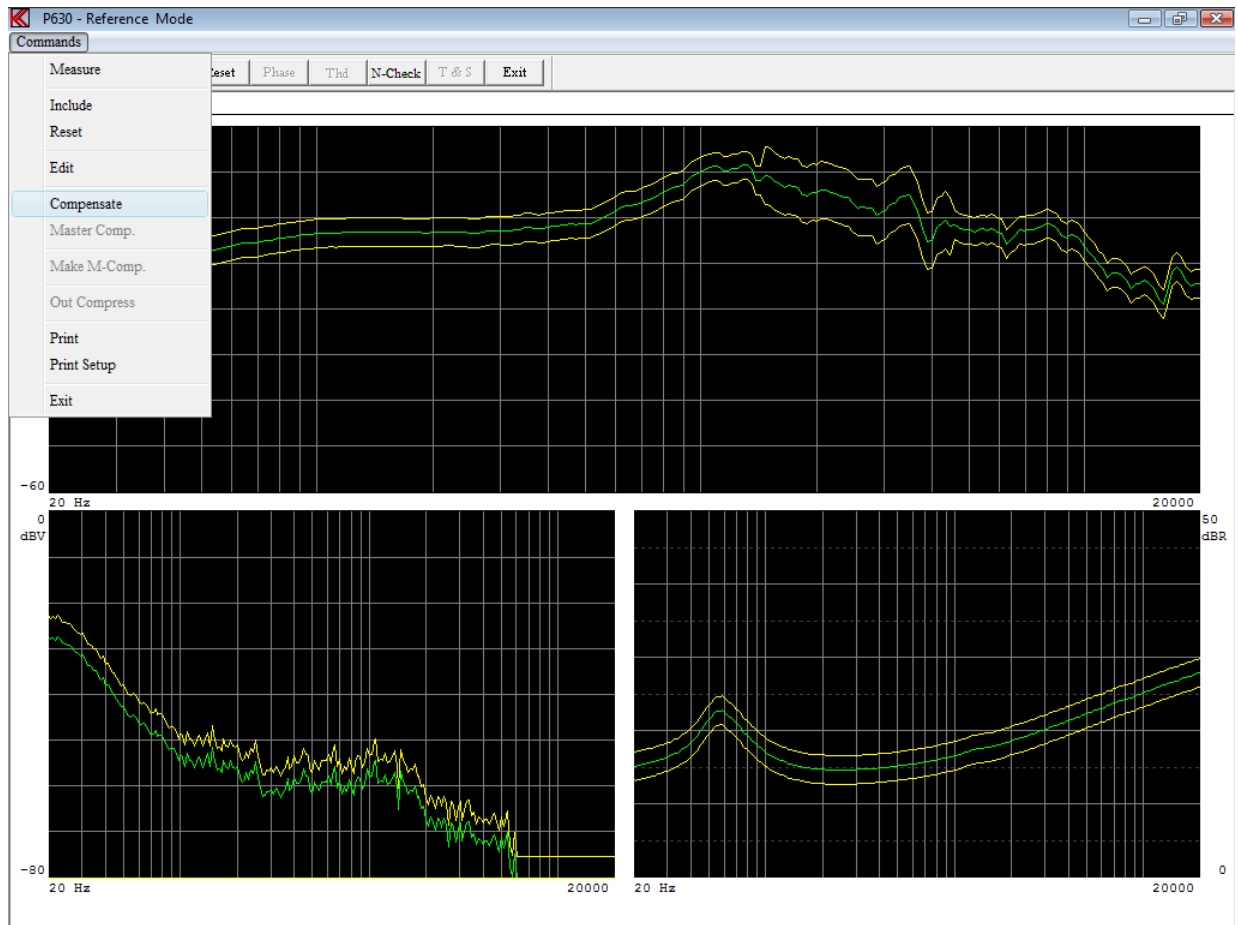
Auto Save
<input type="checkbox"/> Data App. <input type="checkbox"/> Data Rej. <input type="checkbox"/> Results
Data Path: c:
Result Path: c:

Filter
Status <input checked="" type="checkbox"/> Ch B <input type="checkbox"/> Ch C <input type="checkbox"/> Ch D
Type TRK-HP
Har. 5
Freq/Bw oo
Gain +20 db
Display Absolute
Limit 45 KHz

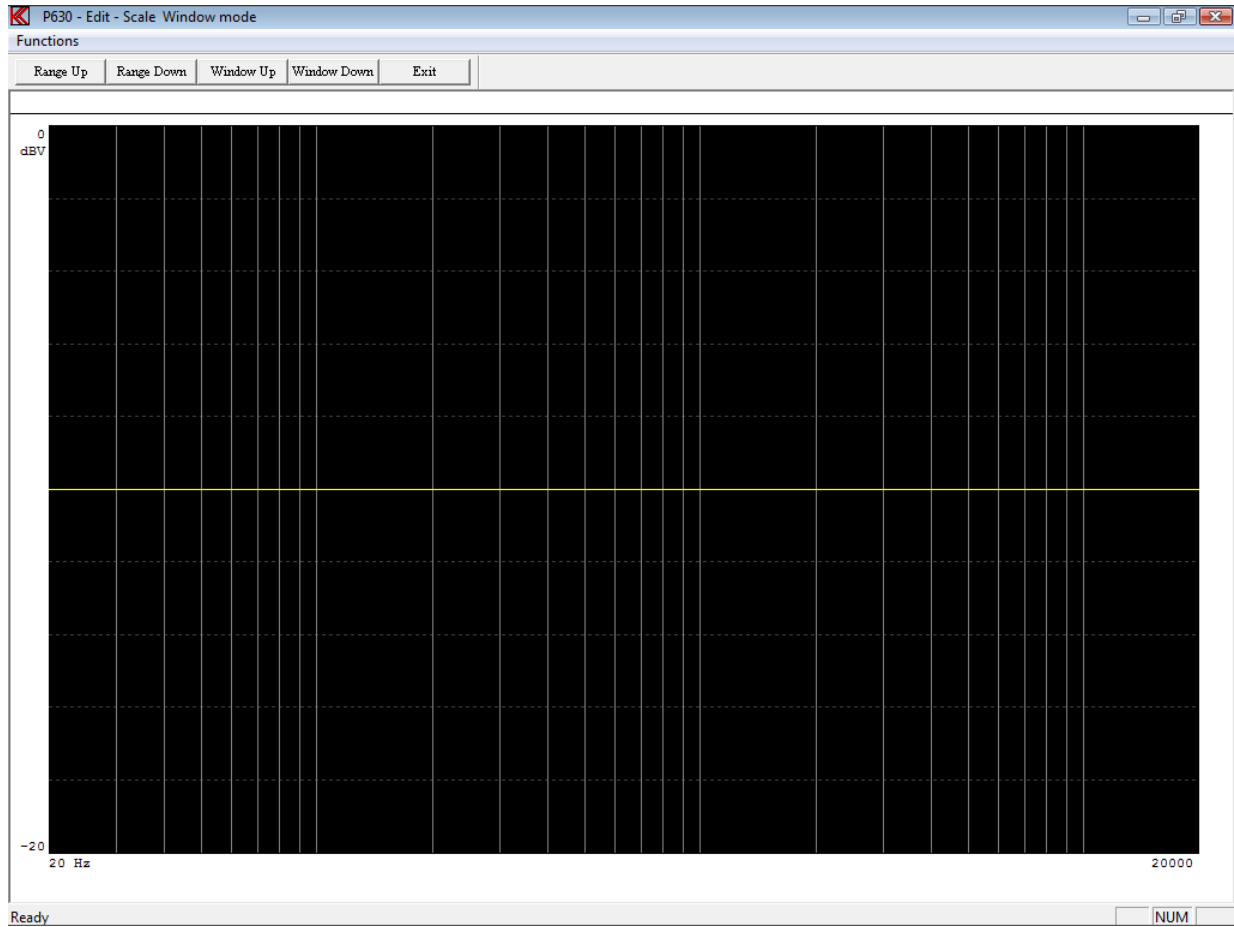
**Step 15:** Go to “Reference mode” click “Reference”.

**Step 16:** Carry out a measurement. Press key “M” or click “Measure”.

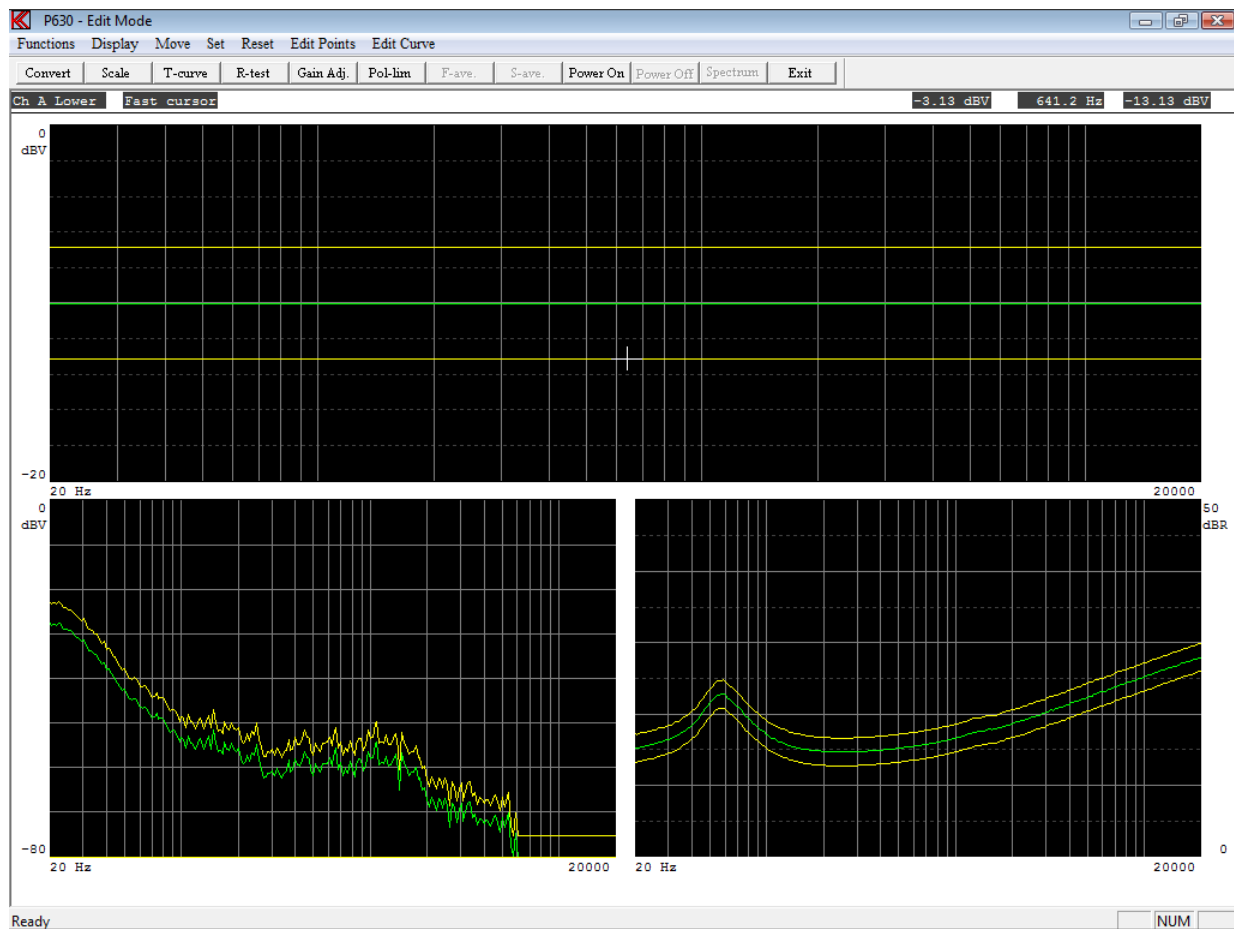


- Step 17:** “Compensate” measuring data. Select “Commands, Compensate”.
- Step 18:** Go to “Edit mode” click “Edit” or press key “E”.
- Step 19:** Reset Ch A. Press key “CTL END” or click “Reset, Channel Limit”.
- Step 20:** Exit “Edit Mode”.
- Step 21:** Go to Include data menu. Click “Include” or press key “I”.
- Step 22:** Include channel A.
- Step 23:** Go to "Edit mode". Click “Edit”.
- Step 24:** Go to "Scale mode". Click “Scale” or press key ”S”.
- Step 25:** Set "page up". Click “Range Down” twice or “Range UP” six times.
- Step 26:** Move window. Click “Window Up” twice.





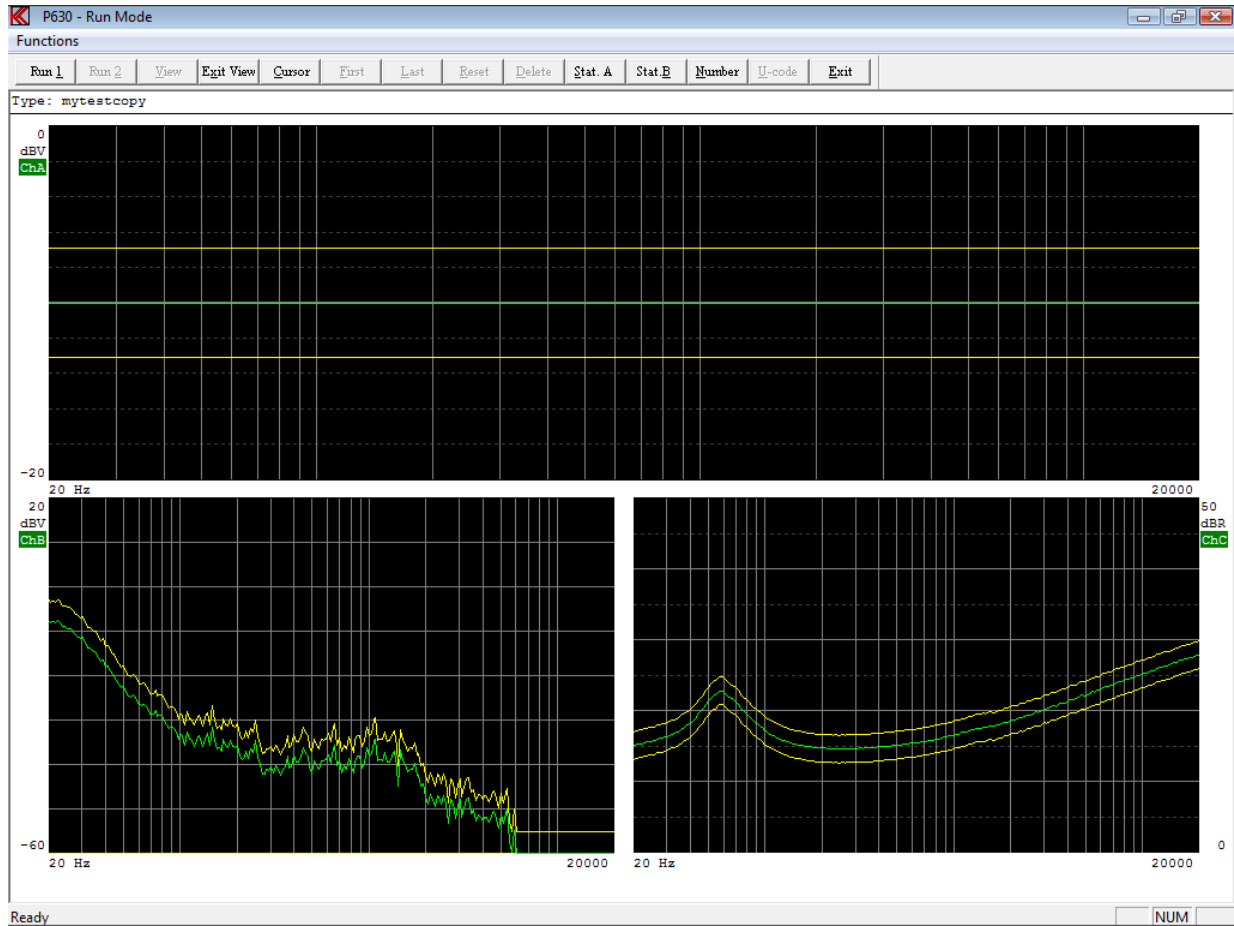
- Step 27:** Exit “Edit – Scale Window mode”.
- Step 28:** Choose "Fast cursor". Press key “0” or click “Move, 0 Fast”.
- Step 29:** Move curve 3,1 dB up. Click “Move, 9 Move Up” twice or press key “9” twice.
- Step 30:** Move cursor to "lower limit". Press “arrow up” once.
- Step 31:** Move curve -3,1 dB down. Click “Move, 3 Move Down” twice or press key “3” twice.



- Step 32:** Exit Edit Mode.
- Step 33:** Exit from Reference Mode.
- Step 34:** Save & Exit.
- Step 35:** Save as Reference Curve.

Now the type is ready to be used. Carry out lesson 1 or 2 for a test.

When you make a measurement and view the result you get the following screen picture. The compensated frequency curve is shown as a straight line as the (simulated) frequency curve is exactly identical.





## Lesson 12

This lesson shows how user calibration of an existing compensation curve can be made.

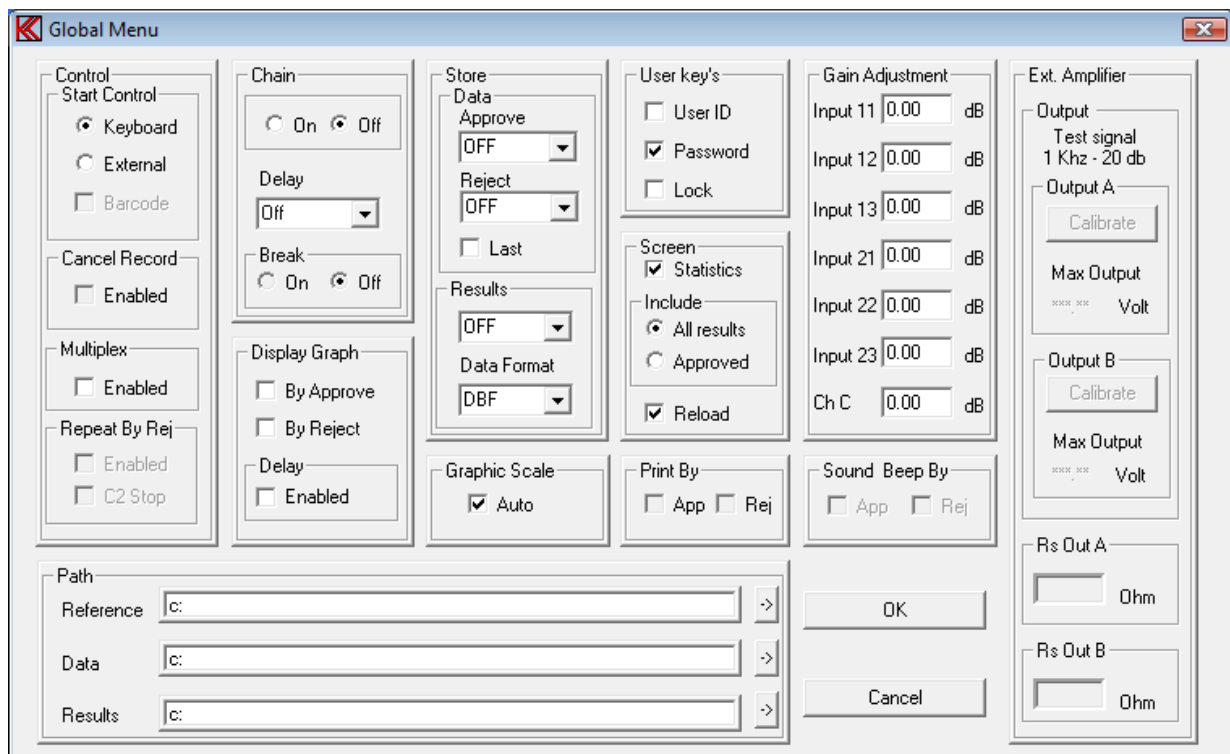
Recalibrations of a compensation curve can be necessary even several times every day as a function of changing environmental conditions (e.g. temperature and humidity) by which the speaker performance is dependent.

However, to avoid grave operator mistakes, some limitations have been set up in the program. A correction, which exceeds 3 dB, but not 6 dB, is only performed after a warning the operator has to respond on. If the corrections exceeds 6 dB calibrations will not be allowed by the program. Instead you must use the normal calibration procedure as described in lesson 11.

Note: The step for entering password is not listed.

