Run Switching Program (for the FloBoss™ 107)

User Manual (QER 10Q004)

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1 INTRODUCTION

1.1 Scope and Organization

This document serves as the user manual for the Run Switching user program (QER 10Q004), which is intended for use in a FloBoss[™] 107 (FB107) unit. This manual describes how to download, install, and configure the Run Switching user program (referred to as the "Run Switching program" or "the program" throughout the rest of this manual). You access and configure this program using ROCLINK[™] 800 Configuration Software loaded on an IBM-compatible personal computer running Windows[®] 2000 (with Service Pack 2), XP, or Vista.

The sections in this manual provide information in a sequence appropriate for first-time users. Once you become familiar with the procedures and the software, the manual becomes a reference tool.

This manual has the following major sections:

- Section 1 Introduction
- Section 2 Installation
- Section 3 Configuration
- Section 4 Reference

This manual assumes that you are familiar with the FB107 unit and its configuration. For more information, refer to the *FloBoss 107 Flow Manager Instruction Manual* (Form A6206) or the *ROCLINK 800 Configuration Software User Manual (for the FloBoss 107)* (Form A6217).

1.2 Product Overview

The Run Switching program provides run switching, station accumulation, and output sampler functions. Run switching is an algorithm which automatically opens and closes flow runs based on the configured conditions of the primary or "control" run. The algorithm also tries to satisfy—in sequence—the configured conditions of the three other runs once the primary condition is satisfied. The runs must be configured in the order that they are to be switched (the first selected run is the control run, the second selected run is Run 2, and so on).

Note: The program operates on the assumption that the control run is **always** in service and **never** switched off.

The run switching algorithm checks the control run for a selectable value between the low (Low SP) and high (High SP) setpoints. If the control run's value is between the setpoints, the program proceeds to the next run (run 2). It checks whether that run's value—its process variable (or PV)—is between the setpoints. If that run's value is between the setpoints, the program proceeds to the next and subsequent runs. If the value of that run is above the high setpoint (High SP) and meets the timing requirements of the deadband (SP) timer, the program checks the status of the next and subsequent runs. If the runs are closed, the program opens them. This process continues until the primary condition is satisfied or the last run has been opened.

If the process variable (PV) is below the low setpoint (Low SP) and meets the timing requirements of the deadband timer (SP Timer), the program checks the status of the runs, starting at run 4. If the runs are open, the program closes them. This process continues until the primary condition is satisfied or all the runs have been closed.

If any value faults to the high condition, the program opens all runs (assuming the high fault condition is greater than the high setpoint). If any value faults to the low condition (< -2.0), the program takes no action beyond the run with the fault condition. That is, the program does not check the run with the fault condition (or any subsequent run) for setpoint compliance.

If an individual run is disabled, the program skips the disabled run and proceeds to the next run for either the opening or closing sequence or to check setpoint compliance. When a run is disabled, the valve remains in its present state and must be changed manually. When the run is re-enabled, the program automatically adds it to the opening and closing sequence and the setpoint checking.

The program allows each station to enable up to two accumulators. Station accumulators sum the total flow rates of each assigned meter run to provide you with a total accumulated value for all assigned meter runs. The program displays the accumulated total for the current day and the previous day.

The Run Switching program includes a sampler function in the station configuration. The sampler function drives the user-selected discrete output each time the flow total surpasses a user-defined accumulation value.

1.3 Program Requirements

The Run Switching program is compatible with version 1.30 (or greater) of the FB107 firmware and with version 1.85 (or greater) of the ROCLINK 800 software.

Program specifics include:

File Name	Target Unit/ Version	User Defined Point (UDP)	Flash Used (in bytes)	DRAM Used (in bytes)	ROCLINK 800 Version	Display Number	
RunSwitching_6.bin	FB107 1.30	33, 34	13150	16384	1.85	34, 35	
							2

For information on viewing the memory allocation of user programs, refer to the *ROCLINK 800 Configuration Software User Manual (for the FloBoss 107)* (Form A6217).

2 INSTALLATION

This section provides instructions for installing the Run Switching program. Read *Section 1.3* of this manual for program requirements.

2.1 Downloading the Program

This section provides instructions for installing the program into the Flash memory on the FB107.

