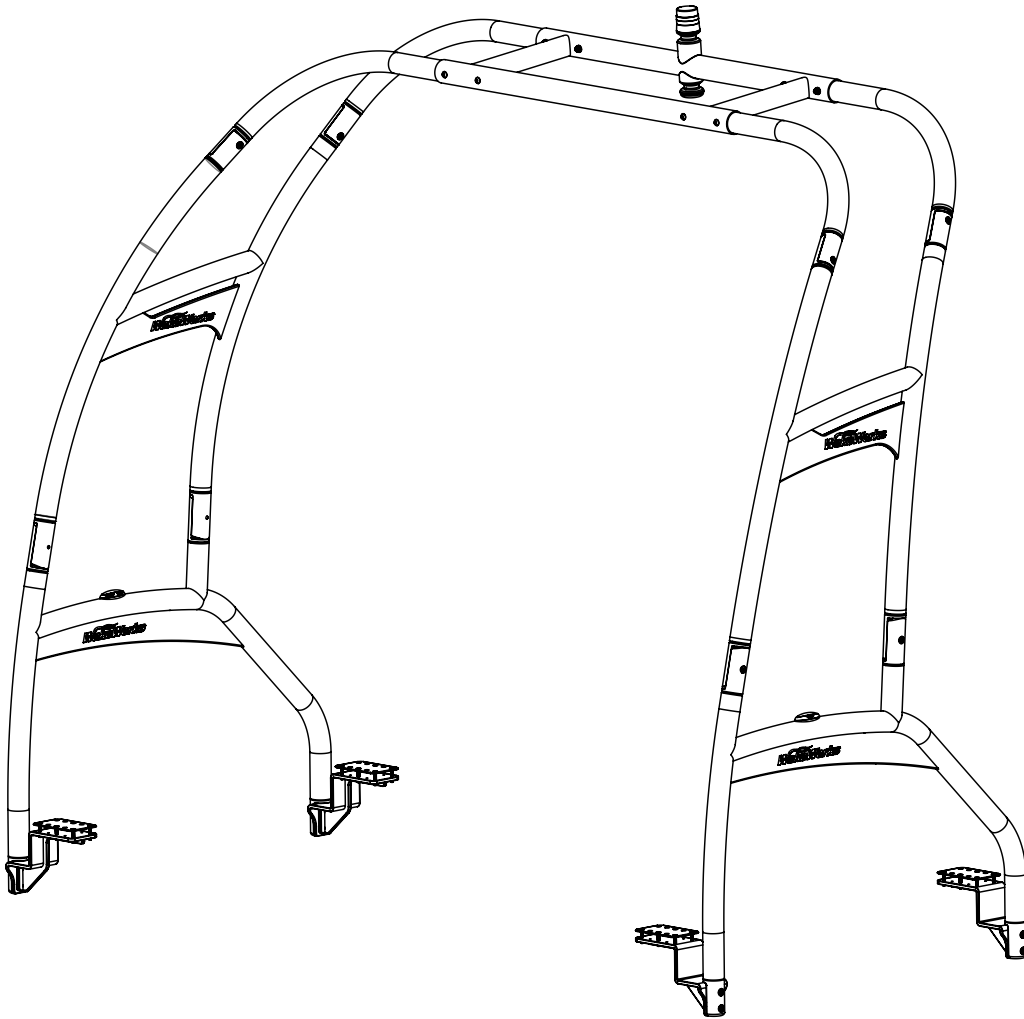


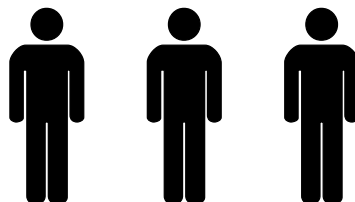


F250 PONTOON WAKEBOARD TOWER

INSTALLATION GUIDE



INSTALLATION SUPPORT





IMPORTANT INFORMATION

- This WakeWorks tower fits Pontoon boats with 96 to 102 inch wide beam widths. *This measurement is taken from the Port to Starboard mounting points.*
- Do not fold the tower without having the top section securely fastened to the side sections with the fasteners provided.
- Do not fold the tower by yourself.
- Do not assemble tower on the ground and then try to install it on the boat.
- Do not use impact drivers to install any hardware.
- Torque set screws to 35ft-lbs
- Torque shoulder bolts 50 ft-lbs
- Torque tower foot all-thread to 65 ft-lbs
- We recommend using red Loctite threadlocker on the threads of all fasteners that will not be adjusted while lowering or raising the tower.
- Check the top section for burr's before installing side sections to prevent the scratching and marking of tubes. *WakeWorks does not cover damage caused by burr's during installation.*
- Two types of mounts are provided. One is a top mount and the other is an under mount. Please select the most appropriate mount for your pontoon boat.
- Please leave the foam wrap on the tower until the installing is complete.
- Please note that when towing your boat you may notice what appears to be movement in your tower. It is important to understand that the boat is also moving on the trailer and that this movement can be visually deceiving.

CLEANING

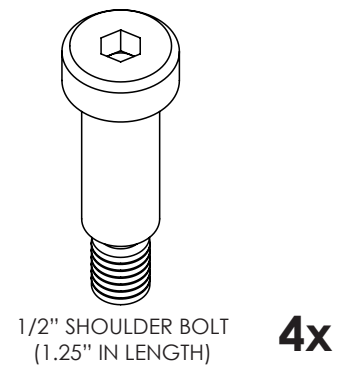
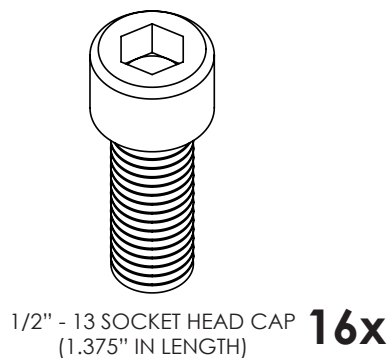
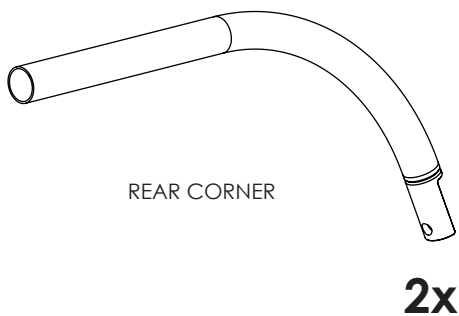
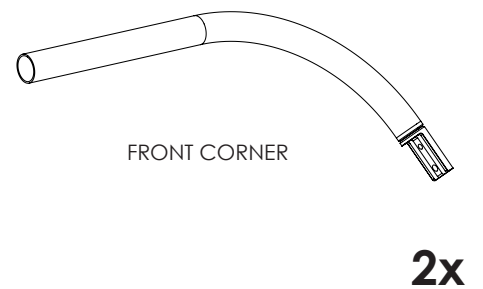
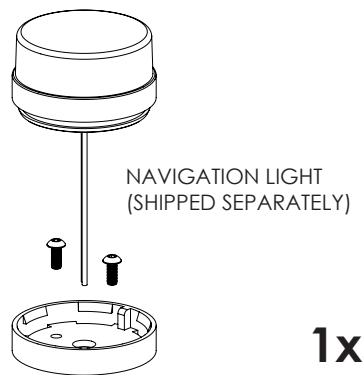
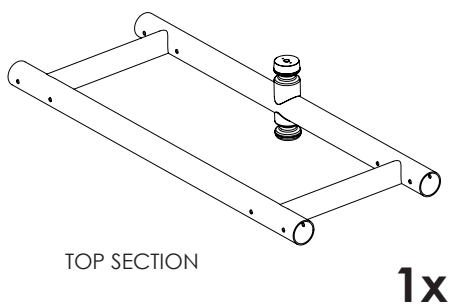
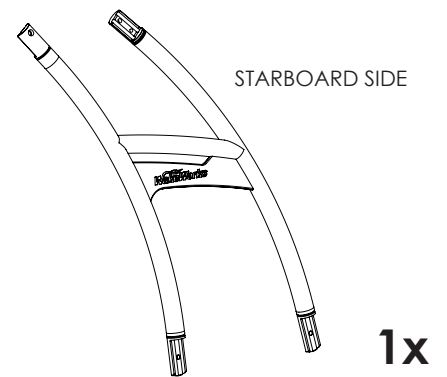
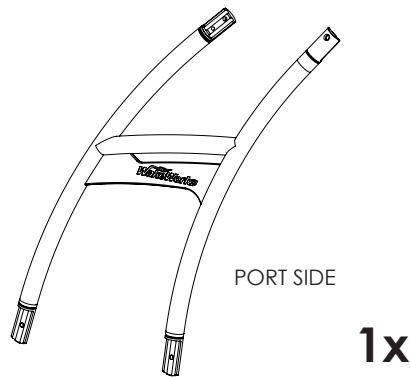
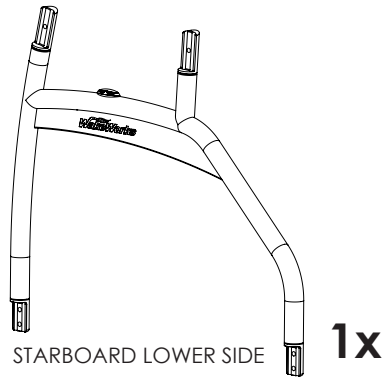
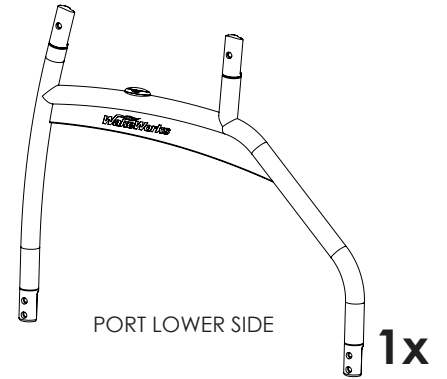
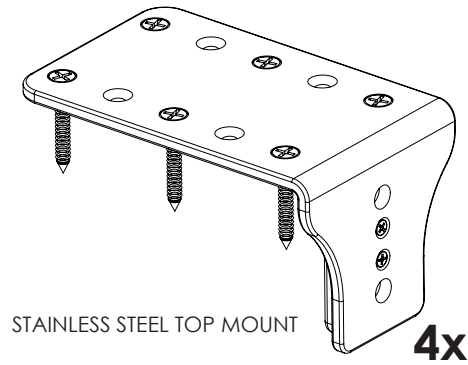
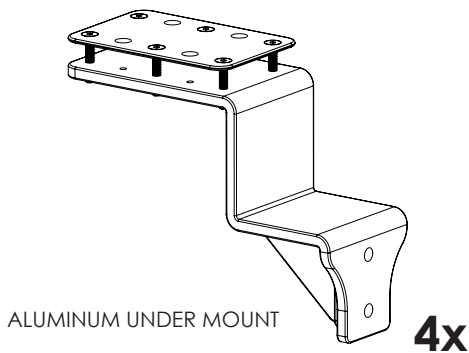
- Frequently wash your tower with soap and water.
- As required, use Mothers Mag & Aluminum polish to restore your tower to its original finish.