**Step 1:** Go to "Change of global parameters", press "Global".

**Step 2:** Enable "User Key's Password" flag. Be sure "Multiplex" is off.



**Step 3:** Save parameters. Click "OK".

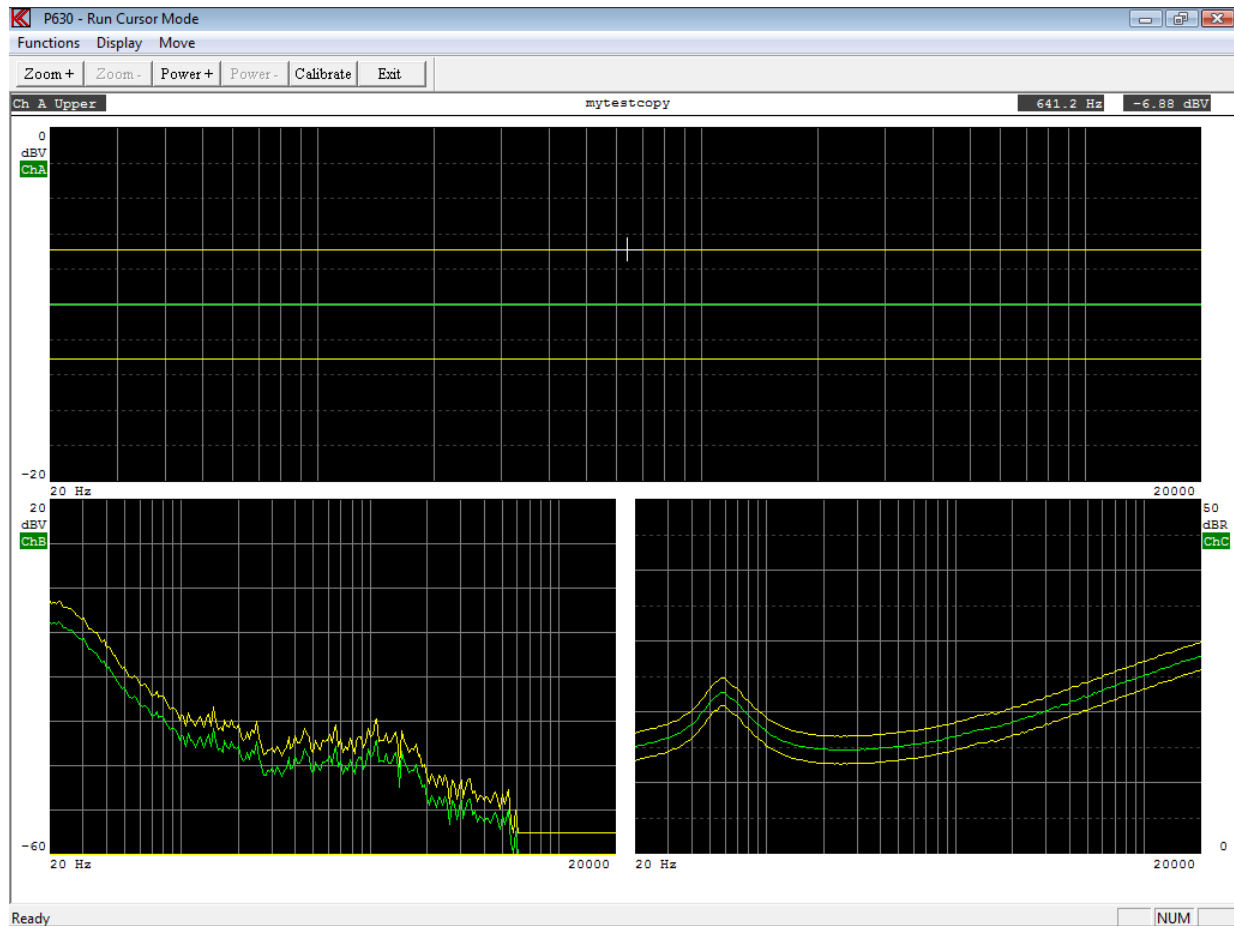
**Step 4:** Activate run menu, click "Run".

**Step 5:** Select type "mytestcopy" (see lesson 11).

**Step 6:** Carry out a measurement, click "Run 1" or press "1".

**Step 7:** View results; click “View” (if store data approve / reject is off in global menu).

**Step 8:** Select cursor menu, click “Cursor” or press key “C”.



Here you see the results (green) of the actual measurement compensated with the compensation curve.

If you during testing observe a general trend (due to change in humidity, temperature etc.) you should:

- a) Remount the reference speaker
- b) Recalibrate the compensation curve.

**Step 9:** Calibrate, click “Functions Calibrate” or press key “A”.

**Step 10:** Enter password. Note: The “user password” may be different from the technician one.

You will still see the “old” curve, but the compensation curve has now been recalibrated, providing that the changes do not exceed 3 dB.

If the changes lies between 3 - 6 dB, you will be prompted before the changes takes place.

If the changes are more than 6 dB no recalibration will be carried out. In such case you must make a new calibration curve (see lesson 11).

**Step 11:** Exit Run Cursor Mode.

Check by making a new measurement:

**Step 12:** Carry out a measurement. Click “Run 1” or press key “1”.

**Step 13:** View results, click “View” if not in view mode.

Check that everything the curve act as expecting. This to avoid a bad measurement is used as a compensation (noise etc.). In the off-line version the measured data always is the same so you cannot see any changes.

**Step 14:** Exit Run Cursor Mode.

**Step 15:** Exit Run Mode.





## **Lesson 13**

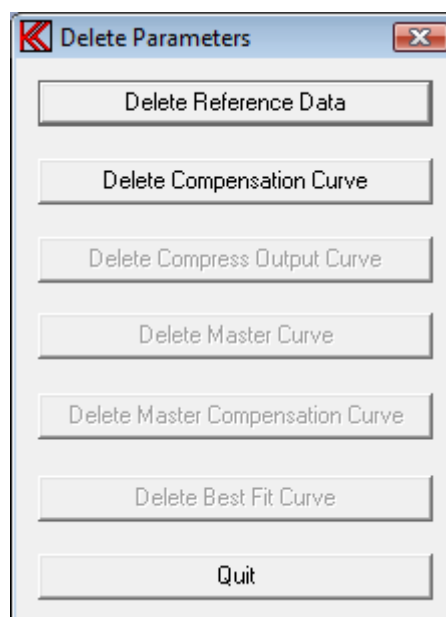
This exercise shows how to delete a type.

Note: The step for entering password is not listed.

**Step 1:** Go to “Setup / change parameters”. Click “Setup”.

**Step 2:** Select type to be deleted. Choose “mytestcopy”.

**Step 3:** Assume that we want to delete only the compensation curve. Click on “Delete & Exit”.



**Step 4:** Select “Delete Compensation Curve”.

**Step 5:** Confirm by pressing, “Yes”.

**Step 6:** Go to “Setup”.

**Step 7:** Choose “mytestcopy”.  
The comment in status field "compensation curve" has now disappeared.

**Setup Of Parameters**

**Type**  
 Name: mytestcopy Chain: Status:  
 Description: my new copy of mytest  
 Help File: 3-Limit

**Sensitivity Test**  
☐ Move 1000 Hz

**I/O**  
 N.A.

**Output**  
 A Output: 5.9992 Volt, -7.96 dB, 0 dB = 15.0 Volt

**Polarity Test**  
☐ On ☐ Negative ☐ After  
 Pulse Time: 50 mSec.

**Compress**  
 Range: Off dB  
 Ref. Ch: Off

**Loudness** (test off, enter: 0.0)  
 Form: Off  
 Test: 0.0

**Input**  
 Status: ☒ Ch A ☒ Ch B ☒ Ch C ☐ Ch D  
 Mux: 11 12 No Mux 13  
 Detector: Log Log Log Log  
 Gain: -20 db -20 db 0.1 ohm -20 db  
 Smoothing: Off Off Off Off  
 Off 25.1 pt/oct

**Sweep**  
☐ Reverse  
 Start: 20 Hz  
 Stop: 20000 Hz  
 Delay: 0 mSec  
 Points: 250 No  
 Time: 3.0 Sec.

**Reference**  
 Reference  
 Delete & exit  
 Save & exit  
 Exit

**Auto Save**  
☐ Data App. ☐ Data Rej. ☐ Results  
 Data Path: c:  
 Result Path: c:

**Filter**  
 Status: ☒ Ch B ☐ Ch C ☐ Ch D  
 Type: TRK-HP  
 Har: 5  
 Freq/Bw: oo  
 Gain: +20 db  
 Display: Absolute  
 Limit: 45 KHz

- Step 8:** Delete "mytestcopy". Click "Delete & Exit".
- Step 9:** "Delete Reference Data"
- Step 10:** Confirm. "Yes".
- Step 11:** Go to "Setup / change parameters". Click "Setup".  
The type "mytestcopy" is no longer in the type list.
- Step 12:** Exit. Press "Cancel".

## **Lesson 14**

This lesson shows how to measure THD distortion.

Note: The step for entering password is not listed.

**Step 1:** Go to “Setup / change parameters”. Click “Setup”.

**Step 2:** Select "mytest".

To measure THD the filter must be placed to collect all harmonic frequency 2. and up. To make this:

Select the tracking high pass filter, TRK-HP.

Place filter corner at 2. harmonic.

**Step 3:** Select “Filter Har.” to 2. harmonic and click on “Filter Har.” field. When turning blue on 2 filters is then selected to 2. harmonic.

The filters have a high-end limit at 45 kHz.

To void noise, the limit can be set to 22 kHz.

**Step 4:** Select the 22 kHz at field “Filter Limit” and click on field to turn blue. Be sure Ch B mux is set to “11”.

**Step 5:** Be sure Ch B mux is set to “11”.

**Setup Of Parameters**

Type	Chain	Status
Name: mytest	resonance	
Description: This is my first test		
Help File: <input type="text"/> -> <input type="checkbox"/> 3-Limit		

Sensitivity Test	I/O	Output
<input type="checkbox"/> Move 1000 Hz	N.A	A
		5.9992 Volt
		-7.96 dB
		0 dB = 15.0 Volt

Polarity Test	Compress	Loudness (test off, enter: 0.0)
<input type="checkbox"/> On <input type="checkbox"/> Negative <input type="checkbox"/> After	Range: Off dB	Form: Off
Pulse Time: 50 mSec.	Ref. Ch: Off	Test: 0.0

Input	Ch A	Ch B	Ch C	Ch D
Status	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Mux	11	11	No Mux	13
Detector	Log	Log	Log	Log
Gain	-20 db		0.1 ohm	-20 db
Smoothing	Off	Off	Off	Off
			Off	25.1 pt/oct

Sweep	Reference
<input type="checkbox"/> Reverse	Reference
Start: 20 Hz	Delete & exit
Stop: 20000 Hz	Save & exit
Delay: 0 mSec	Exit
Points: 250 No	
Time: 3.0 Sec.	

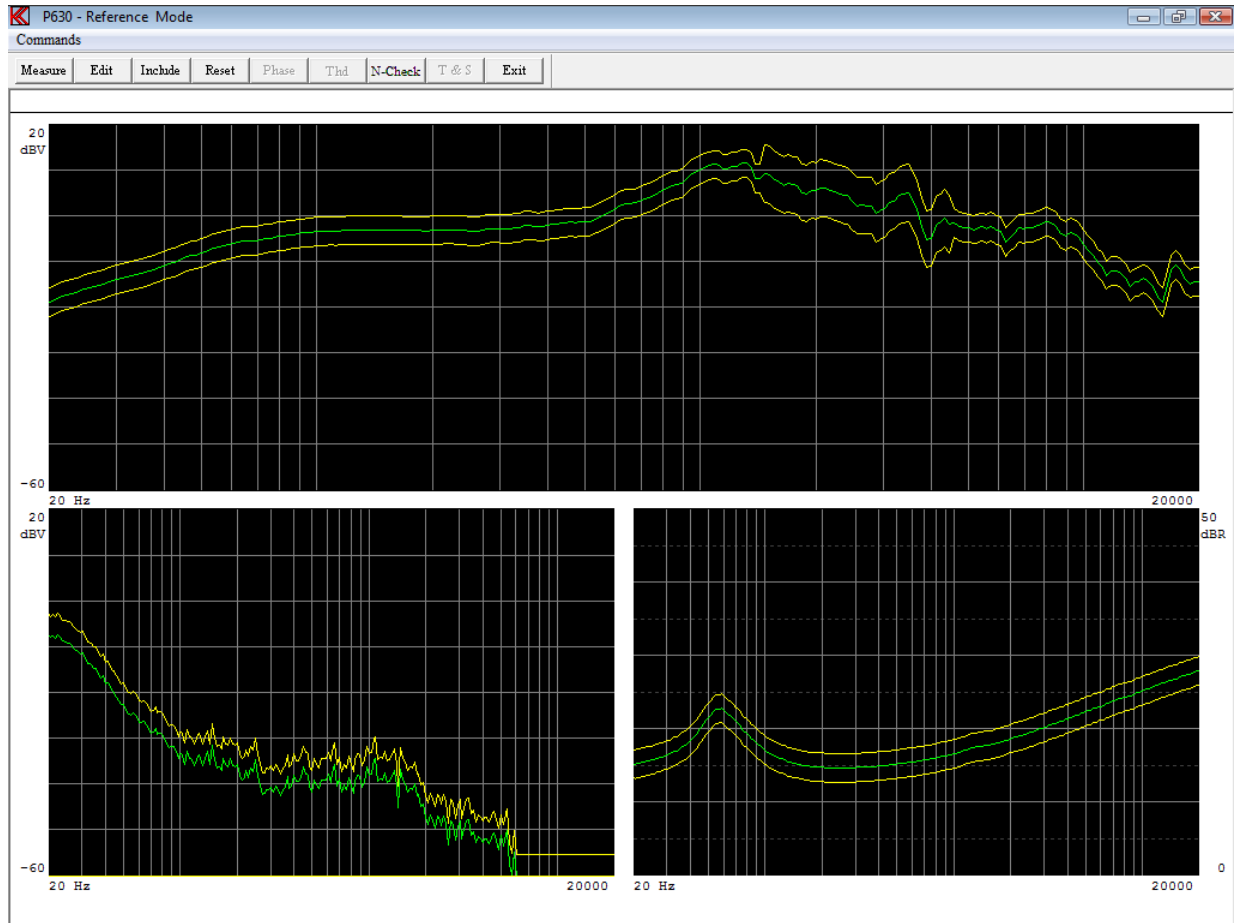
Auto Save
<input type="checkbox"/> Data App. <input type="checkbox"/> Data Rej. <input type="checkbox"/> Results
Data Path: c: ->
Result Path: c: ->

Filter
Status: <input checked="" type="checkbox"/> Ch B <input type="checkbox"/> Ch C <input type="checkbox"/> Ch D
Type: TRK-HP
Har: 2
Freq/Bw: oo
Gain: 0 db
Display: Absolute
Limit: 22 KHz

**Step 6:** Go to Reference menu, click “Reference”.

**Step 7:** Make a measurement, click “Measure”.



The absolute value of the THD curve is now displayed in Ch B.  
To get the actual THD value in dB, you must calculate the difference between the frequency curve in Ch A and the distortion curve in Ch B.

**Step 8:** Exit Reference Mode.

**Step 9:** Select the display type to relative. Select “Filter Display” to “Relative” and click on field.

To utilise this function, Ch A and Ch B (or Ch D) must use the same input amplifier to obtain the same gain.

**Setup Of Parameters**

Type	Chain	Status
Name: mytest	resonance	
Description: This is my first test		
Help File: <input type="text"/> -> <input type="checkbox"/> 3-Limit		

Sensitivity Test  
☐ Move 1000 Hz

I/O: N.A.  
Output: A  
5.9992 Volt  
-7.96 dB  
0 dB = 15.0 Volt

Polarity Test  
☐ On ☐ Negative ☐ After  
Pulse Time: 50 mSec.

Compress  
Range: Off dB  
Ref. Ch: Off

Loudness (test off, enter: 0.0)  
Form: Off  
Test: 0.0

Input	Status	Ch A	Ch B	Ch C	Ch D
Mux		11	11	No Mux	13
Detector		Log	Log	Log	Log
Gain		-20 db		0.1 ohm	-20 db
Smoothing		Off	Off	Off	Off
				Off	25.1 pt/oct

Sweep  
☐ Reverse  
Start: 20 Hz  
Stop: 20000 Hz  
Delay: 0 mSec  
Points: 250 No  
Time: 3.0 Sec.

Reference  
Delete & exit  
Save & exit  
Exit

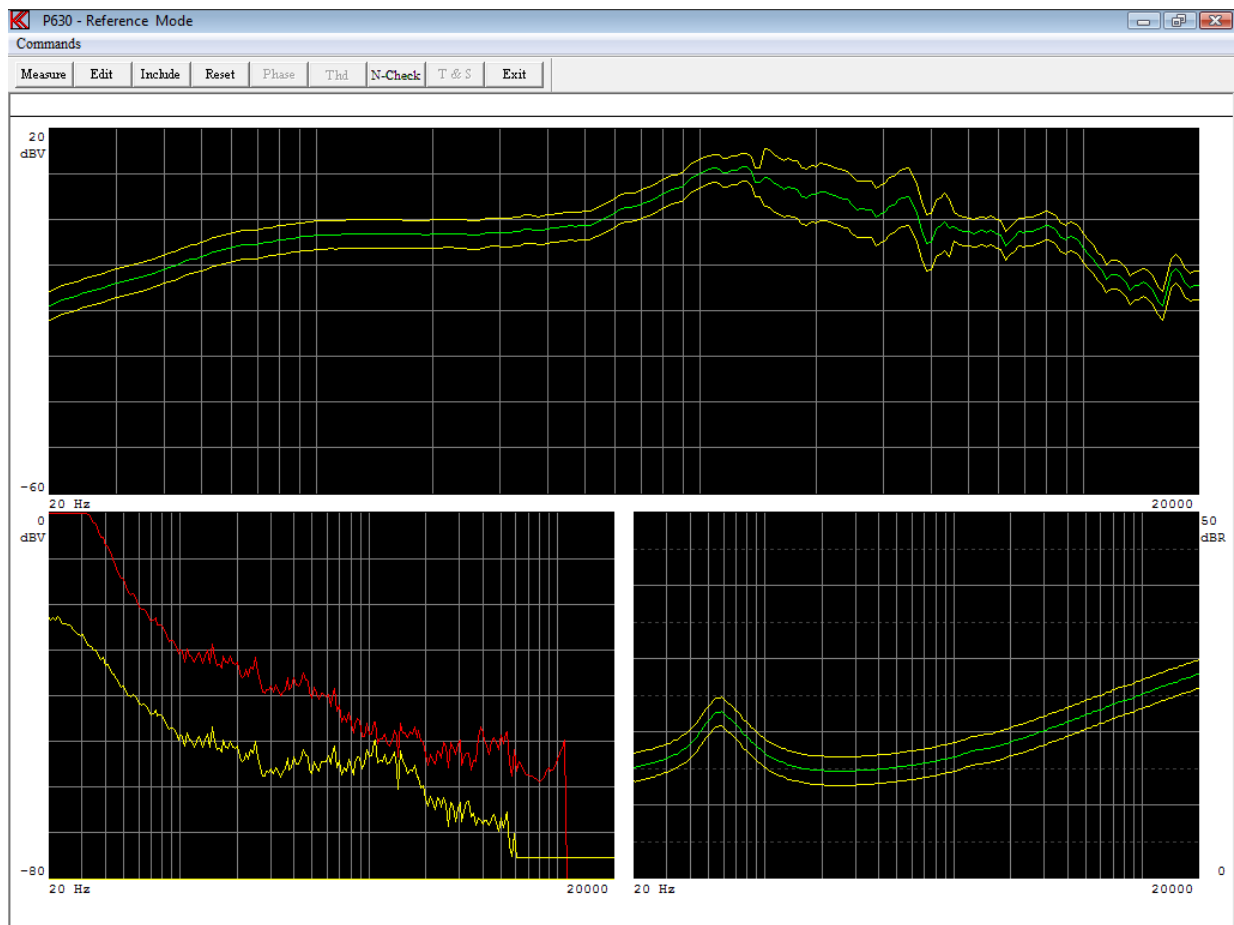
Auto Save  
☐ Data App. ☐ Data Rej. ☐ Results  
Data Path: c: ->  
Result Path: c: ->

Filter  
Status: ☒ Ch B ☐ Ch C ☐ Ch D  
Type: TRK-HP  
Har: 2  
Freq/Bw: oo  
Gain: 0 db  
Display: Relative  
Limit: 22 KHz

**Step 10:** Go to Reference menu, click “Reference”.

**Step 11:** Make a measurement, click “Measure”.

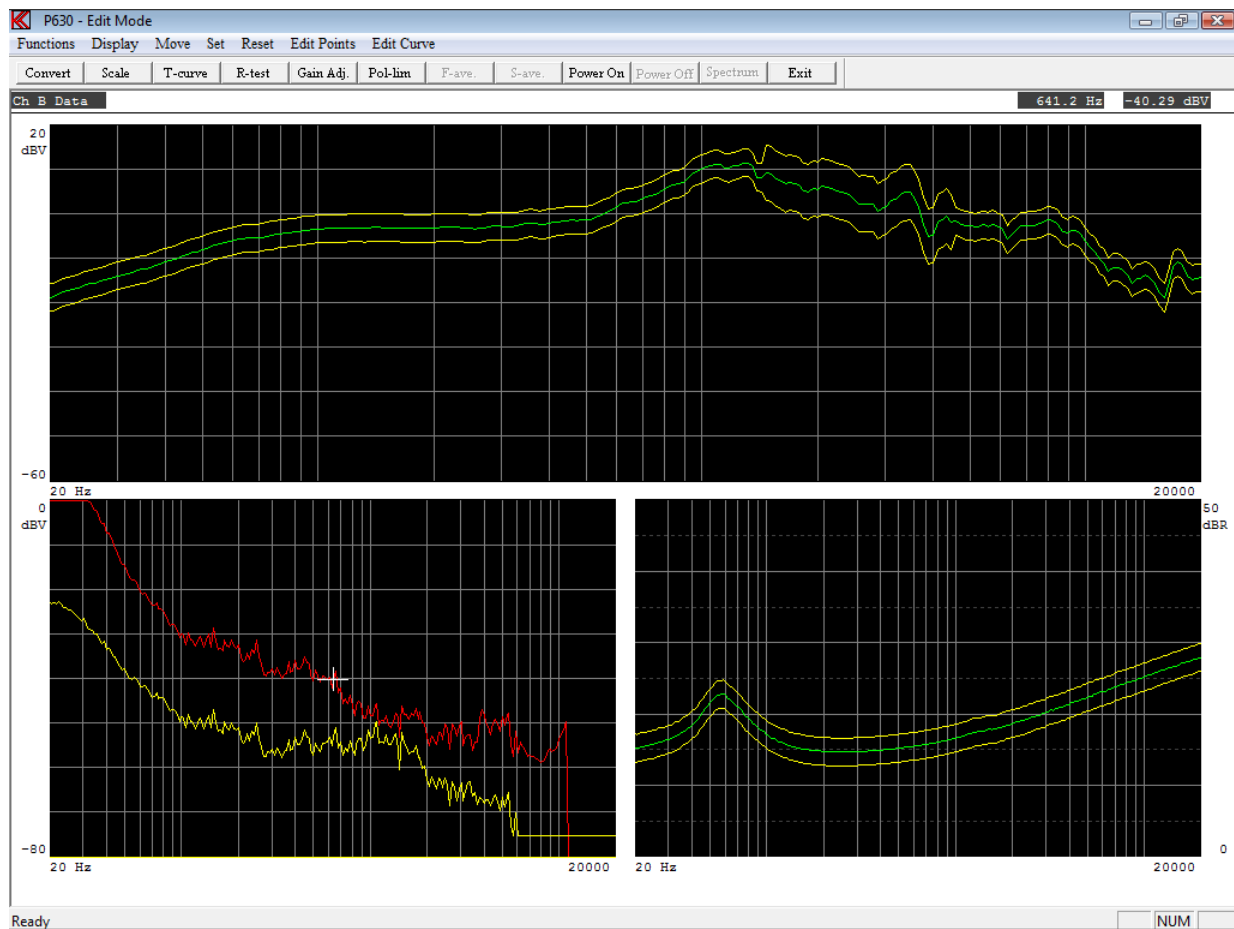
Ch B is now displaying the difference between Ch A and Ch B starting from top of window (0 dB).



