

Instruction manual red-y PCU100





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red-y for gasflow

Instruction manual red-y PCU100

process control unit PCU 100

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Vögtlin Manual red-y PCU100

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Introduction

01 Welcome

The electronic analysis system *red-y PCU100* is a high-end control and analysis system for flow measurement. A modular concept with various connection options offers you the highest possible degree of integration and safeguard for the future.

This manual will familiarize you with the installation and operation of your electronic analysis system. Please read this manual carefully and contact your sales partner for questions or clarifications.

We took great care in compiling this manual to offer you correct and accurate information and instructions. However, we cannot be held responsible for possible errors.

User Benefits

Ultimately, technology is always a means to an end. Therefore, our priority in development is always the same: the user operating the measuring equipment. All our efforts are guided by the needs and requests of the users and their measuring and control tasks:

- Compact electronic analysis systems that are easy to install
- Intuitive operation
- Large, easily readable, four-line back-lit display
- Integrated help function
- CE certified
- Optional field bus connection
- Digital inputs and outputs freely configurable
- Implements the full functionality of the measuring and control devices
- Easy to maintain and service
- Easy functionality expansion
- 3 years guarantee
- Adapted options and accessories

Service & Quality

We are continuously improving the quality and the service of our products and performances. Only when using a product, you will see if you chose the right product. For this reason, we strive to not only propagate good service and high quality, but to live it every day.

Warranty Services

The warranty for the '*red-y* for gasflow' product line covers material and manufacturing faults. The maximum amount covered by the warranty services is limited to free replacement of the device. Improper use, general external damages and damages due to heat or falls void all warranty claims.

We welcome reports of possible errors, suggestions for improvement and criticisms.

01

Introduction

Suggestions & warnings



This user manual should be read in full before start-up of the device. Improper use, misunderstandings and their consequences may destroy the device and even cause bodily harm.

Commissioning and maintenance must be performed by appropriately qualified staff. Proper use of the products is essential for their trouble-free operation.

Electrostatic discharges may destroy the electronic components of the electronic analysis system.

Content of the manual

This manual will instruct you in the safe use of the analysis system red-y PCU100.

01

General Information

02 General Information

Design of the Electronic Analysis System

The electronic analysis system was specifically designed for use with thermal mass meter and controllers. The electronic system offers the user the full functionality of the measuring and control devices and supplements it with selected additional options.

The *PCU100* supplies the connected device with power and communicates with it through the integrated RS-485C interface.

Its basis is an optimized I/O control panel, which is already being used successfully in the field. A high-end, four-line, back-lit LCD display and the keyboard with adapted functions create the interface with the user operating the devices in the field.

An integrated help function assists the user. Together with this manual, it is easy to make full use of the functions of the measuring and control device and the electronic analysis system.

Apart from the I/O module (2 digital inputs and 2 digital outputs), the electronic system is equipped with a CAN interface. This enables your *red-y* measuring and control device to communicate with the world of fieldbus communication.

The highly compact casing can be easily integrated into a control panel. All connections are accessible from the back and are pluggable. There is therefore no need to wire the device before installation.

A clever table case with a power pack is available as an option. This reduces the effort for the startup to a minimum.

The digital communication between the measuring and control device and the electronic system also significantly reduces the programming efforts. The only setting that the user may need to define are the limit settings or the functioning of the I/O channels. All other required parameters are automatically queried from the measuring or control device by the electronic system.

First Steps

This chapter briefly explains the most important functions. However, please still read the chapter 'Mounting & Installation' carefully before turning on the device.

The information and possible settings are presented in the various menus. The menus are designed hierarchically in a tree structure. The main menu shows all important measuring and control settings. When the electronic display is turned on, the main menu is always shown.

Chapter **02**

General Information

Keyboard Functions

There are 5 keys for controls and entries. The two following keys have two functions:



When pressing these keys for more than two seconds, the second function is activated.



Turning on the Device

Flow:	364.20	mln/min
Setp:	365.00	mln/min
Total:	22345	mln Sub
Air	27.1 3	°C

Set Point Presetting

Setpoint_____ Setp: 365.00 mln/min

Direct: off

After the supply voltage is turned on, the electronic system performs a self-test. The display shows the event list, indicating the stand-by status.

After displaying the event list, the display switches to the display menu (main menu). This menu is the basis for all functions and displays.