To download the program:

- **1.** Start and logon to ROCLINK 800.
- 2. Select ROC > Direct Connect to connect to the FloBoss unit.
- **3.** Select **Utilities** > **User Program Administrator** from the ROCLINK menu bar. The User Program Administrator screen displays (see *Figure 1*):

User Program Administrator		? 🛛
User Programs Installed in Device-		
1 - No Program 2 - No Program 3 - No Program 4 - No Program 5 - No Program 6 - No Program Clear Start Stop	Name : No Program Version : Created : CRC : 0x0 Entry Pt : Displays : Status : Empty	Library Version : DRAM Used : 0 FLASH Used : 0
Download User Program File		
		Browse
Name :		Download & Start Download
Version :		
Created :		
CRC:		
Size :		
		Depate Close

Figure 1. User Program Administrator

- **4.** Click **Browse** in the Download User Program File frame. The Select User Program File screen displays (see *Figure 2*).
- **5.** Select the path and user program file to download from the CD-ROM. (Program files are typically located in the Program Files folder on the CD-ROM). As *Figure 2* shows, the screen lists all valid user program files with the .BIN extension:

Select User Pro	ogram File	? 🗙
Look in:	: 🎦 Program Files 💌 🗲 🛍 📰 🗸	
My Recent Documents	RunSwitching_6.bin	
My Documents		
My Computer	File name: RunSwitching_6.bin	<u>^</u> en
	Files of type: User Programs (* bin)	Cancel

Figure 2. Select User Program File

6. Click **Open** to select the program file. The User Program Administrator screen displays. As shown in *Figure 3*, note that the Download User Program File frame identifies the selected program and that the **Download & Start** button is active:

User Program Administrator
User Programs Installed in Device 1 - No Program Name : No Program 2 - No Program Name : No Program
3 - No Program Version : Library Version : 4 - No Program Created : DRAM Used : 5 - No Program CRC : 0x0 6 - No Program CRC : 0x0 FLASH Used : 0 Entry Pt : Displays :
All - Option Status : Empty Download User Program File E:\Program Files\RunSwitching_6.bin
 Name : Hun Switching Download & Start Download Version : Rev. 1.00 Created : 3/23/2010 1:54:45 PM CRC : 0x44D3 Size : 13150
Digital Close

Figure 3. User Program Administrator

7. Click **Download & Start** to begin loading the selected programs. The following message displays:



Figure 4. Confirm Download

8. Click **Yes** to begin the download. When the download completes the following message displays:



Figure 5. ROCLINK 800 Download Confirmation

- 9. Click OK. The User Program Administrator screen displays (see *Figure 6*). Note that:
 - The User Programs Installed in Device frame identifies the installed program(s).
 - The Status field indicates that the program is running.

Jser Program Administrator		? 🛛
User Programs Installed in Device 1 - No Program 2 - No Program 3 - No Program 4 - No Program 5 - No Program 5 - Nun Switching	Name : Run Switching Version : Rev. 1.00 Created : 03/23/2010 13:54:45 CRC : 0x44D3 Entry Pt : 0x5F0000	Library Version : Rev. 2 DRAM Used : 16384 FLASH Used : 13150
Clear Start Stop All - Option Download User Program File E:\Program Files\RunSwitching_6 Name : Run Switching Version : Rev. 1.00 Created : 3/23/2010 1:54:45 PM CRC : 0x44D3 Size : 13150	Displays : 34, 35 Status : Running bin	Browse
		Close

Figure 6. User Program Administrator

10. Click **Close**. The ROCLINK 800 screen displays and the download is complete.

3 CONFIGURATION

After you have loaded the Run Switching program on the FB107 unit, you configure the program using two program-specific screens (Run Switching Setup and Station Setup):

- Use the Run Switching Setup screen to configure individual run parameters for the Run Switching algorithm.
- Use the Station Setup screen to configure station accumulations.