WARNING

- BE CAREFUL when assembling this product. We CANNOT be liable for any burring or scratching that may occur when sliding sections in and out of each other.
- NEVER modify this product in any way.
- NEVER climb, stand or ride on this product.
- NEVER tow watersport tubes or inflatable's with this or any other WakeWorks Wakeboard Tower.
- ALWAYS use caution with approaching bridges or overpasses.
- ALWAYS inspect this product for loose bolts, fittings or damage before each use.
- Always carefully CONSULT the user manual for proper installation, maintenance and usage.
- WakeWorks is not liable for personal injury or property damage from the use of this or any other WakeWorks product.

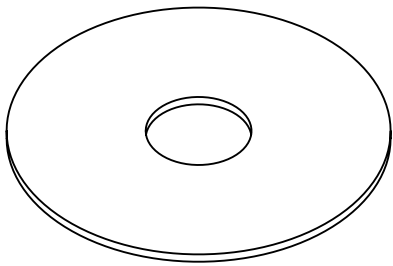
WakeWorks

PARTS LIST

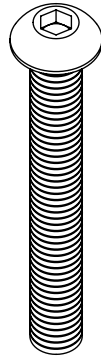


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PARTS LIST

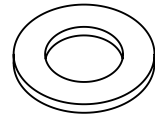


NYLON FOLDING WASHER **2x**



0.375"-16 BUTTON
HEAD CAP
(3" IN LENGTH)

8x



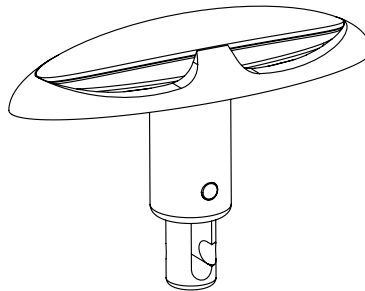
0.375" FLAT WASHER

8x



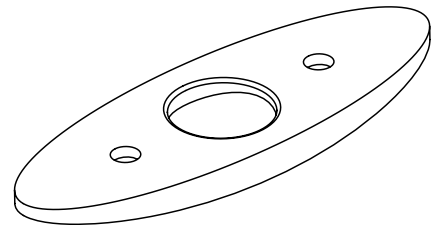
0.375" NYLON LOCK NUT

8x



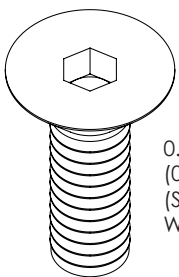
POP UP CLEAT
(SHIPPED SEPARATELY)

2x



CLEAT SPACER
(SHIPPED SEPARATELY)

2x

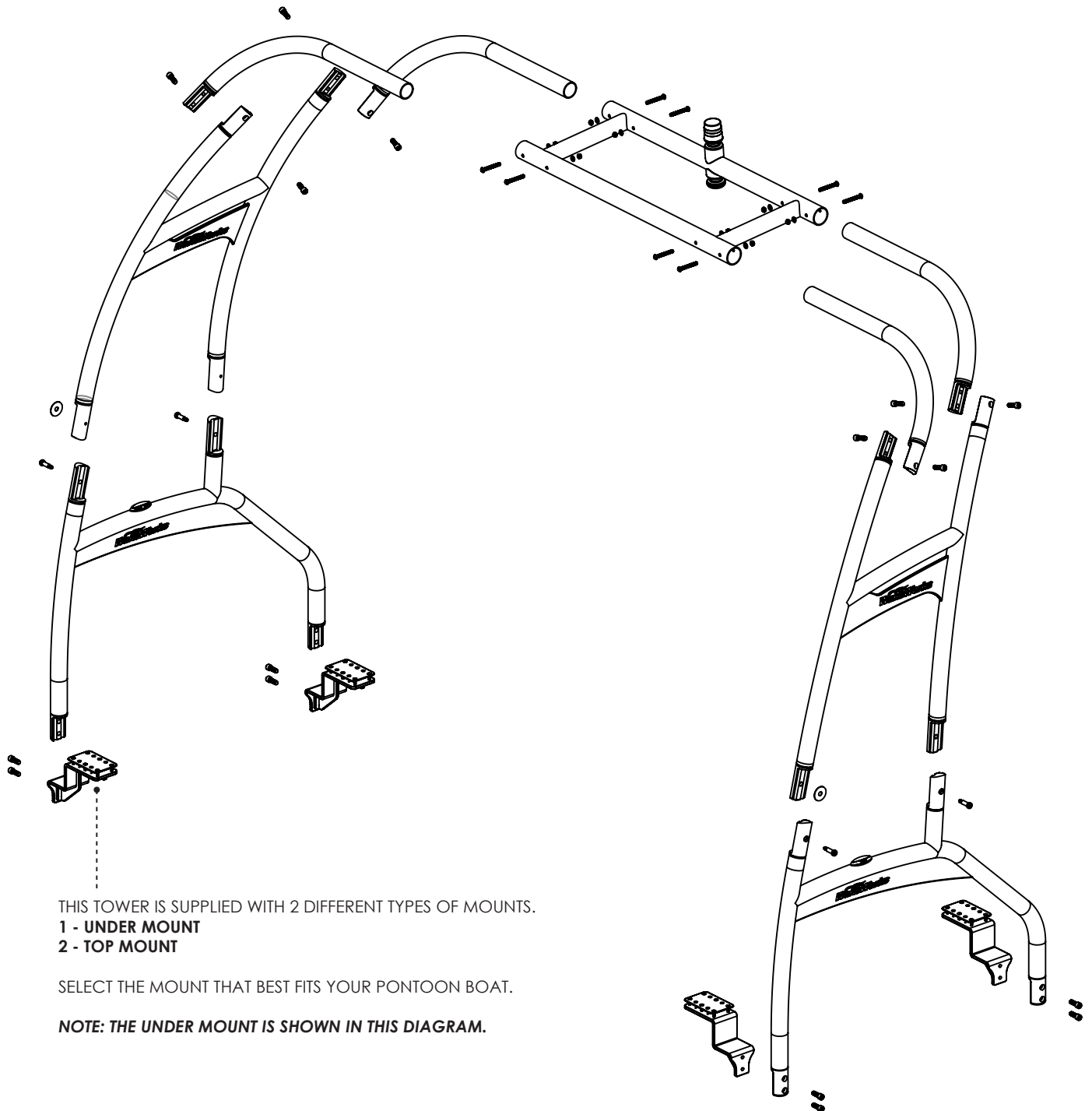


0.19"-24 FLAT HEAD CAP
(0.625" IN LENGTH)
(SHIPPED SEPARATELY
WITH POP UP CLEAT)

