



Introduction

The UPS evaluation board provides a complete solution addressing the low/medium range UPS segment with 700 VA output power capability. The evaluation board, from a hardware and firmware point of view, is ready to support the development of a complete solution. Thanks to the PC software it's possible to monitor all the relevant system parameters using the RS232 interface or the USB. The evaluation board is available for the 120 Vac market and 230 Vac market.

The UPS evaluation board is built in offline topology with AVR regulation of the mains boost and buck. The inverter module contains the push-pull DC/DC converter and the DC/AC output full-bridge generating quasi-sine waveform.

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1 General description

1.1 Hardware architecture

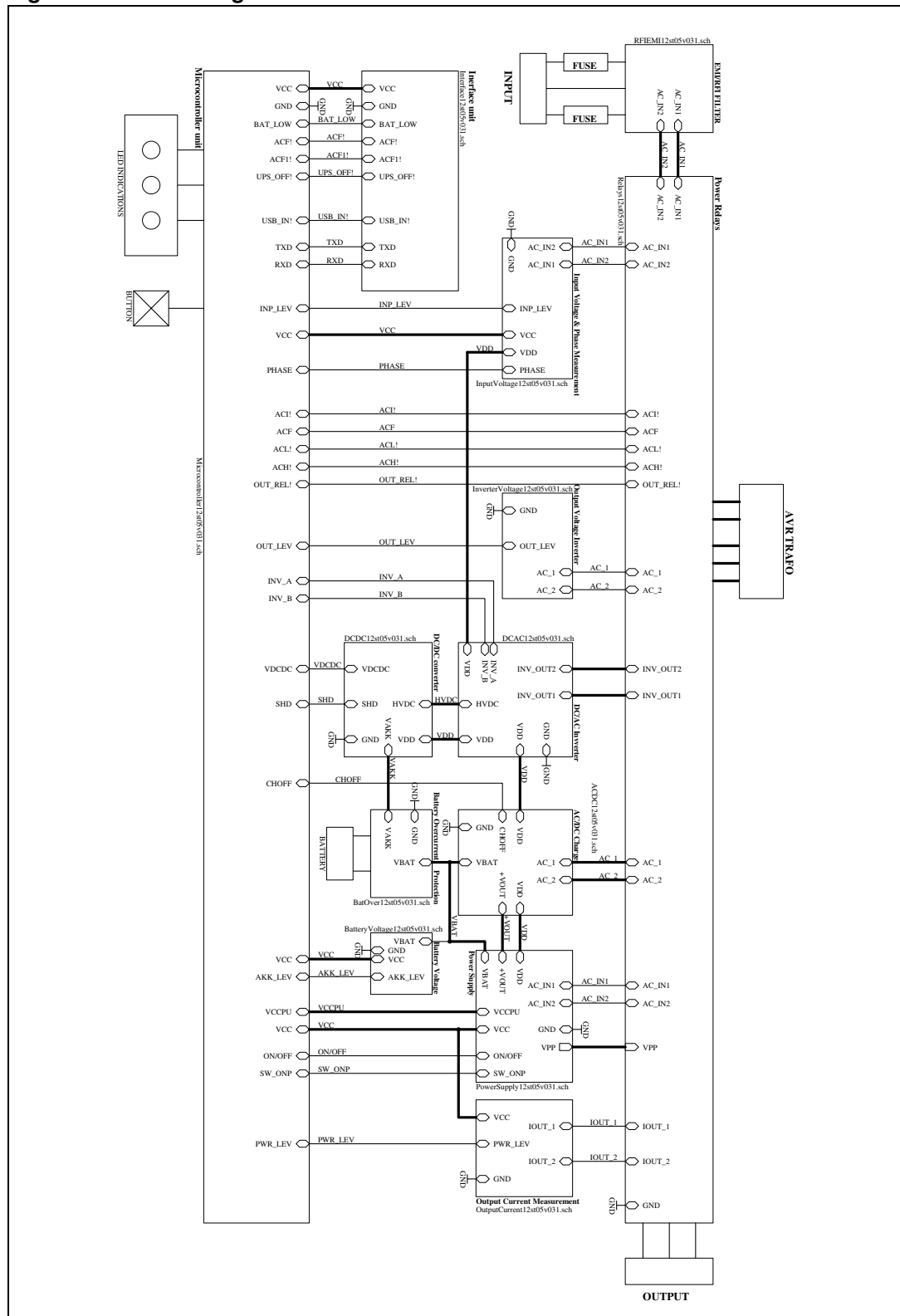
1.1.1 General realization

The UPS evaluation board is built in offline topology with AVR regulation of the mains boost and buck. The inverter module contains the push-pull DC/DC converter and the DC/AC output full-bridge generating quasi-sine waveform. The battery charger module is connected at the output of the UPS and it also has the function of taking over the reactive power which is present on the inverter during battery operation with reactive - resistive load.

The microcontroller controls all UPS functions. It monitors the mains parameters in order to ensure the proper level of the output voltage. The microcontroller measurement parameters are input/output mains voltage and phase, output inverter voltage, battery voltage, output current and output power. The UPS has a built-in RS232, joint signals and USB interfaces (USB for RS232 converter).

1.1.2 Block diagram

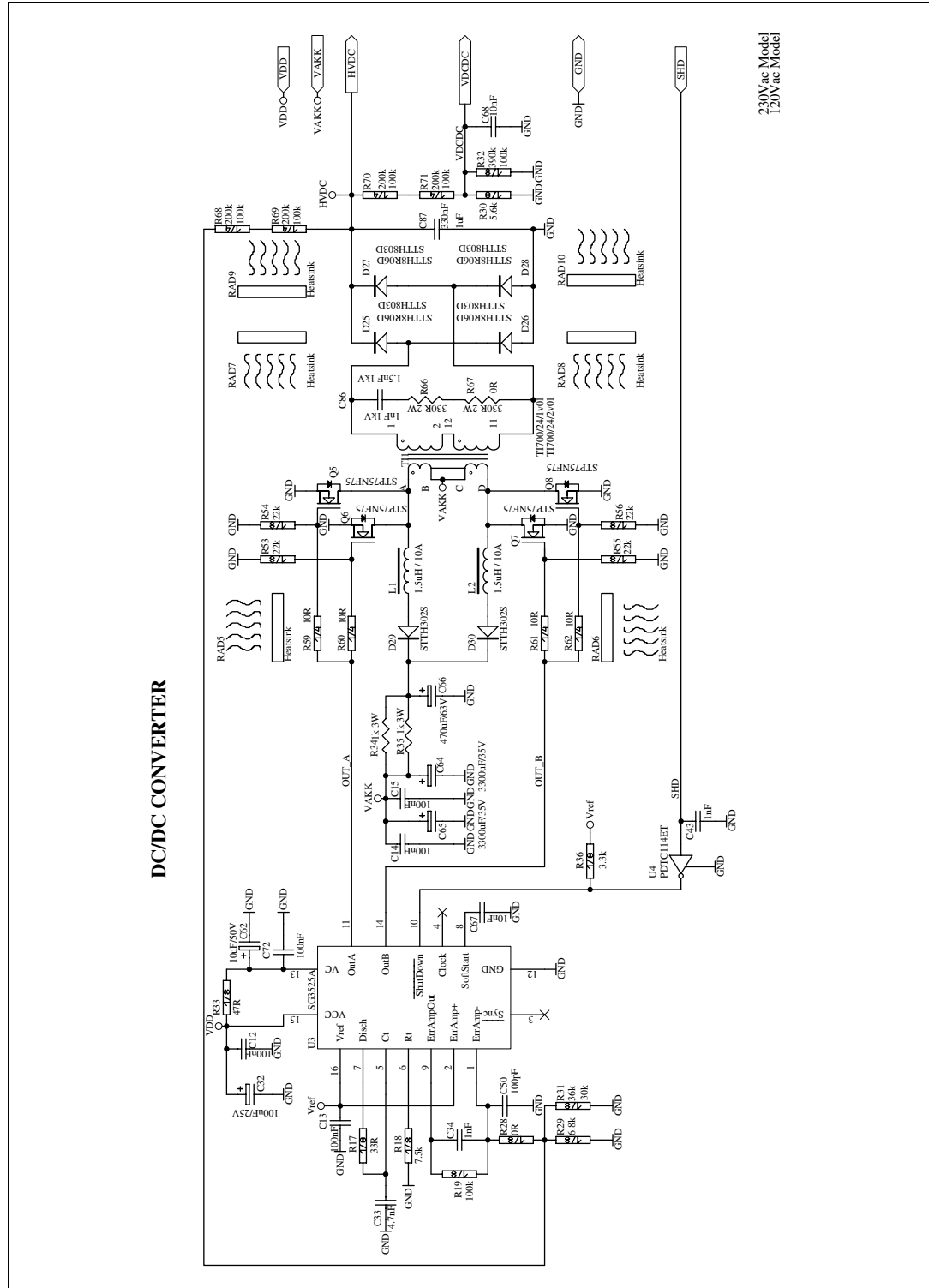
Figure 1. Block diagram



1.1.3 Detailed description of electronics

1.1.4 DC/DC converter module

Figure 2. DC/DC converter



The converter is based on push-pull topology. The PWM controller works in voltage mode. The power components used for the low voltage side are switches 5 - 8 and a transformer. The energy recovery circuit includes L1, D1, L2, D2, C1 and R1. It works as both a clamp and a snubber. Power components on the secondary side are limited to rectifier diodes D3 - D6 and a small voltage smoothing capacitor. The output voltage is limited with direct control loop without insulation. An internal soft-start circuit is used to limit the voltage rise rate on the output of the DC/AC converter. The soft-start circuit is controlled from the microcontroller by an additional transistor. The PWM controller is powered from the main UPS power supply section. The output converter voltage range is battery voltage dependent and has been set to achieve maximum efficiency.

Table 1. DC/DC specification

| DC/DC converter | 120 Vac version | 230 Vac version |
|---------------------------|-----------------|-----------------|
| Output voltage | 130 – 190 V | 250 - 360 V |
| Output power | 450 W | 450 W |
| Efficiency | > 80% | > 80% |
| Frequency | 40 kHz ± 10% | 40 kHz ± 10% |
| PWM controller U1 | SG3525 | SG3525 |
| Power switches 5 – 8 | STP75NF75 | STP75NF75 |
| Push-pull transformer T11 | EE42 | EE42 |
| Rectifiers diodes D1 – D4 | STTH803 | STTH8R06 |

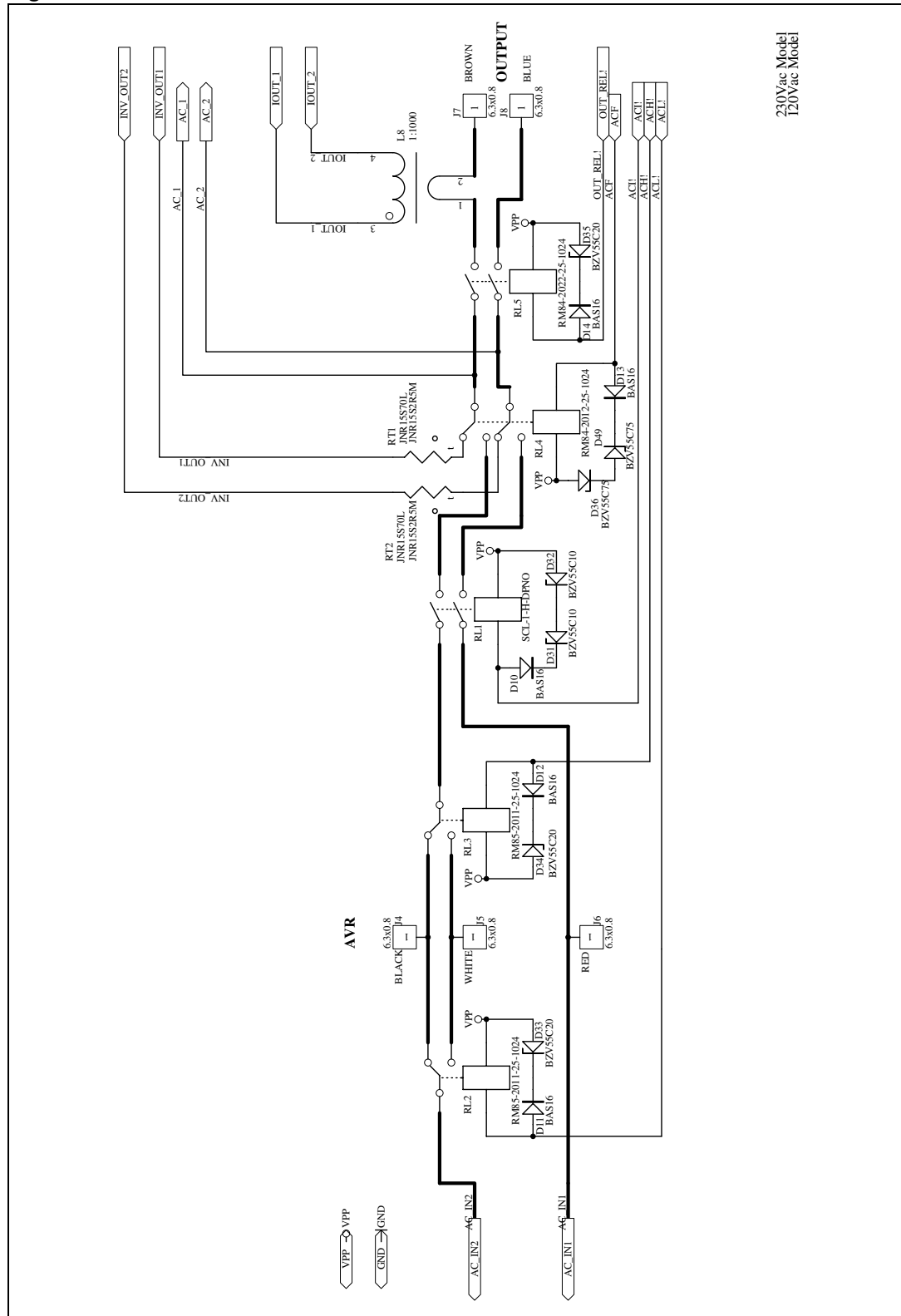
The DC/AC inverter was built in full-bridge topology. The output waveform is a quasi-sine waveform. The inverter is controlled by the microcontroller across two PWM drivers which switch four power transistors. The high-side driver parts are supplied with the bootstrap circuitry D1, C1 and D2, C2. The diodes D1 and D2 are high-voltage fast-recovery diodes. Switching off all transistors is achieved with driver internal logic if both INV_A and INV_B signals are set high or low. There is no any additional overcurrent protection for bridge transistors. Drivers are powered from the main UPS supply unit.

Table 2. DC/AC specification

| DC/AC inverter | 120 Vac version | 230 Vac version |
|-------------------------------------|--------------------|-------------------|
| Output voltage RMS | 120 Vac +5%/ -10% | 230 Vac +5%/ -10% |
| Frequency (microcontroller outputs) | 60 Hz \pm 0.1 Hz | 50 Hz \pm 0.1Hz |
| Drivers U1, U2 | L6387 | L6387 |
| Power switches Q1 – Q4 | STP22NS25Z | STP12NM50 |
| Bootstrap diode D1, D2 | SMBYT01-400 | SMBYT01-400 |

1.1.6 Power switches

Figure 4. Power switches



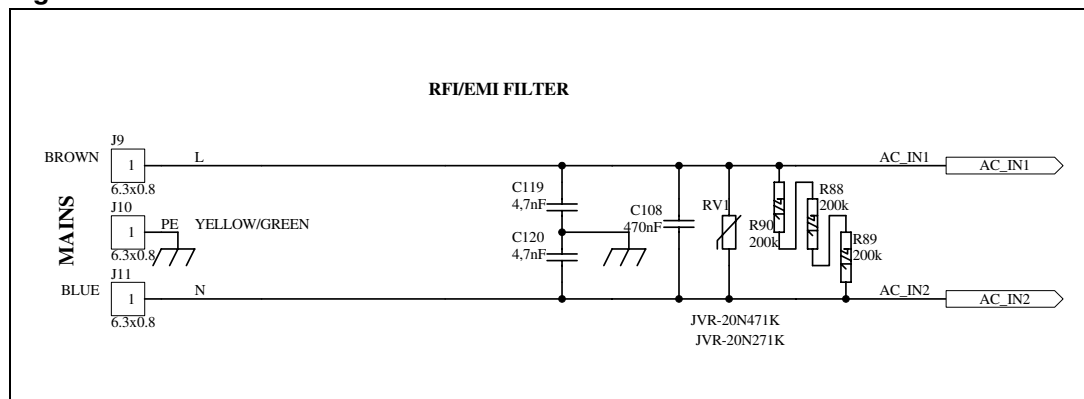
The power line contains:

- two pole separation relays DPNO (RL1) (with 2 mm gap)
- two relays DPDT (RL2, RL3)
- two pole switching battery/mains relays DPDT (RL4)
- two pole output on/off relays DPNO (RL5)

All relay coils are powered from the battery and charger voltage. The current transformer is used for monitoring UPS output current and power. The additional AVR boost/buck autotransformer has two sections: winding and output power 60VA. Relay coils are controlled by the microcontroller signals through an additional driver.

1.1.7 RFI/EMI filter

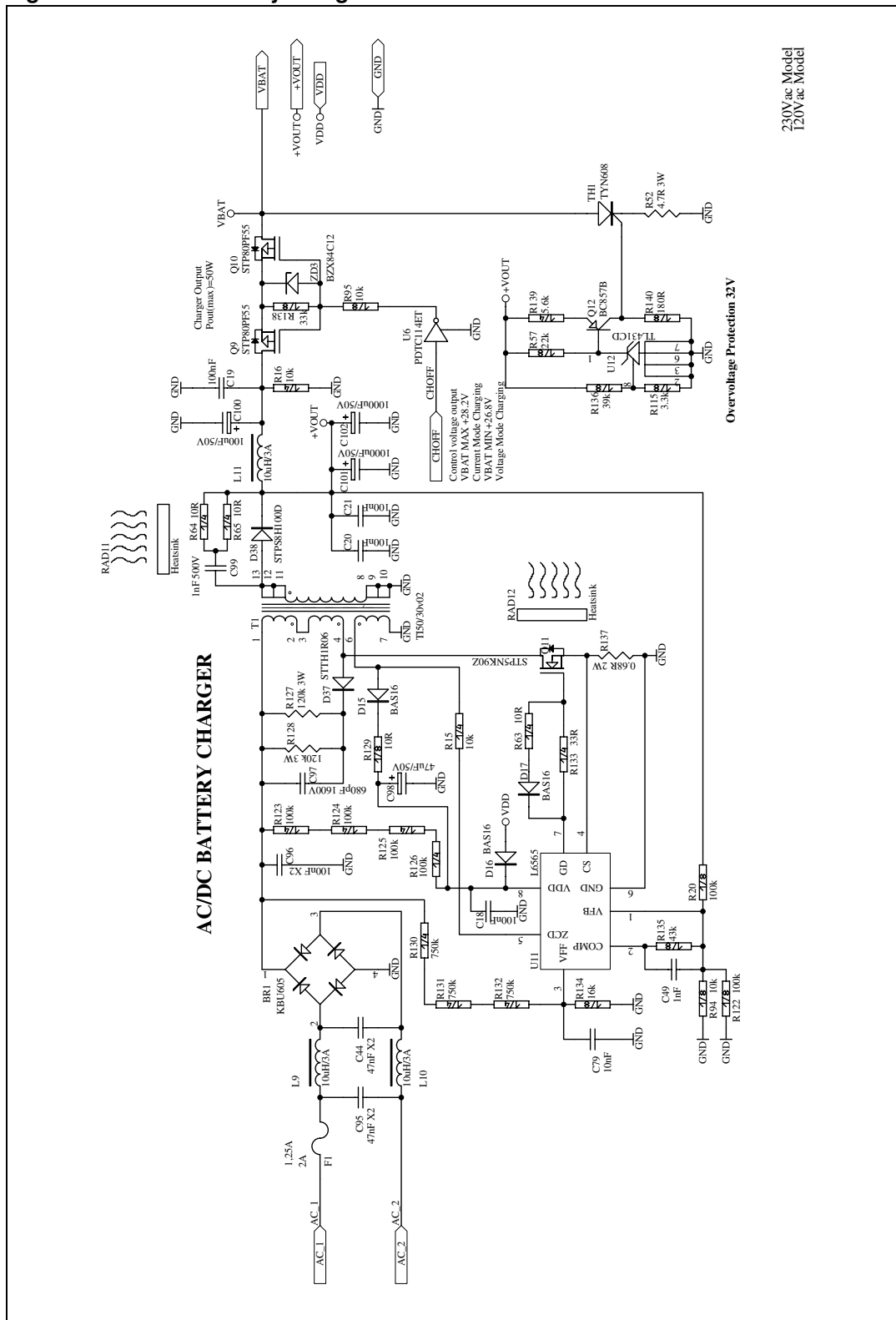
Figure 5. RFI/EMI filter



An additional EMI/RFI filter contains one X-type capacitor and a pair of Y-type capacitors.

