

PLUS+1 Mobile Machine Displays

DP6XXLX Series







PLUS+1 Mobile Machine Displays DP6XXLX Series

Revision history

Table of revisions

Date	Changed	Rev
August 2014	Converted to Danfoss layout; and various updates	НА
March 2013	Added a note regarding the service tool scan	GA
January 2013	Added monochrome	FA
November 2012	DP610LX input/output options; pin assignments	EA
October 2012	Typo on dimension drawings	DB
July 2012	GPL-License statement, C2 Pin table	DA
May 2012	Model features	CA
May 2012	Туро	ВВ
April 2012	C4 Pin Function	BA
March 2012	Literature ID number corrected	AB
March 2012	First edition	AA



Technical Information PLUS+1 Mobile Machine Displays DP6XXLX Series

Contents

Literature references		
	Literature types	
	Technical Information (TI)	
	Data Sheet (DS)	
	API Specifications (API)	
	PLUS+1® GUIDE Software User Manual	
	Literature references	
	Latest version of technical literature	
Product overview		
	Graphical displays series	
	GPL-License (General Public License)	
	User liability and safety statements	
	OEM responsibility	
Ordering information		
Ordering information	DD6YYI Y naming convention	4
	DP6XXLX naming convention	
	Related products	
	Assembled mating connector kits	
	Accessories	
Inputs/outputs		
	Inputs	
	Digital/analog	
	Multifunction	10
	Encoder	
	Outputs	
	USB	
	Video	
Controller Area Network		
	CAN shield/analog inputs	
	CAN communication	13
	Gateway channels	13
Memory		
c.iioi y	NV memory	14
	FRAM memory	
	Vault memory	
	vadic inclinory	
Product ratings		
	Electrical	16
	Environmental	16
	Testing criteria	16
Housing		
Housing	Accomply	10
	Assembly	
	Screen	10
Installation		
	Dimensions	19
	Two mounting options	20
	Flush mounted	20
	Stand-alone on post	
	Pin assignments	
	Wiring	
	Welding	
	-	

PLUS+1 Mobile Machine Displays DP6XXLX Series

Literature references

Literature types

Technical Information (TI)

A TI is comprehensive information for engineering and service personnel to reference.

Data Sheet (DS)

A DS is summarized information and parameters that are unique to a specific model.

API Specifications (API)

An API is specifications for programming variable settings.

API specifications are the definitive source of information regarding pin characteristics.

PLUS+1° GUIDE Software User Manual

This user operation manual (OP) details information regarding the PLUS+1° GUIDE software tool set that is used to build PLUS+1° applications.

Literature references

References

Literature title	Literature type	Literature number
DP6XXLX Series PLUS+1* Mobile Machine Displays	Technical Information	L1209297
DP600LX Series PLUS+1° Mobile Machine Displays	Data Sheet	L1230993
DP610LX Series PLUS+1° Mobile Machine Displays	Data Sheet	L1222550
DP620LX Series PLUS+1° Mobile Machine Displays	Data Sheet	L1222211
PLUS+1° GUIDE Software User Manual	Operation Manual	10100824

Latest version of technical literature

Up to date technical literature is available at: www.powersolutions.danfoss.com

PLUS+1 Mobile Machine Displays DP6XXLX Series

Product overview

Graphical displays series

This series of graphical displays is designed to provide mobile machine OEMs with a rugged, high performing color and monochrome display for both in-cab and open usage.

The transmissive, thin film transistor (TFT), high resolution color display with eight soft-keys and six buttons for navigation is user-programmable with PLUS+1° GUIDE (Graphical User Integrated Development Environment).

Use separate mechanical switches to implement critical safety features such as emergency stops.

Communication is done over a Controller Area Network (CAN) system.

GPL-License (General Public License)

This family of products contains embedded Linux operating system software that is copyrighted software licensed under the GPLv2 or LGPLv2.1. As an installer of this product you will have your own obligations under the licensing agreements, which may include among other things the obligation to include a copy of these licenses or to include an offer of a physical copy of the source code for such software with your distributions of the equipment. You should carefully review the licenses to determine what your obligations and options may be for your intended use.