You can access all the program-specific screens from the main ROCLINK 800 screen:

Figure 7. ROCLINK 800

3.1 Run Switching Setup Screen

Use this screen to configure parameters for the Run Switching algorithm. To access this screen:

- 1. From the Directory Tree, select User Program > Run Switching.
- 2. Select Display #34, Run Switching Setup.
- 3. Double-click #1, RunSw #1. The Run Switch Configuration screen displays:

ROCLINK 800 - IRun Switching Setup - EB1071	
File Edit View ROC Configure Meter Utilities Tools Window Help	
· · · · · · · · · · · · · · · · · · ·	
	_
Point Number: I - Hunsw #1 Yount Lag: Hunsw #1	
Maintenance Mode	
Disabled	
Control Run 2 Run 3 Run 4	
Mode Disabled Disabled Disabled Disabled	
PV Undefined Undefined Undefined	
Low SP 0.0 0.0 0.0	
High SP 0.0 0.0 0.0 0.0	
Open DO Undefined 0 Undefined 0 Undefined 0	
Close DO Undefined 0 Undefined 0	-
SP Timer 0 Seconds 0 Seconds 0 Seconds 0 Seconds	
Delay 0 Seconds 0 Seconds 0 Seconds 0 Seconds	
Value 0.0 0.0 0.0 0.0	
Print Save As Auto Scan 🚯 Update Close	Apply
	v
ON-LINE	2:55 PM

Figure 8. Run Switching Setup

4. Review—and change as necessary—the values in the following fields:

Field	Description	
Point Number	Indicates the iteration (or "logical") of this screen. Click \checkmark to display additional logicals (up to 2) for this screen.	
Point Tag	Sets a label of up to ten alphanumeric characters for the selected run.	
Maintenance Mode	Places the FB107 in maintenance mode, in which I/O scanning, MVS scanning, PID control, run switching, and sampler operation are all suspended. Valid values are Enable (resume normal operation) or Disable (enter maintenance mode).	
	Note : This field is applicable only if you select the first iteration (or "logical") of the Run Switching Setup screen (shown as 1 – RunSw #1 in <i>Figure 8</i>) in the Point Number field.	
Mode	de Enables the run switching algorithm for the control run and all associated ru Valid values are Enabled or Disabled.	
PV	Defines the point type, logical, and parameter (TLP) the program uses as the process variable for the run. Click to display the Select TLP screen and define your TLP selection.	

Field	Description
Low SP	Sets the low setpoint the program uses as a comparison for the process variable (PV) during the run switching variable.
High SP	Sets the high setpoint the program uses as a comparison for the process variable (PV) during the run switching variable.
Open DO	Defines the point type, logical, and parameter (TLP) of the discrete output (DO) assigned to open the control valve. Click <u>int</u> to display the Select TLP screen and define your TLP selection.
	Note: This field is not available for the Control Run (run #1).
Close DO	Defines the point type, logical, and parameter (TLP) of the discrete output (DO) assigned to close the control valve. Click to display the Select TLP screen and define your TLP selection.
	Note: This field is not available for the Control Run (run #1).
SP Timer	Sets, in seconds, the amount of time that a comparison resulting in an open or close condition must last before the program takes action. This value prevents actions occurring due to an unstable process.
Delay	Sets, in seconds, the amount of time that must pass after a valve action completes and before the program initiates the next valve action. This value exists independently of the SP Timer value and is intended to eliminate rapid valve actions, which can cause instability.
Value	Indicates the value of the process variable identified in the PV field.

- 5. Click Apply to save any changes you have made to this screen.
- **6.** Click **OK** to return to the ROCLINK 800 screen. Proceed to *Section 3.2* to define individual station accumulations.

3.2 Station Setup Screen

Use this screen to configure station accumulations. This portion of the Run Switching program calculates station rates and accumulations. You can define up to two group accumulations with up to four values per accumulator for each of the four possible stations. For each group accumulator, the program calculates a current rate and keeps an accumulated total for the day. You can enable an option to have the program save the accumulated totals to designated softpoint parameters (refer to *Section 4.1*) at the end of each day.

For each station, you can also configure an output sampler routine, using one of the two accumulators. Each routine is responsible for activating a discrete output driving a sampler. The program pulses the output each time it surpasses a configured accumulation value.

