

50 OHM COAXIAL RECEIVER CONTACT INSTALLATION AND REMOVAL

PART # 610 104 101 / 610 104 129 / 610 104 131

TOOLS REQUIRED

Power/Coaxial Receiver Extraction Tool, Part # 910 112 101

CONTACT INSTALLATION INSTRUCTIONS

1. Assemble the contact to the respective wire.
NOTE: For more information concerning the process of crimping the contact please see contact assembly instructions in Section 1 of this User's Manual.
2. Insert the terminated contact into the back (wiring side) of the assembled module. The contact can only go into one side. Once in place, pull the wire slightly to ensure that the contact is seated.

CONTACT REMOVAL INSTRUCTIONS

1. Remove the module from the receiver frame.
NOTE: For more information concerning the process of removing the module from the receiver frame, see module installation and removal instructions in Section 4 of this User's Manual.
2. Place the Power/Coaxial Receiver Extraction Tool, Part # 910 112 101 (**Figure A**), over the contact to be removed/replaced. Use care to keep the tool perpendicular to the surface of the module, otherwise the tool or the contact could be bent.
3. Once the extraction tool is seated and the retaining ring tabs on the contact are compressed, push the tool into the module (**Figure B**). The contact will be pushed out of the rear of the module.



DO NOT PUSH THE TOOL INTO THE MODULE UNTIL THE TIP OF THE EXTRACTION TOOL HAS BEEN FULLY SEATED INTO THE MODULE AND COMPRESSED THE RETAINING RING TABS ON THE CONTACT.

NOTE: The process shown here uses standard/90 series modules. The same process is used for modules from other series.

NOTE: If you are using a hybrid module, you may need to reference the User's Manual for the other contact type for extraction instructions.



Figure A. Power/Coaxial Receiver Extraction Tool, Part # 910 112 101.

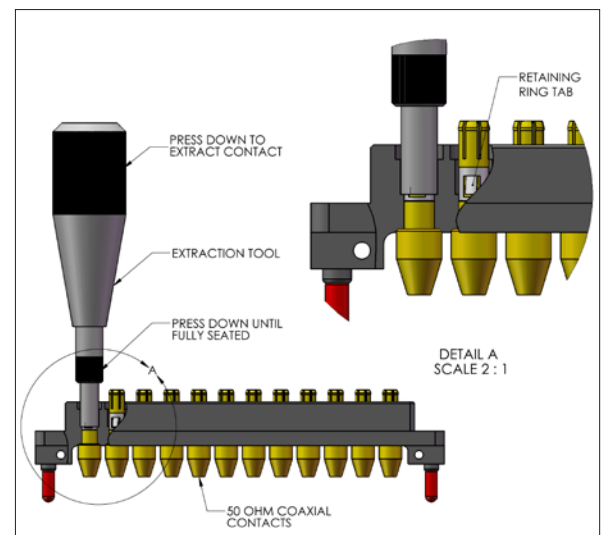


Figure B. Take care to keep the tool perpendicular to prevent bent pins.