For further details, please reference:

http://powersolutions.danfoss.com/Products/MobileElectronics/PLUS1Guide/PLUS1GuideDownloads/PLUS1GUIDEServiceToolSoftwareLicense/index.htm

User liability and safety statements

OEM responsibility

The OEM of a machine or vehicle in which a Danfoss product is installed has the full responsibility for all consequences that might occur. Danfoss has no responsibility for any consequences, direct or indirect, caused by failures or malfunctions.

- Danfoss has no responsibility for any accidents caused by incorrectly mounted or maintained equipment.
- Danfoss does not assume any responsibility for Danfoss products being incorrectly applied or the system being programmed in a manner that jeopardizes safety.
- All safety critical systems shall include an emergency stop to switch off the main supply voltage for
 the outputs of the electronic control system. All safety critical components shall be installed in such a
 way that the main supply voltage can be switched off at any time. The emergency stop must be easily
 accessible to the operator.

PLUS+1 Mobile Machine Displays DP6XXLX Series

Ordering information

DP6XXLX naming convention

Model code

		Α			E	3	()	E		F	-		G		
D	Р	6															
																P200	160

This is not a variant configurator.

Product configuration model code

A	В	С	D	E	F	G	Part number
DP600LX	09	02	06	02	04	00	11103049
DP600LX	09	02	06	02	04	04	11100058
DP610LX	10	02	06	02	04	00	11103051
DP610LX	10	02	06	02	04	04	11100060
DP620LX	10	02	06	02	04	01	11100065

A—Model name

Code	Description
DP600LX	PLUS+1* Mobile Machine Displays
DP610LX	
DP620LX	

B—Input/output options

Code	Description
09	2 CAN, 2 DIN/AIN/FreqIn/Rheo/4-20 mA IN, 2 VideoIn
10	2 CAN, 2 DIN/AIN/FreqIn/Rheo/4-20 mA IN, 2 AIN/CAN Shield

C—Real time clock/low temperature functionality

Code	Description
02	RTC

D—Flash memory/application key

Code	Description
06	512 MB/without application key

E—Application log (vault memory)

Code	Description
02	16 MB

F—USB port type

Code	Description
04	USB device rear/USB host rear or front

PLUS+1 Mobile Machine Displays DP6XXLX Series

Ordering information

G—Screen size/feature

Code	Description
00	400 x 240 color transflective
01	320 x 240 monochrome transmissive
04	400 x 240 color transflective with anti-fog treatment

Related products

Assembled mating connector kits

Danfoss mating connector kit and contents

Description Mating connector kit		Part numbers
		11109743
Connectors	Binder 5-pin male (USB cable included)	10100728
	Binder 8-pin male (USB cable included)	11109742
	Deutsch DTM06-6S 6-pin	10103494
Deutsch DTM06-12SA 12-pin (16 to 20 AWG) Deutsch DTM06-12SA 12-pin (20 to 24 AWG)		10102025
		10100944
Terminal	Binder and Deutsch	10100743
Crimp tool	16 to 20 AWG	10100744
	20 to 24 AWG	10100745
Locking plug	6-pin Deutsch WM 6S	10100742
12-pin Deutsch WM 12S		10100741
IP 67 Seal Kit	Deutsch	10103495
	Binder	10103496

Deutsch® mating connector kits and contents

Description	Part numbers		
6-pin connector kit	6-pin connector kit		
DTM06-6S 6-pin connector		10100739	
12-pin connector kit (16 to 20 AWG)		10102025	
DTM06-12SA 12-pin connector		10100738	
12-pin connector kit (20 to 24 AWG)		10100944	
DTM06-12SA 12-pin connector	10100738		
Terminal Deutsch/Binder		10100743	
Crimp tool	16 to 20 AWG	10100744	
	20 to 24 AWG	10100745	
Locking plug 6-pin Deutsch WM 6S		10100742	
12-pin Deutsch WM 12S		10100741	
IP 67 seal kit	Deutsch	10103495	