To access this screen:

- 1. From the Directory Tree, select User Program > Run Switching
- 2. Select Display #35, Station Setup.
- 3. Double-click #1, Stn #1. The Switch Station screen displays:

ROCLINK 800 - [Station Setup - FB107]		
Eile Edit View ROC Configure Meter Utilities	Tools Window Help	_ 8 ×
D 🖆 🖬 👗 📭 🖪 🎒 🎥 🐂 🔍 🔍	M TH 🐜 🕪 🕪 🗗 🗸 🛇 🗳 🚰 🔛 💕 🤉 😢	
Image: Second	VI It is in tag Str #1 1st Group Accumulator It is Group Accumulator Check Undefined Check SP 0.0 SP Value SP Value 0.0 SP Value Acc IF Value > Chk SP O Hour 0 SP Value Flow #1 Undefined Value Indefined Value 0.0 Flow #3 Undefined Value Flow #4 Undefined Value Rate 0.0 MM3/Day Accumulations KM3 Today's Yesterday's 0.0	
	Print Save As Auto Scan 🔂 Undate Close !	Annly
	ON-LINE	8:23 AM

Figure 9. Station Setup

4. Review—and change as necessary—the values in the following fields:

Field	Description
Point Number	Indicates the iteration (or "logical") of this screen. Click \checkmark to display additional stations (up to four) for this screen.
Point Tag	Sets a label of up to ten alphanumeric characters for the selected station.
Mode	Enables this station for accumulations. Valid values are Enable (enable accumulations) or Disable (ignore entries on this display).

Sampler Routine	Enables a sampler routine and identifies the accumulator to be used for this sampler. Valid values are:					
	Accum 1st Group	Use accumulator from first group.				
	Accum 2nd Group	Use accumulator from second group.				
	Disable	Disable sampler routine.				
Factor	Indicates the amount sampler routine multi fluid since the last sa output occurs for eve	of fluid, in MCF or kM3, between sampler outputs. The pipes this value by 1000 and then compares the amount of impler output. For example, if you enter 10, a sampler by 10,000 MCF or kM3 accumulated.				
DO Point	Assigns the point typ sampler. Click i to o selection.	e, logical, and parameter (TLP) for a DO module for the display the Select TLP screen and define your TLP				
Export Yesterday's Total to Softpoints	Copies the accumula softpoint. Valid value For more information	tor totals for the previous contract day to the selected s are 0 (disabled) or 1-32 (the specified softpoint location). I, refer to Section 4.1, Station Sofpoint Assignments.				
Check	Indicates the value's point assignment. Click to display the Select TLP screen and define your TLP selection.					
	Note: If this field displays Error or Undefined, no point has been selected and no summations occur for this group.					
Check SP	Sets the check setpo Check field to determ	int. The program compares this value to the value in the nine a greater than/less than condition.				
SP Value	This read-only field i	indicates the current value in the Check point assignment.				
Acc IF	Sets whether the pro Chk SP (accumulate the Chk SP field) or V is less than the value	Sets whether the program performs an accumulation. Valid values are Value > Chk SP (accumulate if the value in the Value field is greater than the value in the Chk SP field) or Value < Chk Sp (accumulate if the value in the Value field is less than the value in the Chk SP field).				
Hour	Sets the contract hou yesterday's totals. Co the 0 hour. Valid value	Sets the contract hour at which the program saves accumulated totals to yesterday's totals. Contract hour is based on a 24-hour clock, with midnight as the 0 hour. Valid values are 0 to 23.				
Flow 1 through Flow 4	Indicates the point as #4 are summed. The accumulated. Units for	ssignments to which Flow #1, Flow #2, Flow #3, and Flow value assigned to the point should not be a value already or a selected point are assumed to be in MCF.				
	Note: If this field dia no value sum	splays Error or Undefined, no point has been selected and mations occur for this flow.				
Rate	This read-only field sassignments.	shows, in MMCF/day or MM3/day, the sum of flow point				
Today's	This field shows, in M current contract day.	ICF or kM3, the accumulator total since the start of the				
Yesterday's	This field shows, in M previous contract day	ICF or kM3, the accumulator total at the end of the				

- **5.** Click **Apply** to save your changes.
- **6.** Click **OK** to return to the ROCLINK 800 screen. Proceed to *Section 3.3* to save the configuration.

3.3 Saving the Configuration

Whenever you modify or change the configuration, it is a good practice to save the final configuration to memory. To save the configuration:

1. Select **ROC** > **Flags**. The Flags screen displays:

Flags	? 🛛
General Advanced	
Restart	Flash Memory
<u>₩</u> arm Start	Save Configuration
<u>C</u> old Start	Clear
Cold Start & Clear Alar <u>m</u> s/Events	Status :
Cold Start & Clear Displays	
Cold Start & Clear F <u>S</u> Ts	
Cold Start & Clear <u>H</u> istory	
Cold Start & Clear ALL	
🖉 Update 🛛 🗸	🖌 OK 🛛 🗙 Cancel 🔶 Apply

Figure 10. Flags

2. Click Save Configuration. A verification message displays:



Figure 11. Save Verification

3. Click Yes. When the save process completes, a confirmation message displays:



Figure 12. Confirmation

Note: Depending on the size and complexity of the user program, this process may take several minutes. When the process ends, the Status field on the Flags screen displays *Completed*.

