TIDLAND WINDING SOLUTIONS

MAXCESS®

TIDLAND

Tidland D490 Differential Shaft

User Manual

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MI 746508 1 F

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About these operating instructions

Periodically there will be updates to this manual. The latest version is available at *www.maxcessintl.com* or by calling your regional office listed on the back page of this publication.

These instructions are designed to help put the external element winding shafts into service and provide important notes for the proper use of the shaft. These instructions are valid for following shaft series:
Series D490

These instructions are important for the machine manufacturer, end user, machine operator and maintenance personnel. Read and understand these instructions before installing and operating the shaft.

The instructions must be read and used by all persons who have the responsibility of installing and maintaining these shafts. These instructions must be retained and incorporated in the technical documentation for the machine or partly completed machinery into which the shaft is installed.

These are the original instructions, written in English.

Theory of operation

The D490 Differential shaft uses cartridges that are designed to spin on the shaft even after web tension causes them to grip and lock the core. Slippage is between the shaft body and cartridges, not the core, so dust is not generated by core wear. Independent cartridges allow for winding multiple cores of different roll widths and roll diameters at the same tension.

Model number key

Shaft series – shaft type – cartridge type

Shaft series	D – Differential
Shaft type	490 = air shaft
Cartridge type	B – ball S – spring

Available models

D490B
D490S

Safety information

When using this Tidland product, always follow basic safety precautions to reduce the risk of personal injury. Your company's safety instructions and procedures should always be followed. When using this product with any other equipment or machinery, all safety requirements stipulated by that equipment or machinery manufacturer must be followed. Compliance with local, state, and federal safety requirements is your responsibility. No part of these or the following instructions should be construed as conflicting with or nullifying the instructions from other sources. Be familiar with the hazards and safety requirements in your work environment and always work safely.

Read and understand all instructions and shaft design application limits before operation.

- Never use this product for a purpose or in a machine that it was not specifically designed for. See Product Safety Data Sheet (PSDS).
- Do not exceed the operation loads for this shaft as noted on its PSDS, Product Safety Data Sheet.
- Follow all warnings and instructions marked on the product and on the PSDS.
- Do not use fingers or other objects to deflate the shaft; use only the Tidland deflation tool.
- Inspect the shaft for wear and/or other safety and functional deficiencies daily, before each use.
- Wear safety glasses or proper eye protection when inflating or deflating or otherwise operating the air system.
- Do not remove or otherwise alter any setscrews or fastening devices prior to using this product.
- Do not operate this product if any setscrews or fastening devices are missing.
- Do not lift shaft manually if it is beyond your capacity. Loads over 1/3 your body weight may be prohibitive. Consult your company safety policy.
- When lifting a shaft, use proper lifting techniques, keeping back straight and lifting with the legs.

(continued)

- Do not carry or lift this product over wet or slippery surfaces.
- Use appropriate mechanical lifting devices, such as a hoist or shaft puller, for heavier shafts.
- When performing maintenance or repair procedures, do not pressurize the shaft if journal setscrews are loose or missing.
- When performing maintenance procedures, do not pressurize the shaft if the journal is missing.
- All replacement parts used on this product should be made to original Tidland specifications.
- All maintenance and repair procedures performed on this product should be done to Tidland specifications by qualified personnel.

Information about safety instructions

The safety instructions and symbols described in this section are used in these operating instructions. They are used to avoid possible dangers for users and to prevent equipment damage.

SIGNAL WORD
Source of danger and its results
Avoiding dangers

The signal word **DANGER** refers to the danger of death or serious bodily injuries.
The signal word **WARNING** refers to the danger of moderate to severe bodily injuries.
The signal word **CAUTION** refers to the danger of slight to moderate bodily injuries or material damage.
The signal word **NOTICE** refers to the possibility of damage to equipment.

Symbols used

The following safety identification symbols are used in these operating instructions.

WARNING/CAUTION – General danger or important note
Reference to general hazards that may result in bodily injuries or damage to device or material.