PLUS+1 Mobile Machine Displays DP6XXLX Series

Ordering information

Accessories

Description	Part number
Panel mounting kit	10101363
USB cable (device only)	10103497
USB cable (device and host)	11109121
Compact color camera, 12 V	10100831
PLUS+1 GUIDE Software Application (includes Service and Diagnostic Tool, and Screen Editor	10101000

PLUS+1 Mobile Machine Displays DP6XXLX Series

Inputs/outputs

Inputs

This series of displays support the following pin types:

- Digital or Analog (DIN/AIN)
- Multifunction (DIN/AIN/FreqIN, Rheo, 4–20 mA)
- Analog or Temperature or Rheostat (AIN/Temp/Rheo)
- Fixed Range Analog or CAN shield (AIN/CAN shield)

This series of displays have input pins that support multiple functions. Pins that support multiple input types are user-configurable using PLUS+1* GUIDE software.

Digital/analog

Low range multifunction input

Description	Unit	Minimum	Maximum	Comment
Range	mV	0	>350	_
Resolution	mV	0.15		1 mV in software
Worst case error	mV	±(0.15 + U*5/2%)		_
Input impedance	kΩ	230 ± 5		To 0 V
Input impedance with pull-down	kΩ	15 ± 2		To 0 V
Input impedance with pull-up	kΩ	15 ± 2		To 5 V
Input impedance with pull-up/down	kΩ	7.5 ± 1		To 2.5 V

Normal range multifunction input

Description	Unit	Minimum	Maximum	Comment
Range	mV	0	>5.5	_
Resolution	mV	2		_
Worst case error	mV	±(20 + U*2%)		_
Input impedance	kΩ	230 ± 5		To 0 V
Input impedance with pull-down	kΩ	15 ± 2		To 0 V
Input impedance with pull-up	kΩ	15 ± 2		To 5 V
Input impedance with pull-up/down	kΩ	7.5 ± 1		To 2.5 V

High range multifunction input

Description	Unit	Minimum	Maximum	Comment
Range	mV	0	>60	_
Resolution	mV	30		_
Worst case error	mV	±(300 + U*3.8%)		_
Input impedance	kΩ	105 ± 5		To 0 V
Input impedance with pull-down	kΩ	15 ± 2		To 0 V
Input impedance with pull-up	kΩ	15 ± 2		To 5 V
Input impedance with pull-up/down	kΩ	7.5 ± 1		To 2.5 V

PLUS+1 Mobile Machine Displays DP6XXLX Series

Inputs/outputs

Multifunction

Frequency input low range (ppu)

Description	Unit	Minimum	Maximum	Comment
Range	Hz	0	10000	In steps of 1 Hz
Sensitivity	mVpp	1000	_	Sinus peak-to-peak
Low threshold voltage	mV	75	200	_
High threshold voltage	mV	150	350	_
Input impedance	kΩ	230 ± 5		To 0 V
Input impedance with pull-down	kΩ	15 ± 2		To 0 V
Input impedance with pull-up	kΩ	15 ± 2		To 5 V
Input impedance with pull-up/down	kΩ	7.5 ± 1		To 2.5 V

Frequency input normal range (ppu)

Description	Unit	Minimum	Maximum	Comment
Range	Hz	0	10000	In steps of 1 Hz
Range (phase and quad)	Hz	0	5000	When measuring phase or quadrature counts
Low threshold voltage	V	1.1	2.6	_
High threshold voltage	V	2.2	4.4	_
Input impedance	kΩ	230 ± 5		To 0 V
Input impedance with pull-down	kΩ	15 ± 2		To 0 V
Input impedance with pull-up	kΩ	15 ± 2		To 5 V
Input impedance with pull-up/down	kΩ	7.5 ± 1		To 2.5 V