1.1.8 Charger AC/DC

Figure 6. AC/DC battery charger



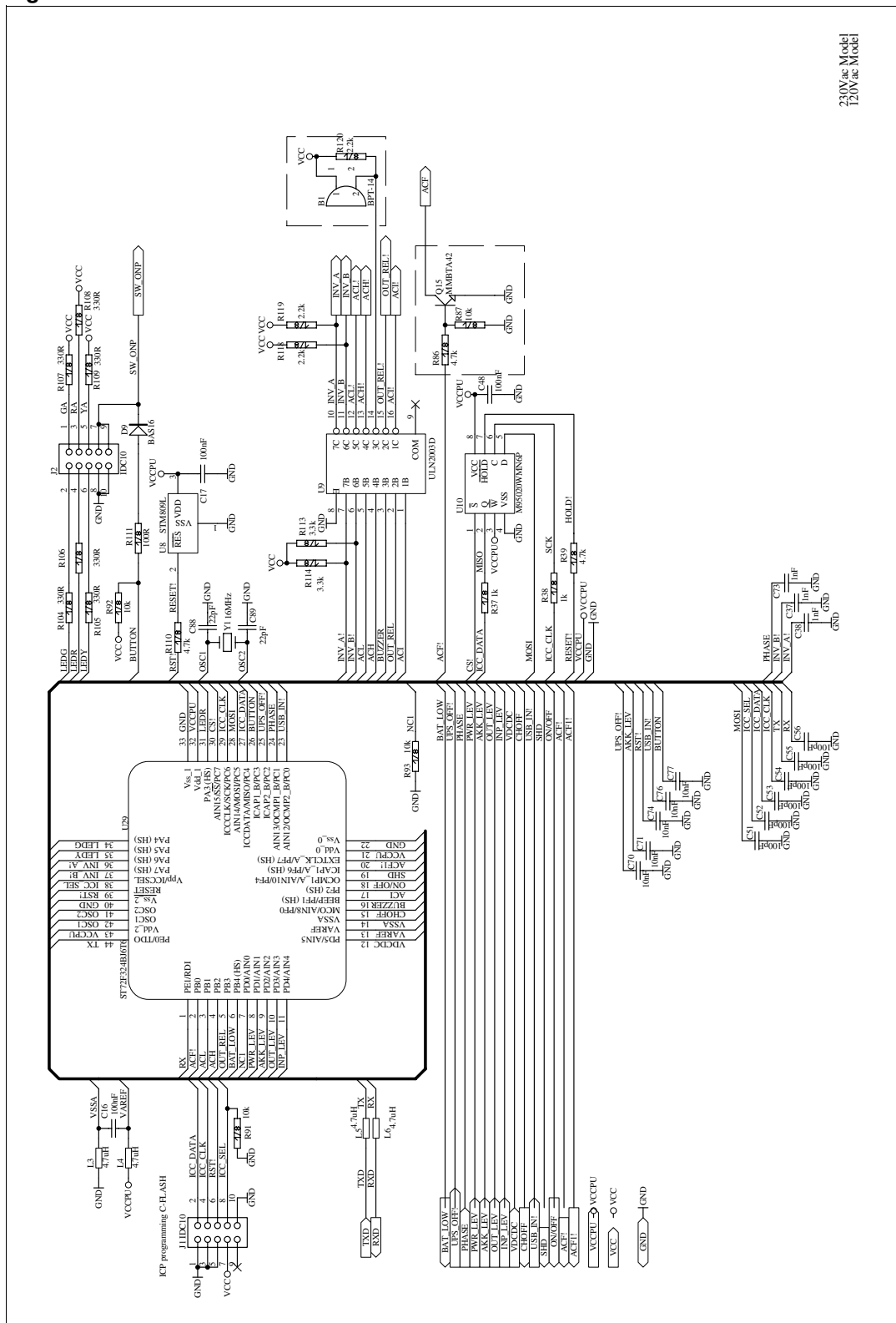
The battery charger is used as a battery charger for the mains mode or as a reactive power recirculation circuit for the inverter mode. For both modes the charger output power is accepted by the battery. The charger power converter is built in quasi-resonant flyback mode based on the controller L6565 with external power switch Q1 and output diode D1. The PWM controller is powered from the main UPS supply module and from the auxiliary winding on the flyback transformer. The transformer is designed with the ETD29 core. The CHOFF signal is used to switch (Q2 and Q3 STP80PF55) charging modes by the microcontroller. An additional output voltage loop limits open output charger voltage. The charger module also contains a battery overvoltage protection circuit with SCR TYN608 and voltage reference TL431.

Table 3. Battery charger specifications

| AC/DC converter | 120 Vac version | 230 Vac version |
|-----------------------------|-----------------|-----------------|
| Max output voltage | 29 Vdc ± 5% | |
| Max output power | 50 W | |
| Efficiency | >80% | |
| Minimal switching frequency | 100kHz ± 10% | |
| Controller U1 | L6565 | |
| Power switch Q11 | STP5NK90Z | |
| Transformer core | ETD29 | |
| Rectifier diode D1 | STPS8H100 | |
| Clamp diode D3 | STTA106 | |

1.1.9 Control unit

Figure 7. Control unit



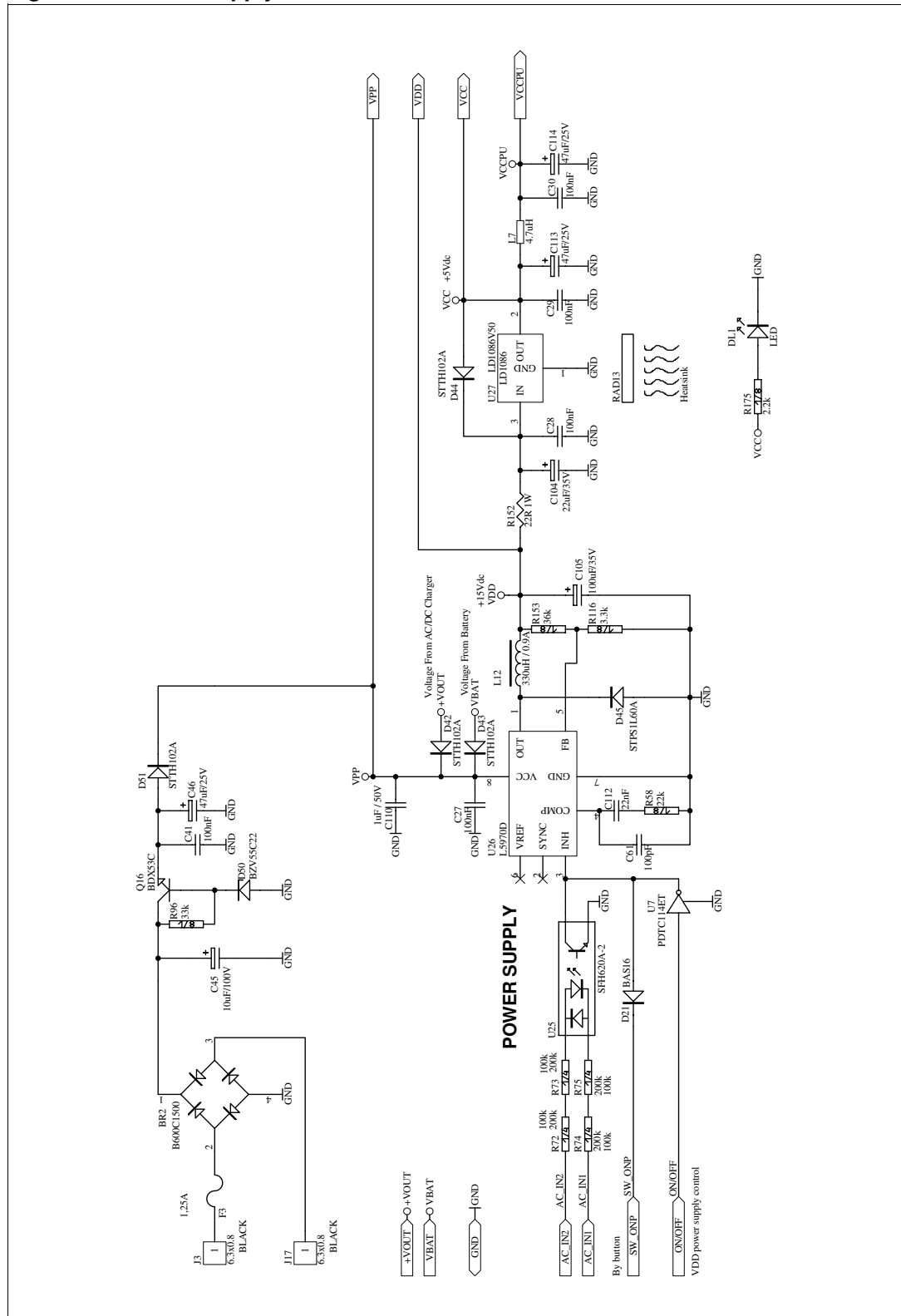
230Vac Model
120Vac Model



The control unit contains the main microcontroller ST72F324J6T6 - in the TQFP 44 10x10 package with an ICP connector for programming, a reset STM809, a buffer ULN2003A for driving signals and an external EEPROM with SPI interface. Analog signals are measured with an internal 10-bit A/D converter. Digital inputs / outputs are used to control internal and external UPS signals. A thermistor is used to monitor internal UPS temperature.

1.1.10 Power supply

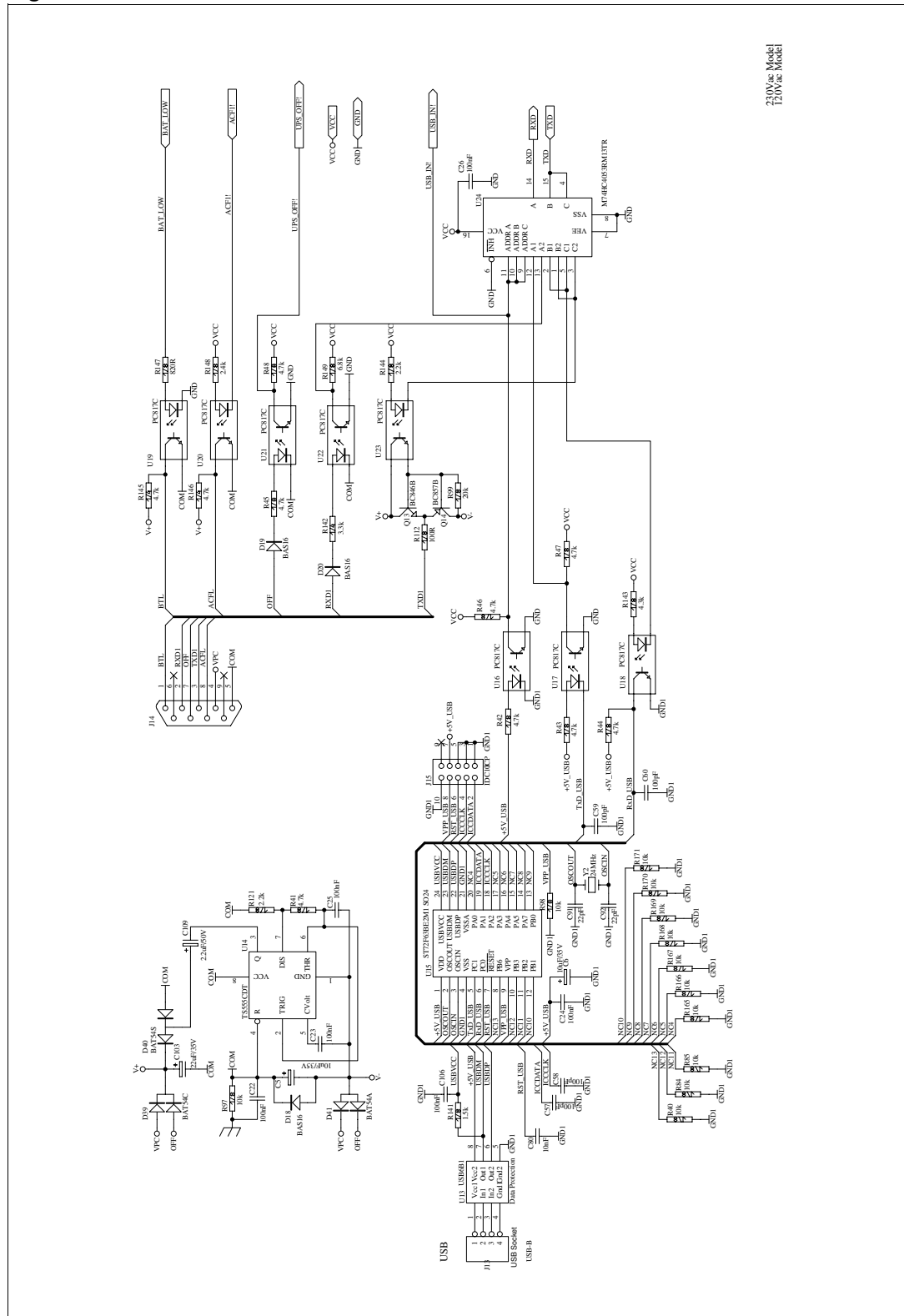
Figure 8. Power supply



The power supply unit provides two outputs used in UPS blocks: +15 V for most of the analog circuits and +5 V for the microcontroller. The switching voltage converter was built in step-down topology with an integrated regulator L5970. The microcontroller is supplied by linear regulator +5 V U3 LD1086V50. The switching regulator is controlled by the microcontroller ON / OFF signal and the BUTTON signal from the front panel ON/OFF switch. Additional supply is switched on by optocoupler SFH620 powered from the mains.

1.1.11 Interface

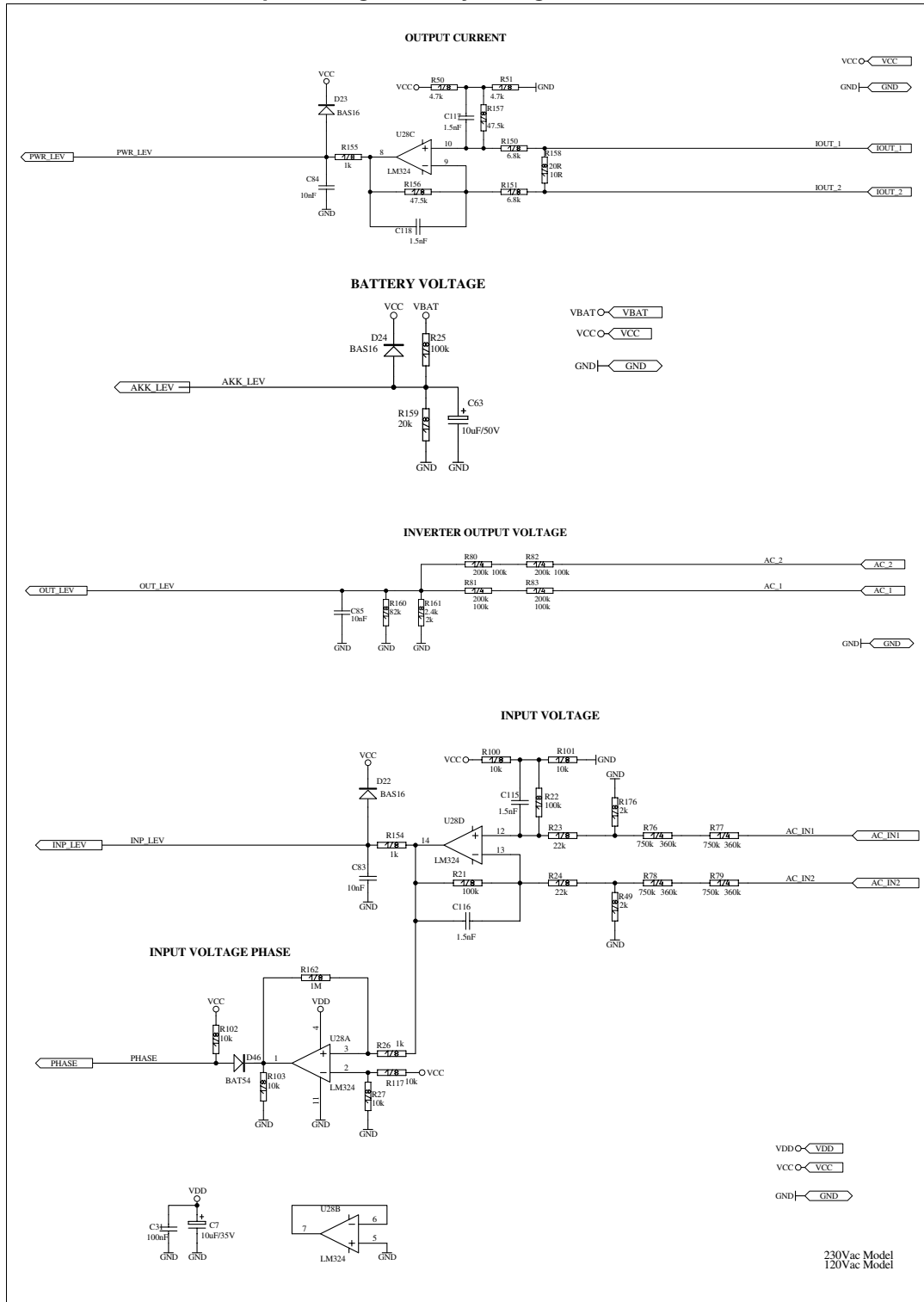
Figure 9. Interface



The interface unit provides the connection from the UPS unit to the PC via RS, USB or joint signals. The interface contains a USB to RS232 converter based on the microcontroller ST72F623F2M1, in the SO20 package powered from the PC, with optoisolation barrier (PC817B) and RS232 with optoisolation barrier (PC817B). The required voltage for the RS232 circuits is realized by the voltage pump converter built with NE555. The interface unit also contains an analog multi/demultiplexer M74HC4053 used to switch signals from the USB and RS232 to the microcontroller.