4x

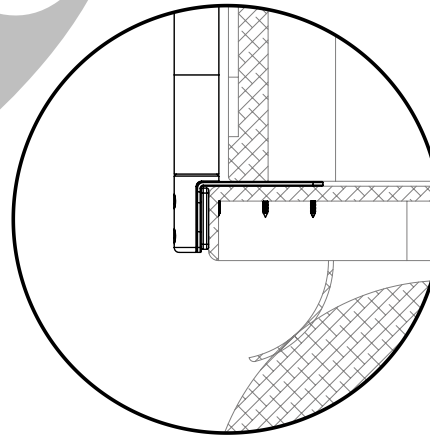
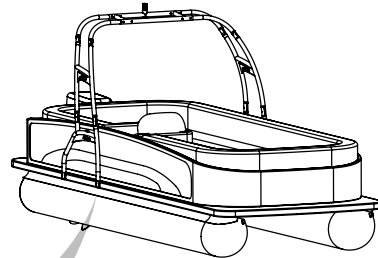
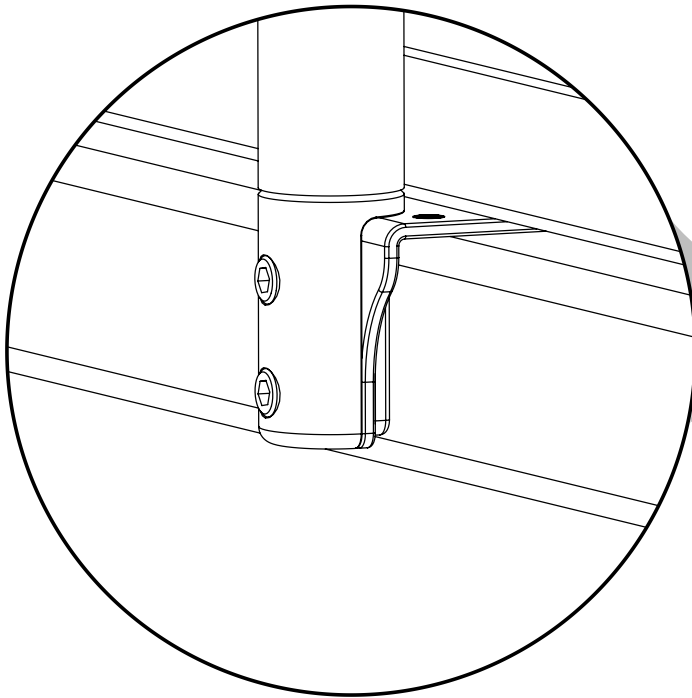
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EXPLODED OVERVIEW



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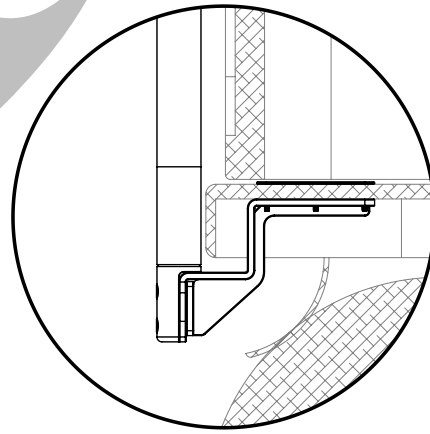
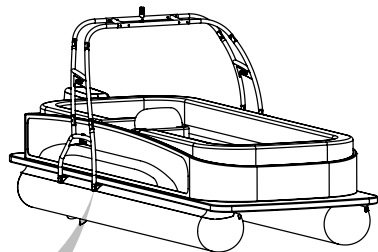
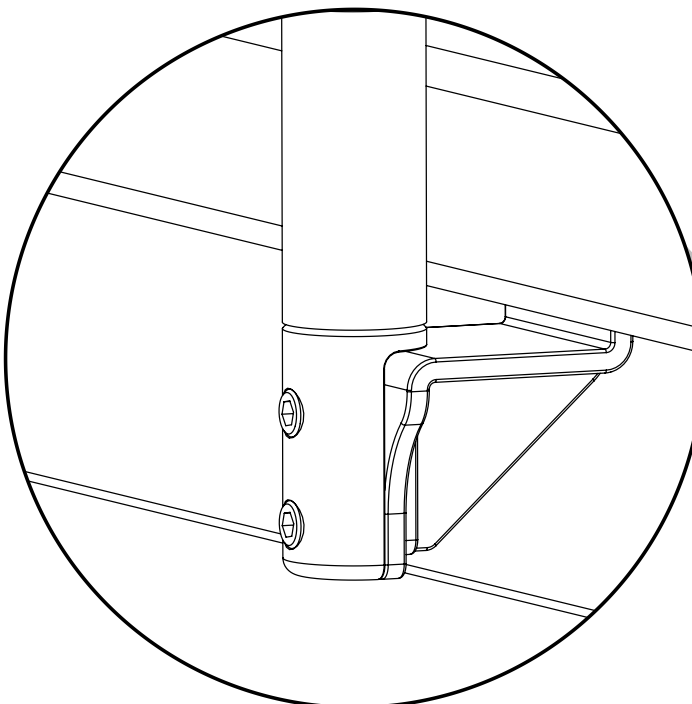
STEP 1 SELECT THE MOST APPROPRIATE MOUNT TO USE.



SECTION VIEW

TOP MOUNT - DESIGNED TO FIT UNDERNEATH THE PLAY PEN RAIL.

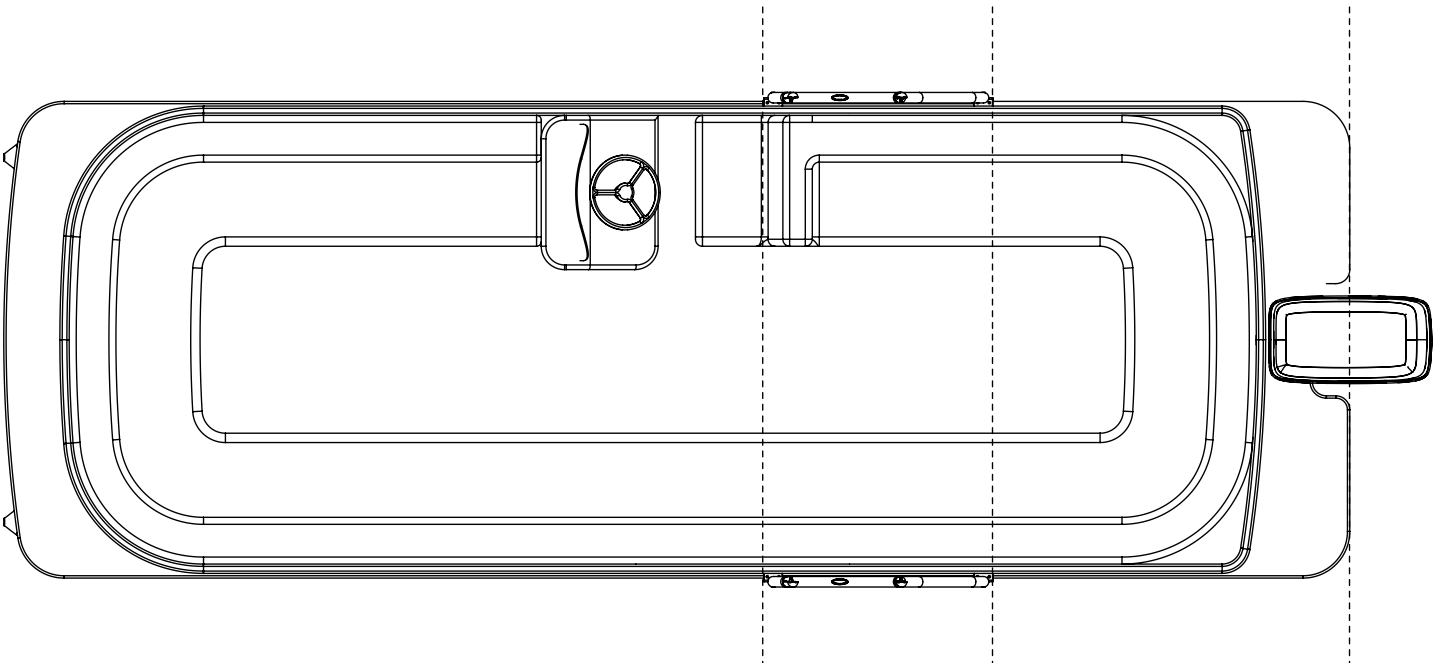
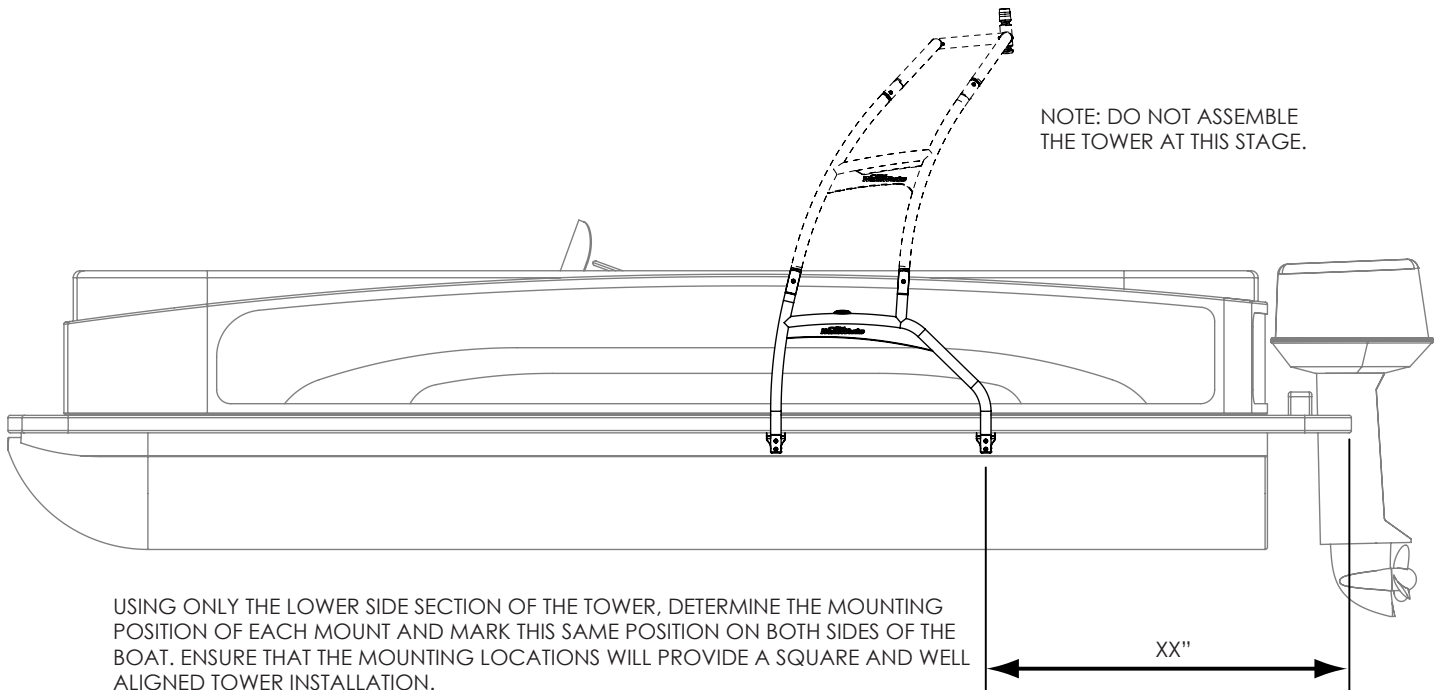
UNDER MOUNT - DESIGNED TO BE INSTALLED UNDER THE DECK.