**Step 12:** Enter Edit menu, click “Edit”.

**Step 13:** Select Ch B, press “+” once.

**Step 14:** Select data curve, press “arrow down” once.  
The cursor now shows -46.86 dBV. This value is the THD value at cursor, 641.2 Hz.  $-46.86 \text{ dBV} = 0.454 \%$ .



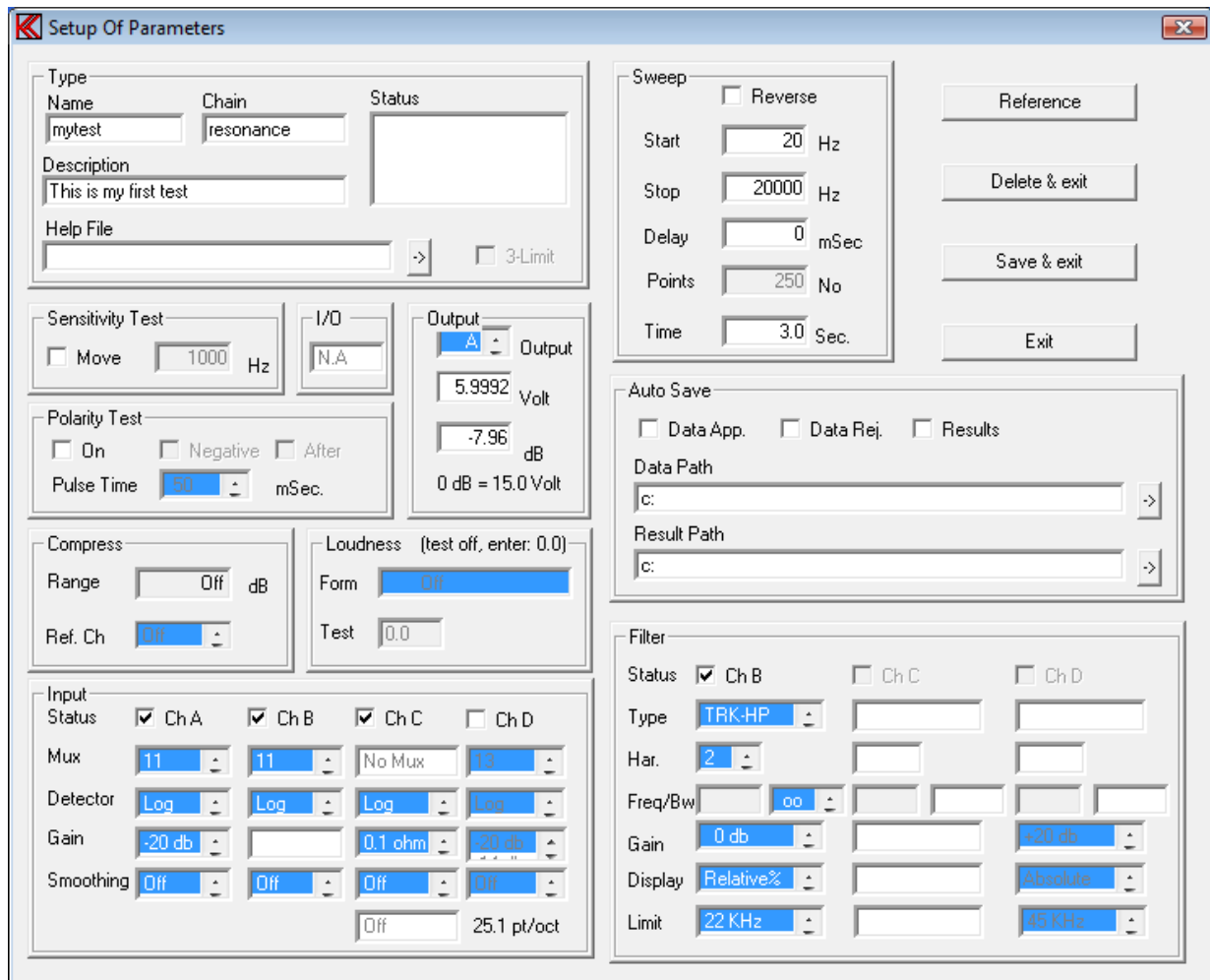
**Step 15:** Exit Edit Mode.

**Step 16:** Exit Reference Mode.

**Step 17:** Select the display type to relative. Select "Filter Display" to "Relative%" and click on field.

This Relative% has same function as Relative. The readout is in percent however the scale is still logarithmic.





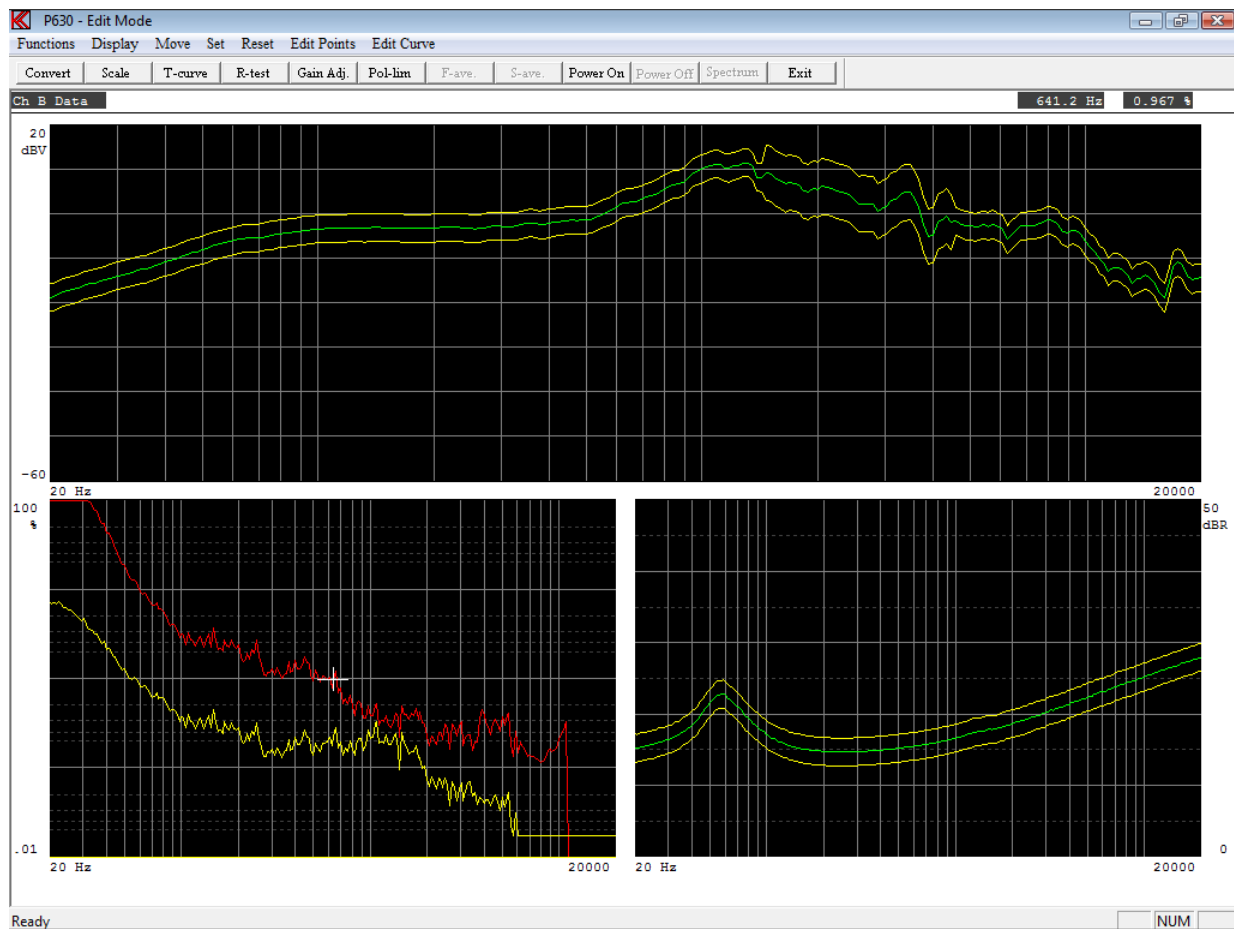
**Step 18:** Go to Reference menu, click “Reference”.

**Step 19:** Make a measurement, click “Measure”.

**Step 20:** Enter Edit menu, click “Edit”.

**Step 21:** Select Ch B, press “+” once.

**Step 22:** Select data curve, press “arrow down” once.  
The cursor now shows 0.967 %. This value is the THD value at cursor, 641.2 Hz.



To generate a proper reference curve for channel B, see lesson 5.

**Step 23:** Exit Edit Mode.

**Step 24:** Exit Reference Mode.

**Step 25:** Exit Setup Of Parameters.

## Lesson 15

This lesson shows how to setup a test for Rub & Buzz measurement.

Note: The step for entering password is not listed.

**Step 1:** Make a new setup. Enter the name “rubbuzz” as type name.

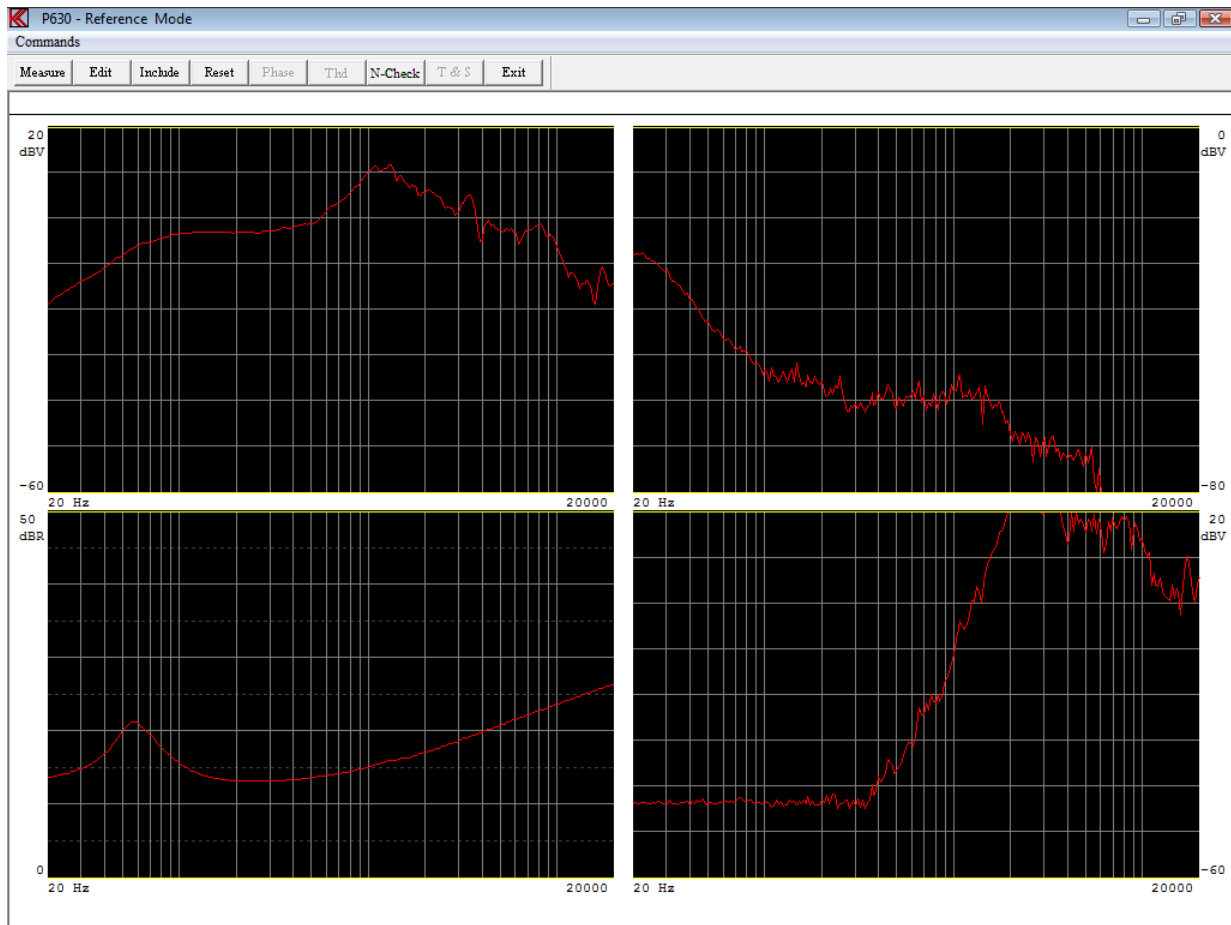
**Step 2:** Select Channel B and D to input “11” and set gain for Channel A to 0 db.

**Step 3:** Enable Filter B.

The filter type TRK-HP and FIX-HP is made for Rub & Buzz measurements. The TRK filter is a tracking filter there keep same distance in harmonic from the generator to the filter. As general setup it is recommended to start with the 5<sup>th</sup> harmonic and a full bandwidth. Some speakers need a higher harmonic than the 5<sup>th</sup> harmonic. In most cases from 5-10 harmonic. The overall filter for the Rub & Buzz measurement is the TRK-HP filter.

**Step 4:** Select the 5<sup>th</sup> harmonic for filter B and gain on +20 db.

**Step 5:** Enter the Reference mode and make a measurement.



Make notice of the resonance frequency of the impedance curve in channel C. In this case approximate 60 Hz. For second filter channel the FIX-HP filter is selected. This filter is the best to detect problems generated around the resonance frequency. To find the best frequency setting for this filter the resonance frequency must be known. In our case 60 Hz. Use following guideline to select the filter frequency.

Resonance frequency up to 50-70 Hz. Use filter frequency 20 times higher.

Resonance frequency from 50-70 to 300-500 Hz. Use filter frequency 10 times higher.

Resonance frequency higher than 300-500 Hz. Use filter frequency 5 times higher.

**Step 6:** Exit Reference mode and enable filter D.

**Step 7:** Select filter D as FIX-HP with a filter frequency of 2000 Hz.  
The value is calculated to  $60 \times 20 = 1200$  Hz however in this offline version the filter data is simulated to 2000 Hz.

**Step 8:** Enter Reference mode and make a measurement.

**Step 9:** Include all data to reference curves.

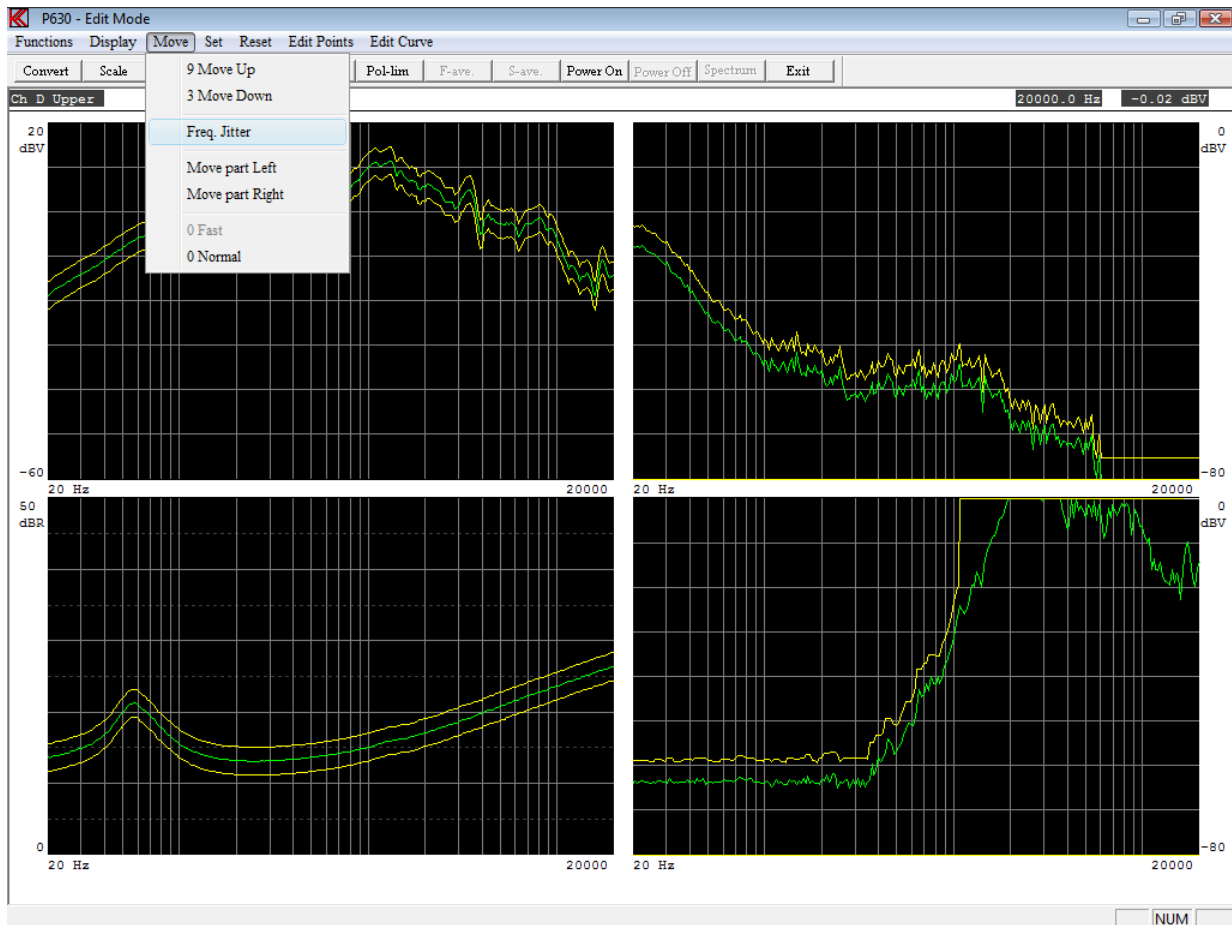
**Step 10:** Enter Edit Mode.

**Step 11:** Select "Fast Cursor. Select "0"

- Step 12:** Move Upper limit in Channel A 3.13 db up. Hit “9” twice.
- Step 13:** Select cursor to lower limit. Hit arrow up 1 time.
- Step 14:** Move Lower limit 3.13 db down. Hit “3” twice.
- Step 15:** Select Channel B. Hit “+” once.
- Step 16:** Reset lower limit in Channel B. Hit “Ctrl Page down”.
- Step 17:** Move cursor to upper limit. Hit arrow down once.
- Step 18:** Move upper limit 4.69 db up. Hit “9” tree times.
- Step 19:** Select channel C. Hit “+” once.
- Step 20:** Move upper limit 1.95 db up. Hit “9” twice.
- Step 21:** Select lower limit. Hit arrow up once.
- Step 22:** Move lower limit 1.95 db down. Hit “3” twice.
- Step 23:** Select channel D. Hit “+” once.
- Step 24:** Reset lower limit. Hit “Ctrl Page Down”.
- Step 25:** Select upper limit. Hit arrow down once.
- Step 26:** Move upper limit 4.69 db up. Hit “9” tree times.

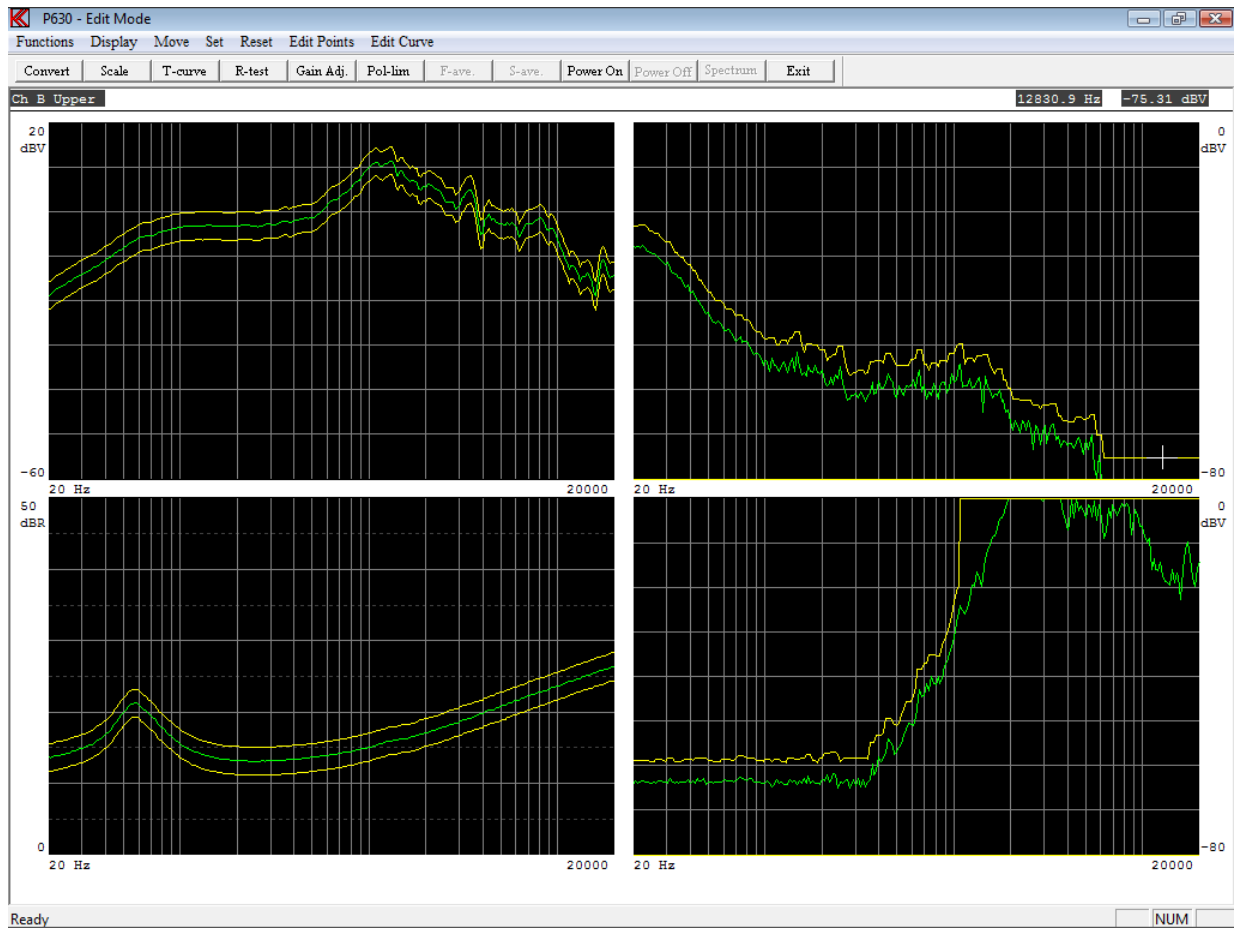
When a FIX-HP filter is used the filter frequency do not change due to the sweep. When the generator frequency reach the filter frequency and higher you see the same shape as in channel A , the frequency response. To not mix the filter and frequency test it is recommended to open the upper limit little higher than the half of the filter frequency.