- 4. Click Update on the Flags screen. This completes the process of saving your new configuration.
- **Note:** For archive purposes, you should also save this configuration to your PC's hard drive or a removable media (such as a diskette or a flash drive) using the **File** > **Save Configuration** option on the ROCLINK 800 menu bar.

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4 REFERENCE MATERIALS

This section provides tables of information on the user-defined point types the Run Switching program uses and the station softpoint assignments:

- Station Softpoint Assignments
- Point Type 33: Run Switching Setup
- Point Type 34: Station Setup

This section also includes tables of station softpoint assignments as well as OpCode configuration values the program automatically provides.

4.1 Station Softpoint Assignments

You can configure the program to save station accumulator values to ROC softpoints. You enable this function by inputting the desired softpoint number in the Export Yesterday's Total to Softpoints field on the Station Setup screen. The program maps the data to the user-selected softpoint as follows:

Data #1	Yesterday's Accumulation	Station 1 Group 1
Data #2	Yesterday's Accumulation	Station 1 Group 2
Data #3	Yesterday's Accumulation	Station 2 Group 1
Data #4	Yesterday's Accumulation	Station 2 Group 2
Data #5	Yesterday's Accumulation	Station 3 Group 1
Data #6	Yesterday's Accumulation	Station 3 Group 2
Data #7	Yesterday's Accumulation	Station 4 Group 1
Data #8	Yesterday's Accumulation	Station 4 Group 2

4.2 Point Type 33: Run Switching Setup

Point type 33 is the run switching configuration point type. Each logical point represents the configuration of the run switching algorithm for a set of meters that open and close in sequence to maintain a desired flow rate distribution. The program maintains 2 logical instances of this point type. The program saves point type 33 to internal configuration memory.

Parm #	Name	Access	Data Type	Length	Range	Default	Description of functionality and meaning of values
0	Point Tag	R/W	STRING	10	0x20 -> 0x7E for each ASCII Character	"RunSw #X" where X is the point number 1-4	Identification name for this specific run switching group.
1	Run Enable	R/W	UINT8	1	$0 \rightarrow 1$	0	Selection to allow operation of this run switching algorithm.
							0 = Disable run switching algorithm
							1 = Enable run switching algorithm
2	Process Variable TLP	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the parameter the program will read to determine the control run flow.
3	Low Setpoint	R/W	FLOAT	4	Any valid IEEE 754 float	0.0	If the control run flow is less than or equal to this value, the algorithm will look for an open run to close.
4	High Setpoint	R/W	FLOAT	4	Any valid IEEE 754 float	0.0	If the control run flow is greater than or equal to this value, the algorithm will look for a closed run to open.
5	Setpoint Timer	R/W	UINT8	1	0 → 255	0	The amount of time in seconds that a control run comparison resulting in an open or close condition must exist before any action is taken. This timer prevents rapid actions due to an unstable process.
6	Delay	R/W	UINT8	1	0 → 255	0	The amount of time in seconds that must pass after a valve action has been taken before the next valve action can be taken. This is independent of the Setpoint Timer and is intended to eliminate rapid valve actions, which can cause instability.
7	Process Variable Value	R/W	FLOAT	4	Any valid IEEE 754 float	0.0	Current value of the process variable defined by the Process Variable TLP parameter.