Resistance input

Description	Unit	Minimum	Maximum	Comment
Range	Ω	0	10000	In steps of 1 Ω
Resolution		1		@ 0 Ω
		2		@ 1 kΩ
		42		@ 10 kΩ
Source current	mA	0	4	_

4–20 mA input

Description	Unit	Minimum	Maximum	Comment
Range	mA	0	50	_
Resolution	μΑ	22		_
Worst case error	mA	±(0.2 + I*3%)		_
Input impedance	Ω	100 ± 3		To 0 V
Shut-off current	mA	54		_

This product does not have a Real Time Operating System (RTOS). Frequency inputs are managed by the operating system. Because of this you should avoid using these inputs for any type of Safety Critical closed loop control as the accuracy maybe affected by processor load. They should only be used for non-safety critical related functions.

PLUS+1 Mobile Machine Displays DP6XXLX Series

Inputs/outputs

High level digital input

Description	Unit	Minimum	Maximum	Typical	Comment
Voltage range	V	0	63	_	_
Input resistance	kΩ	_	_	105	No pull-up/down
				13	With pull-up to 5 V
				13	Pull-down to ground
				7	With pull-up and down to 5 V
Programmable low threshold voltage	V	0	63	_	_
Programmable high threshold voltage	V	0	63	_	_
Rise time	μs	_	_	20	_
Fall time	μs	_	_	20	_

High level analog input

Description	Unit	Minimum	Maximum	Typical	Comment
Voltage range	V	0	63	_	_
Input resistance	kΩ	_	_	105	No pull-up/down
				13	With pull-up to 5 V
				13	Pull-down to ground
				7	With pull-up/down to 5 V
Analog voltage error	mV	_	_	± 100	Uin = 0 V
(± 300 mV + Uin x 3.4%)				± 2760	Uin = 70 V
Bandwidth	kHz	_	_	7.1	_

Encoder

The encoder input is only suitable for user interface functions, such as, navigating in menus and adjusting values because there is no guarantee that all pulses are detected and the detected direction can be false. The rate of pulses should be kept at a few tens per second to minimize the loss of detected position changes.

The encoder function samples the A and B signals from the encoder and increments or decrements the counter according to the phase sequence. The counter is incremented/decremented on every low to high and high to low edge of the A signal. Some encoders with detents give a complete pulse between detents and the counter will be incremented/decremented by two for every detent. The counter is incremented when the A signal is the leading phase and decremented in the opposite case.

Outputs

Digital output

Descripton	Unit	Minimum value	Maximum value	Comment
Output current range	A	0	1	
Short circuit current	A	_	2	
Short circuit current peak	A	_	8	
Saturation voltage	V	_	1	At 1 A

PLUS+1 Mobile Machine Displays DP6XXLX Series

Inputs/outputs

Digital output (continued)

Descripton	Unit	Minimum value	Maximum value	Comment
Current measurement	A	0	2	
Current measurement error	mA	_	±	At 1 A

USB

USB input/output

Description	Unit	Minimum	Maximum	Typical	Comment
2.0 full speed	Mbit/s	_	_	12	_
Vbus input voltage	V	_	_	> 4.4	_
Vbus input resistance	kΩ	_	_	70	Vbus < 5.25 V
Short circuit protection (No damage)	V	0	70	_	_
Vbus output voltage	V	4.75	5.25	_	_
Vbus output current	Α	_	_	0.5	_
Vbus short current	Α	_	1.1	_	_

This series of displays all have USB ports that support memory sticks and computer connection. The display functions as a device when connected to a computer for diagnosis purposes or software download. The display functions as a host when a standard USB memory stick is connected so log-data can be transferred.

Other than supporting memory sticks and computer connection, this display series USB port does not support any other standard computer peripherals.