1.1.12 Measurements: input voltage, input voltage phase, output current, inverter output voltage, battery voltage

Figure 10. Measurements: input voltage, input voltage phase, output current, inverter output voltage, battery voltage

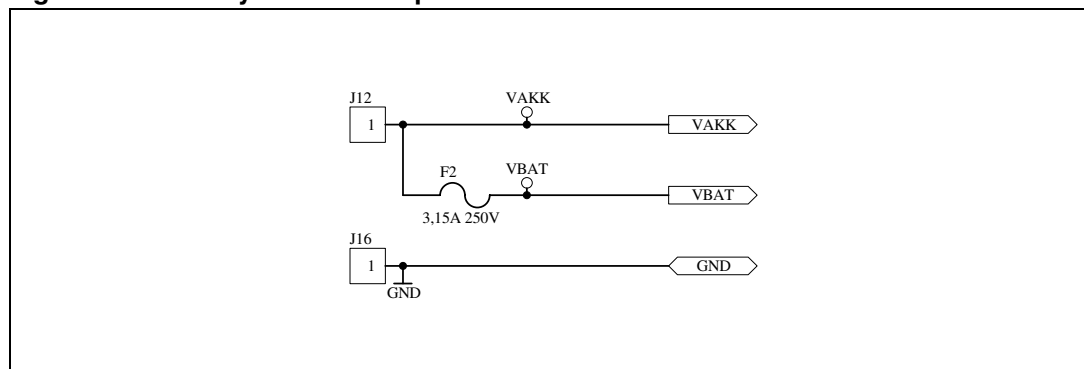


Referring to *Figure 10*, the measurements are defined as follows:

- a) Output current. Input voltage measurement unit is built as a differential amplifier with a 2.5 V offset (LM324). The output signal from the amplifier is connected to the A/D converter in the microcontroller.
- b) Battery voltage. The input voltage phase unit works as a comparator (LM324) and contains information about the sign of the input voltage waveform.
- c) Inverter output voltage. Output current unit is built as a differential amplifier with 2.5 V offset (LM324). The output signal from the amplifier is connected to the A/D converter in the microcontroller.
- d) Input voltage. The inverter output voltage is monitored through the voltage divider and connected to the microcontroller A/D converter input.
- e) Input voltage phase. The battery voltage measurement uses a resistive voltage divider and the next A/D converter input of the microcontroller.

1.1.13 Battery overcurrent protection

Figure 11. Battery overcurrent protection



The battery overcurrent protection is given by a fuse.

1.1.14 Mains protection

The mains is protected by an automatic fuse mounted in an enclosure. If tripping occurs, the fuse can be reset by the UPS user.

1.1.15 UPS modes

Table 4. UPS modes

| | Mains mode | Boost mode | Buck mode | Inverter mode | Standby mode | Standby charge mode | OFF mode |
|-----------------|------------|------------|-----------|--------------------|--------------|---------------------|----------|
| UPS input | On | On | On | Off | Off | On | Off |
| UPS output | On/off | On/off | On/off | On | Off | Off | Off |
| Battery charger | On | On | On | Off ⁽¹⁾ | Off | On | Off |
| Inverter | Off | Off | Off | On | Off | Off | Off |

Table 4. UPS modes (continued)

| | Mains mode | Boost mode | Buck mode | Inverter mode | Standby mode | Standby charge mode | OFF mode |
|--------------------------|------------|------------|-----------|---------------|--------------|---------------------|----------|
| Power supply VDD and VCC | On | On | On | On | On | On | Off |
| Communication | On | On | On | On | On | On | Off |

1. Programming microcontroller only

1.1.16 Microcontroller IN/OUT signals

Table 5. Microcontroller IN/OUT signals

| Signal name | Port ST7 | Pin no ST7 | Type/active state | Description |
|-------------|----------|------------|----------------------------|----------------------------------------------------------------------|
| LEDR | PA3 | 31 | digital output/active low | Red LED control |
| LEDG | PA4 | 34 | digital output/active low | Green LED control |
| LEDY | PA5 | 35 | digital output/active low | Yellow LED control |
| INV_A! | PA6 | 36 | digital output/active high | Inverter control |
| INV_B! | PA7 | 37 | digital output/active high | Inverter control |
| ACF! | PB0 | 2 | digital output/active low | Input voltage (mains) fail |
| ACL | PB1 | 3 | digital output/active high | AVR boost control |
| ACH | PB2 | 4 | digital output/active high | AVR buck control |
| OUT_REL | PB3 | 5 | digital output/active high | UPS output on/off |
| BAT_LOW | PB4 | 6 | digital output/active high | Battery low voltage |
| USB_IN! | PC0 | 23 | digital input/active low | USB connected to source (PC) signal |
| PHASE | PC1 | 24 | digital input/active high | Input voltage (mains) phase signal |
| UPS_OFF! | PC2 | 25 | digital input/active low | The UPS output off – joint signal |
| BUTTON | PC3 | 26 | digital input/active high | Button signal |
| ICC_DATA | PC4 | 27 | SPI/ICC | Data input from external EEPROM / ICC data input (flash programming) |
| MOSI | PC5 | 28 | SPI | Data output for external EEPROM |
| ICC_CLK | PC6 | 29 | SPI/ICC | SPI clock / ICC clock output (flash programming) |
| Unused | PC7 | 30 | | |
| TERM | PD0 | 7 | ADC analog input | Temperature sense |
| PWR_LEV | PD1 | 8 | ADC analog input | Output current measurement signal |
| AKK_LEV | PD2 | 9 | ADC analog input | Battery voltage measurement signal |
| OUT_LEV | PD3 | 10 | ADC analog input | Inverter output voltage measurement signal |
| INP_LEV | PD4 | 11 | ADC analog input | Input voltage measurement signal |

Table 5. Microcontroller IN/OUT signals (continued)

| Signal name | Port ST7 | Pin no ST7 | Type/active state | Description |
|-------------|----------|------------|----------------------------|-------------------------------------------------------------|
| VDCDC | PD5 | 12 | ADC analog input | Converter DC/DC output voltage measurement signal |
| TX | PE0 | 44 | SCI transmit data out | RS-232C TxD signal |
| RX | PE1 | 1 | SCI receive data in | RS-232C RxD signal |
| CHOFF | PF0 | 15 | digital output/active high | Battery charging mode control signal |
| BUZZER | PF1 | 16 | digital output/active high | Buzzer signal |
| ACI | PF2 | 17 | digital output/active high | Mains relay control signal |
| ON/OFF | PF4 | 18 | digital output/active high | Power supply VDD on/off |
| SHD | PF6 | 19 | output | Shutdown DC/DC converter signal |
| Unused | PF7 | 20 | | |
| ICC_SEL | TST/V PP | 38 | Input | ICC mode flash programming |
| RST! | RESET | 39 | input | Reset |
| OSC1 | OSC1 | 42 | | Resonator oscillator inverter output |
| OSC2 | OSC2 | 41 | | External clock input or resonator oscillator inverter input |

1.1.17 Signals functions table

Table 6. Signals functions table

| | Mains mode | Boost mode | Buck mode | Inverter mode | Standby mode | Standby charge mode | Off mode |
|---------|------------|------------|-----------|---------------|--------------|---------------------|----------|
| ACI | H | H | H | L | L | H | L |
| ACF! | H | H | H | L | L | H | L |
| ACL | L | H | L | L | L | L | L |
| ACH | L | L | H | L | L | L | L |
| OUT_REL | L/H | L/H | L/H | H | L | L | L |
| INV_A! | L | L | L | Active | L | L | L |
| INV_B! | L | L | L | Active | L | L | L |
| SHD | L | L | L | Active | L | L | L |
| TERM | Active | Active | Active | Active | Active | Active | Inactive |
| CHOFF | Active | Active | Active | H | L | Active | Inactive |
| BUZZER | Active | Active | Active | Active | Active | Active | Inactive |
| ON/OFF | H | H | H | H | H | H | L |
| BUTTON | Active | Active | Active | Active | Active | Active | Active |
| LEDR | Active | Active | Active | Active | Active | Active | Inactive |

Table 6. Signals functions table (continued)

| | Mains mode | Boost mode | Buck mode | Inverter mode | Standby mode | Standby charge mode | Off mode |
|-------------------|------------|------------|-----------|---------------|--------------|---------------------|-------------------------------------|
| LEDG | Active | Active | Active | Active | Active | Active | Inactive |
| LEDY | Active | Active | Active | Active | Active | Active | Inactive |
| TX | Active | Active | Active | Active | Active | Active | Inactive |
| RX | Active | Active | Active | Active | Active | Active | Inactive |
| USB_IN! | H or L | H or L | H or L | H or L | H or L | H or L | L |
| BAT_LOW | L | L | L | H or L | H or L | L | L |
| UPS_OFF! | H or L | H or L | H or L | H or L | H | H | L |
| MOSI | Active | Active | Active | Active | Active | Active | Inactive |
| ICC_SEL | L | L | L | L | L | L | Active ⁽¹⁾ |
| ICC_DATA/ MISO | L/ Active | L/ Active | L/ Active | L/ Active | L/ Active | L/ Active | Active ⁽¹⁾ / Inactive |
| ICC_CLK/ SCK | L/ Active | L/ Active | L/ Active | L/ Active | L/ Active | L/ Active | Active ⁽¹⁾ / Inactive |
| PHASE | Active | Active | Active | Active | Active | Active | Inactive |
| INP_LEV | Active | Active | Active | Active | Active | Active | Inactive |
| OUT_LEV | Inactive | Inactive | Inactive | Active | Inactive | Inactive | Inactive |
| PWR_LEV | Active | Active | Active | Active | Inactive | Inactive | Inactive |

1. Programming microcontroller only

H - high level +5 Vdc

L - low level 0 Vdc

Active - active signal

Inactive - inactive signal

1.1.18 Detailed description of mechanics

The standard enclosure dimensions are as follows:

- Main PCB:
 - Dimensions: 230 x 160 mm
 - Type: double-sided GE (glass - epoxy), FR4 with SMOBC
- LEDs and button PCB:
 - Dimensions: 80 x 25 mm
 - Type: single-sided GE (glass - epoxy), FR4 with SMOBC

1.2 Software architecture

1.2.1 Data models

The setting of the UPS is stored in EEPROM memory. The data format is shown in [Table 7](#):

Table 7. Memory mapping

| Address | Name | Length (bytes) | Description |
|---------|-----------|----------------|---------------------------------------|
| 0 | OFF_ADDR | 1 | Flag indicating state of UPS (on/off) |
| 1 | ATR_ADDR | 1 | Auto restart flag |
| 2 | SHUT_ADDR | 1 | Shutdown type |
| 3 | BATT_ADDR | 1 | Battery condition |
| 4 | ASHD_ADDR | 1 | Auto shutdown flag |

1.2.2 Protocols

The SEC protocol is described briefly below. All messages sent between the PC and the UPS look like:

`^<type><len><data>`

where:

- `^`: the header character
- `<type>`: the type of message being sent

The PC sends the following message types to the UPS:

- P: PC polls UPS (a query)
- S: PC sets UPS variable

The UPS returns the following message types to the PC:

- D: UPS returns data to PC (result of query)
- 0: UPS rejected command sent from PC
- 1: UPS accepted command sent from PC
- `<len>`: 3 characters length of following data (zero padded decimal ASCII)
- `<data>` - "len" characters of data

Commands are contained in the `<data>` field and are always 3 characters long. The orders supported are listed in [Table 8](#).

Table 8. Poll commands

| Query (3 characters) | Response (values separated by commas) |
|----------------------|--------------------------------------------------------------------------------------------------|
| ATR | Auto restart: 0 - disabled or 1 - enabled |
| MAN | "ST" |
| MOD | "UPS reference design" |
| NOM | "230,500,230,500,700,450,1,1" for EU version and "120,600,120,600,700,450,1,1" for US version |

Table 8. Poll commands

| Query (3 characters) | Response (values separated by commas) |
|----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|
| SDA | Shutdown type: 0 – output, 1 - system |
| ST1 | Battery condition (0 – good, 1 – weak, 2 - replace), battery status (0 – normal, 1 – low, 2 - depleted), battery voltage (V/10), battery current (A/10) |
| ST2 | Input num lines (1), mains frequency (Hz/10), mains voltage (V/10) |
| ST3 | Output source (0 – normal, 1 – on battery, 3 – reducing, 4 – boosting, 5 – out off), output voltage (V/10), output current (A/10), output power (W) |
| STR | Test result summary (1 – passed, 2 – in progress, 4 – battery test fail) |
| AP1 | “10,16,17,18,19,20,22,24,43” |
| AP2 | “51,58,59,60,61,62,63,64,65,68,73,76,77,80,82,83,84,85,87” |
| VER | “V 1-0-0-0 w” |

Table 9. Set commands

| Query (3 characters) | Response (values separated by commas) |
|----------------------|-------------------------------------------------------------------------------------------------|
| ATR | Auto restart: 0 - disabled or 1 - enabled |
| SDA | Shutdown type: 0 – output, 1 - system |
| PSD | Shutdown after delay (if parameter > 0: second to shutdown, if parameter = -1: cancel shutdown) |
| RWD | Reboot with duration (parameter – seconds to startup after shutdown) |
| STD | Startup after delay (parameter – seconds to startup) |
| TST | Battery test: 1 – test or -1 – cancel test |

Table 10. Additionally UPS support order not defined in SEC protocol

| Query (3 chars) | Response (values separated by commas) |
|-----------------|-------------------------------------------------------------------------------------------------------------------------|
| ASH | Auto shutdown: 0 – disabled, 1 – enabled or poll. UPS is shut down when output current is less than or equal to 100 mA. |

1.2.3 System architecture

1.2.4 Main loop

- The UPS works in 7 modes:
 - Inverter mode - if the mains voltage is lower than 167 VAC RMS(87 for US version) or higher than 286 VAC RMS(153 for US version) the inverter is switched on. At outputs INV_B and INV_A, a PWM signal 50 Hz (60 for US version) with 40% or less duty cycles (depends on DC/DC output voltage) is generated. In inverter mode the ACF signal is switched on. If the mains voltage returns to the correct value (167 - 286 VAC or 87 - 153 VAC for US version), the PWM signal is

synchronized with the mains, the ACF! signal is set to low and the inverter is switched off.

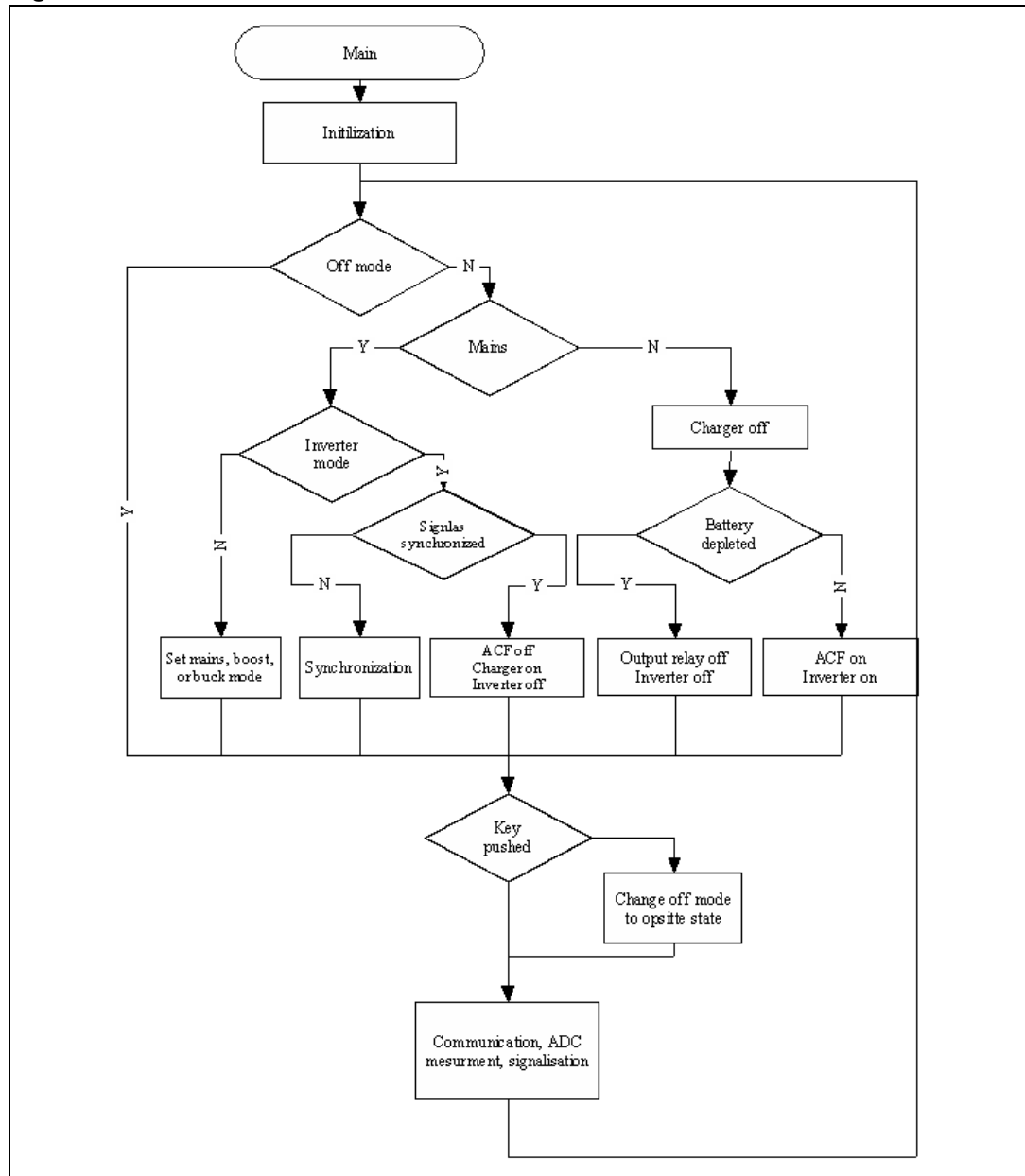
- Mains mode - in this mode the battery charger is switched on and the UPS is supplied from the mains. The inverter is switched off (INV_A and INV_B are in low state), and ACF! is high.
- Buck mode - in this mode the battery charger is switched on and the UPS is supplied from the mains. The ACH signal is switched on, the inverter is switched off, ACF! is high and the ACL signal is in low state.
- Boost mode - in this mode the battery charger is switched on and the UPS is supplied from the mains. The ACL signal is switched on, the inverter is switched off, ACF! is high and the ACH signal is in low state.
- Standby mode - in this mode the battery charger is switched off and the UPS is supplied from the battery. ACH and ACL are in low state, ACF! is low, CHOFF is high, and the inverter is switched off.
- Standby charge mode - the UPS is in this state when the mains is lower than the low level boost mode. ACH and ACL are in low state, ACF! is high, CHOFF is low, and the inverter is switched off.
- OFF mode - the UPS in this mode is totally switched off. This state is available only in battery mode after pressing the on/off key longer than 4 seconds.