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Parm #	Name	Access	Data Type	Length	Range	Default	Description of functionality and meaning of values
8	Enable Run 2	R/W	UINT8	1	$0 \rightarrow 1$	0	Selection to allow this run to be included in the run switching algorithm.
							0 = Disable run
							1 = Enable run
9	Process Variable TLP 2	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the parameter the program will read to determine the run 2 flow.
10	Low Setpoint 2	R/W	FLOAT	4	Any valid IEEE 754 float	0.0	If the control run is within its setpoints and if the run 2 flow is less than or equal to this value, the algorithm will look for an open run to close.
11	High Setpoint 2	R/W	FLOAT	4	Any valid IEEE 754 float	0.0	If the control run is within its setpoints and if the run 2 flow is greater than or equal to this value, the algorithm will look for a closed run to open.
12	Open DO TLP 2	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the discrete output point used to open the valve for run 2.
13	Open DO Status 2	R/O	UINT8	1	$0 \rightarrow 1$	0	The current status of the discrete output used to open the valve for run 2.
14	Close DO TLP 2	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the discrete output point used to close the valve for run 2.
15	Close DO Status 2	R/O	UINT8	1	$0 \rightarrow 1$	0	The current status of the discrete output used to close the valve for run 2.
16	Setpoint Timer 2	R/W	UINT8	1	$0 \rightarrow 255$	0	The amount of time in seconds that a run 2 comparison resulting in an open or close condition must exist before any action is taken. This timer prevents rapid actions due to an unstable process.
17	Delay 2	R/W	UINT8	1	$0 \rightarrow 255$	0	The amount of time in seconds that must pass after a valve action has been taken before the next valve action can be taken. This is independent of the Setpoint Timer and is intended to eliminate rapid valve actions, which can cause instability.
18	Process Variable Value 2	R/W	FLOAT	4	Any valid IEEE 754 float	0.0	Current value of the process variable defined by the Process Variable TLP parameter.

Parm #	Name	Access	Data Type	Length	Range	Default	Description of functionality and meaning of values
19	Enable Run 3	R/W	UINT8	1	$0 \rightarrow 1$	0	Selection to allow this run to be included in the run switching algorithm.
							0 = Disable run
							1 = Enable run
20	Process Variable TLP 3	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the parameter the program will read to determine the run 3 flow.
21	Low Setpoint 3	R/W	FLOAT	4	Any valid IEEE 754 float	0.0	If the control run is within its setpoints and if the run 3 flow is less than or equal to this value, the algorithm will look for an open run to close.
22	High Setpoint 3	R/W	FLOAT	4	Any valid IEEE 754 float	0.0	If the control run is within its setpoints and if the run 3 flow is greater than or equal to this value, the algorithm will look for a closed run to open.
23	Open DO TLP 3	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the discrete output point used to open the valve for run 3.
24	Open DO Status 3	R/O	UINT8	1	$0 \rightarrow 1$	0	The current status of the discrete output used to open the valve for run 3.
25	Close DO TLP 3	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the discrete output point used to close the valve for run 3.
26	Close DO Status 3	R/O	UINT8	1	$0 \rightarrow 1$	0	The current status of the discrete output used to close the valve for run 3.
27	Setpoint Timer 3	R/W	UINT8	1	0 → 255	0	The amount of time in seconds that a run 3 comparison resulting in an open or close condition must exist before any action is taken. This timer prevents rapid actions due to an unstable process.
28	Delay 3	R/W	UINT8	1	$0 \rightarrow 255$	0	The amount of time in seconds that must pass after a valve action has been taken before the next valve action can be taken. This is independent of the Setpoint Timer and is intended to eliminate rapid valve actions, which can cause instability.
29	Process Variable Value 3	R/W	FLOAT	4	Any valid IEEE 754 float	0.0	Current value of the process variable defined by the Process Variable TLP parameter.

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Parm #	Name	Access	Data Type	Length	Range	Default	Description of functionality and meaning of values
30	Enable Run 4	R/W	UINT8	1	$0 \rightarrow 1$	0	Selection to allow this run to be included in the run switching algorithm.
							0 = Disable run
							1 = Enable run
31	Process Variable TLP 4	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the parameter the program will read to determine the run 4 flow.
32	Low Setpoint 4	R/W	FLOAT	4	Any valid IEEE 754 float	0.0	If the control run is within its setpoints and if the run 4 flow is less than or equal to this value, the algorithm will look for an open run to close.
33	High Setpoint 4	R/W	FLOAT	4	Any valid IEEE 754 float	0.0	If the control run is within its setpoints and if the run 4 flow is greater than or equal to this value, the algorithm will look for a closed run to open.
34	Open DO TLP 4	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the discrete output point used to open the valve for run 4.
35	Open DO Status 4	R/O	UINT8	1	$0 \rightarrow 1$	0	The current status of the discrete output used to open the valve for run 4.
36	Close DO TLP 4	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the discrete output point used to close the valve for run 4.
37	Close DO Status 4	R/O	UINT8	1	$0 \rightarrow 1$	0	The current status of the discrete output used to close the valve for run 4.
38	Setpoint Timer 4	R/W	UINT8	1	$0 \rightarrow 255$	0	The amount of time in seconds that a run 4 comparison resulting in an open or close condition must exist before any action is taken. This timer prevents rapid actions due to an unstable process.
39	Delay 4	R/W	UINT8	1	$0 \rightarrow 255$	0	The amount of time in seconds that must pass after a valve action has been taken before the next valve action can be taken. This is independent of the Setpoint Timer and is intended to eliminate rapid valve actions, which can cause instability.
40	Process Variable Value 4	R/W	FLOAT	4	Any valid IEEE 754 float	0.0	Current value of the process variable defined by the Process Variable TLP parameter.