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STEP 2

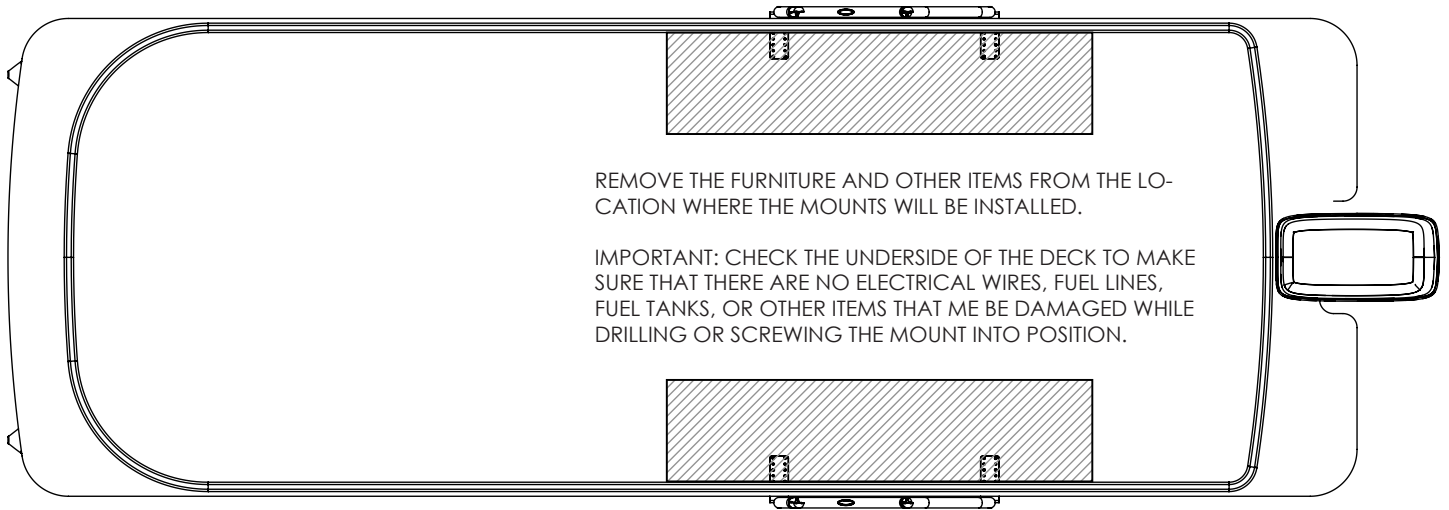
SELECT THE MOUNTING POSITION



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STEP 3

INSTALLING THE MOUNTS



PART A - TO BE INSTALLED ON THE TOP SIDE OF THE DECK.

SEVERAL MOUNTING HOLES ARE PROVIDED TO ALLOW FLEXIBILITY WITH THE INSTALLATION. WE RECOMMEND INSTALLING THE MOUNT WITH AT LEAST 4 BOLTS (2 PER ROW). IF MORE BOLTS CAN BE USED THEN THIS IS ALSO ACCEPTABLE.

PART B - TO BE INSTALLED ON THE UNDERSIDE OF THE DECK.

UNDER MOUNT

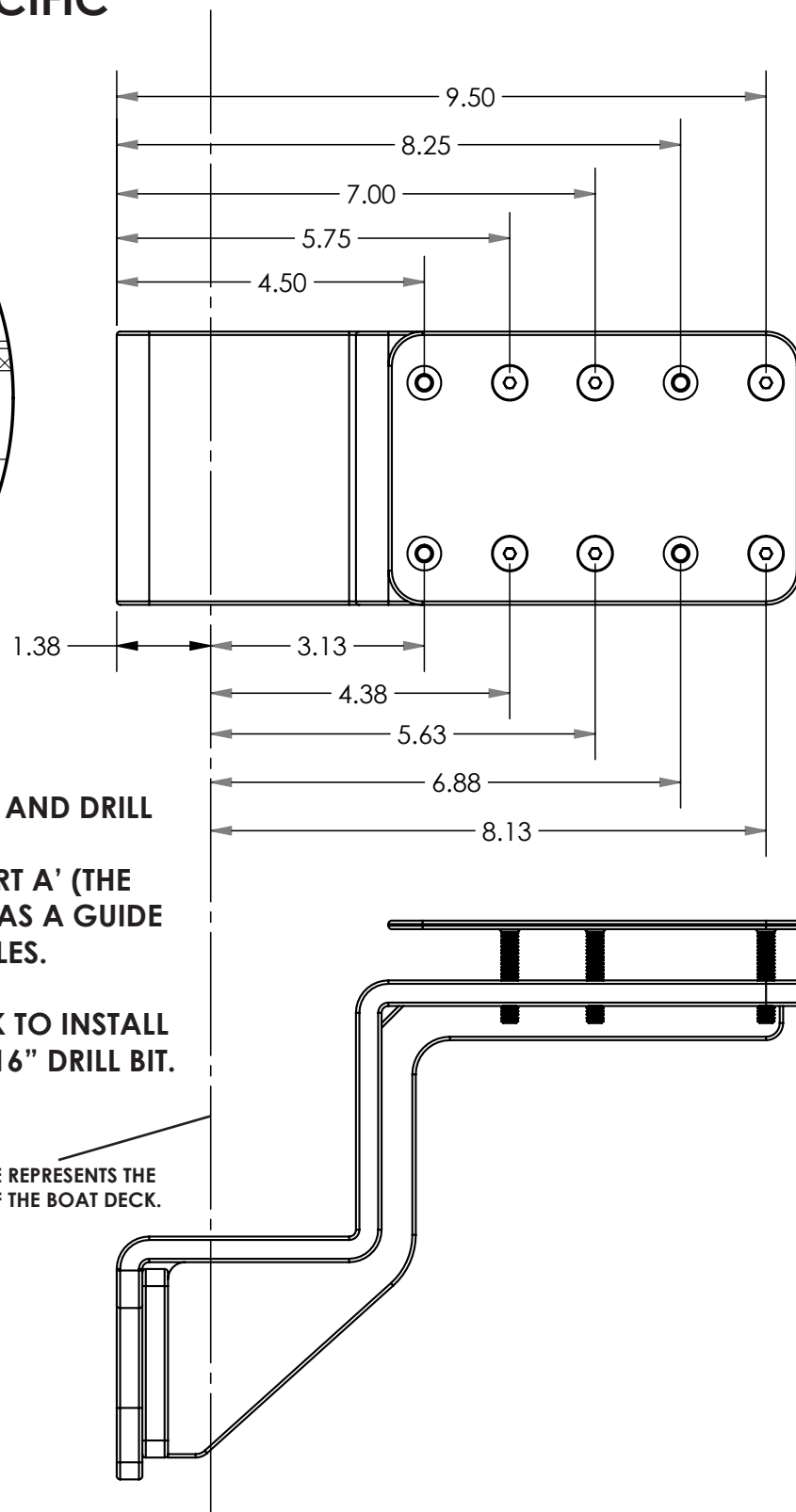
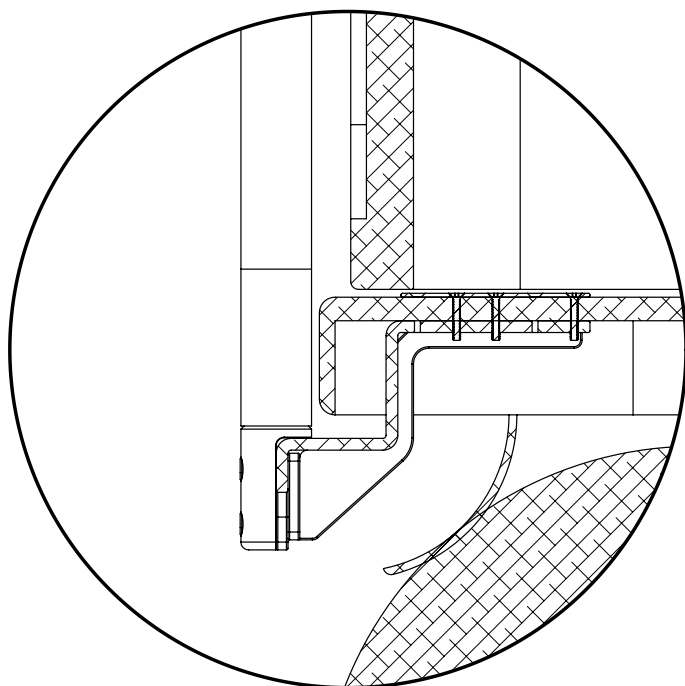
DESIGNED TO BE INSTALLED UNDER THE DECK.