Video

Video output

Description	Unit	Minimum	Maximum	Typical	Comment
Short circuit protection	V	0	70	_	_
12 V output voltage (9 V < Ubat < 70 V)	V	11.5	12.7	12	_
12 V output current	Α	_	_	0.5	Vbus < 5.25 V
24 V output voltage (9 V < Ubat < 70 V)	V	23	26	24	_
24 V output current	Α	_	0.5	_	_
External video inputs	_	_	_	_	Both NTSC and PAL support

PLUS+1 Mobile Machine Displays DP6XXLX Series

Controller Area Network (CAN) specifications

CAN shield/analog inputs

The CAN shield pin on the unit can be used as a non-configurable analog input.

The values in the following table assumes that software compensates for errors in the analog to digital (A/D) converter.

CAN shield

Description	Unit	Minimum	Maximum	Typical	Comment
Input impedance	_	_	_	1 μF + 1 Ω	_

Analog input (5 V only)

Description	Unit	Minimum	Maximum	Comment
Allowed voltage at pin	V	0	70	_
Measuring range	V	0	> 5.5	_
Resolution	mV	2		_
Worst case error	mV	±(20 + U*2%)		_
Input impedance	kΩ	230 ± 5		_

CAN communication

CAN communication

Description	Unit	Minimum	Maximum	Typical	Comment
Available baud rates	kBd	50	1000	50	With 120 Ω termination
				100	
				125	
				250	
				500	
				1000	
Maximum input voltage range	V	0	70	_	_

Gateway channels

PLUS+1° GUIDE Service Tool can be connected to the CAN bus by using the following gateway channels.

Gateway channels

Channel	Description
0	DP600 only
1	DP600 + CAN0
2	DP600 + CAN1
3	DP600 + CAN0+1
4	CAN0
5	CAN1
6	CAN0+1



PLUS+1 Mobile Machine Displays DP6XXLX Series

Controller Area Network (CAN) specifications

Selecting channel zero will not increase CAN traffic because of the PLUS+1* GUIDE Service Tool communication.

Another PLUS+1° GUIDE Service Tool can be connected to the CAN bus by using the following gateway channels.

Simultaneous usage Gateway channels

Channel	Description
0	CAN[0] and CAN[1]
1 or 4	CAN[1]
2 or 5	CAN[0]
3 or 6	No CAN port



PLUS+1 Mobile Machine Displays DP6XXLX Series

Memory

NV memory



Caution

Non-volatile (NV) memory data loss is possible when the NV write cycle is not fully completed. When downloading a new application ensure data is not being written to NV memory.

FRAM memory

This series of displays use Ferroelectric Random Access Memory (FRAM). FRAM has a write endurance of over 100 trillion cycles, that is ideal for datalogging.

Vault memory

This series of displays have 16 MB of serial flash vault memory (application logging memory). Application developers use this memory to log machine event data then use a USB stick or the PLUS+1° Service Tool to extract the logged data.

Accessing non-volatile or application log memory can delay the service tool scan.

PLUS+1 Mobile Machine Displays DP6XXLX Series

Product ratings

Electrical

Supply voltage

Description	Unit	Minimum	Maximum	Comment
DC supply voltage	V	9	63	With reverse polarity protection
DC supply current (circuit board only)	Α	0	1	UBat = 14 V
		0	0.5	UBat = 28 V
Power supply interruption (without rebooting)	ms	_	_	200 ms

5 V reference output

Description	Unit	Minimum	Maximum
Output voltage	V	4.8	5.2
Output current	A	0	0.5
Output short circuit	A	_	1
Short circuit protection	V	0	70



Warning

Output pins produce high voltage. High voltage can cause fire and/or electrical shock, if flammable gasses or chemicals are present, can cause an explosion. To protect against product damage and possible injury, do not exceed power supply voltage ratings and do not store this product where flammable gasses or chemicals are present.