- Step 27:** Move the cursor to 1116 Hz. Hit right arrow 3 times.
- Step 28:** Write upper limit up to the top of screen. Hit “8” until the curve point is on the top of the screen.
- Step 29:** Write the rest of the upper limit from the 1116 Hz and upward to the top. Hit “6” and make use of fast cursor on /off “0” to write to the end frequency.
- Step 30:** Adjust the reference limits in channel D a jitter correction. Select Move menu and click only one time on “Freq. Jitter”.



**Step 31:** Select channel B. Hit “+” two times.

**Step 32:** Adjust the reference limits in channel B a jitter correction. Select Move menu and click only one time on “Freq. Jitter”.



**Step 33:** Exit Edit mode.

**Step 34:** Exit Reference mode.

**Step 35:** Save & Exit as Reference Curve.



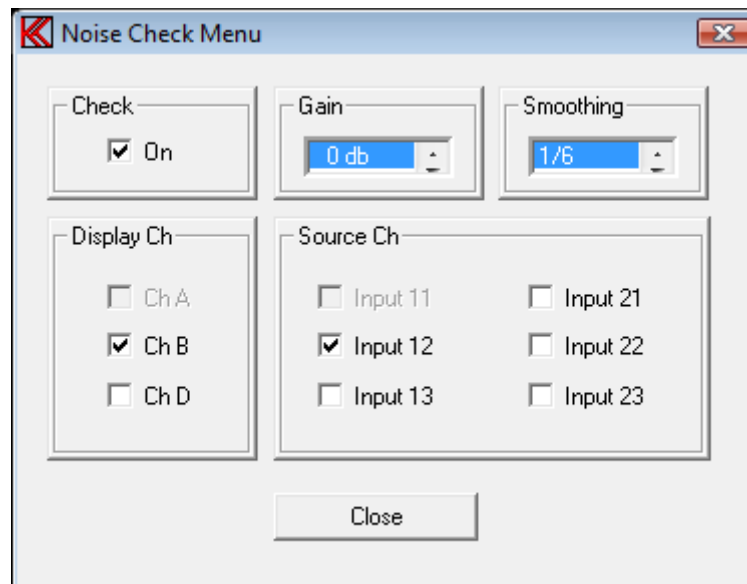


## **Lesson 16**

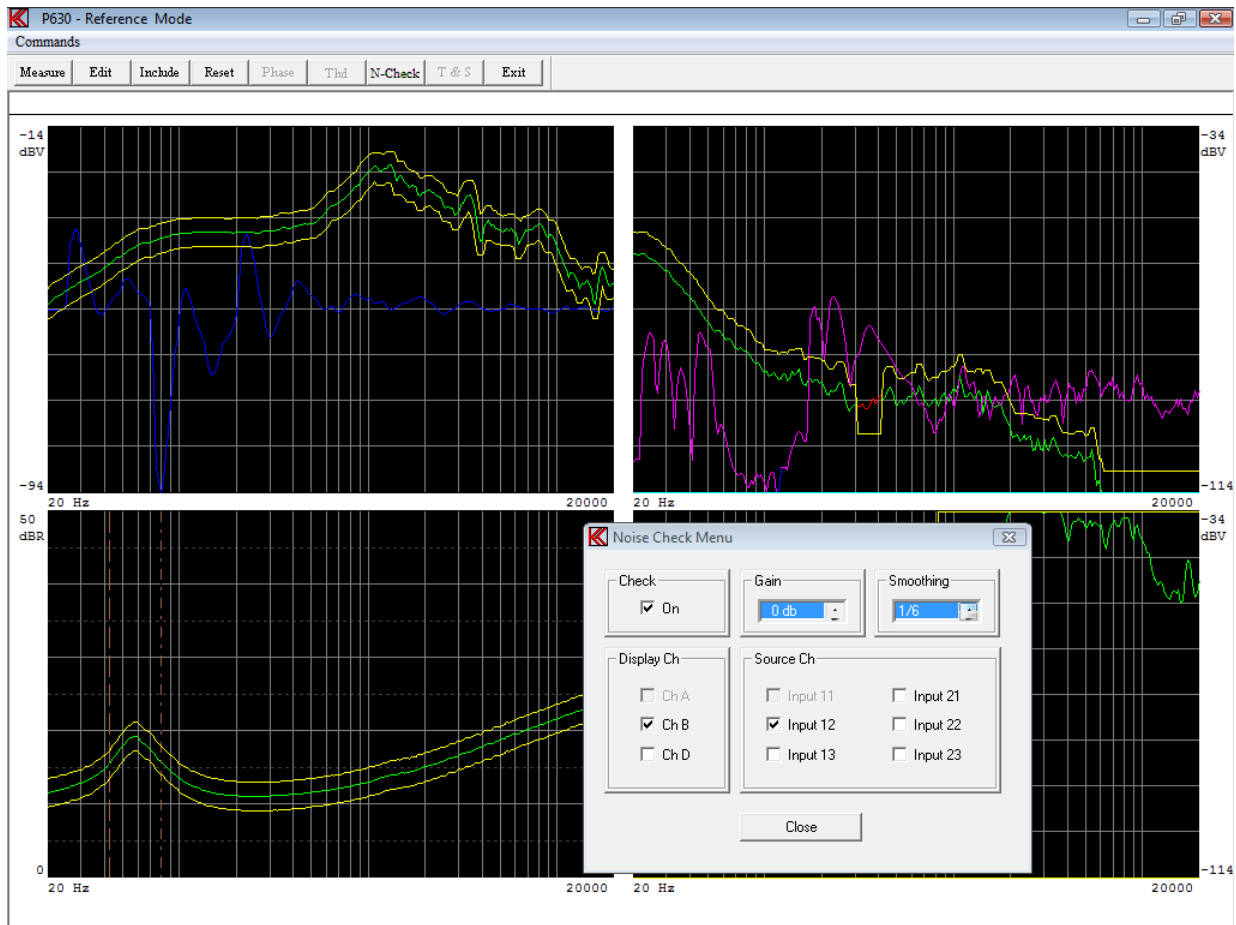
This lesson shows how to setup a check of ambient noise.

Note: The step for entering password is not listed.

- Step 1:** Go to “Setup / change parameters”. Click “Setup”.
- Step 2:** Select "demo".
- Step 3:** Rename the type name “demo” to “NoiseCheck”.
- Step 4:** Enter the Reference mode and make a measurement.
- Step 5:** Make a measurement.
- Step 6:** Enter N-Check the Noise Check Menu.



- Step 7:** Enable noise check. Set Check on.
- Step 8:** Set Display channel to Ch B.
- Step 9:** Select source channel to input 12.
- Step 10:** Set input gain to 0 db.
- Step 11:** Set smoothing to 1/6.
- Step 12:** Make a measurement.



In channel B a violet curve is displayed. This is a simulated noise curve picked up by an external noise microphone. Normally the limit is created by including the data and modifying the limit. In this case the limit will be created as a straight line.

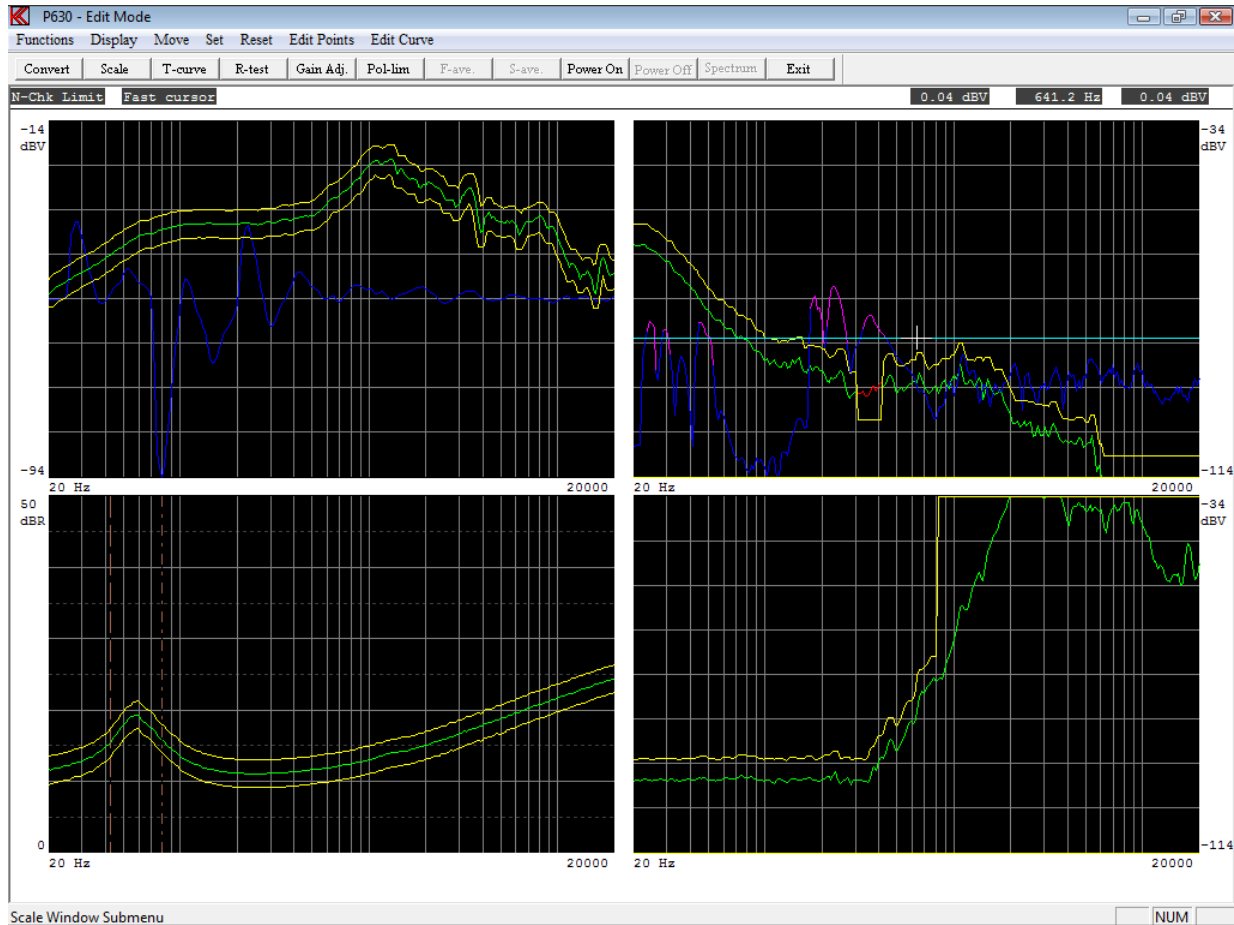
**Step 13:** Enter "Edit-mode".

**Step 14:** Select fast cursor. Activate fast cursor on by "0".

**Step 15:** Select channel B. Hit "+" once.

**Step 16:** Set cursor noise limit. Hit arrow down 1 time.

**Step 17:** Move the noise 31.25 db up. Hit "9" or "Move, 9 Move Up" 20 times.



In run mode a yellow warning will pup up if noise data exceed noise limit. If the noise limit is exceed & the 'test some ware in channel A, B or D exceed the curve limit the test will be repeated one time if set so.

**Step 18:** Exit Edit mode.

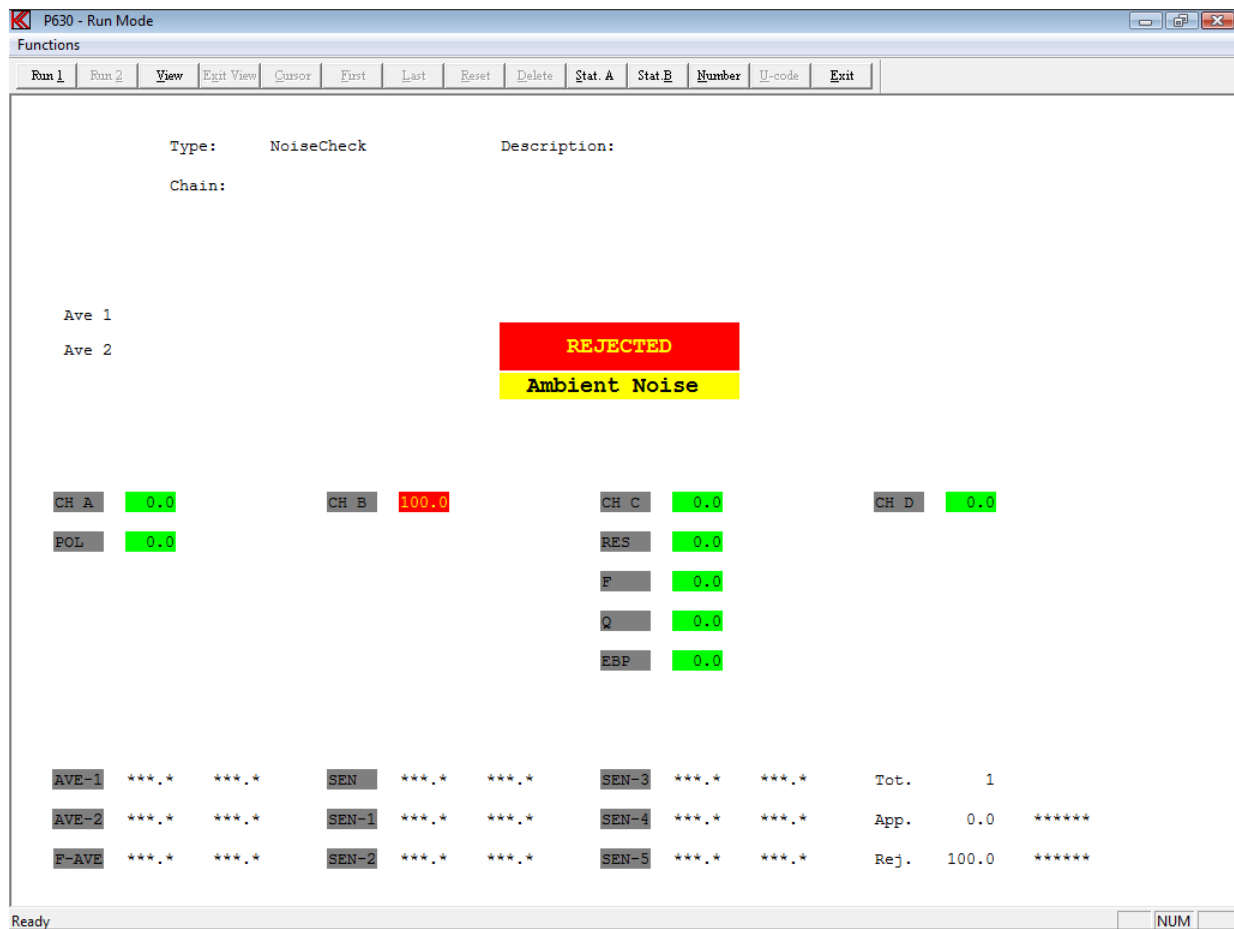
**Step 19:** Exit Reference mode.

**Step 20:** Save & Exit as Reference Curve.

**Step 21:** Select "Run speaker tests", activate "Run".

**Step 22:** Select type "NoiseCheck".

**Step 23:** Start test, activate "Run 1" or press key "1".



The noise exceed the limit first time. Then the test was repeated with same result. The flag tell that the test was a reject and there was ambient noise during the test.

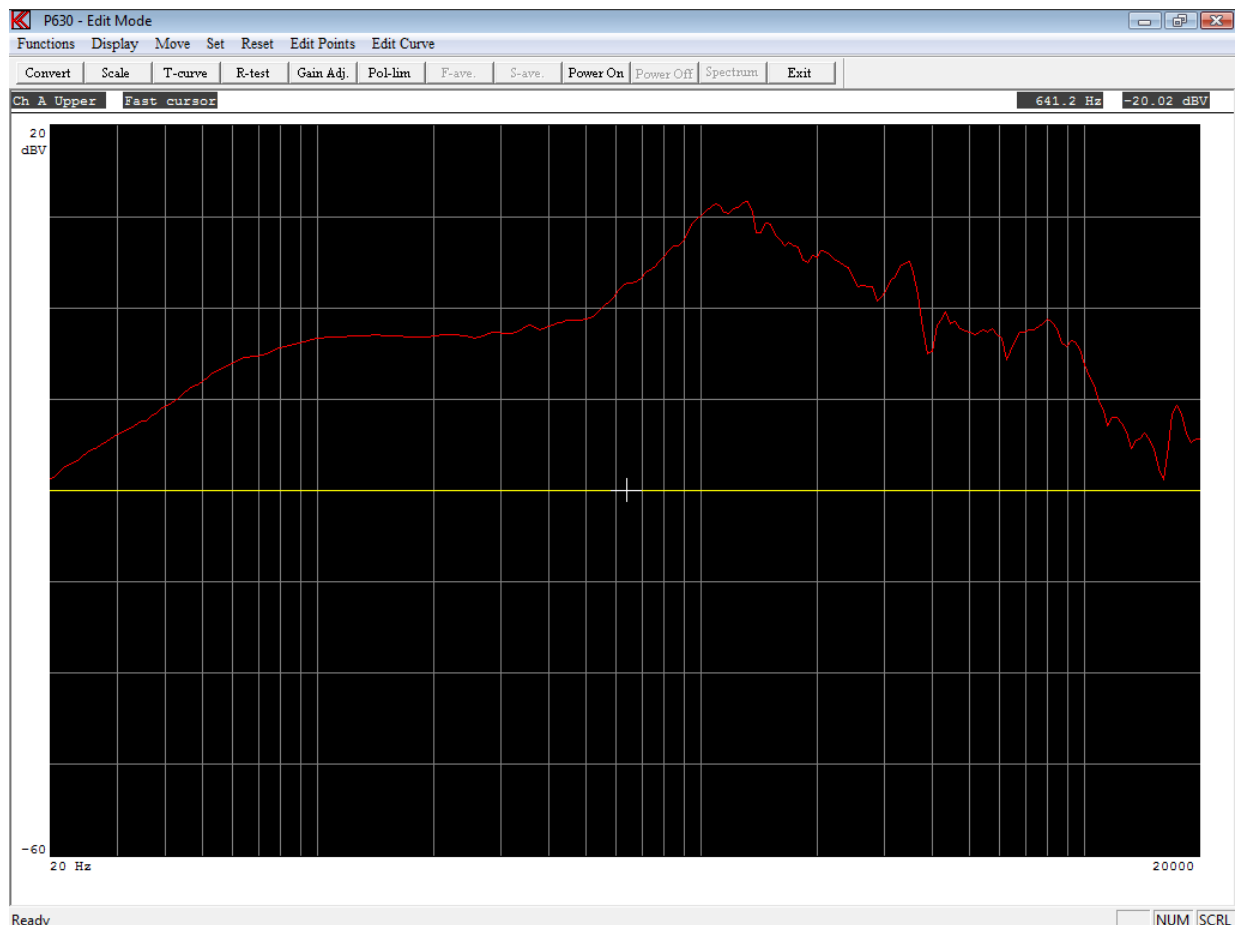
## Lesson 17

This lesson shows how to work with tolerance files.