Additionally the UPS tests the battery. The battery test is done by switching to the inverter mode. During the test the MCU measures UPS output load and battery voltage. If the battery voltage during the test falls below the limit, the battery is failing. The value of the limit depends on time and load current. The test can be forced by the user with a PC. The battery condition can be checked after switching to the inverter mode without forcing the test. A load is necessary to test the battery.

Table 11. Signal state in different modes

| Work mode | INV_A | INV_B | ACH | ACL | ACF! | CHOFF | SHD |
|---------------------|-----------------------------------------------------------------|-----------------------------------------------------------------|-----|-----|------|----------------------------|----------------------------------------------------------------------------------------------------------------|
| Inverter mode | 50 Hz (60 for US version) PWM signal (less than 40% duty cycle) | 50 Hz (60 for US version) PWM signal (less than 40% duty cycle) | L | L | L | L | Signal is switched to L after rising edge INV_A or INV_B and switched to H before falling edge INV_A or INV_B. |
| Mains mode | L | L | L | L | H | Depends on battery voltage | H |
| Buck mode | L | L | L | H | H | | H |
| Boost mode | L | L | H | L | H | | H |
| Standby mode | L | L | L | L | L | H | H |
| Standby charge mode | L | L | L | L | H | Depends on battery voltage | H |
| Off mode | L | L | L | L | H | L | L |

Figure 12. Main flowchart



1.2.5 ADC

The ADC thread measures values as described below:

- Mains voltage - the voltage measured at INP_LEV is needed for calculating the following values:
 - RMS - true RMS main voltage which determines the working mode of the UPS: mains mode, buck mode, boost mode or inverter mode. This value is calculated for one period of input voltage.
 - SAMPLE - actual sample voltage which is the value needed for calculating RMS. Additionally this value is needed to compare with the predicted value of the mains

value. The result of the comparison is used to make the decision to change the working mode from the mains to the inverter.

- Battery voltage - the value measured at AKK_LEV input determines the process of charging and discharging the battery. The value is averaged. During battery operation a signal is needed to indicate a low level of the battery or to protect the battery. In mains mode this value determines the charger's working mode.

Table 12. Battery state

| Battery voltage | BAT_LOW |
|---------------------------------|---------|
| $\geq 21.75\text{ V (+/- 1\%)}$ | L |
| $< 21.75\text{ V (+/- 1\%)}$ | H |

In DC/DC converter voltage the value is not averaged and is used to check if “out” is in short-circuit state.

During load current the value is measured at PWR_LEV input. The value is needed for calculating the power of the load (RMS for one period), battery current, overloading.

1.2.6 Communication

The thread of communication is in charge of communication to the PC. This thread completes the packet from the PC and sends answers. Received packets are interpreted in the main loop.

1.2.7 SPI

SPI interface is using for communication to EEPROM memory. SPI needs four signals: MISO, MOSI, SCK and CS. In inactive state all signals are high.

1.2.8 Keyboard

The keyboard contains only one key button connected to BUTTON input active low. The reaction for this signal depends on the working mode:

Table 13. Working modes

| No | Working mode | State | Action | Reaction | |
|----|-----------------------|---------|---------------|-----------|-----------|
| | | OUT_REL | BUTTON L time | OUT_REL | ON/OFF |
| 1 | Mains/boost/buck mode | H | Short | No change | H |
| 2 | Mains/boost/buck mode | H | Long | Fall to L | H |
| 3 | Mains/boost/buck mode | L | Short | Rise to H | H |
| 4 | Mains/boost/buck mode | L | Long | Rise to H | H |
| 5 | Inverter mode | H | Short | No change | H |
| 6 | Inverter mode | H | Long | Fall to L | H |
| 7 | Inverter mode | H | Double long | | Fall to L |

Table 13. Working modes (continued)

| No | Working mode | State | Action | Reaction | |
|----|--------------|---------|---------------|-----------|--------|
| | | OUT_REL | BUTTON L time | OUT_REL | ON/OFF |
| 8 | Off | L | Short | L | H |
| 9 | Off | L | Long | Rise to H | H |

Note: *Long = 2 s, Short = 20 ms*

Additionally the state of OUT_REL is stored in EEPROM memory and restored after a cold start independent of the AUTOSTART setting.

1.2.9 LEDs

LEDs indicates the state of the UPS. The active state is H.

Table 14. LED states

| State | LED green | LED yellow | LED red |
|-----------------------------|---------------------|---------------------|-----------------------|
| Mains mode | L | H | H |
| Battery mode | H | L | H |
| Low battery in battery mode | H | 2 Hz 50% duty cycle | H |
| Buck/boost mode | 2 Hz 50% duty cycle | H | H |
| Battery charging | L | 2 Hz 50% duty cycle | H |
| Overload (mains) | L | H | 2 Hz 50% duty cycle |
| Overload (battery) | H | L | 2 Hz 50% duty cycle |
| Self test | L | L | H |
| Fault (mains) | L | H | L |
| Fault (battery) | H | L | L |
| Standby mode | H | H | 0,5 Hz 50% duty cycle |

1.2.10 Charger

The battery charger works in two steps: constant current charging and hysteresis constant voltage. In the constant current step, the battery is charging in current mode until the voltage of the battery is lower than 28.2 VDC. In the second step, the charger is switched on when the battery voltage is lower than 26.8 VDC and switched off if the value is higher than 27.8 VDC. The microcontroller controls the process by switching the CHOFF signal.

Table 15. Battery charge modes

| Step of charge process | Battery voltage | CHOFF | Description |
|------------------------|-----------------|-------|-------------------------------------------------------|
| Current mode charging | < 28,2 V | L | Charging mode active only after battery working mode. |
| | >= 28,2 V | H | Switch to buffered working mode. |

Table 15. Battery charge modes (continued)

| Step of charge process | Battery voltage | CHOFF | Description |
|------------------------|-----------------|-------|-------------|
| Buffered working mode | < 26,8 | L | |
| | >= 27,8 | H | |

1.2.11 Inverter

The inverter is controlled by signals generated by the PWM module. In battery working mode the microcontroller generates two signals: INV_A and INV_B. The frequency depends on the firmware version: EU - 50 Hz, US - 60 Hz. The duty cycle is less than 50% and depends on the voltage of the DC/DC converter. The phase of the INV_B signal has to be shifted by a half time period to INV_A. The inverter is controlled by a timer interrupt. The frequency of the interrupt is 32 times higher than the mains frequency: every half-period is divided into 16 steps, and the number of steps is stored in a global variable.

Before any steps the SHD signals are checked and if they are inactive (H), the inverter signals are switched off (rise to H).

Table 16. SHD signals

| Step no | SHD | Description |
|---------|-----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1 | Fall to L | Proper inverter signal falls to L. |
| 2 - 13 | L | In any steps the squared value of the output voltage accumulates. The accumulated value is compared with the nominal RMS output constant, and if it is greater, the SHD signal rises to H. |
| 14 - 15 | H | |
| 16 | H | The accumulated value of the output voltage is cleared, the variable storing a step is not cleared. The inverter phase is changed to the opposite state. |

2 Technical description

2.1 Circuit diagram

Figure 13. Circuit diagram

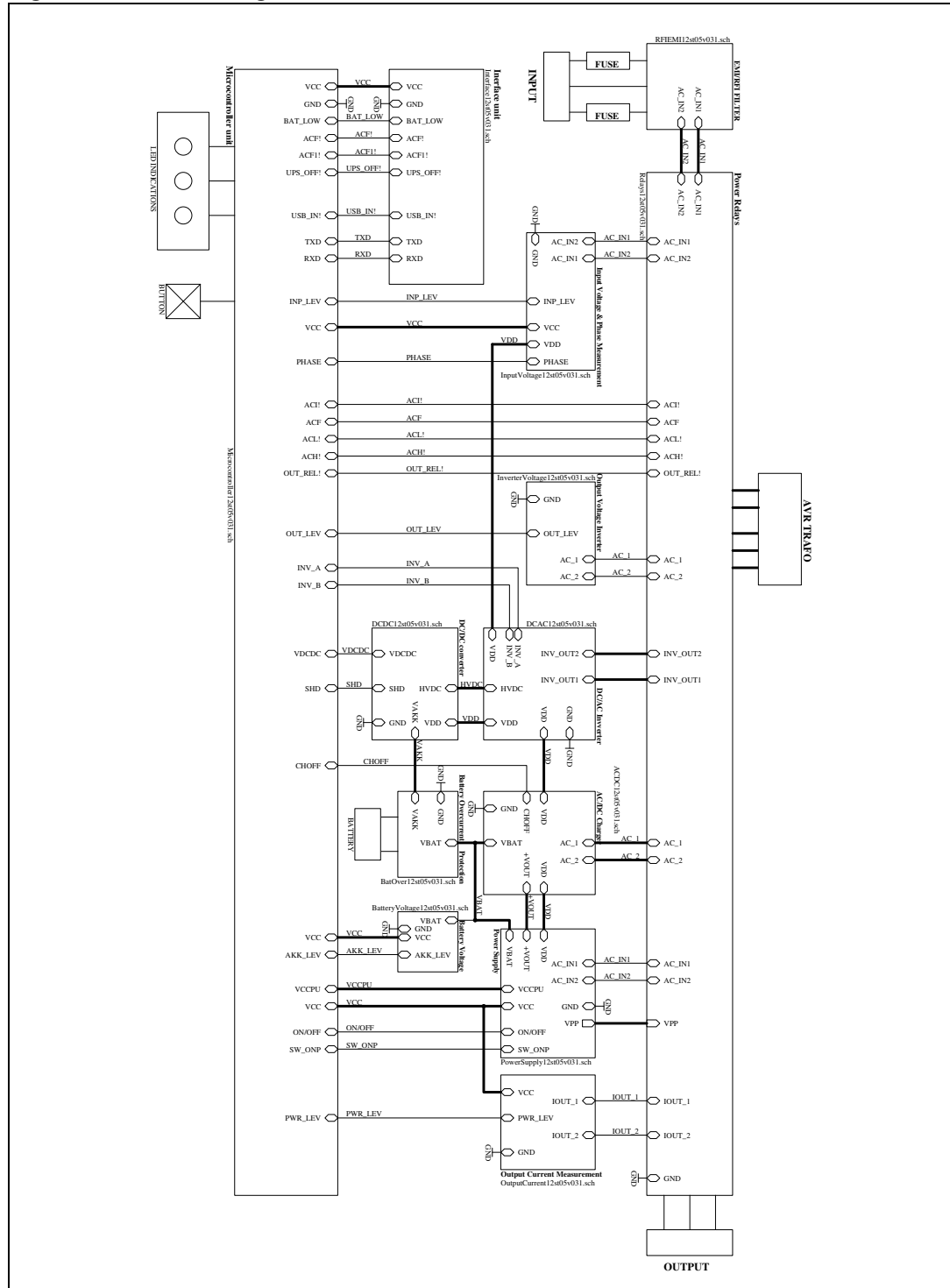


Figure 14. DC/AC inverter

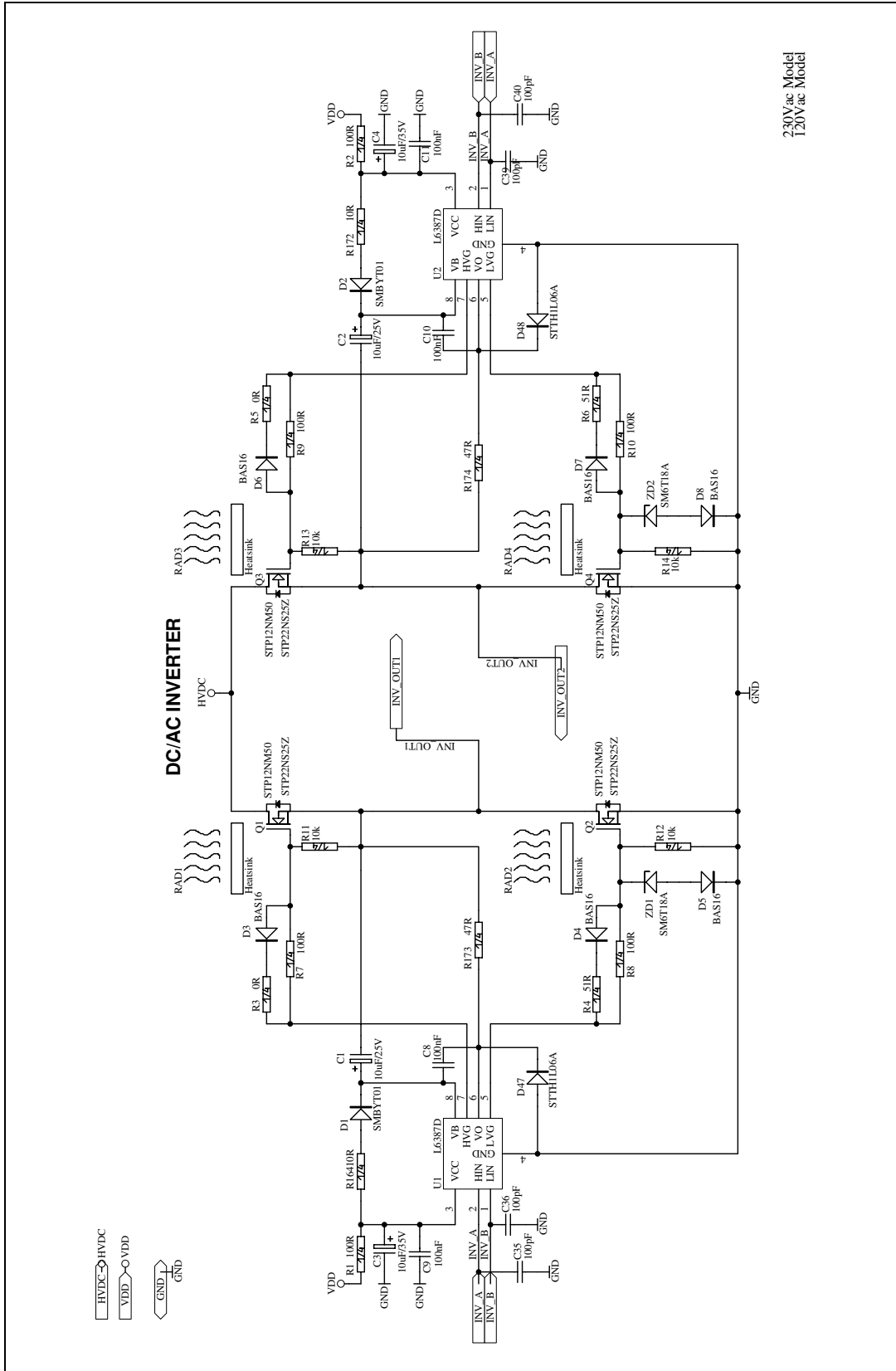


Figure 15. DC/DC converter

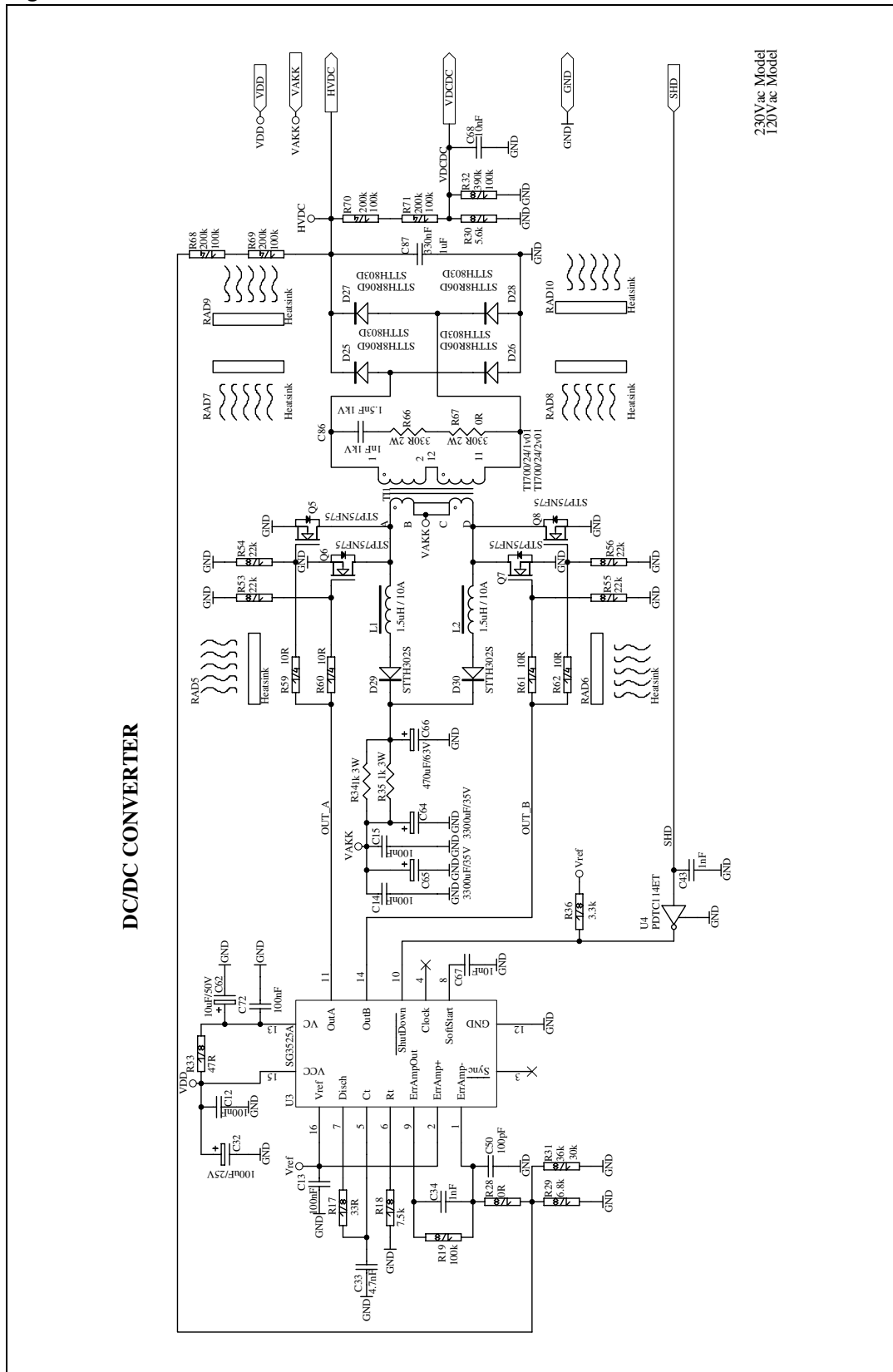
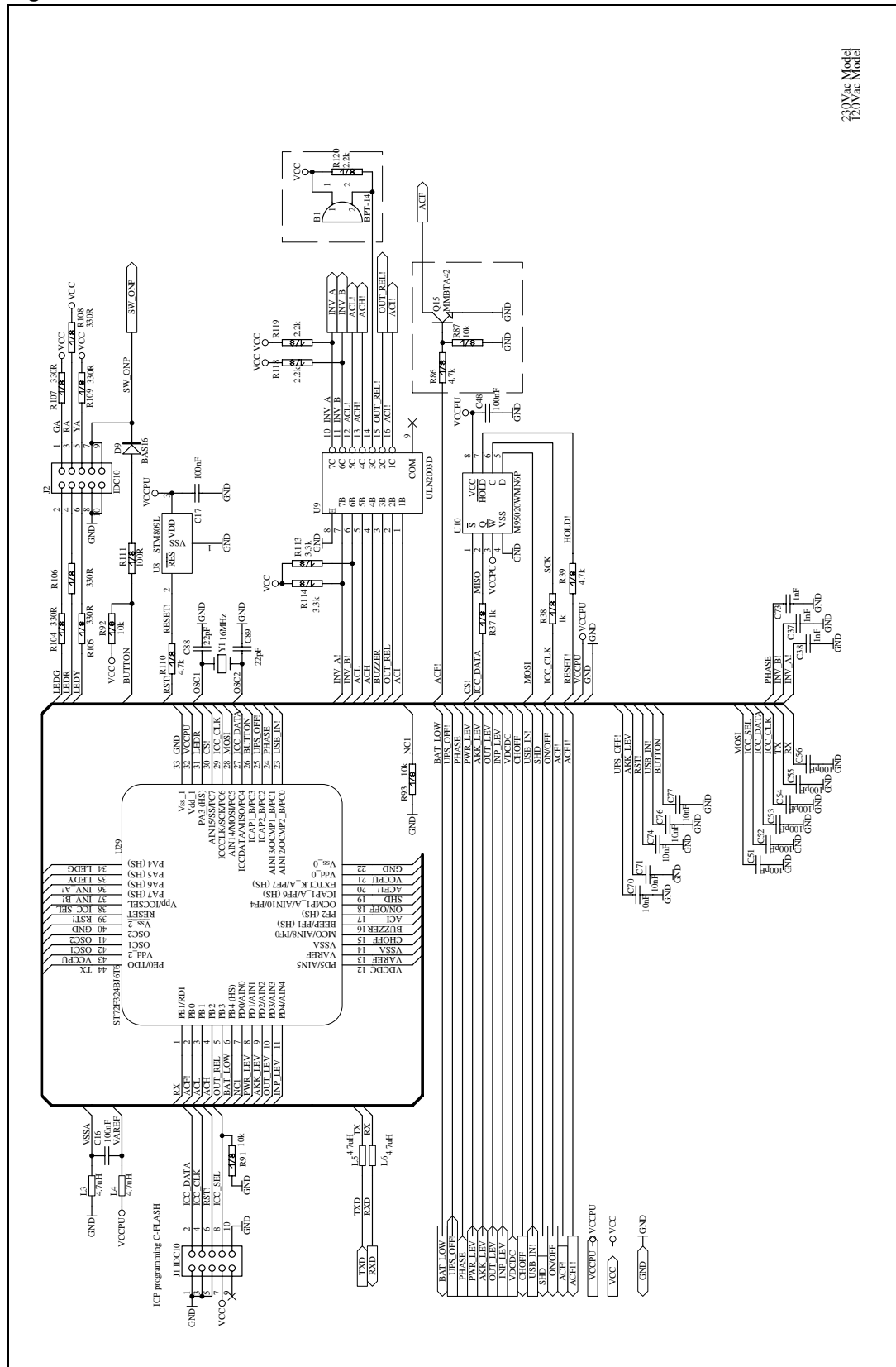