Environmental

General

Description		Units	Minimum	Maximum	Comment
Operating temperature	DP600LX and DP610LX	°C [°F]	-30 [-22]	70 [158]	_
	DP620LX	°C [°F]	-20 [-4]	70 [158]	_
Storage temperature		°C [°F]	-40 [-40]	85 [185]	_



Warning

Excessive high/low operating/storage temperatures can damage electronics. Damaged electronics can result in performance failure. To protect against product damage and possible injury, do not operate/ store product in a environment that exceeds specified temperature ratings.

Testing criteria

Climatic

Condition	Rating		
Cold/heat storage and operation	IEC 60068-2-1, IEC 60068-2-2		
Fogging	IEC 60068		

PLUS+1 Mobile Machine Displays DP6XXLX Series

Product ratings

Climatic (continued)

Condition	Rating		
Temperature change	IEC 60068-2-14		
Moisture ingress	IEC 60529		
Sunlight visibility	IEC 68-2-5		

Chemical

Condition	Rating			
Chemical resistance	ISO 16750-5			

Mechanical

Condition	Rating			
Vibration, resonance	IEC 60068-2-6			
Vibration, operation	IEC 60068-2-64			
Bump	IEC 60068-2-29			
Shock	IEC 60068-2-27			
Free fall	IEC 60068-2-32			



PLUS+1 Mobile Machine Displays DP6XXLX Series

Housing

Assembly

The housing comes pre-assembled. PLUS+1 mobile machine displays feature a snap together assembly that is tamper-proof.

Opening the display's housing voids the factory warranty.

Screen



Warning

Prolonged exposure to direct intense sunlight can cause premature failure of the LCD module. This risk can be reduced by providing shading or mounting the display at an incline rather than the horizontal.

There is protective glass over the display screen.



Caution

The protective glass will break if hit with a hard or heavy object. If the protective glass is broken, remove the display from your machine then return the display to Danfoss to be serviced.

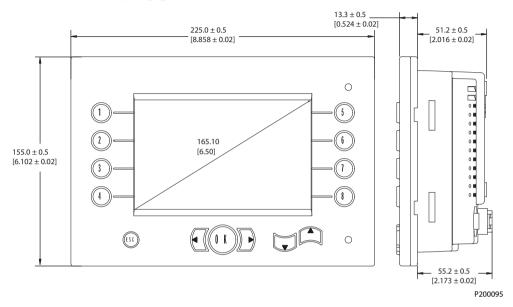
Clean the display's housing and protective glass with a clean, soft, damp cloth, or mild dishwashing detergent because abrasive pads or solvents, including alcohol, benzene, and paint thinner can cause scratching and discoloration.



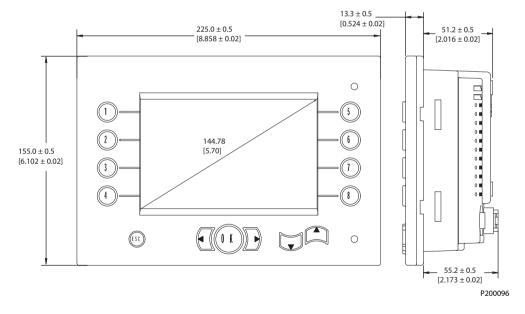
Installation

Dimensions

DP600LX and DP610LX (mm [in])



DP620LX (mm [in])



PLUS+1 Mobile Machine Displays DP6XXLX Series

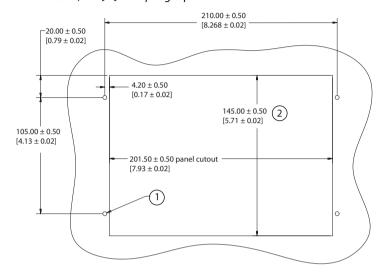
Installation

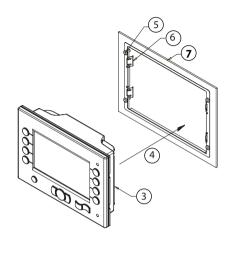
Two mounting options

Flush mounted

Use the Danfoss spring clip frame to flush-mount into a dashboard.