TOP MOUNT

DESIGNED TO FIT UNDERNEATH THE PLAY PEN RAIL.



STEP 3 - UNDER MOUNT SPECIFIC



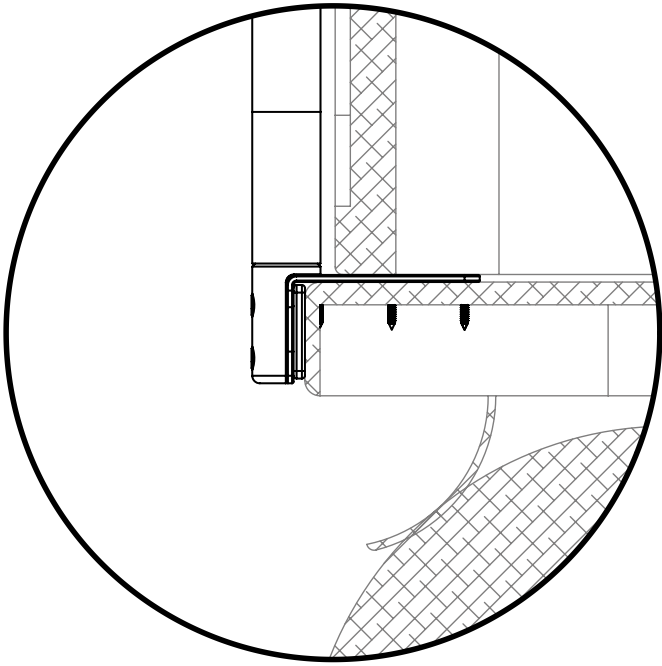
USE THE DIMENSIONS PROVIDED TO MARK AND DRILL THE FIRST HOLE.

ONCE THE FIRST HOLE IS DRILLED THEN 'PART A' (THE STAINLESS STEEL TOP PLATE) CAN BE USED AS A GUIDE TO MARK THE REMAINING MOUNTING HOLES.

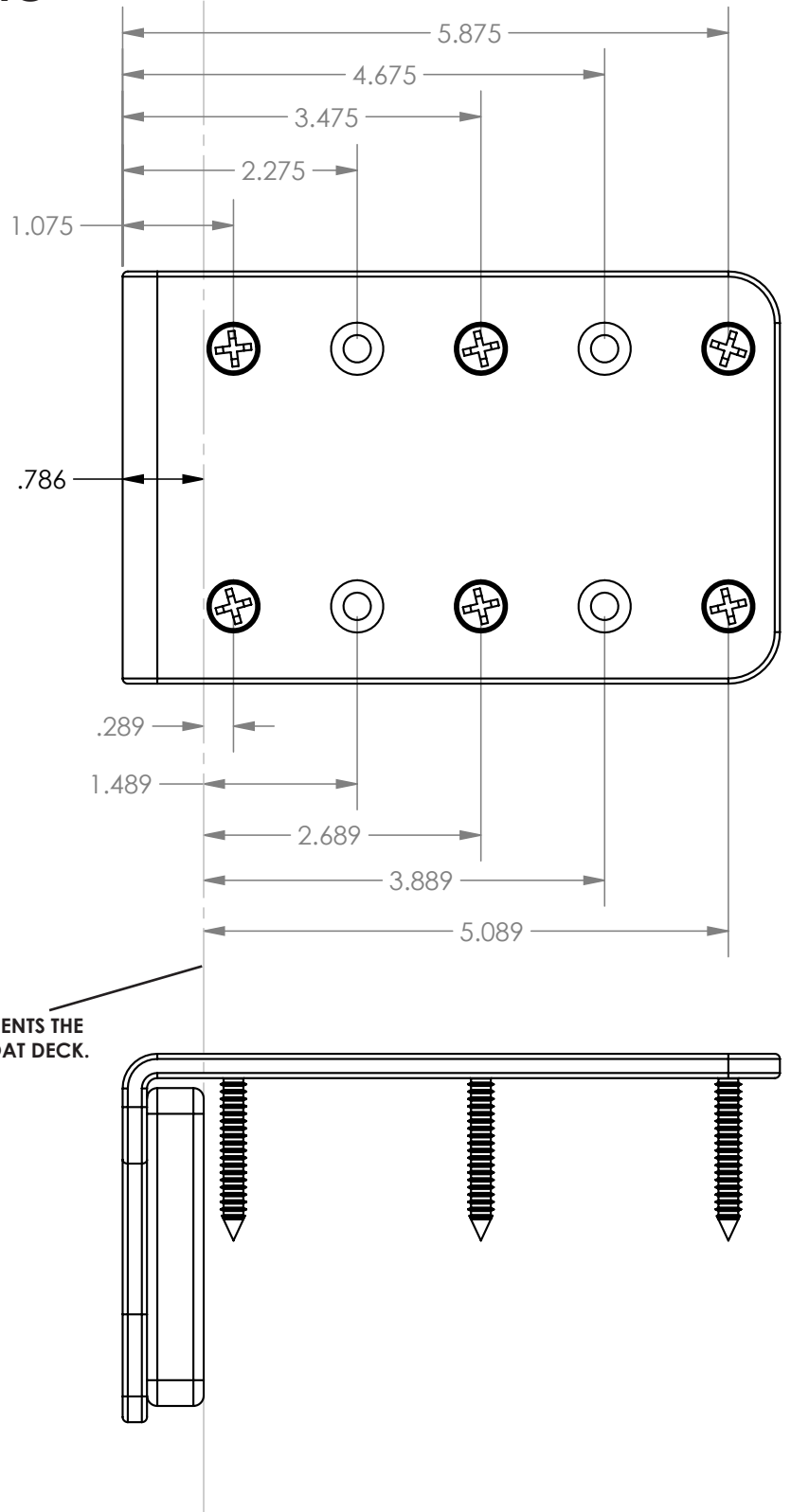
WHEN DRILLING THROUGH THE BOAT DECK TO INSTALL THE MOUNT WE RECOMMEND USING A 5/16" DRILL BIT.



STEP 3 - TOP MOUNT SPECIFIC



USE THE DIMENSIONS PROVIDED TO MARK AND SCREW THE MOUNTING PLATE TO THE DECK OF THE BOAT.