Parm #	Name	Access	Data Type	Length	Range	Default	Description of functionality and meaning of values
41	Enable Maintenance Mode	R/W	UINT8	1	$0 \rightarrow 1$	0	Selection to allow the unit to be placed in maintenance mode. In maintenance mode, I/O scanning, MVS scanning, PID task, run switching, and sampler operation are all suspended. This parameter is only valid for the first logical of the run switching point type.
							0 = Unit in normal operation
							1 = Unit in maintenance mode.

4.3 Point Type 34: Station Setup

Point type 34 is the station configuration and accumulation point type. Each logical point represents a station that will accumulate Flow Rates over specified Meter Runs. The program maintains 4 logical points of this point type. The program saves point type 34 to internal configuration memory.

Parm #	Name	Access	Data Type	Length	Range	Default	Description of functionality and meaning of values
0	Point Tag	R/W	STRING	10	0x20 -> 0x7E for each ASCII Character	"Stn #X" where X is the point number 1-4	Identification name for this station.
1	Station Enable	R/W	UINT8	1	$0 \rightarrow 1$	0	Selection to allow calculation of station totals for this station.
2	Sampler Option	R/W	UINT8	1	$0 \rightarrow 3$	2	Selection to allow a pulsed output based on increments of one of the station accumulators.
							0 = Output based on accumulator 1
							1 = Output based on accumulator 2
							2 = Sampler output disabled
3	Factor	R/W	Float	4	Any valid IEEE 754 float	1.0	Incremental accumulation required for each pulse of the sampler discrete output.
4	Sampler DO TLP	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the discrete output point used as the sampler pulsed output.
5	Save To soft Point	R/W	UINT8	1	$0 \rightarrow 32$	0	Option to save Yesterday's total for the accumulators to soft points.
							0 = Disabled
							1-32 = Selects the softpoint
6	Check TLP 1	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the parameter used to compare with the Check Setpoint to determine whether or not accumulator 1 should be calculating and accumulating totals.
7	Check Setpoint 1	R/W	Float	4	Any valid IEEE 754 float	0.0	The value used to compare with the Check TLP value to determine whether or not accumulator 1 should be calculating and accumulating totals.

Parm #	Name	Access	Data Type	Length	Range	Default	Description of functionality and meaning of values
8	Value 1	R/O	Float	4	Any valid IEEE 754 float	0.0	The value as read from the parameter defined in the Check TLP 1 parameter.
9	Accumulation Mode 1	R/W	UINT8	1	$0 \rightarrow 1$	0	The selection for the type of comparison performed between the check value and the check setpoint.
							0 = Accumulate if the value is greater than the check setpoint
							1 = accumulate if the value is less than the check setpoint
10	Contract Hour 1	R/W	UINT8	1	$0 \rightarrow 23$	0	The hour of the day that accumulator value 1 will reset.
11	Flow 1 TLP Accum 1	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the first parameter to include in the accumulator 1 total. It is assumed the units of this parameter are in MCF/Day.
12	Flow 2 TLP Accum 1	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the second parameter to include in the accumulator 1 total. It is assumed the units of this parameter are in MCF/Day.
13	Flow 3 TLP Accum 1	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the third parameter to include in the accumulator 1 total. It is assumed the units of this parameter are in MCF/Day.
14	Flow 4 TLP Accum 1	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the fourth parameter to include in the accumulator 1 total. It is assumed the units of this parameter are in MCF/Day.
15	Flow 1 Value Accum 1	RO	FLOAT	4	Any valid IEEE 754 float	0.0	Value of the Flow 1 TLP Accum 1
16	Flow 1 Value Accum 2	RO	FLOAT	4	Any valid IEEE 754 float	0.0	Value of the Flow 1 TLP Accum 2
17	Flow 1 Value Accum 3	RO	FLOAT	4	Any valid IEEE 754 float	0.0	Value of the Flow 1 TLP Accum 3
18	Flow 1 Value Accum 4	RO	FLOAT	4	Any valid IEEE 754 float	0.0	Value of the Flow 1 TLP Accum 4
19	Rate Accum 1	R/O	Float	4	Any valid IEEE 754 float	0.0	The total rate for accumulator 1 which is the sum of the values read from flow TLPs 1-6 divided by a 1000. This value is in units of MMCF/Day.