Figure 16. Control unit



230Vac Model
120Vac Model

Figure 17. Power switches

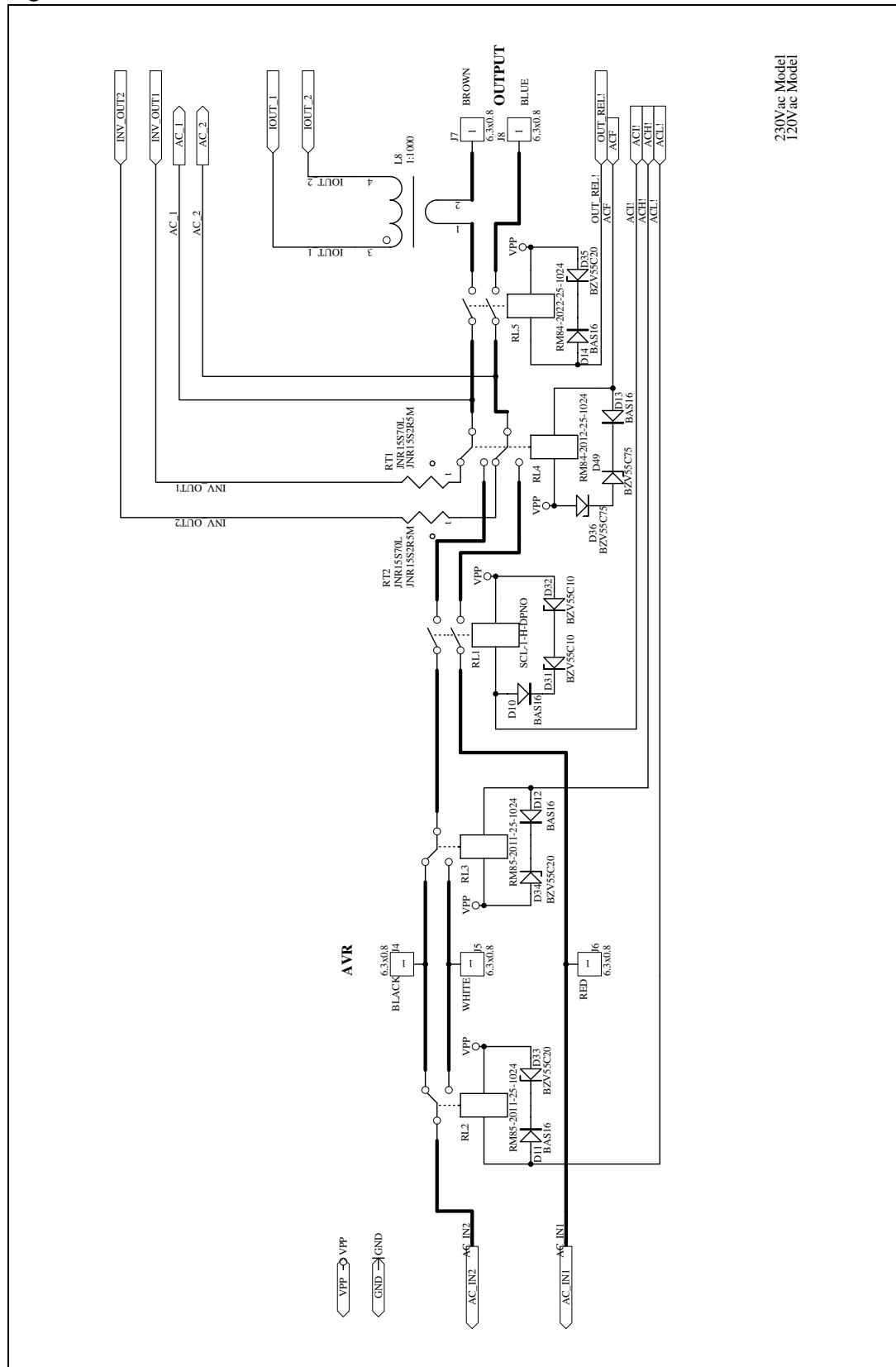


Figure 18. AC/DC battery charger

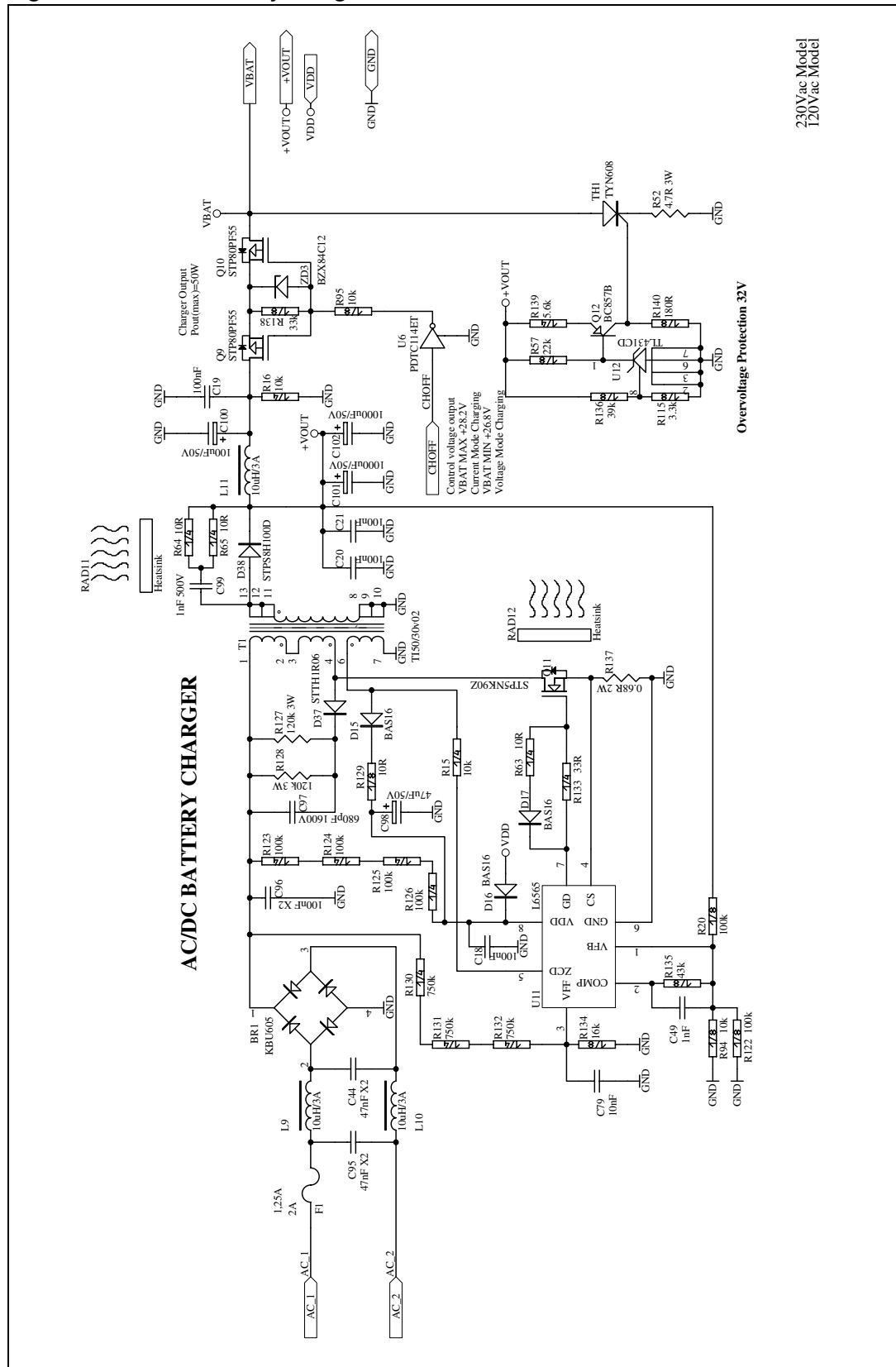
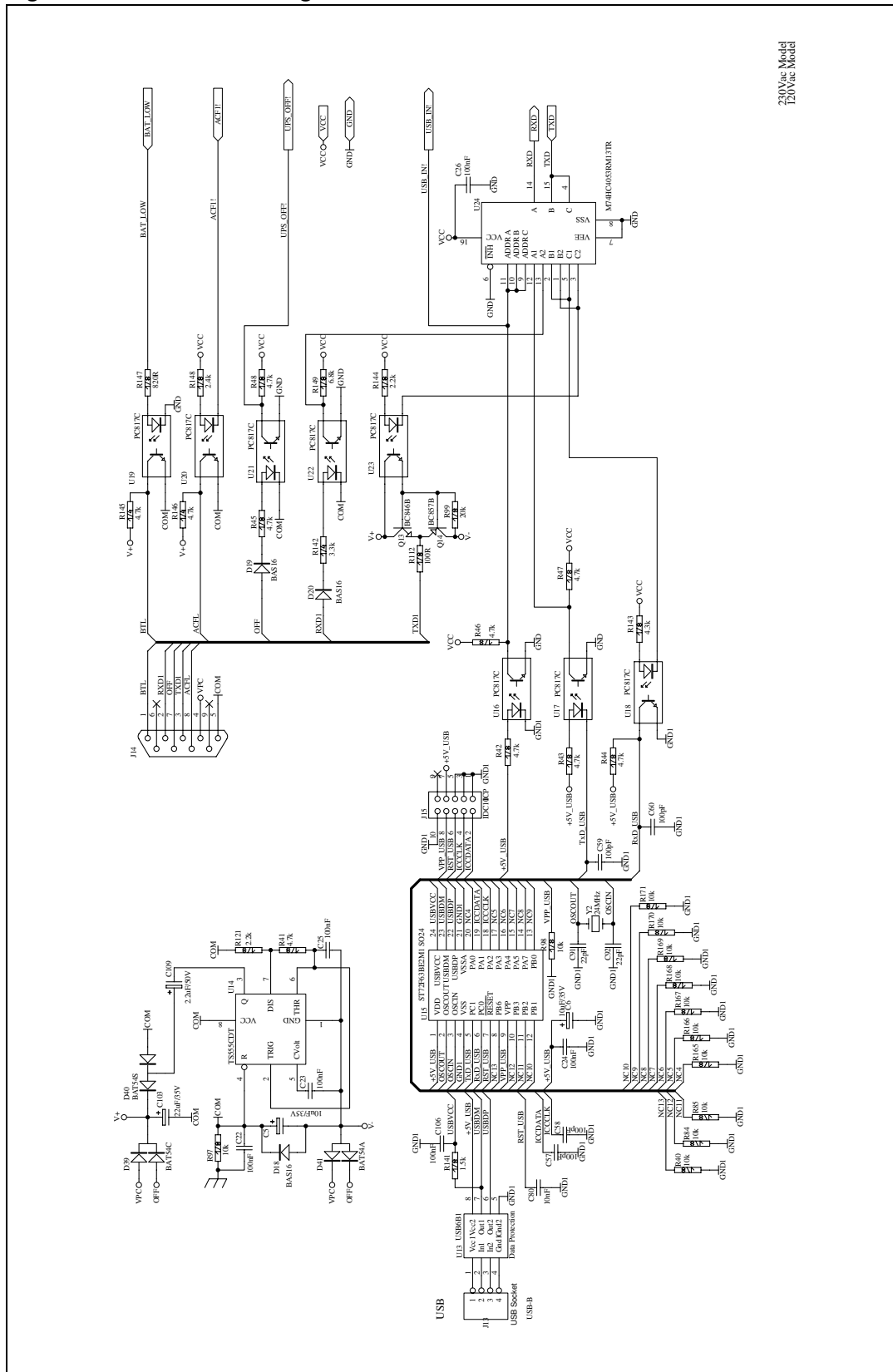


Figure 19. PC interface stage



230Vac Model
120Vac Model



Figure 22. RFI/EMI filter

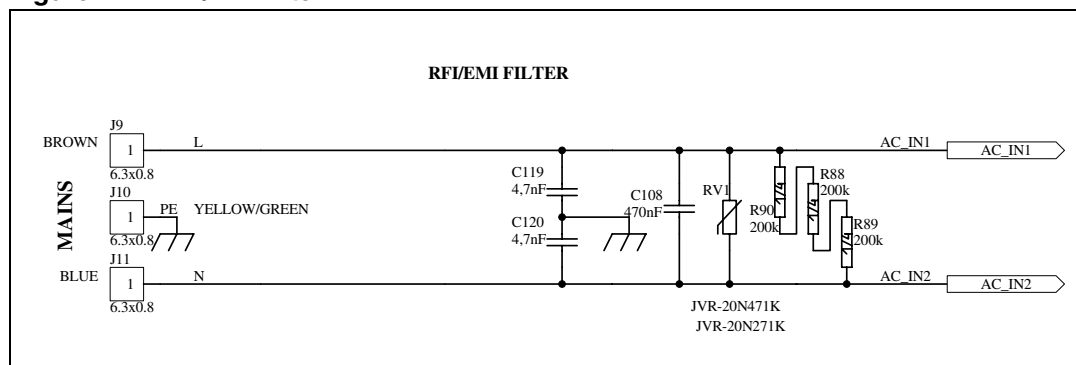
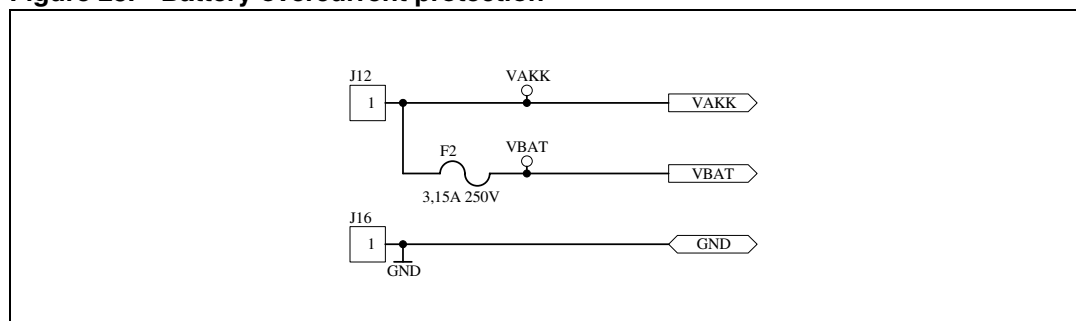