Pressing the **OK** key accesses the set point submenu. The following options are available to determine a set point:

Use the keys \blacktriangleleft and \blacktriangleright to select the appropriate position and change the numerical value with the keys \blacktriangle and \checkmark

Use the keys \blacktriangle and \checkmark to change the set point in 10% steps (relative to the final value).

The bottom option sets the valve to open maximum (flush), closed, or deactivates the function. When flushing the valve or when it is closed, the control is disabled and the valve is triggered directly.

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Technical Specifications

Technical Specifications 03

General Device Specifications

Function

Display	LC text display (monochrome) with integrated back-lighting. 4 x 20 characters (4 mm character height)
Keyboard	5 keys, some with dual function
Casing	Suitable for control panel installation with locking bolt Control panel cut-out: 123.3 x 73 mm
Dimensions	131 x 81 x 70 mm (w x h x d), see appendix
Supply	24 Vdc with inverse-polarity protection
Power consumption	4 – 7 W
<i>Temperatures</i> Storage Operation	-10 °C to 60 °C 0 °C to 50 °C
Protection class	According to EN61131-2/VDE0631, part 1, protective low voltage
EMC regulations	EN50081-2 and EN50082-2
Inputs & Outputs	
RS-485C Modbus	
Measuring or control device	Sub-D 9-pin, female
CAN interface	
Field bus connection (ISO 11898)	Sub-D 9-pin, male
Supply	Multi-electrode plug clamp with terminal clamp with inverse-polarity protection
Digital inputs	
Input signal low	-3 5 Vdc
Input signal high	12 30 Vdc
Frequency	Max. 90 Hz
Power consumption	lypically 8 mA at 24 Vdc
Digital outputs	01/4-
Output signal low	U VOC Supply voltage less approv. 100 mV
	Supply vollage less applox. Too miv

Power Supply

Maximum load

If the electronic analysis system is supplied with +24 Vdc, the measuring or control device is automatically supplied with power without additional wiring (galvanically separated).

Saving the Settings

The memory components are supplied by an auxiliary battery in case of a power loss. The lifetime is typically 5 years. The battery can be purchased in specialized stores and can be replaced by the user.

200 mA short-circuit protected

Adjustable through software configuration

Technical Specifications

Connector Pin Assignment Modbus/RS-485C Interface

This connector feeds the measuring or control device and provides data communication with the electronic system.



Connector Pin Assignment CAN-ISO 11898 Interface

This connector can be used to connect the electronic system to a superordinated CAN fieldbus. The connection is designed with galvanic separation and an integrated terminating resistor pursuant to ISO 11898. If the device is to be used as the last segment in a CAN network, contact your sales partner (activation of terminating resistor).



Connector Pin Assignment Supply Voltage

The connector is secured with the clips on the side. To remove the connector, both clips must be pressed at the same time and the connector must be removed towards the top. The strands are clamped in by a spring mechanism. This mechanism can be operated with a screw driver in the respective opening beside it.

Pin	Assignment
1	+ 24 Vdc
2	not used
3	GND

Connector Pin Assignment for Digital Inputs & Outputs

Each port is assigned an LED. For the inputs, the LEDs illuminate if the signal level is high. For the outputs, they illuminate if the output is active.

Pin	Assignment
1	Load GND 0 V
2	Input 2
3	Input 1
4	Output 2
5	Output 1
6	Load voltage supply, typically 24 Vdc
	(1830 Vdc) residual ripple max. 5%
	· · · · · · · · · · · · · · · · · · ·

5

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Technical Specifications





Connection Diagram for Digital Inputs



Mounting & Installation

04 Mounting & Installation



General Remarks Check the package for external damages and contact us in case of visible damages. Compare the contents of the package with the delivery note and check for completeness and technical agreement.

This product is a high-end electronic display unit. We recommend that you choose the installation location carefully and observe the following suggestions and remarks.

Environment

The electronic analysis device has been designed for manifold uses. Under the following environmental conditions, the devices may not be operated:

Environments with a high degree of conductive dust, mist, rain, direct sun, excessive heat, strong blast waves, and vibrations. Make sure that no water or foreign objects can enter the electronic system.

Install the electronic system as far away as possible from high-voltage wires and inductive loads.

Installation Tips

Connection and installation of the electronic system must be performed by an electrical specialist. National rules and applicable safety regulation must be observed.