Basic safety information

To ensure safe and problem-free installation of the winding shaft, the shaft must be properly transported and stored, professionally installed and placed in operation. Proper operation and maintenance will ensure a long service life of the shaft. Only persons who are acquainted with the installation, commissioning, operation and maintenance of the system and who possess the necessary qualifications for their activities may work on the shaft

Proper use

The Tidland D490 shaft is intended for the purpose of clamping cores or rolls to be used for winding or unwinding web materials (paper, cardboard, plastic film, non-wovens, textiles, and metal foils).

Improper use

Operation outside the technical specifications
Any other use than the proper use shall be deemed inappropriate.

Basic safety information
(continued)

Installation and commissioning

WARNING – Danger of falling down or muscle or skeletal injury during installation
The larger design shafts are heavy. Appropriate equipment is to be used and the safety rules of the company must be observed.

Operation

WARNING – Danger of entanglement or pinching during operation
Keep hands and loose clothing away from rotating shaft.

Maintenance and repair

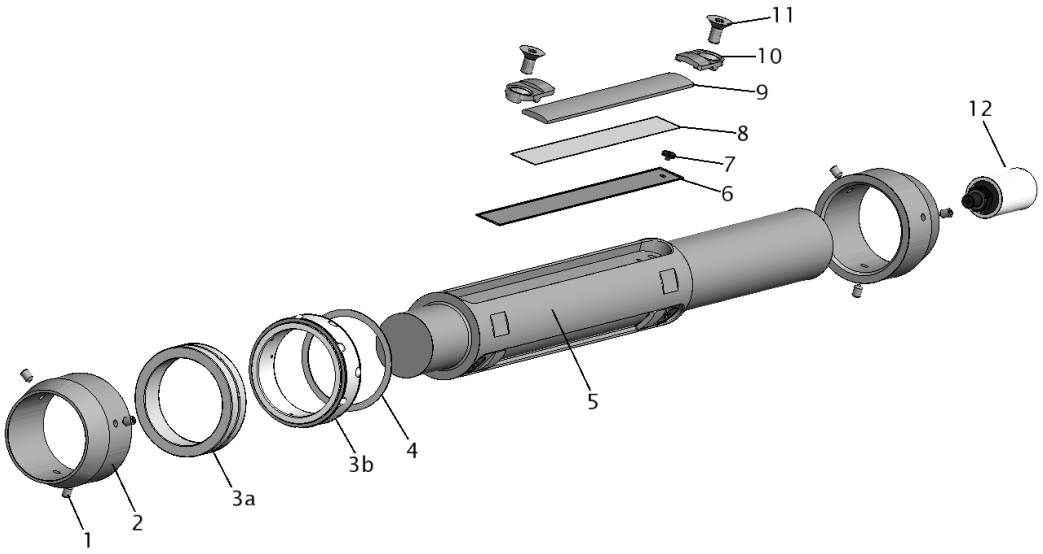
WARNING – Danger of entanglement or pinching
Maintenance and repair tasks on the shaft must be performed only when the machine has been stopped and has been secured from being turned on again.

WARNING – Danger of bodily injury or damage to hearing.
Do not inflate bladders without the leaves installed.

Decommissioning

The shaft must be disposed of in accordance with all the applicable national, state and local regulations.

Shaft components



* Recommended spare parts a/r = as required

	Item	Description		Qty	Part No. (N. America)	Part No. (Europe)
	1	Set screw, M6 X 8 mm	3" shaft	6	520013	M194412
		Set screw, M10 x 16 mm	all other shaft sizes	6	525577	M194430
*	2	Spacer		2	custom	custom
	3	Cartridge	item 3a - Spring type	a/r	Note 1, 5	Note 1, 5
			item 3b - Ball type	a/r	Note 1	Note 1
	4	Washer (Note 2)	3" shaft	a/r	702106	M372898
			6" shaft	a/r	758835	M386840
	5	Shaft body		1	custom	custom
*	6	Bladder material (Note 3, 4)		a/r	739338	M193425
*	7	Air fitting		3	739339	M250318
*	8	Protection strip material (Note 4)		a/r	739340	M245285
*	9	Friction element material (Note 4)	Kevlar®	a/r	775909	M394448
			Corsid110	a/r	754029	M338602
	10	End clamp		6	757450	M390458
	11	Flat head cap screw, M8 x 16 mm, zinc plated		6	132937	M127969
	12	Rotary union (optional)		1	126231	M186624

Note 1: Cartridge part numbers are dependent upon cartridge width; see chart in Section 4-1.