Figure 23. Battery overcurrent protection



2.2 Layout

Figure 24. Top view

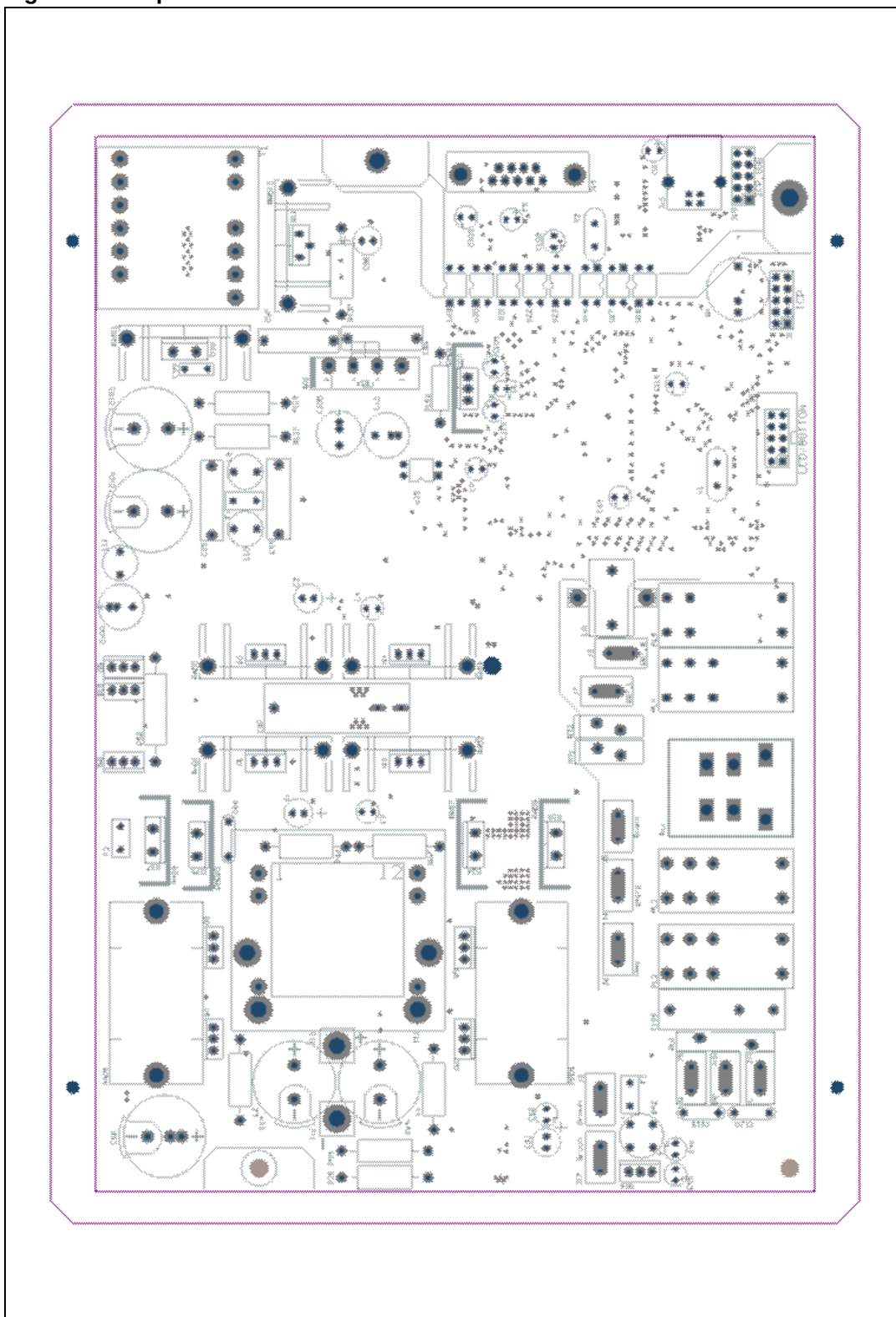
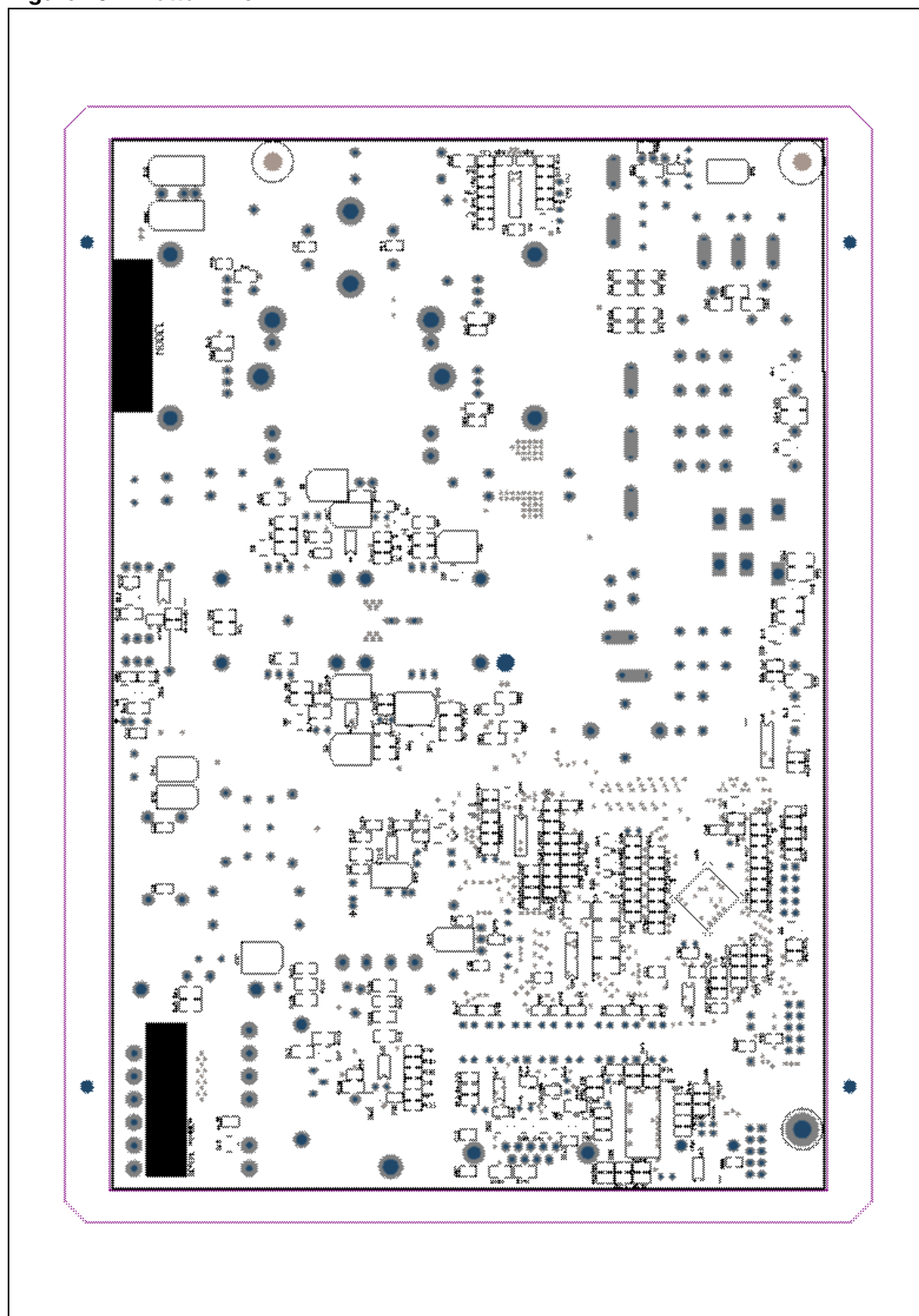


Figure 25. Bottom view



2.3 Assembly description

2.3.1 General

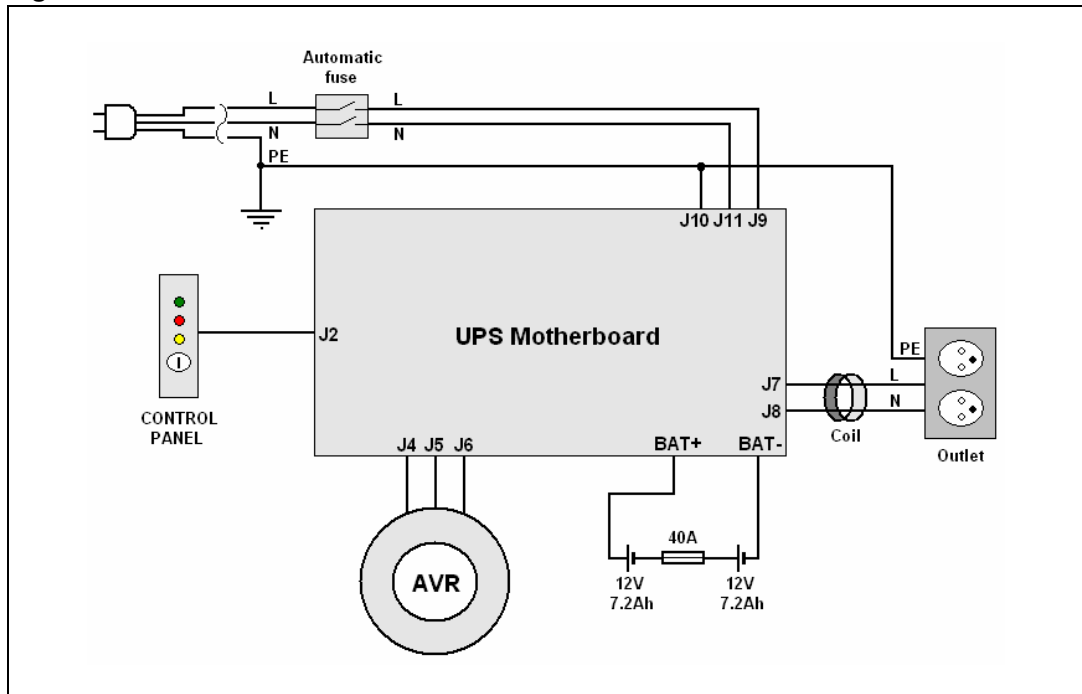
Table 17. UPS components

| Type | Model | |
|-----------------------|--------------------------------------------|------------------------------|
| | 120 Vac version | 230 Vac version |
| Case | UPS Ares 700/1000 | |
| Power cord | 3 x 1.0 mm ² | |
| Control panel | UPS 500 rack | |
| Battery | VRLA type 2 x 7,2 Ah/12 V | |
| AVR transformer | AVR 700/ST/120/1 | AVR 700/ST/230/1 |
| Switch/fuse | ETA 3120-F35G-P7M1-D04X -12 A | ETA 3120-F35G-P7M1-D04X -6 A |
| Output wires | Twisted 2x1.0 mm ² , 30 cm long | |
| Ground wire | 1x1.0 mm ² , 30 cm long | |
| Ferrite toroidal core | Richco RT250-150-120 | |
| Battery fuse | 40 A | |
| Motherboard | ver. 020 | |

2.3.2 Electrical

The schematic of the electrical connections is shown in *Figure 26*.

Figure 26. Electrical connections



2.3.3 Mechanical

The UPS case with assembled front and power cord.

Figure 27. Mechanical view



Figure 28. UPS with assembled rear outlets

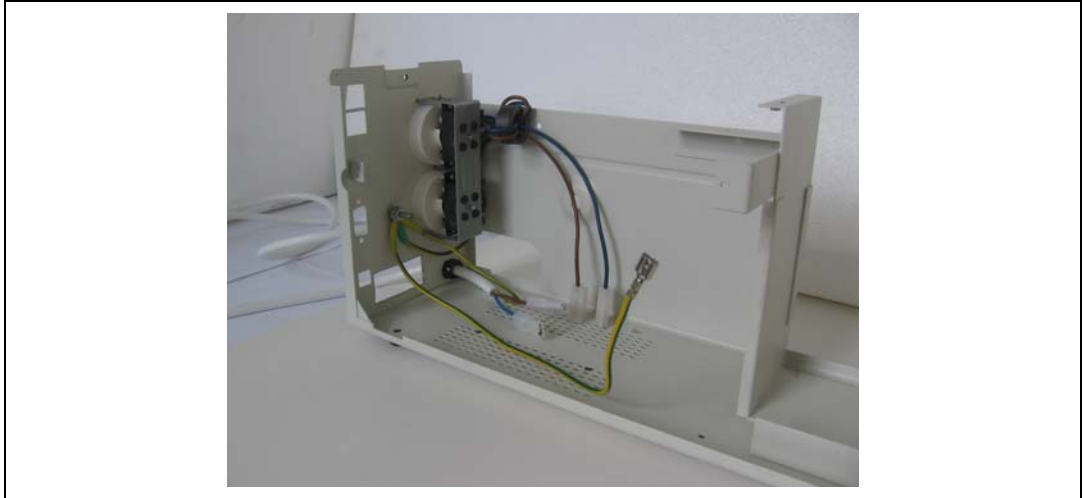


Figure 29. UPS with front button and indicators



Figure 30. UPS with batteries and battery fuse



Figure 31. UPS with battery fuse



Figure 32. UPS with AVR transformer

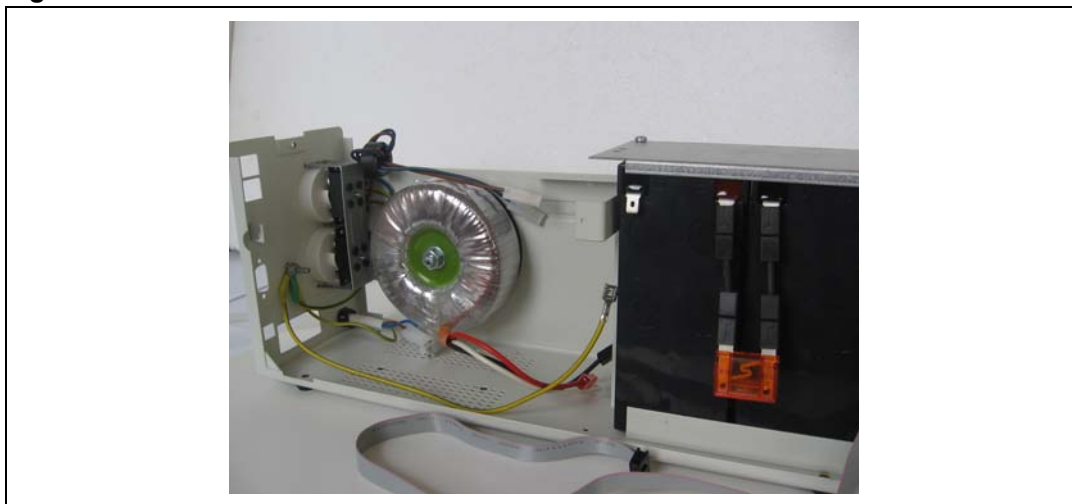


Figure 33. UPS with automatic fuse and power wires

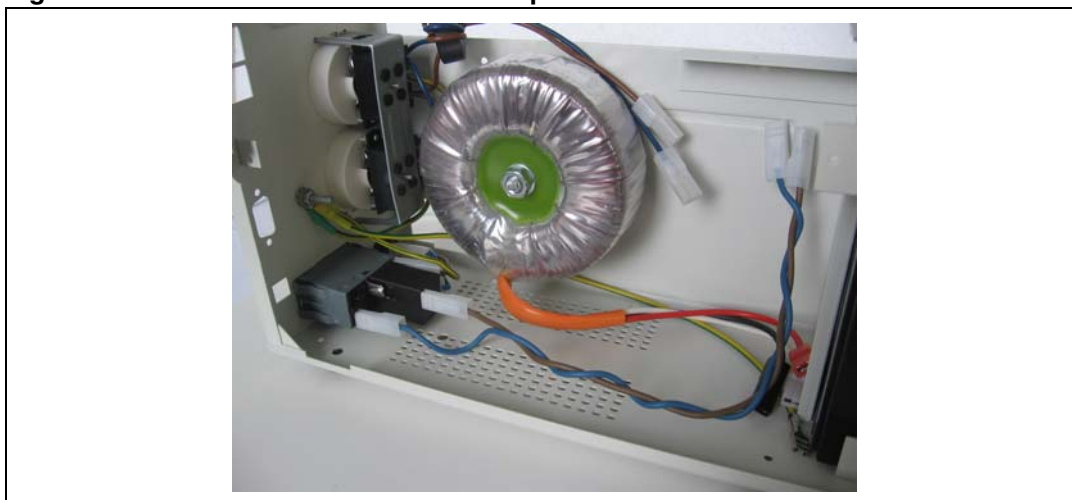


Figure 34. UPS with motherboard**Figure 35. UPS fully assembled**

Figure 36. UPS



2.4 Connectors

2.4.1 PCB: mains input

Table 18. PCB: mains input

| Connector identification | Type | Description |
|--------------------------|------|-------------|
| J9 | Tabs | Line in L |
| J10 | Tabs | Line in N |
| J11 | Tabs | PE |

2.4.2 PCB: outlet output

Table 19. PCB: outlet output

| Connector identification | Type | Description |
|--------------------------|------|-------------|
| J7 | Tabs | Line out L |
| J8 | Tabs | Line out P |

2.4.3 PCB: AVR transformer

Table 20. PCB: AVR transformer

| Connector identification | Type | Description |
|--------------------------|------|-------------|
| J4 | Tabs | Black |
| J5 | Tabs | White |
| J6 | Tabs | Red |

Table 20. PCB: AVR transformer (continued)

| Connector identification | Type | Description |
|--------------------------|------|-------------|
| J3 | Tabs | Brown |
| J17 | Tabs | Brown |

2.4.4 PCB: battery

Table 21. PCB: battery

| Connector identification | Type | Description |
|--------------------------|------------|-------------|
| -BAT | Solder pad | Battery - |
| +BAT | Solder pad | Battery + |

2.4.5 PCB

Table 22. PCB

| Connector identification | Type | Description |
|--------------------------|-------|---------------|
| J2 | IDC10 | Control panel |

2.4.6 PCB

Table 23. PCB

| Connector identification | Type | Description |
|--------------------------|-------|----------------------|
| J1 | IDC10 | ISP for ST72F324J6T6 |

2.4.7 PCB

Table 24. PCB

| Connector identification | Type | Description |
|--------------------------|-------|----------------------|
| J15 | IDC10 | ISP for ST72F623F2M1 |

2.5 Signalization description

2.5.1 Indicators

Table 25. Indicators

| | Green LED (mains) | Yellow LED (battery) | Red LED (failure/overload) |
|---------------------|----------------------|-------------------------------|-------------------------------|
| Mains mode | Solid on | Off | Off |
| Battery mode | Off | Solid on Flash On (BATLOW) | Off |
| Buck/boost mode | Flash on | Off | Off |
| Battery charging | Solid on | Flash on | Off |
| Overload (mains) | Solid on | Off | Flash on |
| Overload (battery) | Off | Solid On | Flash on |
| Self test | Solid on | Solid on | Off |
| Fault (mains) | Solid on | Off | Solid on |
| Fault (battery) | Off | Solid on | Solid on |
| Standby mode | Off | Off | Flash on (one per 2 sec.) |

2.5.2 Sound alarms

Table 26. Sound alarms

| State | Beeper alarm sequence |
|---------------|------------------------------------------------------------------------------|
| Inverter mode | 1 beep with 1 s. interval by 15 s. and after this 1 beep with 15 s. interval |
| Overload | 1 beep with 0.3 s. interval |
| BATLOW | continuous signal |
| State | Beeper alarm sequence |
| Inverter mode | 1 beep with 1 s. interval by 15 s. and after this 1 beep with 15 s. interval |

2.6 Bill of material

2.6.1 Bill of material for 120 Vac version

Table 27. Bill of material for 120 Vac version

| Part type | Designator | Manufacturer | Qty | Ordering code |
|------------|------------|--------------|-----|----------------------|
| 0.68 R 2 W | R137 | Royal Ω | 1 | MOR I 2W J 68K T 1 0 |
| 0 R | R28 | Yageo | 1 | RC 0805 J R-07 0R L |