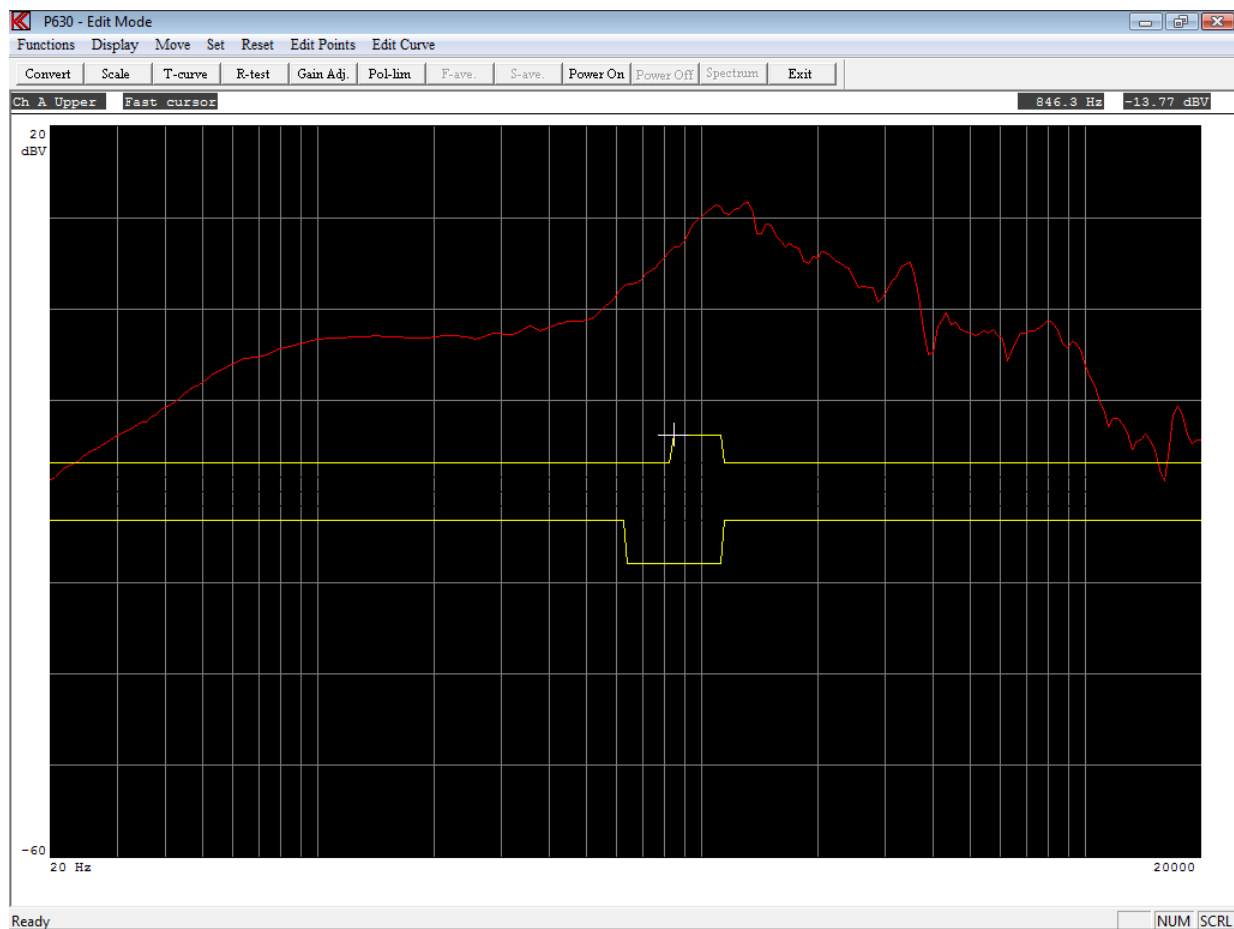
With the tolerance curve facility you can create and store several standards you often use.

Note: The step for entering password is not listed.

- Step 1:** Go to “Setup / change parameters”. Click “Setup”.
- Step 2:** Select "mytest".
- Step 3:** Go to Reference Mode, click “Reference”.
- Step 4:** Make a measurement, click “Measure”.
- Step 5:** Enter Edit menu, click “Edit”.
- Step 6:** Reset the reference curve in Ch A to centre level. Click on “Set, Centre Limits” or press on key “CTL Home”.
- Step 7:** Enlarge the display, press "Page Up".
- Step 8:** Select fast cursor, press "0" once.



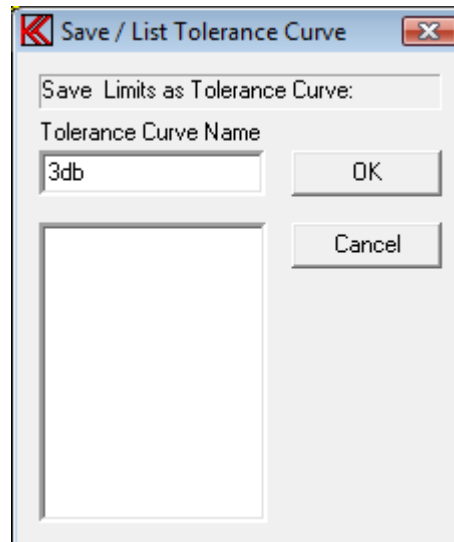
- Step 9:** Move upper limit 3.1 dB up, click “Move, 9 Move Up” two times or press “9” two times.
- Step 10:** Select lower limit, press “arrow up” once.
- Step 11:** Move lower limit -3.1 dB down, Click “Move, 3 Move Down” twice or press key “3” twice.
- Step 12:** Move cursor 4.7 dB down, click “Edit Points, 2 Down” tree times or press key “2” three times.
- Step 13:** Move cursor to 1116 Hz, click “Edit Points, 6 Right” two times or press key “6” two times.
- Step 14:** Select upper limit, press “arrow down” once.
- Step 15:** Move cursor 3.1 dB up, click “Edit Points, 8 Up” twice or press key “8” twice.
- Step 16:** Move cursor to 1474 Hz, click “Edit Points, 6 Right” or press key “6” once.



- Step 17:** Select the Edit Tolerance mode, click “T-curve” or press key “T”.

**Step 18:** Save the reference band as a standard tolerance curve. Click “Save”.

**Step 19:** Save the curve as name “3db”, enter “3db” and click “OK”.



Normal use of available tolerance files:

- a) Make a measurement.
- b) Include the data to reference curve.
- c) Load a tolerance curve.
- d) Add the tolerance to reference curve.

**Step 20:** Exit Edit - Tolerance Mode.

**Step 21:** Reset the reference curve in Ch A. Click on “Reset, Channel Limit” or press on key “CTL End”.

**Step 22:** Exit Edit Mode.

**Step 23:** Go to include menu. Click “Include” or press key “I”.

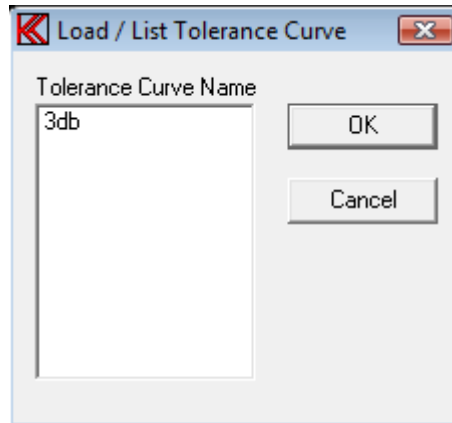
**Step 24:** Include channel A to reference.

**Step 25:** Go to Edit menu, click “Edit”.

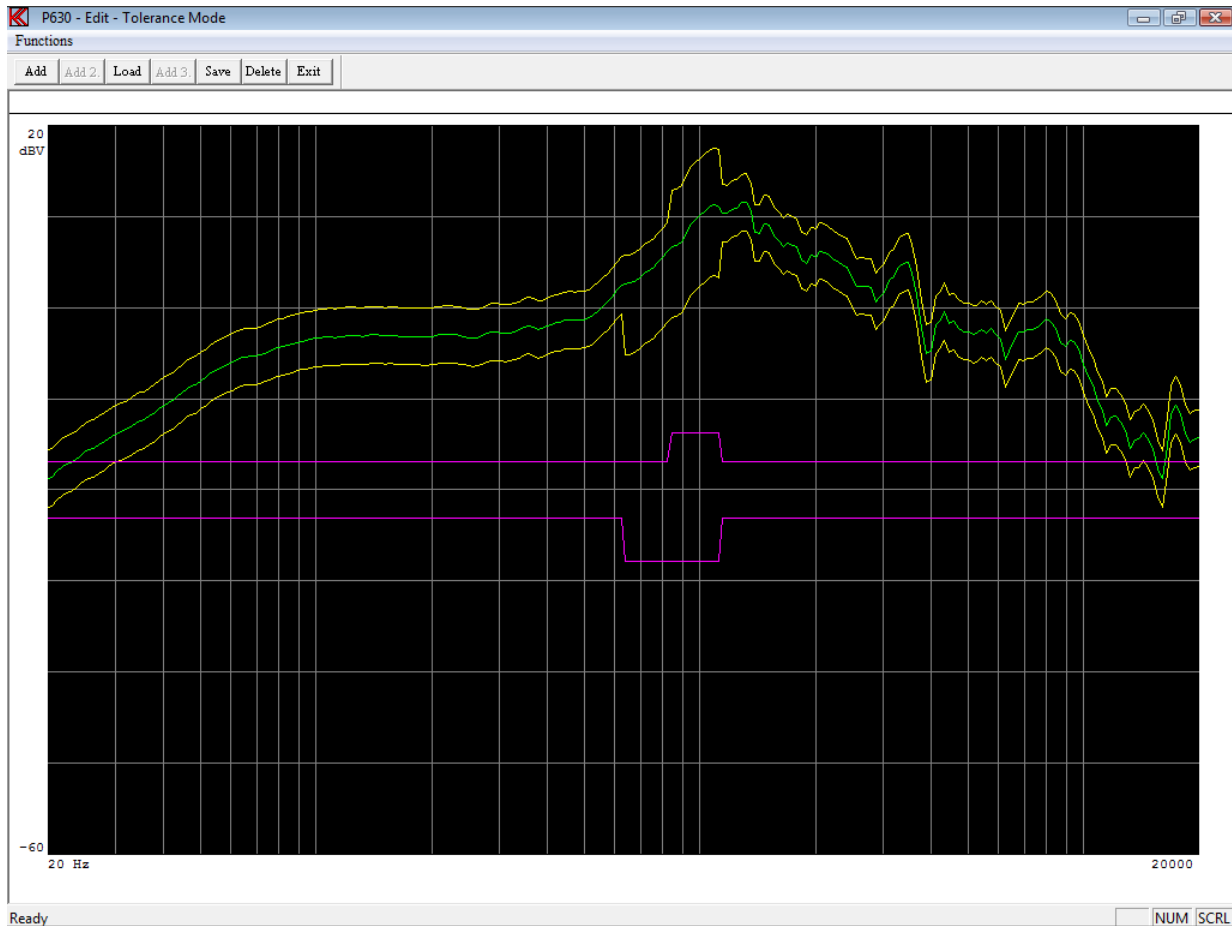
**Step 26:** Select the Edit Tolerance mode, click “T-curve” or press key “T”.

**Step 27:** Load a tolerance curve, Click “Load”.

**Step 28:** Select the file 3db, highlight “3db” by clicking text and click “OK”.



**Step 29:** Add tolerance curve to the reference curve, click “Add”.



**Step 30:** Exit Tolerance Mode.

**Step 31:** Exit Edit Mode.

**Step 32:** Exit Reference Mode.

**Step 33:** Exit Setup Of Parameters.



## **Lesson 18**

Set up of a Master curve and a Master compensation curve.

These features can be used for various applications of which some important are:

- 1) Substitution for a reference speaker in connection with a master compensation curve.  
This is used to emulate a reference speaker by the use of another speaker, thus protecting the reference speaker against wear and associated changing of characteristics.
- 2) Comparison/emulation of test booths. With a Master curve and a Master compensation curve a production line test booth can be emulated as a lab. Test booth or a production line no. 2 can be emulated as production line no. 1. This is done by generating a Master curve with the reference curve in the one test booth and then make a Master reference curve in the other. This way test booth no. 2 precisely emulates test booth no. 1.

Note: The step for entering password is not listed.

### **A)**

The first step is to generate a Master curve (this is done analogue to making a compensation curve).

- Step 1:** Go to "Setup / change parameters", click "Setup".
- Step 2:** Select type "demo".
- Step 3:** Enter new name in field "Type Name". Write "master".
- Step 4:** Write in field "Type Description", "demo with a master curve".

**Step 5:** Save & Exit.

**Step 6:** Save as Reference Curve.

**Step 7:** Go to “Setup / change parameters”. Click “Setup”.

**Step 8:** Select type “master”.

**Step 9:** Go to Reference mode. Click “Reference”.

**Step 10:** Carry out a measurement. Click “Measure”.

**Step 11:** Go to edit mode. Click “Edit”.

**Step 12:** Reset reference on Ch A. Click “Reset Channel Limit” or press key “CTL End”.

**Step 13:** Exit Edit Menu.

**Step 14:** Go to include menu. Click “Include”.

**Step 15:** Include “channel A”.

**Step 16:** Exit “Reference Mode”.

**Step 17:** Save & Exit.

**Step 18:** Save as Master Curve.

The master curve is only for saving the original (the reference speaker).

## **B)**

In order to create a substitution reference or to out compensate differences between test booths a Master compensation curve must be generated.

**Step 19:** Go to "Setup / change parameters". Click “Setup”.

**Step 20:** Select type “master”.

**Setup Of Parameters**

Type  
Name: master Chain: Status: Master Present  
Description: demo with a master curve  
Help File: 3-Limit

Sensitivity Test  
☐ Move 2000 Hz I/O: N.A. Output: A 4.0003 Volt -11.48 dB 0 dB = 15.0 Volt

Polarity Test  
☒ On ☐ Negative ☐ After Pulse Time: 5 mSec.

Compress: Range: Off dB Ref. Ch: 0.0 Loudness (test off, enter: 0.0) Form: Off Test: 0.0

Input  
Status: ☒ Ch A ☒ Ch B ☒ Ch C ☒ Ch D  
Mux: 11 11 No Mux 11  
Detector: Log Log Log Log  
Gain: +14 db 0.1 ohm  
Smoothing: Off 1/12 Off 1/12 Off 25.1 pt/oct

Sweep  
☐ Reverse Start: 20 Hz Stop: 20000 Hz Delay: 0 mSec Points: 250 No Time: 3.0 Sec.

Reference  
Delete & exit  
Save & exit  
Exit

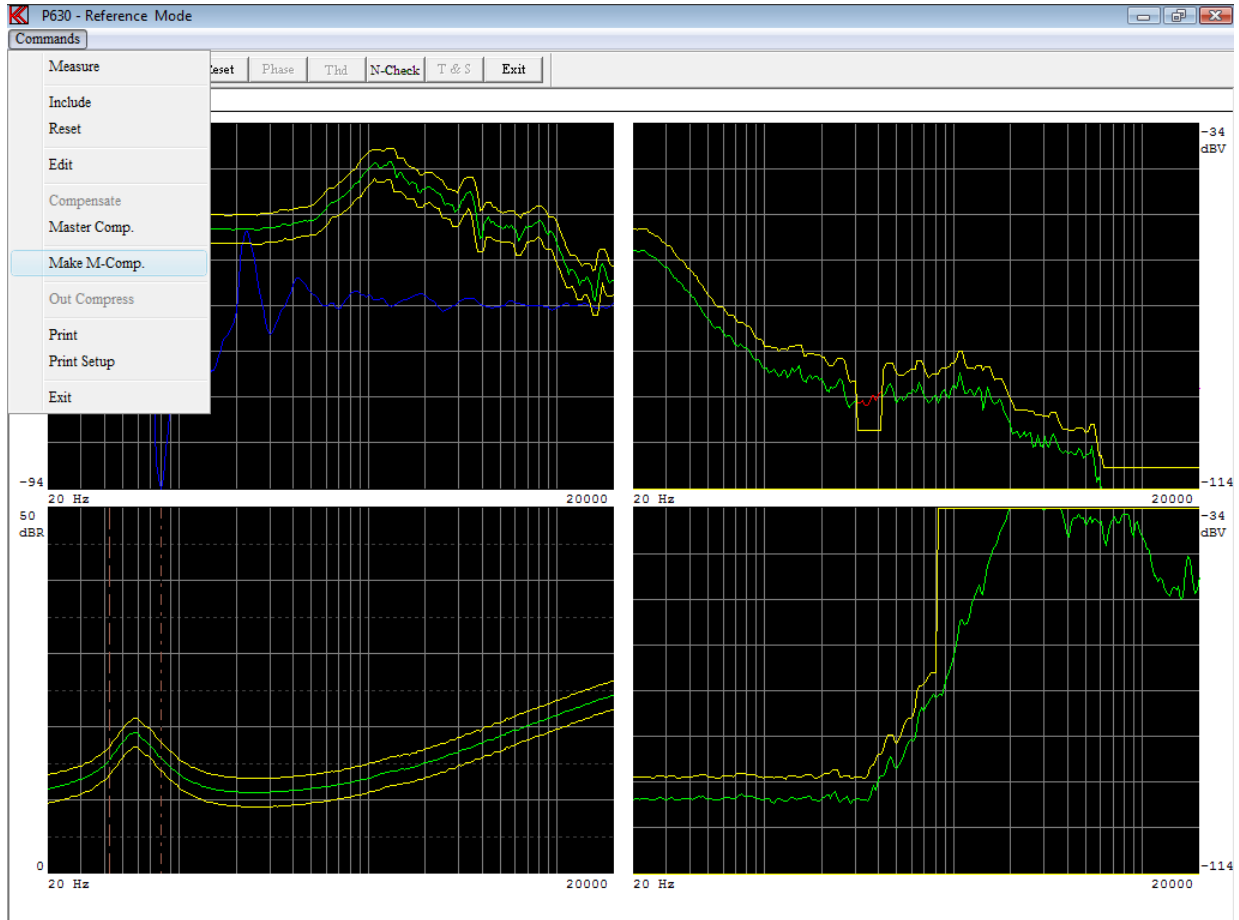
Auto Save  
☐ Data App. ☐ Data Rej. ☐ Results  
Data Path: C: Result Path: C:

Filter  
Status: ☒ Ch B ☐ Ch C ☒ Ch D  
Type: TRK-HP FIX-HP  
Har: 5  
Freq/Bw: oo 2048  
Gain: +20 db +20 db  
Display: Absolute Absolute  
Limit: 45 KHz 45 KHz

Please note that in the “Type Status” is written “Master Present”, to indicate that a Master curve is present.

**Step 21:** Go to Reference mode. Click “Reference”.

**Step 22:** Carry out a measurement. Press key “M”.



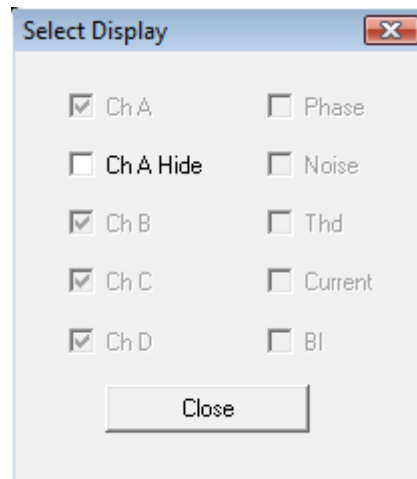
Please note that there is a new issue in the menu: Make M-Comp.

This is used to generate the master compensation curve. It generates the difference between the measured curve and the master curve (here there is no difference since the demo program only are using a simulated curve).

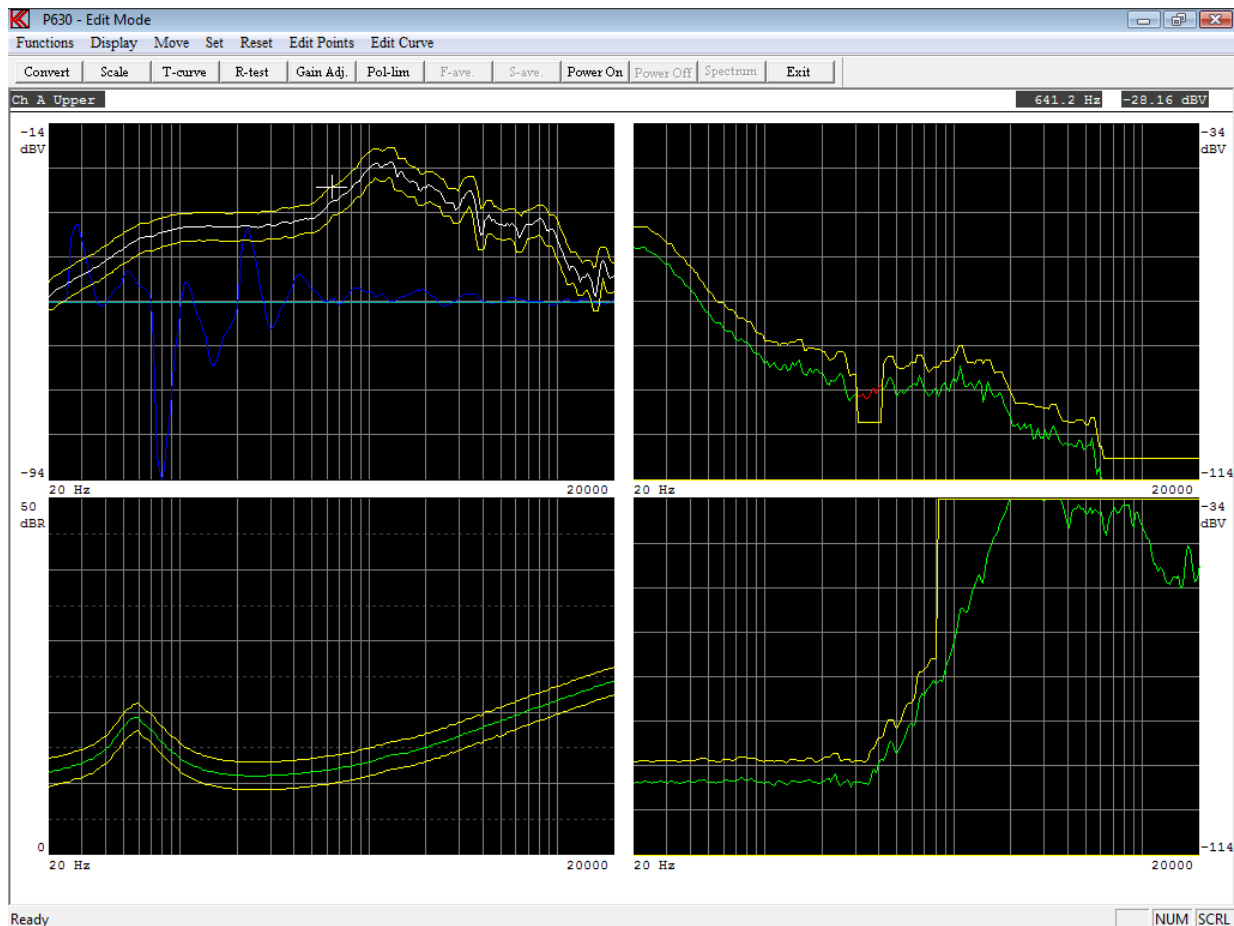
**Step 23:** Generate a Master Compensation Curve. Click “Make M-Comp.”.