Panel cutout (mm [in] and spring clip





P200161

Flush mounting callouts

Callouts	Description			
1	4 x hole for M4 screw			
2	Panel cutout			
3	Display assembly			
4	Snap in			
5	4 x M4 screw			
6	Spring clip			
7	Panel			

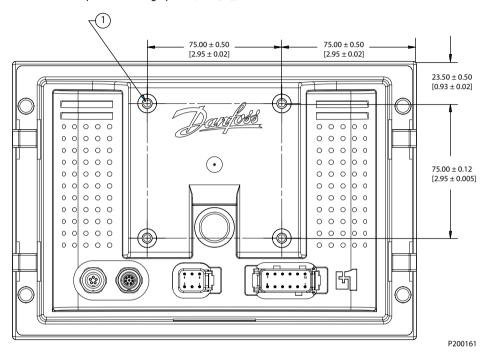
PLUS+1 Mobile Machine Displays DP6XXLX Series

Installation

Stand-alone on post

Mount according to VESA (Video Electronics Standards Association) Mount Standards The VESA hole pattern for this display is: 75.00 mm x 75.00 mm (02.95 in x 02.95 in).

Stand alone on post mounting option (mm [in])



Stand alone on post mounting callout

Callout	Description
1	4 x hole for M4 screw x 0.7 mm (0.03 in) x 11 mm (0.43 in) maximum depth

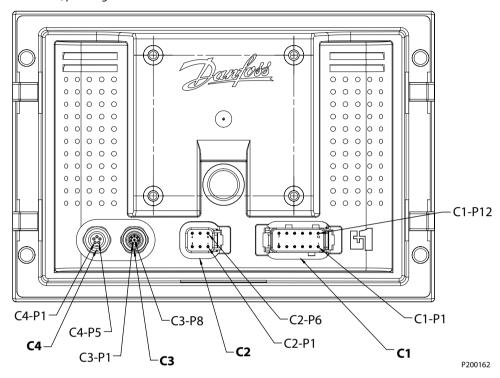
Disconnect your machine's battery power before connecting power and signal cables to the display.



Installation

Pin assignments

DP6XXLX series, pin assignments



Pin connectors

C4 C3







P200163

Pin assignments

Binder 702 series 5-pin Bi		Binder 7	Binder 702 series 8-pin		Deutsch DTMO6 6-pin		Deutsch DTMO6 12-pin	
C4 pin	Function	C3 pin	Function	C2 pin	Function	C1 pin	Function	
1	Power Ground	1	USB Device Vbus	1	Battery Ground	1	Power ground -	
2	Power Supply	2	USB Device Data -	2	Redundant Power Supply	2	Power ground +	
3	Video 1 In	3	USB Device Data +	3	NC	3	CAN1 High +	
4	Signal Ground	4	USB Device Ground	4	NC	4	CAN1 Low -	
5	Video 2 In	5	USB Host Ground/RS232	5	CAN Shield/AIN	5	AIN/CAN Shield	
		6	USB Host Data +/RS232 RxD	6	Digital/AIN	6	CAN0 High +	
		7	USB Host Data -/RS232 TxD			7	CAN0 Low -	
		8	USB Host Vbus			8	Sensor Supply	
						9	Multifunction-Input	
						10	Multifunction-Input	
						11	Analog/Digital Input	
						12	Digital Output	