Table 27. Bill of material for 120 Vac version (continued)

| Part type | Designator | Manufacturer | Qty | Ordering code |
|--------------------|------------------------------------------------------------------|----------------|-----|------------------------------|
| 0 R | R5,R3 | Yageo | 2 | RC 1206 J R-07 0R L |
| 1,25 A | F1, F3 | ESKA | 1 | RFTQ 1.25A |
| 1.5 k Ω | R141 | Yageo | 1 | RC 0805 J R-07 1K5 L |
| 1.5 nF | C115,C118,C116,C117 | Yageo | 4 | CC0805KRX7R9BB152 |
| 1.5 μ H / 10 A | L2,L1 | Richco | 2 | RI-RRH50-15-110 |
| 1:1000 | L8 | DTW | 1 | 1000CT1307C |
| 1 M | R162 | Yageo | 1 | RC 0805 J R-07 1M L |
| 1 k Ω 3 W | R35,R34 | Royal Ω | 2 | MOR I 3W J 102 T 1 0 |
| 1 k Ω | R154,R38,R37,R26,R155 | Yageo | 5 | RC 0805 J R-07 1K L |
| 1 nF 1 kV | C86 | Vishay | 1 | 1DF0D10 |
| 1 nF 500 V | C99 | Vishay | 1 | 1DF0D10 |
| 1 nF | C38,C34,C49,C73,C43,C37 | Yageo | 6 | CC 0805 M R X7R 9 B B 102 |
| 1 μ F 400 V | C87 | EVOX Rifa | 1 | PHE426KF7100J |
| 1 μ F / 50 V | C110 | Kemet | 1 | C06(4)(1)105K5X5C(2) |
| 2.2 k Ω | R119,R175,R118,R121,R120 | Yageo | 5 | RC 0805 J R-07 2K2 L |
| 2.2 μ F/50 V | C109 | Yageo | 1 | SH050M2R20A5F-0511 |
| 2.4 k Ω | R148 | Yageo | 1 | RC 0805J R-07 2K4 L |
| 2 k Ω | R176,R49,R161 | Yageo | 3 | RC 0805 F R-07 2K L |
| 3,15 A 250 V | F2 | ESKA | 1 | RFTQ 3.15A |
| 3.3 k Ω | R115,R114,R116,R36,R113 | Yageo | 5 | RC 0805 J R-07 3K3 L |
| 3.3 k Ω | R142 | Yageo | 1 | RC 1206 J R-07 3K3 L |
| 4,7 nF | C120,C119 | Vishay | 2 | VY2472M49Y5US6*V7 |
| 4.3 k Ω | R144,R143 | Yageo | 2 | RC 0805 J R-07 4K3 L |
| 4.7 R 3 W | R52 | Royal Ω | 1 | MOR I 3W J 47J T 1 0 |
| 4.7 k Ω | R48,R110,R39,R43,R41,R42, R46,R86,R45,R40,R47,R44,R50, R51 | Yageo | 14 | RC 0805 J R-07 4K7 L |
| 4.7 k Ω | R145,R146 | Yageo | 2 | RC 1206 J R-07 4K7 L |
| 4.7 nF | C33 | Yageo | 1 | CC 0805 M R X7R 9 B B 473 |
| 4.7 μ H | L4,L7,L3,L5,L6 | Vishay | 5 | IMC1210-4.7 |
| 5.6 k Ω | R30 | Yageo | 1 | RC 0805 F R-07 5K6 L |
| 5.6 k Ω | R139 | Yageo | 1 | RC 1206 J R-07 5K6 L |
| 6.3x0.8 | J8,J10,J7,J5,J4,J9,J11,J6,J3,J17 | Zierick | 10 | 836/836-Tape |
| 6.8 k Ω | R150,R149,R29,R151 | Yageo | 4 | RC 0805 F R-07 6K8 L |

Table 27. Bill of material for 120 Vac version (continued)

| Part type | Designator | Manufacturer | Qty | Ordering code |
|-------------|-----------------------------------------------------------------------------------------------------------------|--------------|-----|------------------------------|
| 7.5 kΩ | R18 | Yageo | 1 | RC 0805 J R-07 7K5 L |
| 10 R | R129,R158 | Yageo | 2 | RC 0805 J R-07 10R L |
| 10 R | R64,R61,R60,R62,R59,R63,R65, R164,R172 | Yageo | 9 | RC 1206 J R-07 10R L |
| 10 kΩ | R91,R97,R87,R117,R95,R170,R 171,R94,R27,R102,R101,R100,R 103,R166,R92,R96,R165,R98, R169,R93,R168,R167 | Yageo | 22 | RC 0805 J R-07 10K L |
| 10 kΩ | R11,R12,R16,R15,R14,R13 | Yageo | 6 | RC 1206 J R-07 10K L |
| 10 nF | C80,C79,C76,C85,C68,C81,C67, C77,C84,C83,C70,C71,C74 | Yageo | 13 | CC 0805 M K X7R 9 B N 103 |
| 10 μF/25 V | C2,C1 | Yageo | 2 | SB025M0010A5F-0611 |
| 10 μF/35 V | C3,C4,C7,C6,C5 | Yageo | 5 | SH035M0010A5F-0511 |
| 10 μF/50 V | C63,C62 | Yageo | 2 | SH050M0010A5F-0511 |
| 10 μF/100 V | C45 | Yageo | 1 | SH035M0010A5F-0511 |
| 12 MHz | Y2 | CQ | 1 | 12.00M HC49-S |
| 12 V | ZD3 | Fairchild | 1 | BZX84C12 |
| 16 MHz | Y1 | CQ | 1 | 16.00M HC49-S |
| 16 kΩ | R134 | Yageo | 1 | RC 0805 J R-07 16K L |
| 20 kΩ | R159 | Yageo | 1 | RC 0805 F R-07 20K L |
| 22 R 1 W | R152 | Royal Ω | 1 | MOR I 1W J 220 T 1 0 |
| 22 kΩ | R23,R57,R24,R58,R55,R56,R54, R53 | Yageo | 8 | RC 0805 F R-07 22K L |
| 22 nF | C112 | Yageo | 1 | CC 0805 M K Y5V 9 B N 223 |
| 22 pF | C91,C90,C88,C89,C92 | Yageo | 5 | CC0805MKX7R9BN220 |
| 22 μF/35 V | C103,C104 | Yageo | 2 | SH035M0022A5F-0511 |
| 10 μH/3 A | L10,L11,L9 | Feryster | 3 | DSz-8/10/3-V |
| 30 kΩ | R31 | Yageo | 1 | RC 0805 F R-07 30k L |
| 33 R | R17 | Yageo | 1 | RC 0805 J R-07 33R L |
| 33 R | R133 | Yageo | 1 | RC 1206 J R-07 33R L |
| 33 kΩ | R99,R138, R96 | Yageo | 3 | RC 0805 J R-07 33K L |
| 36 kΩ | R153 | Yageo | 1 | RC 1206 J R - 07 36K L |
| 39 kΩ | R136 | Yageo | 1 | RC 0805 J R-07 39K L |
| 43 kΩ | R135 | Yageo | 1 | RC 0805 J R-07 43K L |
| 47.5 kΩ | R157,R156 | Yageo | 2 | RC 0805 F R-07 47K5 L |
| 47 R | R33 | Yageo | 1 | RC 0805 J R-07 47R L |

Table 27. Bill of material for 120 Vac version (continued)

| Part type | Designator | Manufacturer | Qty | Ordering code |
|---------------------|-----------------------------------------------------------------------------------------------------------------------|----------------|-----|------------------------------|
| 47 R | R173,R174 | Yageo | 2 | RC 1206 J R-07 47R L |
| 47 nF X2 | C95 | Arcotronics | 1 | MKPX2-47NR15 |
| 47 μ F/25 V | C113,C114, C46 | Yageo | 2 | SH025M0047A5F-0511 |
| 47 μ F/50 V | C98 | Yageo | 1 | SC050M0047A5F-0611 |
| 51 R | R6,R4 | Yageo | 2 | RC 1206 J R-07 51R L |
| 82 k Ω | R160 | Yageo | 1 | RC 0805 F R-07 82K L |
| 100 R | R111,R112 | Yageo | 2 | RC 0805 J R-07 100R L |
| 100 R | R2,R8,R1,R9,R10,R7 | Yageo | 6 | RC1206JR-07100RL |
| 100 k Ω | R122,R21,R20,R25,R22,R32, R19 | Yageo | 7 | RC 0805 J R-07 100K L |
| 100 k Ω | R123,R68,R126,R71,R69,R70,R 124,R125,R80,R72,R73,R83,R81 ,R82,R75,R74 | Yageo | 16 | RC 1206 J R-07 100K L |
| 100 nF | C20,C19,C12,C14,C15,C13,C11, C18,C21,C30,C29,C28,C8,C72,C 23,C25,C16,C17,C24,C22,C9, C10,C26,C48,C27,C31,C41 | Yageo | 27 | CC 0805 K R X7R 9 B B 104 |
| 100 nF X2 | C96 | Arcotronics | 1 | MKPY2-100NR15 |
| 100 pF | C50,C57,C58,C54,C55,C53,C51, C52,C56,C35,C36,C39,C61,C40, C59,C60 | Yageo | 16 | CC 0805 M R X7R 9 B B 101 |
| 100 μ F/25 V | C32 | Yageo | 1 | SH050M0010A5F-0611 |
| 100 μ F/35 V | C105 | Yageo | 1 | SC035M0100A5F-0811 |
| 100 μ F/50 V | C100 | Yageo | 1 | SC050M0100A5F-0815 |
| 120 k 3 W | R128,R127 | Royal Ω | 2 | MOR I 3W J 124 T 1 0 |
| 180 R | R140 | Yageo | 1 | RC 0805 J R-07 180R L |
| 200 k Ω | R88,R89,R90 | Yageo | 3 | RC 1206 F R-07 200K L |
| 330 R 2 W | R67,R66 | Royal Ω | 2 | MOR I 2W J 331 T 1 0 |
| 330 R | R107,R106,R108,R105,R109, R104 | Yageo | 6 | RC 0805 J R-07 330R L |
| 330 μ H / 0.5 A | L12 | Feryster | 1 | DSz-9/330/0,9-V |
| 360 k Ω | R78,R76,R77,R79 | Yageo | 4 | RC 1206 F R-07 360K L |
| 470 nF | C106 | Yageo | 1 | CC 0805 M K X7R 9 B N 474 |
| 470 nF | C108 | Arcotronics | 1 | MKPX2-470NR22 |
| 470 μ F/63 V | C66 | Rubycon | 1 | 63 YXG 470 M CA 16X20 |
| 680 pF 1600 V | C97 | WIMA | 1 | FKP1 680/1600 |
| 750 k Ω | R131,R130,R132 | Yageo | 3 | RC 1206 J R-07 750K L |

Table 27. Bill of material for 120 Vac version (continued)

| Part type | Designator | Manufacturer | Qty | Ordering code |
|--------------|------------------------------------------------------------------------------------------|----------------------------------|-----|------------------------|
| 820 R | R147 | Yageo | 1 | RC 0805 J R-07 820R L |
| 1000 µF/50 V | C101,C102 | Rubycon | 2 | 50 YXG 1000 M CA 16X25 |
| 3300 µF/35 V | C65,C64 | Yageo | 2 | SC035M3300A5F-1836 |
| BAS16 | D15,D5,D6,D22,D7,D24,D21,D19 ,D14,D11,D23,D18,D13,D3,D20, D9,D4,D17,D16,D12,D10,D8 | Fairchild | 22 | BAS16 |
| BAT54 | D46 | Vishay | 1 | BAT54-GS18 |
| BAT54A | D41 | Vishay | 1 | BAT54A-GS18 |
| BAT54C | D39 | Vishay | 1 | BAT54C-GS18 |
| BAT54S | D40 | Vishay | 1 | BAT54S-GS18 |
| BC846B | Q13 | Infineon technologies | 1 | BC846B |
| BC857B | Q12,Q14 | Fairchild | 2 | BC857B |
| BDX53C | Q16 | STMicroelectronics | 1 | BDX53C |
| BPT-14 | B1 | Bestar electronics industry | 1 | BPT-14 |
| B600C1500 | BR2 | DC Components | 1 | B600C1500 |
| BZV55C10 | D32,D31 | Central semiconductor, Microsemi | 2 | BZV55C10 |
| BZV55C20 | D34,D33 | Central semiconductor, Microsemi | 2 | BZV55C20 |
| BZV55C20 | D35 | Central semiconductor, Microsemi | 1 | BZV55C20 |
| BZV55C22 | D50 | Central semiconductor, Microsemi | 1 | BZV55C22 |
| BZV55C75 | D49,D36 | Central semiconductor, Microsemi | 2 | BZV55C75 |
| Heatsink | RAD5,RAD6 | Fideltronik | 2 | 40X53X20 (MUP831) |
| Heatsink | RAD13,RAD10,RAD9,RAD7, RAD8 | Fideltronik | 5 | LM-317 (MUPS190) |
| Heatsink | RAD12,RAD4,RAD1,RAD3, RAD11,RAD2 | Fischer elektronik | 6 | SK145 37,5 STS TO220 |
| IDC10 | J15,J1 | Molex | 2 | MX-5332-10GS1 |
| IDC10 | J2 | Molex | 1 | MX-5332-10GS1 |
| JNR15S2R5M | RT1,RT2 | Joyin | 2 | JNR15S2R5M |

Table 27. Bill of material for 120 Vac version (continued)

| Part type | Designator | Manufacturer | Qty | Ordering code |
|-------------------|---------------------------------|----------------------|-----|---------------------------------|
| JVR-20N271K | RV1 | Joyin | 1 | JVR-20N271K |
| KBU605 | BR1 | Taiwan semiconductor | 1 | 70-070-65 Elfa |
| L5970D | U26 | ST | 1 | L5970D013TR |
| L6387D | U1,U2 | STMicroelectronics | 2 | L6387D |
| L6565 | U11 | STMicroelectronics | 1 | L6565D |
| LD1086V50 | U27 | STMicroelectronics | 1 | LD1086V50 |
| LED | DL1 | Kingbrighth | 1 | L-934LSRD |
| LM324 | U28 | STMicroelectronics | 1 | LM324D |
| M74HC4053RM13TR | U24 | STMicroelectronics | 1 | M74HC4053RM13TR |
| M95020MN6P | U10 | STMicroelectronics | 1 | M95020MN6P |
| MMBTA42 | Q15 | STMicroelectronics | 1 | MMBTA42 |
| PC817C | U17,U23,U16,U18,U19,U21,U22,U20 | Sharp | 8 | PC817C |
| PDTC114ET | U7,U6,U4 | Philips | 3 | PDTC114ET |
| RM84-2012-25-1024 | RL4 | Relpol | 1 | RM84-2012-25-1024 |
| RM84-2022-25-1024 | RL5 | Relpol | 1 | RM84-2022-25-1024 |
| RM85-2011-25-1024 | RL2,RL3 | Relpol | 2 | RM85-2011-25-1024 |
| SCL-1-H-DPNO | RL1 | Song Chuan | 1 | SCL-1-H-DPNO (24V coil voltage) |
| SFH620A-2 | U25 | Vishay | 1 | SFH620A-2 |
| SG3525A | U3 | STMicroelectronics | 1 | SG3525AP |
| SM6T18A | ZD2,ZD1 | STMicroelectronics | 2 | SM6T18A |
| SMBYT01 | D2,D1 | STMicroelectronics | 2 | SMBYT01 |
| ST72F324J6T6 | U29 | STMicroelectronics | 1 | ST72F324J6T6 |
| ST72F623F2M1 | U15 | STMicroelectronics | 1 | ST72F623F2M1 |
| STM809L | U8 | STMicroelectronics | 1 | STM809LWX6F |
| STP5NK90Z | Q11 | STMicroelectronics | 1 | STP5NK90Z |
| STP22NS25Z | Q3,Q4,Q1,Q2 | STMicroelectronics | 4 | STP22NS25Z |
| STP75NF75 | Q8,Q6,Q5,Q7 | STMicroelectronics | 4 | STP75NF75 |
| STP80PF55 | Q10,Q9 | STMicroelectronics | 2 | STP80PF55 |
| STPS1L60A | D45 | STMicroelectronics | 1 | STPS1L60A |
| STPS8H100D | D38 | STMicroelectronics | 1 | STPS8H100D |
| STTA106 | D37 | STMicroelectronics | 1 | STTA106U |
| STTH1L06A | D48,D47 | STMicroelectronics | 2 | STTH1L06A |
| STTH102A | D43,D42,D44, D51 | STMicroelectronics | 4 | STTH102A |

Table 27. Bill of material for 120 Vac version (continued)

| Part type | Designator | Manufacturer | Qty | Ordering code |
|---------------|-----------------|--------------------|-----|---------------|
| STTH302S | D30,D29 | STMicroelectronics | 2 | STTH302S |
| STTH803D | D28,D25,D26,D27 | STMicroelectronics | 4 | STTH803D |
| TI50/30v01 | T1 | Sigma | 1 | TI50/30v01 |
| TI700/24/2v01 | TI1 | Sigma | 1 | TI700/24/2v01 |
| TL431CD | U12 | Fairchild | 1 | TL431CD |
| TS555CDT | U14 | STMicroelectronics | 1 | TS555CDT |
| TYN608 | TH1 | STMicroelectronics | 1 | TYN608RG |
| ULN2003D | U9 | STMicroelectronics | 1 | ULN2003D |
| USB6B1 | U13 | STMicroelectronics | 1 | USB6B1RL |
| USB-B | J13 | JST | 1 | UBB-4R-D10T-1 |

2.6.2 Bill of material for 230 Vac version

Table 28. Bill of material for 230 Vac version

| Part type | Designator | Manufacturer | Qty | Ordering code |
|---------------|--------------------------|--------------|-----|---------------------------|
| 0.68 R 2 W | R137 | Royal Ω | 1 | MOR I 2W J 68K T 1 0 |
| 0 R | R28 | Yageo | 1 | RC 0805 J R-07 0R L |
| 0 R | R3,R5 | Yageo | 2 | RC 1206 J R-07 0R L |
| 1,25 A | F1, F3 | ESKA | 1 | RFTQ 1.25A |
| 1.5 kΩ | R141 | Yageo | 1 | RC 0805 J R-07 1K5 L |
| 1.5 nF | C117,C116,C115,C118 | Yageo | 4 | CC0805KRX7R9BB152 |
| 1.5 μH / 10 A | L2,L1 | Richco | 2 | RI-RRH50-15-110 |
| 1:1000 | L8 | DTW | 1 | 1000CT1307C |
| 1 M | R162 | Yageo | 1 | RC 0805 J R-07 1M L |
| 1 kΩ 3 W | R34,R35 | Royal Ω | 2 | MOR I 3W J 102 T 1 0 |
| 1 kΩ | R26,R155,R38,R37,R154 | Yageo | 5 | RC 0805 J R-07 1K L |
| 1 nF 1 kV | C86 | Vishay | 1 | 1DF0D10 |
| 1 nF 500 V | C99 | Vishay | 1 | 1DF0D10 |
| 1 nF | C43,C37,C49,C38,C34,C73 | Yageo | 6 | CC 0805 M R X7R 9 B B 102 |
| 1 μF / 50 V | C110 | Kemet | 1 | C06(4)(1)105K5X5C(2) |
| 2.2 kΩ | R119,R118,R120,R175,R121 | Yageo | 5 | RC 0805 J R-07 2K2 L |
| 2.2 μF/50 V | C109 | Yageo | 1 | SH050M2R20A5F-0511 |
| 2.4 kΩ | R148,R161 | Yageo | 2 | RC 0805J R-07 2K4 L |
| 2 kΩ | R49,R176 | Yageo | 2 | RC 0805 F R-07 2K L |