Note 2: For use with ball type cartridge only: use one washer on each side of all cartridges.

Note 3: To order the sealed bladder assembly for your shaft, call Maxcess.
Please have your shaft serial number available.

Note 4: When using bulk material, cut to length using formulas in Section 7-3.

Note 5: Replacement springs are available by special order. Call Maxcess for assistance with part numbers.

Core specifications

General core quality

Surface condition of the internal diameter should be smooth for easy installation. Inner edges of cores should be clean and without burrs.

Core dimensions

1. Core inner diameter (I.D.) range must be between
   - 3" shafts: 3.000" – 3.040"
   - 6" shafts: 6.000" – 6.060"
   - 8" shafts: 7.998" – 8.060"
   - 10" shafts: 9.998" – 10.060"
   - 12" shafts: 11.998" – 12.060"

   a) If core I.D.s are smaller they will be very difficult to load onto shaft. If larger, they will not lock properly.
   b) Long cores (large slit widths) and cores with I.D. defects (for example, ovality, curvature, etc.) will be more difficult to load if they are at the low end of allowable range.

2. See Table 1 (Section 4-2) for minimum core widths.

3. Core width run-out on a single core should be no greater than **0.020".**

4. Core wall thickness tolerance on a single core should be no greater than **0.010"**. Variance in the core wall thickness will contribute to increased vibration and reduced roll quality.

Table 1. Minimum core widths

CARTRIDGE TYPE	CORE MATERIAL	APPLICATION TYPE	PART NO. (N. AMERICA)	PART NO. (EUROPE)	CARTRIDGE WIDTH	STANDARD MINIMUM CORE WIDTH	ABSOLUTE* MINIMUM CORE WIDTH
3.0 inch shaft diameter							
D490B	ANY	DUPLEX	754817	M373598	24 mm [0.95 in]	26 mm [1.0 in]	13 mm [.51 in]
D490B	ANY	DUPLEX / SIMPLEX	754520	M375974	9 mm [0.35 in]	20 mm [.79 in]	11 mm [.43 in]
D490S	FIBER ONLY	DUPLEX / SIMPLEX	754900	M357351	20 mm [0.79 in]	42 mm [0.65 in]	22 mm [.87 in]
D490S	FIBER ONLY	DUPLEX / SIMPLEX	755041	M347869	10 mm [0.39 in]	22 mm [.87 in]	12 mm [.47 in]
D490S	FIBER ONLY	DUPLEX / SIMPLEX	754521	M375975	6 mm [0.24]	14 mm [.55 in]	8 mm [.32]
6.0 inch shaft diameter							
D490B	ANY	DUPLEX	757448	M377935	24 mm [0.95 in]	26 mm [1.0 in]	13 mm [.51 in]
D490S	FIBER ONLY	DUPLEX / SIMPLEX	757449	M377934	25 mm [0.98 in]	52 mm [2.1 in]	27 mm [1.1 in]
8.0 inch shaft diameter							
D490S	FIBER ONLY	DUPLEX / SIMPLEX	768655	M386538	50 mm [1.969 in]	102 mm [4.016 in]	52 mm [2.047 in]
10.0 inch shaft diameter							
D490S	FIBER ONLY	DUPLEX / SIMPLEX	768654	M380981	50 mm [1.969 in]	102 mm [4.016 in]	52 mm [2.047 in]
12.0 inch shaft diameter							
D490S	FIBER ONLY	DUPLEX / SIMPLEX	768653	M386539	50 mm [1.969 in]	102 mm [4.016 in]	52 mm [2.047 in]

* Requires special alignment of cores on cartridges. Call Maxcess for assistance.

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Installing the shaft

General

WARNING – Danger of falling down or muscle or skeletal injury during installation
The longer shafts are heavy. Appropriate equipment is to be used and the safety rules of the company must be observed.

Important!

The cartridges are directional and are factory installed relative to customer shaft rotation direction.