All connection wires must be insulated to prevent contact with live parts.

The input and output wires must not be located close to high-voltage lines.

Observe potential drops and interferences if the input and output lines are laid across large distances. Ensure that correctly gauged wires are used for the connections.

If the electronic system is used in an environment according to EMC directive EN55011-Class B, ferrite cores must be installed in the power supply line as well as in the CAN network connection. Please contact your sales partner.

Specification of the Connection Wires

For the input and output connections, use wires with a diameter of 0.5 mm^2 - 2.5 mm^2 . Strip 7 mm off the wire endings. Open the pinch clamp before inserting the conductors. Insert the conductors into the pinch clamp so that a secure connection is ensured.

Re-tighten the pinch clamp so that the conductor cannot be pulled out. Do not exceed a torque of 5 Nm to avoid damaging the conductors. Use wire end sleeve for flexible leads.

Power Supply

The devices must be operated with suitable 24 Vdc power supply units (see technical specifications). They must not be connected directly to the mains line!

Control Panel Installation

To attach the electronic system, it is pressed together with the control panel, using 4 locking bolts. It is therefore not necessary to drill receptor or mounting holes.

04

Introduction

The information and possible settings are presented in the various menus. The menus are designed hierarchically in a tree structure.

The main menu shows all important measuring and control settings. When the electronic display is turned on, the main menu is always shown.

Keyboard Functions

There are 5 keys for controls and entries. The two following keys have two functions:



When pressing these keys for more than two seconds, the second function is activated.



The following explanations use the code abbreviations rather than the keyboard symbols.

There are basically two types of fields: option fields and entry values. In an option field, use the keys \checkmark and \checkmark , to select from defined options. For entry values, first use the keys \triangleleft or \blacktriangleright to select the desired position of a value (number) and then use the keys \land or \checkmark to change the position by one unit at a time.

Any change must be confirmed with the *OK* key.

ISettinesI	
Setpoint	>
Control function	>
Counter	>
Alarms	>
Ext. in/output	\geq
System	

If a menu (e.g. settings) contains submenus, they are marked with the > character. These branches lead to another submenu. The other entries refer to direct entry fields and/or option fields, which are also displayed in a new display window. To facilitate navigation, each menu has a title. This is not the case for the event list and the main menu.

The square brackets indicate the selected entry. Use the keys \checkmark and \checkmark to move the cursor around in the menu and confirm the selection with the **OK** key. Use the **C** key to exit the current menu and to go to the superordinate level.

Menu Structure Overview



List of Functions

Main menu

Flow: 364.20 mln/min Setp: 365.00 mln/min Total: 22345 mln Sub Air 27.1 °C	The main menu is the basis for the menu structure. It is used as the start menu to perform any actions / settings. When the device is turned on, this menu is shown automatically.
Enabled Settings	
С ОК	Use this key to access the settings menu Set point menu
Event list	
26/1650 Status 11 26/1835 Grenzwert 1	Shows all limits, alarms and internal errors generated by the measuring and control device. Use the <i>OK</i> key to acknowledge messages.
Set point	
Setpoint	Settings menu for the set point. After opening this window, the set
Setp: 365.00 mln/min Direct: off	point can be modified directly. Select the desired position of the default value with the \triangleleft or \blacktriangleright key and change it with the \blacklozenge or \backsim key. By pressing the \flat key, you can access the entry field for percentage steps. Select the corresponding percentage value with the \blacklozenge or \checkmark key in this field. Use the \flat key to go back to the last entry field.
Enabled Settings	
Set: 365.0 mln/min Direct	Entering the set point in the corresponding resolution Setting the set point in 10% steps. Upon confirmation with the OK key, the selected % value is converted to the technical unit and saved as the set point. The entry field <i>Direct</i> shows 'off' again.
Sattinga	
ISettines! Setpoint > Control function > Counter > Alarms > Ext. in/output > System	Use the <i>C</i> key to go to the first submenu, which in turn branches out to additional submenus or display windows. Use the \checkmark and \checkmark key to move the cursor around in the menu. The <i>OK</i> confirms the selection.
Enabled Settings	
Set points Control function	Settings menu for the set point Submenu with options to set the control mode, the control parameter and the start set point
Totalizer	Read and reset the totalizer
Alarms	Display the event list and set the limits / creep quantity
Ext. In/outputs System	Configure the external inputs and outputs Set system values for the electronic analysis system and the connected measuring / control device

Control mode Control mode_

disital

Define the set point presetting. Use the \checkmark and \checkmark key to switch between the individual set points. The *OK* confirms the selection.