Table 28. Bill of material for 230 Vac version (continued)

| Part type | Designator | Manufacturer | Qty | Ordering code |
|--------------|-----------------------------------------------------------------------------------------------------------------|--------------|-----|------------------------------|
| 3,15 A 250 V | F2 | ESKA | 1 | RFTQ 3.15A |
| 3.3 kΩ | R115,R116,R114,R36,R113 | Yageo | 5 | RC 0805 J R-07 3K3 L |
| 3.3 kΩ | R142 | Yageo | 1 | RC 1206 J R-07 3K3 L |
| 4,7 nF | C119,C120 | Vishay | 2 | VY2472M49Y5US6*V7 |
| 4.3 kΩ | R143,R144 | Yageo | 2 | RC 0805 J R-07 4K3 L |
| 4.7 R 3 W | R52 | Royal Ω | 1 | MOR I 3W J 47J T 1 0 |
| 4.7 kΩ | R48,R40,R41,R86,R110,R45, R43,R47,R44,R39,R46,R42,R51, R50 | Yageo | 14 | RC 0805 J R-07 4K7 L |
| 4.7 kΩ | R145,R146 | Yageo | 2 | RC 1206 J R-07 4K7 L |
| 4.7 nF | C33 | Yageo | 1 | CC 0805 M R X7R 9 B B 473 |
| 4.7 μH | L7,L4,L3,L6,L5 | Vishay | 5 | IMC1210-4.7 |
| 5.6 kΩ | R30 | Yageo | 1 | RC 0805 F R-07 5K6 L |
| 5.6 kΩ | R139 | Yageo | 1 | RC 1206 J R-07 5K6 L |
| 6.3x0.8 | J8,J10,J7,J5,J4,J9,J11,J6, J3, J17 | Zierick | 10 | 836/836-Tape |
| 6.8 kΩ | R149,R151,R29,R150 | Yageo | 4 | RC 0805 J R-07 6K8 L |
| 7.5 kΩ | R18 | Yageo | 1 | RC 0805 J R-07 7K5 L |
| 10 R | R129 | Yageo | 1 | RC 0805 J R-07 10R L |
| 10 R | R172,R60,R63,R164,R59,R62, R64,R61,R65 | Yageo | 9 | RC 1206 J R-07 10R L |
| 10 kΩ | R166,R171,R91,R117,R102, R103,R169,R167,R93,R168, R170,R165,R98,R95,R87,R96, R100,R92,R97,R27,R94,R101 | Yageo | 22 | RC 0805 J R-07 10K L |
| 10 kΩ | R16,R12,R13,R15,R11,R14 | Yageo | 6 | RC 1206 J R-07 10K L |
| 10 nF | C79,C76,C77,C74,C70,C71,C67, C85,C81,C84,C83,C68,C80 | Yageo | 13 | CC 0805 M R X7R 9 B B 103 |
| 10 μF/25 V | C2,C1 | Yageo | 2 | SB025M0010A5F-0611 |
| 10 μF/35 V | C4,C6,C3,C7,C5 | Yageo | 5 | SH035M0010A5F-0511 |
| 10 μF/50 V | C62,C63 | Yageo | 2 | SC050M0010A5F-0511 |
| 10 μF/100 V | C45 | Yageo | 1 | SH035M0010A5F-0511 |
| 10 μH/3 A | L10,L11,L9 | Feryster | 3 | DSz-8/10/3-V |
| 12 MHz | Y2 | CQ | 1 | 12.00M HC49-S |
| 16 MHz | Y1 | CQ | 1 | 16.00M HC49-S |
| 16 kΩ | R134 | Yageo | 1 | RC 0805 J R-07 16K L |
| 20 R | R158 | Yageo | 1 | RC 0805 F R-07 20R L |

Table 28. Bill of material for 230 Vac version (continued)

| Part type | Designator | Manufacturer | Qty | Ordering code |
|-------------|------------------------------------------------------------------------------------------------------------------------|--------------|-----|------------------------------|
| 20 kΩ | R159 | Yageo | 1 | RC 0805 F R-07 20K L |
| 22 R 1 W | R152 | Royal Ω | 1 | MOR I 1W J 220 T 1 0 |
| 22 kΩ | R24,R55,R53,R57,R56,R58,R54, R23 | Yageo | 8 | RC 0805 F R-07 22K L |
| 22 nF | C112 | Yageo | 1 | CC 0805 M K Y5V 9 B N 223 |
| 22 pF | C90,C92,C91,C89,C88 | Yageo | 5 | CC0805MKX7R9BN220 |
| 22 μF/35 V | C104,C103 | Yageo | 2 | SH035M0022A5F-0511 |
| 33 R | R17 | Yageo | 1 | RC 0805 J R-07 33R L |
| 33 R | R133 | Yageo | 1 | RC 1206 J R-07 33R L |
| 33 kΩ | R138,R99, R96 | Yageo | 3 | RC 0805 J R-07 33K L |
| 36 kΩ | R153,R31 | Yageo | 2 | RC 1206 J R - 07 36K L |
| 39 kΩ | R136 | Yageo | 1 | RC 0805 J R-07 39K L |
| 43 kΩ | R135 | Yageo | 1 | RC 0805 J R-07 43K L |
| 47.5 kΩ | R156,R157 | Yageo | 2 | RC 0805 F R-07 47K5 L |
| 47 R | R33 | Yageo | 1 | RC 0805 J R-07 47R L |
| 47 R | R173,R174 | Yageo | 2 | RC 1206 J R-07 47R L |
| 47 nF X2 | C95 | Arcotronics | 1 | MKPY2-47NR15 |
| 47 μF/25 V | C114,C113, C46 | Yageo | 3 | SH025M0047A5F-0511 |
| 47 μF/50 V | C98 | Yageo | 1 | SC050M0047A5F-0611 |
| 51 R | R4,R6 | Yageo | 2 | RC 1206 J R-07 51R L |
| 82 kΩ | R160 | Yageo | 1 | RC 0805 F R-07 82K L |
| 100 R | R112,R111 | Yageo | 2 | RC 0805 J R-07 100R L |
| 100 R | R7,R1,R2,R8,R9,R10 | Yageo | 6 | RC 1206 J R-07 100R L |
| 100 kΩ | R20,R25,R21,R122,R22,R19 | Yageo | 6 | RC 0805 J R-07 100K L |
| 100 kΩ | R123,R125,R126,R124 | Yageo | 4 | RC 1206 J R-07 100K L |
| 100 nF | C26,C18,C30,C29,C48,C21,C25, C28,C27,C24,C22,C23,C20,C11, C12,C15,C16,C13,C19,C17,C72, C14,C31,C9,C10,C8, C41 | Yageo | 27 | CC 0805 M K X7R 9 B N 104 |
| 100 nF X2 | C96 | Arcotronics | 1 | MKPY2-100NR15 |
| 100 pF | C40,C52,C61,C35,C51,C59,C39, C60,C55,C57,C50,C56,C54,C36, C58,C53 | Yageo | 16 | CC 0805 M K X7R 9 B N 101 |
| 100 μF/25 V | C32 | Yageo | 1 | SH050M0010A5F-0611 |
| 100 μF/35 V | C105 | Yageo | 1 | SC035M0100A5F-0811 |
| 100 μF/50 V | C100 | Yageo | 1 | SC050M0100A5F-0815 |

Table 28. Bill of material for 230 Vac version (continued)

| Part type | Designator | Manufacturer | Qty | Ordering code |
|---------------------|------------------------------------------------------------------------------------------|-----------------------------------------|-----|------------------------------|
| 120 k Ω 3 W | R128,R127 | Royal Ω | 2 | MOR I 3W J 124 T 1 0 |
| 180 R | R140 | Yageo | 1 | RC 0805 J R-07 180R L |
| 200 k Ω | R82,R83,R89,R80,R90,R81,R88, R70,R72,R68,R69,R73,R71,R75, R74 | Yageo | 15 | RC 1206 F R-07 200K L |
| 330 R 2 W | R66,R67 | Royal Ω | 2 | MOR I 2W J 331 T 1 0 |
| 330 R | R108,R104,R106,R105,R109,R1 07 | Yageo | 6 | RC 0805 J R-07 330R L |
| 330 nF | C87 | EVOX Rifa | 1 | PHE426MD6330J |
| 330 μ H / 0.9 A | L12 | Feryster | 1 | DSz-9/330/0,9-V |
| 390 k Ω | R32 | Yageo | 1 | RC 0805 F R-07 390K L |
| 470 nF | C106 | Yageo | 1 | CC 0805 M K X7R 9 B N 474 |
| 470 nF | C108 | Arcotronics | 1 | MKPX2-470NR22 |
| 470 μ F/63 V | C66 | Rubycon | 1 | 63 YXG 470 M CA 16X20 |
| 680 pF 1600 V | C97 | WIMA | 1 | FKP1 680/1600 |
| 750 k Ω | R78,R76,R79,R77,R130,R131, R132 | Yageo | 7 | RC 1206 F R-07 750K L |
| 820 R | R147 | Yageo | 1 | RC 0805 J R-07 820R L |
| 1000 μ F/50 V | C101,C102 | Rubycon | 2 | 50 YXG 1000 M CA 16X25 |
| 3300 μ F/35 V | C64,C65 | Yageo | 2 | SC035M3300A5F-1836 |
| BAS16 | D15,D7,D16,D6,D4,D17,D11,D18 ,D23,D24,D20,D14,D13,D10,D19 ,D5,D22,D9,D12,D3,D8,D21 | Fairchild | 22 | BAS16 |
| BAT54 | D46 | Vishay | 1 | BAT54-GS18 |
| BAT54A | D41 | Vishay | 1 | BAT54A-GS18 |
| BAT54C | D39 | Vishay | 1 | BAT54C-GS18 |
| BAT54S | D40 | Vishay | 1 | BAT54S-GS18 |
| BC846B | Q13 | Infineon technologies | 1 | BC846B |
| BC857B | Q12,Q14 | Fairchild | 2 | BC857B |
| BDX53C | Q16 | STMicroelectronics | 1 | BDX53C |
| BPT-14 | B1 | Bestar electronics industry | 1 | BPT-14 |
| B600C1500 | BR2 | DC Components | 1 | B600C1500 |
| BZV55C10 | D32,D31 | Central semiconductor , microsemi | 2 | BZV55C10 |

Table 28. Bill of material for 230 Vac version (continued)

| Part type | Designator | Manufacturer | Qty | Ordering code |
|-------------------|---------------------------------|----------------------------------|-----|----------------------|
| BZV55C20 | D35 | Central semiconductor, microsemi | 1 | BZV55C20 |
| BZV55C20 | D34,D33 | Central semiconductor, microsemi | 2 | BZV55C20 |
| BZV55C22 | D50 | Central semiconductor, microsemi | 1 | BZV55C22 |
| BZV55C75 | D36,D49 | Central semiconductor, microsemi | 2 | BZV55C75 |
| BZX84C12 | ZD3 | Fairchild | 1 | BZX84C12 |
| Heatsink | RAD5,RAD6 | Fideltronik | 2 | 40X53X20 (MUP831) |
| Heatsink | RAD10,RAD9,RAD13,RAD8,RAD7 | Fideltronik | 5 | LM-317 (MUPS190) |
| Heatsink | RAD11,RAD3,RAD1,RAD4,RAD2,RAD12 | Fischer Elektronik | 6 | SK145 37,5 STS TO220 |
| IDC10 | J1,J15 | Molex | 2 | MX-5332-10GS1 |
| IDC10 | J2 | Molex | 1 | MX-5332-10GS1 |
| JNR15S70L | RT1,RT2 | Joyin | 2 | JNR15S70L |
| JVR-20N471K | RV1 | Joyin | 1 | JVR-20N471K |
| KBU605 | BR1 | Taiwan Semiconductor | 1 | KBU605 |
| L5970D | U26 | STMicroelectronics | 1 | L5970D013TR |
| L6387D | U1,U2 | STMicroelectronics | 2 | L6387D |
| L6565 | U11 | STMicroelectronics | 1 | L6565D |
| LD1086V50 | U27 | STMicroelectronics | 1 | LD1086V50 |
| LED | DL1 | Kingbrighth | 1 | L-934LSRD |
| LM324 | U28 | STMicroelectronics | 1 | LM324D |
| M74HC4053RM13TR | U24 | STMicroelectronics | 1 | M74HC4053RM13TR |
| M95020MN6P | U10 | STMicroelectronics | 1 | M95020MN6P |
| MMBTA42 | Q15 | STMicroelectronics | 1 | MMBTA42 |
| PC817C | U21,U18,U16,U19,U22,U17,U20,U23 | Sharp | 8 | PC817C |
| PDTC114ET | U6,U4,U7 | Philips | 3 | PDTC114ET |
| RM84-2012-25-1024 | RL4 | Relpol | 1 | RM84-2012-25-1024 |
| RM84-2022-25-1024 | RL5 | Relpol | 1 | RM84-2022-25-1024 |
| RM85-2011-25-1024 | RL2,RL3 | Relpol | 2 | RM85-2011-25-1024 |

Table 28. Bill of material for 230 Vac version (continued)

| Part type | Designator | Manufacturer | Qty | Ordering code |
|---------------|------------------|--------------------|-----|------------------|
| SCL-1-H-DPNO | RL1 | Song Chuan | 1 | SCL-1-H-DPNO 24V |
| SFH620A-2 | U25 | Vishay | 1 | SFH620A-2 |
| SG3525A | U3 | STMicroelectronics | 1 | SG3525AP |
| SM6T18A | ZD1,ZD2 | STMicroelectronics | 2 | SM6T18A |
| SMBYT01 | D2,D1 | STMicroelectronics | 2 | SMBYT01 |
| ST72F324J6T6 | U29 | STMicroelectronics | 1 | ST72F324J6T6 |
| ST72F623F2M1 | U15 | STMicroelectronics | 1 | ST72F623F2M1 |
| STM809L | U8 | STMicroelectronics | 1 | STM809LWX6F |
| STP5NK90Z | Q11 | STMicroelectronics | 1 | STP5NK90Z |
| STP12NM50 | Q1,Q2,Q4,Q3 | STMicroelectronics | 4 | STP12NM50 |
| STP75NF75 | Q6,Q5,Q8,Q7 | STMicroelectronics | 4 | STP75NF75 |
| STP80PF55 | Q10,Q9 | STMicroelectronics | 2 | STP80PF55 |
| STPS1L60A | D45 | STMicroelectronics | 1 | STPS1L60A |
| STPS8H100D | D38 | STMicroelectronics | 1 | STPS8H100D |
| STTA106 | D37 | STMicroelectronics | 1 | STTA106U |
| STTH1L06A | D48,D47 | STMicroelectronics | 2 | STTH1L06A |
| STTH8R06D | D27,D26,D25,D28 | STMicroelectronics | 4 | STTH8R06D |
| STTH102A | D43,D42,D44, D51 | STMicroelectronics | 4 | STTH102A |
| STTH302S | D29,D30 | STMicroelectronics | 2 | STTH302S |
| TI50/30v01 | T1 | Sigma | 1 | TI50/30v01 |
| TI700/24/1v01 | T11 | Sigma | 1 | TI700/24/1/v01 |
| TL431CD | U12 | Fairchild | 1 | TL431CD |
| TS555CDT | U14 | STMicroelectronics | 1 | TS555CDT |
| TYN608 | TH1 | STMicroelectronics | 1 | TYN608RG |
| ULN2003D | U9 | STMicroelectronics | 1 | ULN2003D |
| USB6B1 | U13 | STMicroelectronics | 1 | USB6B1RL |
| USB-B | J13 | JST | 1 | UBB-4R-D10T-1 |

3 Technical specifications

Table 29. Technical specifications

| Parameters | 120 V/60 Hz model | 230 V/50 Hz model |
|------------------------------------------------------|------------------------------------------------------------|------------------------------------------------------------|
| Output rating power | 700 VA/450 W | 700 VA/450 W |
| Input voltage | 83 Vac±3% - 153 Vac±3% | 160 Vac±3% - 294 Vac±3% |
| Input frequency | 60 Hz | 50 Hz |
| Power factor | 0.6 lagging at 700 VA | 0.6 lagging at 700 VA |
| Operating modes input voltage | | |
| Mains mode | 96 – 138 Vac±3 Vac | 184 - 265 Vac±3 Vac |
| Boost mode | 83 – 100 Vac ± 3 Vac | 160 - 191 Vac ± 3 Vac |
| Buck mode | 134 - 153 Vac±3 Vac | 257 - 294 Vac±3 Vac |
| Inverter mode | 0 - 87 Vac±3 Vac 153 - 175 Vac±3 Vac | 0 -167 Vac±3 Vac 286-300 Vac±3 Vac |
| Output voltage | | |
| Mains mode | 96 – 138Vac±3Vac | 184 - 265 Vac ± 3 Vac |
| Boost mode | 96 – 115Vac±3Vac | 184 - 220 Vac ± 3 Vac |
| Buck mode | 117 - 133Vac±3Vac | 224 - 256 Vac ± 3 Vac |
| Inverter mode Battery voltage 28 – 20 Vdc±0.4 Vdc | 120Vac +5/-10% | 230 Vac +5/-10% |
| Output frequency | 60Hz±0.1Hz | 50 Hz ± 0.1Hz |
| Transfer time | class 3 [EN62040-3] | class 3 [EN62040-3] |
| Typical | 4 ms | 4 ms |
| Maximum | 10 ms | 10 ms |
| Inverter output waveform | Quasi-sine (square wave) | Quasi-sine (square wave) |
| Inverter output waveform THD | 70% | 70% |
| Backup time (full load) | 2.5 – 3 min | 2.5 - 3 min |
| Battery 2 pcs. | | |
| Type | Maintenance free Lead Acid | Maintenance free Lead Acid |
| Nominal voltage | 12 V | 12 V |
| Capacity | 7.2 Ah | 7.2 Ah |
| Recharge time (after full discharge) | max 8 h for 90% recharge max 4 h for 80% recharge | max 8h for 90% recharge max 4h for 80% recharge |
| BATLOW level | 22 – 21.5 Vdc | 22 – 21.5Vdc |
| Battery protection level (UPS output shutdown) | 18 – 19 Vdc for load >100 W 20 – 21 Vdc for load <100 W | 18 – 19 Vdc for load >100 W 20 – 21 Vdc for load <100 W |

Table 29. Technical specifications (continued)

| Parameters | 120 V/60 Hz model | 230 V/50 Hz model |
|------------------|-------------------------------------------------------------|-------------------------------------------------------------|
| Battery recharge | Two recharge steps | Two recharge steps |
| First step | Constant current ($I_{max}=2.16$ A, $V_{max}=28.2$ Vdc) | Constant current ($I_{max}=2.16$ A, $V_{max}=28.2$ Vdc) |
| Second step | Hysteresis constant voltage $V=27.3$ Vdc \pm 0.5 Vdc | Hysteresis constant voltage $V=27.3$ Vdc \pm 0.5 Vdc |

4 Revision history

Table 30. Document revision history

| Date | Revision | Changes |
|-------------|----------|-----------------|
| 18-Jul-2008 | 1 | Initial release |

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