**Step 24** Go to edit mode. Click “Edit”.

**Step 25:** Show the master curve. Click at “Display”, “Select Display”.



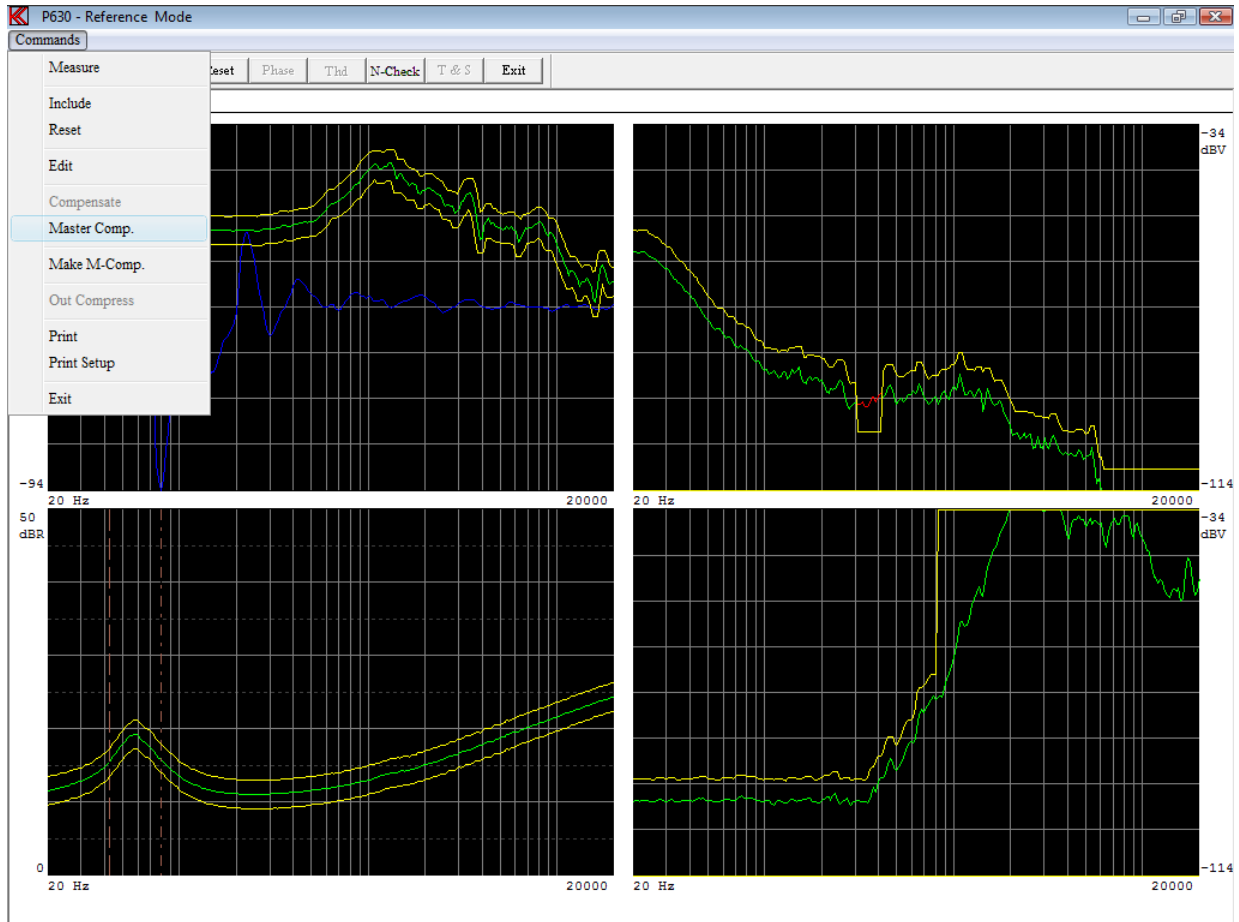
**Step 26:** Set flag at “Ch A Hide” off.



Upper left window: The Master curve is shown in white and the blue curve minus 40 dB from the top of the window is the difference (the Master Compensation curve).

**Step 27:** Exit Edit Mode.

**Step 28:** Carry out a measurement. Press key “M”.



Please note a new issue in the menu: Master Comp.

In the production environment this is used when the Master compensation curve has been generated. The Master compensation curve is automatic subtracted from the measured curve before test.

**Step 29:** See the compensated test result, click “Master Comp.”.

**Step 30:** Exit Reference Mode.

**Step 31:** Save & Exit.

**Step 32:** Save as Reference Curve.

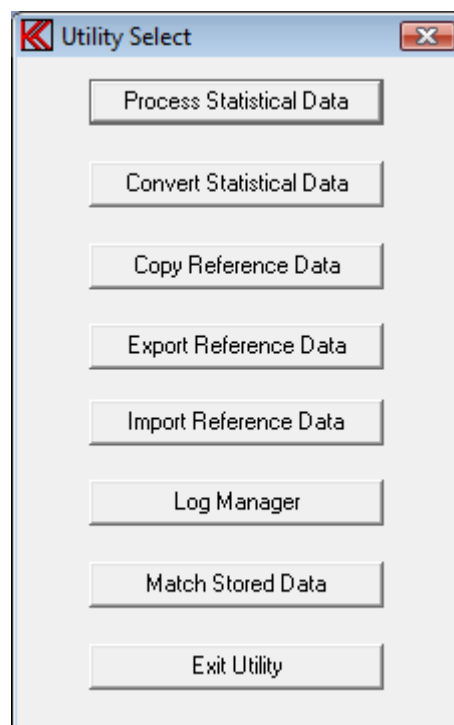
## **Lesson 19**

The next four lessons show some of the use of the utility functions.

The first part shows how to process stored data and use the mean value of some “good” speakers to provide the basis for a new reference curve.

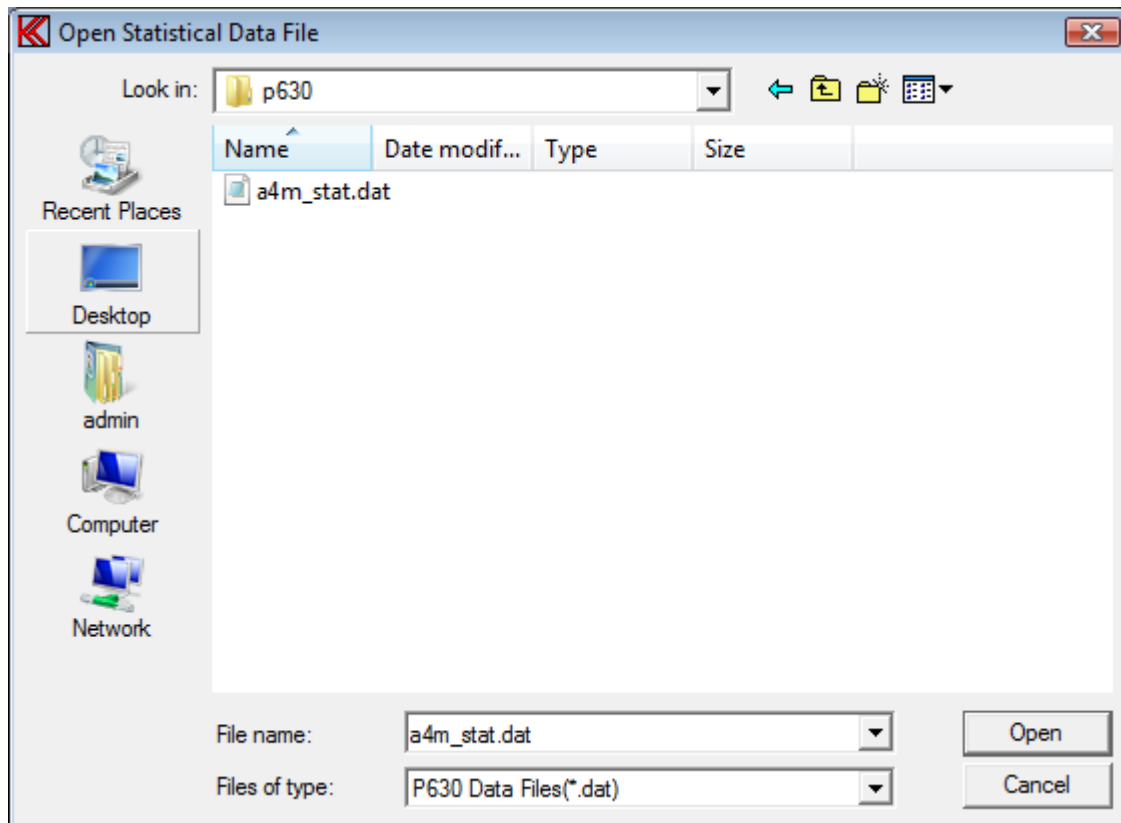
Note: The step for entering password is not listed.

**Step 1:** Go to “Utilities”. Click “Utility”.

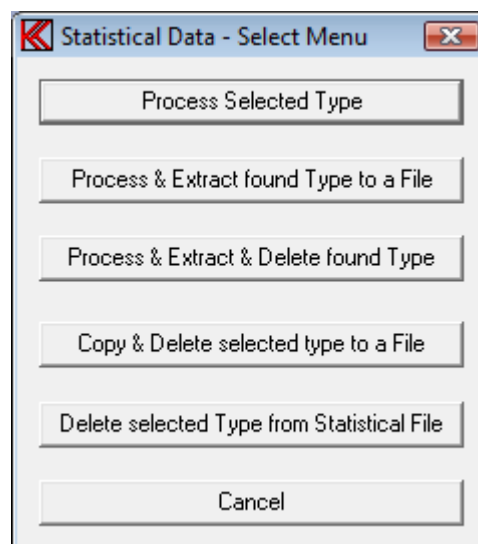


**Step 2:** Click “Process Statistical Data” to process a Statistical Data file.  
If “Store Data Approve” or “Store Data Reject” in “Global Menu” previously have been set to “ON” or “AUT” & “Auto Save” was activated in “Setup”, the file in “A4m\_stat.dat”, the Statistical Data file, is automatically generated in Run Mode.  
(Note: Match Store Data is optional)

**Step 3:** Select the default data file: A4m\_stat.dat

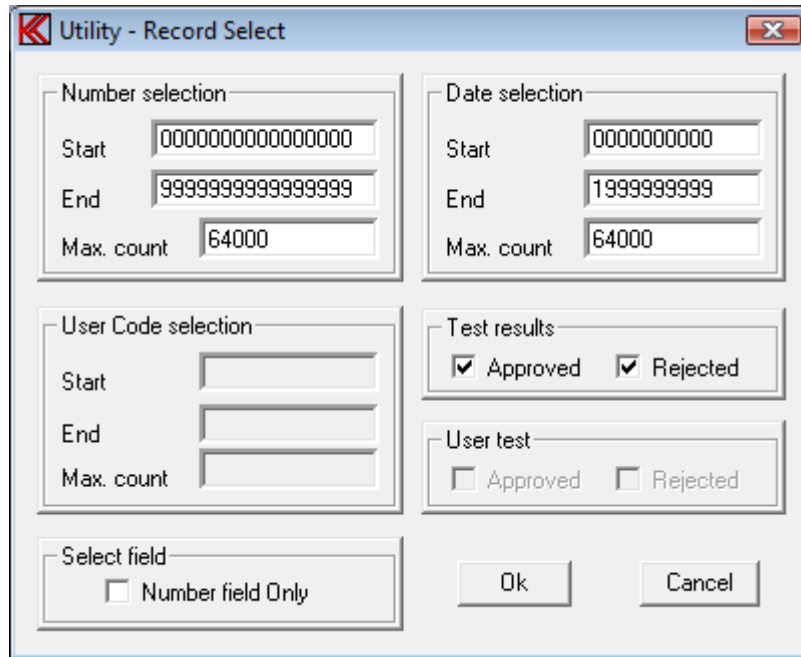


**Step 4:** Select type “dat” and click “OK”.



**Step 5:** To process the type “dat” click “Process Selected Type”.



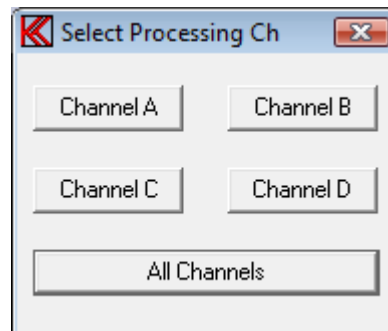


**Utility - Record Select**

<b>Number selection</b> Start: 0000000000000000 End: 9999999999999999 Max. count: 64000	<b>Date selection</b> Start: 0000000000 End: 1999999999 Max. count: 64000
<b>User Code selection</b> Start: End: Max. count:	<b>Test results</b> <input checked="" type="checkbox"/> Approved <input checked="" type="checkbox"/> Rejected
<b>Select field</b> <input type="checkbox"/> Number field Only	<b>User test</b> <input type="checkbox"/> Approved <input type="checkbox"/> Rejected

Ok Cancel

**Step 6:** Select to process all data with selected criteria, click “Ok”.



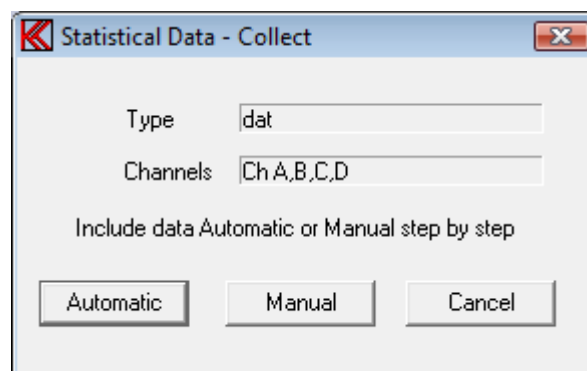
**Select Processing Ch**

Channel A Channel B

Channel C Channel D

All Channels

**Step 7:** Select to process all channels, click “All Channels”.



**Statistical Data - Collect**

Type: dat

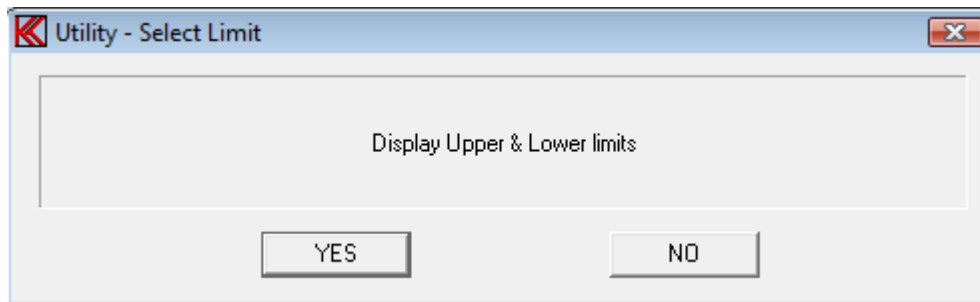
Channels: Ch A,B,C,D

Include data Automatic or Manual step by step

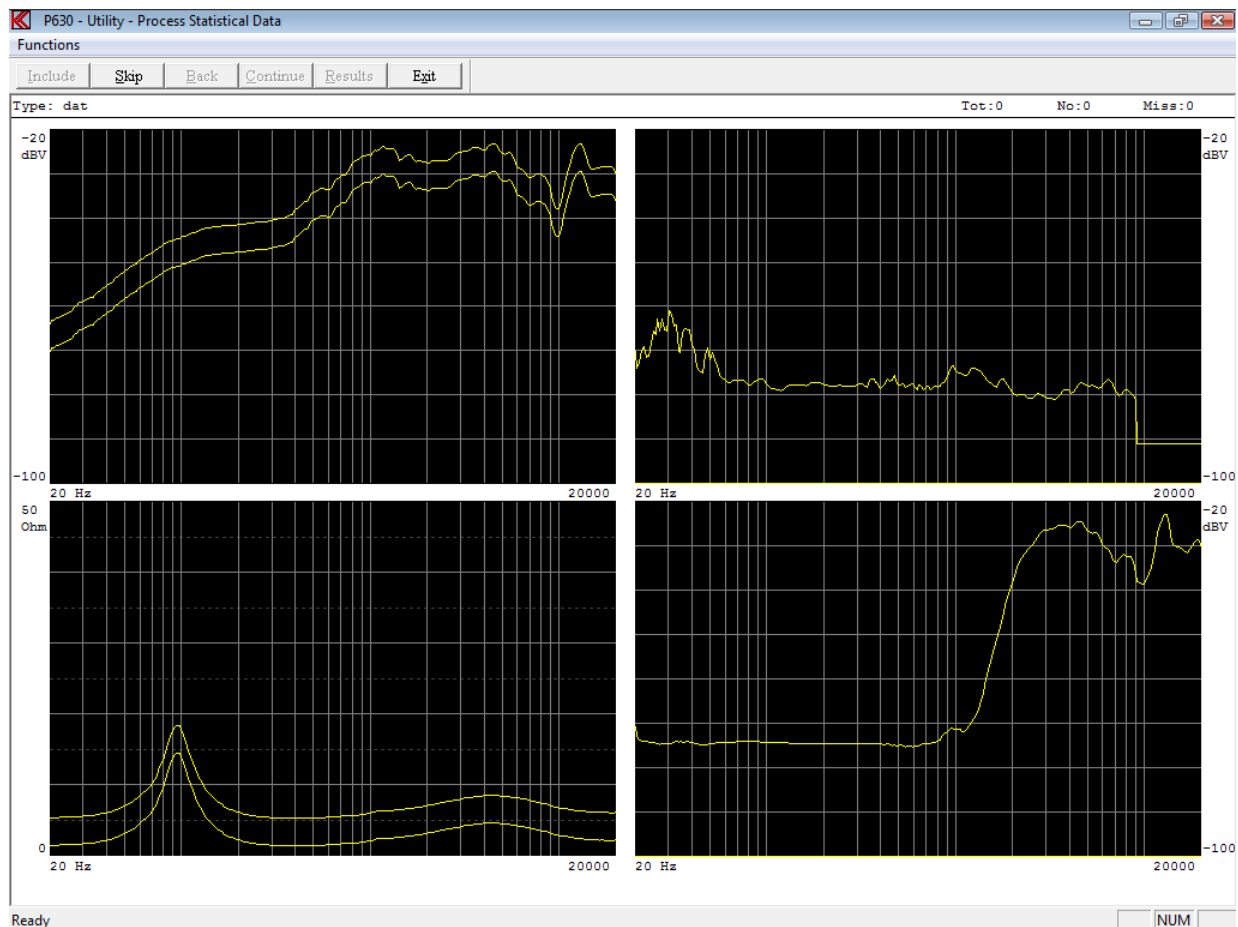
Automatic Manual Cancel

Data of the selected Type can be processed either automatic or manually. The Automatic process has a Suppress function, which can exclude measurements that exceeds limits setup in the Suppress menu. In the Manual process every measurement is displayed graphically on screen and can be included or excluded by pressing. The Manual process is shown first. Step 30 and onwards shows the Automatic process.

**Step 8:** Click “Manual” to select manual processing.

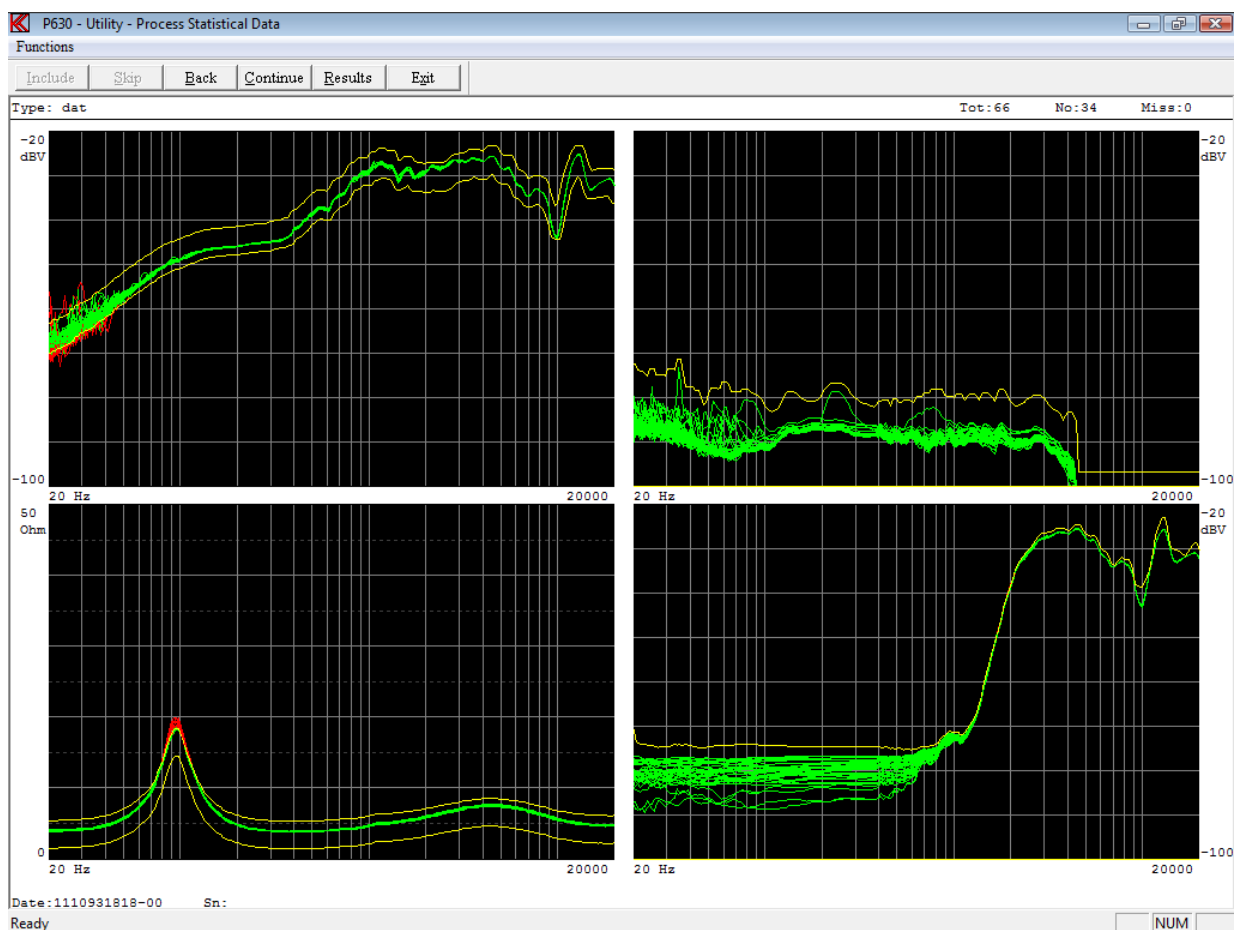


**Step 9:** Select no limits while processing, click “YES”.



A Date code and a serial number are displayed in the right bottom corner. The Date number is the actual date + time code for the record. The two last numbers is a sequential number if more than one record have the same date + time code. In this way no two records have the identical date number. The serial number is displayed after the date code. In this example the data is not saved with a serial number and therefore not displayed. The serial number is an 8-digit number saved together the measurement in Run Mode and entered by operator (or by a barcode). If the selected type name has a stored reference setup, the displayed data is colour coded “green” for approved and “red” for rejected.