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Parm #	Name	Access	Data Type	Length	Range	Default	Description of functionality and meaning of values
20	Daily Accum 1	R/O	Float	4	Any valid IEEE 754 float	0.0	The accumulation of the rate for accumulator 1 since the last contract hour selected for accumulator 1. This value is in units of MCF.
21	Yesterday's Accum 1	R/W	Float	4	Any valid IEEE 754 float	0.0	Yesterday's total accumulator 1. This value is in units of MCF
22	Check TLP 2	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the parameter used to compare with the Check Setpoint to determine whether or not accumulator 2 should be calculating and accumulating totals.
23	Check Setpoint 2	R/W	Float	4	Any valid IEEE 754 float	0.0	The value used to compare with the Check TLP value to determine whether or not accumulator 2 should be calculating and accumulating totals.
24	Value 2	R/O	Float	4	Any valid IEEE 754 float	0.0	The value as read from the parameter defined in the Check TLP 2 parameter.
25	Accumulation Mode 2	R/W	UINT8	1	$0 \rightarrow 1$	0	The selection for the type of comparison performed between the check value and the check setpoint.
							0 = Accumulate if the value is greater than the check setpoint
							1 = accumulate if the value is less than the check setpoint.
26	Contract Hour 2	R/W	UINT8	1	$0 \rightarrow 23$	0	The hour of the day that accumulator value 2 will reset.
27	Flow 1 TLP Accum 2	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the first parameter to include in the accumulator 2 total. It is assumed the units of this parameter are in MCF/Day.
28	Flow 2 TLP Accum 2	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the second parameter to include in the accumulator 2 total. It is assumed the units of this parameter are in MCF/Day.
29	Flow 3 TLP Accum 2	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the third parameter to include in the accumulator 2 total. It is assumed the units of this parameter are in MCF/Day.
30	Flow 4 TLP Accum 2	R/W	TLP	3	Any valid TLP	0, 0, 0	The location of the fourth parameter to include in the accumulator 2 total. It is assumed the units of this parameter are in MCF/Day.

Parm #	Name	Access	Data Type	Length	Range	Default	Description of functionality and meaning of values
31	Flow 2 Value Accum 1	RO	FLOAT	4	Any valid IEEE 754 float	0.0	Value of the Flow 2 TLP Accum 1
32	Flow 2 Value Accum 2	RO	FLOAT	4	Any valid IEEE 754 float	0.0	Value of the Flow 2 TLP Accum 2
33	Flow 2 Value Accum 3	RO	FLOAT	4	Any valid IEEE 754 float	0.0	Value of the Flow 2 TLP Accum 3
34	Flow 2 Value Accum 4	RO	FLOAT	4	Any valid IEEE 754 float	0.0	Value of the Flow 2 TLP Accum 4
35	Rate Accum 2	R/O	Float	4	Any valid IEEE 754 float	0.0	The total rate for accumulator 2 which is the sum of the values read from flow TLPs 1-6 divided by a 1000. This value is in units of MMCF/Day.
36	Daily Accum 2	R/O	Float	4	Any valid IEEE 754 float	0.0	The accumulation of the rate for accumulator 2 since the last contract hour selected for accumulator 2. This value is in units of MCF.
37	Yesterday's Accum 2	R/W	Float	4	Any valid IEEE 754 float	0.0	Yesterday's total accumulator 2. This value is in units of MCF

If you have comments or questions regarding this manual, please direct them to your local sales representative or contact:

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