Determine shaft rotation, clockwise or counterclockwise.

If the shaft is reinstalled on another machine and rotation direction changes, the cartridges must be removed, reversed and reinstalled. See Section 5-2.

Cartridges installed incorrectly will not grip the cores.

Ball type cartridges must have a washer installed on each side of all cartridges.

Cartridge Types

Ball type cartridge

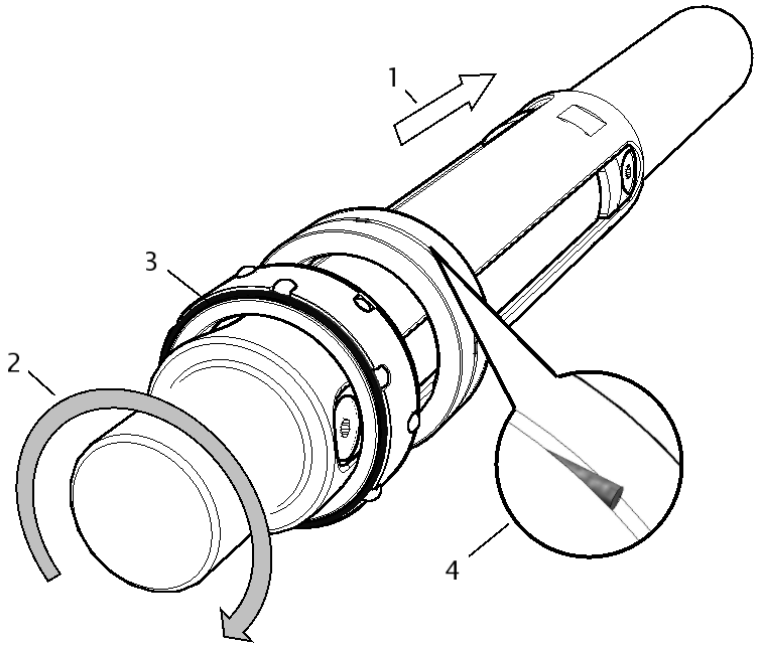
Spring type cartridge

See illustrations on next page to ensure correct installation.

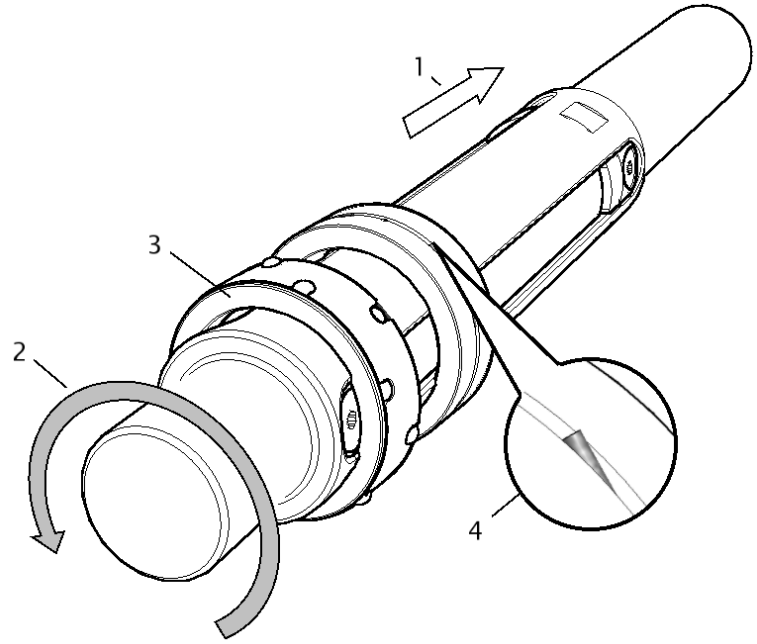
Installing the shaft

Cartridge orientation

1	Cartridge load direction
2	Shaft rotation is CLOCKWISE
3	Ball type cartridge – Retainer ring should be visible
4	Spring type cartridge – End of spring points in direction of shaft rotation



1	Cartridge load direction
2	Shaft rotation is COUNTER CLOCKWISE
3	Ball type cartridge – Flange should be visible; retainer ring faces load direction
4	Spring type cartridge – End of spring points in direction of shaft rotation



Operation

Use only clean, dry, non-lubricated air.