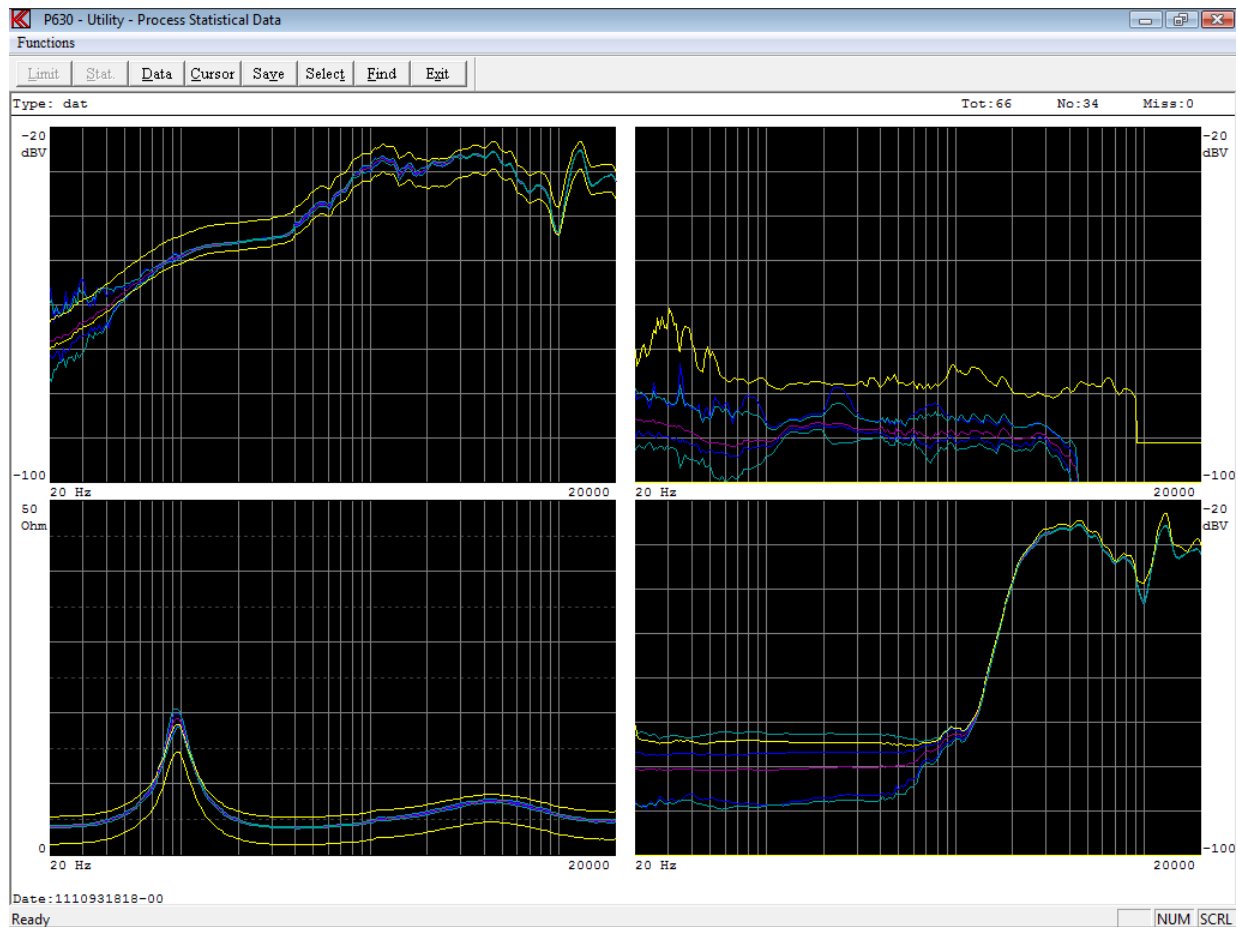
**Step 10:** Select some “good” data records by using : Click “Skip” or “S” and “Include” or “I”:  
 “Skip”, 2 times “Include”, “Skip”, “Include”, “Skip”, “I”, 2 x “S”, 3 x “I”, “S”, 4 x “I”, “S”, 4 x “I”, “S”, 2 x “I”, “S”, 15 x “I”, “S”, 2 x “I”, and the rest “S”.



**Step 11:** Click “Continue”.

**Step 12:** Click “Stat.” or press “S” to go to statistics.

**Step 13:** Click “Cursor” to go to the Utility Process Statistical mode 2 where you can replace upper and lower limit with processed statistical data.



**Step 14:** The crossbar is in channel A focusing on the frequency curve upper limit values. Press “arrow up” until the crossbar is selected on the mean value of frequency curve data, Ch A Ave.

**Step 15:** Press key “R” or click “Replace” to replace upper and lower reference with average data.

**Step 16:** Press “+” to go to channel B.

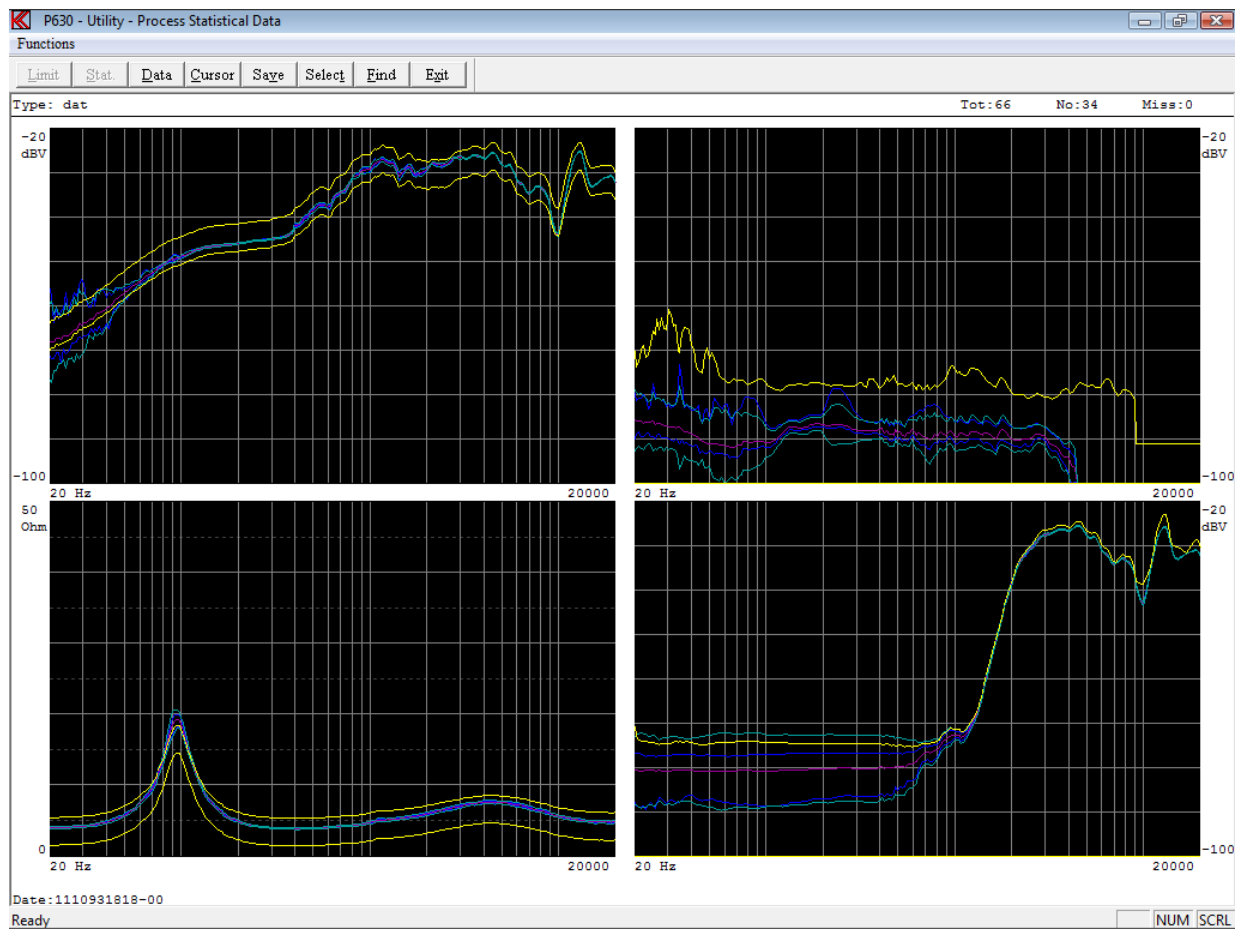
**Step 17:** Press “arrow up” until the crossbar is selected on the mean value of frequency curve data, Ch B Ave.

**Step 18:** Press key “R” or click “Replace” to replace upper and lower reference with average data.

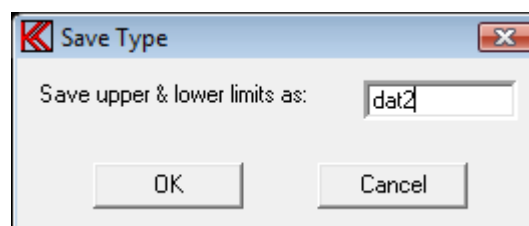
**Step 19:** Press “+” to go to channel C.

**Step 20:** Press “arrow up” until focus on the mean value of frequency curve data, Ch C Ave.

- Step 21:** Press key “R” to replace upper and lower reference with average data.
- Step 22:** Press “+” to go to channel D.
- Step 23:** Press “arrow up” until focus on the mean value of frequency curve data, Ch D Ave.
- Step 24:** Press key “R” to replace upper and lower reference with average data.
- Step 25:** Exit menu.



- Step 26:** Click “Save” or press key “V” to save upper and lower limits.



**Step 27:** Change type name to “dat” and Press “OK” to save.

**Step 28:** Exit Process Statistical Data.

**Step 29:** Exit Utility.

Now the type “dat2” is ready for further elaboration, see lesson 5 step 22 onwards.

One of many other alternatives to the above practical example could be to:

A)

Test a number of speakers (say 100). Make use of serial number to detect actual measurement to physical device.

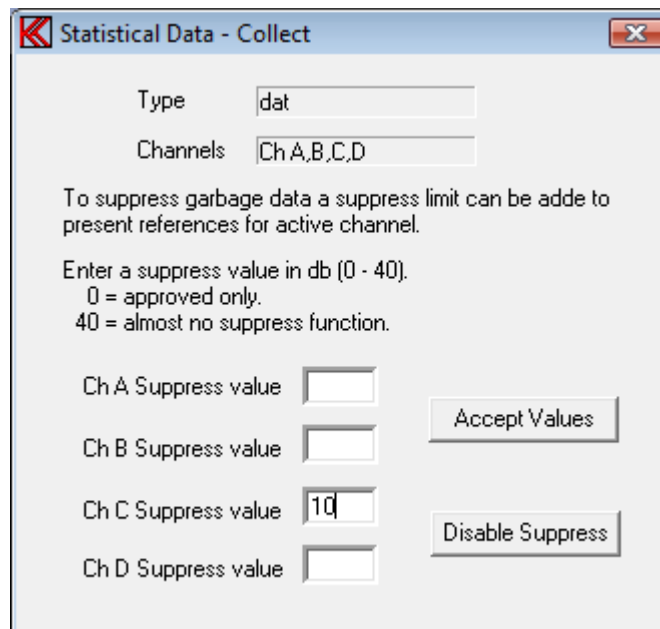
B)

Use 2 / 3 / 4 / 5 times the STD as upper and lower reference limits (for Rub and Buzz channels the lower limit shall of cause be Zero).

Following steps shows how to process measured data of a Type automatic:

**Step 30:** Go through Step 1 to Step 7.

**Step 31:** Select “Automatic” to enter automatic processing.



Statistical Data - Collect

Type:

Channels:

To suppress garbage data a suppress limit can be adde to present references for active channel.

Enter a suppress value in db (0 - 40).  
0 = approved only.  
40 = almost no suppress function.

Ch A Suppress value:

Ch B Suppress value:

Ch C Suppress value:

Ch D Suppress value:

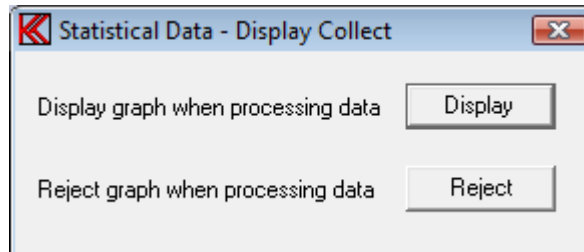
Accept Values

Disable Suppress

Only if the selected Type is setup with proper reference limits the Suppress menu will appear. The Suppress function excludes measurements from the statistics, which exceeds a limit in dB above upper reference limit and/or below lower reference limit. Each channel can be setup with separate limits between 0 and 40 dB. Disable means no suppressing.

**Step 32:** Write “10” in field “Ch C Suppress value.”

**Step 33:** Continue, click “Accept Values”.



Before the data is processed you must choose to have the measurements displayed graphically or not. “Display” graph enables you to see the measurements during processing but slows the process down, useful with a smaller number of measurements. “Reject” graph processes all data without displaying, thus speeding up the process, useful with a large number of measurements.

**Step 34:** Select “Display” to display graph during processing.

**Step 35:** Go through Step 11 to Step 29.





## **Lesson 20**

This utility lesson shows how to copy a reference setup to a disk and back again.

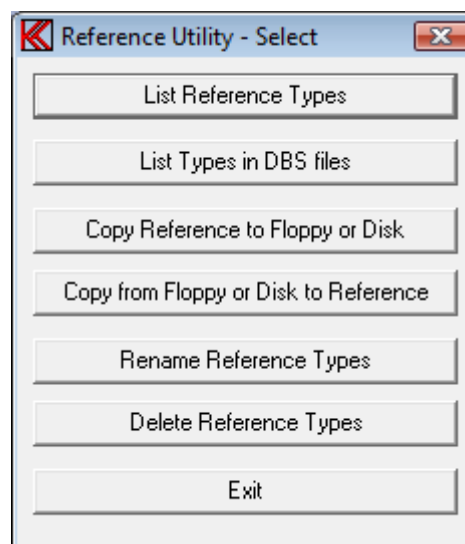
This is particularly useful for factories, which have more than one production line and therefore from time to time have the need for transferring reference setups from one PC to another.

Because of the database structure, copying cannot be performed using conventional functions.

Note: The step for entering password is not listed.

**Step 1:** Go to Utilities. Click “Utility”.

**Step 2:** Enter the copy reference utility menu. Click “Copy Reference to Data”.

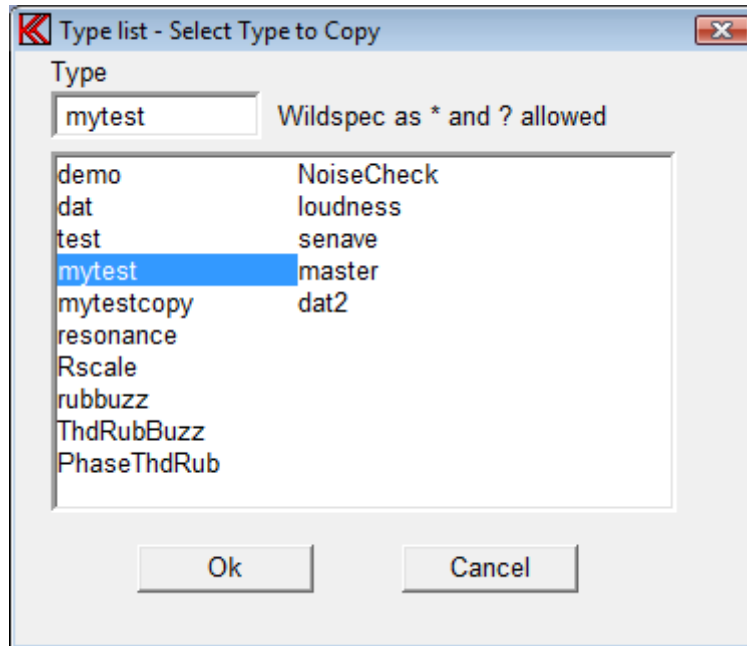


**Step 3:** List the existing reference types. Click “List Reference Types”.

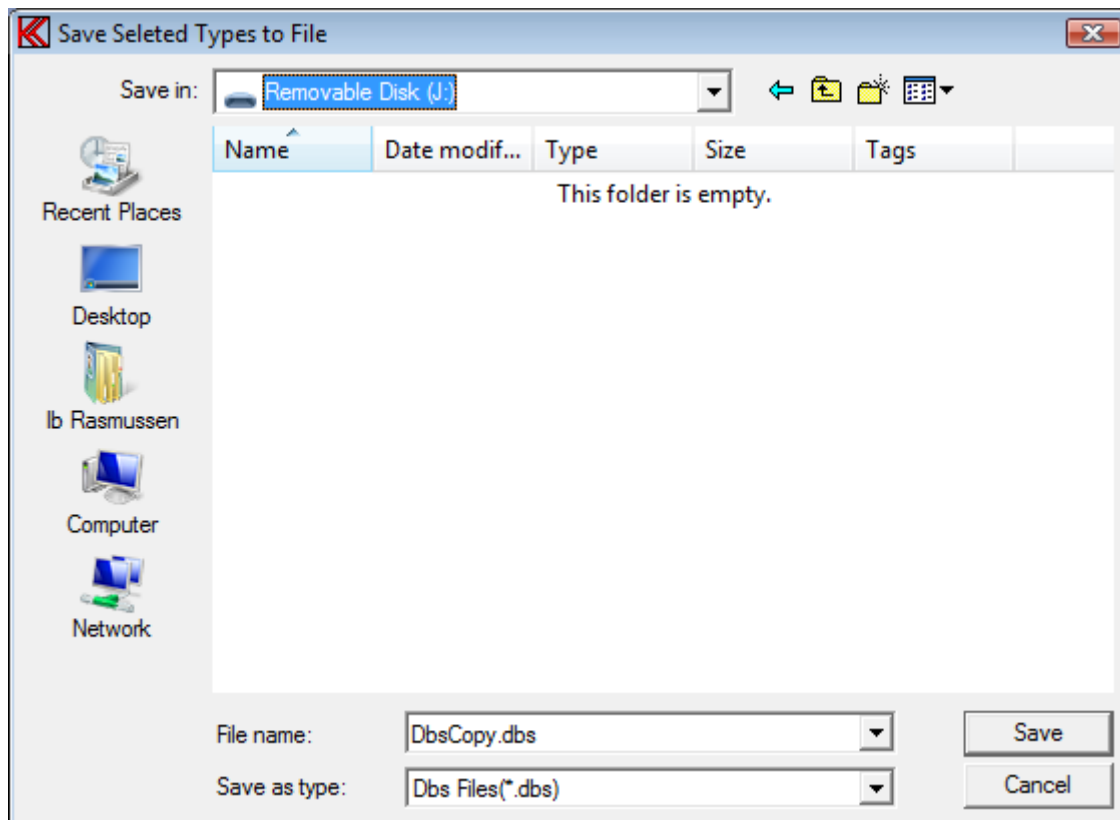
**Step 4:** Click “Exit” to return to the menu.