Enabled Settings	
automatic digital	Default settings The set point is defined by the electronic analysis system. The control device disregards any analog set point presettings that are fed externally directly into the control device.
analog	In this mode, the device only uses set point presettings that are directly fed to the device as analog values.
Flush valve	The control is disabled and the valve is opened to the maximum. This can create a large flow that exceeds the measuring capacity. It is used for flushing or flooding processes for example.
Valve closed	The valve is defined as closed.
Control parameters	
Control Parameter Set: medium KP: 80.0 Tn:0.150 S: 30 N1: 31 F: 0	Six entry fields in total are available for selection. Five control parameters are stored per control parameter set. For the sets User 1 and User 2, they can be individually adapted to the application. After opening the menu, use the ▲ or ◄ key to select the corresponding set and confirm it with the <i>OK</i> key. User the ◀ or ► key to go to the next entry fields. For numerical values, use these keys to select the position first and change the value with the ▲ or ◄ key. Confirm the entry with the <i>OK</i> key.
Enabled Settings	
Set: Fast	Fast response time with corresponding overshooting
Set: Medium	Medium response time with slight tendency to overshoot
Set: Slow	Slow response time without overshooting
Set: User 1	Can be adjusted individually by customer
Set: User 2	Can be adjusted individually by customer
Кр: Та:	Amplification factor of the controller
n. S [.]	Search speed PWM
N1:	Offset compensation
<i>F</i> :	Feed forward rate of the controller
	<i>Note</i> The exact setting options are explained in the <i>red-y smart manual</i>
Power-up set point	
Power-up setpoint	Defines the set point to be used if the controller is disconnected
Activate: on	ioni de powei. Imnortant:
Setp:0000.0 ln/min	The set point Start is only used in the digital control mode.
Enabled Settings	
activate: on	Turns the function on or off
Set: 0100.00 mln/min	Determines the set point to be used after disconnection from the power

Sub Counter Sub counter 25554 mln [>] = adapt [OK] = clear	The sub counter is a subset of the total. With every reset, the current totalizer value is stored and subsequently deducted from the current totalizer value. This could be compared to the trip odometer in a vehicle. The <i>PCU</i> will recognize a newly connected <i>red-y</i> device and clears the stored totalizer value to calculate the sub total. As the sub total is displayed in the main menu, the sub total can be synchronized with the totalizer.
Enabled Settings	
> = adapt OK = clear	Reset the sub counter
Totalizer	
Counter 255535 mln [OK] = clear	Total quantity of gas since the last reset
Enabled Settings	
OK = clear	Pressing the OK clears the total and the counter is reset to zero.
Alarms (Alarms> Alarm list Alarm settines Zero suppression	Display the event list and set the limits / creep quantity
Enabled Settings	Chause all limits, alarma and internal arrars gaparated by the
Alarm list Alarm settings Zero supression	shows an innus, alarms and internal errors generated by the measuring and control device. Submenu for setting the two limits. Set a threshold value. Below this value, zero is displayed for the flow.
Alarm list	
Alarn list [OK] = show list Liste: manu	Shows all limits, alarms and internal errors generated by the measuring and control device. After pressing the <i>OK</i> key (show list), two options are available: <i>OK</i> clears the entries in the even list; <i>C</i> goes back to the next higher menu.
Mögliche Einstellungen	
OK = show list List auto	By pressing the OK key, the list is displayed. If an event occurs, the window with the event list is displayed automatically.
List manu	The events are stored in the background.
Zero supression	
Alarn list [OK] = show list Liste: manu	Set a threshold value. Below this value, zero is displayed for the flow.
Enabled Settings	
OK = show list	Use the keys \checkmark \blacktriangleright \checkmark to set the threshold value and confirm with the <i>OK</i> key.