WARNING – Danger of entanglement or pinching during operation
Keep hands and loose clothing away from rotating shaft.

WARNING – Danger of entanglement or pinching during operation
Keep hands and loose clothing away from rotating shaft.

Air pressure

Shaft operation requires 0.14–5.5 bar [2–80 psi].

Installing the cores

1. Install shaft as required for your machine application.
2. Connect supply air to rotary union (typical).
3. Inflate the shaft to lock the inner race of the cartridges to the shaft — 3.1 bar [45 psi] max.
4. Install the cores. Deleted text here and added note below.
5. Adjust core positions and attach the web.

To ease installation of cores, twist the core as you slide it on.

For **rewind** operation: twist core in the direction of shaft rotation.

For **unwind** operation: twist core in *opposite* direction of shaft rotation.

Inflating the shaft and winding

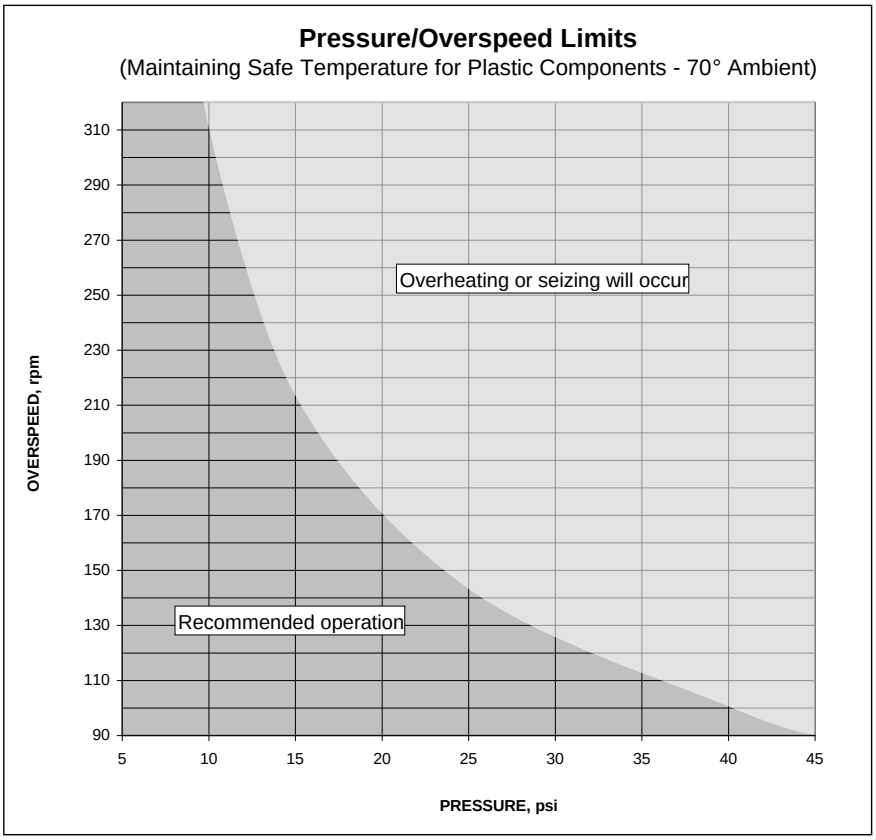
The Tidland D490 differential shaft is designed for rewind applications. If you would like to use a D490 for an unwind operation, please contact Tidland Customer Service.

Begin the winding operation at 0.14-0.3 bar [2-5 psi] for low-tension winding.
During winding, observe the tension controller readout and adjust the applied air pressure as needed.

Overspeed

D490S: To prevent damage to plastic cartridges, do not exceed 30 RPM relative speed between shaft and cartridges.

D490B: To prevent damage to bladder, do not exceed limits illustrated in chart below.



Maintenance schedule

Daily

Keep shaft clean and dry. Use compressed air to remove dust and debris buildup.

Every 30 Days

Remove the cores.

Use compressed air to blow out dust and ensure that cartridges turn freely on the shaft.