**Step 5:** Select “Copy Reference to Floppy or Disk” to copy to a disk.

**Step 6:** Select “mytest” and click “OK”.

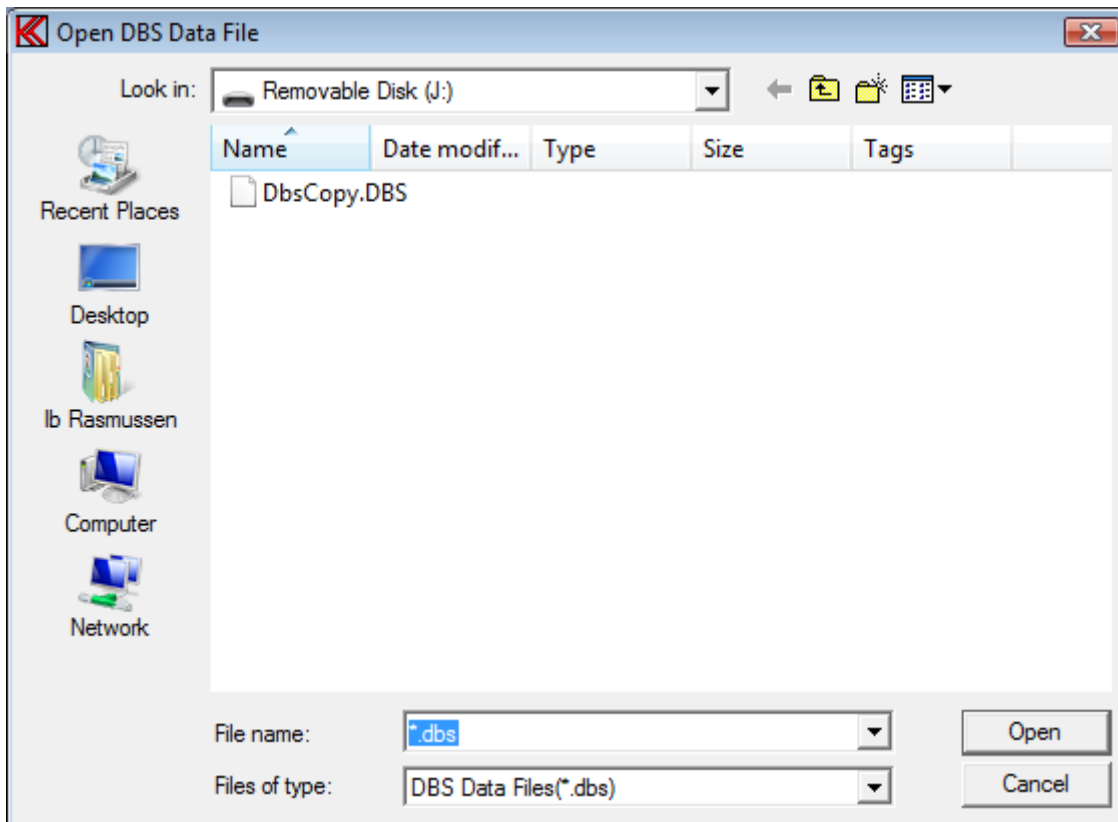


**Step 7:** Rename default filename to “DbsCopy.dbs” and click “Save”.



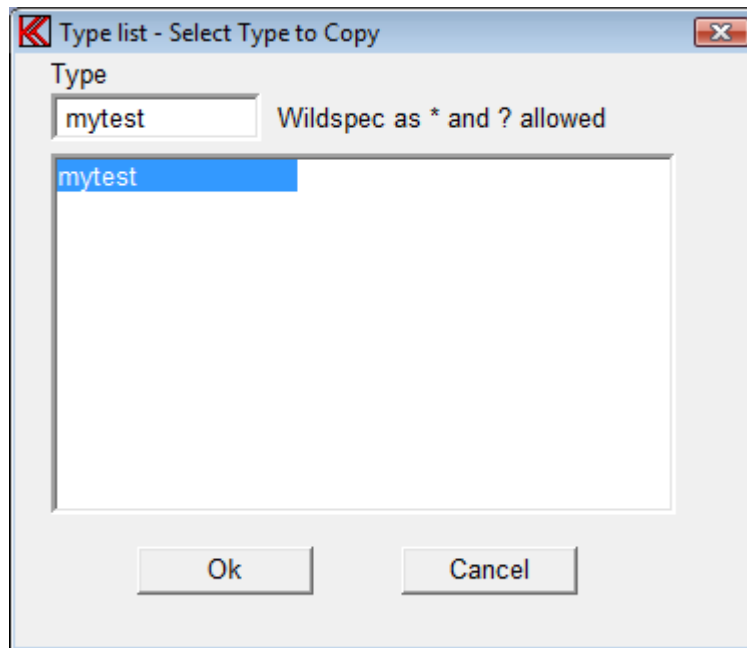
Imagine that you now physically move your floppy to another PC to add the reference type to the database there.

**Step 8:** Click “Copy from Floppy or Disk to Reference” to copy from the floppy.

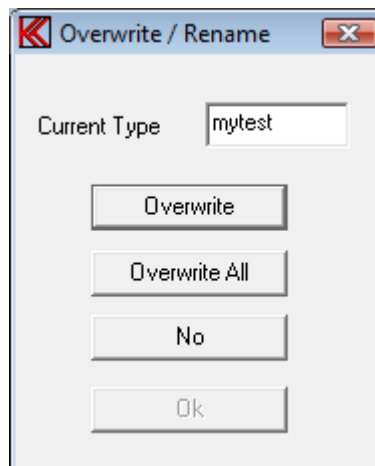


**Step 9:** Select filename: “DbxCopy” and “Open”.

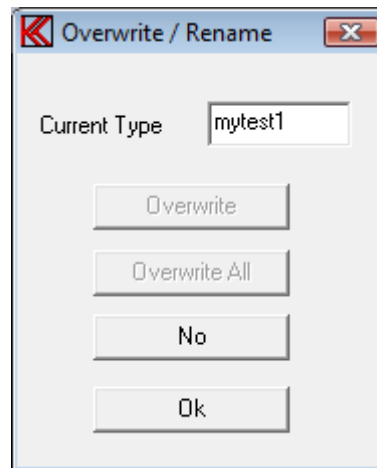
**Step 10:** Double click on “mytest” to select type.



**Step 11:** Click “Ok” to continue.



**Step 12:** Instead to overwrite present setup a new type name can be entered. Enter in field “Current Type” the name “mytest1”.



**Step 13:** Accept, click “Ok”.

The type ”mytest” has now been copied via the floppy and has been renamed to “mytest1”.

**Step 14:** Exit copy menu.

**Step 15:** Exit utility menu.



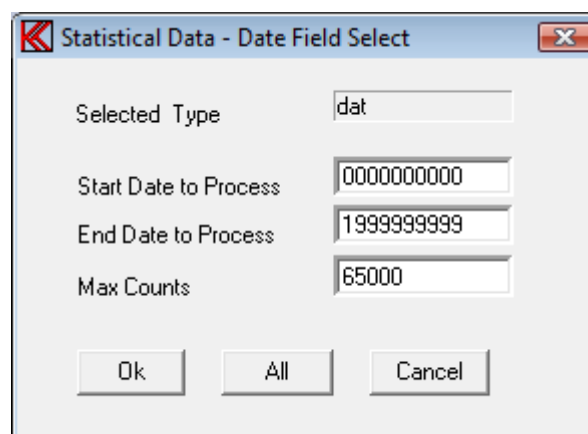
## **Lesson 21**

This utility lesson shows how to convert stored data in a “\*.dat” file to a plain ASCII test files.

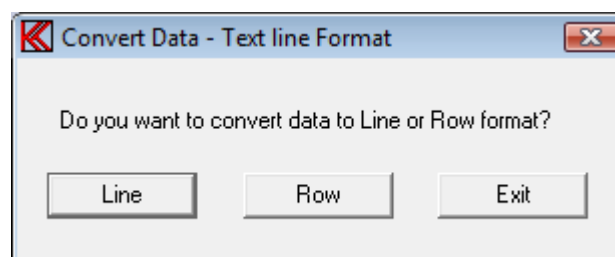
It can for example be used to export a reference type, edit the content with notepad editor, and then import the reference back as a new type.

The below example shows how to convert data from the A4m\_stat.dat file to a text file.

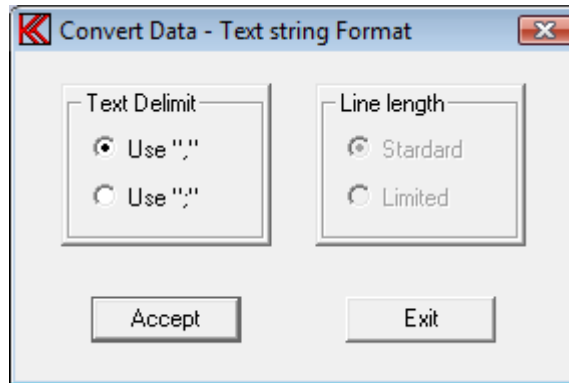
- Step 1:** Go to Utilities. Click “Utility”.
- Step 2:** Convert the DAT file. Click “Convert Statistical Data”.
- Step 3:** Enter the dat filename or use the default file name “a4m\_stat.dat” and click “Open”.
- Step 4:** Select type “dat” and click ”Use Selected” type.



- Step 5:** Click “All” to select all data from start date “0000000000” to end date “1999999999” (default). This disable Data Field Select function.
- Step 6:** Click “Ok” to continue.

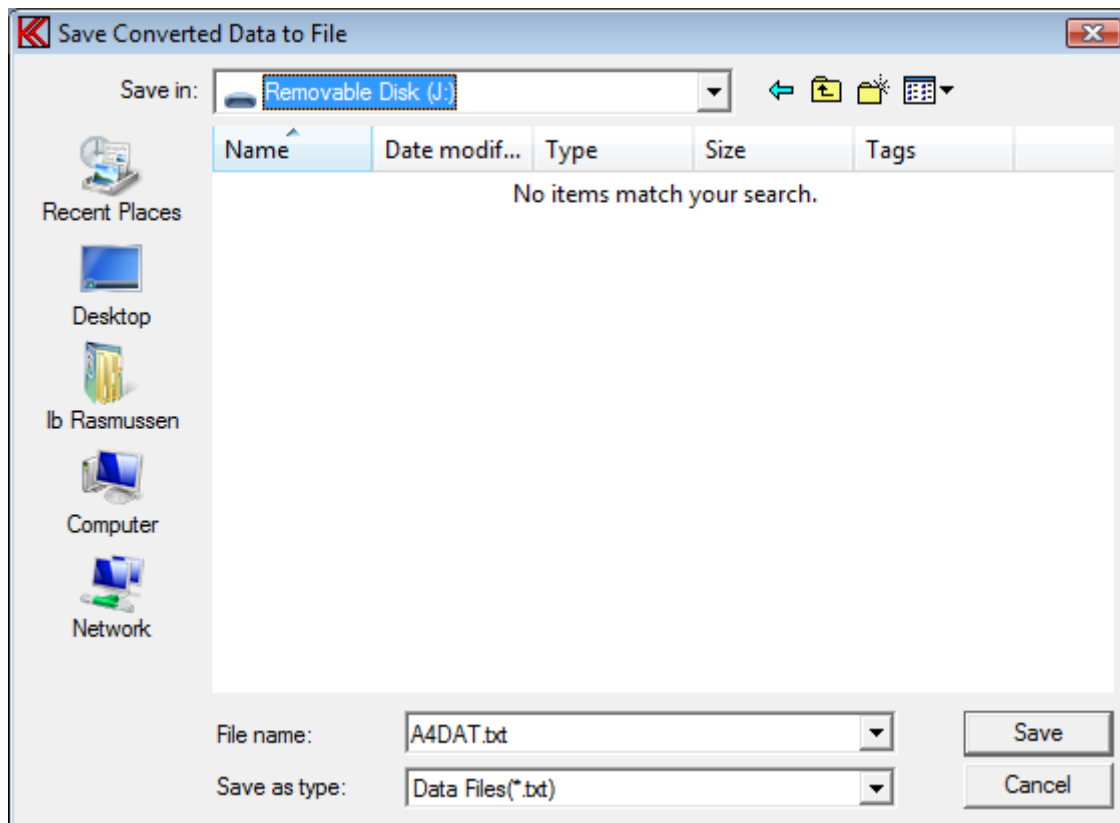


- Step 7:** Press “Row” to convert to row format.



**Step 8:** Mark “Text Delimit, Use ‘,’” to select comma delimiter file format.

**Step 9:** Click “Accept” to continue.



**Step 10:** Write the name of target text file. Default name is “a4dat.txt”. Continue, click “Save”.

**Step 11:** Exit Utility.



The data is stored in a file named A4DAT.TXT.

Now you can view or manipulate your data from “dat” in the file A4DAT.TXT with the windows notepad editor a spreadsheet.

```
"ALT-4 Convert Utility ver. 3.2"
```

```
"Type:", "dat"
"Start frequency:", 20
"End frequency:", 20000
"Points:", 250
"Active channels:", 4
```

```
"Channel A:", " 20 db"
```

```
"Point:", "Freq:"
 1,  20.0, -66.5, -68.0, -70.8, -68.4, -69.1, .....
 2,  20.6, -66.5, -71.8, -70.0, -67.8, -63.1, .....
...
...
...
```

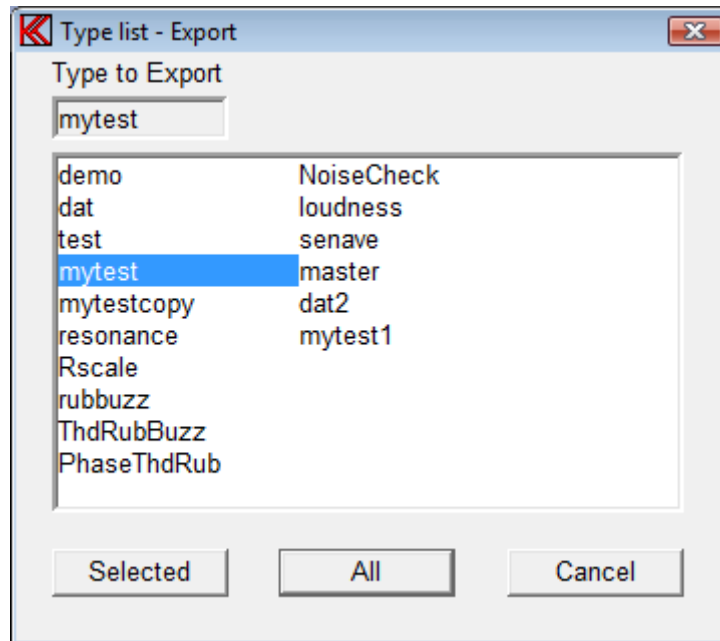


## **Lesson 22**

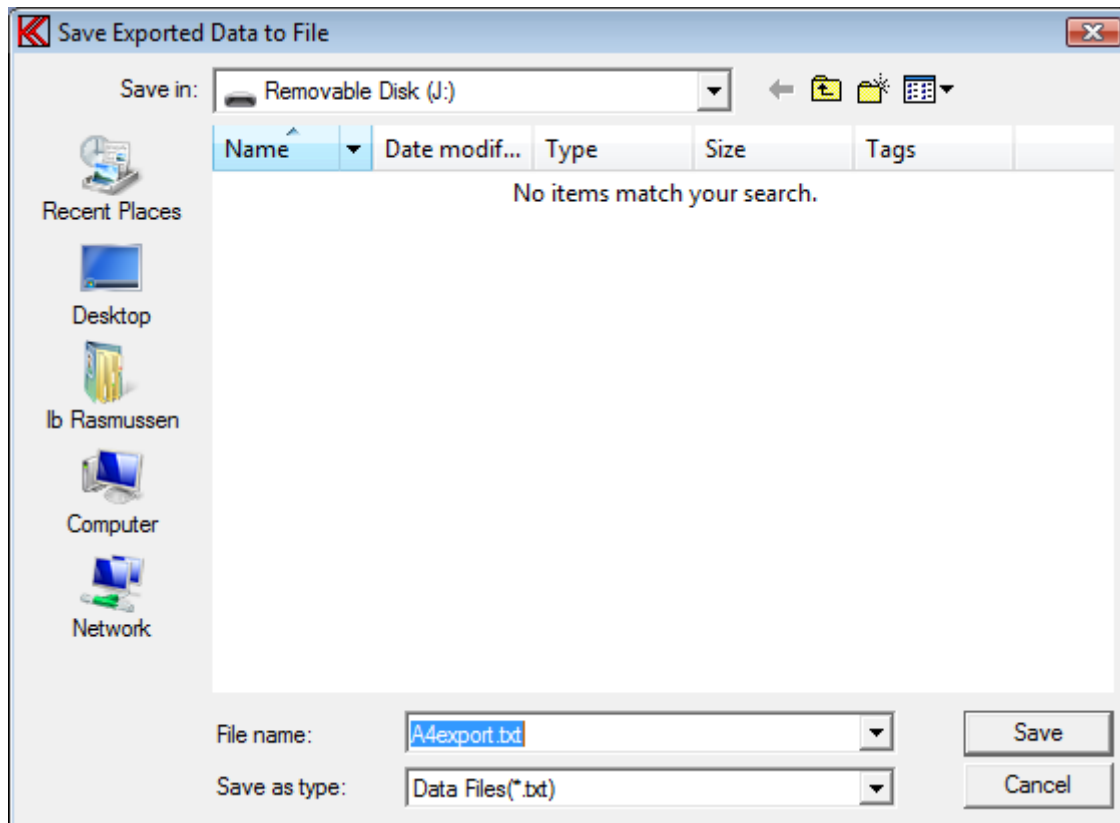
This lesson shows how to export a reference type to TXT file, edit the content with a TXT editor, and then import the reference back as a new type.

**Step 1:** Go to Utilities. Click “Utility”.

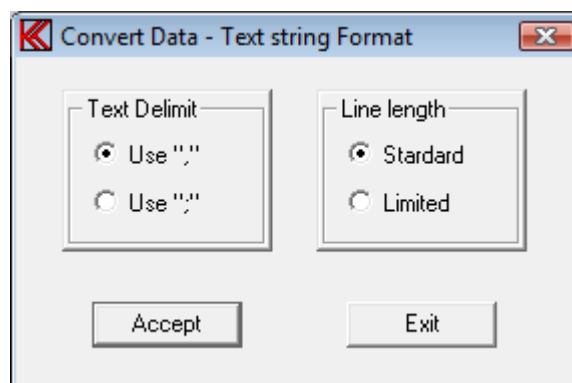
**Step 2:** Enter the export utility. Click “Export Reference Data”.



**Step 3:** Select “mytest” to export and click “Selected” to export “mytest” only.



**Step 4:** Write the name of the text file to be exported to. Default name is “A4export.txt”. Save the file, click “Save”.



**Step 5:** Mark “Text Delimit, Use ‘,’” to select comma delimiter format and mark “Line length, Standard” to select exported reference limits as one long text line.

**Step 6:** Accept selected option. Click “Accept”.

**Step 7:** Exit Utility.

**Step 8:** Open your exported file, the A4export.txt with windows notepad editor. Contents looks like:

```
Export Utility ver. 3.4

"Type:", "mytest      "
"Description:", "This is my first test      "
"Chain Type:", "      "
"Chain status:", "ON "
"Help file name:", ""
"Start frequency:", 20, "Hz"
"End frequency:", 20000, "Hz"
..
..
..
```

**Step 9:** Change the type name “mytest ” in line 3 to “importdemo “. NOTE: The content of the name field (“mytest ”) MUST contain 12 characters including the spaces.

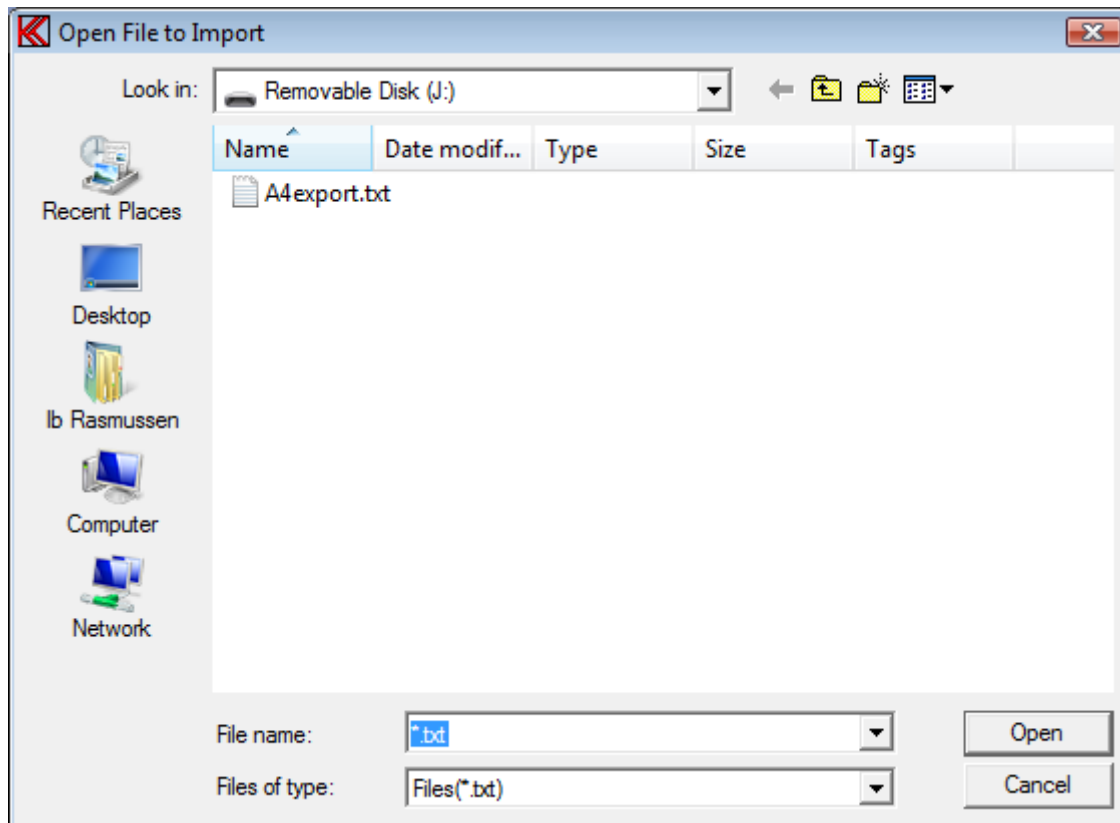
```
"Export Utility ver. 3.4

"Type:", "importdemo "
"Description:", "This is my first test      "
..
..
..
```

**Step 10:** Save the edited A4export.txt file under same name.

**Step 11:** Go to Utilities. Click “Utility”.

**Step 12:** Go to import to reference. Click “Import Reference Data”.



- Step 13:** Select the file you just changed. Click “Open”.
- Step 14:** Exit Utility.
- Step 15:** Go to Setup / change parameters. Click “Setup”.
- Step 16:** Check that type "importdemo" now exists.
- Step 17:** Exit to main menu. Click “Cancel”,