Alarm settings	Submenu for selecting the alarms 1 or 2
Alarm 1 >	
Hlarm 2 >	The following submenu and settings options are the same for both alarms:
Alarm 1	
IAlarm 1> Value/function Hyst./delay/rese	
Enabled Settings	
Value/Function Hyst./Delay/Reset	Setting the function of the alarm and the threshold value. Set the hysteresis, delay time and the type of reset
Alarm 1 (Value/Function) Alarm 1	Setting the function of the alarm and the threshold value.
Val.:0004.00 mln/min Mode: down	
Enabled Settings	
Value: 0030.00 mln/min	Setting the threshold value. Depending on the function, current flow values above or below this value are interpreted as an alarm.
Mode: down	Flow values below this threshold value are interpreted as an alarm.
Mode: high	Flow values above this threshold value are interpreted as an alarm.
Alarm 1 (hysteresis/delay tim	e/reset)
Alarm 1 Hysteresis: 00.0 % Delay: 0 s	Set the hysteresis, delay time and the type of reset.
Reset: auto	
Enabled Settings	
Hysteresis: 00.0%	If the current flow and the set threshold value are close together, the hysteresis setting can prevent the alarm from turning on and off continuously. The value may be between 0 - 10% of the maximum end value.
Delay: Os	The time can be set between 0 and 180 seconds and represents the time the alarm state must persist for the alarm contact to be triggered. This prevents the alarm from being triggered if the measured value drops below, or exceeds, the threshold values briefly
Reset auto	The alarm state is automatically reset after the current flow returns to the corresponding desired range.
Reset manu	The alarm state remains active until it is either acknowledged in the event list or reset by a correspondingly defined external input.

Ext.In/Output <ext. in="" output=""> Inputs Outputs</ext.>	Submenu for selecting the inputs and outputs.
Enabled Settings	
Innuts	Assigning the external control inputs
Outputs	Assigning the external control outputs
Innuts	
Inputs In 1: Clear counter In 2: Valve closed	Assignment of the individual functions for the 2 external inputs. Both inputs have the same options. For this reason, the following explanations refer exclusively to input 1.
Enabled Settings	
In 1: off In 1: Clear counter In 1: Valve open In 1: Valve closed In 1: Alarm rese	External control input is deactivated. If tension is applied to the control input, the total is reset. The control valve is opened 100%. The control valve is closed completely. Resets the limit alarms. This function corresponds to the acknowledgement in the event list.
Outputs	
Outputs Out 1: Alarm 2 Out 2: off	Assignment of the individual functions for the 2 external outputs. Both outputs have the same options. For this reason, the following explanations refer exclusively to output 1.
Enabled Settings	Eutomol output is departicuted
Out 1: Alarm 1 Out 1: Alarm 2	If there is an alarm state for alarm 1, output 1 is triggered. If there is an alarm state for alarm 2, output 1 is triggered.
System	
Display mode Display mode Display settines Controller New device Passwords	Submenu with information about the electronic analysis system and the connected measuring/control device.
Enabled Settings	
Display mode	When selecting measuring or control devices, individual menu
Displav settinas	Setting in the electronic analysis system area
Controller	Depending on the selection in the representation menu, this menu point is labeled measuring device or control device
New device	Integration of a new measuring and control device.
Passwords	Protects individual functions.

Controller date <time< td=""> Enabled Settings Measuring device Display of measured value, total, time, and gas All control-specific menus are deactivated. (Set point & control functions) Controller (date / time) Controller (with counter) Controller (without actual value) Display of measured value, set point, time and gas Display of measured value, set point, counter and gas (avoids deviations if a measured value is read as a Bisplay settings Display settings Display of set point, counter, time and gas (avoids deviations if a measured value is read as a Setting in the electronic analysis system area Display settings Setting in the electronic analysis system area Language: English Language: English Language: French Date: 02.26.2003 Time: 19:26 User interface and all help texts in English. User interface and all help texts in French. Date entry Time: 19:26</time<>	jas n analog value;
Enabled Settings Measuring device Display of measured value, total, time, and gas All control-specific menus are deactivated. (Set point & control functions) Controller (date / time) Display of measured value, set point, time and gas Display of measured value, set point, counter and gas 	jas n analog value;
Measuring device Display of measured value, total, time, and gas All control-specific menus are deactivated. (Set point & control functions) Controller (date / time) Display of measured value, set point, time and gas Controller (with counter) Display of measured value, set point, counter and gas Controller (without actual value) Display of measured value, set point, counter and gas Display settings Display settings Display settings Setting in the electronic analysis system area Language: English User interface and all help texts in German. Language: French User interface and all help texts in French. Date: 02.26.2003 Date entry Time: 19:26 Time entry	jas n analog value)
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Display settings Setting in the electronic analysis system area Laneuase: Enalish Date: 24.08.2004 Time: 15:26 Enabled Settings User interface and all help texts in German. Language: German User interface and all help texts in English. Language: French User interface and all help texts in French. Date: 02.26.2003 Time: 19:26	
Display settines Setting in the electronic analysis system area Laneuage: English Setting in the electronic analysis system area Enabled Settings Enabled Settings Language: German User interface and all help texts in German. Language: English User interface and all help texts in English. Language: French User interface and all help texts in French. Date: 02.26.2003 Date entry Time: 19:26 Time entry	
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Language: FrenchUser interface and all help texts in French.Date: 02.26.2003Date entryTime: 19:26Time entry	
Date: 02.26.2003 Date entry Time: 19:26 Time entry	
Time: 19:26 Time entry	
Mahaw/Oantwallaw	
meter/controller	
Meter/controller Information about the connected measuring or con	trol device
Type: GSCB5SA	
Ranse: 500 mln/min	
New device	
New device If a new measuring and control device is connecte	d, the electroni
[OK] = search parameters.	ioue
	ious