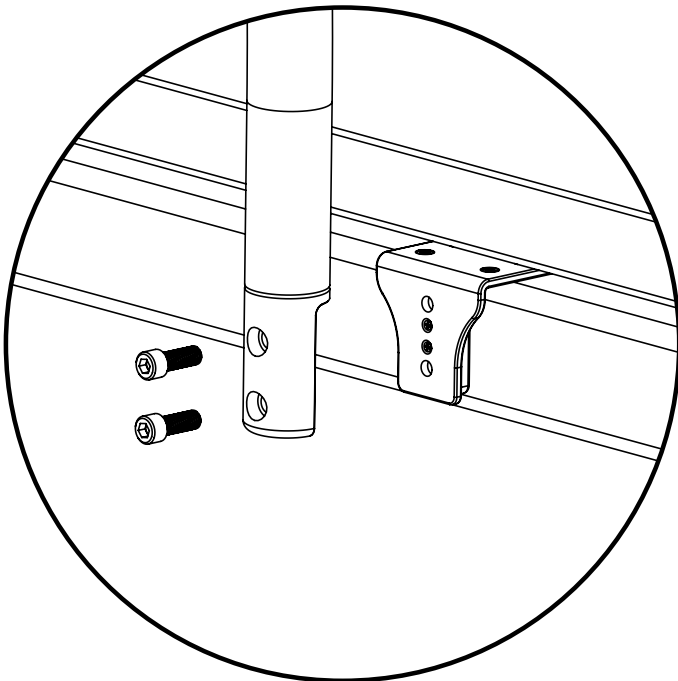
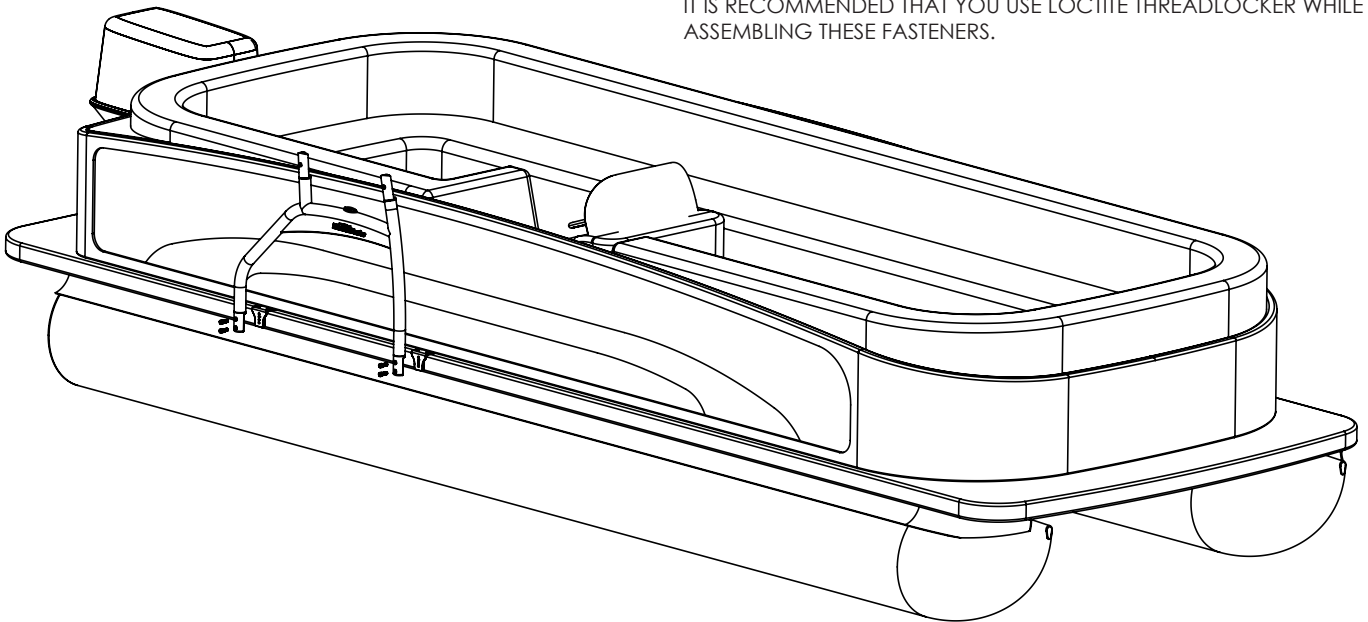
THIS LINE REPRESENTS THE
EDGE OF THE BOAT DECK.



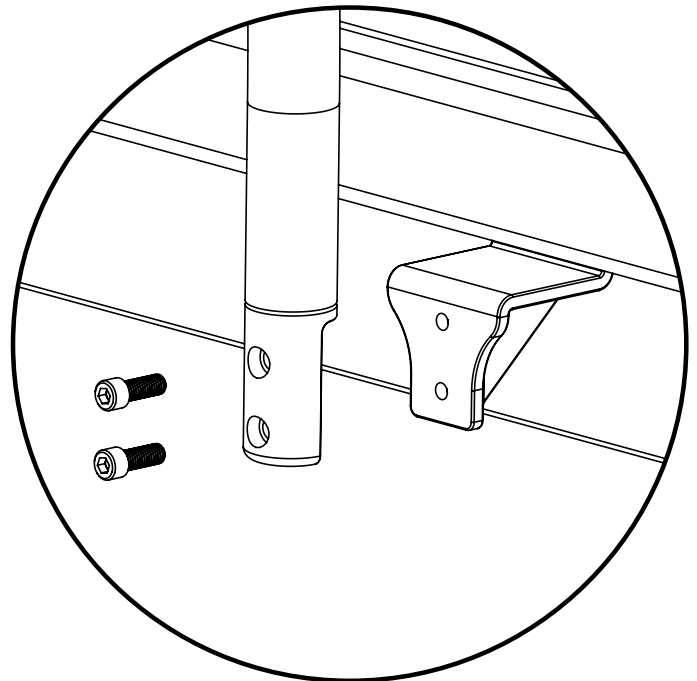
STEP 4

INSTALL THE LOWER SIDE SECTIONS

INSTALL EACH LOWER SIDE SECTION USING THE BOLTS PROVIDED. IT IS RECOMMENDED THAT YOU USE LOCTITE THREADLOCKER WHILE ASSEMBLING THESE FASTENERS.



TOP MOUNT



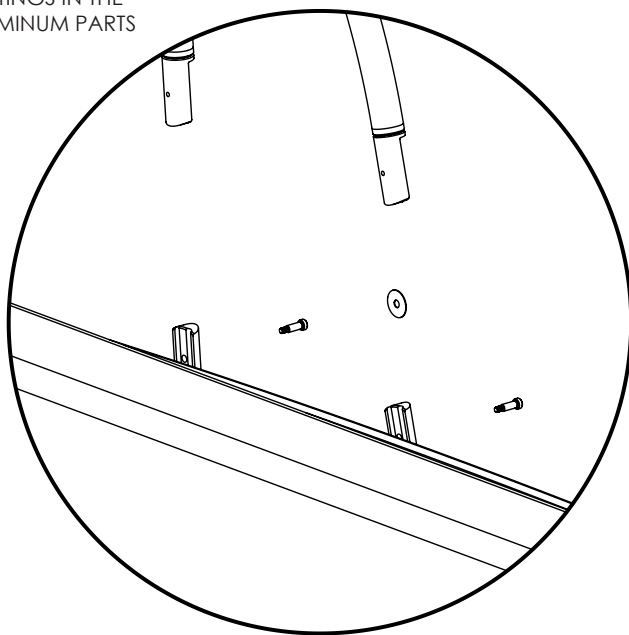
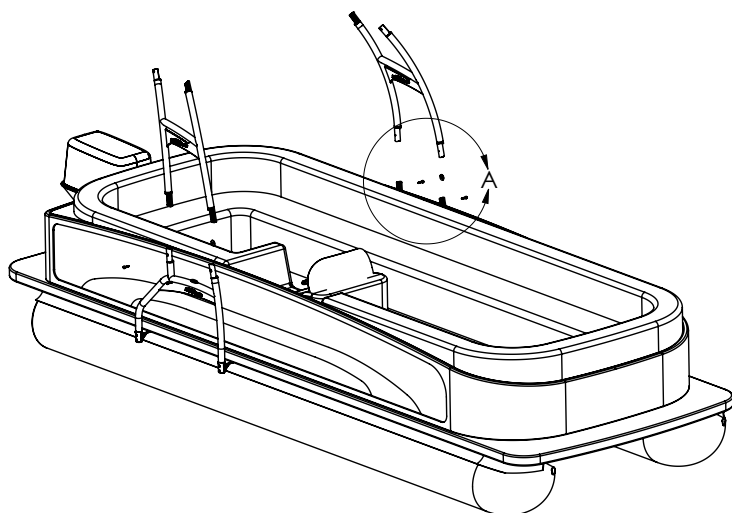
UNDER MOUNT