PLUS+1 Mobile Machine Displays DP6XXLX Series

Installation

Wiring

- 1. All wires must be protected from mechanical abuse. Wires should be run in flexible metal or plastic conduits.
- 2. Use 85° C [185° F] wire with abrasion resistant insulation. 105° C [221° F] wire should be considered near hot surfaces.
- **3.** Use a wire size that is appropriate for the module connector.
- 4. Separate high current wires such as solenoids, lights, alternators or fuel pumps from sensor and other noise-sensitive input wires.
- 5. Run wires along the inside of, or close to, metal machine surfaces where possible. This simulates a shield which will minimize the effects of EMI/RFI radiation.
- 6. Do not run wires near sharp metal corners. Consider running wires through a grommet when rounding a corner.
- 7. Do not run wires near hot machine members.
- 8. Provide strain relief for all wires.
- **9.** Avoid running wires near moving or vibrating components.
- 10. Avoid long, unsupported wire spans.
- 11. All analog sensors should be powered by the sensor power source from the PLUS+1 controller and ground returned to the sensor ground pin on the PLUS+1 controller.
- 12. Sensor lines should be twisted about one turn every 10 cm [4 in].
- 13. It is better to use wire harness anchors that will allow wires to float with respect to the machine rather than rigid anchors.
- 14. Electronic modules should be grounded to a dedicated conductor of sufficient size that is connected to the battery (-).

Welding

Warning

Power and signal cables produce high voltage. High voltage can cause fire and/or electrical shock, if flammable gasses or chemicals are present, can cause an explosion. To protect against product damage and possible injury, before doing any electrical welding on a machine, disconnect all power and signal cables connected to the display.

- 1. The engine should be off.
- 2. Disconnect the negative battery cable from the battery.
- 3. Do not use electrical components to ground the welder. Clamp the ground cable for the welder to the component that will be welded as close a possible to the weld.



Products we offer:

- Bent Axis Motors
- Closed Circuit Axial Piston Pumps and Motors
- Displays
- Electrohydraulic Power Steering
- Electrohydraulics
- Hvdraulic Power Steering
- Integrated Systems
- Joysticks and Control Handles
- Microcontrollers and Software
- Open Circuit Axial Piston Pumps
- Orbital Motors
- PLUS+1° GUIDE
- Proportional Valves
- Sensors
- Steering
- Transit Mixer Drives

Danfoss Power Solutions is a global manufacturer and supplier of high-quality hydraulic and electronic components. We specialize in providing state-of-the-art technology and solutions that excel in the harsh operating conditions of the mobile off-highway market. Building on our extensive applications expertise, we work closely with our customers to ensure exceptional performance for a broad range of off-highway vehicles.

We help OEMs around the world speed up system development, reduce costs and bring vehicles to market faster.

Danfoss - Your Strongest Partner in Mobile Hydraulics.

Go to www.powersolutions.danfoss.com for further product information.

Wherever off-highway vehicles are at work, so is Danfoss. We offer expert worldwide support for our customers, ensuring the best possible solutions for outstanding performance. And with an extensive network of Global Service Partners, we also provide comprehensive global service for all of our components.

Please contact the Danfoss Power Solution representative nearest you.

Comatrol

www.comatrol.com

Schwarzmüller-Inverter

www.schwarzmuellerinverter.com

Turolla

www.turollaocg.com

Valmova

www.valmova.com

Hvdro-Gear

www.hydro-gear.com

Daikin-Sauer-Danfoss

www.daikin-sauer-danfoss.com

Local address:

Danfoss Power Solutions US Company 2800 East 13th Street Ames, IA 50010, USA Phone: +1 515 239 6000 Danfoss Power Solutions GmbH & Co. OHG Krokamp 35 D-24539 Neumünster, Germany

Phone: +49 4321 871 0

Danfoss Power Solutions ApS Nordborgvej 81 DK-6430 Nordborg, Denmark Phone: +45 7488 2222 Danfoss Power Solutions (Shanghai) Co., Ltd. Building #22, No. 1000 Jin Hai Rd Jin Qiao, Pudong New District Shanghai, China 201206 Phone: +86 21 3418 5200

Danfoss can accept no responsibility for possible errors in catalogues, brochures and other printed material. Danfoss reserves the right to alter its products without notice. This also applies to products already on order provided that such alterations can be made without changes being necessary in specifications already agreed.

All trademarks in this material are property of the respective companies. Danfoss and the Danfoss logotype are trademarks of Danfoss A/S. All rights reserved.