OK = search

Starts the search process

Chapter 05

Passwords Passwords Level: No protection	Passwords can be used to protect certain functions. Five different levels are available in total. After the corresponding protection is activated, the menu can only be accessed if the correct password is entered. Every level includes the level below.
No protection Passwords Totalizer Settings Set points	All settings and menus are freely accessible. Only the activation or modification of the password protection is protected by a password. Password: 4321 Resetting of the totalizer is protected. Password: 1232 The entire settings menu is password-protected. Password: 1221 This settings permits maximum protection. All settings and the set point menu are password-protected. Password: 1111 If the password protection is activated, an entry field is displayed
Entering the password =====Password===== Password: ????	at the corresponding position. The four-digit number is symbolized by four question marks. The question marks correspond to the number zero. If the value is changed with the \checkmark oder \checkmark key, an X is displayed instead of the question mark. Use the OK key to confirm the entry. If the password is entered correctly, the desired menu opens. If not, the display goes back. The password for the authorization remains stored for 15 minutes after the last time a key is pressed. After this, the password must be re-entered to access the protected menu point.
Status messages 26/1650 Status 11 26/1835 Grenzwert 1	The status messages in the event list correspond to the error messages of the connected measuring and control device. The status number is the sum of the subsequently listed error numbers:
Enauleo Settings 1 2 4 8 16 32 64 128 256 512 1024	Power-up alarm (not used) Analog input alarm Gas flow even with set point 0% No gas flow even with set point 100% No flow change even with set point change Communication error with sensor RAM access fault EEPROM access fault Totalizer error No parameter values Current input error

A status of 1040 therefore corresponds to the errors 1024 and 16.

Operation & Service

06 Operation & Service

Turning the System on

We recommend the following procedure for turning on the system:

- Connect the measuring or control device with the included cable or according to the connection diagram
- Connect the CAN interface (optional)
- Connect and turn on the supply voltage
- Connect the load voltage

Warm-up Time

The system is ready for measuring and controlling immediately after it is turned on. For most precise measurements, the *red-y* system is ready after approx. 30 minutes. Before turning on the system, make sure that the wiring is connected correctly and according to the connection diagram.

Operation

The electronic analysis system *PCU 100* is nearly maintenance-free. Only the battery, which makes sure that the programmed data is saved to memory if the power supply is cut, must be exchanged approx. every 5 years *(cf. Replacing the battery)*.

If the front of the device is soiled, it is recommended to clean it with a damp cloth. Do not use any solvents or other cleaning agents, which may damage the front panel and may allow liquids to penetrate into the device.

Replacing the Battery

The battery used is a commercially available lithium battery, type CR 1/2 AA. Please observe the correct polarity when installing the battery.



ATTENTION

To avoid data loss during the battery change, the device must be supplied with 24 Vdc while changing the battery.

Dimensions

Dimensions *0*7













Frontplatte PCU 100 Front Panel PCU 100 Fronttafeleinbau / Front Panel Installation — — 73±0.2 123.3±0.2

Dimensions

144.6

10

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Tischgehäuse / Table Casing