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STEP 5

INSTALLING THE SIDE SECTIONS

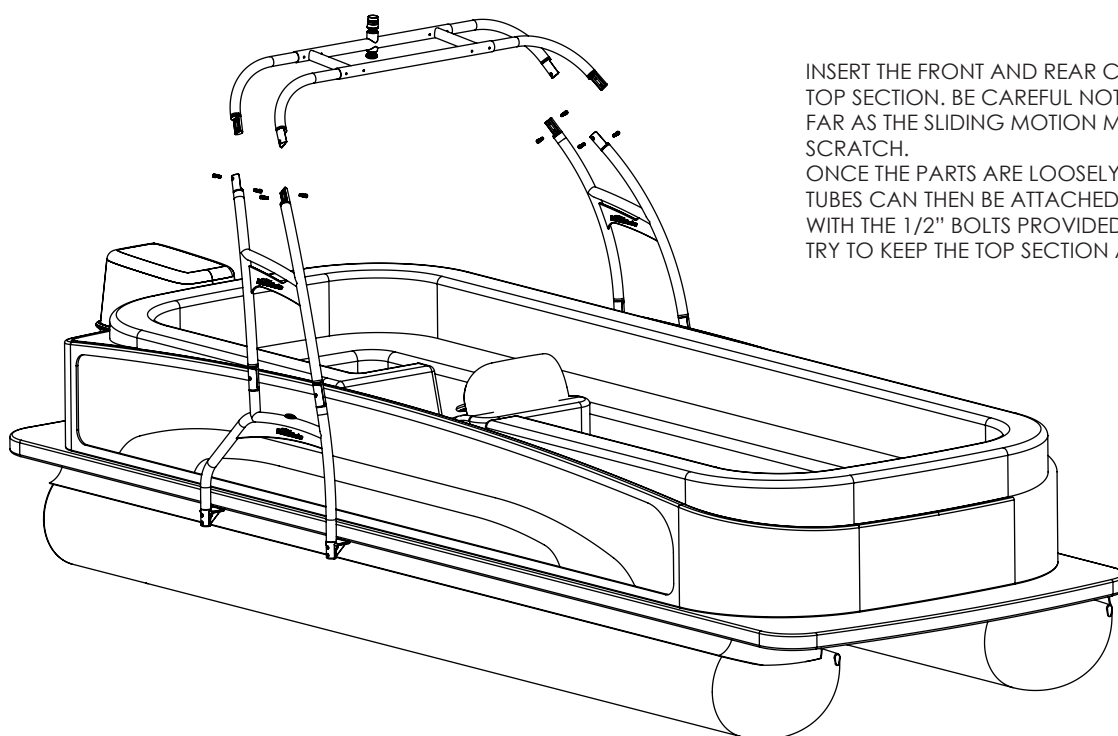
INSTALL EACH SIDE SECTION USING THE SHOULDER BOLTS PROVIDED. THE NYLON WASHERS SHOULD BE PLACED BETWEEN THE FITTINGS IN THE FRONT JOINTS. THIS WILL CREATE SPACE BETWEEN THE ALUMINUM PARTS TO ALLOW THE TOWER TO FOLD.



STEP 6

INSTALLING THE TOP SECTION

INSERT THE FRONT AND REAR CORNER TUBES INTO THE TOP SECTION. BE CAREFUL NOT TO INSERT THEM TOO FAR AS THE SLIDING MOTION MAY CAUSE THE TUBES TO SCRATCH. ONCE THE PARTS ARE LOOSELY TOGETHER, THE CORNER TUBES CAN THEN BE ATTACHED TO THE SIDE SECTIONS WITH THE 1/2" BOLTS PROVIDED. DURING THIS PROCESS TRY TO KEEP THE TOP SECTION AS CENTERED AS POSSIBLE.

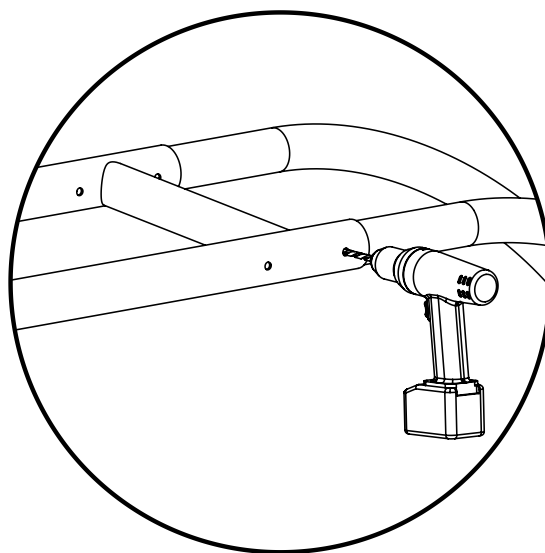
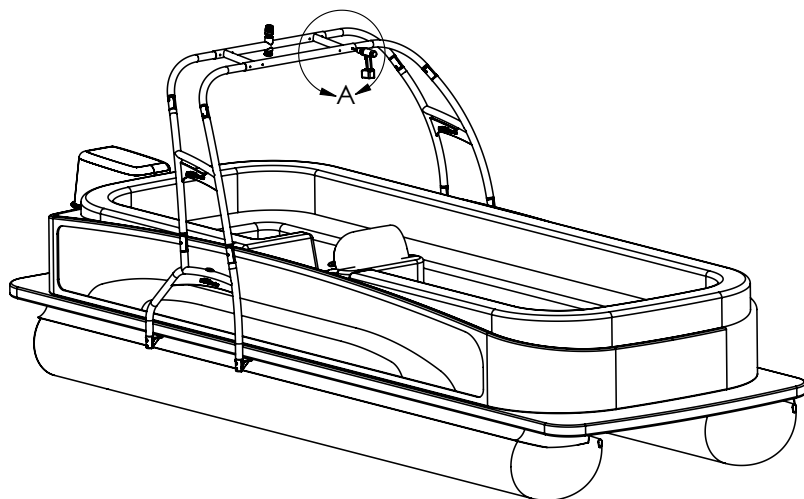


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STEP 7

DRILLING THE TOP SECTION

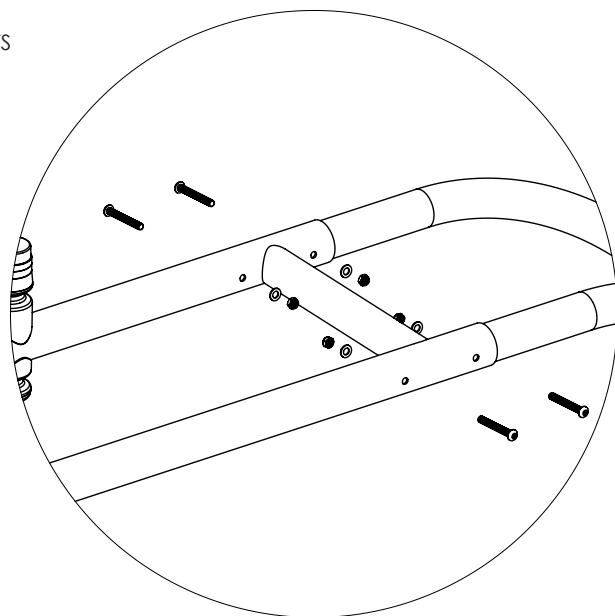
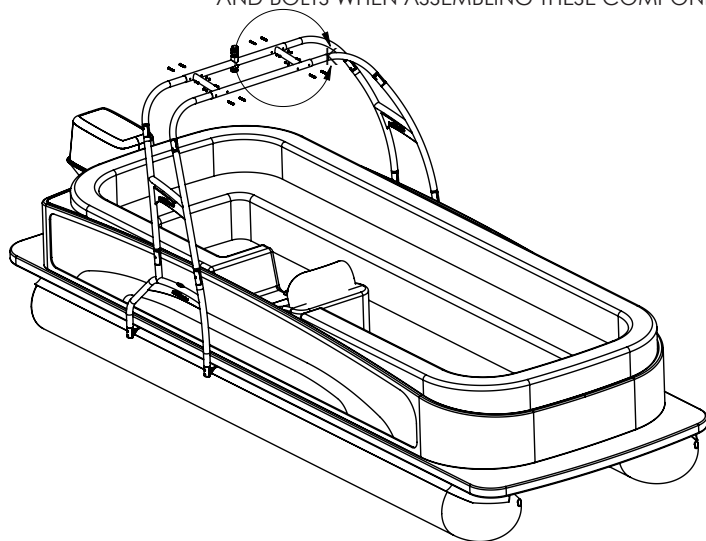
ONCE THE TOP SECTION IS IN PLACE AND CENTERED ON THE TOWER AND BOAT, IT WILL THEN BE TIME TO DRILL THROUGH THE CORNER TUBES SO THAT THE FASTENERS CAN BE INSTALLED TO SECURELY FASTEN THE PARTS TOGETHER. USE THE PRE-DRILLED HOLES IN THE TOP SECTION AS THE TEMPLATE FOR DRILLING THROUGH THE CORNER TUBES. A 27/64" DRILL BIT IS RECOMMENDED.