If cartridges are sticking, disassemble and clean the shaft. Use a mild solution of soap and water to remove residue from shaft.

Inspect cartridges for wear and debris buildup. See Section 7-5 for cleaning instructions.

Inspect friction strip for wear. Replace visibly worn material. See Section 7-3.

Inspect shaft body for wear. There should be no signs of galling; if scoring or serious wear is detected, call Tidland Customer Service for assistance.

Before reinstalling cartridges, make sure shaft is clean, dry and free of dust and debris.

Recommended tools and supplies

Hex drive wrenches: 3 and 5 mm
Loctite® 243 (or equivalent medium-strength threadlocker)
Mild non-petroleum-based solvent
Hole punch (for bladder air fitting) Tidland Part No. 760668
Hole locator guide (purple) Tidland Part No. 760792

Removing cartridges from the shaft

Before deflating the shaft, remove the cores.

1. Remove the spacer from the shaft. (3 mm hex drive)
2. Install on the shaft an empty core that is long enough to cover all of the cartridges. **Mark the direction of rotation on the core.**
3. Manually rotate the shaft to lock the core onto the cartridges.
4. Deflate the shaft completely.
5. Slide the core off of the shaft with the cartridges secured inside.

To ease removal of cores, twist the core as you slide it off.

For **rewind** operation: twist core in the direction of shaft rotation.

For **unwind** operation: twist core in *opposite* direction of shaft rotation.

Reinstalling cartridges

If reinstalling the cartridges loaded inside an empty core, note the rotation direction marked on the core. If reversing rotation direction, turn the core 180° end to end.

See Section 5-2 to confirm cartridge orientation.

Reinstall the spacer and torque set screws to 7 Nm [5.2 ft·lbs].

Replacing the air system elements

Tidland D490 shafts are assembled with sealed bladders. If you need to replace the bladder, call Tidland Customer Service for assistance. Please have your shaft serial number available.
You may also order bulk material for bladders, friction elements and protection strips.

Using bulk materials

Use the following formulas to determine the correct material lengths for your shaft.

Friction element = slot length – 74 mm [2.91"]

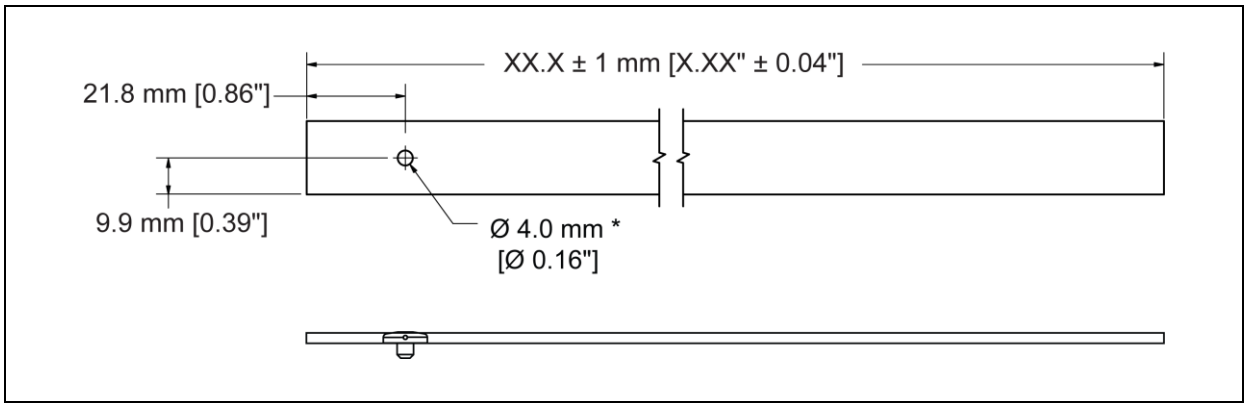
Protection strip = slot length – 74 mm [2.91"]

If you use bulk bladder material instead of the sealed bladder assembly:

Bladder length = slot length

Preparing the bladder (bulk material)

1. Cut the bladder to length. Make sure ends are square.
2. Using dimensions illustrated below, locate and punch hole for air fitting. Punch only through one wall of bladder.
3. Insert the air fitting into the bladder.



* Punch through one wall only

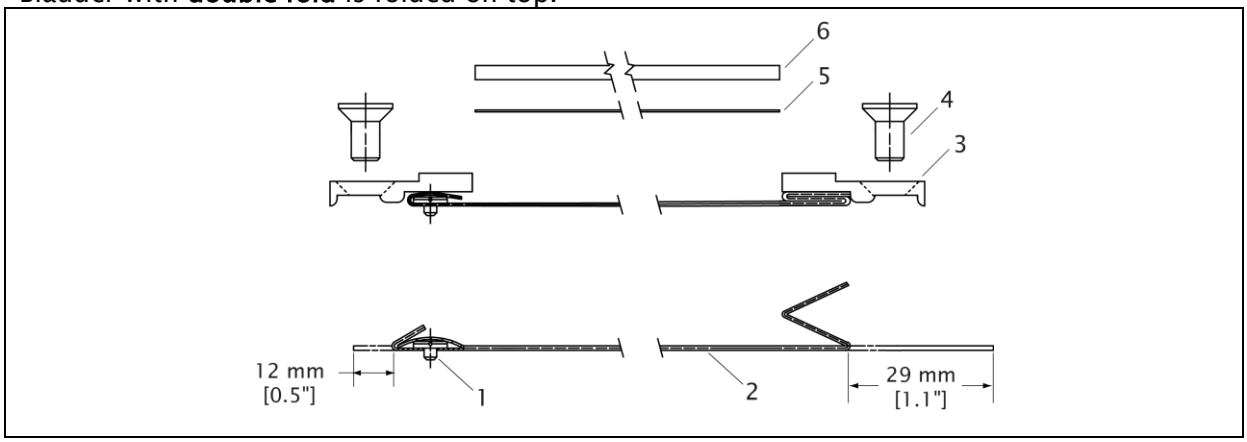
Installing the elements

These air system components must be clean, dry and free of debris. Do not use lubricants.

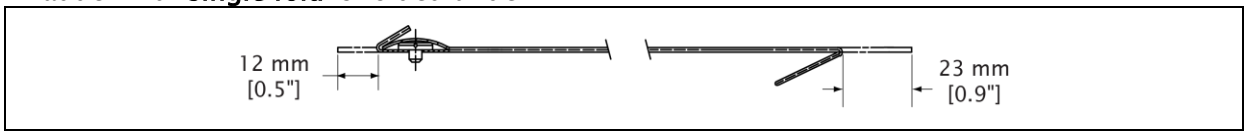
Note:
Use Loctite 243 on all threads during reassembly. Follow manufacturer's instructions for best results.

1. Install the bladder with air fitting (sealed or unsealed) in the slot, making sure that the air fitting is seated in the hole.
2. Fold the bladder ends as shown for your assembly – single or double fold – and install the element end clamps and fasteners. Tighten to 17 Nm [12.5 ft·lbs].
3. Install the protection strip and the friction element in the slot on top of the bladder.

Bladder with **double fold** is folded on top.



Bladder with **single fold** is folded under.



1	Air fitting
2	Bladder
3	Element end clamp
4	Flat head cap screw
5	Protection strip
6	Friction element

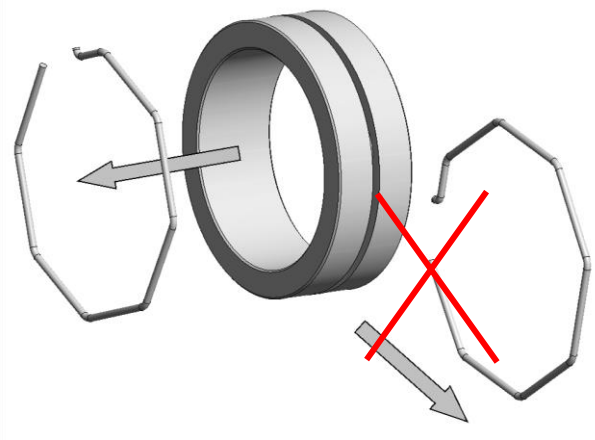
Component part numbers are on page 3-1.