STEP 8

FASTENING THE TOP SECTION

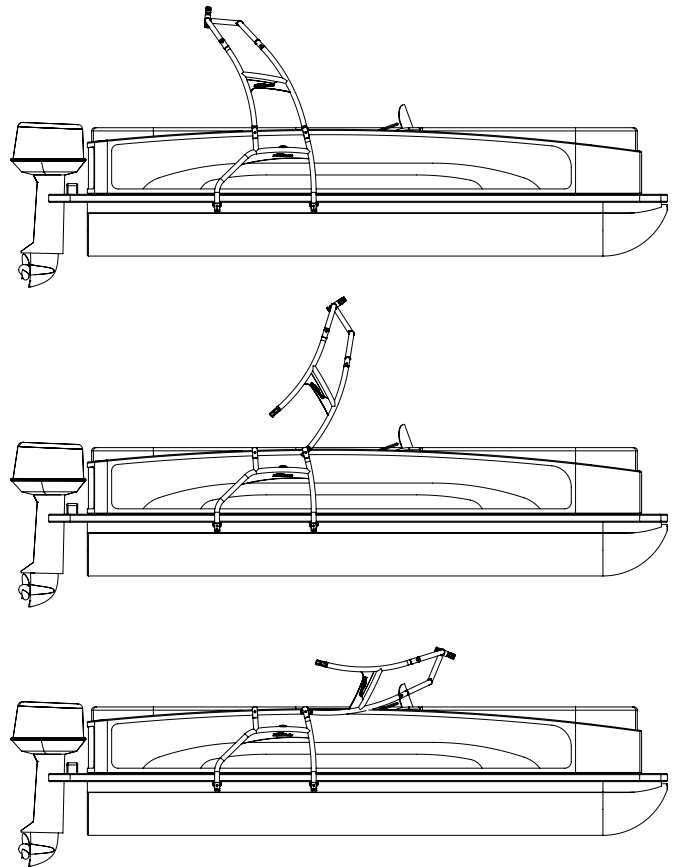
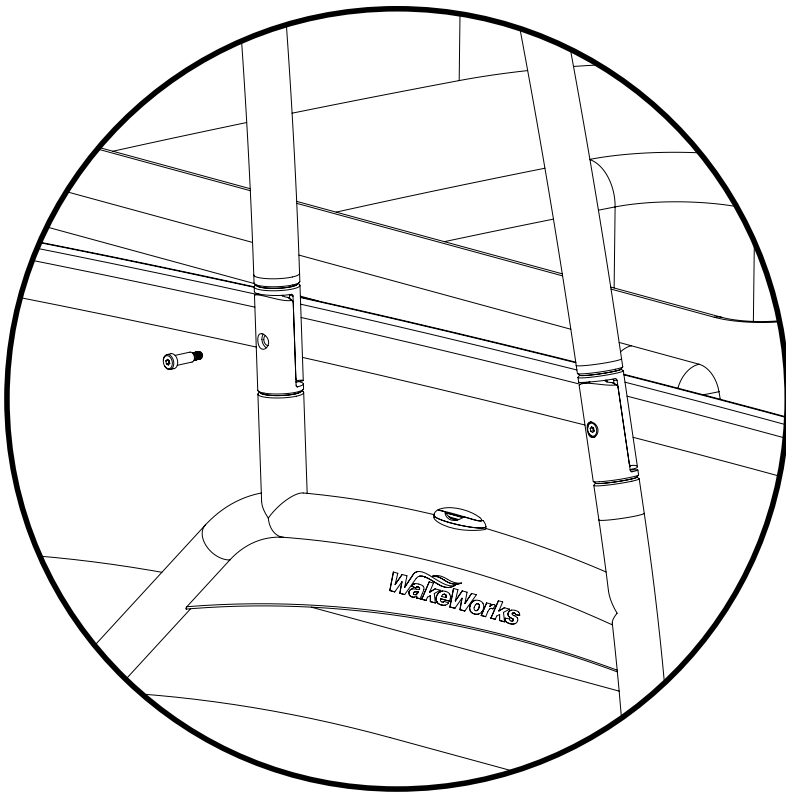
INSTALL THE 0.375" BUTTON HEAD BOLTS, WASHERS AND NUTS TO SECURE THE TOP SECTION AND CORNER TUBES IN PLACE. WE RECOMEND USING LOCTITE THREADLOCKER ON THE NUTS AND BOLTS WHEN ASSEMBLING THESE COMPONENTS.



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STEP 9

FOLDING THE TOWER



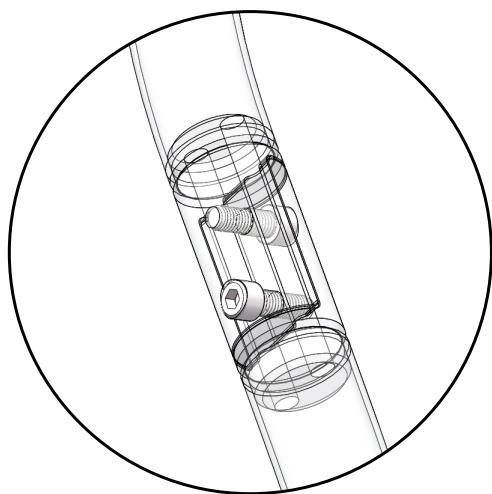
TO FOLD THE TOWER FORWARD, DISCONNECT THE TWO REAR LEGS FROM THE LOWER SIDE SECTIONS BY REMOVING THE TWO SHOULDER BOLTS. ONCE THESE BOLTS ARE LOOSE THE TOWER WILL BE ABLE TO FOLD FORWARDS.

ONCE FOLDED FORWARDS THE TOWER WILL REST ON THE PLAYPEN RAILING. WE SUGGEST INSERTING A SOFT PAD BETWEEN THE PARTS IN THE AREA WHERE THE TOWER MAKES CONTACT WITH THE BOAT SO THAT IT PREVENTS SCRATCHING OR MARKING OF BOTH THE BOAT AND THE TOWER.

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STEP 10

WIRING THE TOWER

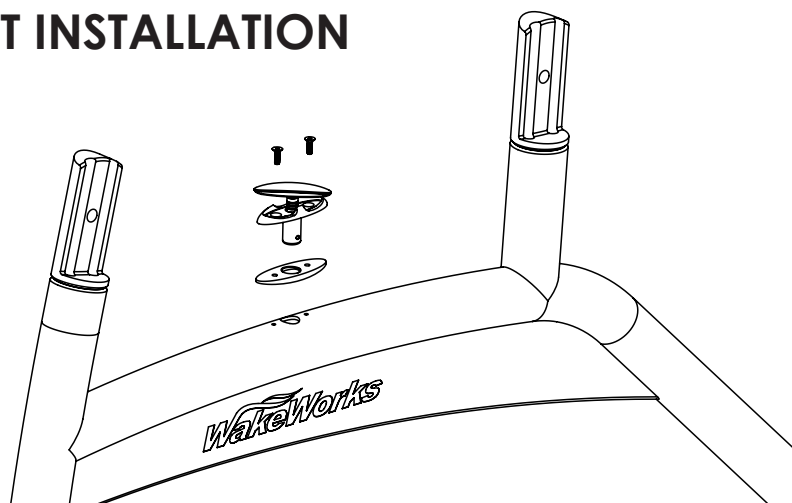
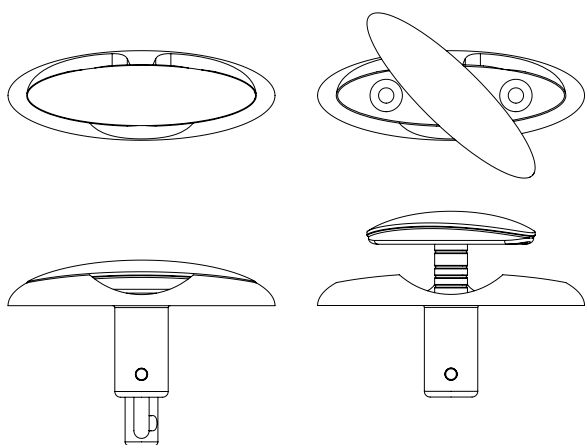


YOU WILL NOTICE THAT ALL OF THE FITTINGS HAVE WIRING HOLES DRILLED IN THEM. THESE WIRING HOLES ALLOW THE WIRES TO RUN RIGHT THROUGH THE TOWER AND REMAIN COMPLETELY HIDDEN.

NOTE: IF YOU WILL BE FOLDING YOUR TOWER FROM TIME TO TIME IT IS RECOMMENDED THAT YOU CONSIDER THE WIRING PATH SO THAT IT CAN ALLOW FOR THE TOWER TO FOLD. IN SOME CASES THE WIRES MAY NEED TO EXIT AND ENTER THE TUBES AROUND THE FITTINGS OR EVEN INCLUDE WIRING CONNECTORS.

STEP 11

CLEAT INSTALLATION



LIFT AND ROTATE THE TOP SECTION OF THE CLEAT TO ALLOW THE FASTENERS TO PASS THROUGH THE INSTALLATION HOLES. INSTALL THE CLEAT ON TOP OF THE CLEAT SPACER USING THE FASTENERS PROVIDED.



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