Cartridges

Spring type

Do not use solvents.

1. Remove the cartridges from the shaft.
2. Remove springs from the cartridges in the **axial** direction to prevent damage to the springs.



3. Use compressed air to remove dust and debris from cartridge parts.
4. Clean cartridge body with a mild solution of soap and water.

Replacement springs are available by special order.
Call Maxcess for assistance with part numbers.

Ball type

1. During operation, keep cartridges free of dust and debris.
2. If dust build-up on the cartridges prevents acutation, remove the cartridges from the shaft for cleaning.
3. Remove cartridges from shaft; actuate while blowing dust and debris from moving parts.
4. Clean the cartridge body with a light application of non-petroleum-based solvent.
   Note: Excessive solvent can cause accumulation of dust and debris. Dry the cartridge body throroughly before loading cores.
5. Replace cartridge if it will not actuate.

8-1 TROUBLESHOOTING

Problem	Possible Cause	Solution
D490B: Bladder is melting	Excessive overspeed (RPMs)	Reduce overspeed; Section 6-2.
D490S: Damage to plastic cartridge	Excessive overspeed (RPMs)	Reduce overspeed; Section 6-2.
Shaft leaking air	Bladder not secure under end clamps	Ensure that bladder is pinched under the ridge of the end clamp. Ensure that M8 end clamp screws are tightened to 17 Nm [12.5 ft·lbs].
	Bladder leak	Remove and inspect bladder. Replace if necessary.
Bladder does not inflate properly	Air supply not connected	Ensure good connection to air supply.
	Air fitting in bladder is plugged	Remove air fitting. Blow air through it to remove debris.
Cartridges do not expand fully; cores do not lock	Cartridges installed in the wrong direction.	Check shaft rotation direction and ensure cartridges are installed correctly.
	Cartridge races are worn and chrome balls are loose.	Replace cartridge. Contact Maxcess. See back page for regional telephone numbers.
	Dust or contamination build-up in cartridges	Remove cartridges from shaft and manually actuate them while blowing dust and debris from moving parts. Replace cartridge if it will not actuate.
Irregular friction	Worn or damaged friction element	Remove cartridges and inspect the friction element; replace if worn.
	Missing or worn Teflon washers (ball type cartridges only)	Remove cartridges and inspect for missing washers. Replace washers if missing or worn.

Cartridges do not collapse fully; cores do not unlock	Dust or contamination build-up in cartridges	Remove cartridges from shaft and manually actuate them while blowing dust and debris from moving parts. Replace cartridge if it will not actuate.
Cores slipping on cartridges	Cores are too big	See core size tolerance requirements. If cores are within specifications, contact Maxcess. See back page for regional telephone numbers.
Excessive rattling in shaft	Cartridge races are worn and chrome balls are loose.	Replace cartridge.
Chrome balls are falling out of the cartridge	Cartridge races are worn.	Replace cartridge.
Excessive shaft vibration	Shaft imbalance	Contact Maxcess. See back page for regional telephone numbers.
Balls or cartridge races are stuck; parts don't move	Dust or contamination build-up in cartridges	Remove cartridges from shaft and manually actuate them while blowing dust and debris from moving parts. Replace cartridge if it will not actuate.

Specifications

WARNING – Do not use the devices outside of their rated specifications.

Refer to your Product Safety Data Sheet (PSDS) for your custom shaft specifications.

Operating air pressure		0.14–5.5 bar [2–80 psi]
Ambient operating temperature		50° C [122° F]
Core I.D.*	3" shafts	3.000" – 3.040"
	6" shafts	6.000" – 6.060"
	8" shafts	7.998" – 8.060"
	10" shafts	9.998" – 10.060"
	12" shafts	11.998" – 12.060"
Core material*		
Ball type cartridge		Fiber or plastic cores
Spring type cartridge		Fiber cores only

* See Section 4–1 for all core specifications.

:

Service requests and replacement parts

To request service or to get replacement parts, contact Tidland or one of the locations listed in the table below.

Maxcess
2305 SE 8th Avenue
Camas WA 98607
1.360.834.2345
1.800.426.1000

Please have your shaft serial number available when you call.

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